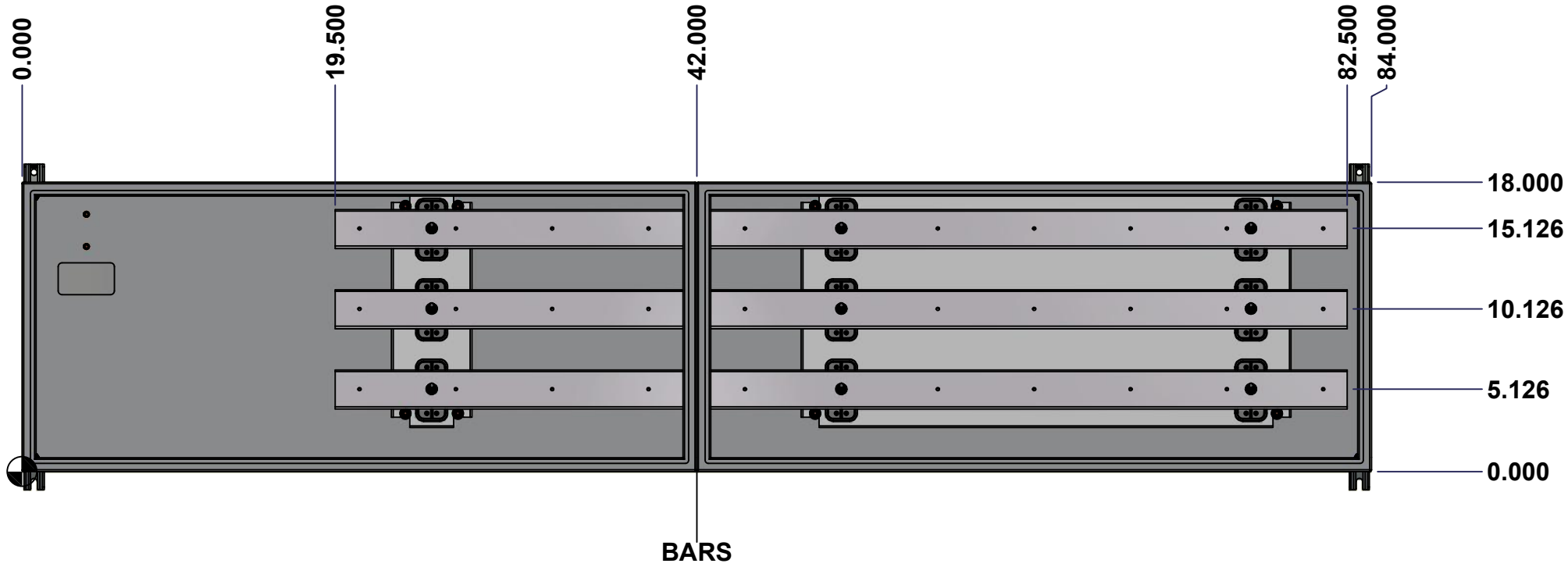


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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

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	Description	Status	
	1412BT 400A - 3Wires x 84" Assembly	(NULL)	
	Part Number Numéro Pièce	Rev.	2
	1412BT07403DT	0	16

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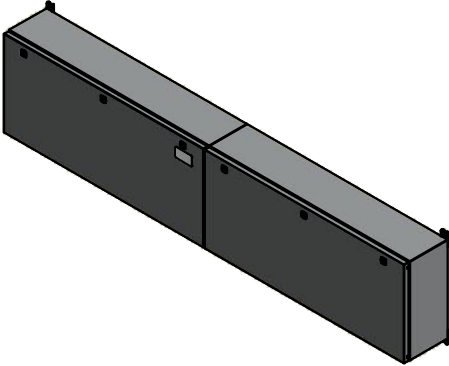
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT07403DT\1412BT07403DT.idw

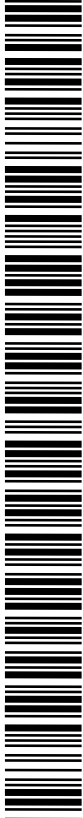
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date

Drawn By
Dessiné Par
BoxCad: BoxCad
Date 2022-09-30

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey
Finish
Fini
Smooth

Description
1412BT 400A - 3Wires x 84" Assembly
Detail Rev.

Part Number
Numéro Pièce
1412BT07403DT
Rev. 0
3
16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT07403DTIP2	0	1412BT 14.625" x 28" Right Inner Panel
1	1412BT07403DTBAR1-P	0	Rounded Edge Aluminum Bar 1/4" x 2 1/2"
1	1412BT07403DTBAR2-P	0	Rounded Edge Aluminum Bar 1/4" x 2 1/2"
1	1412BT07403DTBAR3-P	0	Rounded Edge Aluminum Bar 1/4" x 2 1/2"
1	1412BT07403DTIP1	0	1412BT 14.625" x 56" Inner Panel
9	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
17	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT07403DTB	0	1412BT 18" x 84" x 8" Body
1	1412BT07403DTC	0	1412BT 18" x 84" Cover
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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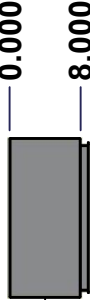
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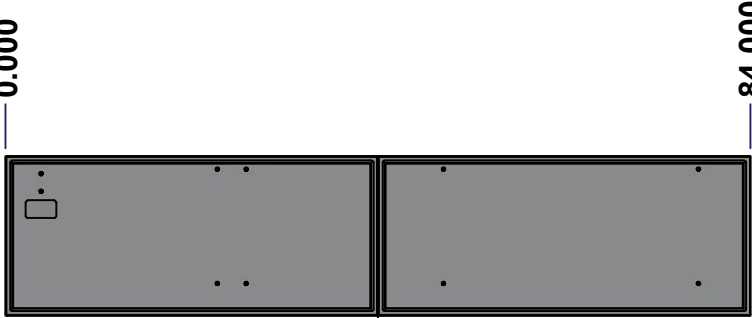
BACK



BOTTOM



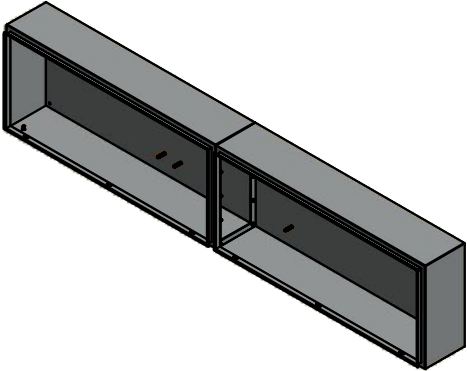
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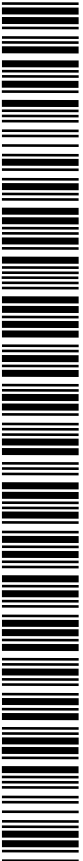
FRONT



RIGHT



Isometric View

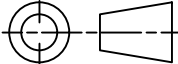


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-30

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BT 18" x 84" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

1412BT07403DTB

Rev.

4
16

0

SEE BILL OF MATERIAL ON LAST PAGE

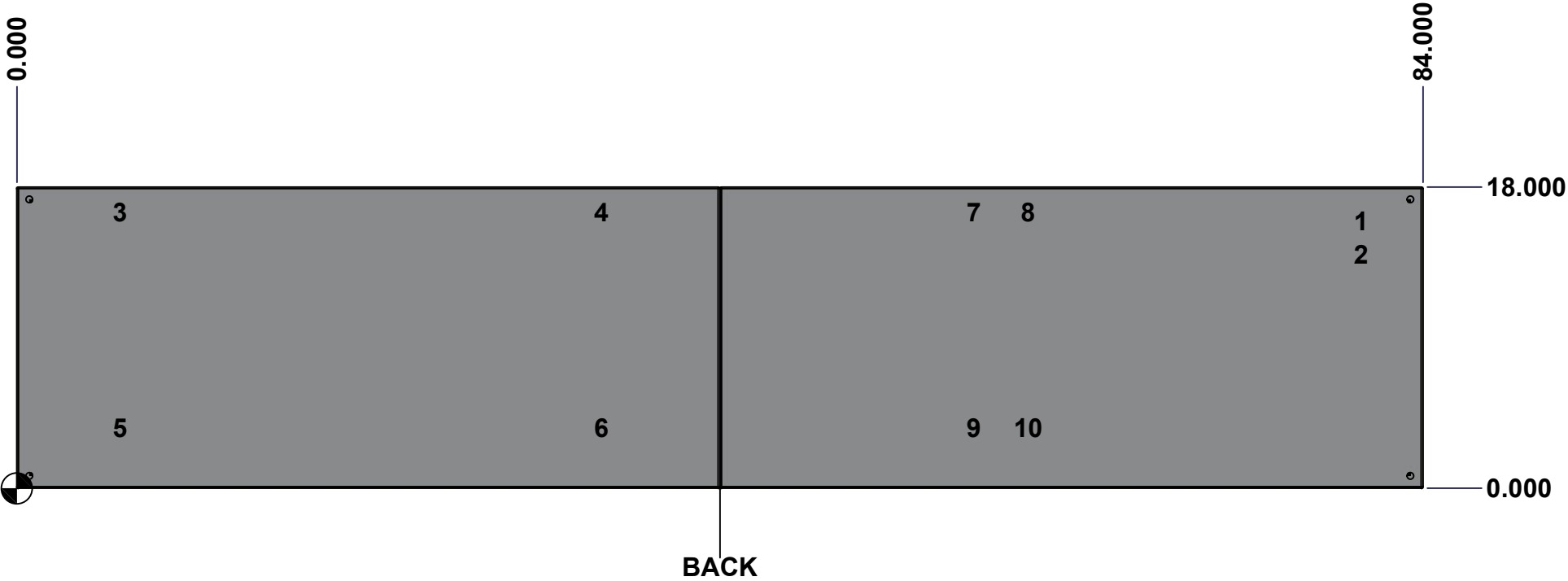
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT07403DT\1412BT07403DT.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	80.000	16.000	GND STUD M8 x 35mm (Inside)
2	80.000	14.000	GND STUD M8 x 35mm (Inside)
3	5.875	16.500	IP STUD M8 x 35mm (Inside)
4	34.625	16.500	IP STUD M8 x 35mm (Inside)
5	5.875	3.625	IP STUD M8 x 35mm (Inside)
6	34.625	3.625	IP STUD M8 x 35mm (Inside)
7	56.875	16.500	IP STUD M8 x 35mm (Inside)
8	60.125	16.500	IP STUD M8 x 35mm (Inside)
9	56.875	3.625	IP STUD M8 x 35mm (Inside)
10	60.125	3.625	IP STUD M8 x 35mm (Inside)



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	Description 1412BT 18" x 84" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 1412BT07403DTB	Rev. 0	5 16

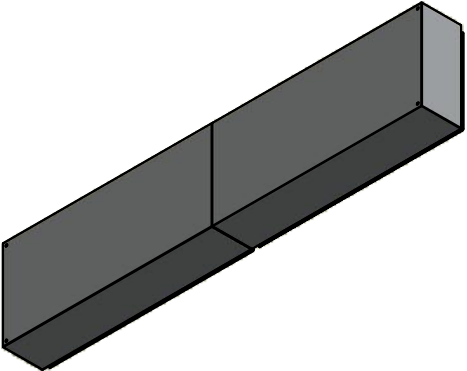
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT07403DT\1412BT07403DT.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

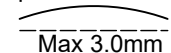


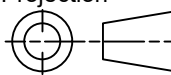
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-30

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 18" x 84" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

1412BT07403DTB

Rev.

6

16

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT07403DTB-P	0	1412BT 18" x 84" x 8" Body Part
1	1412BT07403DTE-P	0	1412BT 18" x 84" x 8" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

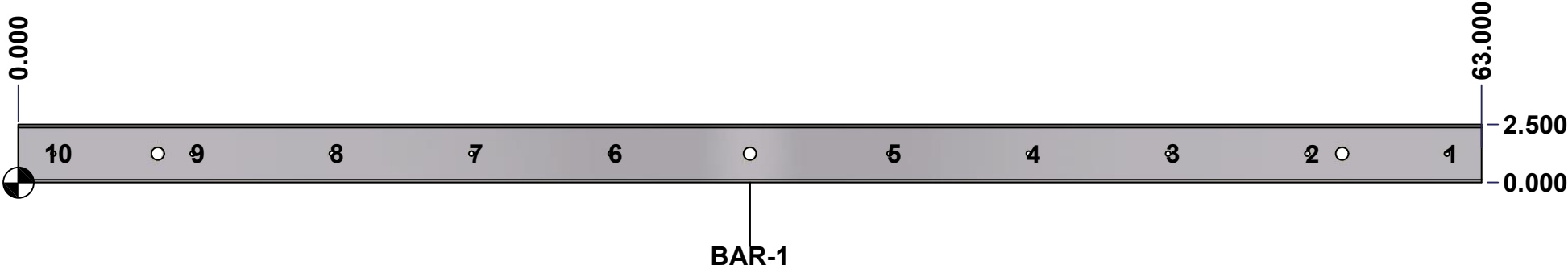
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/4" x 2 1/2"	(NULL)	
	Part Number Numéro Pièce 1412BT07403DTBAR1-P	Rev. 0	7 16

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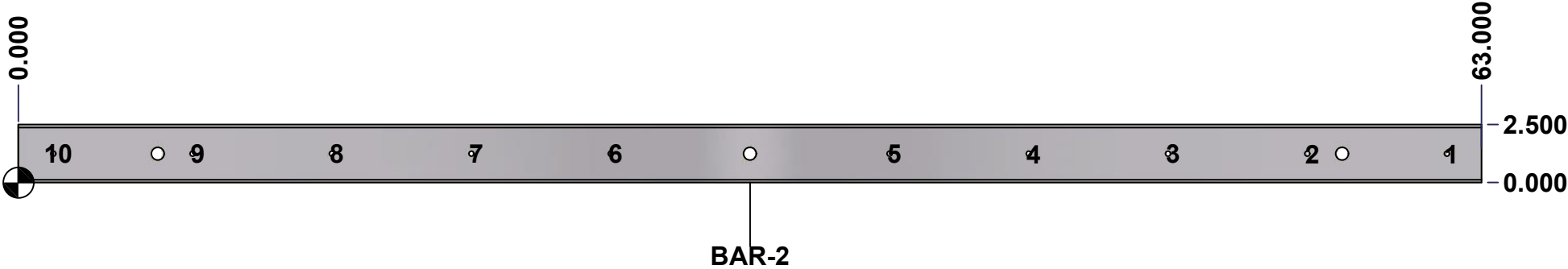
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/4" x 2 1/2"	(NULL)	
	Part Number Numéro Pièce 1412BT07403DTBAR2-P	Rev. 0	8 16

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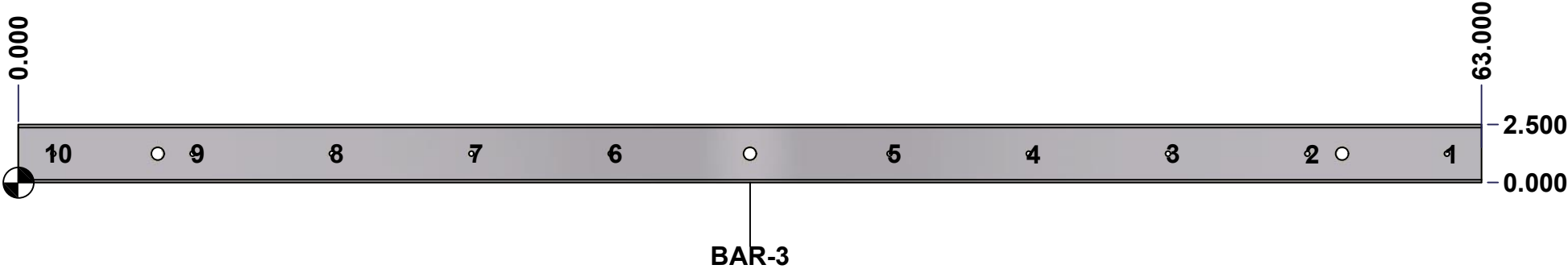
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/4" x 2 1/2"	(NULL)	
	Part Number Numéro Pièce 1412BT07403DTBAR3-P	Rev. 0	9 16

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Tolerance $\pm 1/32$ " unless otherwise specified

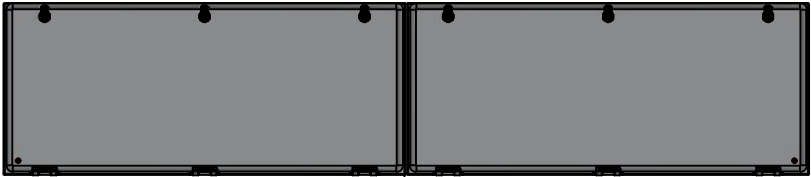
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Tolérance $\pm 1/32$ " sauf spécification contraire

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TOP

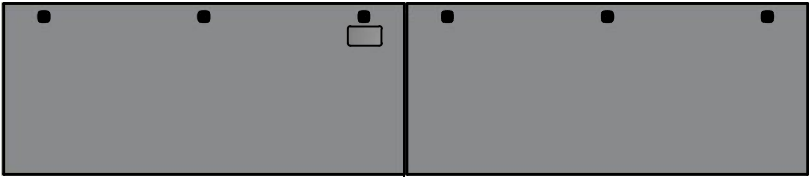


BACK

0.000
0.934

LEFT

0.000



FRONT

83.803

17.918

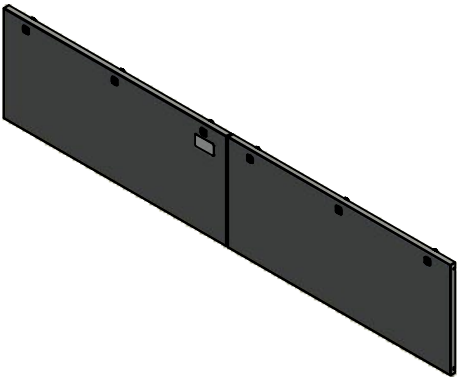
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RIGHT

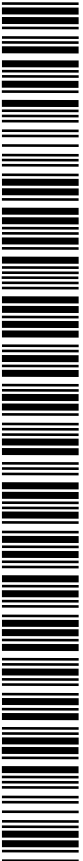


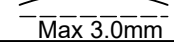
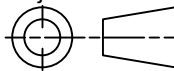
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2022-09-30	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 1412BT 18" x 84" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	10
SEE BILL OF MATERIAL ON LAST PAGE		0	16
1412BT07403DTC			

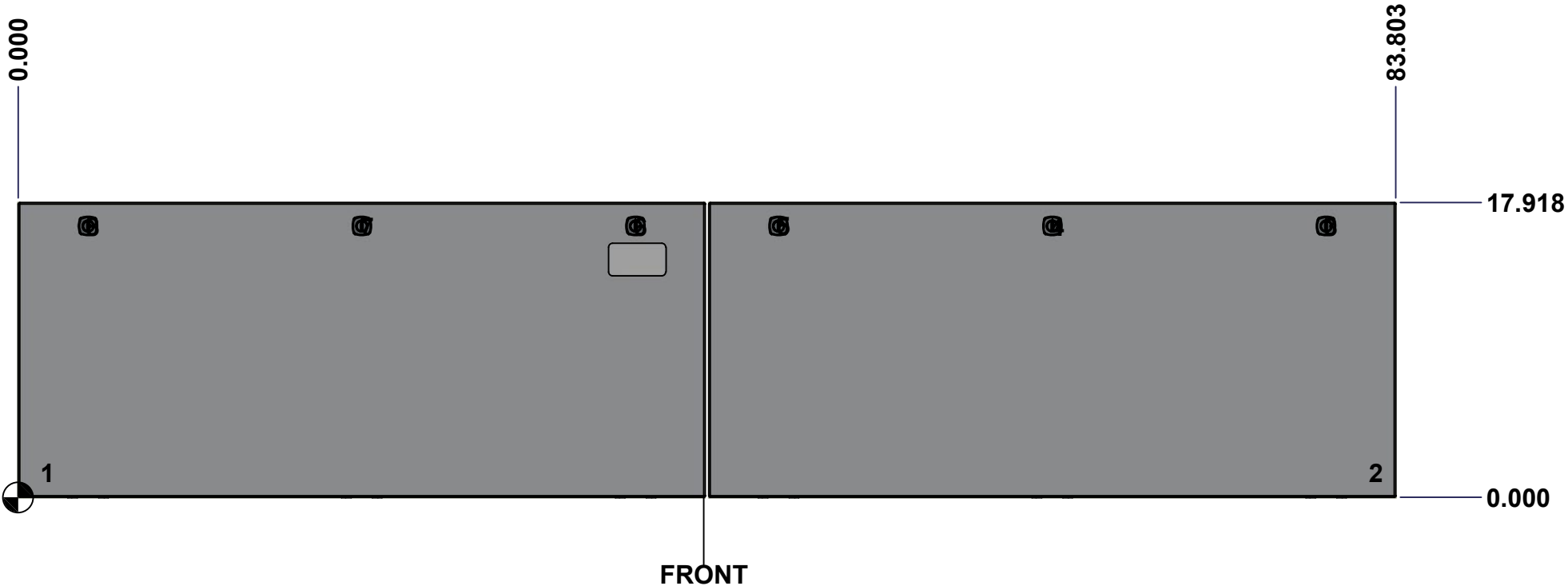
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT07403DT\1412BT07403DT.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	82.303	1.486	GND STUD M6 x 16mm (Inside)
3	79.553	16.494	LOCK 880 SCQ4-SL @ 90.0°
4	62.902	16.494	LOCK 880 SCQ4-SL @ 90.0°
5	46.250	16.494	LOCK 880 SCQ4-SL @ 90.0°
6	37.553	16.494	LOCK 880 SCQ4-SL @ 90.0°
7	20.902	16.494	LOCK 880 SCQ4-SL @ 90.0°
8	4.250	16.494	LOCK 880 SCQ4-SL @ 90.0°



	Description 1412BT 18" x 84" Cover	Status (NULL)	
	Part Number Numéro Pièce 1412BT07403DTC	Rev. 0	11 16

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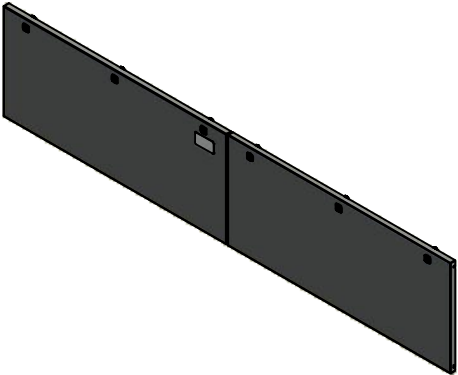
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

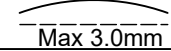
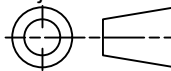


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-30

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BT 18" x 84" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BT07403DTC

Rev. 0

12 / 16

2	1412BT07403DTG	0	1412BT 18" x 84" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT07403DTC-P	0	1412BT 18" x 84" Cover Part
1	1412BT07403DTF-P	0	1412BT 18" x 84" Right Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

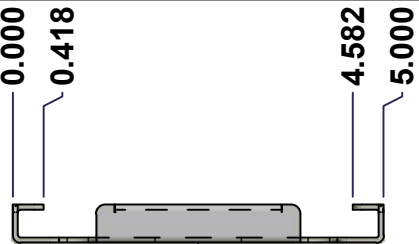
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Tolerance $\pm 1/32$ " unless otherwise specified

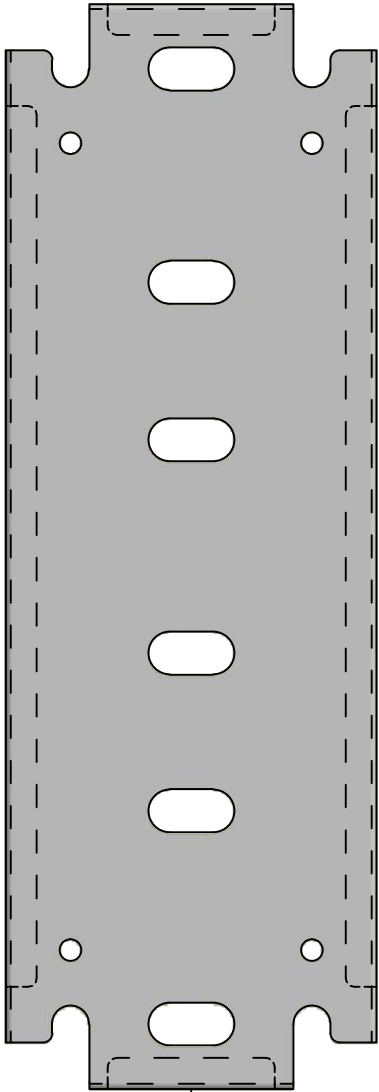
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Tolérance $\pm 1/32$ " sauf spécification contraire

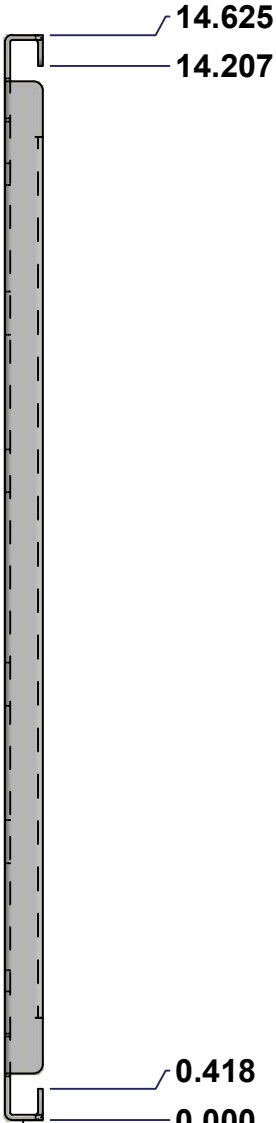
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TOP



FRONT



RIGHT



Isometric View

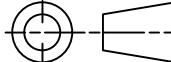


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-30

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 14.625" x 56" Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT07403DTIP1

Rev.

13
16

0

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT07403DT\1412BT07403DT.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



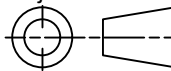
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Fax: (450) 979-4626
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-30

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 14.625" x 56" Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT07403DTIP1

Rev.

14

0

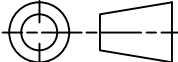
16

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT07403DTIP1-P	0	1412BT 14.625" x 84" Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

Tolérance $\pm 1/32"$ sauf spécification contraire

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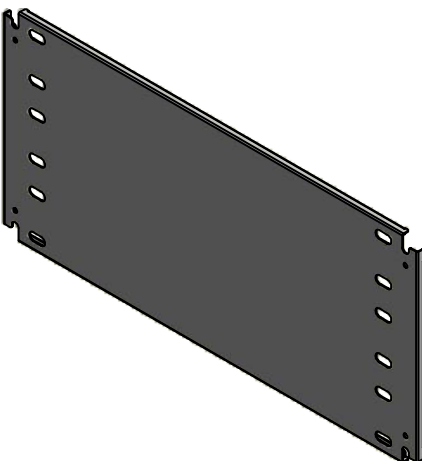
Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 2022-09-30	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur		White RAL9003		Finish Fini Smooth	
Description 1412BT 14.625" x 28" Right Inner Panel				Detail Rev.	
Part Number Numéro Pièce 1412BT07403DTIP2				Rev. 0	
				15 / 16	

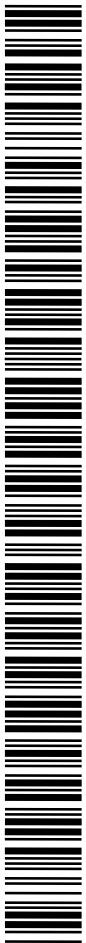
SEE BILL OF MATERIAL ON LAST PAGE

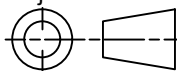
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2022-09-30
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BT 14.625" x 28" Right Inner Panel		
Part Number Numéro Pièce		Rev. 16 1412BT07403DTIP2 0 16