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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor\_Dwg\BoxCad\Result\1412BT081004\1412BT081004.idw

Tolérance ±1/32" sauf spécification contraire

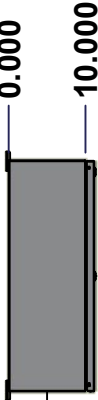
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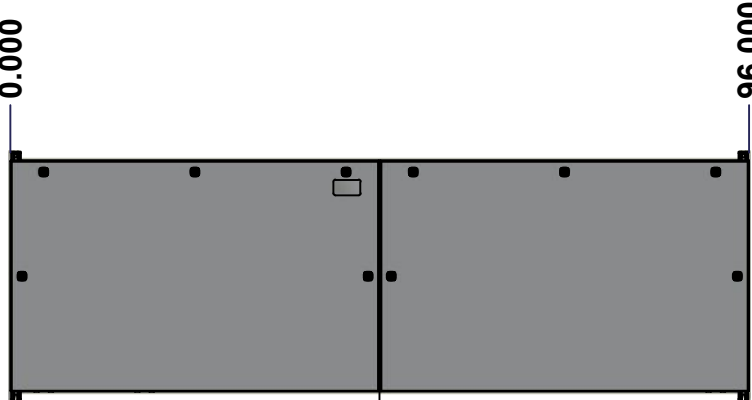
TOP



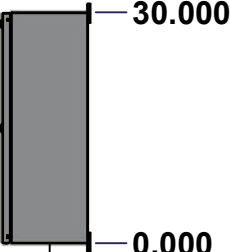
LEFT



LEFT



FRONT

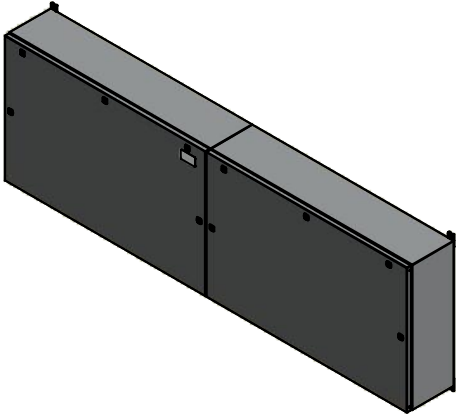


RIGHT

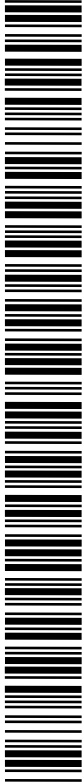


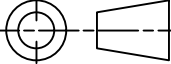
BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



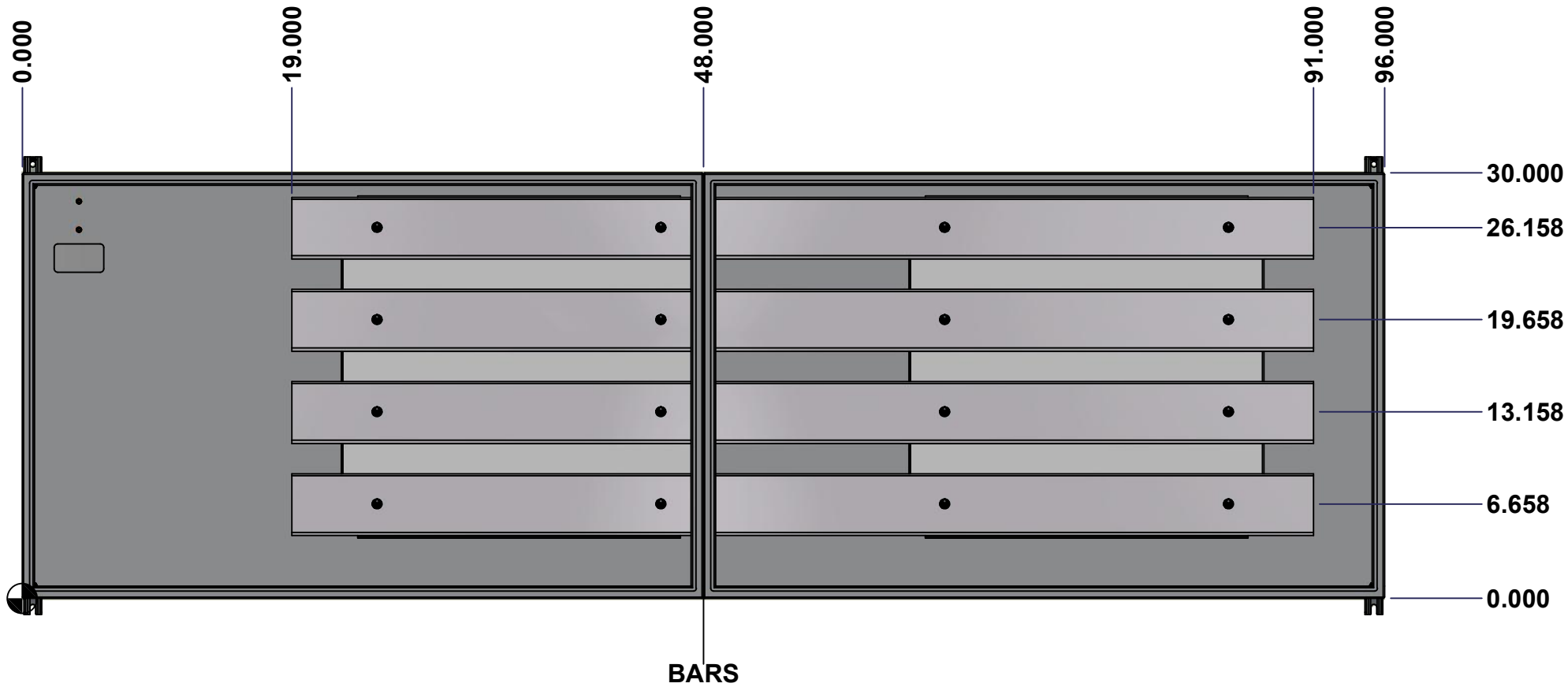
|                                                                                                                                                                                                     |  |                                                                                                     |                       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------|-----------------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |                       |
|                                                                                                                                                                                                     |  | Projection<br> |                       |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                |                       |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date 13-Sep-22                                                                                      |                       |
| Material<br>Matière                                                                                                                                                                                 |  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm)                                                           |                       |
| Color<br>Couleur                                                                                                                                                                                    |  | Asa-61 Grey                                                                                         | Finish<br>Fini Smooth |
| Description<br>1412BT 1000A - 4Wires x 96" Assembly                                                                                                                                                 |  |                                                                                                     | Detail Rev.           |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                | 1                     |
| 1412BT081004                                                                                                                                                                                        |  | 0                                                                                                   | 13                    |

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

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|                                                                                       |                                      |  |        |    |
|---------------------------------------------------------------------------------------|--------------------------------------|--|--------|----|
|  | Description                          |  | Status |    |
|                                                                                       | 1412BT 1000A - 4Wires x 96" Assembly |  | (NULL) |    |
|                                                                                       | Part Number<br>Numéro Pièce          |  | Rev.   | 2  |
|                                                                                       | 1412BT081004                         |  | 0      | 13 |

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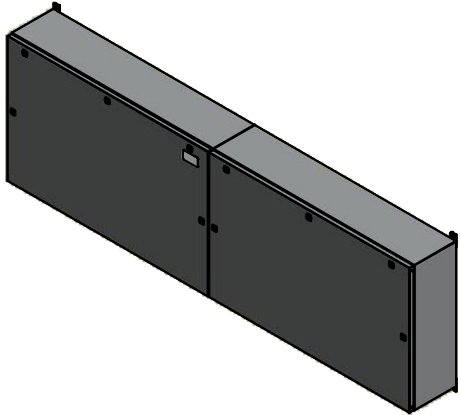
Tolerance ±1/32" unless otherwise specified

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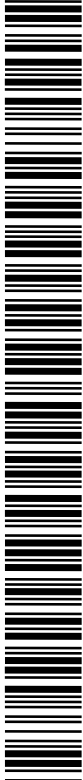
Tolérance ±1/32" sauf spécification contraire

| NOTE |                                            |
|------|--------------------------------------------|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4/12 Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | W/O Standard door stiffener                |
| 4    | C/W Special inner panel (Sold separately)  |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
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|     |           |      |        |



Isometric View



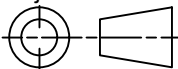
| PACKING               |     |                                                |
|-----------------------|-----|------------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze 2 cardboard sleeve together         |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                    |     |                                                        |
|------------|--------------------|-----|--------------------------------------------------------|
| 1          | 885 ESMF1          | 0   | 885 ESMF1 Mounting Feet Kit                            |
| 1          | 1412BT081004IP2    | 0   | 1412BT 24.125" x 28" Right Inner Panel                 |
| 1          | 1412BT081004BAR1-P | 0   | Rounded Edge Aluminum Bar 3/8" x 4 1/2"                |
| 1          | 1412BT081004BAR2-P | 0   | Rounded Edge Aluminum Bar 3/8" x 4 1/2"                |
| 1          | 1412BT081004BAR3-P | 0   | Rounded Edge Aluminum Bar 3/8" x 4 1/2"                |
| 1          | 1412BT081004BAR4-P | 0   | Rounded Edge Aluminum Bar 3/8" x 4 1/2"                |
| 1          | 1412BT081004IP1    | 0   | 1412BT 24.125" x 65" Inner Panel                       |
| 16         | STK-A-67400        | 0   | Buss Bar Insulator Kit                                 |
| 1          | STK-K-01800        | 5   | 5412 ES Accessory Kit                                  |
| 8          | STK-Q-04050-07     | 7   | M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal |
| 24         | STK-Q-07310        | 2   | Flange Lock Nut M8                                     |
| 8          | STK-Q-07610        | 8   | M8 Plastic Spacer 22.2mm                               |
| 1          | 1412BT081004B      | 0   | 1412BT 30" x 96" x 10" Body                            |
| 1          | 1412BT081004C      | 0   | 1412BT 30" x 96" Cover                                 |
| Qty        | Part Number        | Rev | Description                                            |
| Parts List |                    |     |                                                        |



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer ClientDate

Drawn By Dessiné ParBoxCad: BoxCadDate 13-Sep-22

Material Matière14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color CouleurAsa-61 GreyFinish FiniSmooth

Description1412BT 1000A - 4Wires x 96" AssemblyDetail Rev.

Part Number Numéro Pièce1412BT081004Rev. 0313

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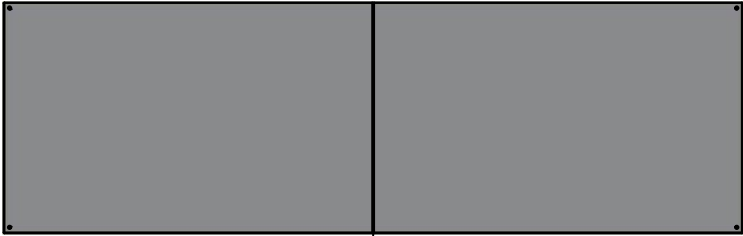
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Tolérance ±1/32" sauf spécification contraire

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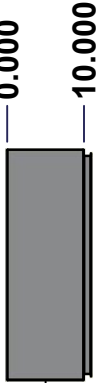
TOP



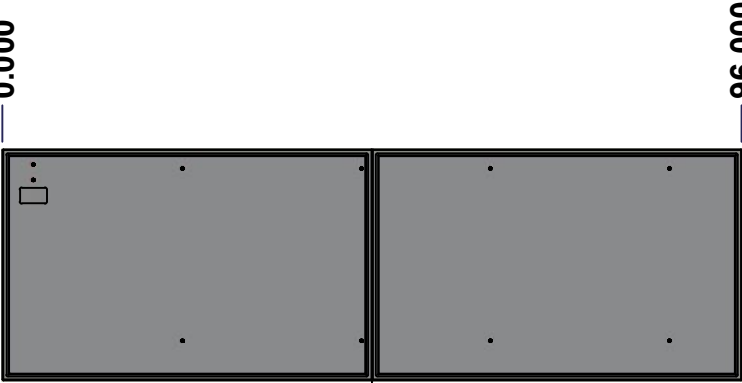
BACK



BOTTOM



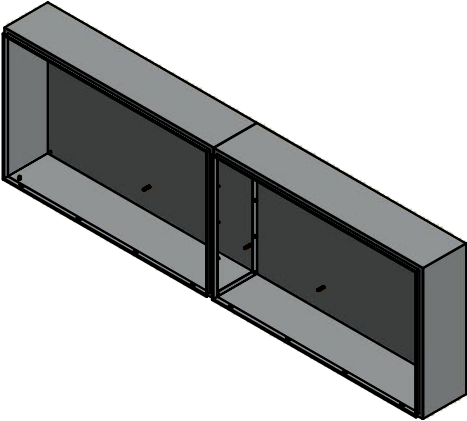
LEFT



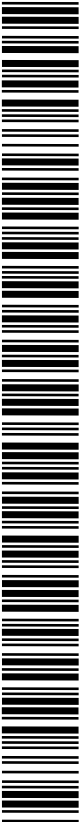
FRONT



RIGHT



Isometric View

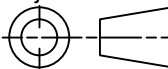


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 13-Sep-22

Material  
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

1412BT 30" x 96" x 10" Body

Detail Rev.

Part Number  
Numéro Pièce

1412BT081004B

Rev.

4

0

SEE BILL OF MATERIAL ON LAST PAGE

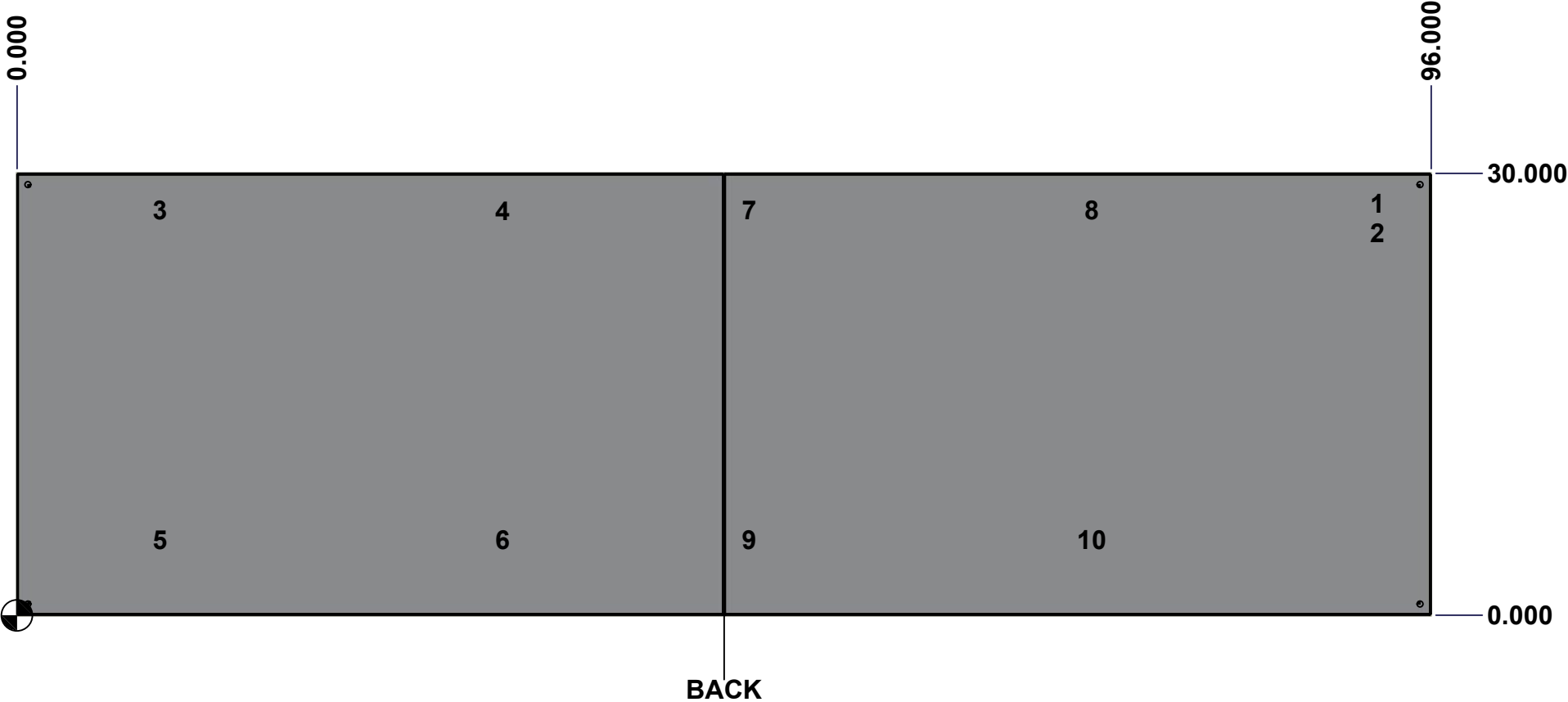
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 92.000 | 28.000 | GND STUD M8 x 35mm (Inside) |
| 2                                                   | 92.000 | 26.000 | GND STUD M8 x 35mm (Inside) |
| 3                                                   | 9.375  | 27.500 | IP STUD M8 x 35mm (Inside)  |
| 4                                                   | 32.625 | 27.500 | IP STUD M8 x 35mm (Inside)  |
| 5                                                   | 9.375  | 5.125  | IP STUD M8 x 35mm (Inside)  |
| 6                                                   | 32.625 | 5.125  | IP STUD M8 x 35mm (Inside)  |
| 7                                                   | 49.375 | 27.500 | IP STUD M8 x 35mm (Inside)  |
| 8                                                   | 72.625 | 27.500 | IP STUD M8 x 35mm (Inside)  |
| 9                                                   | 49.375 | 5.125  | IP STUD M8 x 35mm (Inside)  |
| 10                                                  | 72.625 | 5.125  | IP STUD M8 x 35mm (Inside)  |



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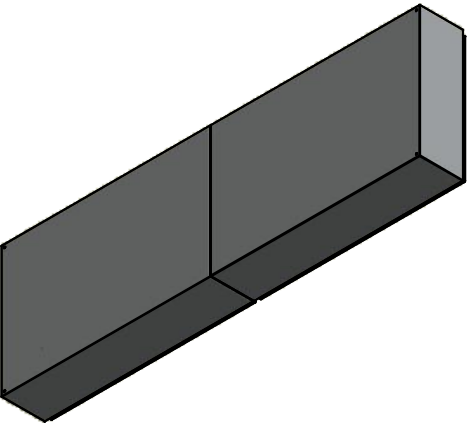
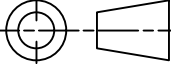
|  |                                                     |                  |         |
|--|-----------------------------------------------------|------------------|---------|
|  | Description<br>1412BT 30" x 96" x 10" Body          | Status<br>(NULL) |         |
|  | Part Number<br>Numéro Pièce<br><b>1412BT081004B</b> | Rev.<br><b>0</b> | 5<br>13 |

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

|                                                                                                  |           |                                                                                                     |                                                                                      |
|--------------------------------------------------------------------------------------------------|-----------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| No.                                                                                              | Revisions | Date                                                                                                | By/Par                                                                               |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|              |           |                                                                                                     |  |
| Isometric View                                                                                   |           |                                                                                                     |                                                                                      |
|             |           | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |                                                                                      |
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| Customer<br>Client                                                                               |           | Date                                                                                                |                                                                                      |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                           |           | Date 13-Sep-22                                                                                      |                                                                                      |
| Material<br>Matière                                                                              |           | 14 Ga Cold Rolled A1008 CS Type B (1.7mm)                                                           |                                                                                      |
| Color<br>Couleur Asa-61 Grey                                                                     |           | Finish<br>Fini Smooth                                                                               |                                                                                      |
| Description<br>1412BT 30" x 96" x 10" Body                                                       |           |                                                                                                     | Detail Rev.                                                                          |
| Part Number<br>Numéro Pièce<br><b>1412BT081004B</b>                                              |           |                                                                                                     | Rev.<br><b>0</b>                                                                     |
|                                                                                                  |           |                                                                                                     | 6<br>13                                                                              |

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|            |                 |     |                                         |
|------------|-----------------|-----|-----------------------------------------|
| 1          | STK-P-02400S    | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 1          | 1412BT081004B-P | 0   | 1412BT 30" x 96" x 10" Body Part        |
| 1          | 1412BT081004E-P | 0   | 1412BT 30" x 96" x 10" Right Body Part  |
| 1          | STK-G-00701     | 0   | 1" x 1/4" Self-Adhesive Neoprene Gasket |
| 10         | STK-Q-00260     | 1   | M6 x 13mm Carriage Bolt                 |
| 10         | STK-Q-07220     | 1   | M6 Nylon Insert Lock Nut                |
| 10         | STK-Q-16005     | 1   | Stud M8 x 35 (No Paint Cap Required)    |
| 2          | STK-Q-16080     | 0   | Ground Stud M6 x 16mm                   |
| 1          | STK-S-00100     | 0   | 3.5" x 2" Silver Milar Flexcon Sticker  |
| Qty        | Part Number     | Rev | Description                             |
| Parts List |                 |     |                                         |

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Tolerance ±1/32" unless otherwise specified

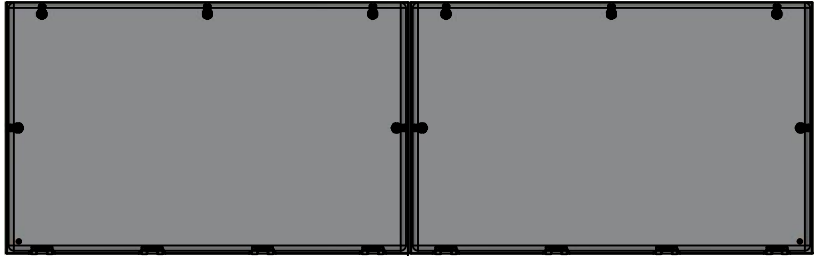
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Tolérance ±1/32" sauf spécification contraire

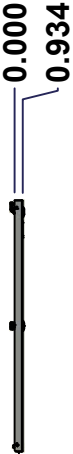
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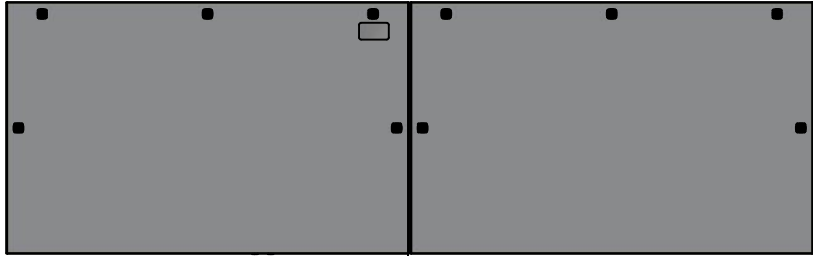
TOP



BACK



LEFT



FRONT



RIGHT



BOTTOM

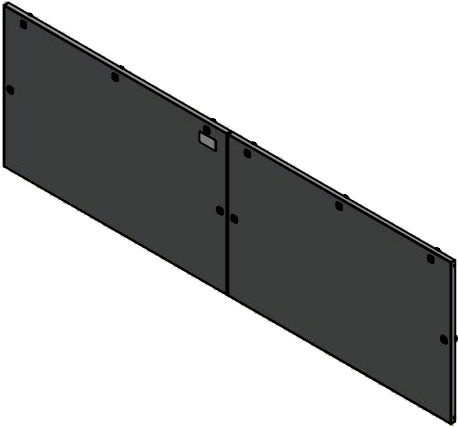
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0.000

95.803

29.918

0.000



Isometric View

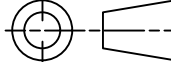


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 13-Sep-22

Material  
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

1412BT 30" x 96" Cover

Detail Rev.

Part Number  
Numéro Pièce

1412BT081004C

Rev.

7

0

13

SEE BILL OF MATERIAL ON LAST PAGE

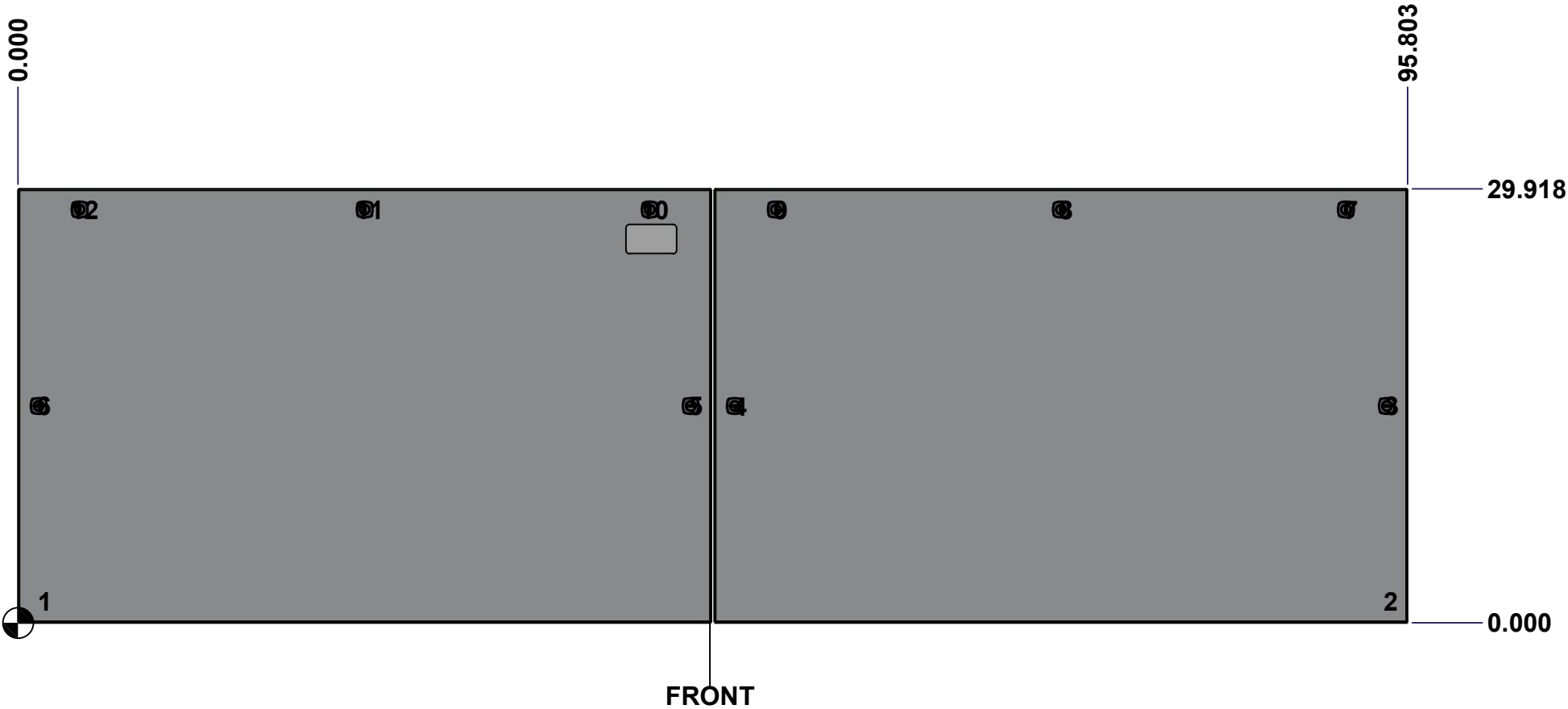
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 1.500  | 1.486  | GND STUD M6 x 16mm (Inside) |
| 2                                                   | 94.303 | 1.486  | GND STUD M6 x 16mm (Inside) |
| 3                                                   | 94.379 | 14.959 | LOCK 880 SCQ4-SL @ 0.0°     |
| 4                                                   | 49.424 | 14.959 | LOCK 880 SCQ4-SL @ 180.0°   |
| 5                                                   | 46.379 | 14.959 | LOCK 880 SCQ4-SL @ 0.0°     |
| 6                                                   | 1.424  | 14.959 | LOCK 880 SCQ4-SL @ 180.0°   |
| 7                                                   | 91.553 | 28.494 | LOCK 880 SCQ4-SL @ 90.0°    |
| 8                                                   | 71.902 | 28.494 | LOCK 880 SCQ4-SL @ 90.0°    |
| 9                                                   | 52.250 | 28.494 | LOCK 880 SCQ4-SL @ 90.0°    |
| 10                                                  | 43.553 | 28.494 | LOCK 880 SCQ4-SL @ 90.0°    |
| 11                                                  | 23.902 | 28.494 | LOCK 880 SCQ4-SL @ 90.0°    |
| 12                                                  | 4.250  | 28.494 | LOCK 880 SCQ4-SL @ 90.0°    |



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|               |                        |        |    |
|---------------|------------------------|--------|----|
|               | Description            | Status |    |
|               | 1412BT 30" x 96" Cover | (NULL) |    |
|               | Part Number            | Rev.   | 8  |
|               | Numéro Pièce           | 0      | 13 |
| 1412BT081004C |                        |        |    |

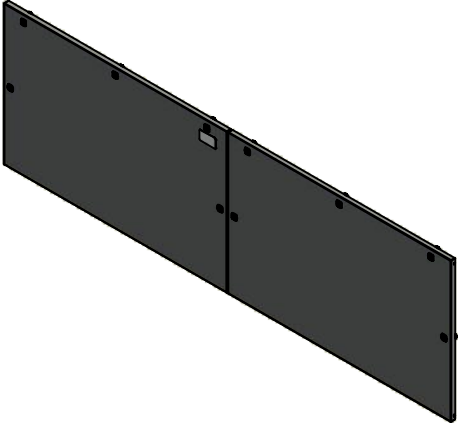
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Tolerance ±1/32" unless otherwise specified

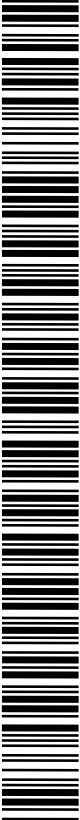
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Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
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|     |           |      |        |

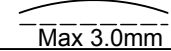
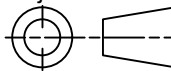


Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

13-Sep-22

Material  
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

1412BT 30" x 96" Cover

Detail Rev.

Part Number  
Numéro Pièce

1412BT081004C

Rev.

0

9

13

|            |                 |     |                                         |
|------------|-----------------|-----|-----------------------------------------|
| 2          | 1412BT081004G   | 0   | 1412BT 30" x 96" Cover Gasket           |
| 1          | STK-P-02400S    | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 8          | STK-K-09800     | 10  | 5412 ES Hinge with 2 Captive Hinge Pins |
| 2          | STK-Q-16080     | 0   | Ground Stud M6 x 16mm                   |
| 1          | STK-S-00100     | 0   | 3.5" x 2" Silver Milar Flexcon Sticker  |
| 1          | 1412BT081004C-P | 0   | 1412BT 30" x 96" Cover Part             |
| 1          | 1412BT081004F-P | 0   | 1412BT 30" x 96" Right Cover Part       |
| 10         | 880 SCQ4-SL     | 6   | 5412 ES 1/4 Turn Lock                   |
| Qty        | Part Name       | Rev | Description                             |
| Parts List |                 |     |                                         |

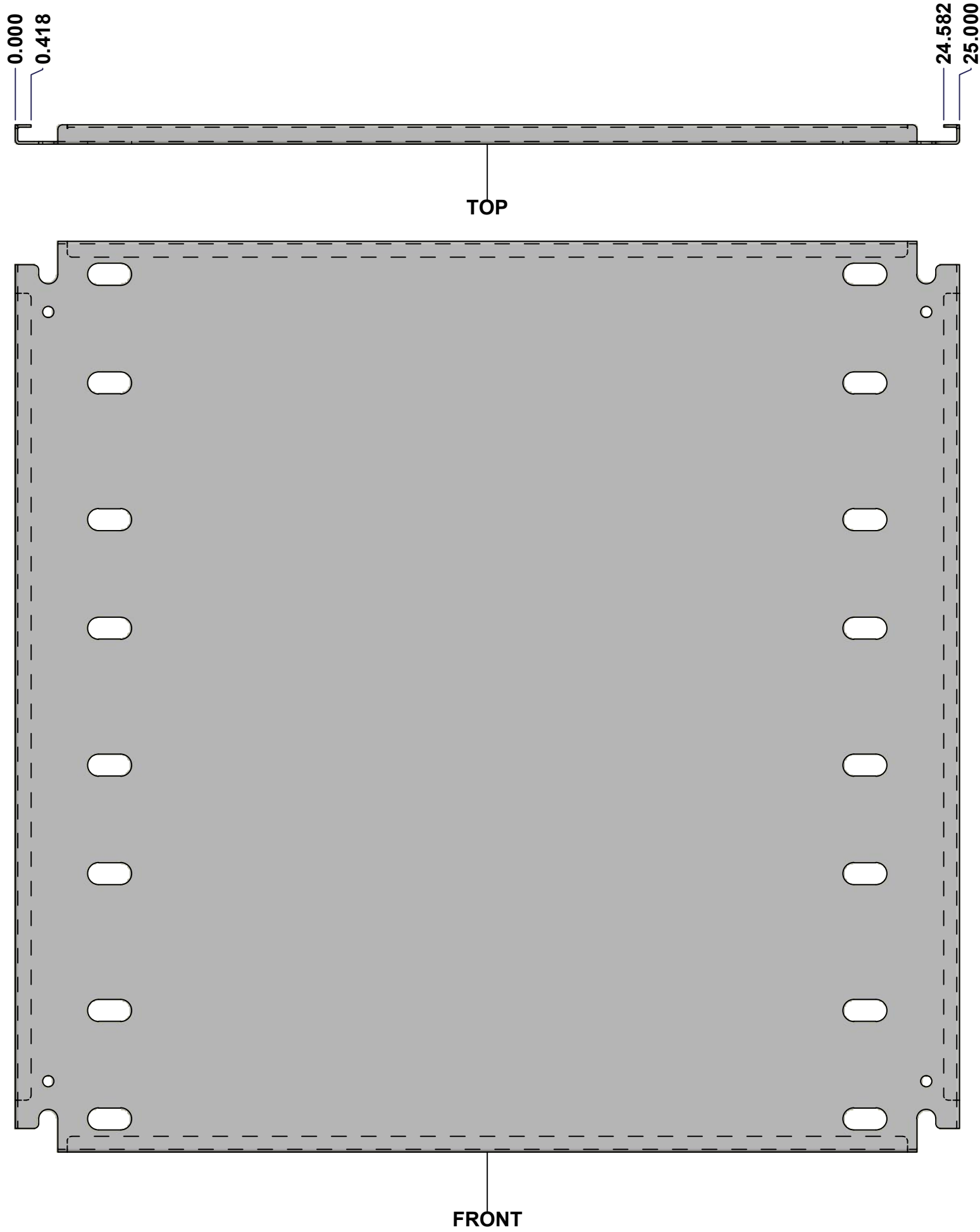
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Tolerance ±1/32" unless otherwise specified

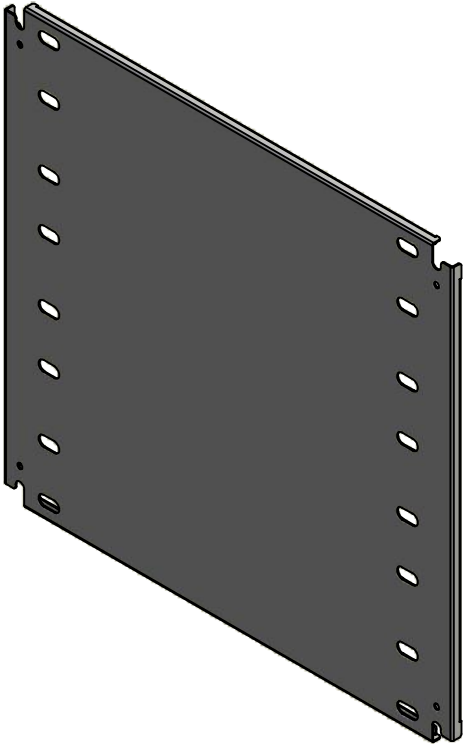
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Tolérance ±1/32" sauf spécification contraire

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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View

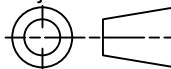


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                                 |  |                                           |                       |
|-------------------------------------------------|--|-------------------------------------------|-----------------------|
| Customer Client                                 |  | Date                                      |                       |
| Drawn By<br>Dessiné Par                         |  | Date 13-Sep-22                            |                       |
| Material<br>Matière                             |  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                       |
| Color<br>Couleur                                |  | White RAL9003                             | Finish<br>Fini Smooth |
| Description<br>1412BT 24.125" x 65" Inner Panel |  |                                           | Detail Rev.           |
| Part Number<br>Numéro Pièce                     |  | Rev.                                      | 10                    |
| 1412BT081004IP1                                 |  | 0                                         | 13                    |

SEE BILL OF MATERIAL ON LAST PAGE

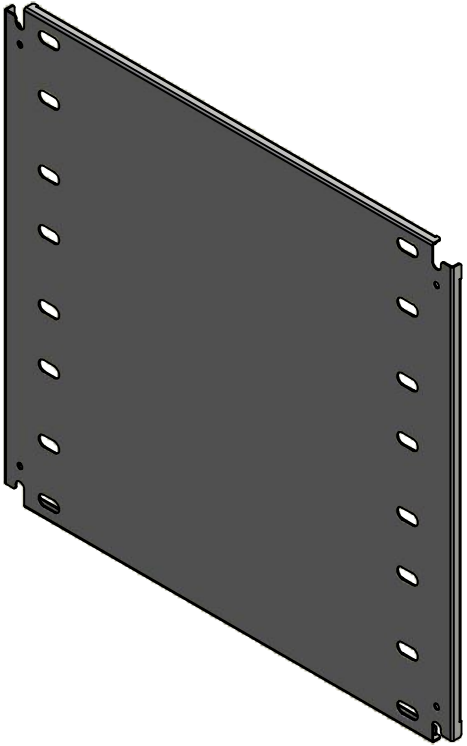
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Tolerance ±1/32" unless otherwise specified

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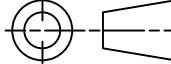
Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



|                                                                                                                                                                                                     |  |                                                                                                                                 |                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|--------------------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm |                          |
|                                                                                                                                                                                                     |  | Projection<br>                             |                          |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                                            |                          |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date 13-Sep-22                                                                                                                  |                          |
| Material<br>Matière                                                                                                                                                                                 |  | BoxCad: BoxCad                                                                                                                  |                          |
|                                                                                                                                                                                                     |  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm)                                                                                       |                          |
| Color<br>Couleur                                                                                                                                                                                    |  | White RAL9003                                                                                                                   | Finish<br>Fini<br>Smooth |
| Description                                                                                                                                                                                         |  |                                                                                                                                 | Detail Rev.              |
| 1412BT 24.125" x 65" Inner Panel                                                                                                                                                                    |  |                                                                                                                                 |                          |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                                            | 11                       |
| 1412BT081004IP1                                                                                                                                                                                     |  | 0                                                                                                                               | 13                       |

|            |                   |     |                                       |
|------------|-------------------|-----|---------------------------------------|
| 1          | STK-P-02401S      | 0   | Powder Paint (White / Smooth)         |
| 1          | 1412BT081004IP1-P | 0   | 1412BT 24.125" x 96" Inner Panel Part |
| Qty        | Part Number       | Rev | Description                           |
| Parts List |                   |     |                                       |

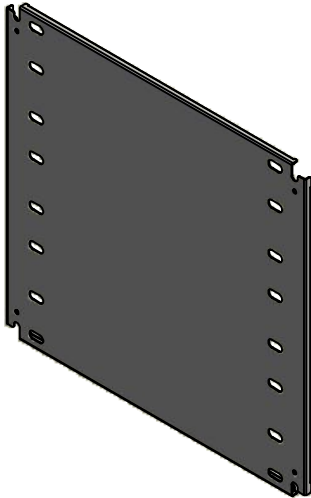
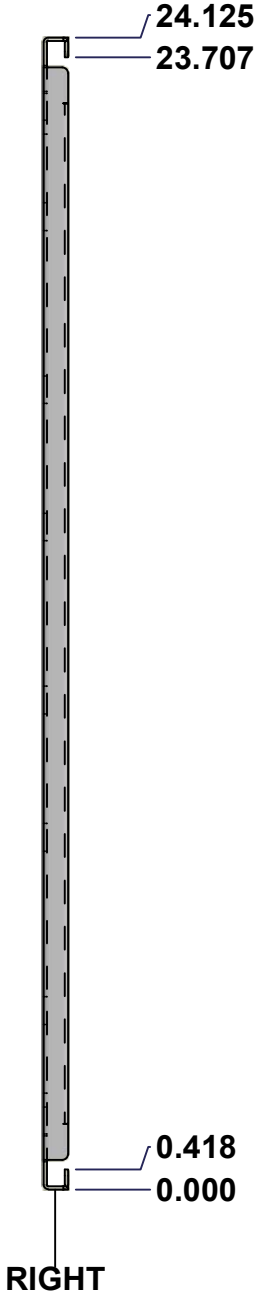
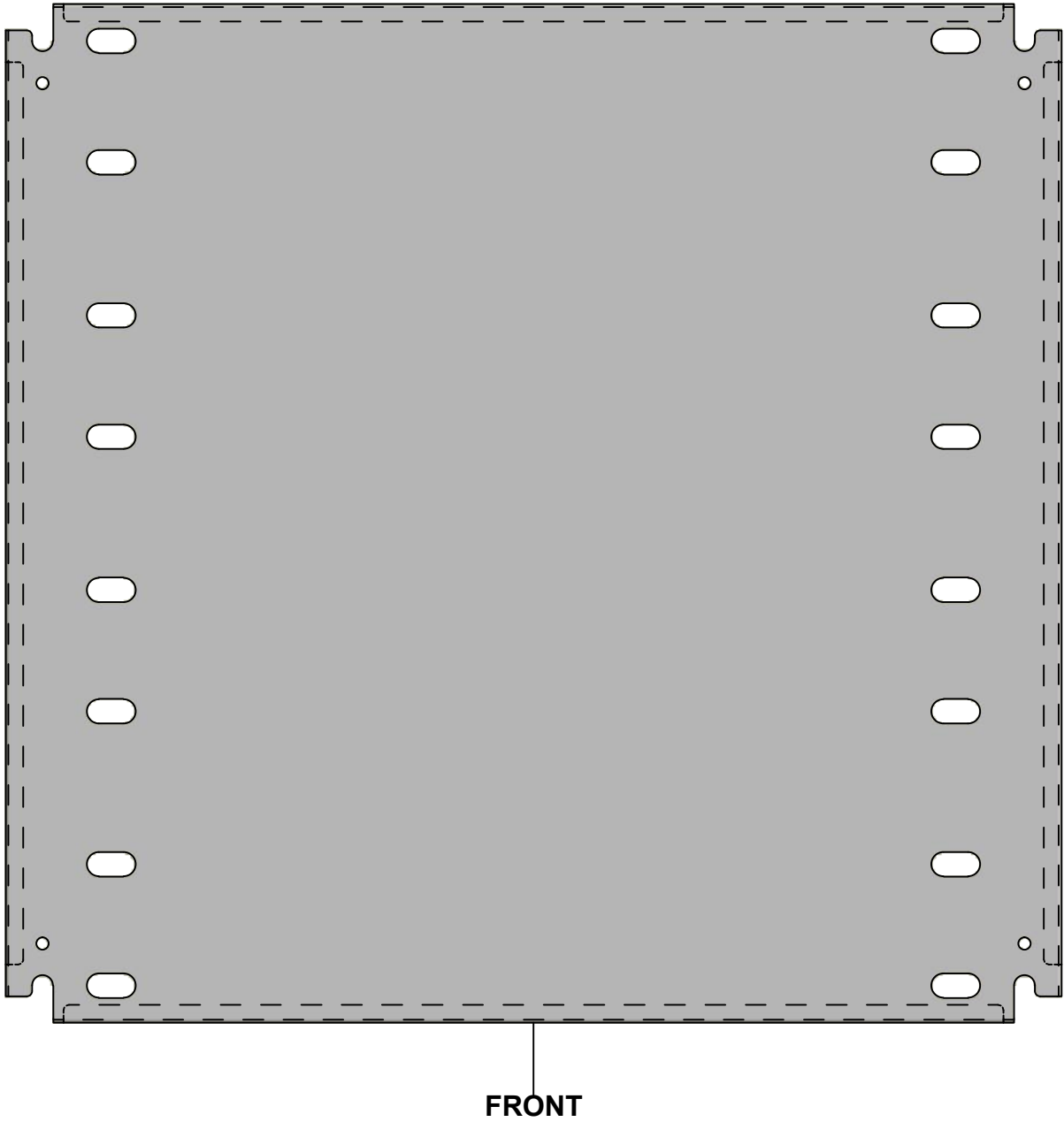
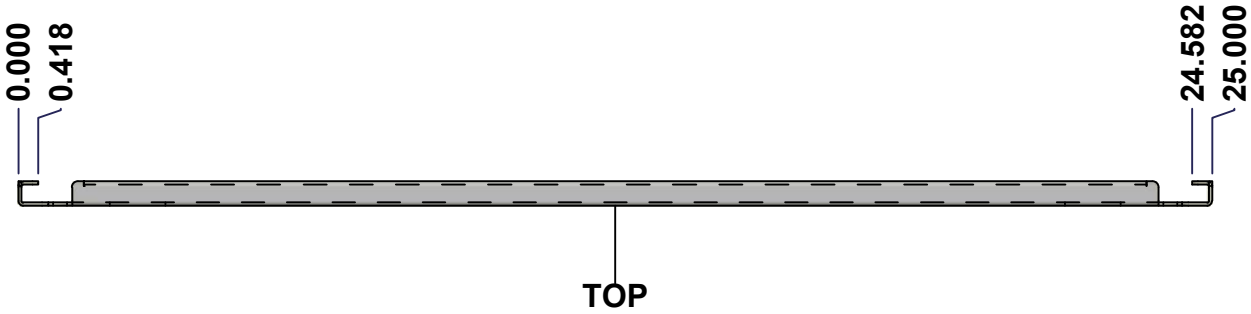
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Tolerance  $\pm 1/32"$  unless otherwise specified

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Tolérance  $\pm 1/32"$  sauf spécification contraire



Isometric View



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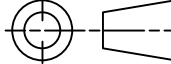


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 13-Sep-22

Material  
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color  
Couleur

White RAL9003

Finish  
Fini

Smooth

Description

1412BT 24.125" x 28" Right Inner Panel

Detail Rev.

Part Number  
Numéro Pièce

1412BT081004IP2

Rev.

12  
0  
13

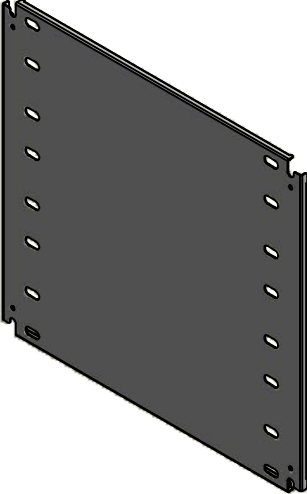
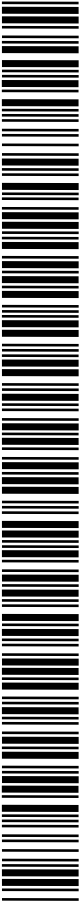
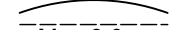
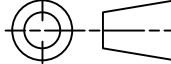
SEE BILL OF MATERIAL ON LAST PAGE

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Tolérance ±1/32" sauf spécification contraire

|                                                                                                                                                                                                                      |           |      |                                                                                                                                                                                                                                                               |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| No.                                                                                                                                                                                                                  | Revisions | Date | By/Par                                                                                                                                                                                                                                                        |
|                                                                                                                                                                                                                      |           |      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                      |           |      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                      |           |      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                      |           |      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                      |           |      |                                                                                                                                                                                                                                                               |
| <div><p>Isometric View</p></div> <div></div> |           |      |                                                                                                                                                                                                                                                               |
| <div><div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div></div>        |           |      | <div>Flatness<br/>Aplatissement<br/><br/>Max 3.0mm</div> <div>Projection<br/></div> |
| Customer<br>Client                                                                                                                                                                                                   |           |      | Date                                                                                                                                                                                                                                                          |
| Drawn By<br>Dessiné Par      BoxCad: BoxCad                                                                                                                                                                          |           |      | Date    13-Sep-22                                                                                                                                                                                                                                             |
| Material<br>Matière      14 Ga Cold Rolled A1008 CS Type B (1.7mm)                                                                                                                                                   |           |      |                                                                                                                                                                                                                                                               |
| Color<br>Couleur      White RAL9003                                                                                                                                                                                  |           |      | Finish<br>Fini      Smooth                                                                                                                                                                                                                                    |
| Description<br>1412BT 24.125" x 28" Right Inner Panel                                                                                                                                                                |           |      | Detail Rev.                                                                                                                                                                                                                                                   |
| Part Number<br>Numéro Pièce<br><b>1412BT081004IP2</b>                                                                                                                                                                |           |      | Rev.    13<br><b>0</b> 13                                                                                                                                                                                                                                     |

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| 1          | STK-P-02401S      | 0   | Powder Paint (White / Smooth)               |
| 1          | 1412BT081004IP2-P | 0   | 1412BT 24.125" x 96" Right Inner Panel Part |
| Qty        | Part Number       | Rev | Description                                 |
| Parts List |                   |     |                                             |