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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\1412BT091005\1412BT091005.idw

Tolérance ±1/32" sauf spécification contraire

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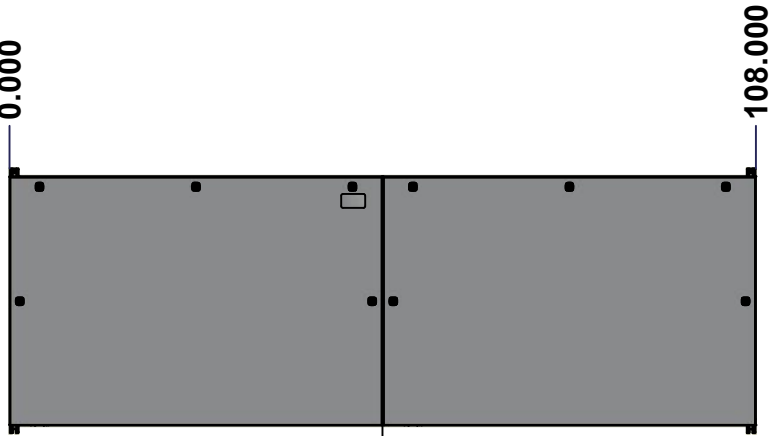
TOP



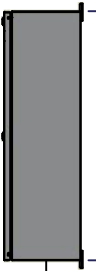
LEFT



LEFT



FRONT

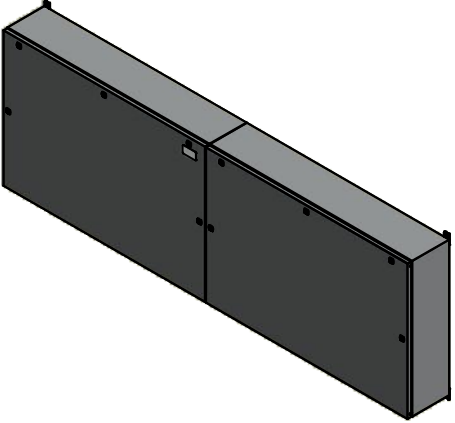


RIGHT

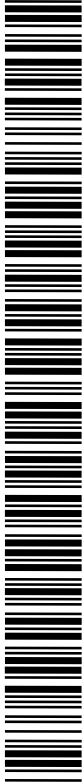


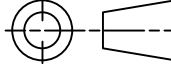
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BT 1000A - 5Wires x 108" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE 1412BT091005		0	13

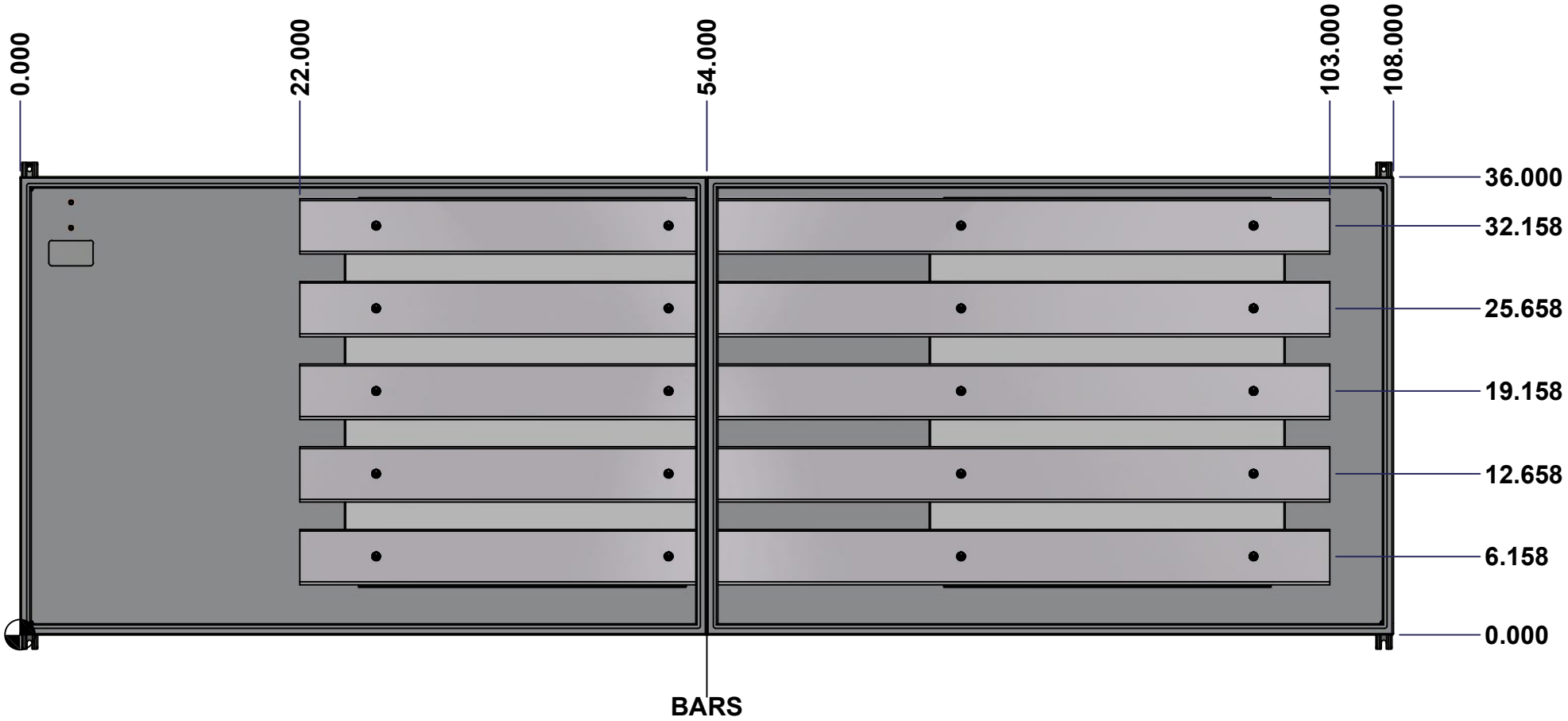
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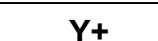
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description		Status	
	1412BT 1000A - 5Wires x 108" Assembly		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	1412BT091005		0	13

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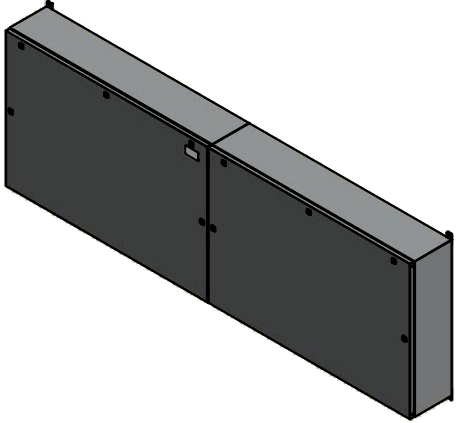
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



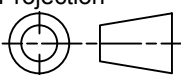
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT091005IP2	0	1412BT 30.625" x 28" Right Inner Panel
1	1412BT091005BAR1-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT091005BAR2-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT091005BAR3-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT091005BAR4-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT091005BAR5-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT091005IP1	0	1412BT 30.625" x 28" Left Inner Panel
20	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
28	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT091005B	0	1412BT 36" x 108" x 10" Body
1	1412BT091005C	0	1412BT 36" x 108" Cover
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client
Date

Drawn By
Dessiné Par
BoxCad: BoxCad
Date 14-Sep-22

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey
Finish
Fini
Smooth

Description
1412BT 1000A - 5Wires x 108" Assembly
Detail Rev.

Part Number
Numéro Pièce
1412BT091005
Rev. 0
3
13

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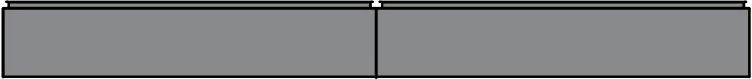
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Tolérance ±1/32" sauf spécification contraire

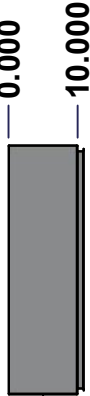
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TOP



BACK



LEFT



FRONT

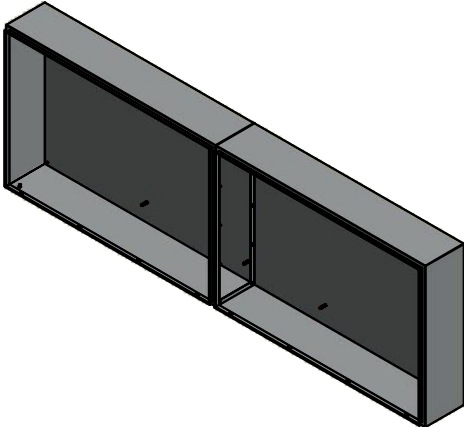


RIGHT

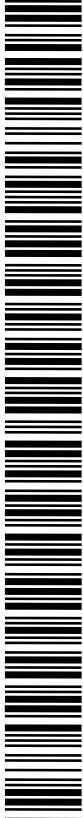


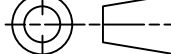
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BT 36" x 108" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	4
1412BT091005B		0	13

SEE BILL OF MATERIAL ON LAST PAGE

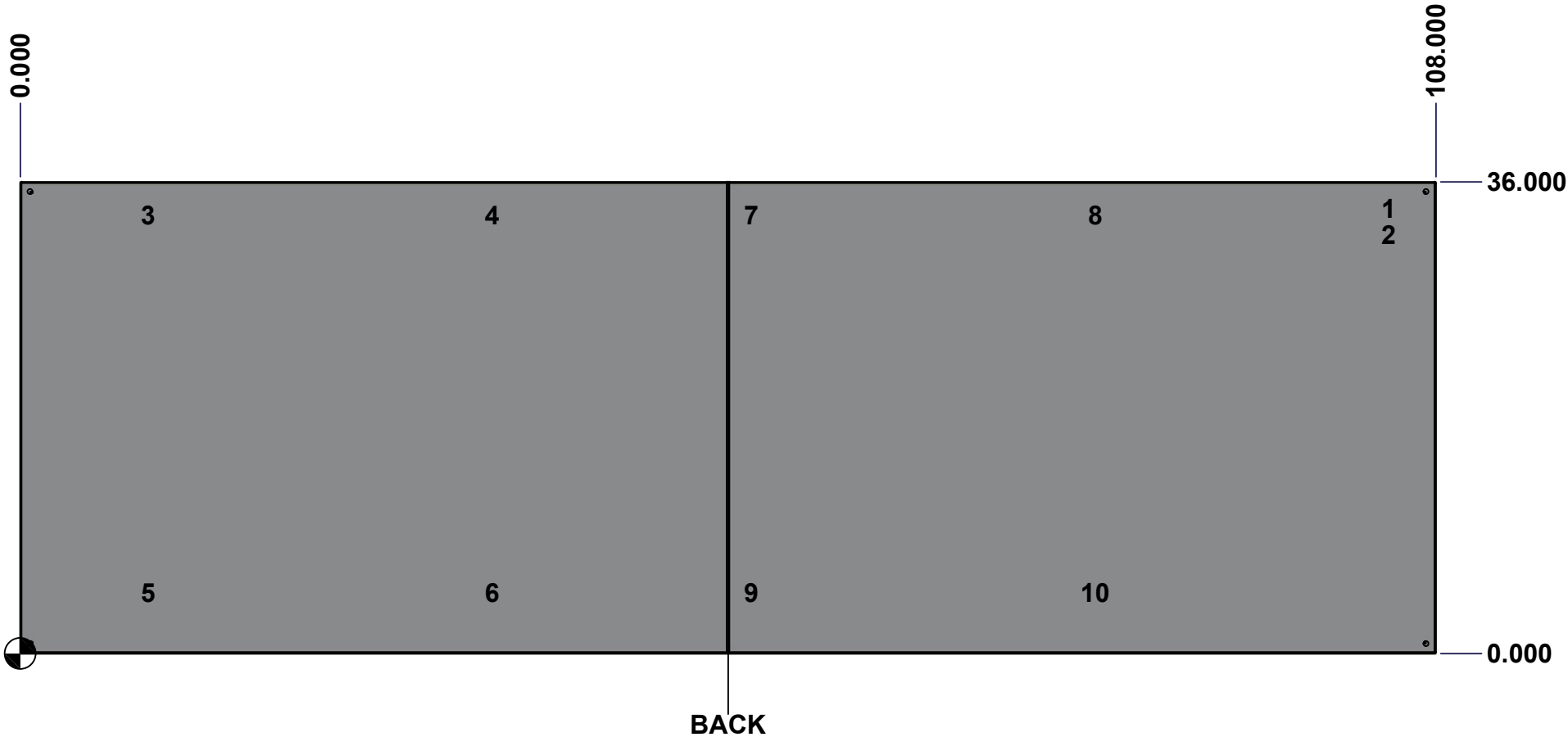
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	104.000	34.000	GND STUD M8 x 35mm (Inside)
2	104.000	32.000	GND STUD M8 x 35mm (Inside)
3	9.375	33.500	IP STUD M8 x 35mm (Inside)
4	35.625	33.500	IP STUD M8 x 35mm (Inside)
5	9.375	4.625	IP STUD M8 x 35mm (Inside)
6	35.625	4.625	IP STUD M8 x 35mm (Inside)
7	55.375	33.500	IP STUD M8 x 35mm (Inside)
8	81.625	33.500	IP STUD M8 x 35mm (Inside)
9	55.375	4.625	IP STUD M8 x 35mm (Inside)
10	81.625	4.625	IP STUD M8 x 35mm (Inside)



	Description 1412BT 36" x 108" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 1412BT091005B	Rev. 0	5 13

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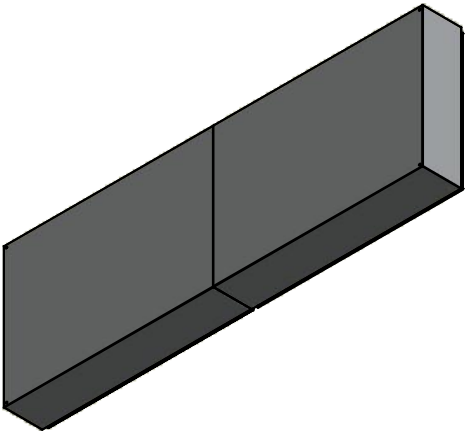
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

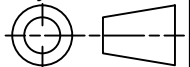


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Sep-22	
Material Matière		BoxCad: BoxCad	
		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
1412BT 36" x 108" x 10" Body			
Part Number Numéro Pièce		Rev.	6
1412BT091005B		0	13

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT091005B-P	0	1412BT 36" x 108" x 10" Left Body Part
1	1412BT091005E-P	0	1412BT 36" x 108" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

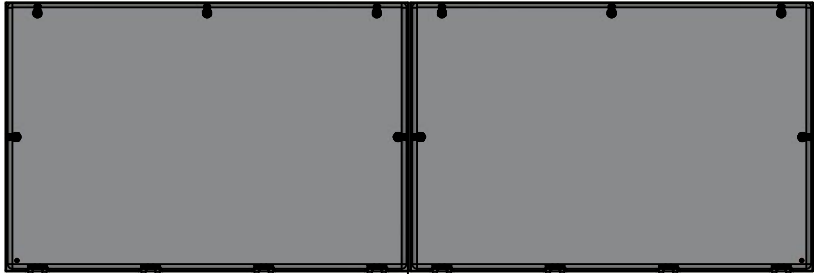
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Tolérance ±1/32" sauf spécification contraire

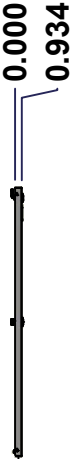
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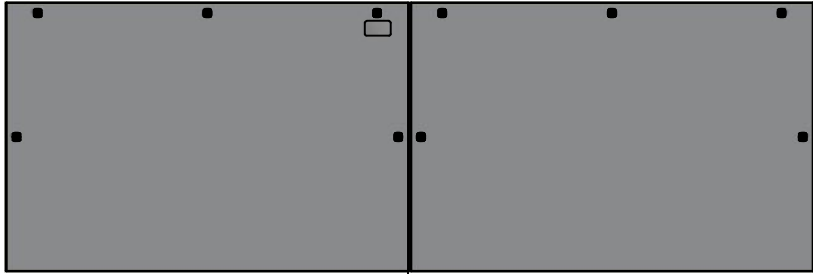
TOP



BACK



LEFT



FRONT



RIGHT

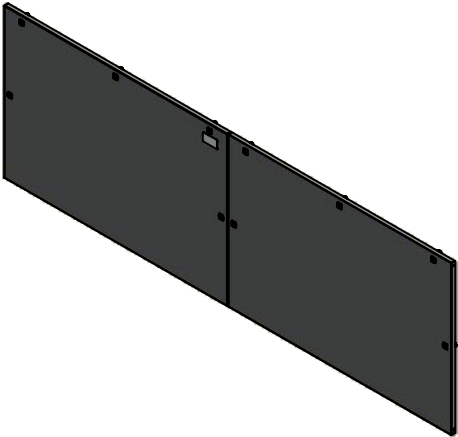


BOTTOM

0.000
0.934
0.000
107.803

35.918

0.000



Isometric View

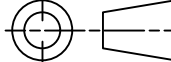


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 36" x 108" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BT091005C

Rev.

7

13

SEE BILL OF MATERIAL ON LAST PAGE

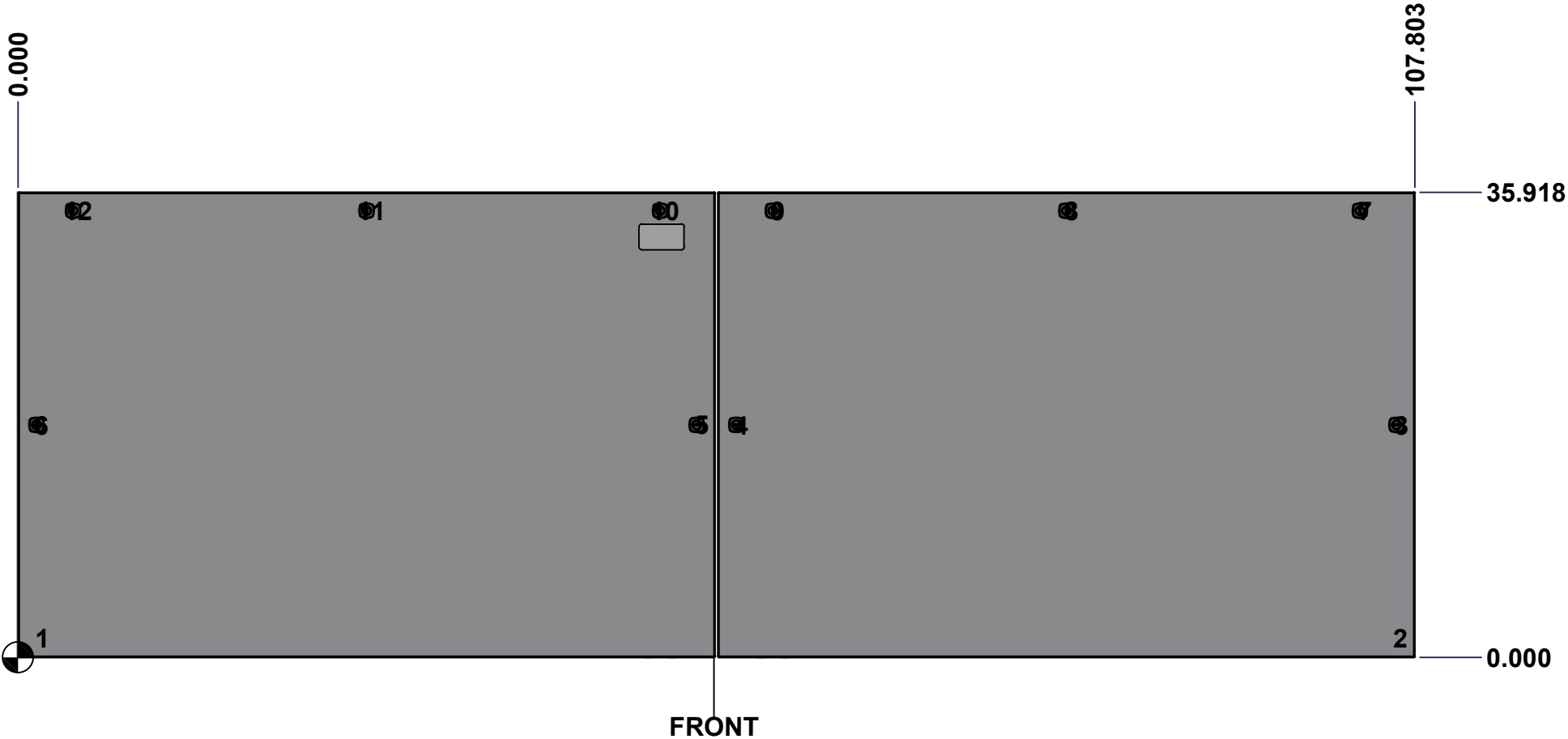
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	106.303	1.486	GND STUD M6 x 16mm (Inside)
3	106.379	17.959	LOCK 880 SCQ4-SL @ 0.0°
4	55.424	17.959	LOCK 880 SCQ4-SL @ 180.0°
5	52.379	17.959	LOCK 880 SCQ4-SL @ 0.0°
6	1.424	17.959	LOCK 880 SCQ4-SL @ 180.0°
7	103.553	34.494	LOCK 880 SCQ4-SL @ 90.0°
8	80.902	34.494	LOCK 880 SCQ4-SL @ 90.0°
9	58.250	34.494	LOCK 880 SCQ4-SL @ 90.0°
10	49.553	34.494	LOCK 880 SCQ4-SL @ 90.0°
11	26.902	34.494	LOCK 880 SCQ4-SL @ 90.0°
12	4.250	34.494	LOCK 880 SCQ4-SL @ 90.0°



	Description 1412BT 36" x 108" Cover	Status (NULL)	
	Part Number Numéro Pièce 1412BT091005C	Rev. 0	8 13

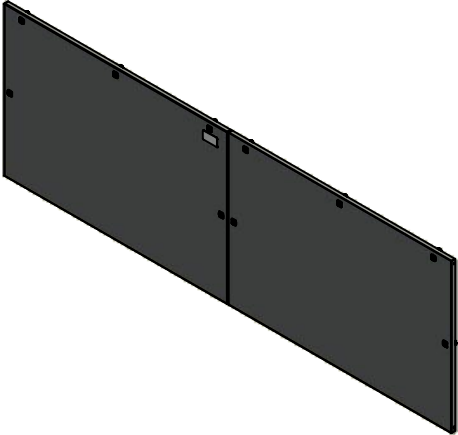
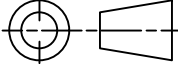
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Sep-22	
BoxCad: BoxCad			
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description 1412BT 36" x 108" Cover			Detail Rev.
Part Number Numéro Pièce 1412BT091005C			Rev. 0
			9 13

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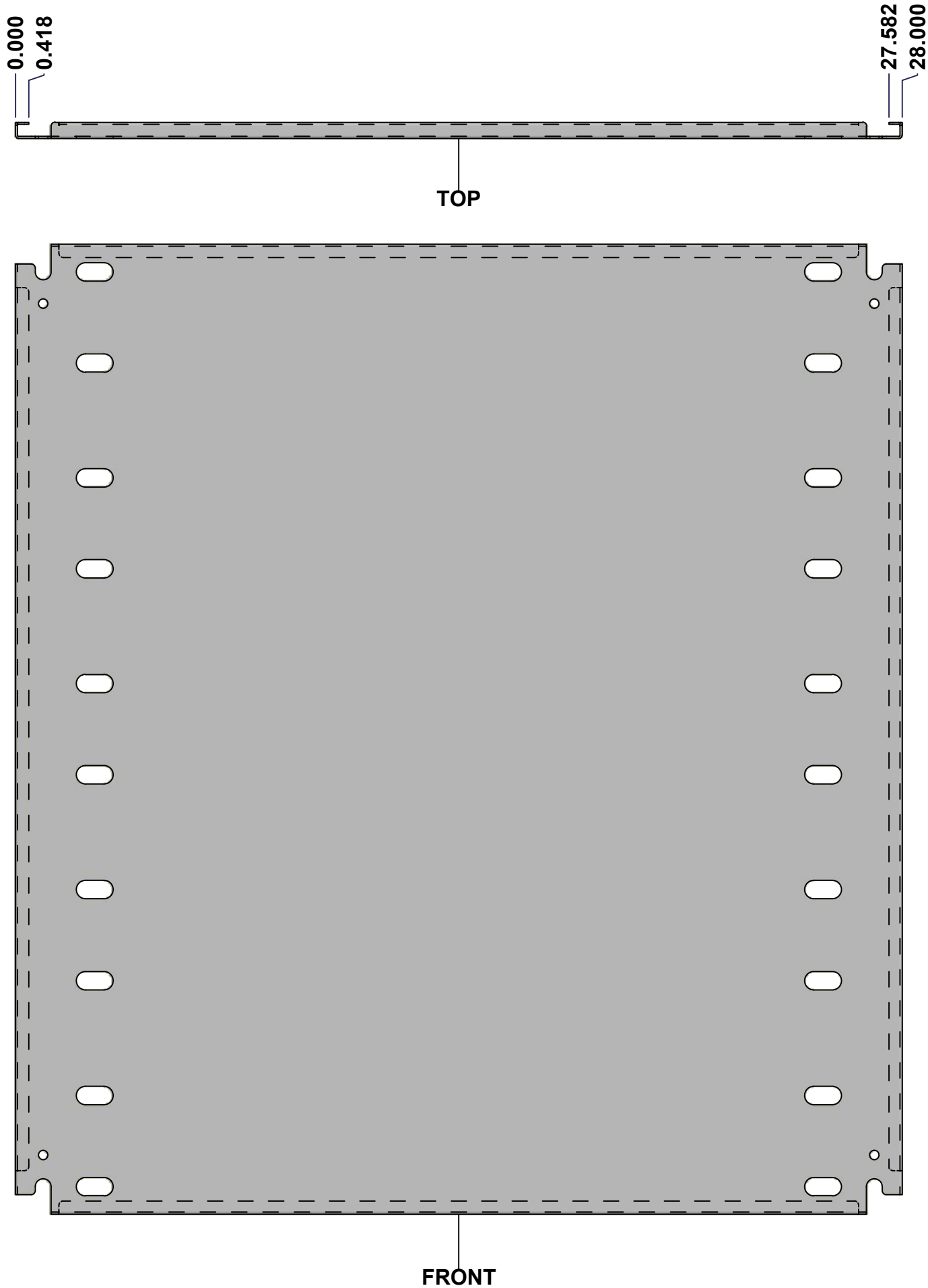
2	1412BT091005G	0	1412BT 36" x 108" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT091005C-P	0	1412BT 36" x 54" Left Cover Part
1	1412BT091005F-P	0	1412BT 36" x 108" Right Cover Part
10	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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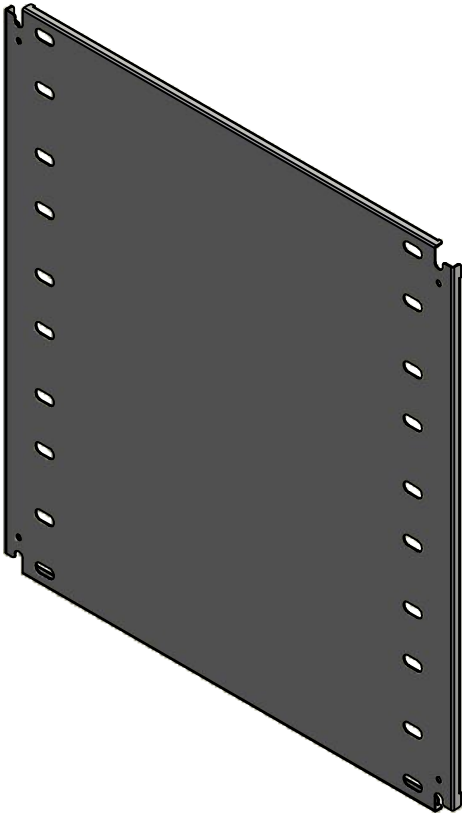
Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32"$ sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View

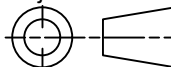


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Sep-22
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 1412BT 30.625" x 28" Left Inner Panel	Detail Rev.
Part Number Numéro Pièce 1412BT091005IP1	Rev. 10 0

SEE BILL OF MATERIAL ON LAST PAGE

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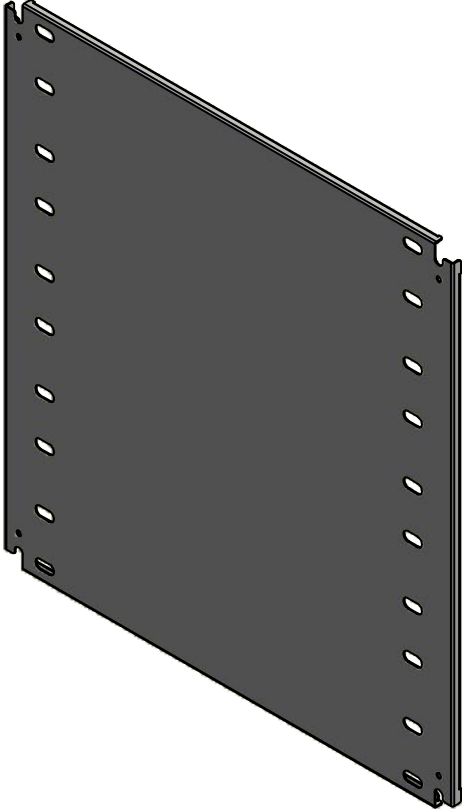
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



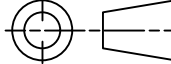
Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 14-Sep-22	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur White RAL9003		Finish Fini Smooth	
Description 1412BT 30.625" x 28" Left Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BT091005IP1			Rev. 11 0 13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT091005IP1-P	0	1412BT 30.625" x 108" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

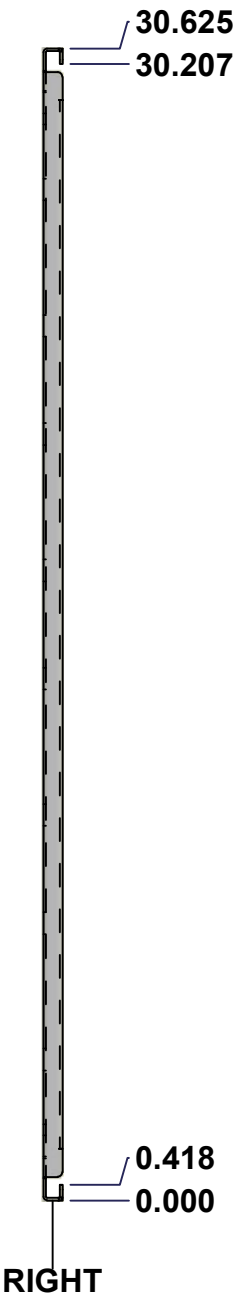
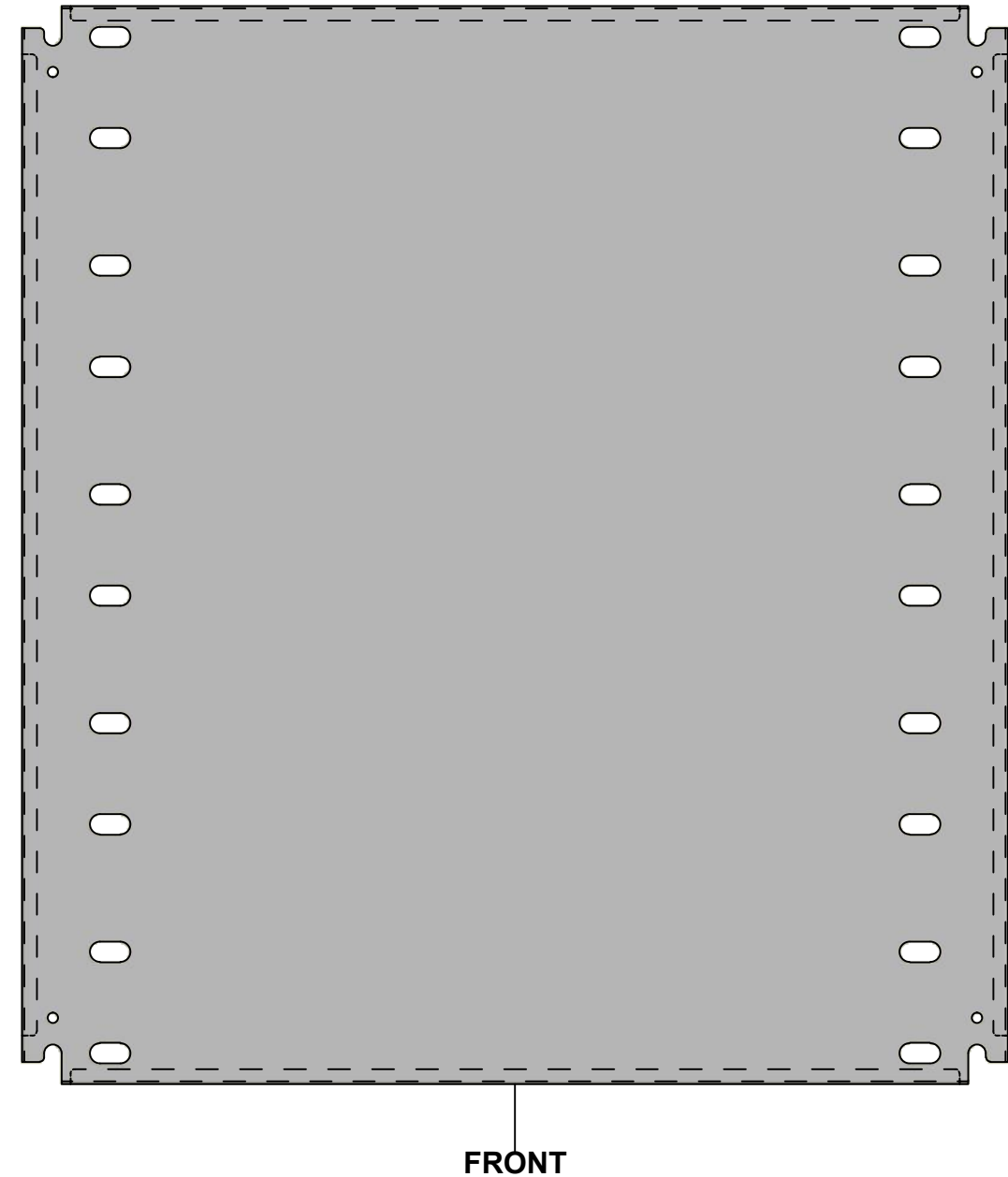
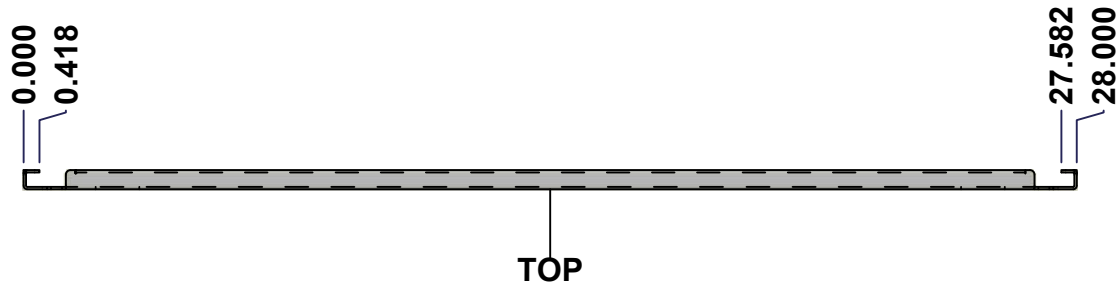
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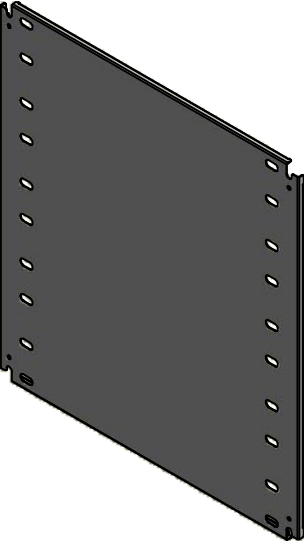
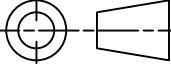
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View 			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Finis Smooth
Description 1412BT 30.625" x 28" Right Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	12 13
1412BT091005IP2		0	

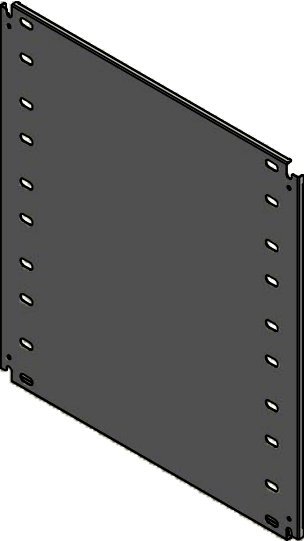
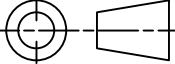
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\1412BT091005\1412BT091005.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	
Finish Fini		Smooth	
Description			Detail Rev.
1412BT 30.625" x 28" Right Inner Panel			
Part Number Numéro Pièce			Rev. 13
1412BT091005IP2			0

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1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT091005IP2-P	0	1412BT 30.625" x 108" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			