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Tolerance ±1/32" unless otherwise specified

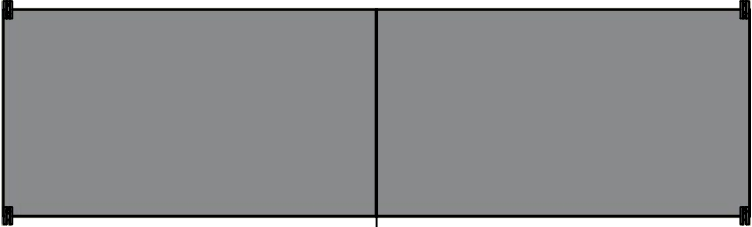
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Tolérance ±1/32" sauf spécification contraire

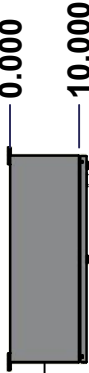
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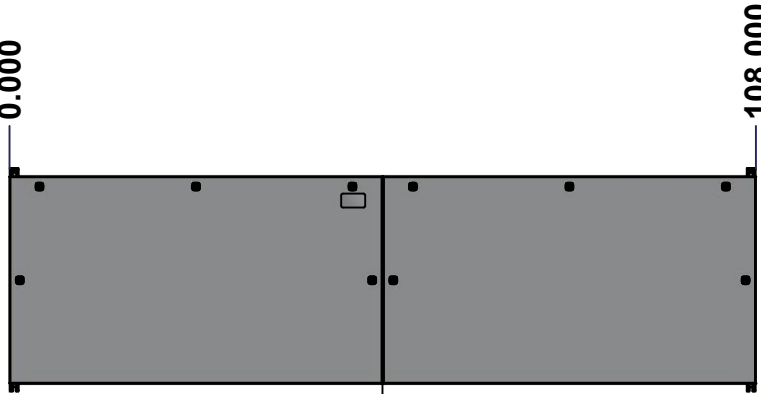
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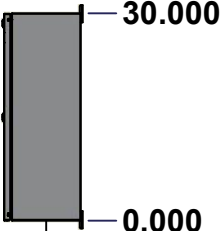
LEFT



LEFT



FRONT

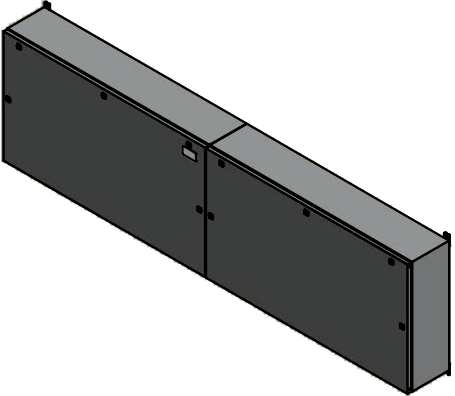


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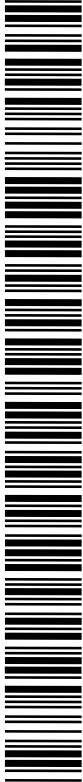


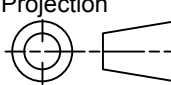
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 21-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BT 2000A - 3Wires x 108" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE 1412BT092003		0	13

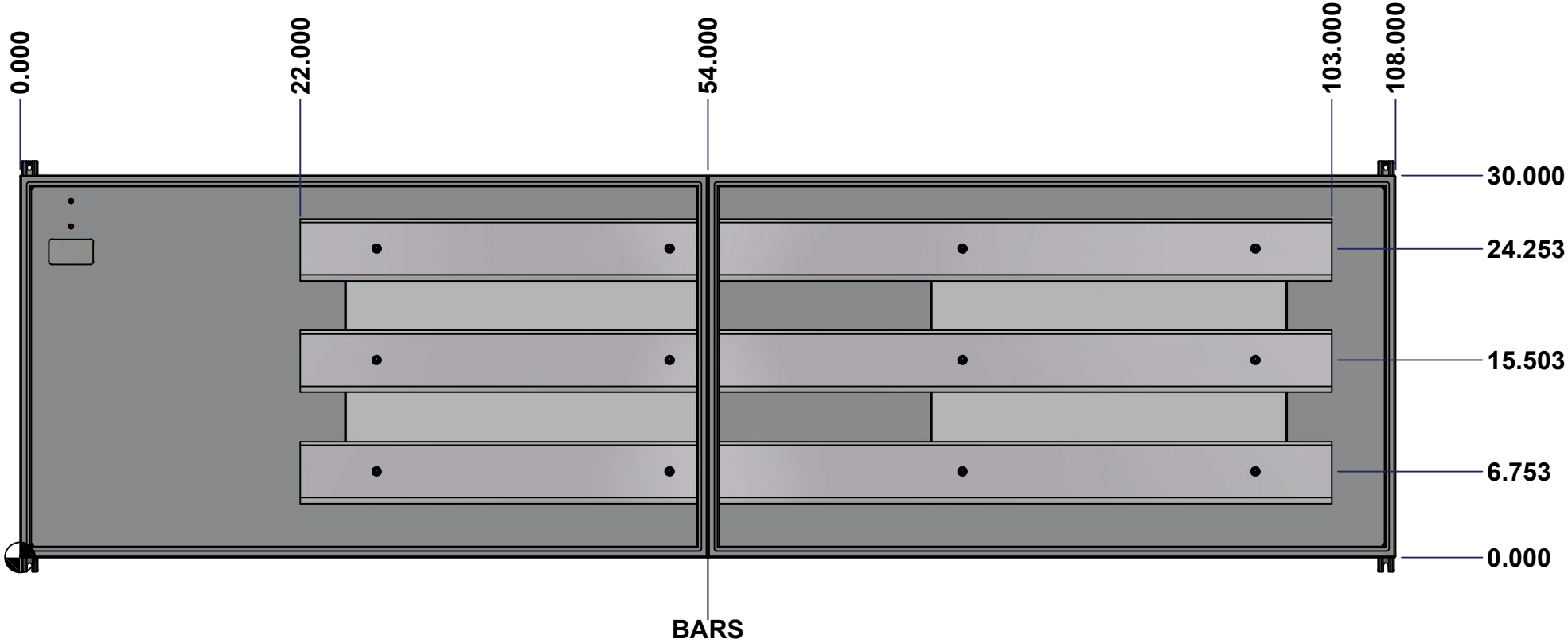
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Tolerance ±1/32" unless otherwise specified

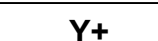
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Tolérance ±1/32" sauf spécification contraire

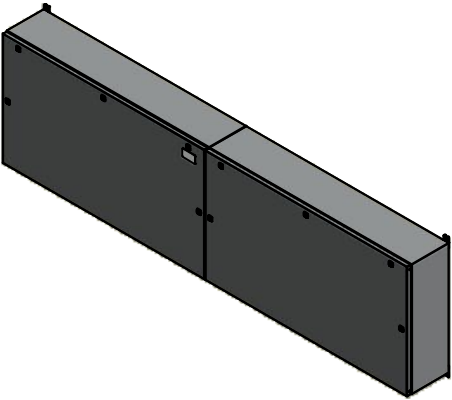
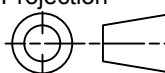
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



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	Description		Status	
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	Part Number Numéro Pièce		Rev.	2
	1412BT092003		0	13

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT092003\1412BT092003.idw		Tolérance ±1/32" sauf spécification contraire																																									
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>C/W Special inner panel (Sold separately)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	C/W Special inner panel (Sold separately)	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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				Color Couleur Asa-61 Grey Finish Fin Smooth																																									
				Description 1412BT 2000A - 3Wires x 108" Assembly Detail Rev.																																									
				Part Number Numéro Pièce 1412BT092003 Rev. 0 3 13																																									

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT092003IP2	0	1412BT 22.125" x 28" Right Inner Panel
1	1412BT092003BAR1-P	0	Rounded Edge Aluminum Bar 3/4" x 5"
1	1412BT092003BAR2-P	0	Rounded Edge Aluminum Bar 3/4" x 5"
1	1412BT092003BAR3-P	0	Rounded Edge Aluminum Bar 3/4" x 5"
1	1412BT092003IP1	0	1412BT 22.125" x 28" Left Inner Panel
12	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
20	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT092003B	0	1412BT 30" x 108" x 10" Body
1	1412BT092003C	0	1412BT 30" x 108" Cover
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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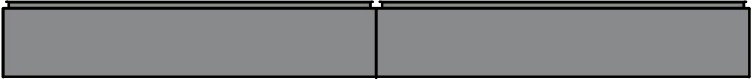
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Tolerance ±1/32" unless otherwise specified

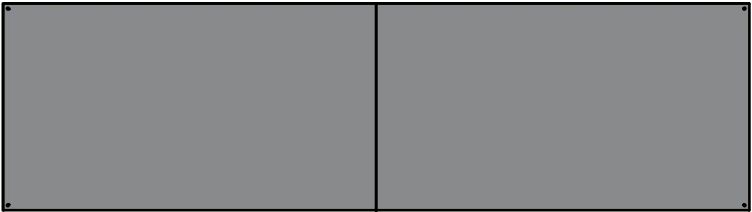
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Tolérance ±1/32" sauf spécification contraire

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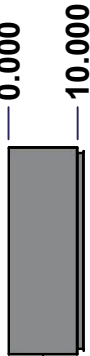
TOP



BACK



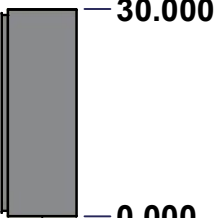
BOTTOM



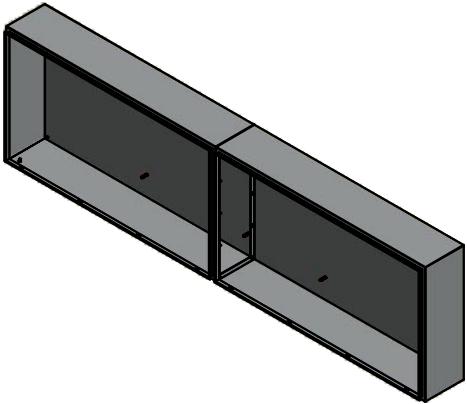
LEFT



FRONT



RIGHT



Isometric View

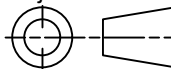


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 21-Sep-22

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
1412BT 30" x 108" x 10" Body

Detail Rev.

Part Number
Numéro Pièce
1412BT092003B

Rev.

4
0

SEE BILL OF MATERIAL ON LAST PAGE

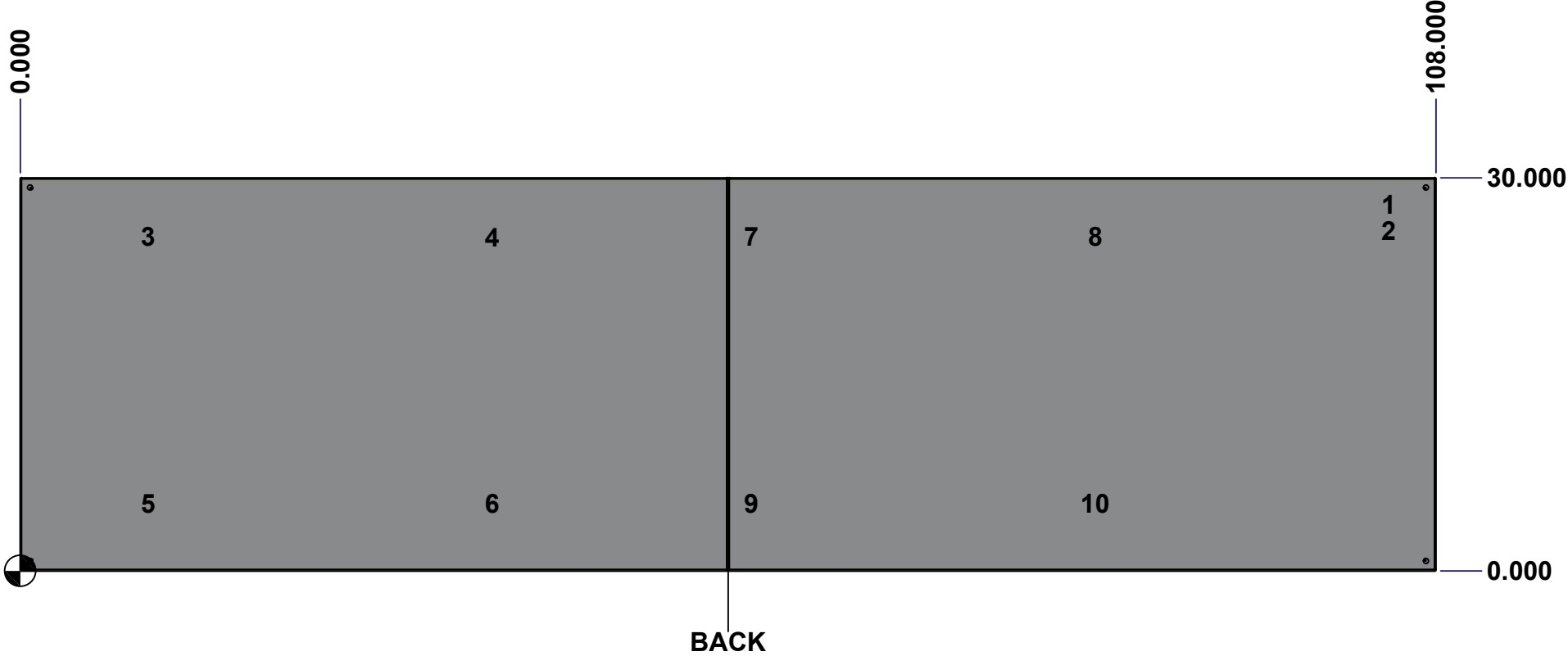
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	104.000	28.000	GND STUD M8 x 35mm (Inside)
2	104.000	26.000	GND STUD M8 x 35mm (Inside)
3	9.375	25.500	IP STUD M8 x 35mm (Inside)
4	35.625	25.500	IP STUD M8 x 35mm (Inside)
5	9.375	5.125	IP STUD M8 x 35mm (Inside)
6	35.625	5.125	IP STUD M8 x 35mm (Inside)
7	55.375	25.500	IP STUD M8 x 35mm (Inside)
8	81.625	25.500	IP STUD M8 x 35mm (Inside)
9	55.375	5.125	IP STUD M8 x 35mm (Inside)
10	81.625	5.125	IP STUD M8 x 35mm (Inside)



	Description	Status	
	1412BT 30" x 108" x 10" Body	(NULL)	
	Part Number Numéro Pièce 1412BT092003B	Rev. 0	5 13

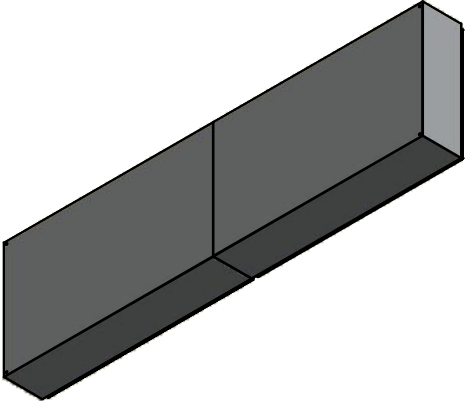
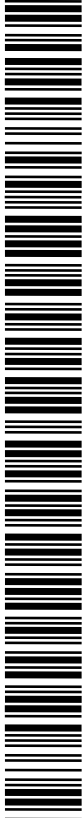
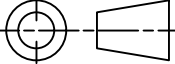
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Sep-22	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 1412BT 30" x 108" x 10" Body		Detail Rev.	
Part Number Numéro Pièce 1412BT092003B		Rev. 0	6 13

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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT092003B-P	0	1412BT 30" x 108" x 10" Left Body Part
1	1412BT092003E-P	0	1412BT 30" x 108" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

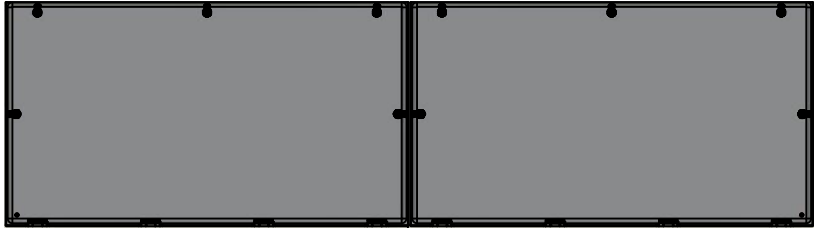
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Tolérance ±1/32" sauf spécification contraire

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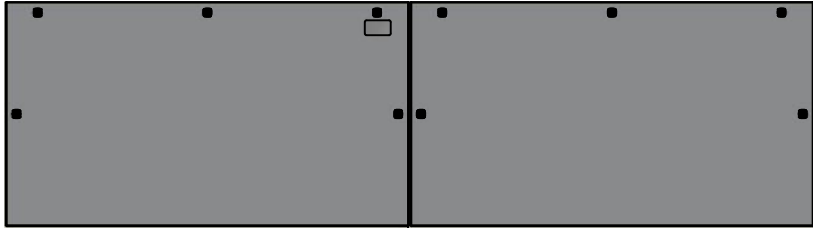
TOP



BACK



LEFT



FRONT



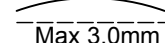
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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Customer Client		Date	
Drawn By Dessiné Par		Date 21-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BT 30" x 108" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE 1412BT092003C		0	13

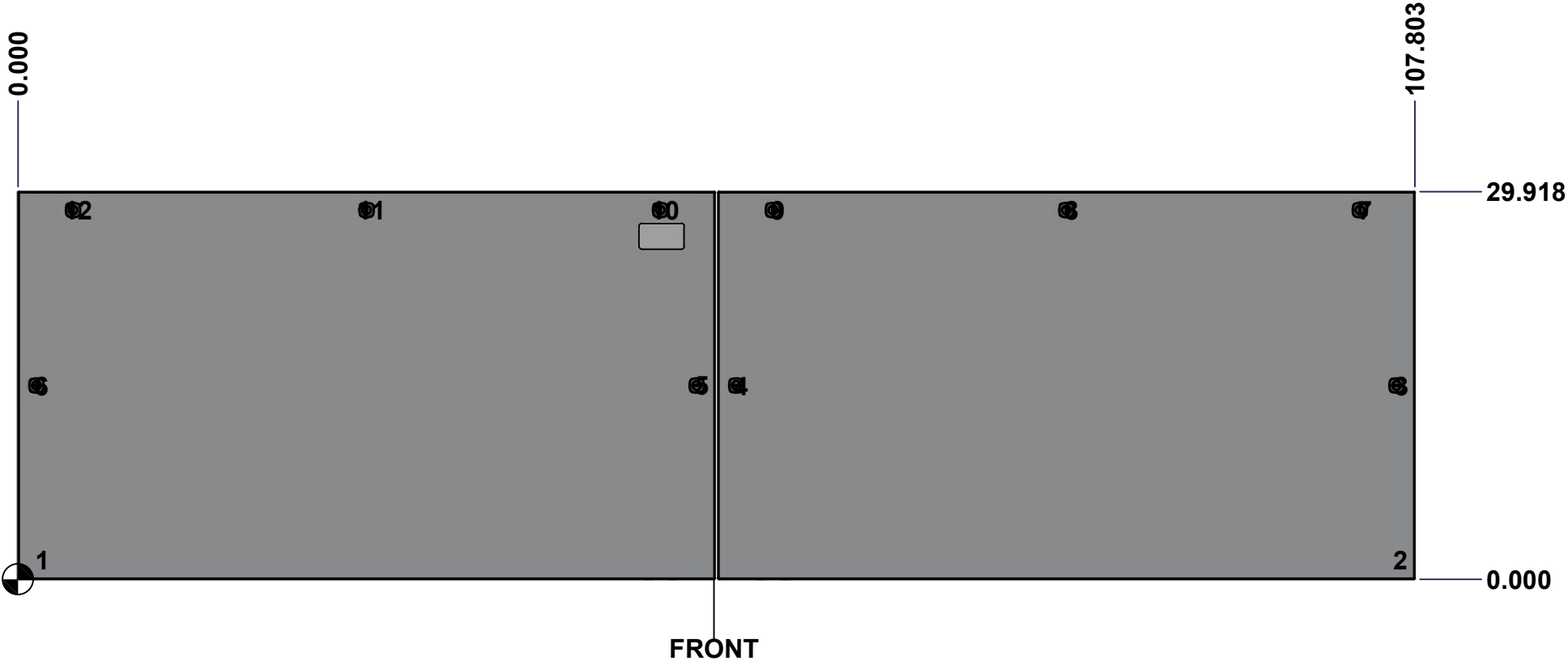
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	106.303	1.486	GND STUD M6 x 16mm (Inside)
3	106.379	14.959	LOCK 880 SCQ4-SL @ 0.0°
4	55.424	14.959	LOCK 880 SCQ4-SL @ 180.0°
5	52.379	14.959	LOCK 880 SCQ4-SL @ 0.0°
6	1.424	14.959	LOCK 880 SCQ4-SL @ 180.0°
7	103.553	28.494	LOCK 880 SCQ4-SL @ 90.0°
8	80.902	28.494	LOCK 880 SCQ4-SL @ 90.0°
9	58.250	28.494	LOCK 880 SCQ4-SL @ 90.0°
10	49.553	28.494	LOCK 880 SCQ4-SL @ 90.0°
11	26.902	28.494	LOCK 880 SCQ4-SL @ 90.0°
12	4.250	28.494	LOCK 880 SCQ4-SL @ 90.0°



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	Description 1412BT 30" x 108" Cover	Status (NULL)	
	Part Number Numéro Pièce 1412BT092003C	Rev. 0	8 13

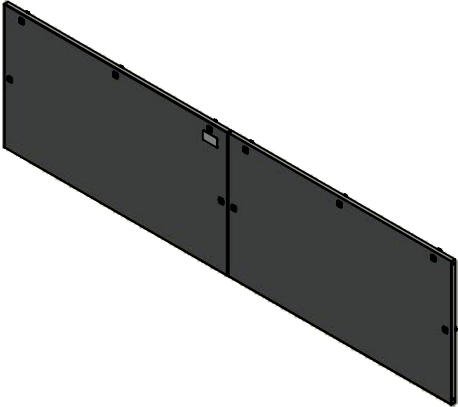
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Tolerance ±1/32" unless otherwise specified

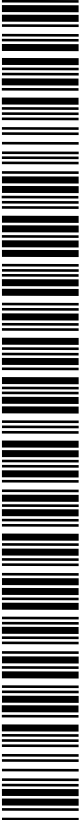
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

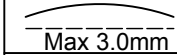
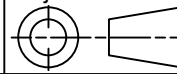


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 30" x 108" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BT092003C

Rev.

9

13

2	1412BT092003G	0	1412BT 30" x 108" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT092003C-P	0	1412BT 30" x 54" Left Cover Part
1	1412BT092003F-P	0	1412BT 30" x 108" Right Cover Part
10	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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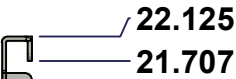
Tolérance ±1/32" sauf spécification contraire



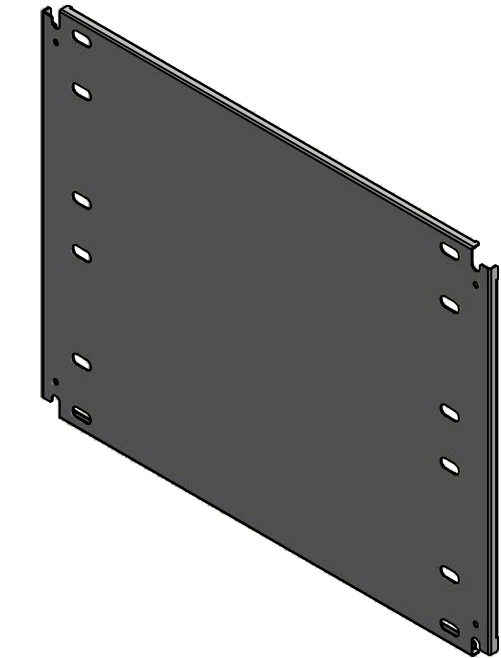
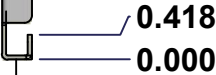
TOP



FRONT



RIGHT



Isometric View

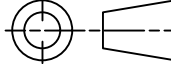


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 22.125" x 28" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT092003IP1

Rev.

10
13

0

SEE BILL OF MATERIAL ON LAST PAGE

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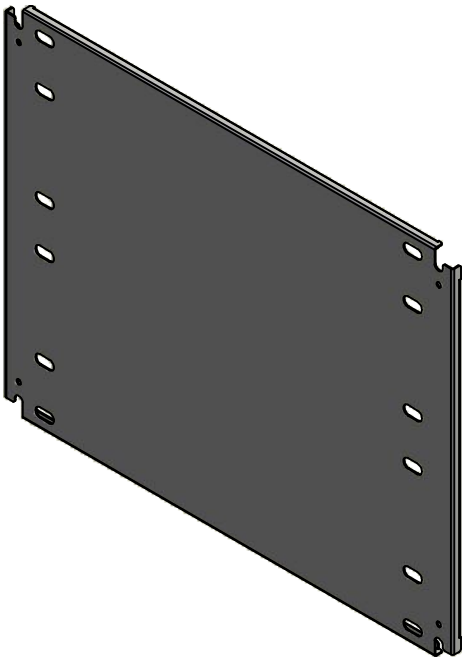
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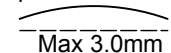
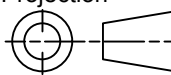
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 21-Sep-22	
Material Matière		BoxCad: BoxCad	
		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Fini Smooth
Description			Detail Rev.
1412BT 22.125" x 28" Left Inner Panel			
Part Number Numéro Pièce		Rev.	11
1412BT092003IP1		0	13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT092003IP1-P	0	1412BT 22.125" x 108" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

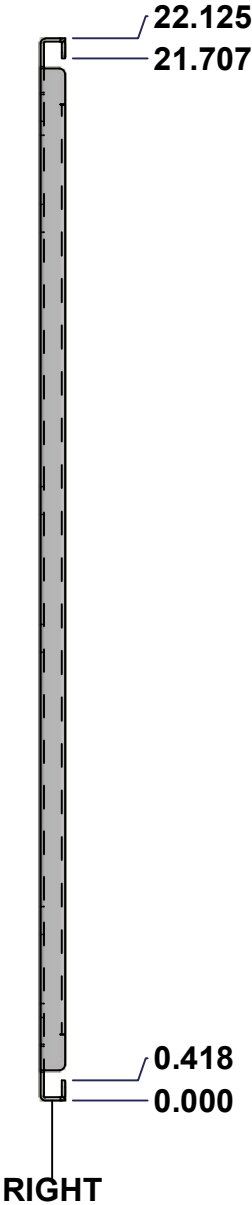
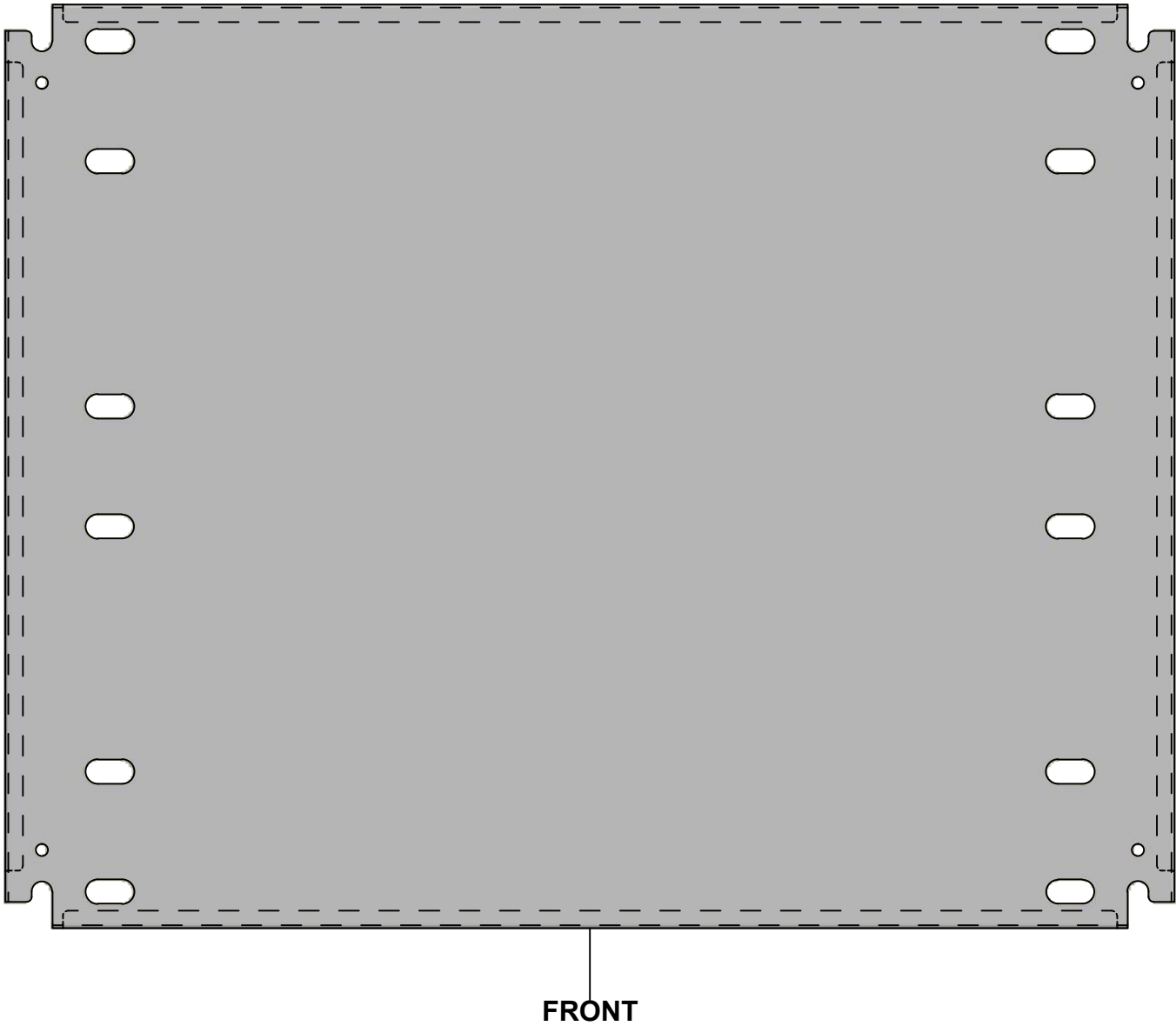
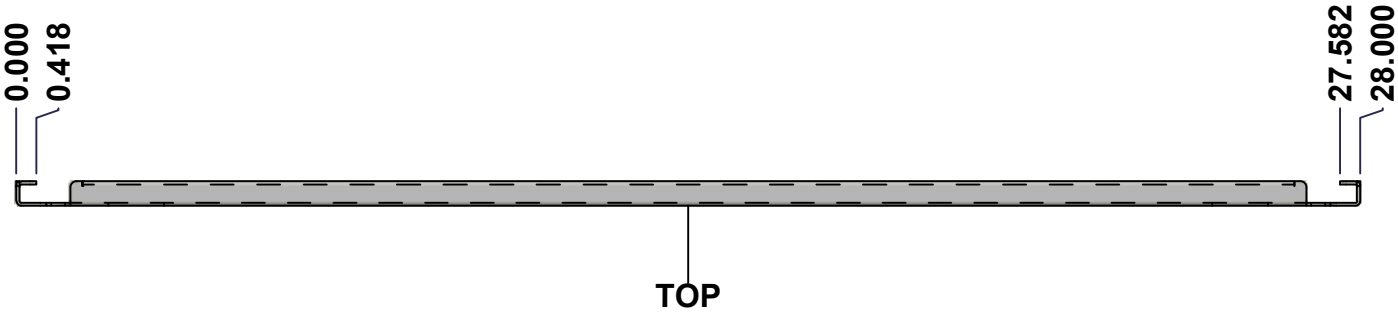
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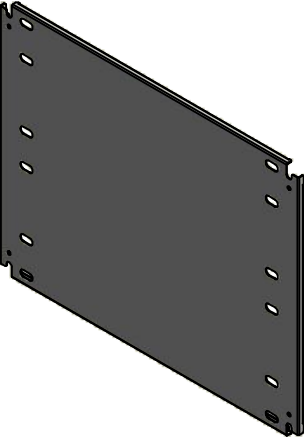
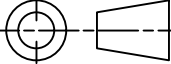
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT092003\1412BT092003.idw

Tolérance ±1/32" sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View 			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 21-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Fini Smooth
Description 1412BT 22.125" x 28" Right Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	12
1412BT092003IP2		0	13

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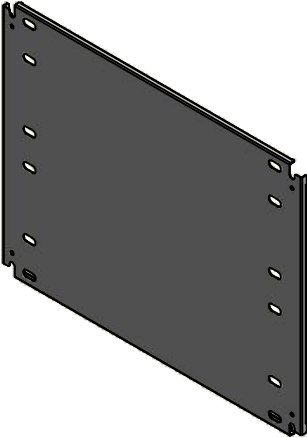
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\1412BT092003\1412BT092003.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 22.125" x 28" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT092003IP2

Rev. 0

13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT092003IP2-P	0	1412BT 22.125" x 108" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			