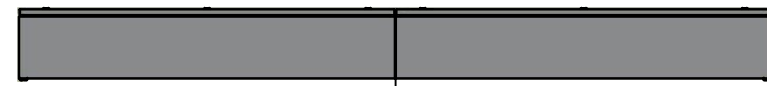


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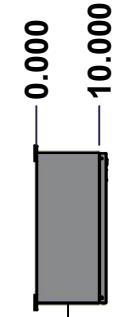
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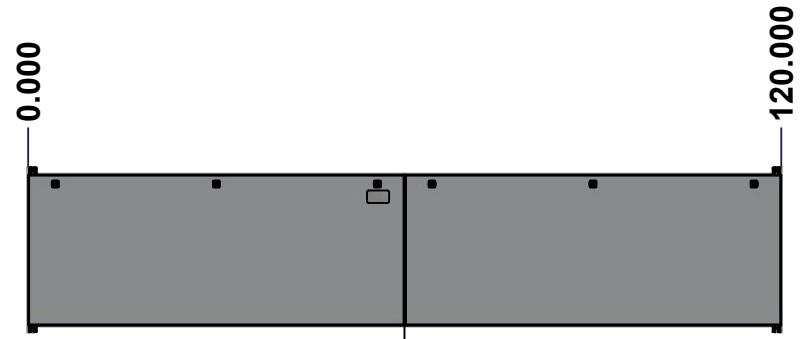
TOP



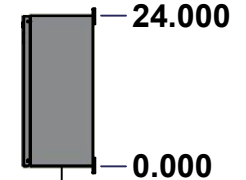
LEFT



LEFT



FRONT

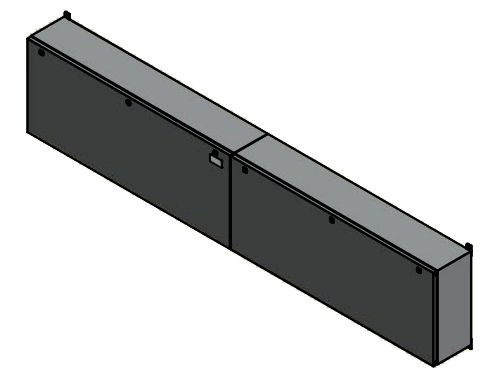


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

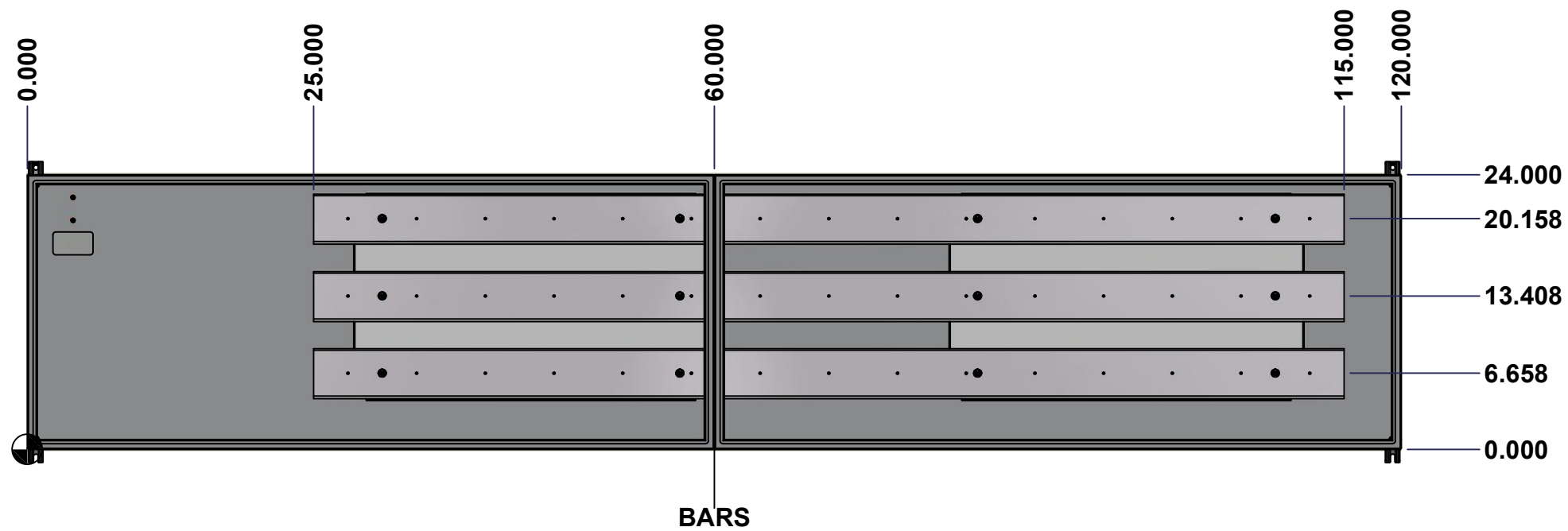
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2022-10-04
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 1412BT 1000A - 3Wires x 120" Assembly	Detail Rev.
Part Number Numéro Pièce 1412BT101003DT	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**



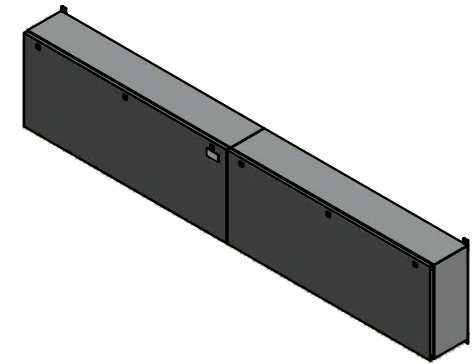
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	1412BT 1000A - 3Wires x 120" Assembly		(NULL)
Part Number Numéro Pièce		Rev.	2
<b>1412BT101003DT</b>		<b>0</b>	16

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs


No.	Revisions	Date	By/Par



Isometric View

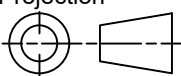
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT101003DTIP2	0	1412BT 18.125" x 31" Right Inner Panel
1	1412BT101003DTBAR1-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT101003DTBAR2-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT101003DTBAR3-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BT101003DTIP1	0	1412BT 18.125" x 31" Left Inner Panel
12	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
20	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT101003DTB	0	1412BT 24" x 120" x 10" Body
1	1412BT101003DTC	0	1412BT 24" x 120" Cover
Qty	Part Number	Rev	Description
Parts List			



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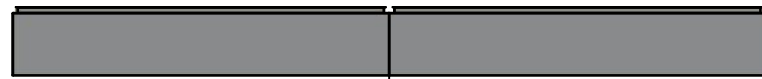
Flatness  
Aplatissement  
Max 3.0mm

Projection  


Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2022-10-04
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 1412BT 1000A - 3Wires x 120" Assembly	Detail Rev.
Part Number Numéro Pièce <b>1412BT101003DT</b>	Rev. <b>0</b>

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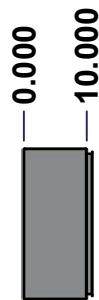
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TOP



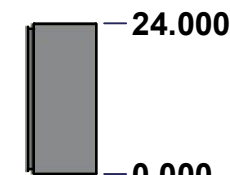
BACK



LEFT



FRONT

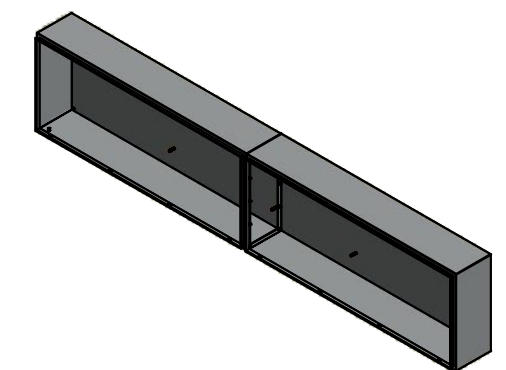


RIGHT




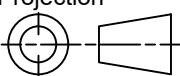
BOTTOM

No.	Revisions	Date	By/Par



Isometric View

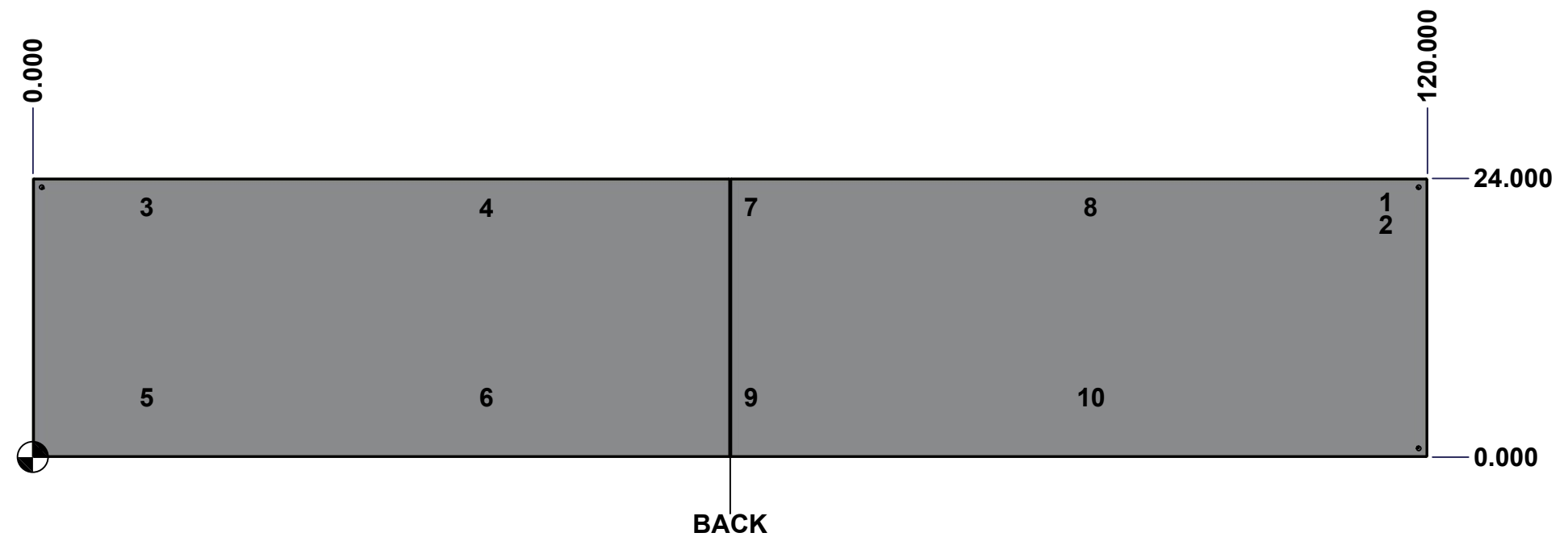


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2022-10-04
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412BT 24" x 120" x 10" Body		Detail Rev.
Part Number Numéro Pièce	1412BT101003DTB	Rev. 4
SEE BILL OF MATERIAL ON LAST PAGE		0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	116.000	22.000	GND STUD M8 x 35mm (Inside)
2	116.000	20.000	GND STUD M8 x 35mm (Inside)
3	9.375	21.500	IP STUD M8 x 35mm (Inside)
4	38.625	21.500	IP STUD M8 x 35mm (Inside)
5	9.375	5.125	IP STUD M8 x 35mm (Inside)
6	38.625	5.125	IP STUD M8 x 35mm (Inside)
7	61.375	21.500	IP STUD M8 x 35mm (Inside)
8	90.625	21.500	IP STUD M8 x 35mm (Inside)
9	61.375	5.125	IP STUD M8 x 35mm (Inside)
10	90.625	5.125	IP STUD M8 x 35mm (Inside)

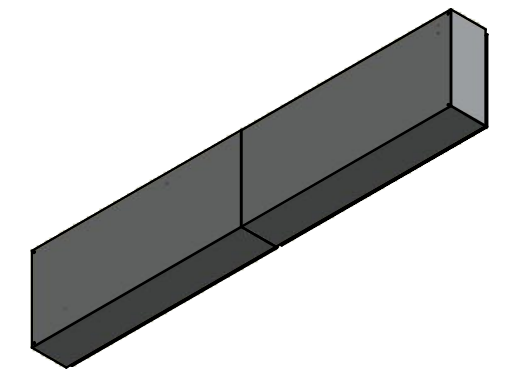


	Description	Status
	1412BT 24" x 120" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BT101003DTB</b>	<b>0</b> / 5
		16

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Isometric View



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	Max 3.0mm
Projection	

Customer Client	Date
Drawn By Dessiné Par	Date 2022-10-04

Material  
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
1412BT 24" x 120" x 10" Body	

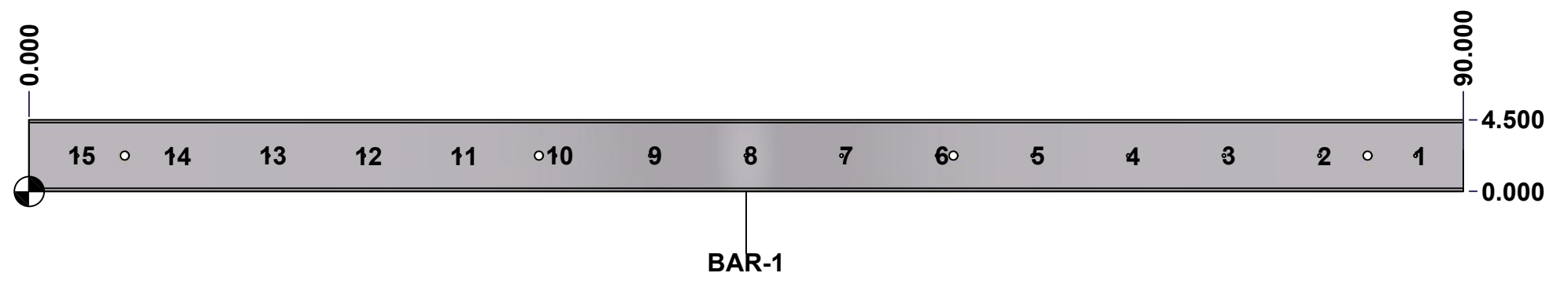
Part Number Numéro Pièce	Rev.	6
<b>1412BT101003DTB</b>	<b>0</b>	16

Qty	Part Number	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT101003DTB-P	0	1412BT 24" x 120" x 10" Left Body Part
1	1412BT101003DTE-P	0	1412BT 24" x 120" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Parts List			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	75.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	63.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	57.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	51.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	45.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	39.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
10	33.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
11	27.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
12	21.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
13	15.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
14	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
15	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC

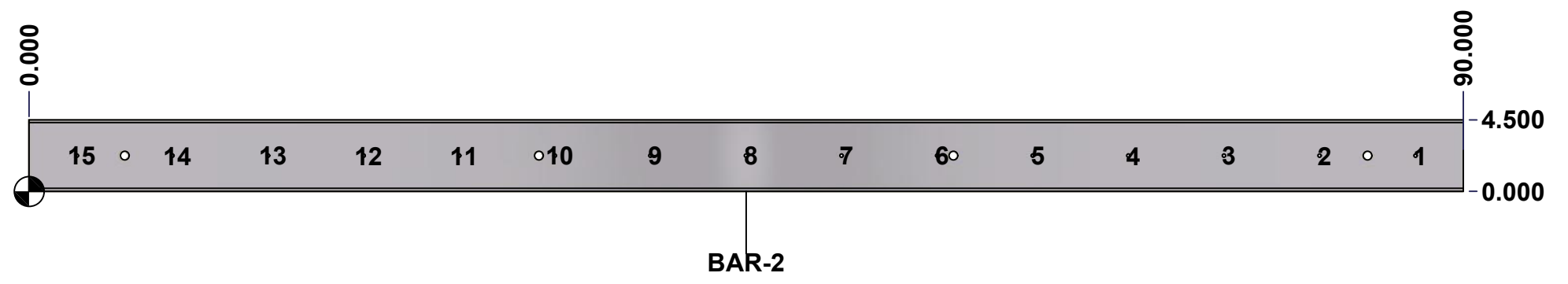


	Description	Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BT101003DTBAR1-P</b>	<b>0</b> / 7
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	75.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	63.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	57.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	51.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	45.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	39.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
10	33.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
11	27.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
12	21.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
13	15.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
14	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
15	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC



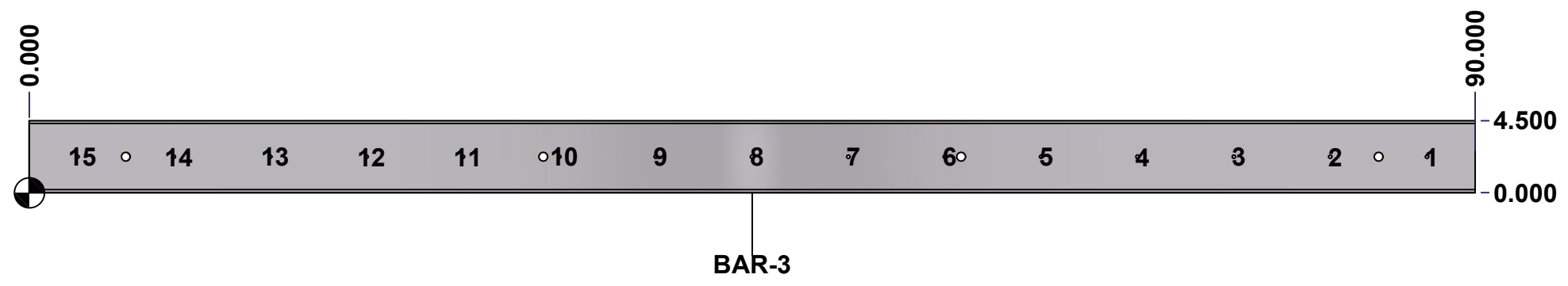
	Description		Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"		(NULL)
Part Number Numéro Pièce		Rev.	8
<b>1412BT101003DTBAR2-P</b>		<b>0</b>	16



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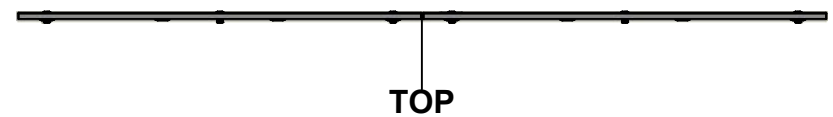
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	75.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	63.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	57.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	51.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	45.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	39.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
10	33.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
11	27.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
12	21.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
13	15.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
14	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
15	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)
	Part Number	Rev.
	Numéro Pièce	9
	<b>1412BT101003DTBAR3-P</b>	<b>0</b>
		16

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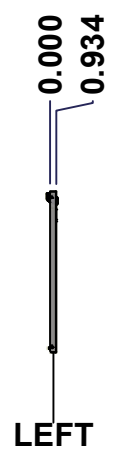
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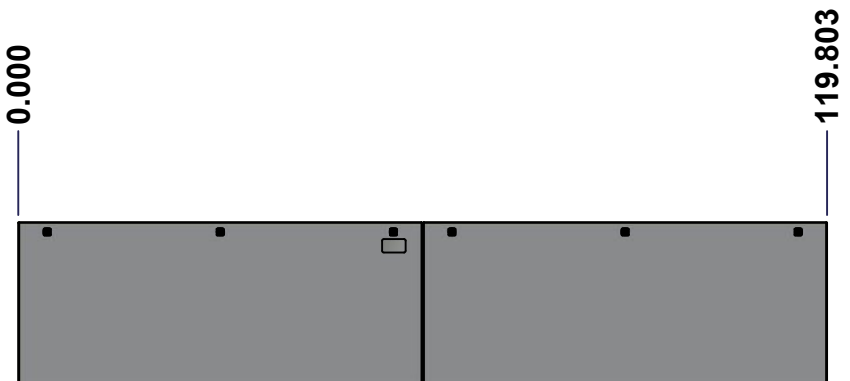
TOP



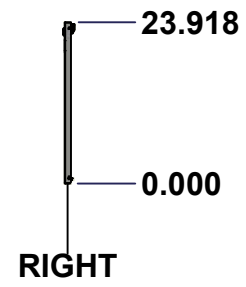
BACK



LEFT



FRONT

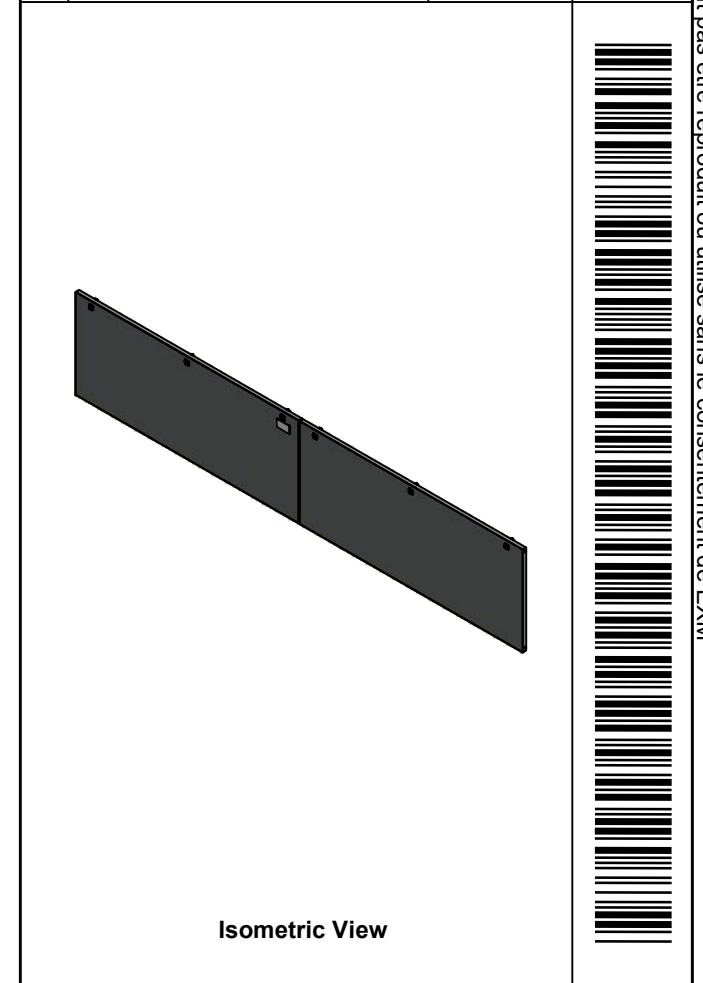


RIGHT


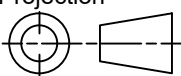


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2022-10-04
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412BT 24" x 120" Cover		Detail Rev.
Part Number Numéro Pièce	1412BT101003DTC	Rev. 10 0

SEE BILL OF MATERIAL ON LAST PAGE

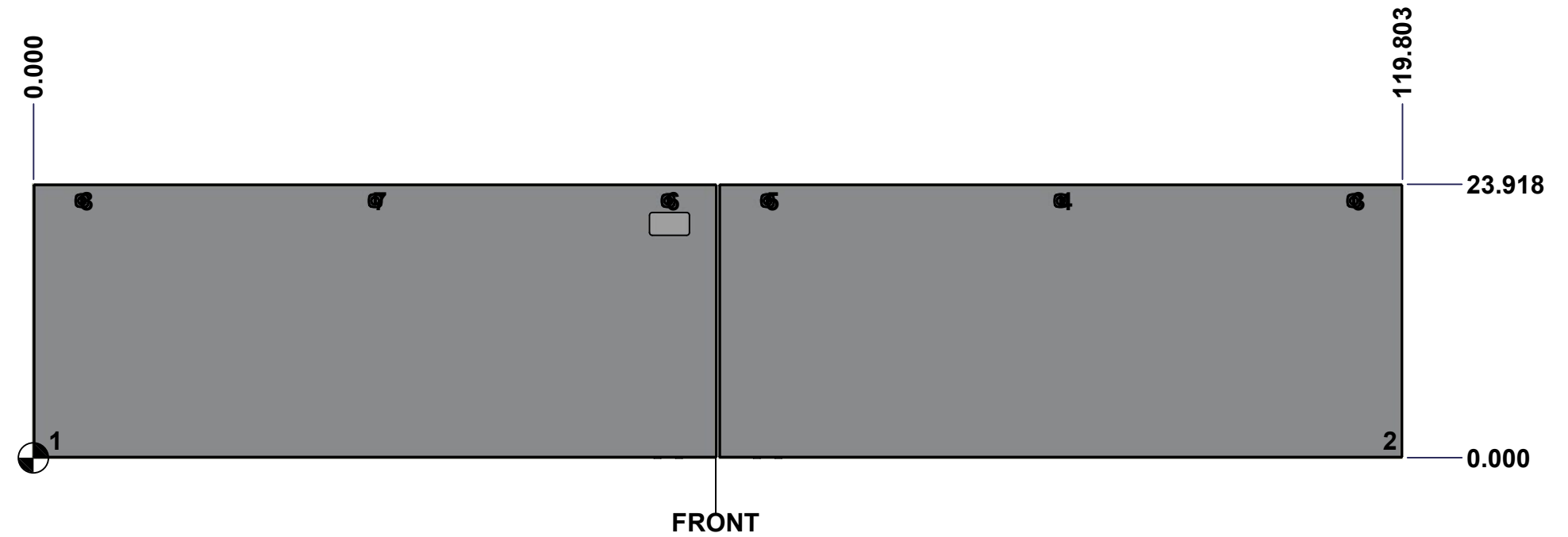
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	118.303	1.486	GND STUD M6 x 16mm (Inside)
3	115.553	22.494	LOCK 880 SCQ4-SL @ 90.0°
4	89.902	22.494	LOCK 880 SCQ4-SL @ 90.0°
5	64.250	22.494	LOCK 880 SCQ4-SL @ 90.0°
6	55.553	22.494	LOCK 880 SCQ4-SL @ 90.0°
7	29.902	22.494	LOCK 880 SCQ4-SL @ 90.0°
8	4.250	22.494	LOCK 880 SCQ4-SL @ 90.0°

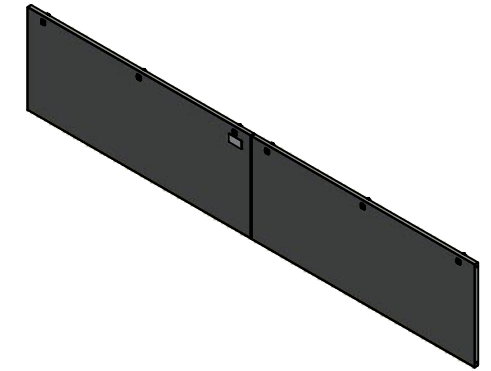


	Description	Status	
	1412BT 24" x 120" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	11
	<b>1412BT101003DTC</b>	<b>0</b>	16

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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 2022-10-04

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey  
 Finish Fini Smooth

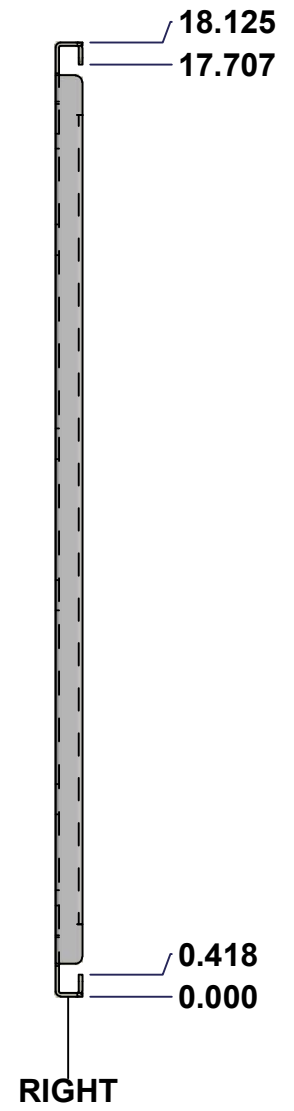
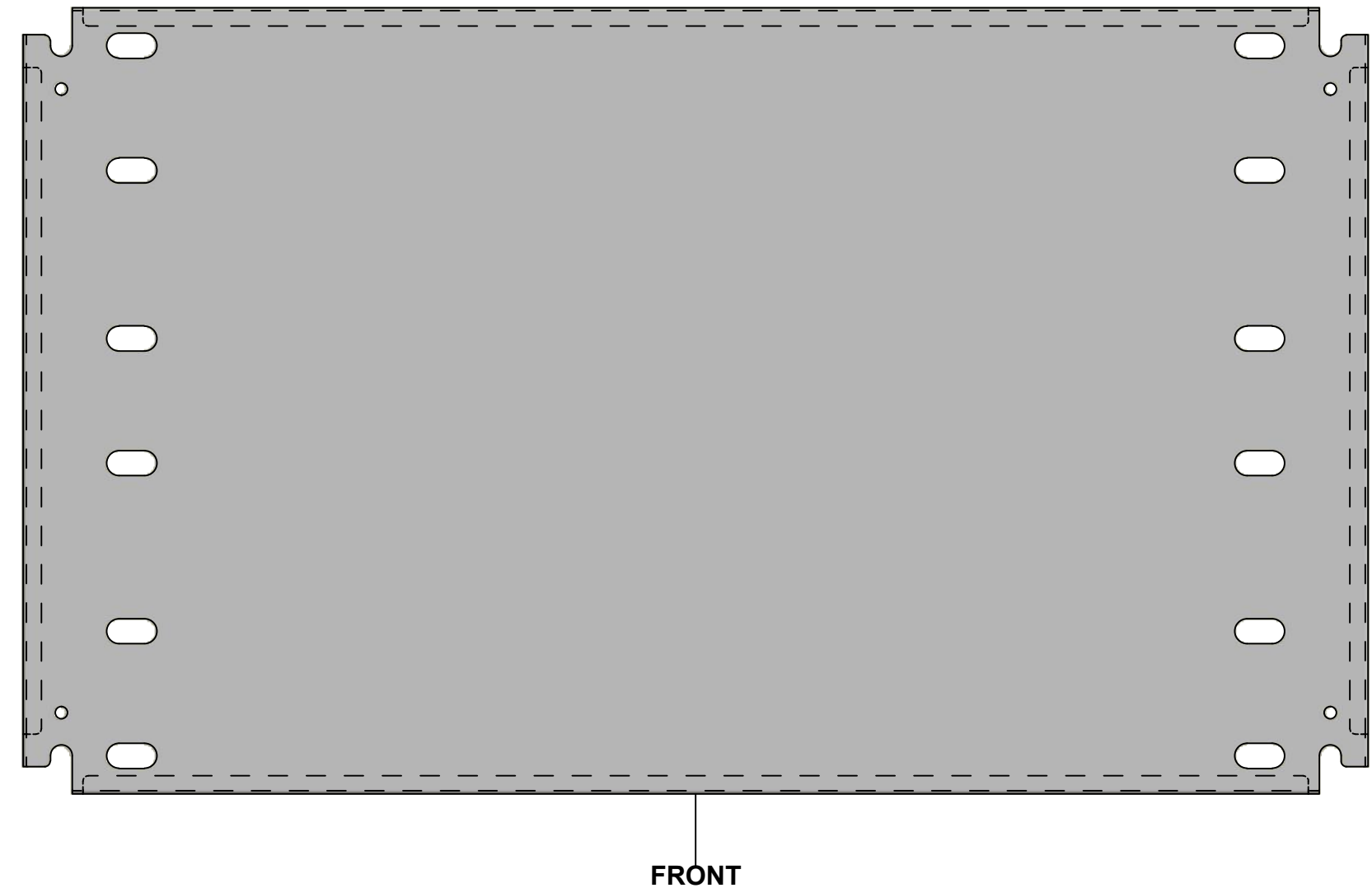
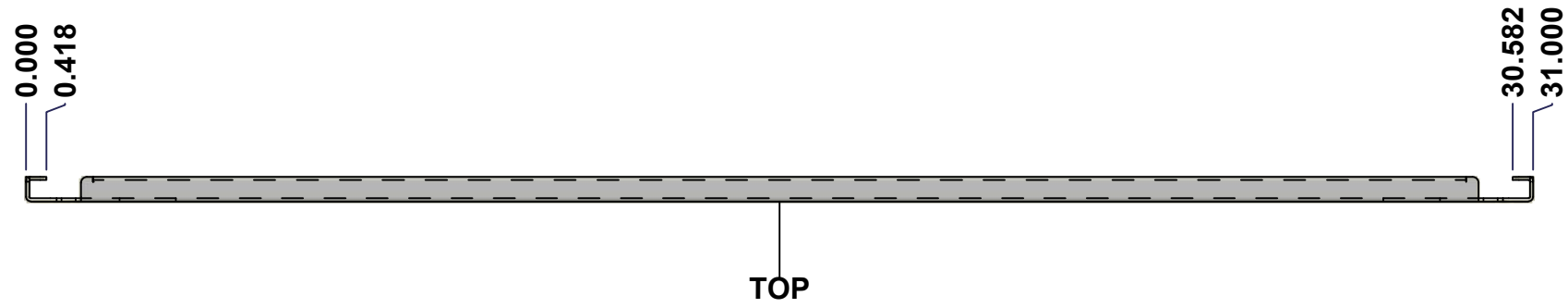
Description 1412BT 24" x 120" Cover  
 Detail Rev.

Part Number Numéro Pièce  
**1412BT101003DTC**  
 Rev. 0

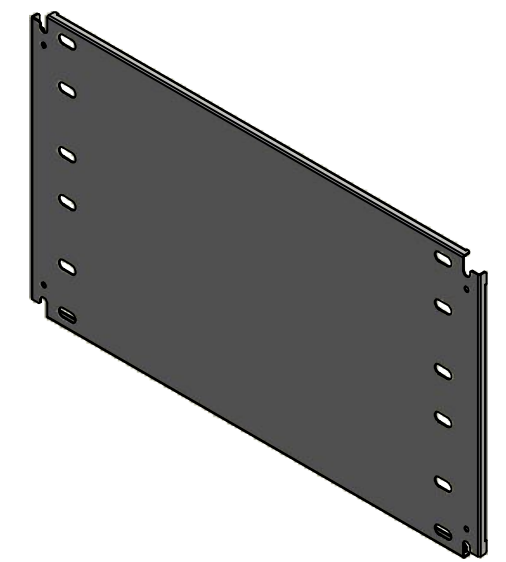
2	1412BT101003DTG	0	1412BT 24" x 120" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT101003DTC-P	0	1412BT 24" x 60" Left Cover Part
1	1412BT101003DTF-P	0	1412BT 24" x 120" Right Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2022-10-04
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: White RAL9003	Finish / Fini: Smooth
--------------------------------	-----------------------

Description: 1412BT 18.125" x 31" Left Inner Panel	Detail Rev.
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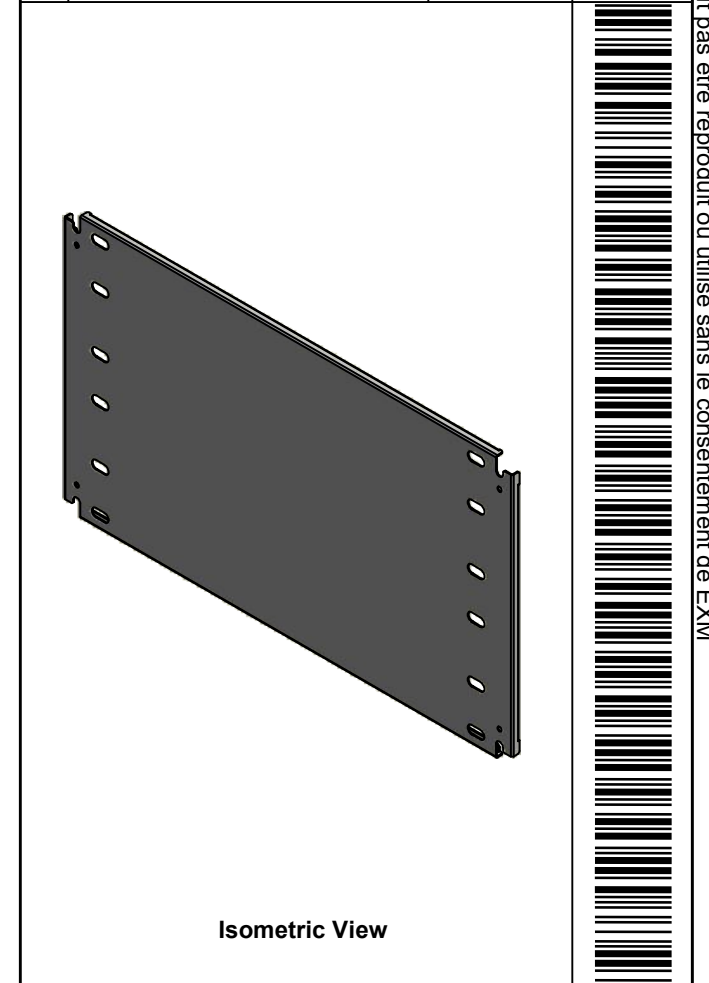
Part Number / Numéro Pièce: <b>1412BT101003DTIP1</b>	Rev. <b>0</b>	13	16
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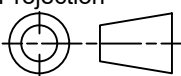
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No.	Revisions	Date	By/Par

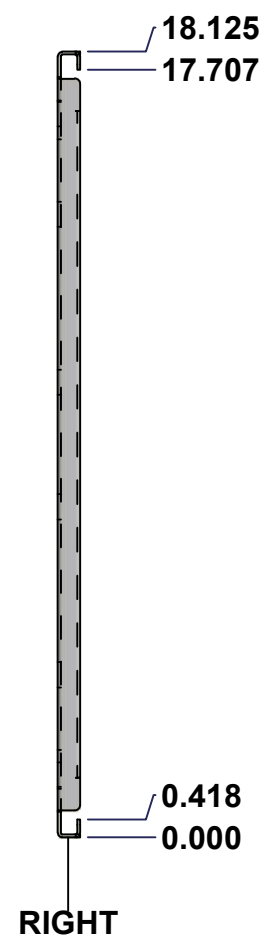
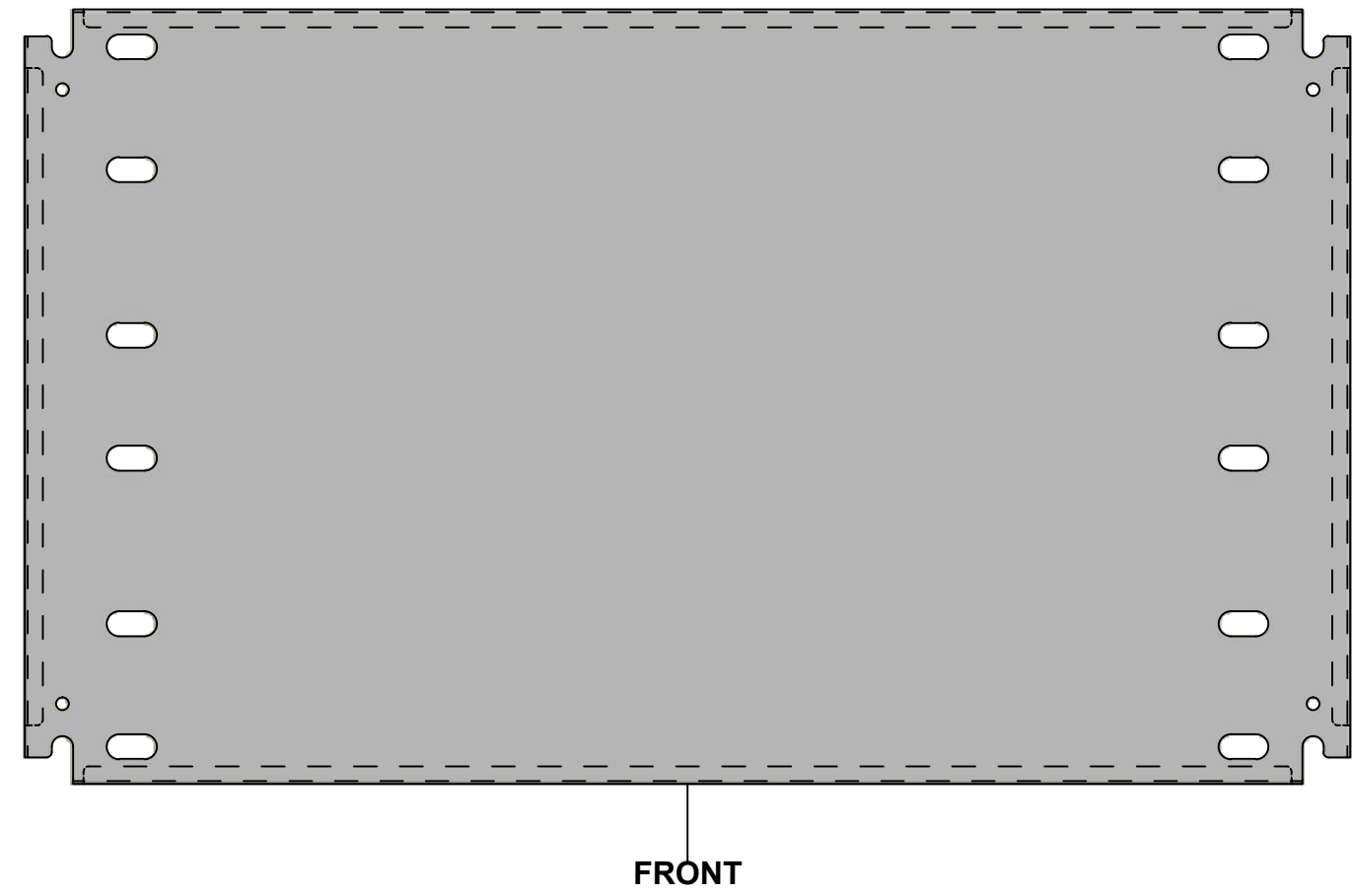
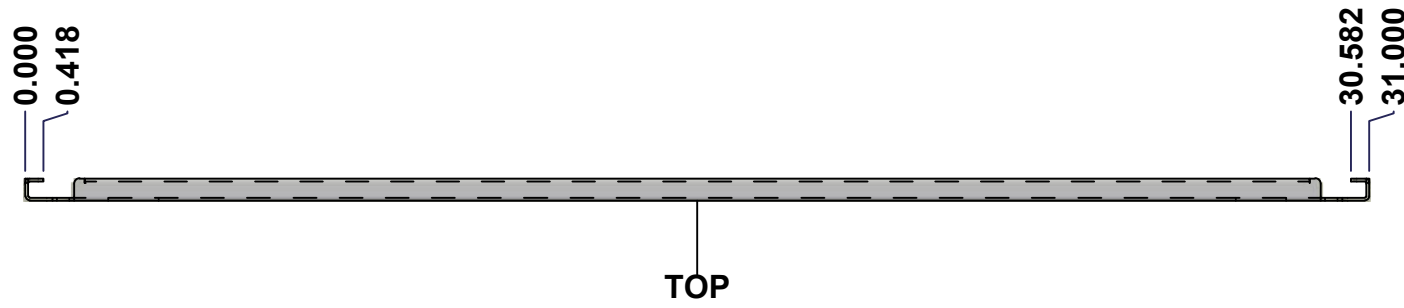


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2022-10-04	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur: White RAL9003	Finish / Fini: Smooth	
Description: 1412BT 18.125" x 31" Left Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>1412BT101003DTIP1</b>	Rev.:	14 / 16

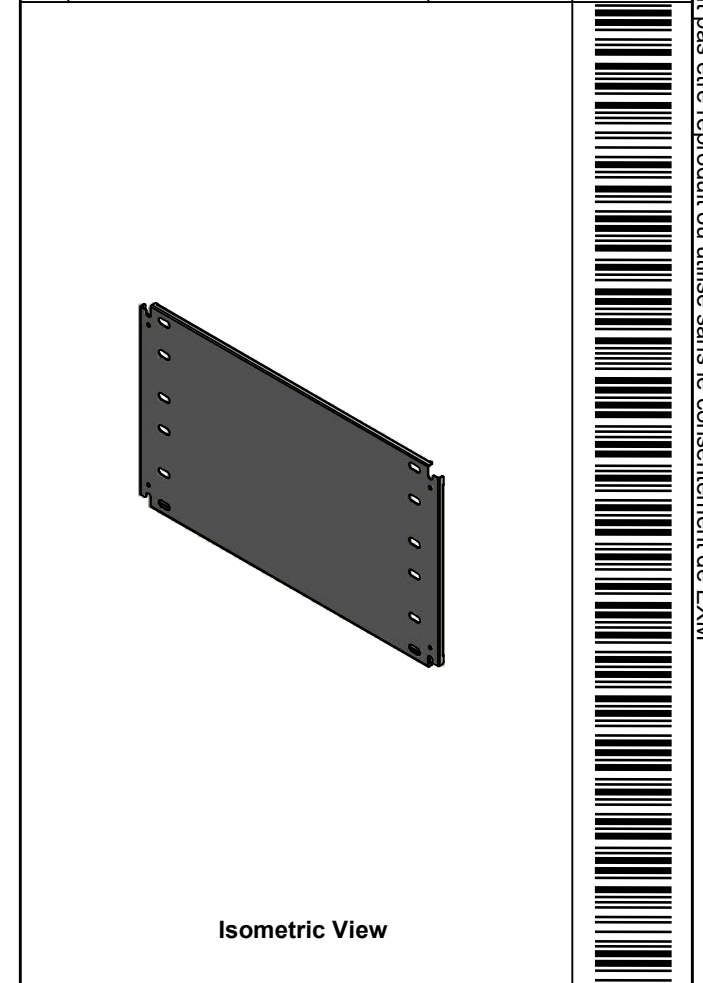
Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT101003DTIP1-P	0	1412BT 18.125" x 120" Left Inner Panel Part
Parts List			

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No.	Revisions	Date	By/Par



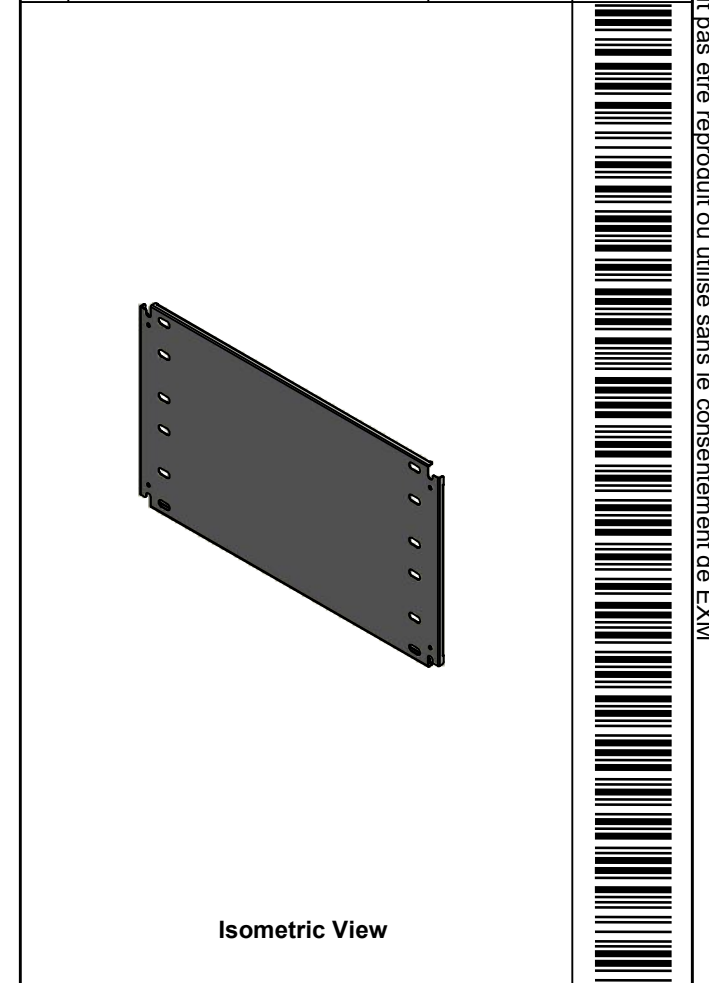
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2022-10-04
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 1412BT 18.125" x 31" Right Inner Panel	
Detail Rev.	
Part Number Numéro Pièce <b>1412BT101003DTIP2</b>	Rev. 15 <b>0</b> 16


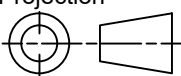
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 2022-10-04
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur White RAL9003	Finish Fini Smooth	
Description 1412BT 18.125" x 31" Right Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>1412BT101003DTIP2</b>		Rev. 16 <b>0</b>

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT101003DTIP2-P	0	1412BT 18.125" x 120" Right Inner Panel Part
Parts List			