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Tolerance ±1/32" unless otherwise specified

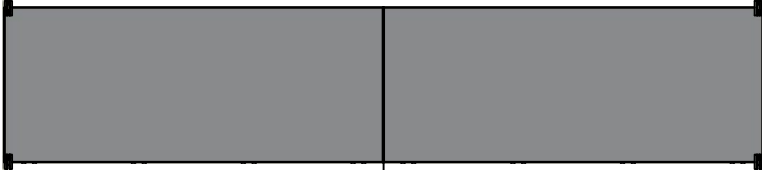
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Tolérance ±1/32" sauf spécification contraire

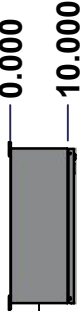
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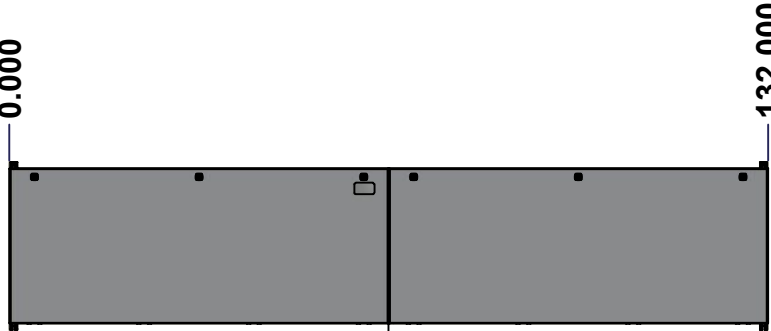
TOP



LEFT



LEFT



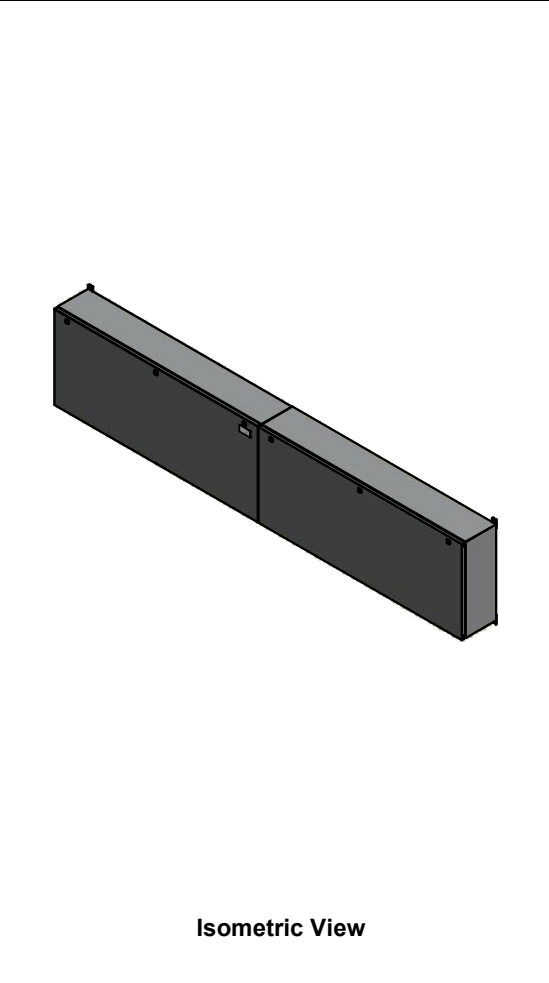
FRONT



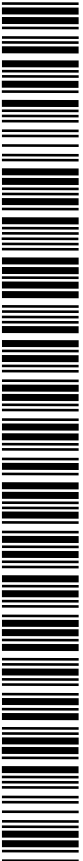
RIGHT



BOTTOM



Isometric View

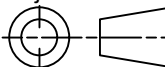


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10/5/2022

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish

Smooth

Description
1412BT 1600A - 3Wires x 132" Assembly

Detail Rev.

Part Number
Numéro Pièce
1412BT111603DT

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

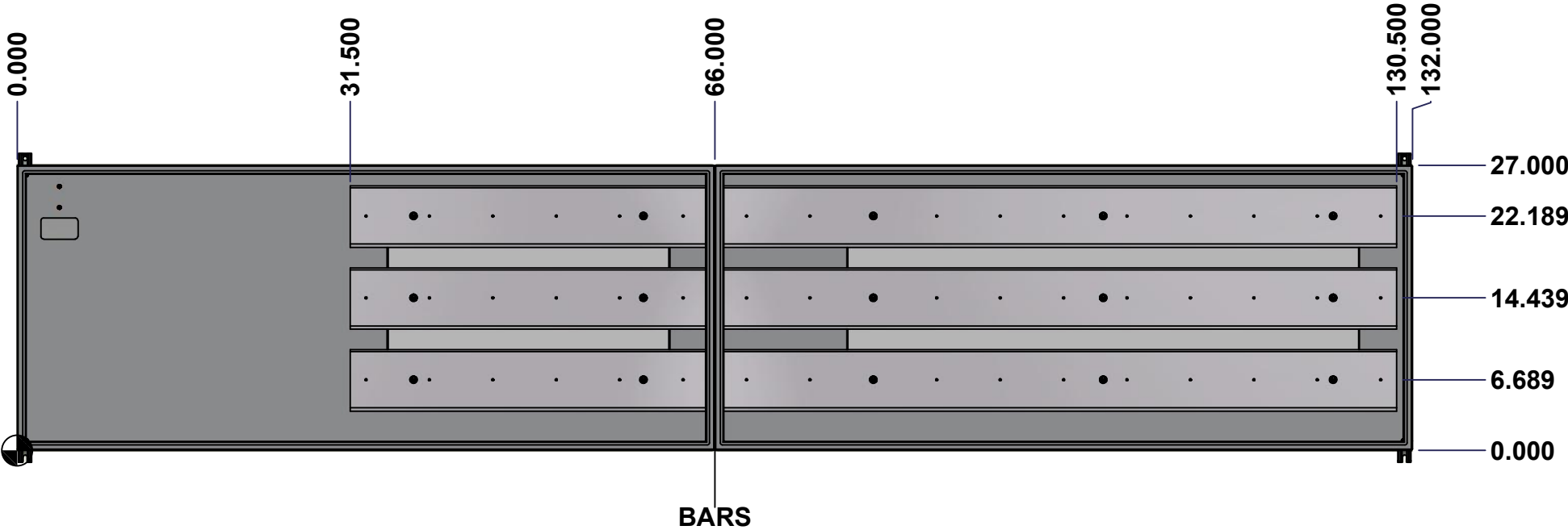
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description		Status	
	1412BT 1600A - 3Wires x 132" Assembly		(NULL)	
	Part Number Numéro Pièce 1412BT111603DT		Rev. 0	2 16

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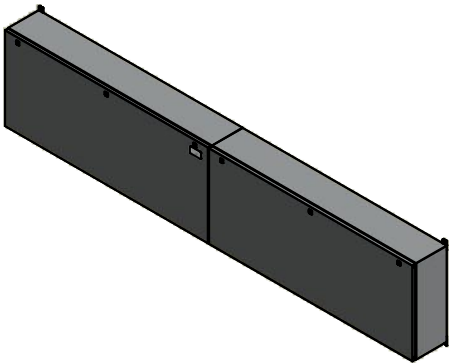
Tolerance ±1/32" unless otherwise specified

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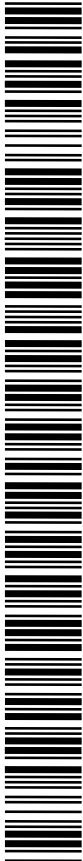
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



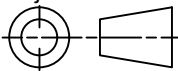
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client
Date

Drawn By Dessiné Par BoxCad: BoxCad
Date 10/5/2022

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey
Finish Fini Smooth

Description 1412BT 1600A - 3Wires x 132" Assembly
Detail Rev.

Part Number Numéro Pièce 1412BT111603DT
Rev. 0 3 16

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT111603DTIP2	0	1412BT 20.125" x 48.5" Right Inner Panel
1	1412BT111603DTBAR1-P	0	Rounded Edge Aluminum Bar 1/2" x 6"
1	1412BT111603DTBAR2-P	0	Rounded Edge Aluminum Bar 1/2" x 6"
1	1412BT111603DTBAR3-P	0	Rounded Edge Aluminum Bar 1/2" x 6"
1	1412BT111603DTIP1	0	1412BT 20.125" x 26.75" Left Inner Panel
15	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
25	STK-Q-07310	2	Flange Lock Nut M8
10	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT111603DTB	0	1412BT 27" x 132" x 10" Body
1	1412BT111603DTC	0	1412BT 27" x 132" Cover
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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Tolerance ±1/32" unless otherwise specified

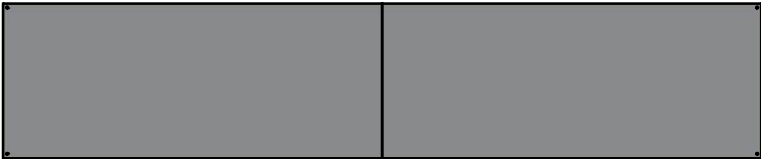
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Tolérance ±1/32" sauf spécification contraire

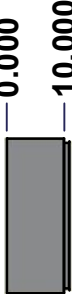
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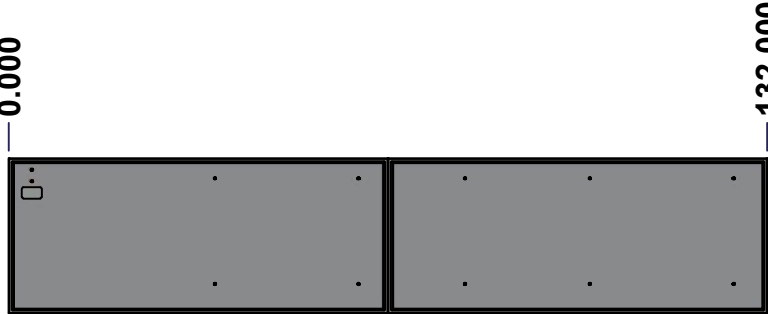
TOP



BACK



LEFT



FRONT

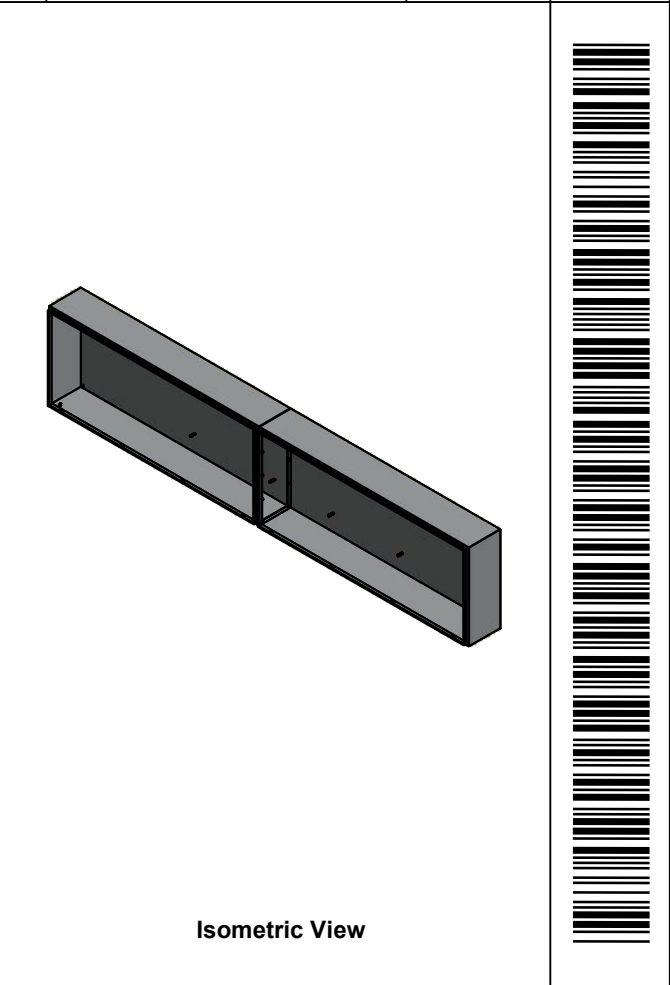


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

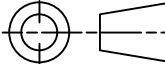


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		BoxCad: BoxCad	
		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Date	
		Asa-61 Grey	
Finish Fini		Date	
		Smooth	
Description			Detail Rev.
1412BT 27" x 132" x 10" Body			
Part Number Numéro Pièce		Rev.	4
		0	16

SEE BILL OF MATERIAL ON LAST PAGE

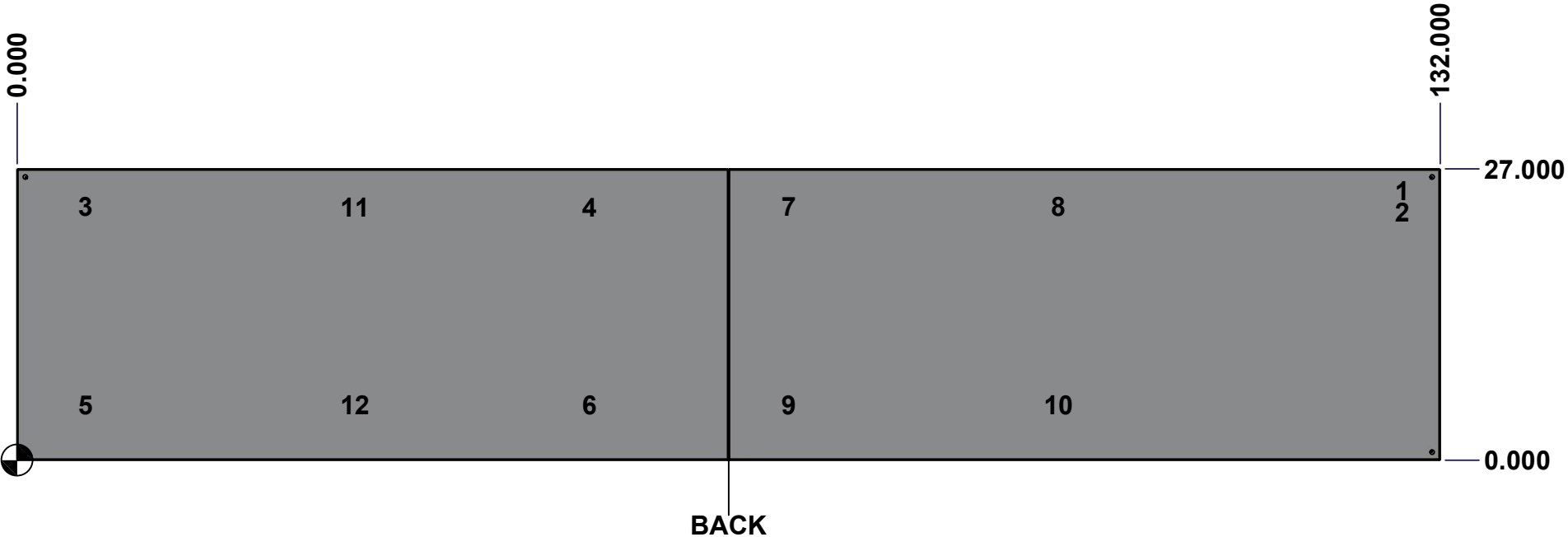
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	128.000	25.000	GND STUD M8 x 35mm (Inside)
2	128.000	23.000	GND STUD M8 x 35mm (Inside)
3	5.875	23.500	IP STUD M8 x 35mm (Inside)
4	52.625	23.500	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	52.625	5.125	IP STUD M8 x 35mm (Inside)
7	71.125	23.500	IP STUD M8 x 35mm (Inside)
8	96.125	23.500	IP STUD M8 x 35mm (Inside)
9	71.125	5.125	IP STUD M8 x 35mm (Inside)
10	96.125	5.125	IP STUD M8 x 35mm (Inside)
11	30.875	23.500	IP STUD M8 x 35mm (Inside)
12	30.875	5.125	IP STUD M8 x 35mm (Inside)



	Description 1412BT 27" x 132" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 1412BT111603DTB	Rev. 0	5 16

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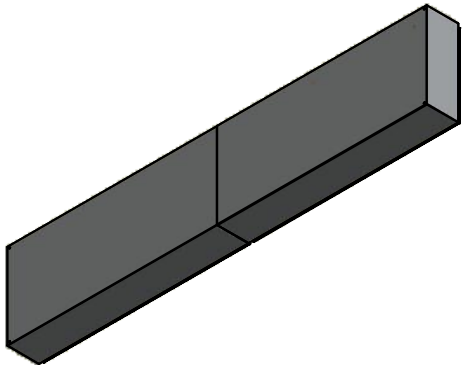
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

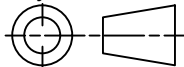


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10/5/2022	
Material Matière		BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BT 27" x 132" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	6
1412BT111603DTB		0	16

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT111603DTB-P	0	1412BT 27" x 132" x 10" Left Body Part
1	1412BT111603DTE-P	0	1412BT 27" x 132" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
12	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

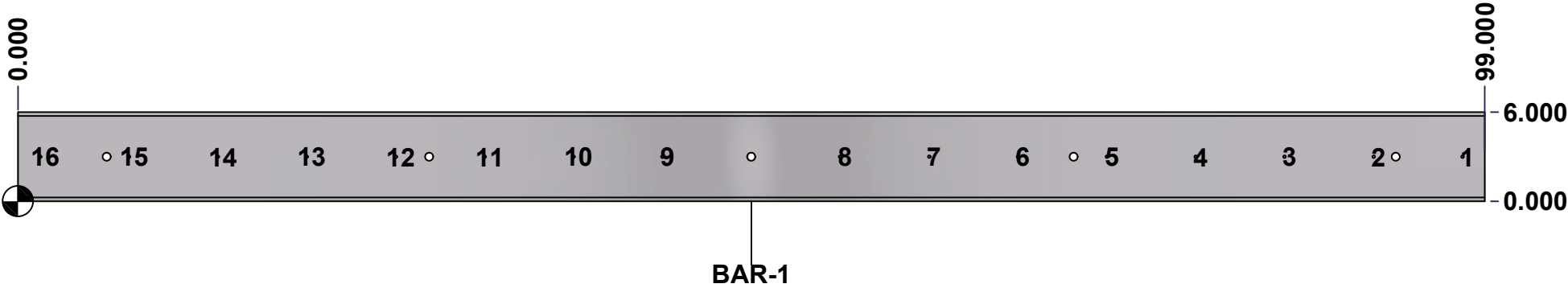
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	97.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	91.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	85.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	79.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	73.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	67.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	31.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	1412BT111603DTBAR1-P	0	16

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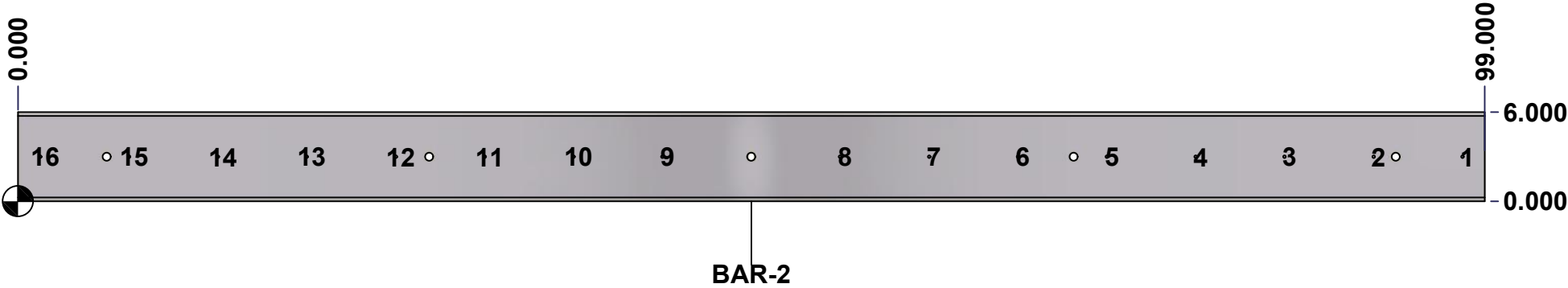
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	97.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	91.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	85.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	79.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	73.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	67.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	31.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	1412BT111603DTBAR2-P	0	16

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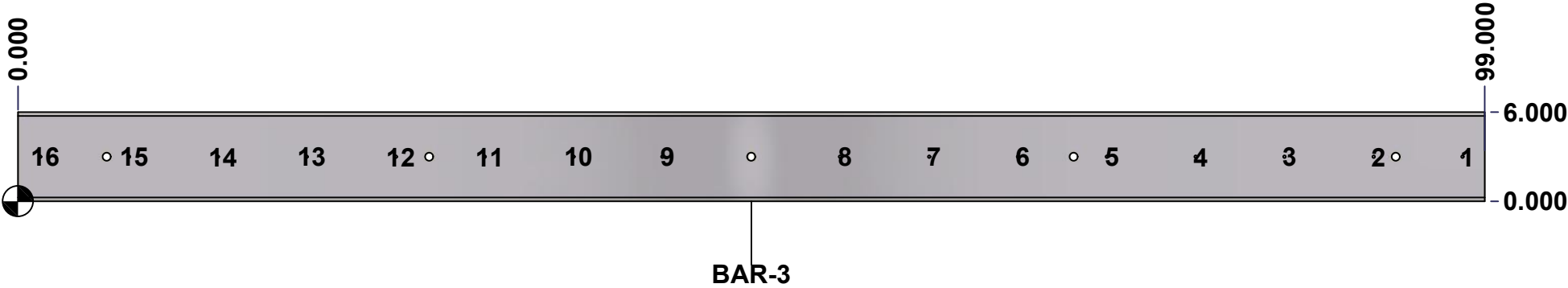
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	97.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	91.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	85.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	79.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	73.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	67.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	31.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	1412BT111603DTBAR3-P	0	16

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Diagram illustrating a horizontal beam with a vertical line labeled "LEFT" at its left end. A point on the beam is marked with a dot, and a vertical line segment extends upwards from this point to a horizontal line. This horizontal line has two labels: "0.000" on the left and "0.934" on the right, with a bracket connecting them.

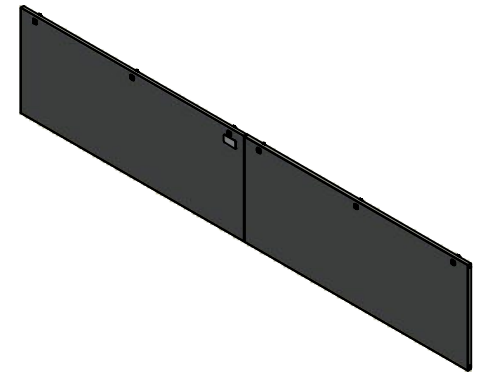
0.000

131.803

— 26.918

— 0.000

No.	Revisions	Date	By/Par



Isometric View

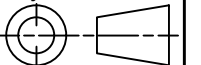


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/5/2022
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Material	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
1412BT 27" x 132" Cover	

Part Number Numéro Pièce	Rev.	10
1412BT111603DTC	0	16

SEE BILL OF MATERIAL ON LAST PAGE

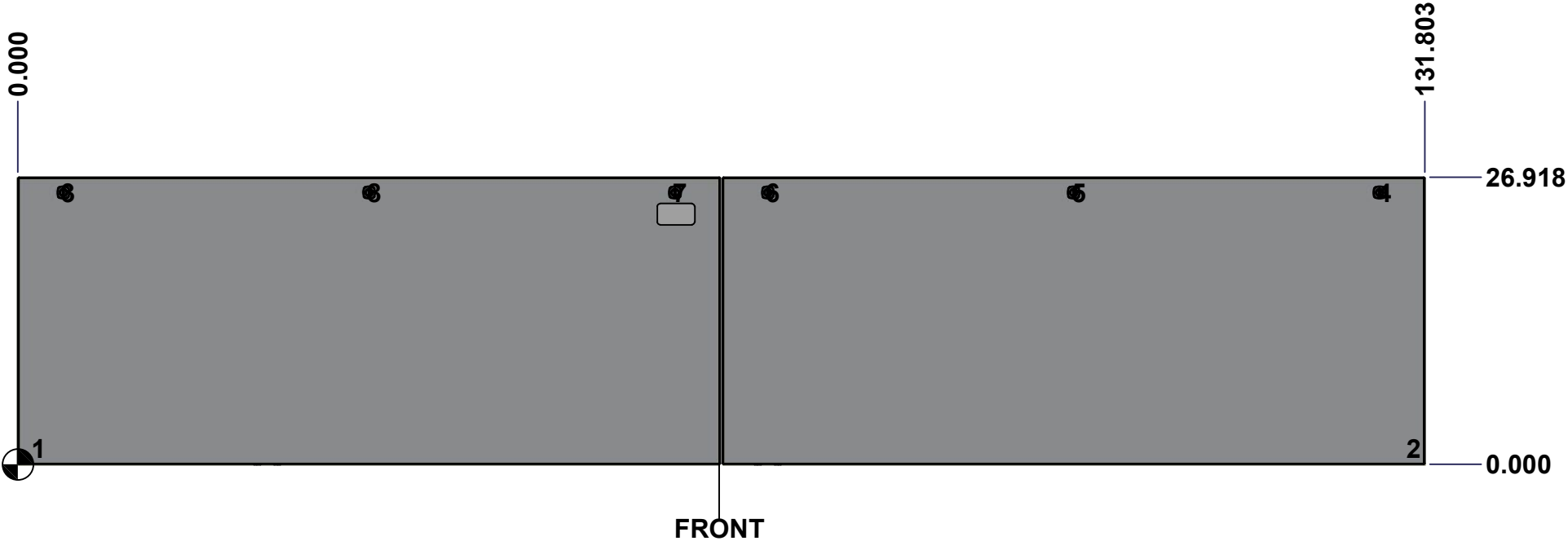
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	130.303	1.486	GND STUD M6 x 16mm (Inside)
3	4.250	25.494	LOCK 880 SCQ4-SL @ 90.0°
4	127.553	25.494	LOCK 880 SCQ4-SL @ 90.0°
5	98.902	25.494	LOCK 880 SCQ4-SL @ 90.0°
6	70.250	25.494	LOCK 880 SCQ4-SL @ 90.0°
7	61.553	25.494	LOCK 880 SCQ4-SL @ 90.0°
8	32.902	25.494	LOCK 880 SCQ4-SL @ 90.0°



	Description	Status	
	1412BT 27" x 132" Cover	(NULL)	
	Part Number	Rev.	11 16
	Numéro Pièce 1412BT111603DTC	0	

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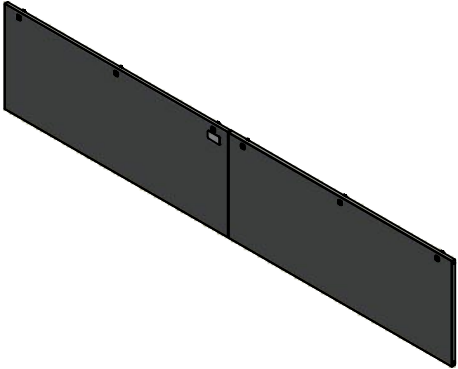
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

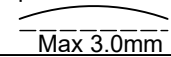
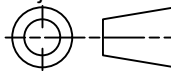


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

10/5/2022

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BT 27" x 132" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BT111603DTC

Rev.

12

16

2	1412BT111603DTG	0	1412BT 27" x 132" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT111603DTC-P	0	1412BT 27" x 66" Left Cover Part
1	1412BT111603DTF-P	0	1412BT 27" x 132" Right Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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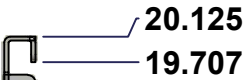
Tolérance ±1/32" sauf spécification contraire



TOP

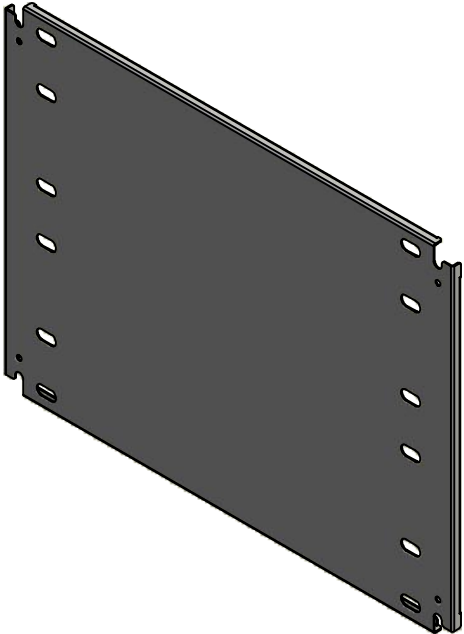


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

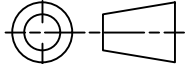


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Fini
Description		Detail Rev.	
1412BT 20.125" x 26.75" Left Inner Panel			
Part Number Numéro Pièce		Rev.	13
1412BT111603DTIP1		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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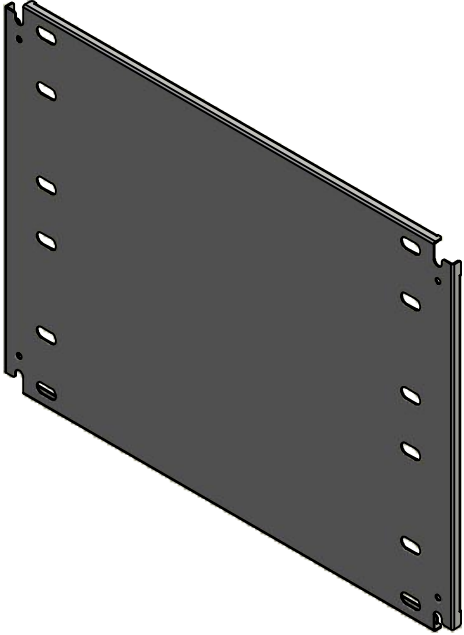
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

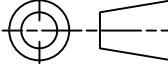


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 10/5/2022	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur White RAL9003		Finish Fini Smooth	
Description 1412BT 20.125" x 26.75" Left Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BT111603DTIP1			Rev. 14 0

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT111603DTIP1-P	0	1412BT 20.125" x 132" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

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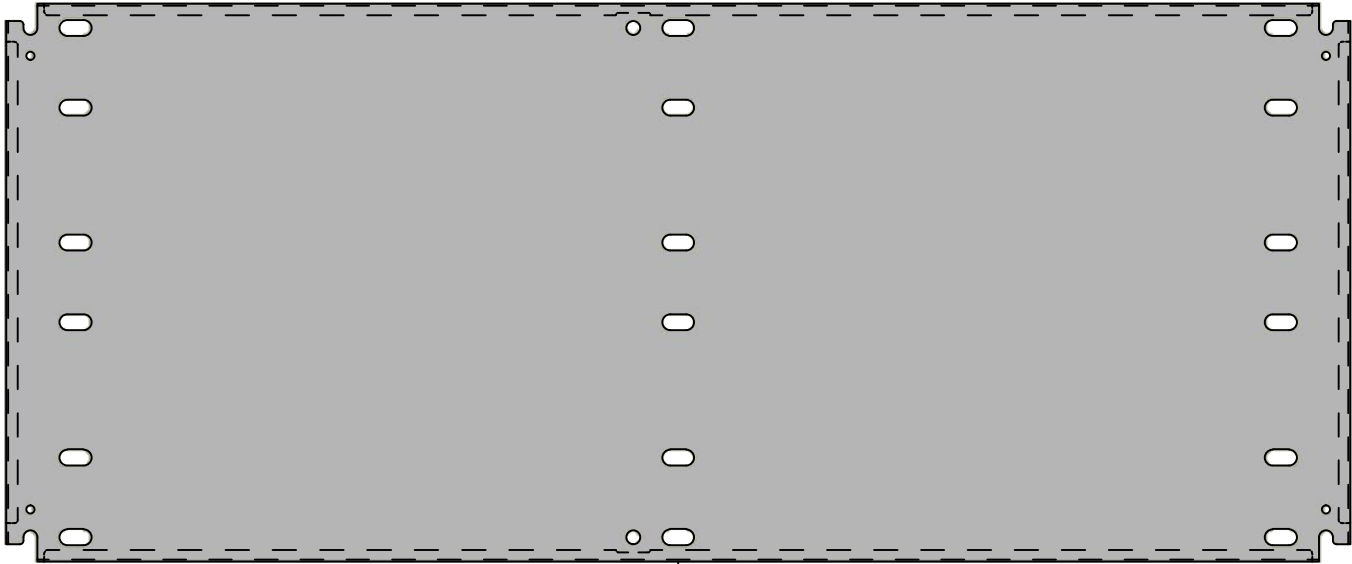
Tolerance ±1/32" unless otherwise specified

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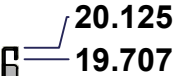
Tolérance ±1/32" sauf spécification contraire



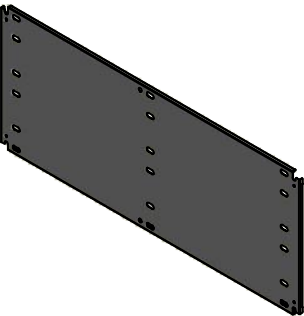
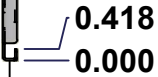
TOP



FRONT



RIGHT



Isometric View



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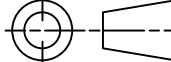


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 10/5/2022

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur White RAL9003

Finish
Fini Smooth

Description
1412BT 20.125" x 48.5" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce
1412BT111603DTIP2

Rev. 15
0

SEE BILL OF MATERIAL ON LAST PAGE

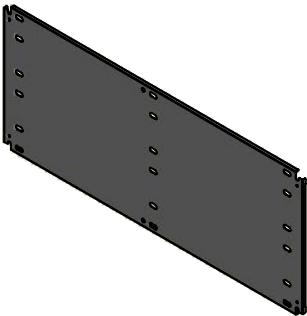
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

10/5/2022

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 20.125" x 48.5" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT111603DTIP2

Rev.

16

0

16

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT111603DTIP2-P	0	1412BT 20.125" x 132" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			