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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\1412BT121203DT\1412BT121203DT.idw

Tolérance ±1/32" sauf spécification contraire

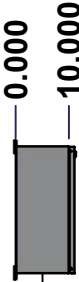
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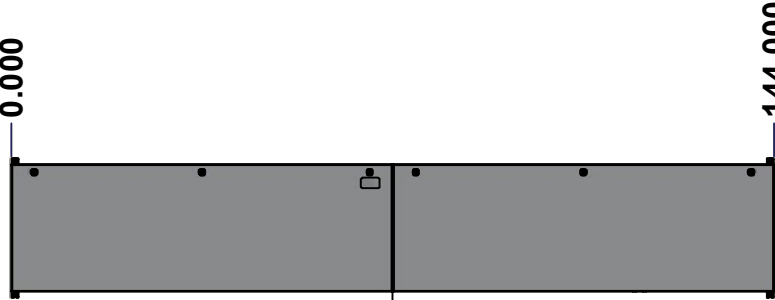
TOP



LEFT



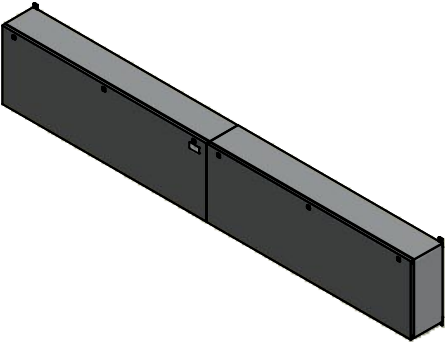
LEFT



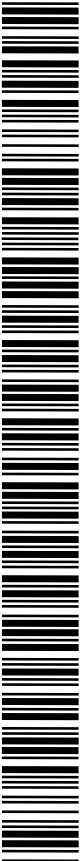
FRONT



RIGHT

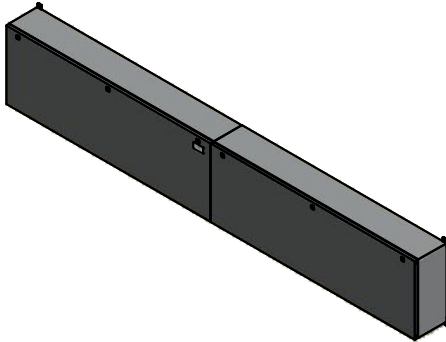
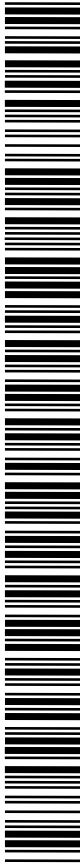
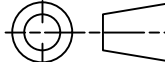


Isometric View



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Oct-22	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 1412BT 1200A - 3Wires x 144" Assembly			Detail Rev.
Part Number Numéro Pièce 1412BT121203DT			Rev. 0 1 16

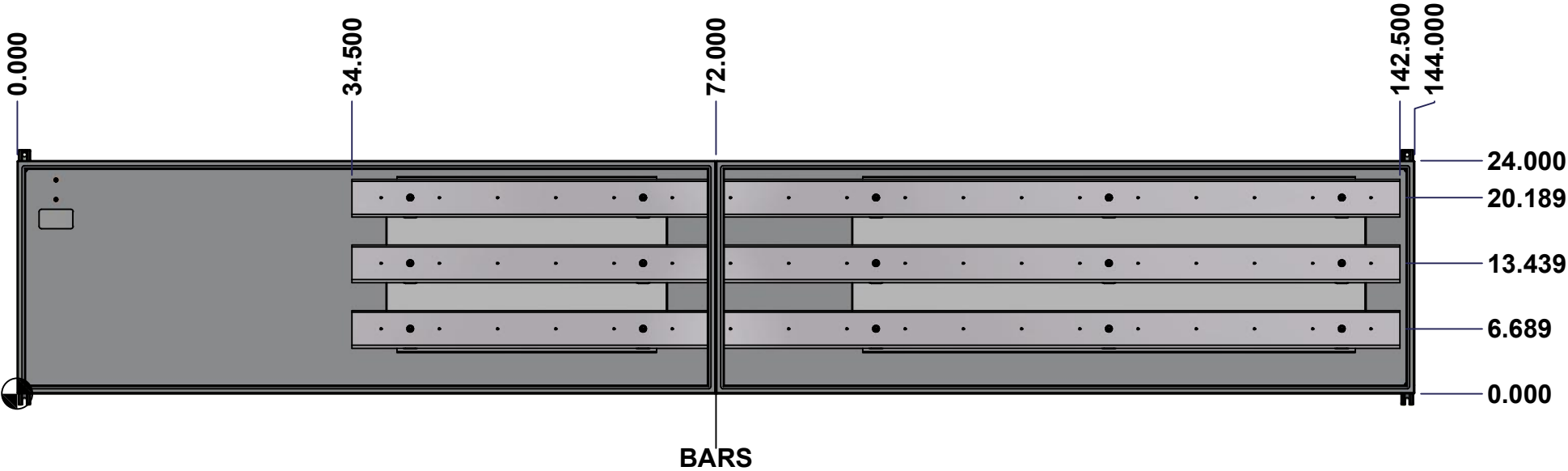
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description		Status	
	1412BT 1200A - 3Wires x 144" Assembly		(NULL)	
	Part Number Numéro Pièce 1412BT121203DT		Rev. 0	2 16

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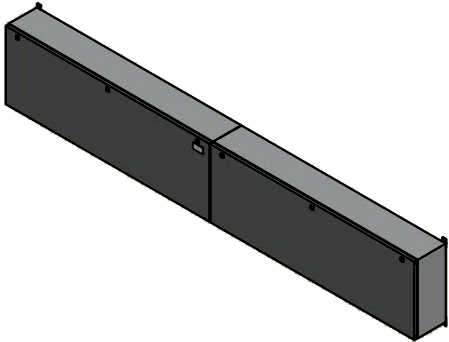
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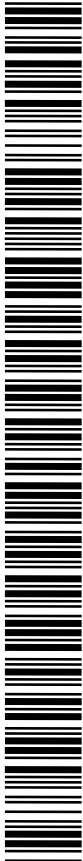
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 1200A - 3Wires x 144" Assembly

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DT

Rev.

0

3

16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT121203DTIP2	0	1412BT 18.125" x 53" Right Inner Panel
1	1412BT121203DTBAR1-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BT121203DTBAR2-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BT121203DTBAR3-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BT121203DTIP1	0	1412BT 18.125" x 29" Left Inner Panel
15	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
25	STK-Q-07310	2	Flange Lock Nut M8
10	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT121203DTB	0	1412BT 24" x 144" x 10" Body
1	1412BT121203DTC	0	1412BT 24" x 144" Cover
Qty	Part Number	Rev	Description
Parts List			

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Tolérance ±1/32" sauf spécification contraire

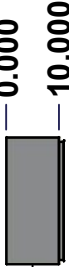
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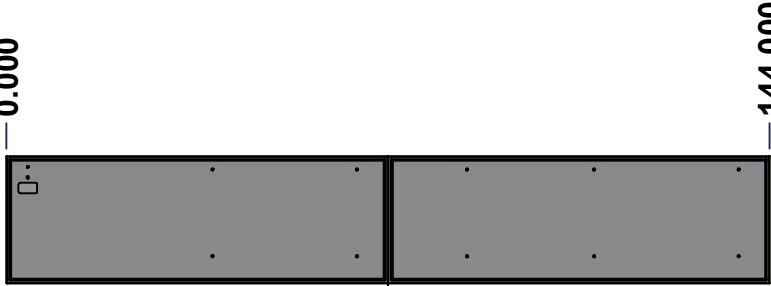
TOP



BACK



LEFT



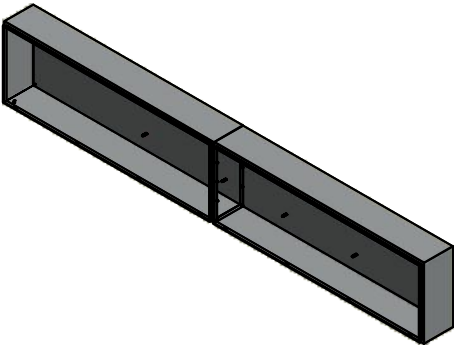
FRONT



RIGHT



BOTTOM



Isometric View

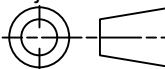


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 24" x 144" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DTB

Rev.

4

0

16

SEE BILL OF MATERIAL ON LAST PAGE

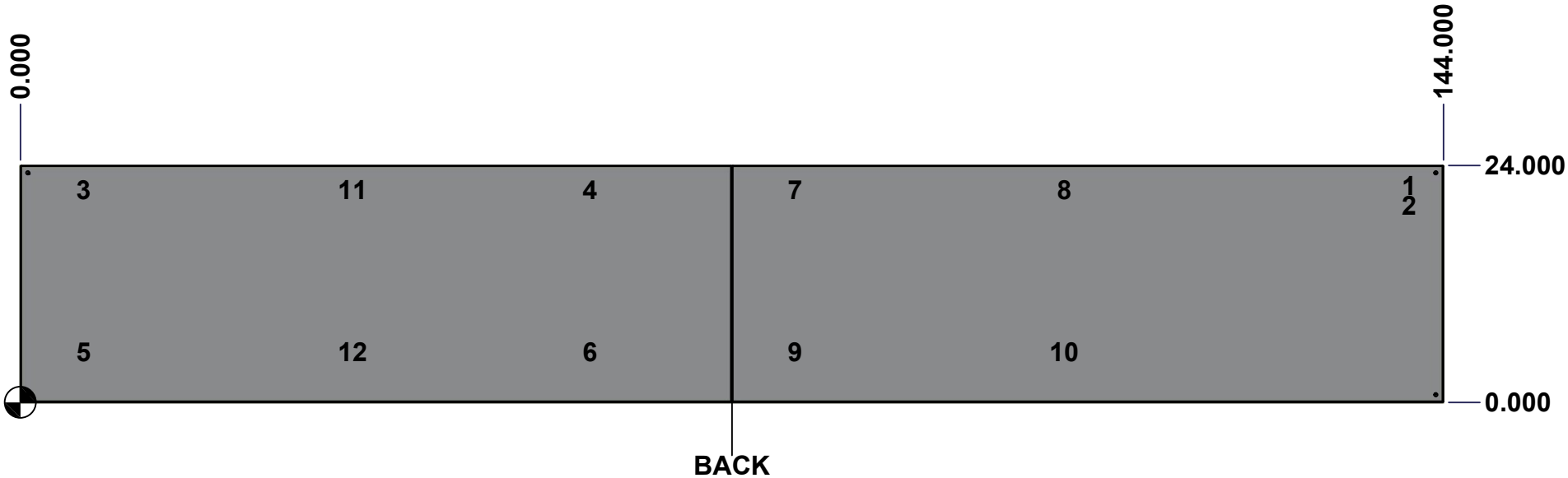
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	140.000	22.000	GND STUD M8 x 35mm (Inside)
2	140.000	20.000	GND STUD M8 x 35mm (Inside)
3	5.875	21.500	IP STUD M8 x 35mm (Inside)
4	57.125	21.500	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	57.125	5.125	IP STUD M8 x 35mm (Inside)
7	77.875	21.500	IP STUD M8 x 35mm (Inside)
8	105.125	21.500	IP STUD M8 x 35mm (Inside)
9	77.875	5.125	IP STUD M8 x 35mm (Inside)
10	105.125	5.125	IP STUD M8 x 35mm (Inside)
11	33.125	21.500	IP STUD M8 x 35mm (Inside)
12	33.125	5.125	IP STUD M8 x 35mm (Inside)



	Description	Status	
	1412BT 24" x 144" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce 1412BT121203DTB	0	16

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Tolerance ±1/32" unless otherwise specified

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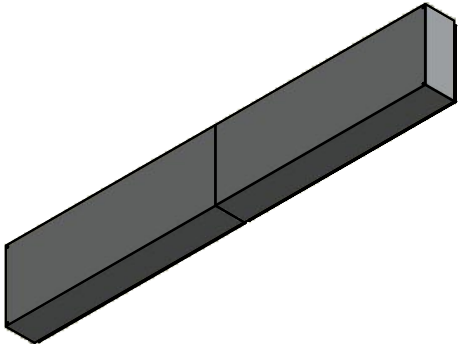
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

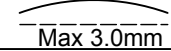


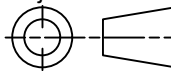
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 24" x 144" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DTB

Rev.

6

16

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT121203DTB-P	0	1412BT 24" x 144" x 10" Left Body Part
1	1412BT121203DTE-P	0	1412BT 24" x 144" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
12	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
2	27.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
3	21.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
4	15.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
5	9.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
6	3.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
7	105.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
8	99.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
9	93.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
10	87.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
11	81.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
12	75.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
13	69.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
14	63.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
15	57.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
16	51.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
17	45.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
18	39.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 1/2" x 4"	(NULL)	
	Part Number Numéro Pièce 1412BT121203DTBAR1-P	Rev. 0	7 16

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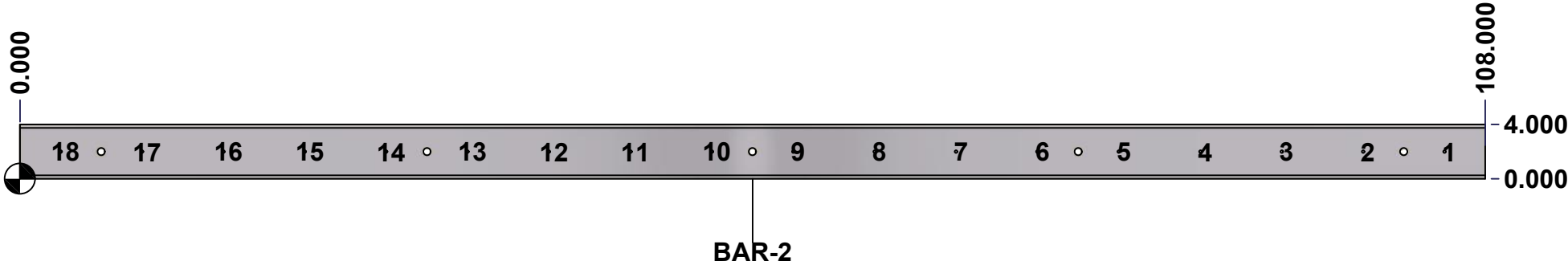
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HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Aluminum Bar 1/2" x 4"		(NULL)	
	Part Number Numéro Pièce 1412BT121203DTBAR2-P		Rev. 0	8 16

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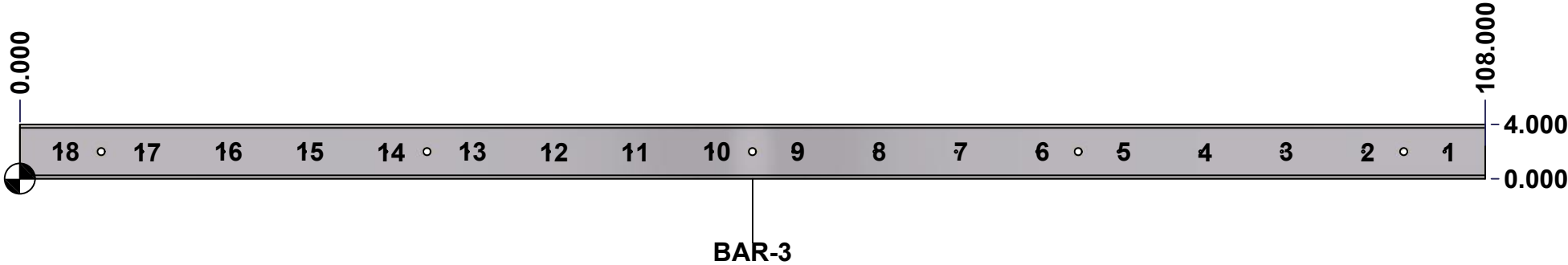
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	2.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Aluminum Bar 1/2" x 4"		(NULL)	
	Part Number Numéro Pièce 1412BT121203DTBAR3-P		Rev. 0	9 16

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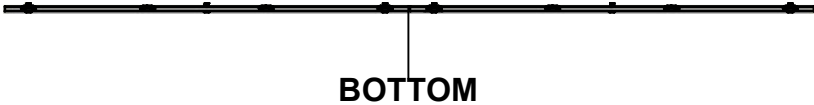
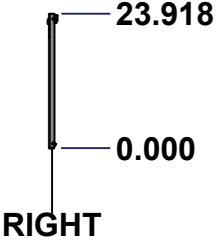
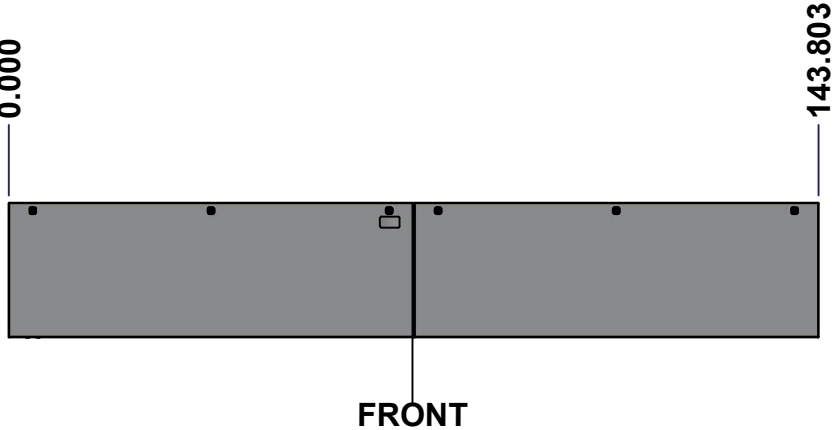
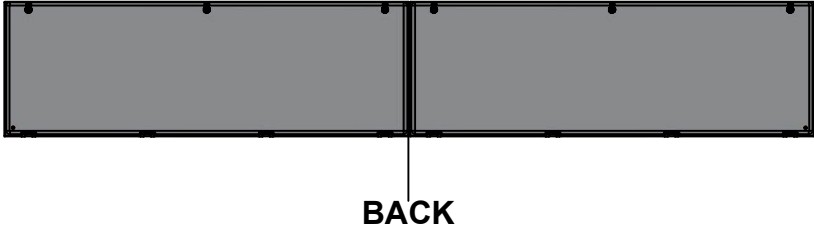
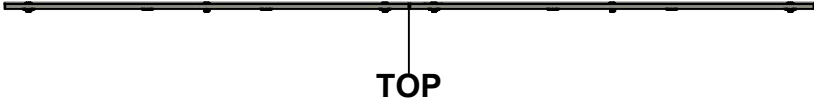
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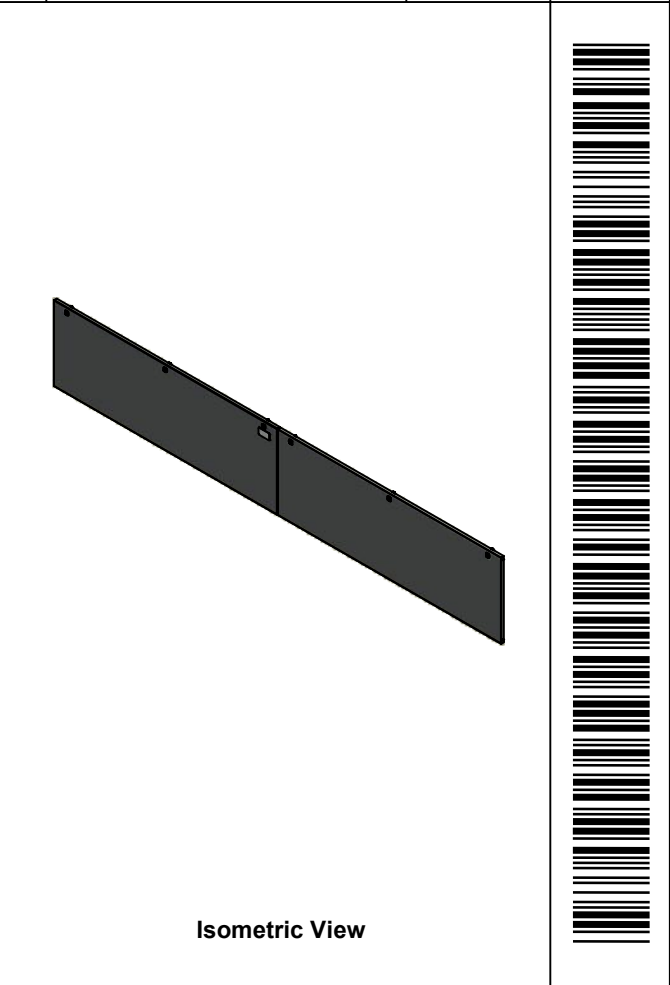
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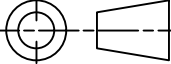
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No.	Revisions	Date	By/Par

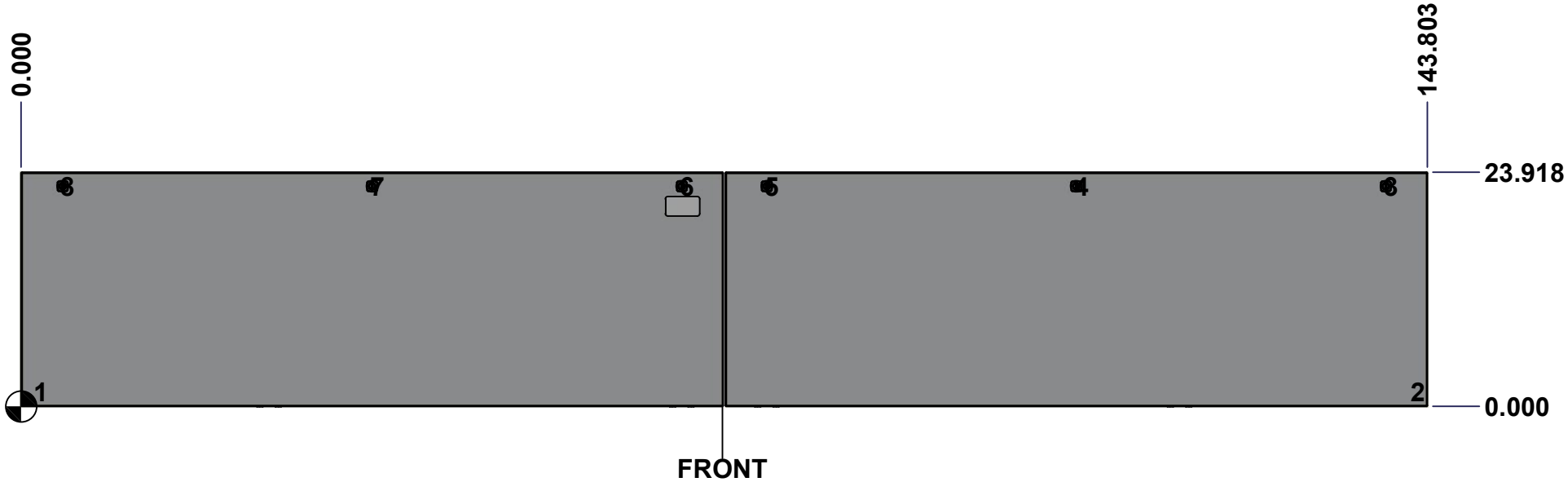


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Customer Client		Date	
Drawn By Dessiné Par		Date 04-Oct-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey Finish Fin	
Description		Detail Rev.	
1412BT 24" x 144" Cover			
Part Number Numéro Pièce		Rev.	10
1412BT121203DTC		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	142.303	1.486	GND STUD M6 x 16mm (Inside)
3	139.553	22.494	LOCK 880 SCQ4-SL @ 90.0°
4	107.902	22.494	LOCK 880 SCQ4-SL @ 90.0°
5	76.250	22.494	LOCK 880 SCQ4-SL @ 90.0°
6	67.553	22.494	LOCK 880 SCQ4-SL @ 90.0°
7	35.902	22.494	LOCK 880 SCQ4-SL @ 90.0°
8	4.250	22.494	LOCK 880 SCQ4-SL @ 90.0°



	Description	Status	
	1412BT 24" x 144" Cover	(NULL)	
	Part Number Numéro Pièce 1412BT121203DTC	Rev. 0	11 16

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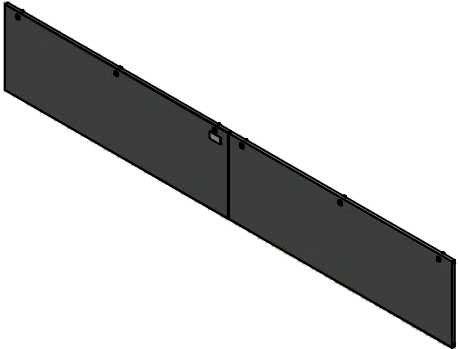
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT121203DT\1412BT121203DT.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

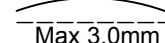
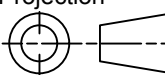


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BT 24" x 144" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DTC

Rev.

12

16

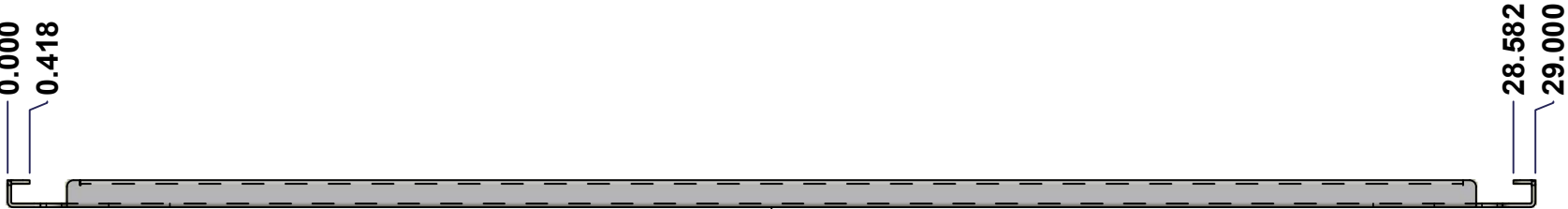
2	1412BT121203DTG	0	1412BT 24" x 144" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT121203DTC-P	0	1412BT 24" x 72" Left Cover Part
1	1412BT121203DTF-P	0	1412BT 24" x 144" Right Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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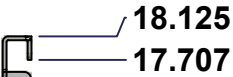
Tolérance $\pm 1/32$ " sauf spécification contraire



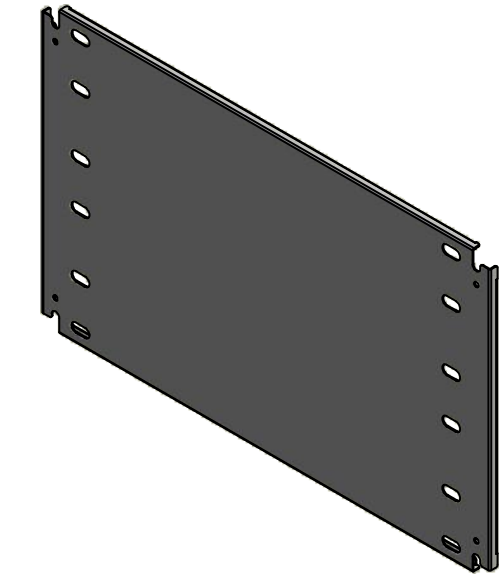
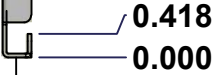
TOP



FRONT



RIGHT



Isometric View



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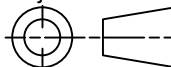


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fin

Smooth

Description

1412BT 18.125" x 29" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DTIP1

Rev.

13

0

16

SEE BILL OF MATERIAL ON LAST PAGE

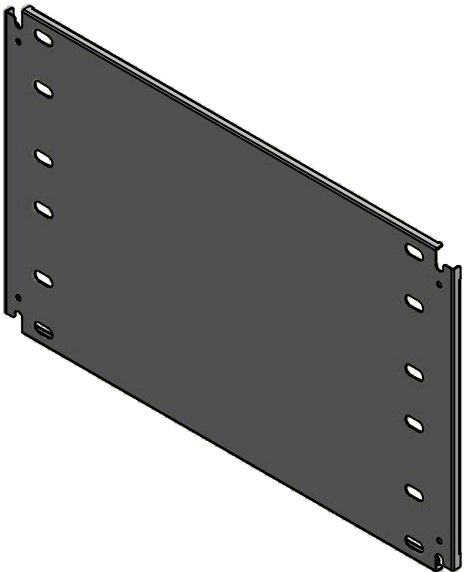
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Tolerance ±1/32" unless otherwise specified

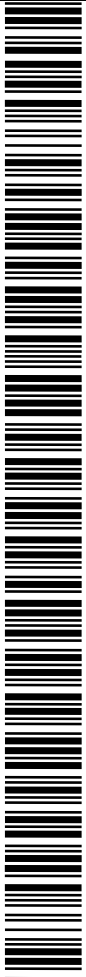
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

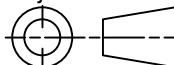




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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 18.125" x 29" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DTIP1

Rev.

14

16

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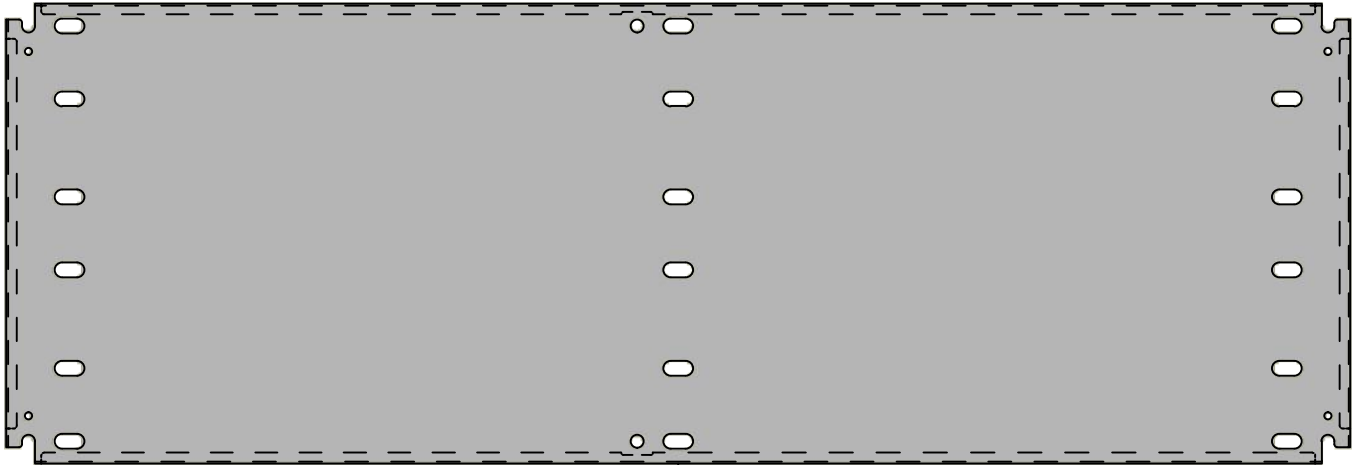
Tolerance ±1/32" unless otherwise specified

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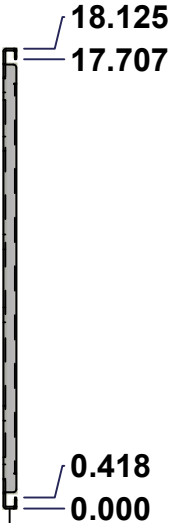
Tolérance ±1/32" sauf spécification contraire



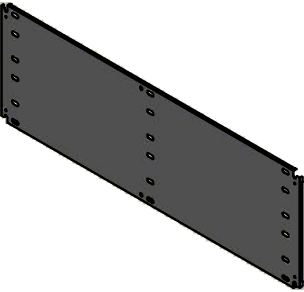
TOP



FRONT



RIGHT



Isometric View

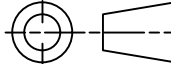


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 04-Oct-22

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur White RAL9003

Finish
Fini Smooth

Description
1412BT 18.125" x 53" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce
1412BT121203DTIP2

Rev. 15
0

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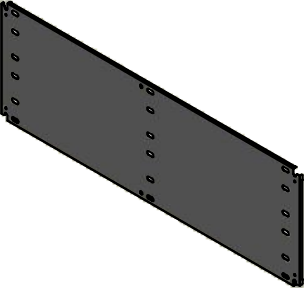
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

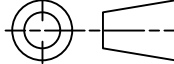




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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 18.125" x 53" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT121203DTIP2

Rev.

16

0

16

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT121203DTIP2-P	0	1412BT 18.125" x 144" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			