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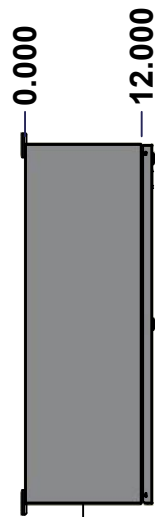
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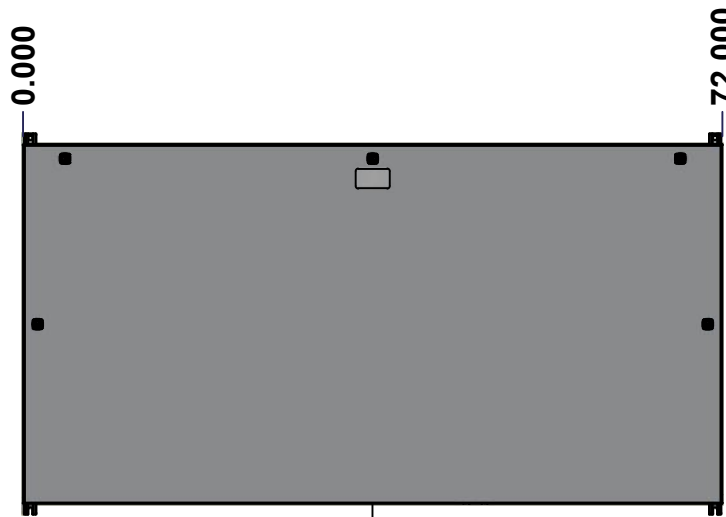
TOP



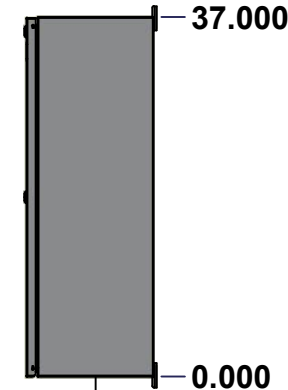
BACK



LEFT



FRONT

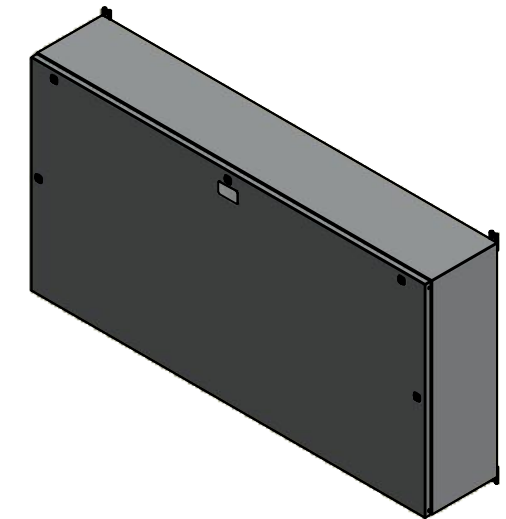


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



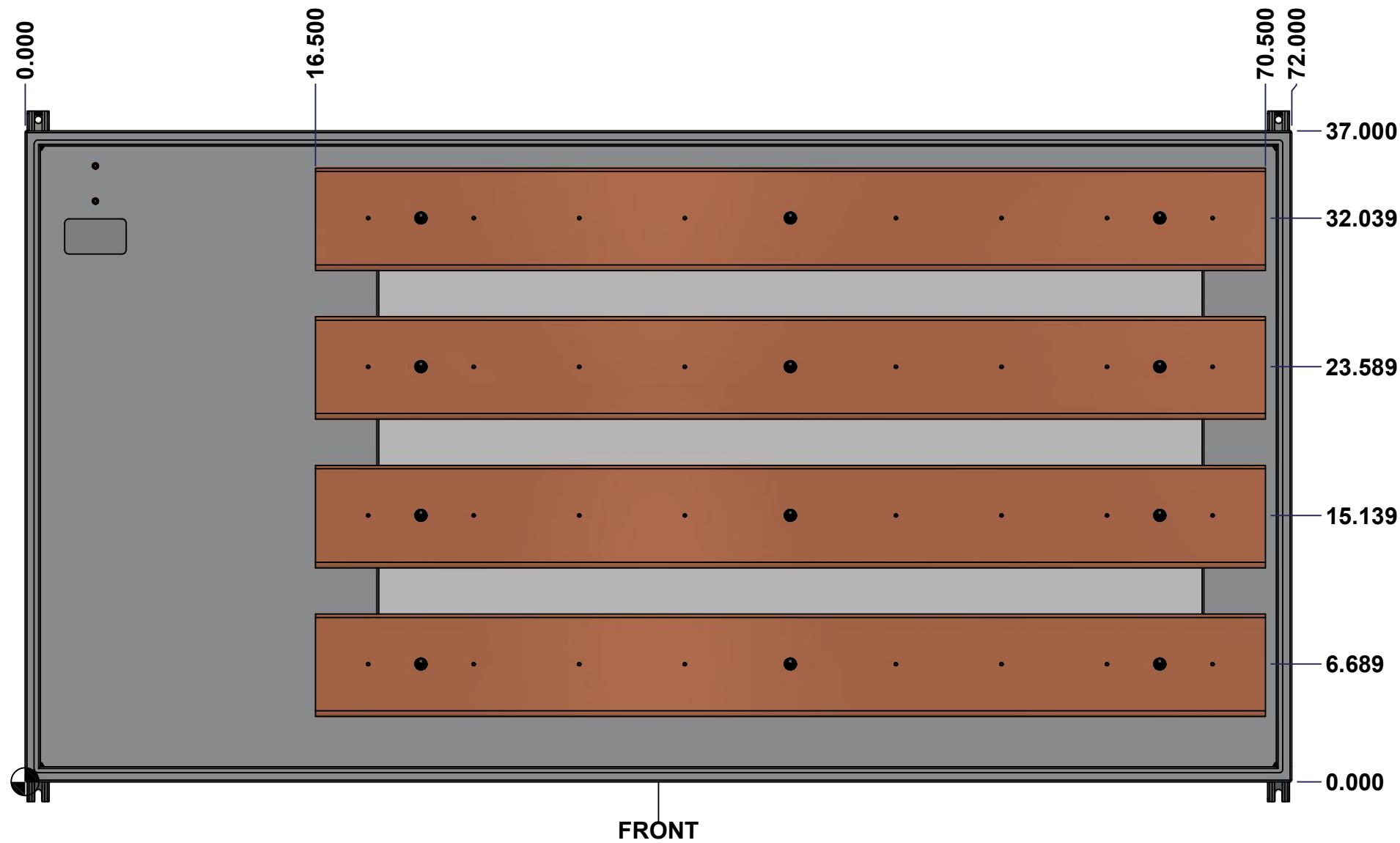
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Oct-22
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 2500A - 4Wires x 72" Assembly	Detail Rev.
Part Number Numéro Pièce 1412BTCU062504DT	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

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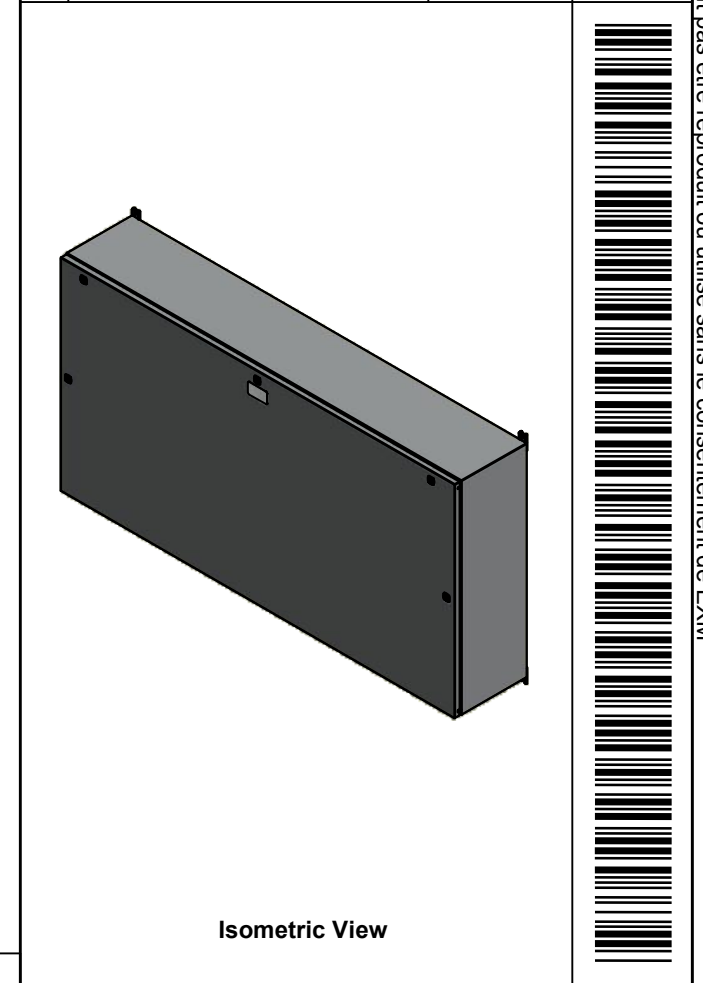
	Description		Status
	1412BTCU 2500A - 4Wires x 72" Assembly		(NULL)
Part Number		Rev.	2
Numéro Pièce		0	15
1412BTCU062504DT			

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BTCU062504DTBAR 4-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU062504DTBAR 1-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU062504DTBAR 2-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU062504DTBAR 3-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU062504DTIP1	0	1412BTCU 29.975" x 47" Inner Panel
12	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
18	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTCU062504DTB	0	1412BTCU 37" x 72" x 12" Body
1	1412BTCU062504DTC	0	1412BTCU 37" x 72" Cover
Qty	Part Number	Rev	Description
Parts List			

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Oct-22
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 2500A - 4Wires x 72" Assembly	Detail Rev.
Part Number Numéro Pièce 1412BTCU062504DT	Rev. 0

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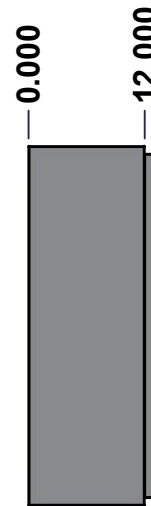
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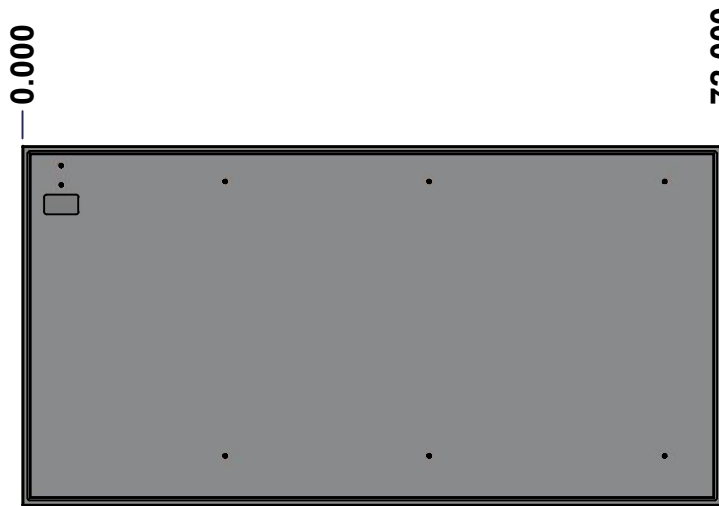
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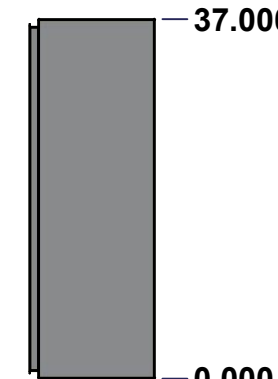
BACK



LEFT



FRONT

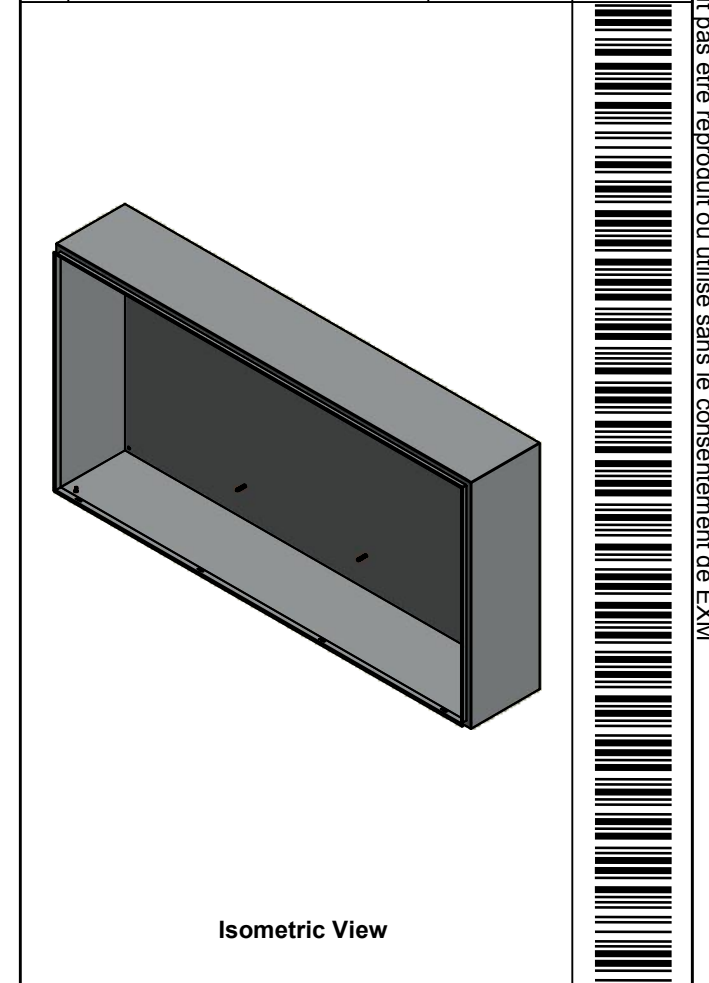


RIGHT




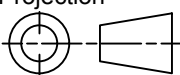
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412BTCU 37" x 72" x 12" Body		
Part Number Numéro Pièce	Rev.	4
1412BTCU062504DTB	0	15

SEE BILL OF MATERIAL ON LAST PAGE

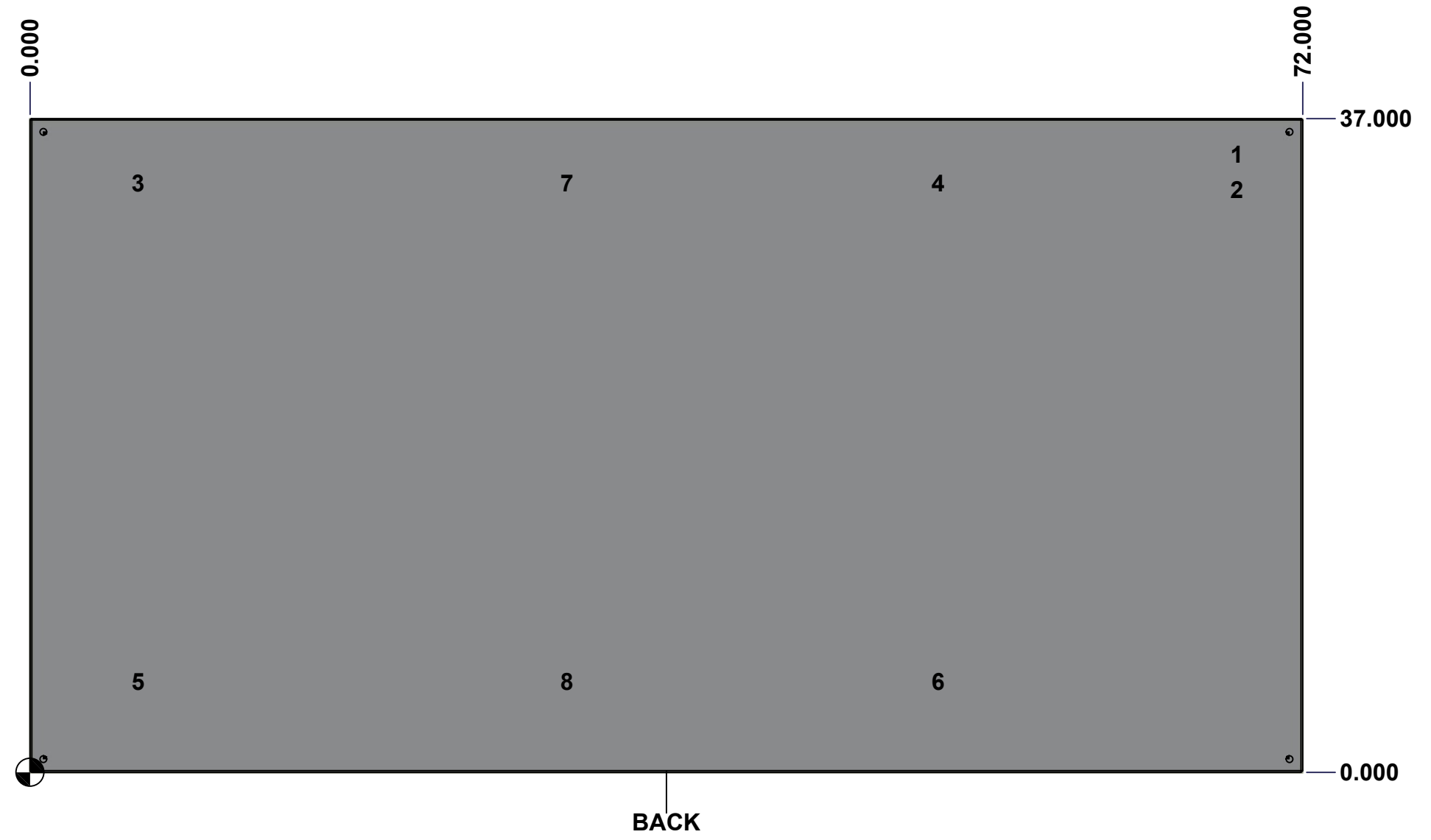
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	68.000	35.000	GND STUD M8 x 35mm (Inside)
2	68.000	33.000	GND STUD M8 x 35mm (Inside)
3	5.875	33.350	IP STUD M8 x 35mm (Inside)
4	51.125	33.350	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	51.125	5.125	IP STUD M8 x 35mm (Inside)
7	30.125	33.350	IP STUD M8 x 35mm (Inside)
8	30.125	5.125	IP STUD M8 x 35mm (Inside)

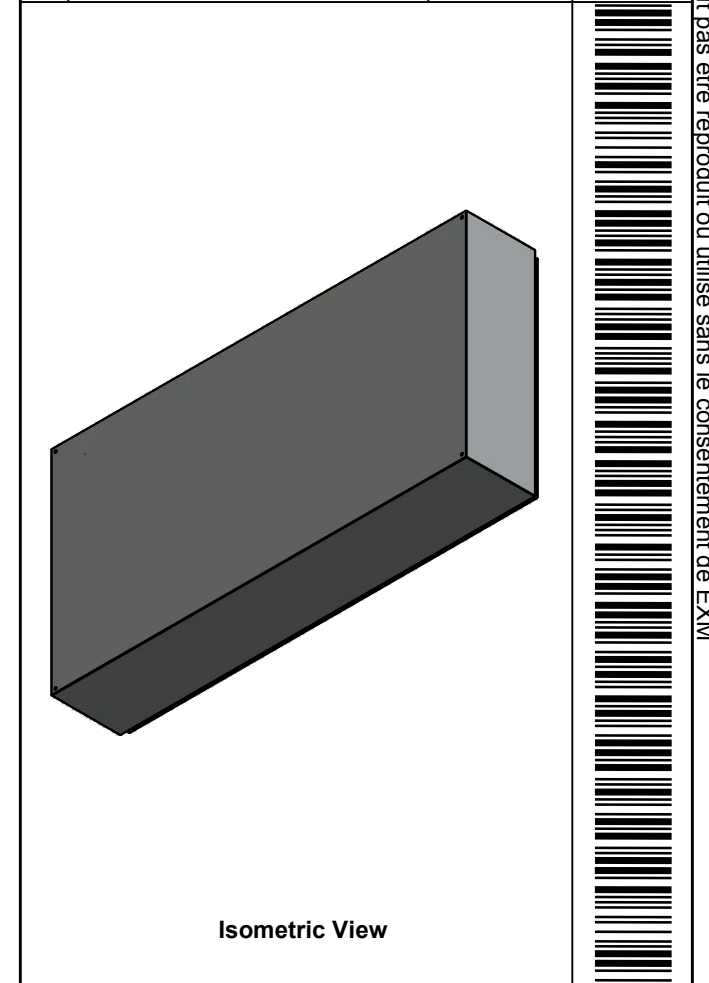



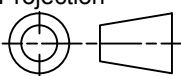
	Description	Status
	1412BTCU 37" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU062504DTB	0 / 5
		15

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 37" x 72" x 12" Body		
Part Number Numéro Pièce	Rev. 0	6 / 15
1412BTCU062504DTB		

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTCU062504DTB-P	0	1412BTCU 37" x 72" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

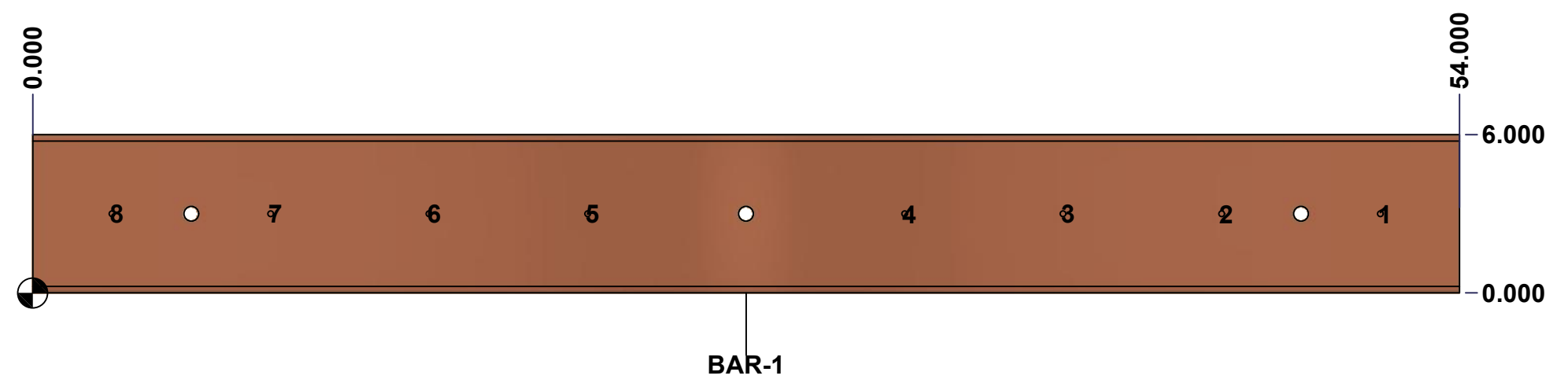
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
1412BTCU062504DTBAR1-P	0	7
		15

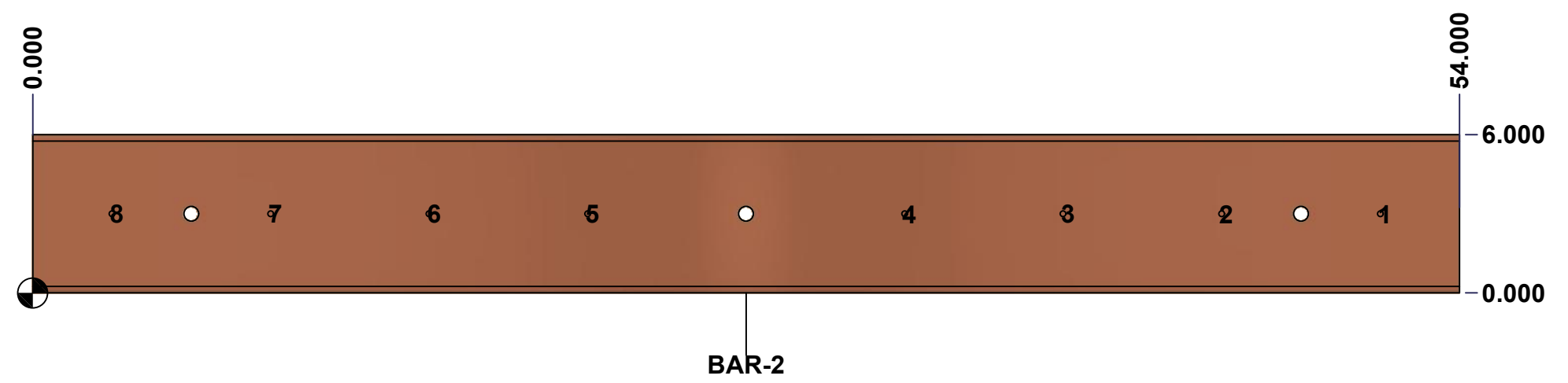
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HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU062504DTBAR2-P	8
		0
		15

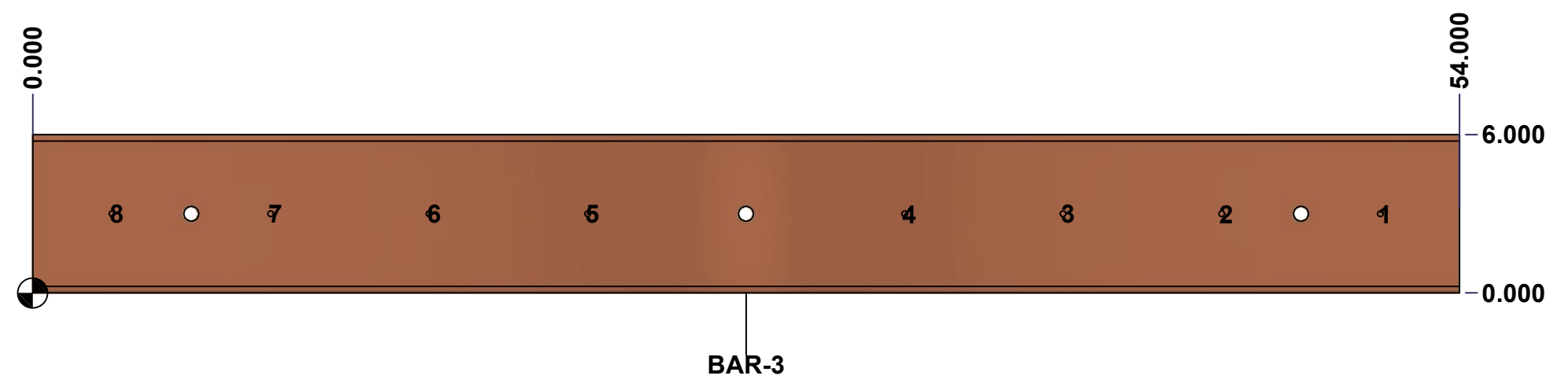
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HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU062504DTBAR3-P	9
	0	15

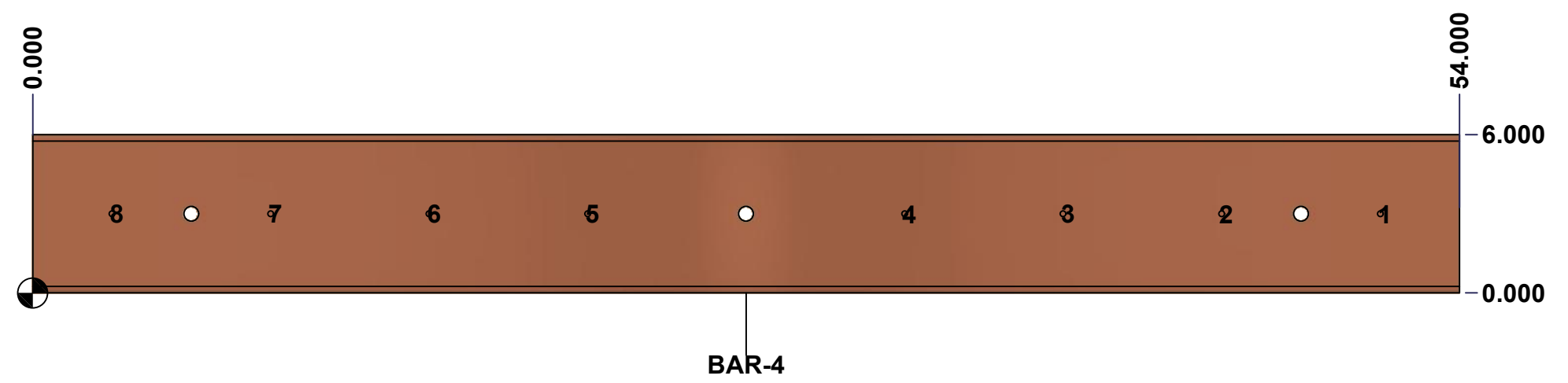
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HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC



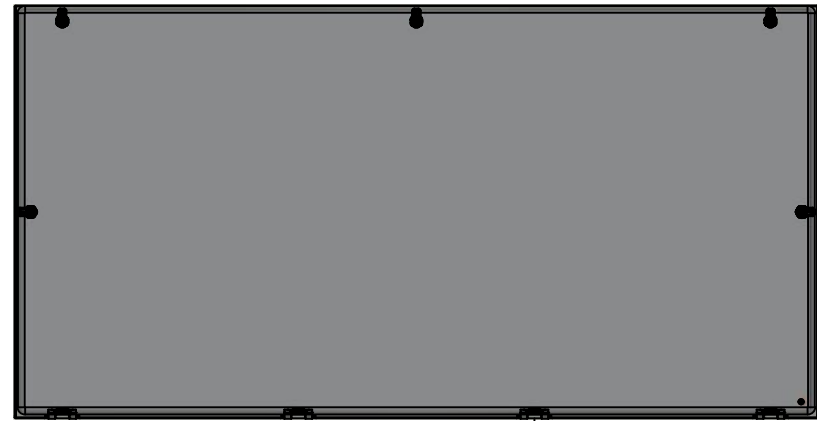
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	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
Part Number Numéro Pièce 1412BTCU062504DTBAR4-P	Rev.	10
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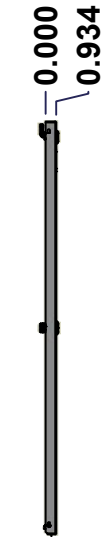
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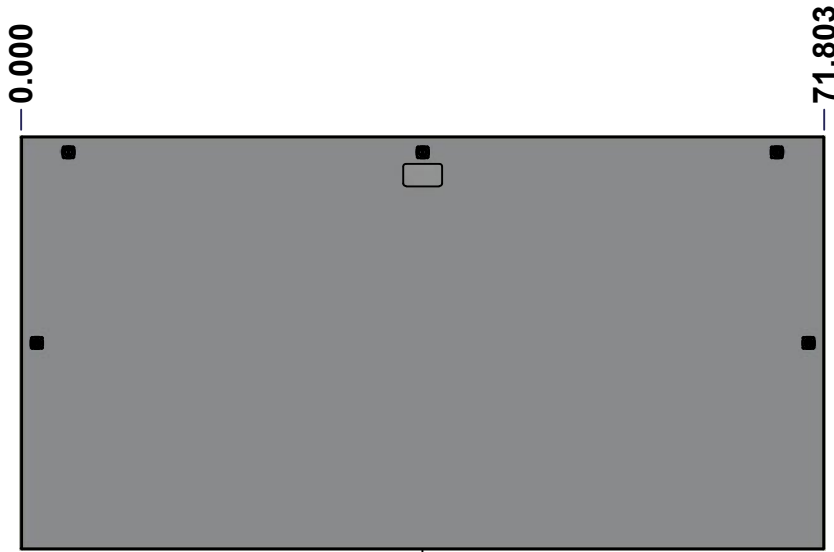
TOP



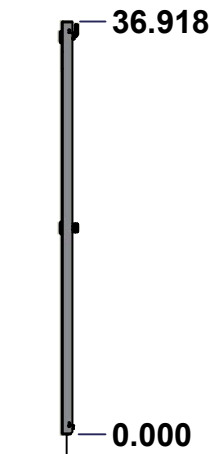
BACK



LEFT



FRONT

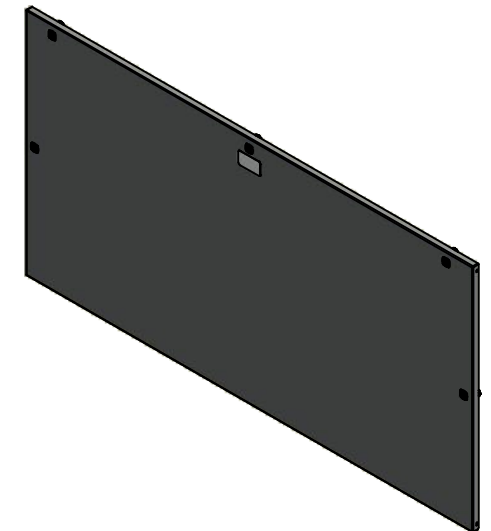


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date
Material Matière	24-Oct-22
Color Couleur	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Asa-61 Grey	Finish Fini
Smooth	Detail Rev.

Description	1412BTCU 37" x 72" Cover
-------------	--------------------------

Part Number Numéro Pièce	Rev.	11
1412BTCU062504DTC	0	15

SEE BILL OF MATERIAL ON LAST PAGE

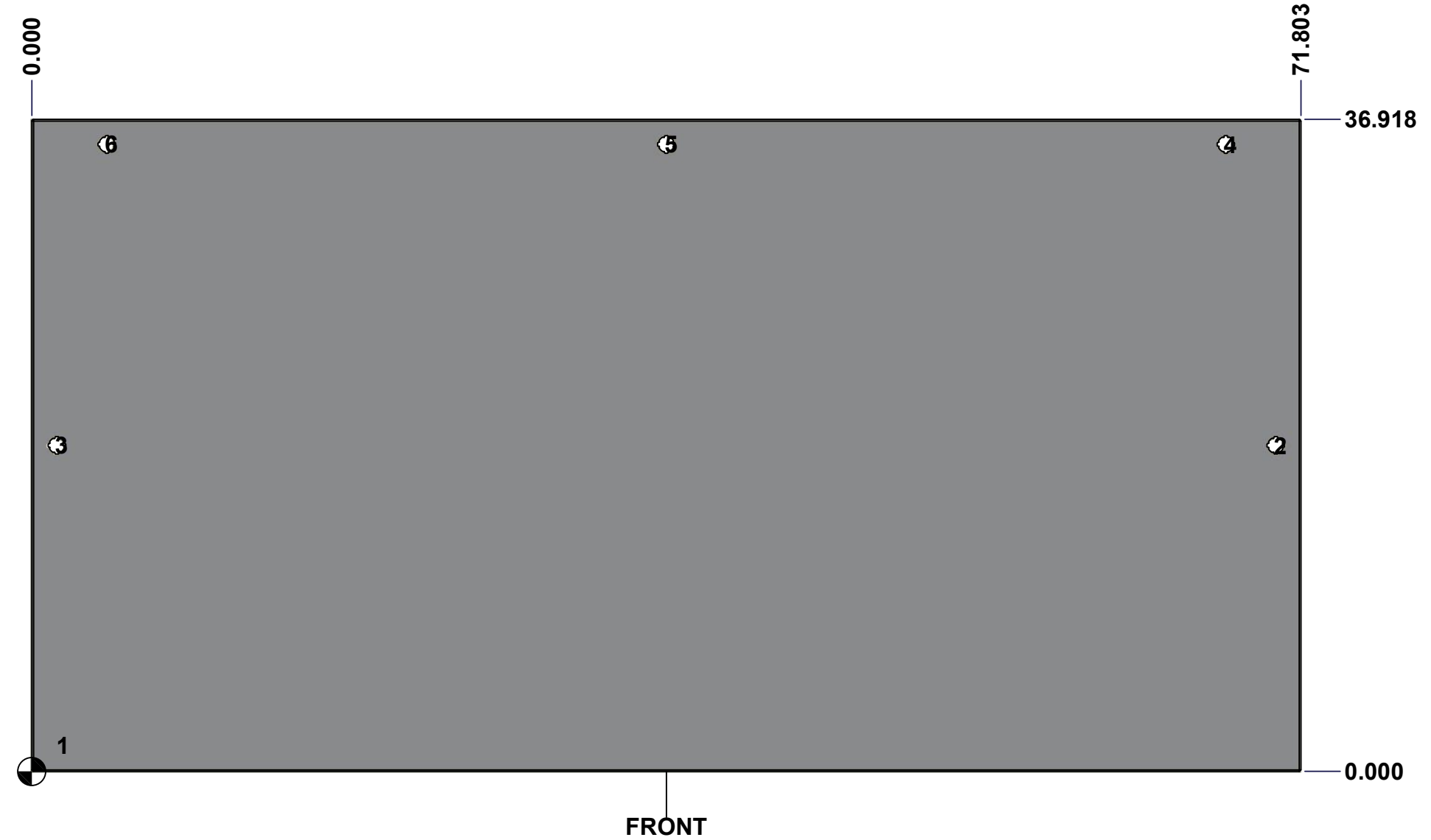
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	70.379	18.459	LOCK 880 SCQ4-SL @ 0.0°
3	1.424	18.459	LOCK 880 SCQ4-SL @ 180.0°
4	67.553	35.494	LOCK 880 SCQ4-SL @ 90.0°
5	35.902	35.494	LOCK 880 SCQ4-SL @ 90.0°
6	4.250	35.494	LOCK 880 SCQ4-SL @ 90.0°

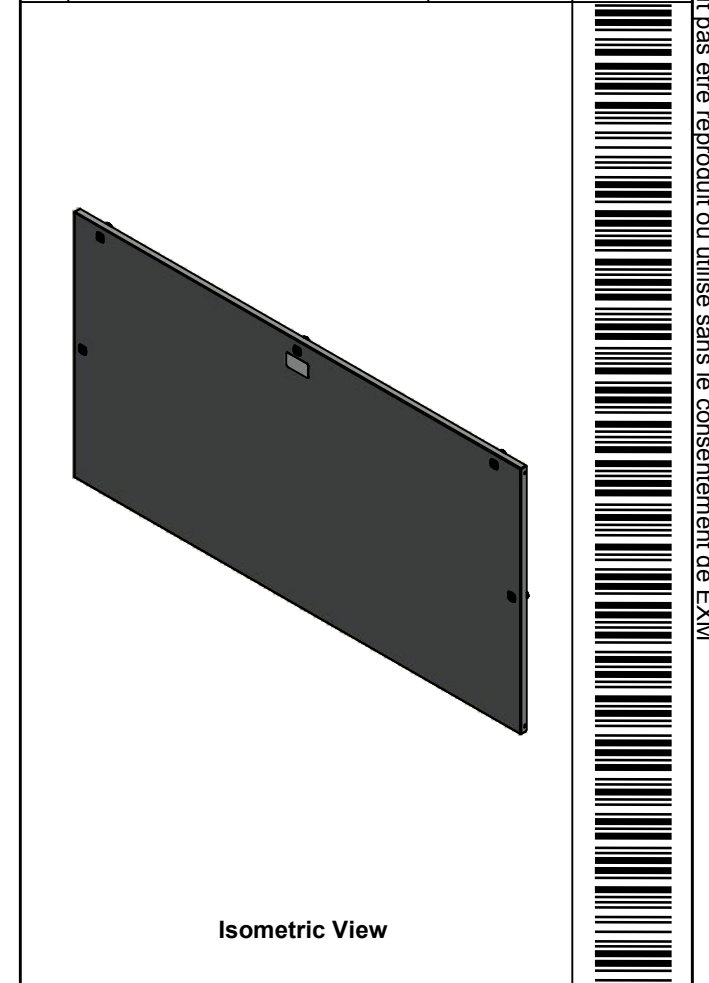



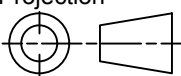
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	1412BTCU 37" x 72" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	1412BTCU062504DTC	0	15

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 37" x 72" Cover		
Part Number Numéro Pièce	Rev. 0	13 / 15
1412BTCU062504DTC		

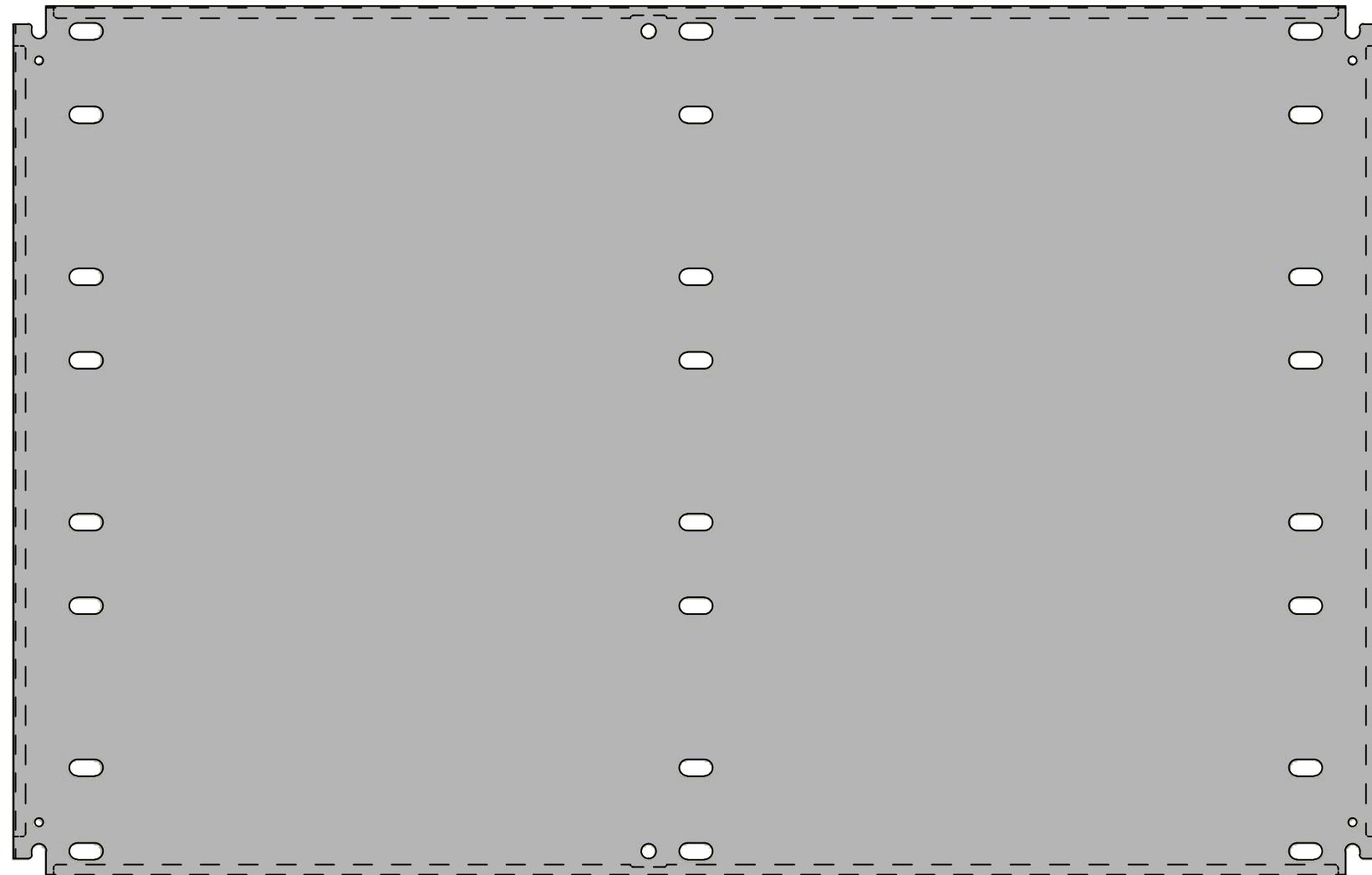
Qty	Part Name	Rev	Description
1	1412BTCU062504DTG	0	1412BTCU 37" x 72" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTCU062504DTC-P	0	1412BTCU 37" x 72" Cover Part
5	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Parts List			

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TOP



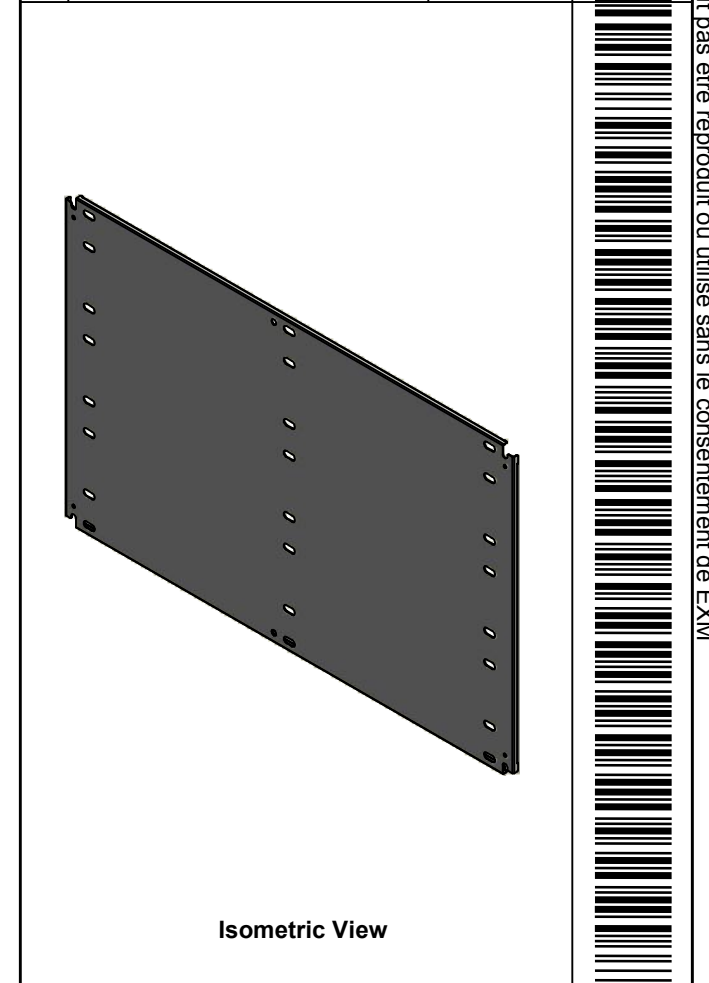
FRONT

29.975
29.557

0.418
0.000

RIGHT

No.	Revisions	Date	By/Par



<p>Tel: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description 1412BTCU 29.975" x 47" Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 / 15

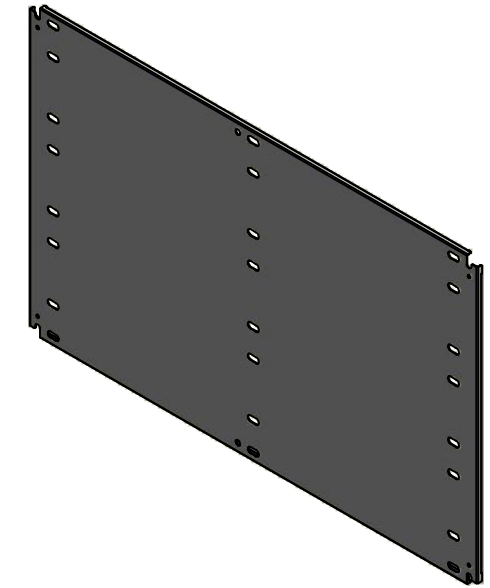
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1412BTCU062504DTIP1

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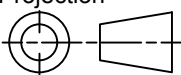
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 29.975" x 47" Inner Panel		
Part Number Numéro Pièce	Rev.	15
1412BTCU062504DTIP1	0	15

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU062504DTIP1-P	0	1412BTCU 29.975" x 72" Inner Panel Part
Parts List			