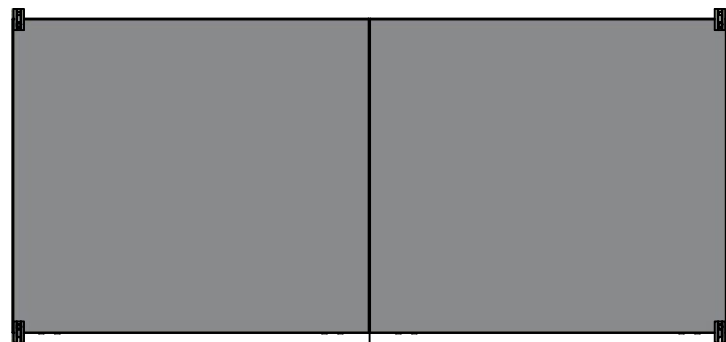


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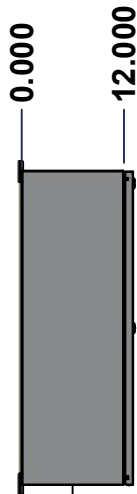
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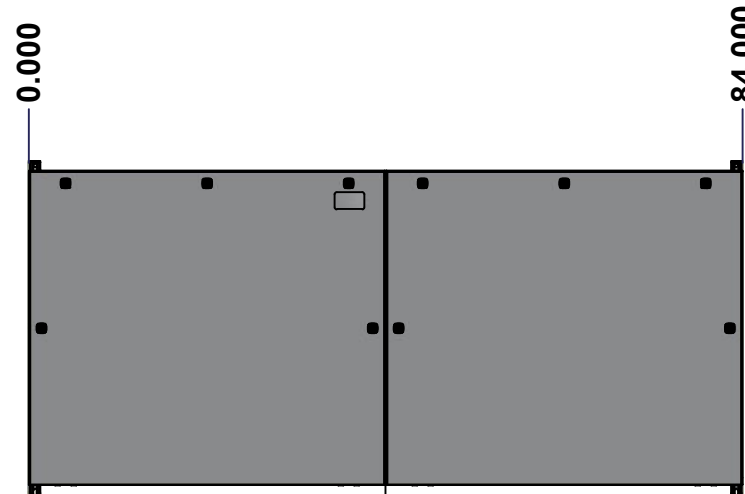
TOP



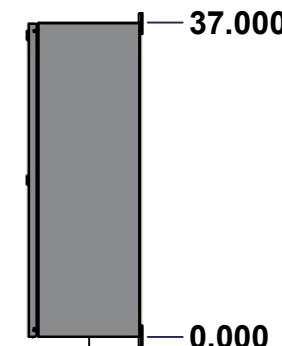
LEFT



LEFT



FRONT

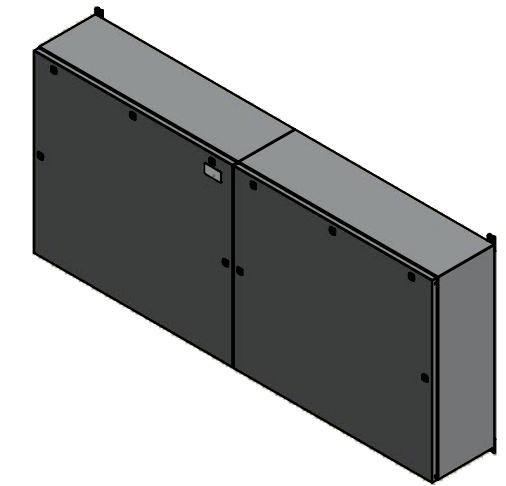


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/24/2022
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 1412BTCU 2500A - 4Wires x 84" Assembly	Detail Rev.
---	-------------

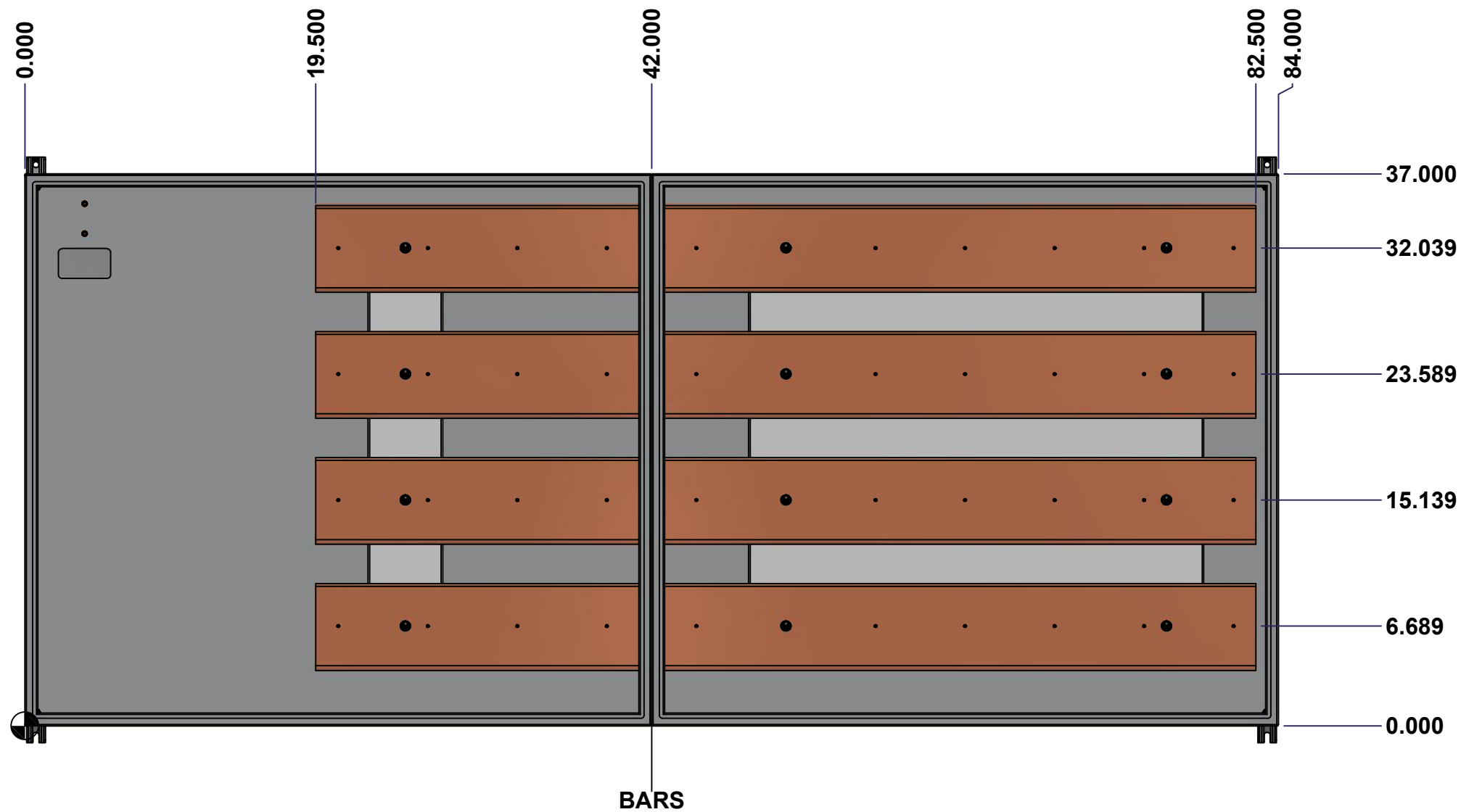
Part Number / Numéro Pièce: 1412BTCU072504DT	Rev. 0	1	17
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SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

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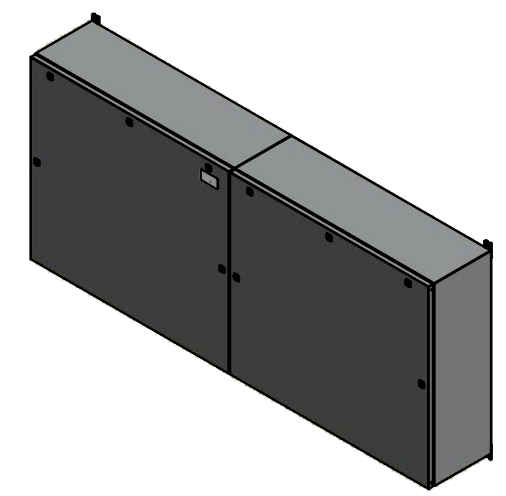
	Description 1412BTCU 2500A - 4Wires x 84" Assembly	Status (NULL)
	Part Number Numéro Pièce 1412BTCU072504DT	Rev. 2 0

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BTCU072504DTIP2	0	1412BTCU 29.975" x 28" Right Inner Panel
1	1412BTCU072504DTBAR 1-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU072504DTBAR 2-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU072504DTBAR 3-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU072504DTBAR 4-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU072504DTIP1	0	1412BTCU 29.975" x 56" Inner Panel
12	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
6	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
20	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTCU072504DTB	0	1412BTCU 37" x 84" x 12" Body
1	1412BTCU072504DTC	0	1412BTCU 37" x 84" Cover

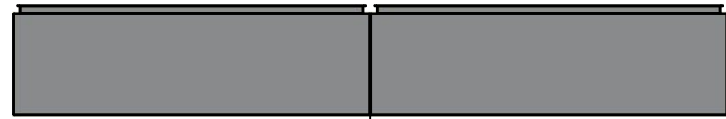
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
Parts List			

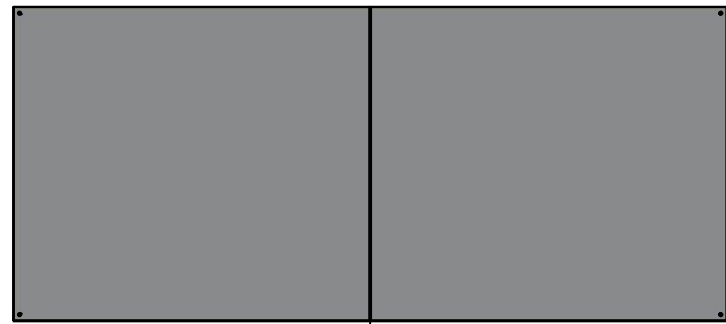
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/24/2022	Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 1412BTCU 2500A - 4Wires x 84" Assembly
Part Number Numéro Pièce 1412BTCU072504DT	Rev. 0	Detail Rev. 3 17

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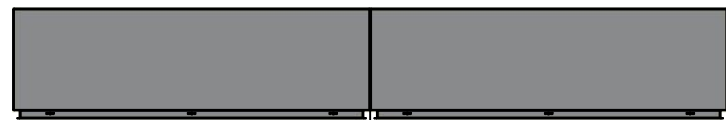
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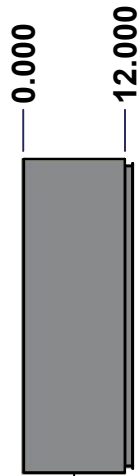
TOP



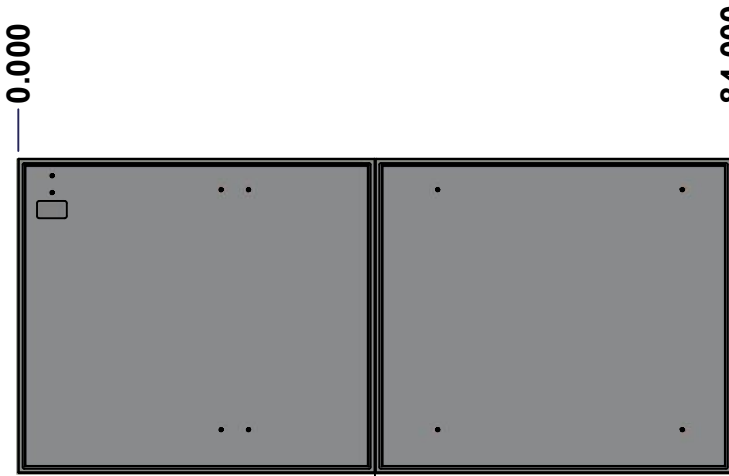
BACK



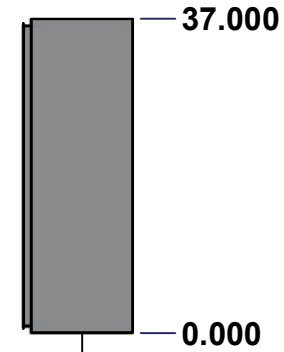
BOTTOM



LEFT

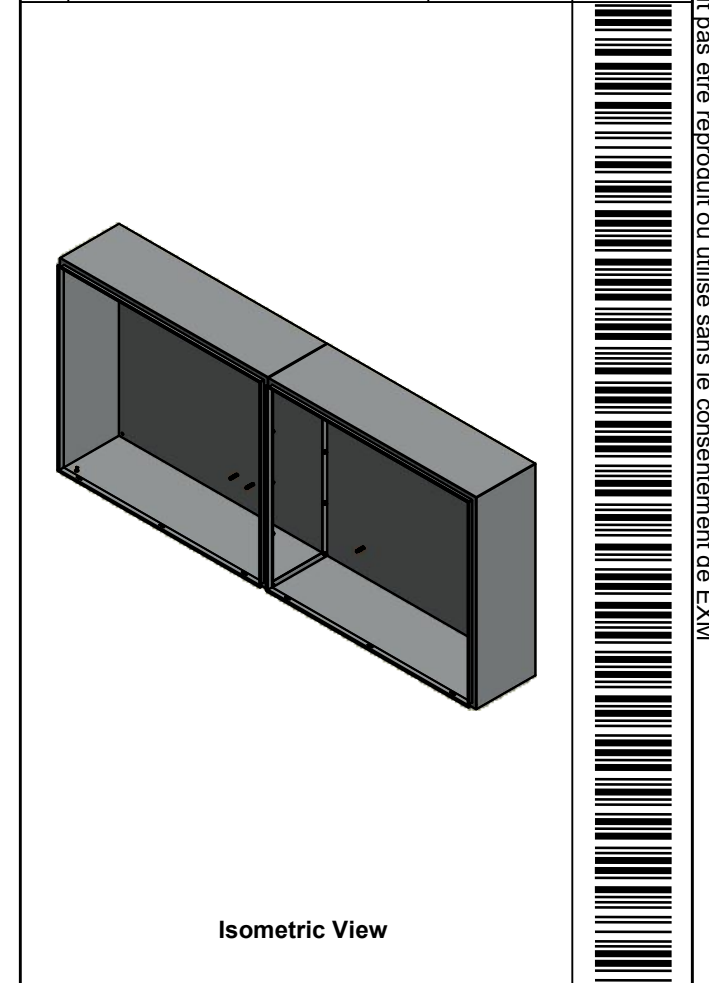


FRONT




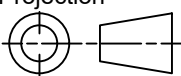
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412BTCU 37" x 84" x 12" Body		
Part Number Numéro Pièce	Rev.	4
1412BTCU072504DTB	0	17

SEE BILL OF MATERIAL ON LAST PAGE

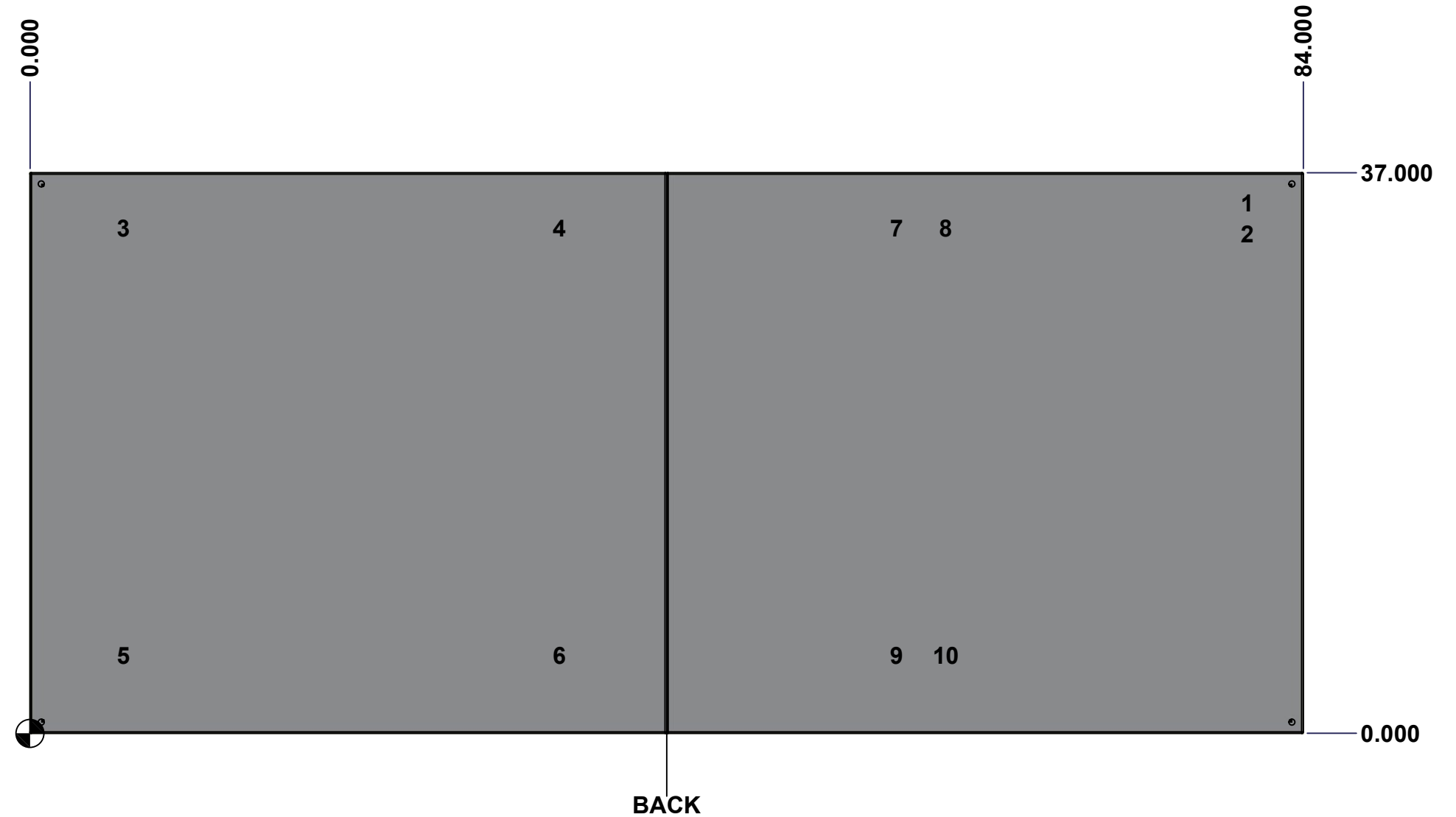
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	80.000	35.000	GND STUD M8 x 35mm (Inside)
2	80.000	33.000	GND STUD M8 x 35mm (Inside)
3	5.875	33.350	IP STUD M8 x 35mm (Inside)
4	34.625	33.350	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	34.625	5.125	IP STUD M8 x 35mm (Inside)
7	56.875	33.350	IP STUD M8 x 35mm (Inside)
8	60.125	33.350	IP STUD M8 x 35mm (Inside)
9	56.875	5.125	IP STUD M8 x 35mm (Inside)
10	60.125	5.125	IP STUD M8 x 35mm (Inside)

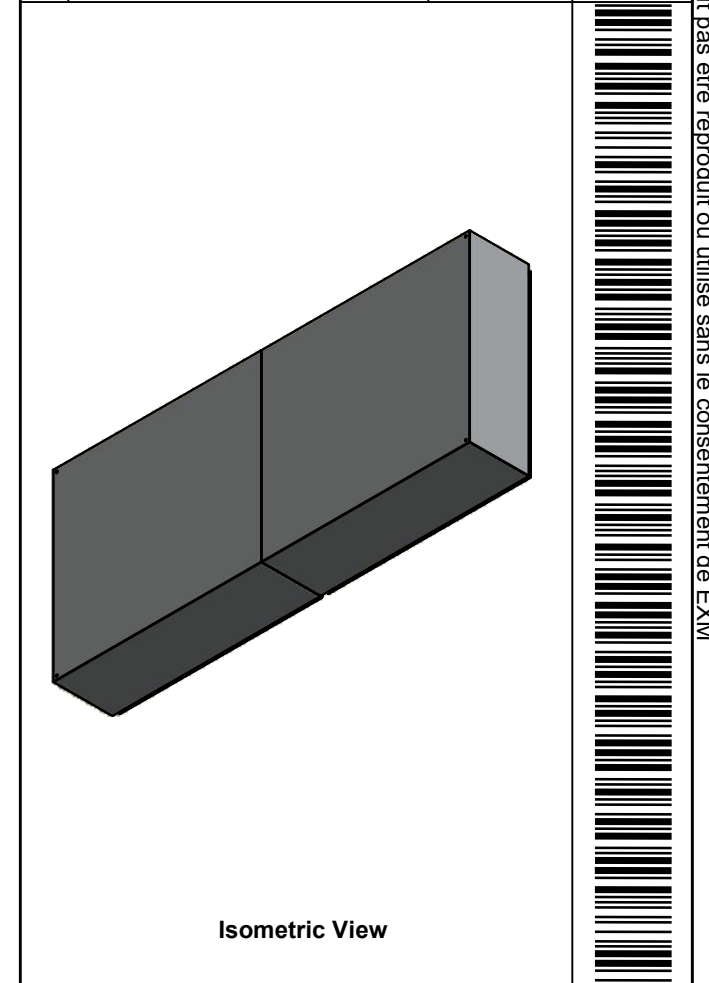


	Description	Status
	1412BTCU 37" x 84" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU072504DTB	0 / 5
		17

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No.	Revisions	Date	By/Par



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	Max 3.0mm
Projection	

Customer Client	Date
Drawn By Dessiné Par	Date 10/24/2022
Material Matière	BoxCad: BoxCad
	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
1412BTCU 37" x 84" x 12" Body			

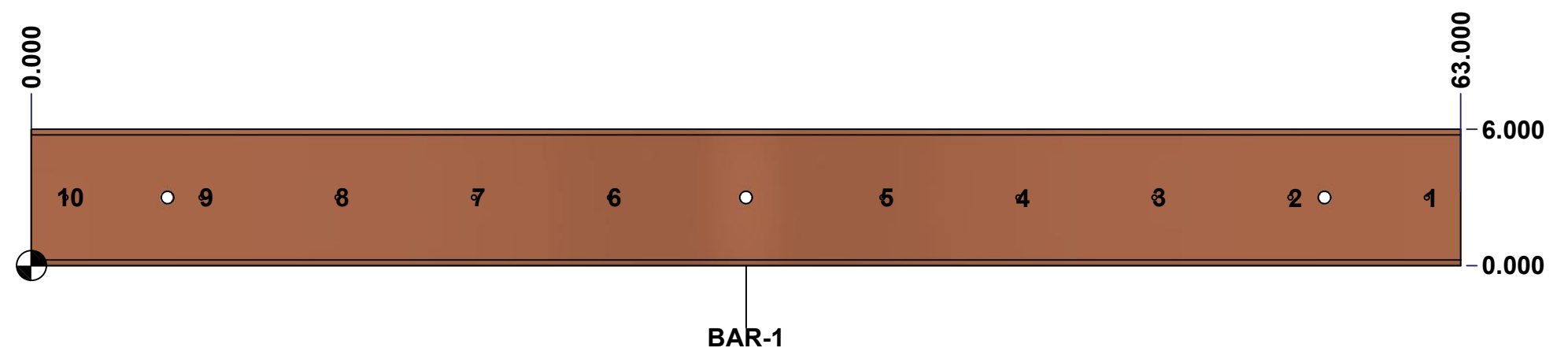
Part Number Numéro Pièce	Rev.	6
1412BTCU072504DTB	0	17

Qty	Part Number	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BTCU072504DTB-P	0	1412BTCU 37" x 84" x 12" Body Part
1	1412BTCU072504DTE-P	0	1412BTCU 37" x 84" x 12" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Parts List			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC

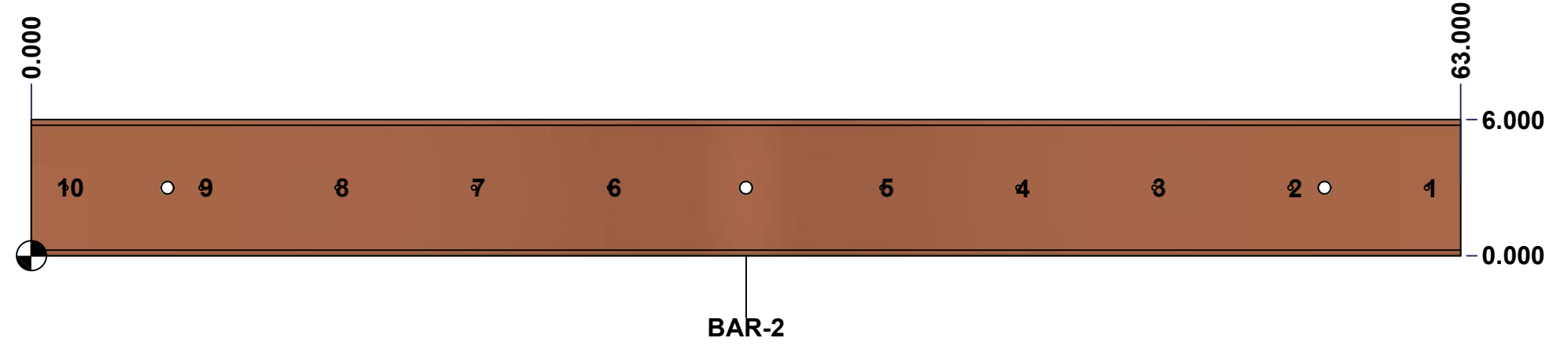


	Description	Status	
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	1412BTCU072504DTBAR1-P	0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC

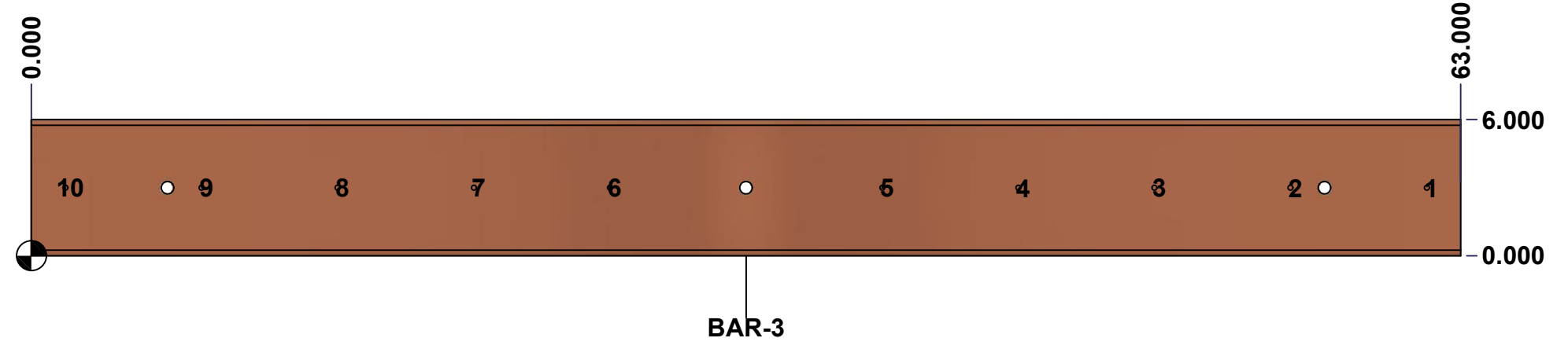


	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU072504DTBAR2-P	8
	0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC

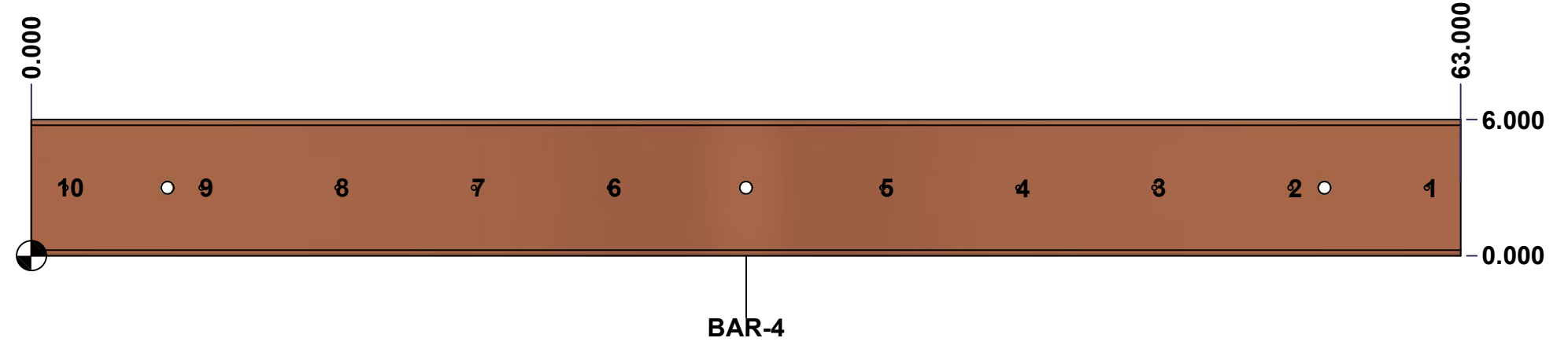


	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU072504DTBAR3-P	9
		0
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC



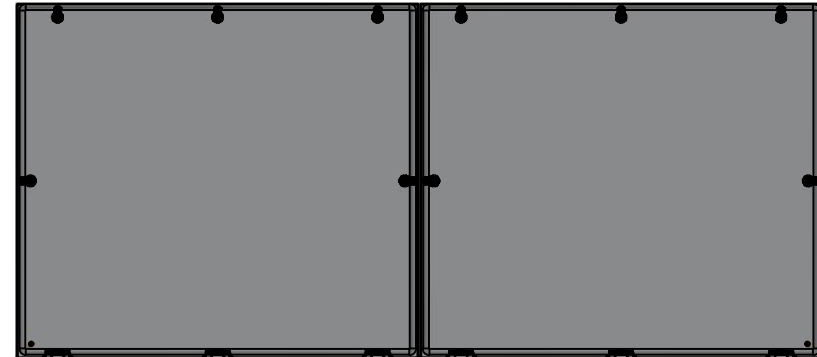
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	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU072504DTBAR4-P	0
		10
		17

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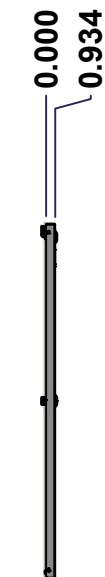
TOP



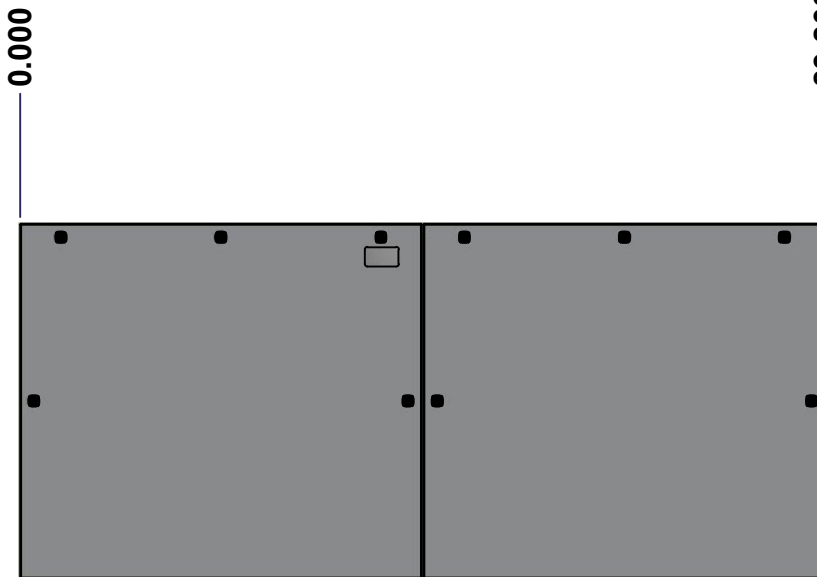
BACK



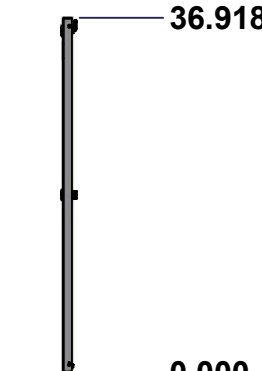
BOTTOM



LEFT

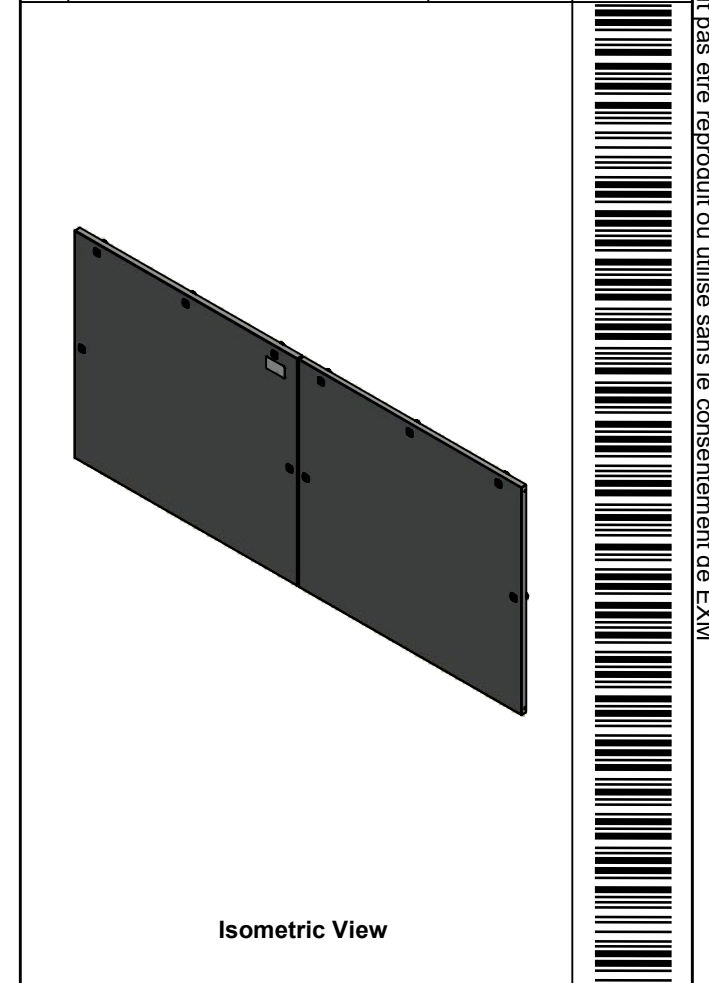



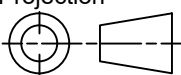
FRONT



RIGHT

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 37" x 84" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 17

SEE BILL OF MATERIAL ON LAST PAGE

1412BTCU072504DTC

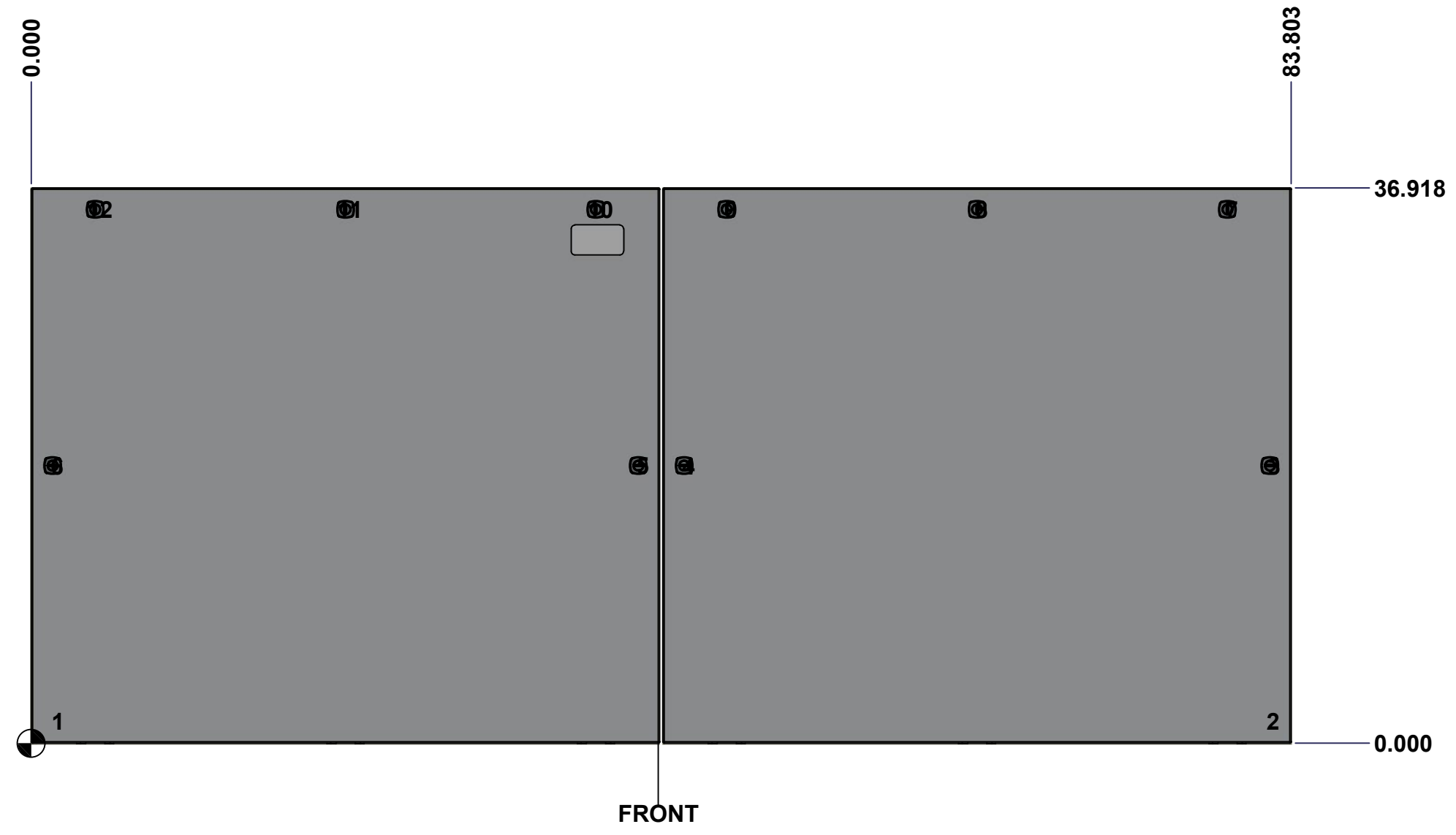
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	82.303	1.486	GND STUD M6 x 16mm (Inside)
3	82.379	18.459	LOCK 880 SCQ4-SL @ 0.0°
4	43.424	18.459	LOCK 880 SCQ4-SL @ 180.0°
5	40.379	18.459	LOCK 880 SCQ4-SL @ 0.0°
6	1.424	18.459	LOCK 880 SCQ4-SL @ 180.0°
7	79.553	35.494	LOCK 880 SCQ4-SL @ 90.0°
8	62.902	35.494	LOCK 880 SCQ4-SL @ 90.0°
9	46.250	35.494	LOCK 880 SCQ4-SL @ 90.0°
10	37.553	35.494	LOCK 880 SCQ4-SL @ 90.0°
11	20.902	35.494	LOCK 880 SCQ4-SL @ 90.0°
12	4.250	35.494	LOCK 880 SCQ4-SL @ 90.0°

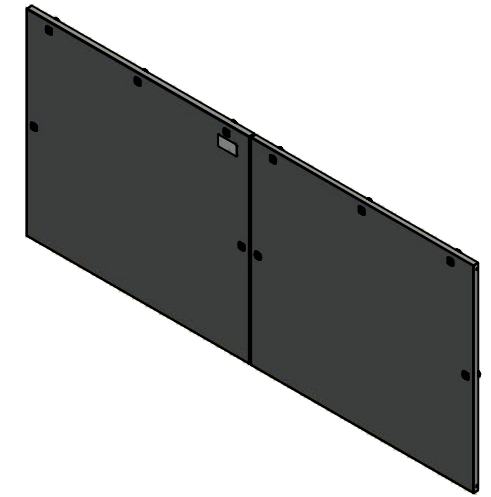


	Description	Status	
	1412BTCU 37" x 84" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	1412BTCU072504DTC	0	17

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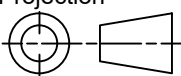
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No.	Revisions	Date	By/Par



Isometric View

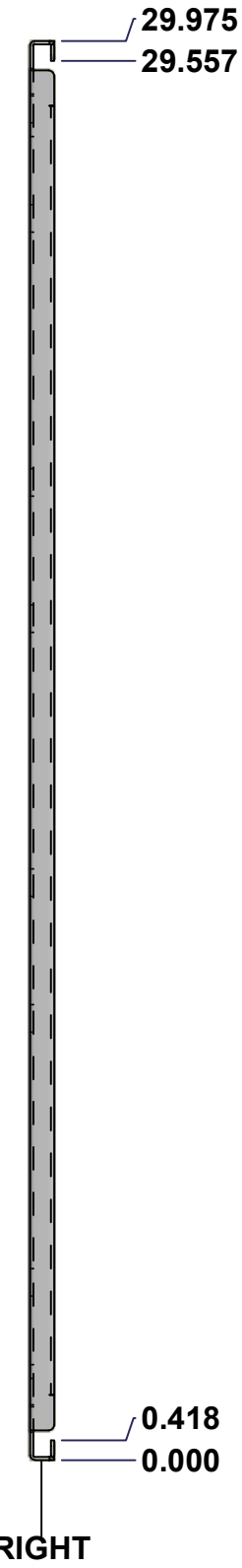
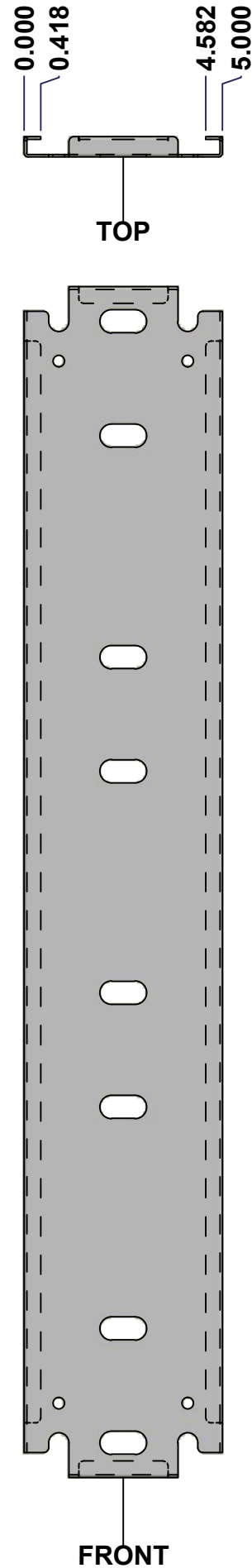


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412BTCU 37" x 84" Cover		
Part Number Numéro Pièce	Rev. 0	13 / 17
1412BTCU072504DTC		

Qty	Part Name	Rev	Description
2	1412BTCU072504DTG	0	1412BTCU 37" x 84" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTCU072504DTC-P	0	1412BTCU 37" x 84" Cover Part
1	1412BTCU072504DTF-P	0	1412BTCU 37" x 84" Right Cover Part
10	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Parts List			

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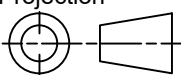
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description 1412BTCU 29.975" x 56" Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 / 17


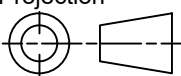
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No.	Revisions	Date	By/Par



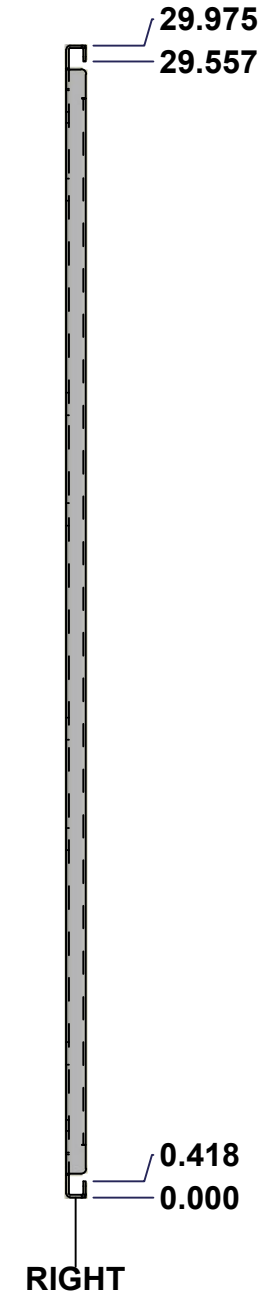
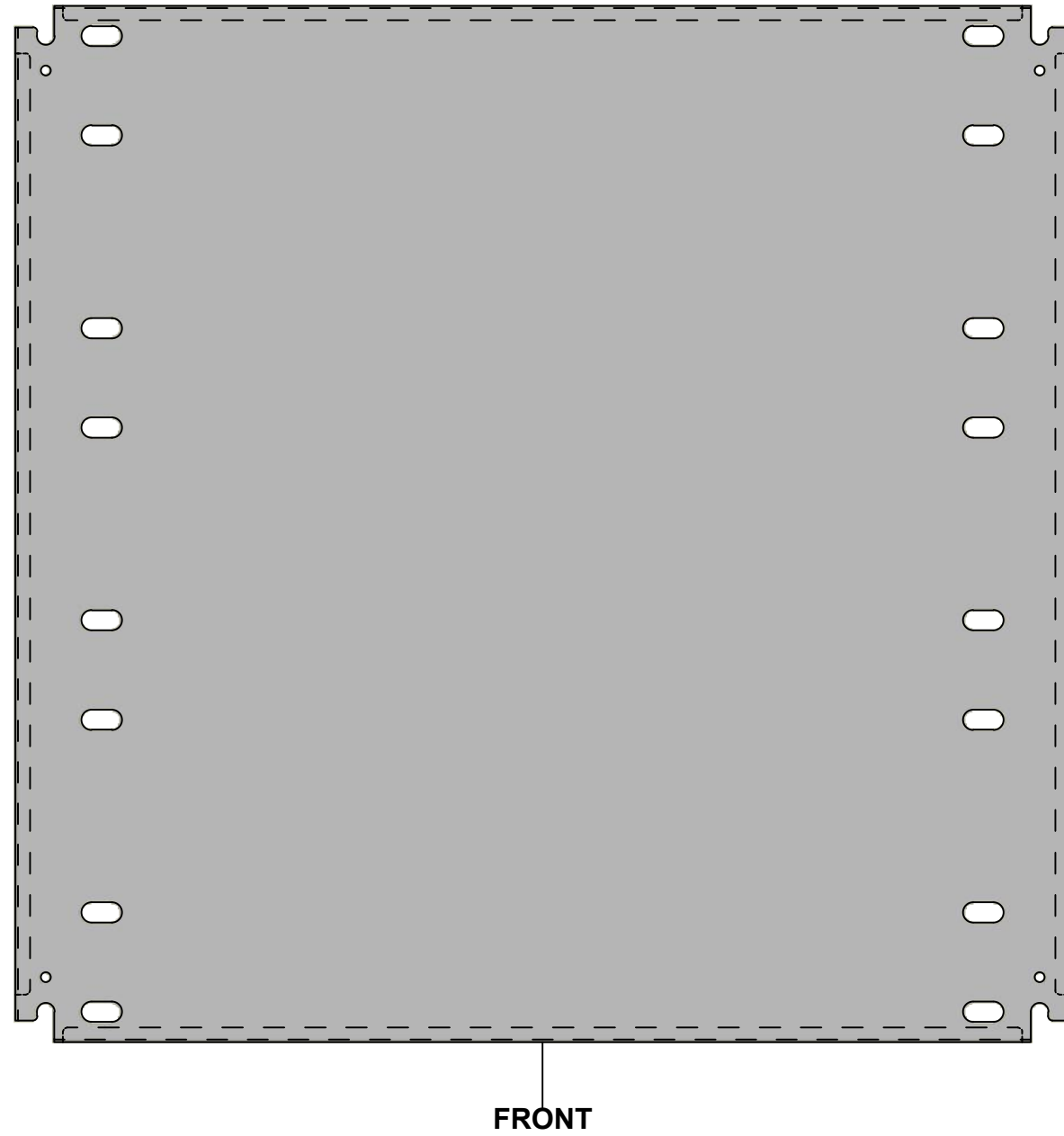
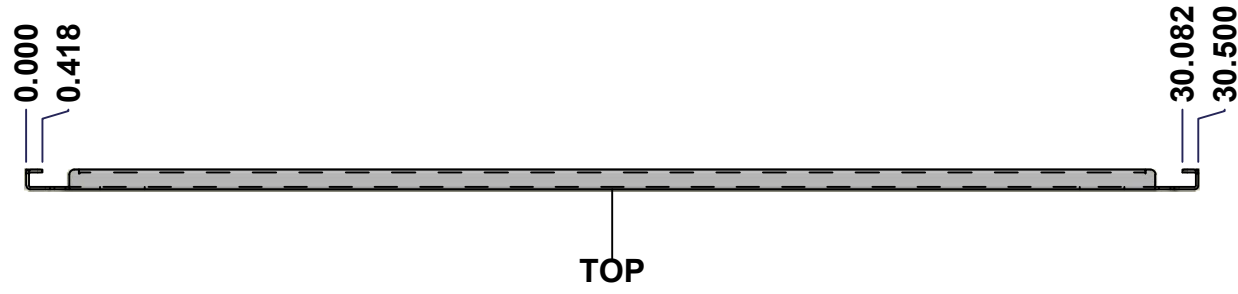
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 29.975" x 56" Inner Panel		
Part Number Numéro Pièce	Rev.	15
1412BTCU072504DTIP1	0	17

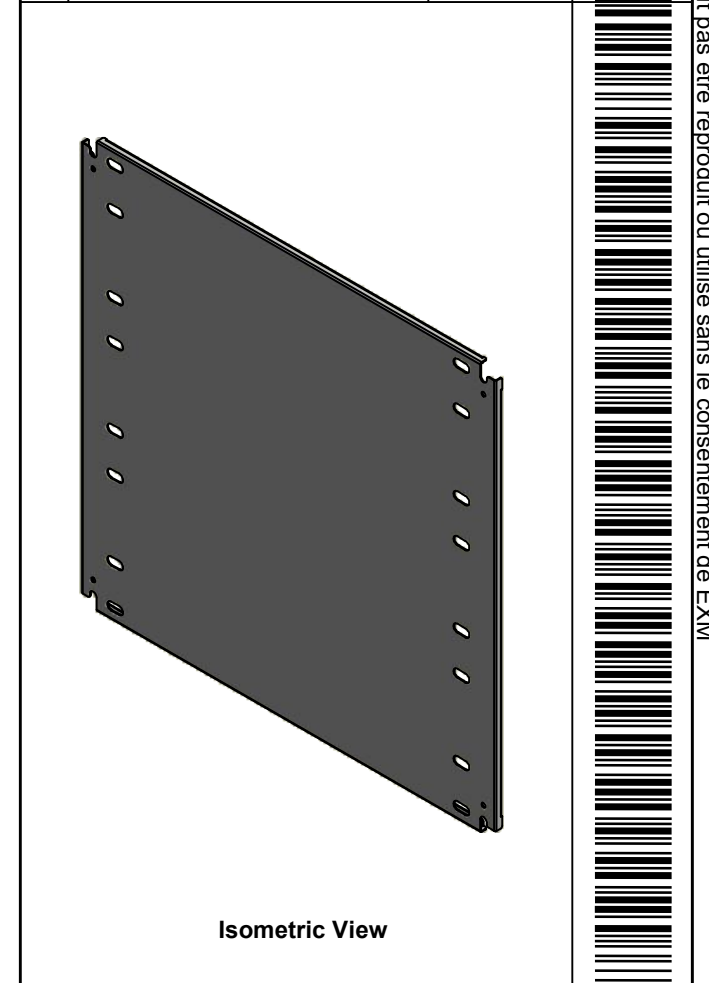
Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU072504DTIP1-P	0	1412BTCU 29.975" x 84" Inner Panel Part
Parts List			


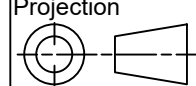
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description 1412BTCU 29.975" x 28" Right Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 17

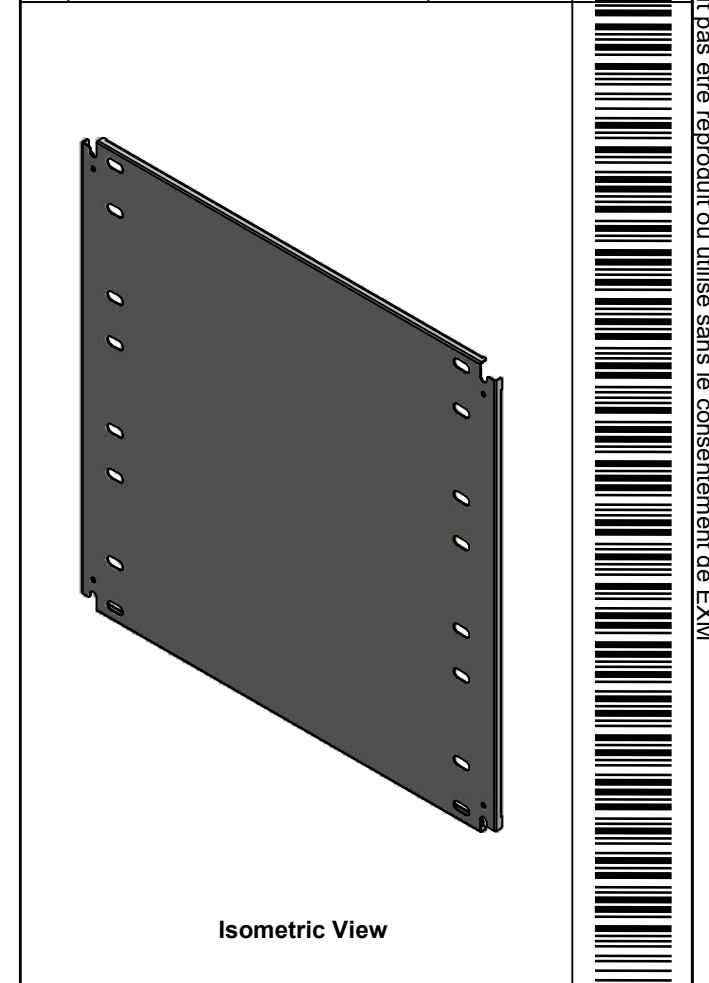
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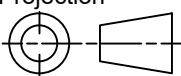
1412BTCU072504DTIP2

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 29.975" x 28" Right Inner Panel		
Part Number Numéro Pièce	Rev.	17
1412BTCU072504DTIP2	0	17

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU072504DTIP2-P	0	1412BTCU 29.975" x 84" Right Inner Panel Part
Parts List			