

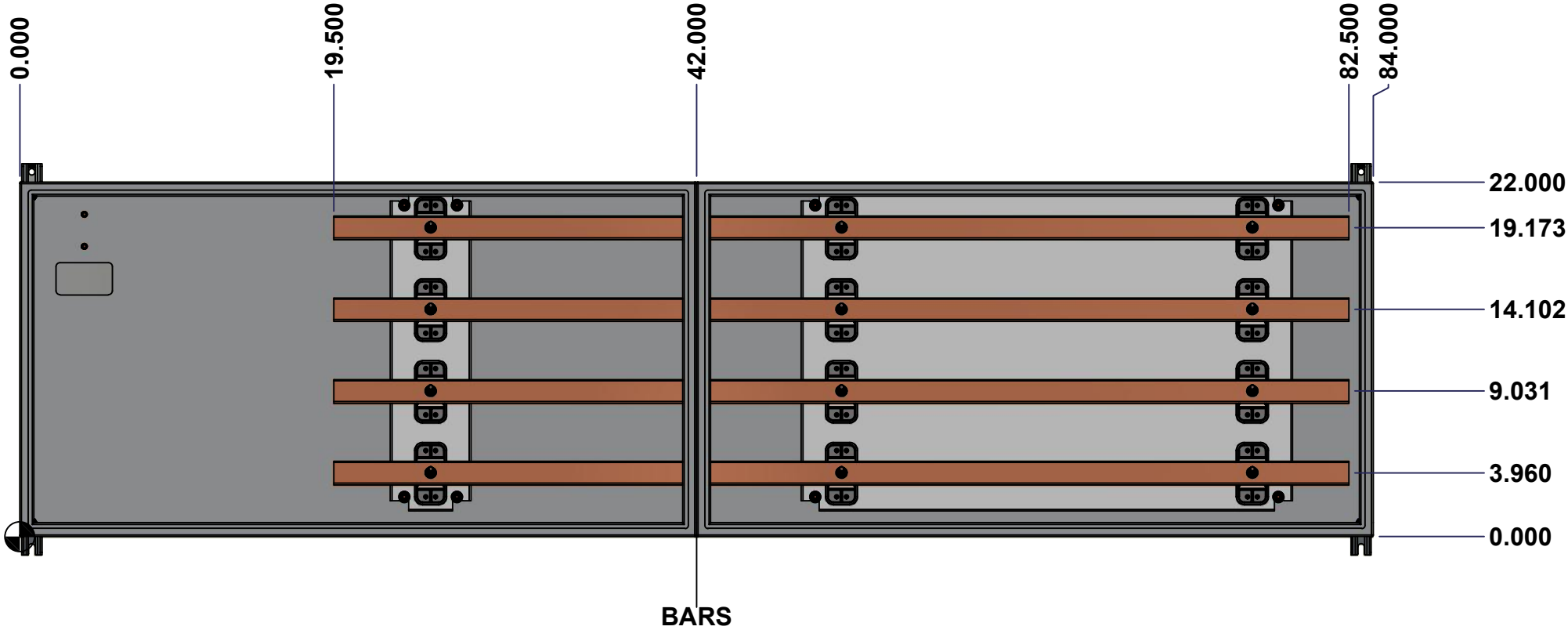
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Tolerance $\pm 1/32$ " unless otherwise specified

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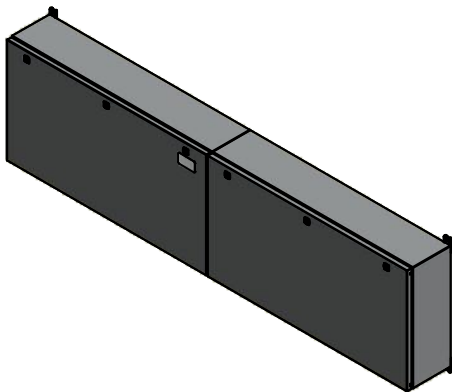
Tolérance $\pm 1/32$ " sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description		Status	
	1412BTCU 400A - 4Wires x 84" Assembly		(NULL)	
	Part Number Numéro Pièce 1412BTCU07404		Rev. 0	2 13

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BTCU07404\1412BTCU07404.idw		Tolérance ±1/32" sauf spécification contraire																																																																																																									
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>C/W Special inner panel (Sold separately)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	C/W Special inner panel (Sold separately)	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																																																																																								
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				 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Customer Client Drawn By Dessiné Par Material Matière Color Couleur Description Part Number Numéro Pièce Tel: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm) Asa-61 Grey 1412BTCU 400A - 4Wires x 84" Assembly 1412BTCU07404 Flatness Aplatissement Max 3.0mm Projection Date 2022-09-07 Finish Fini Smooth Detail Rev. Rev. 0 3 13																																																																																																									
<table><tr><th colspan="4">PACKING</th></tr><tr><th>ITEM</th><th>QTY</th><th colspan="2">DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td colspan="2">Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td colspan="2">Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td colspan="2">To protect cover surface and inside gasket</td></tr><tr><td>Cardboard corner</td><td>4</td><td colspan="2">To reinforced for the plastic strap tightening</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td colspan="2">To Squeeze 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>3</td><td colspan="2">White label with PN</td></tr><tr><td>Plastic strap- Green</td><td>2</td><td colspan="2">To secure the enclosure to the wood pallet</td></tr><tr><td>Wood Pallet</td><td>1</td><td colspan="2">2" deeper and 3" larger than enclosure size</td></tr></table>				PACKING				ITEM	QTY	DESCRIPTION		Cardboard sleeve	2	Top and Bottom		Cardboard strip	2	Between back of enclosure and inner panel		Plastic bag	1	To protect cover surface and inside gasket		Cardboard corner	4	To reinforced for the plastic strap tightening		Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together		Packaging label	3	White label with PN		Plastic strap- Green	2	To secure the enclosure to the wood pallet		Wood Pallet	1	2" deeper and 3" larger than enclosure size		<table><tr><td>1</td><td>885 ESMF1</td><td>0</td><td>885 ESMF1 Mounting Feet Kit</td></tr><tr><td>1</td><td>1412BTCU07404IP2</td><td>0</td><td>1412BTCU 19.838" x 28" Right Inner Panel</td></tr><tr><td>1</td><td>1412BTCU07404BAR1-P</td><td>0</td><td>Rounded Edge Copper Bar 3/16" x 1 1/2"</td></tr><tr><td>1</td><td>1412BTCU07404BAR2-P</td><td>0</td><td>Rounded Edge Copper Bar 3/16" x 1 1/2"</td></tr><tr><td>1</td><td>1412BTCU07404BAR3-P</td><td>0</td><td>Rounded Edge Copper Bar 3/16" x 1 1/2"</td></tr><tr><td>1</td><td>1412BTCU07404BAR4-P</td><td>0</td><td>Rounded Edge Copper Bar 3/16" x 1 1/2"</td></tr><tr><td>1</td><td>1412BTCU07404IP1</td><td>0</td><td>1412BTCU 19.838" x 56" Inner Panel</td></tr><tr><td>12</td><td>STK-A-67400</td><td>0</td><td>Buss Bar Insulator Kit</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>6</td><td>STK-Q-04050-07</td><td>7</td><td>M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal</td></tr><tr><td>20</td><td>STK-Q-07310</td><td>2</td><td>Flange Lock Nut M8</td></tr><tr><td>8</td><td>STK-Q-07610</td><td>8</td><td>M8 Plastic Spacer 22.2mm</td></tr><tr><td>1</td><td>1412BTCU07404B</td><td>0</td><td>1412BTCU 22" x 84" x 8" Body</td></tr><tr><td>1</td><td>1412BTCU07404C</td><td>0</td><td>1412BTCU 22" x 84" Cover</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>		1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit	1	1412BTCU07404IP2	0	1412BTCU 19.838" x 28" Right Inner Panel	1	1412BTCU07404BAR1-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"	1	1412BTCU07404BAR2-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"	1	1412BTCU07404BAR3-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"	1	1412BTCU07404BAR4-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"	1	1412BTCU07404IP1	0	1412BTCU 19.838" x 56" Inner Panel	12	STK-A-67400	0	Buss Bar Insulator Kit	1	STK-K-01800	5	5412 ES Accessory Kit	6	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal	20	STK-Q-07310	2	Flange Lock Nut M8	8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm	1	1412BTCU07404B	0	1412BTCU 22" x 84" x 8" Body	1	1412BTCU07404C	0	1412BTCU 22" x 84" Cover	Qty	Part Number	Rev	Description	Parts List			
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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TOP



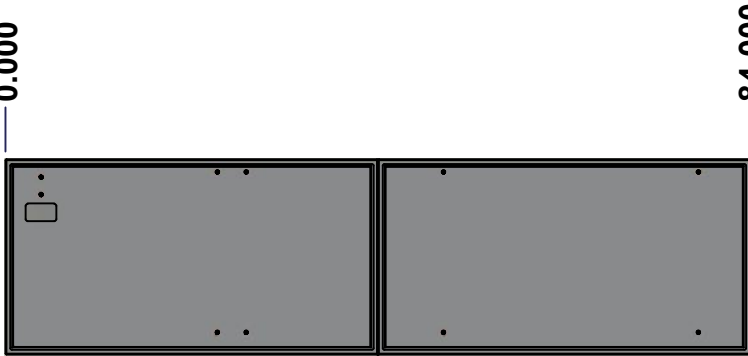
BACK



BOTTOM



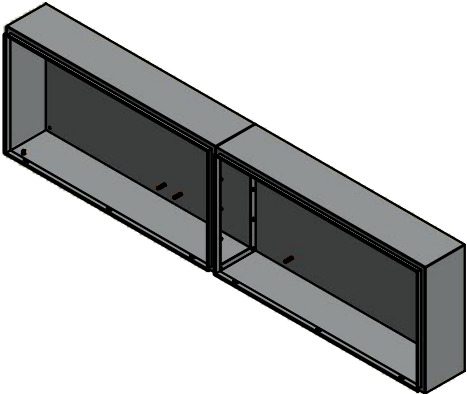
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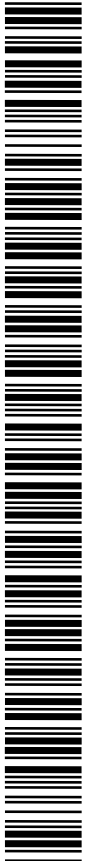
FRONT



RIGHT



Isometric View

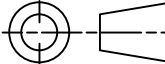


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-07

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BTCU 22" x 84" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

1412BTCU07404B

Rev.

4

0

SEE BILL OF MATERIAL ON LAST PAGE

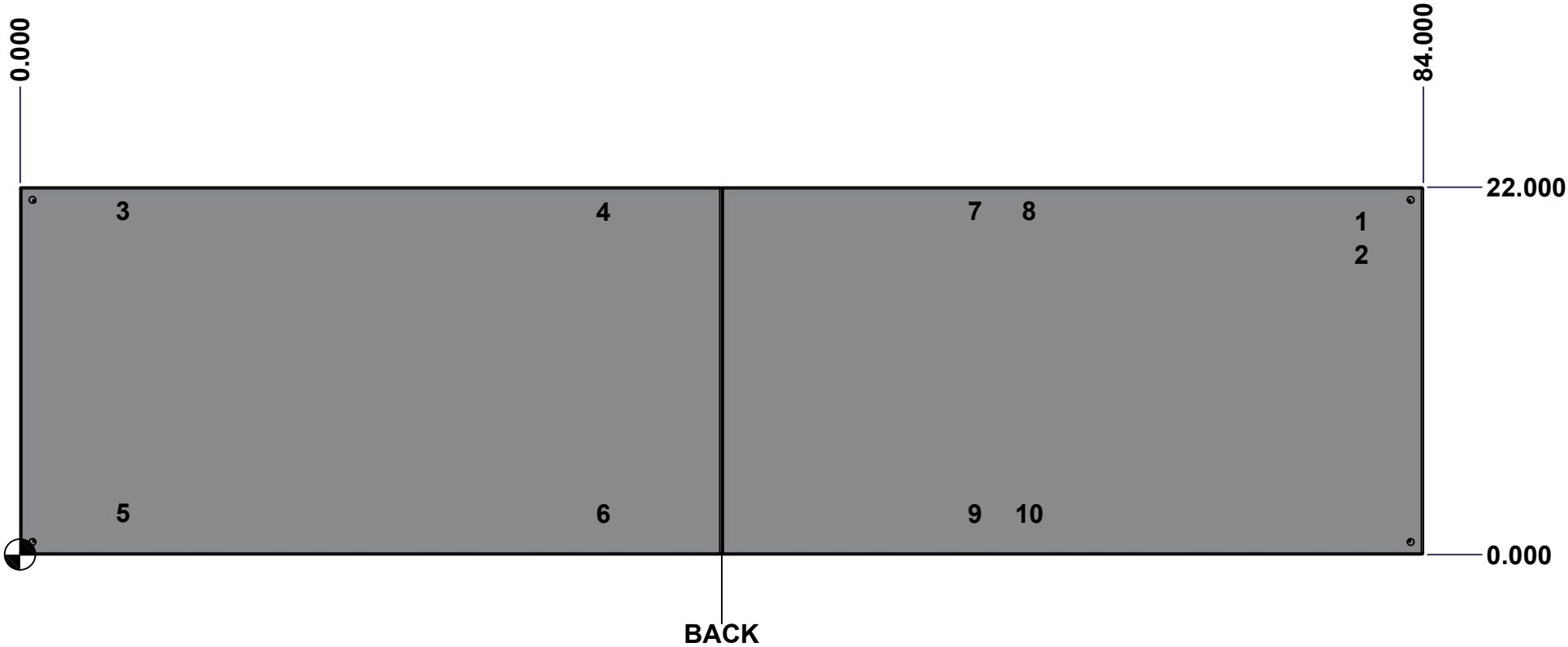
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	80.000	20.000	GND STUD M8 x 35mm (Inside)
2	80.000	18.000	GND STUD M8 x 35mm (Inside)
3	5.875	20.563	IP STUD M8 x 35mm (Inside)
4	34.625	20.563	IP STUD M8 x 35mm (Inside)
5	5.875	2.475	IP STUD M8 x 35mm (Inside)
6	34.625	2.475	IP STUD M8 x 35mm (Inside)
7	56.875	20.563	IP STUD M8 x 35mm (Inside)
8	60.125	20.563	IP STUD M8 x 35mm (Inside)
9	56.875	2.475	IP STUD M8 x 35mm (Inside)
10	60.125	2.475	IP STUD M8 x 35mm (Inside)



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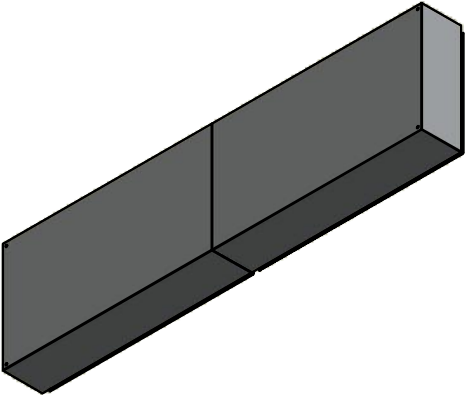
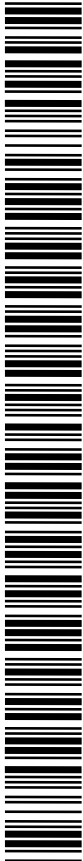
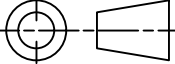
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	1412BTCU 22" x 84" x 8" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce 1412BTCU07404B	0	13

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2022-09-07	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 1412BTCU 22" x 84" x 8" Body			Detail Rev.
Part Number Numéro Pièce 1412BTCU07404B			Rev. 6 013

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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BTCU07404B-P	0	1412BTCU 22" x 84" x 8" Body Part
1	1412BTCU07404E-P	0	1412BTCU 22" x 84" x 8" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

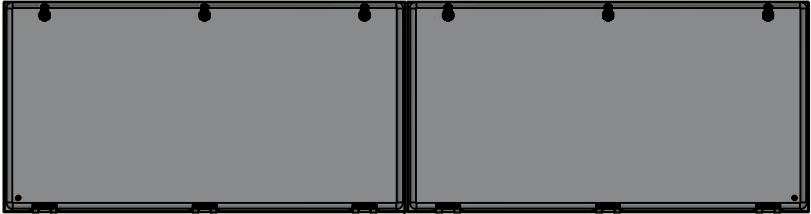
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Tolérance $\pm 1/32$ " sauf spécification contraire

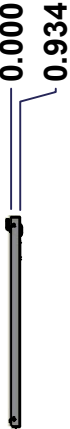
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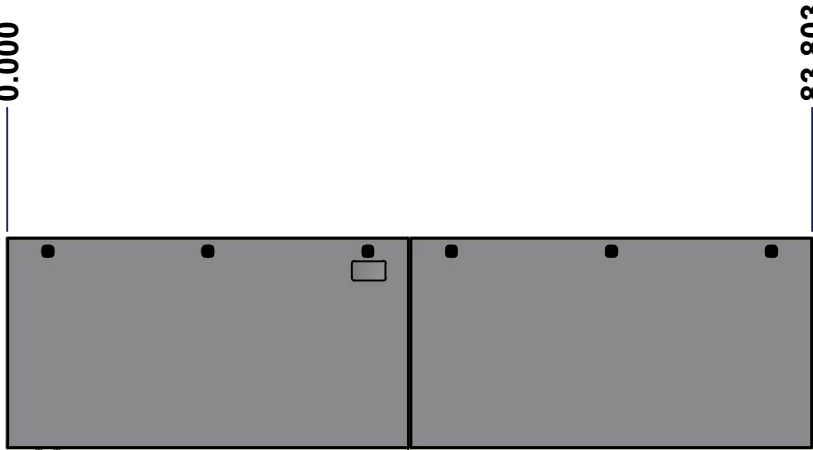
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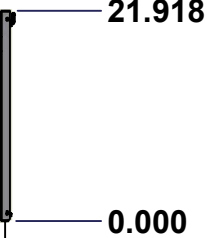
BACK



LEFT



FRONT

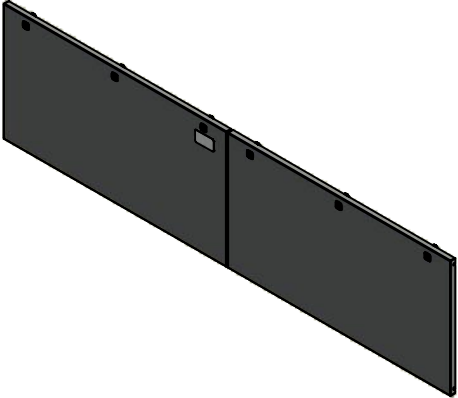


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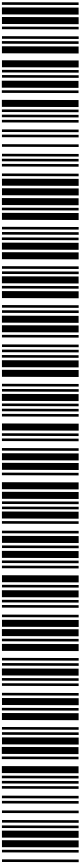


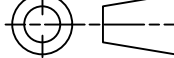
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2022-09-07	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 22" x 84" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	13
1412BTCU07404C			

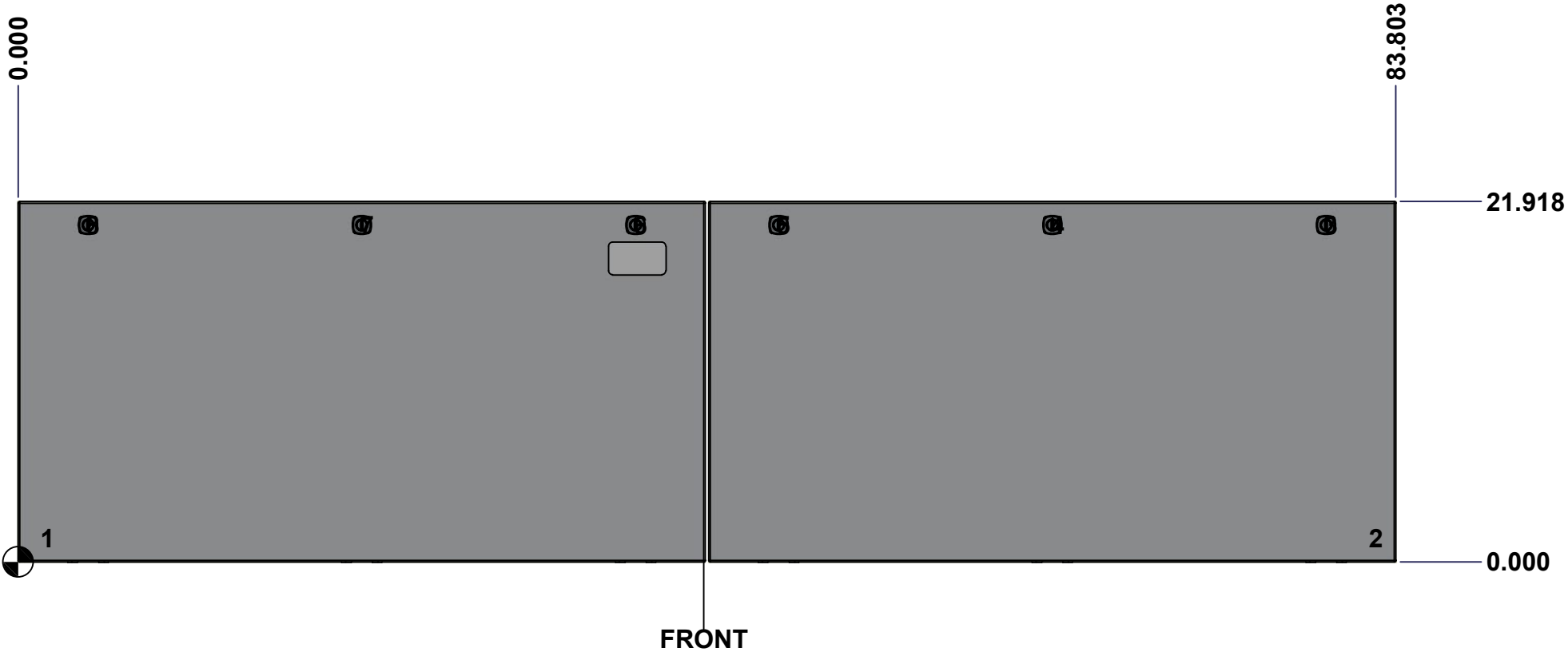
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	82.303	1.486	GND STUD M6 x 16mm (Inside)
3	79.553	20.494	LOCK 880 SCQ4-SL @ 90.0°
4	62.902	20.494	LOCK 880 SCQ4-SL @ 90.0°
5	46.250	20.494	LOCK 880 SCQ4-SL @ 90.0°
6	37.553	20.494	LOCK 880 SCQ4-SL @ 90.0°
7	20.902	20.494	LOCK 880 SCQ4-SL @ 90.0°
8	4.250	20.494	LOCK 880 SCQ4-SL @ 90.0°



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	Description 1412BTCU 22" x 84" Cover	Status (NULL)	
	Part Number Numéro Pièce 1412BTCU07404C	Rev. 0	8 13

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Tolerance ±1/32" unless otherwise specified

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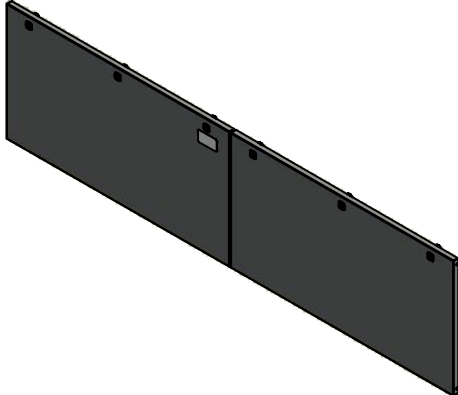
Tolérance ±1/32" sauf spécification contraire

No.

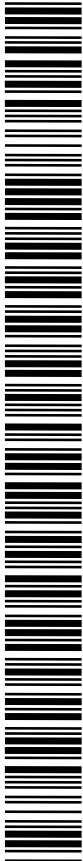
Revisions

Date

By/Par

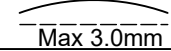
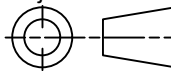


Isometric View





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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-07

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BTCU 22" x 84" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BTCU07404C

Rev.

9

13

2	1412BTCU07404G	0	1412BTCU 22" x 84" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTCU07404C-P	0	1412BTCU 22" x 84" Cover Part
1	1412BTCU07404F-P	0	1412BTCU 22" x 84" Right Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

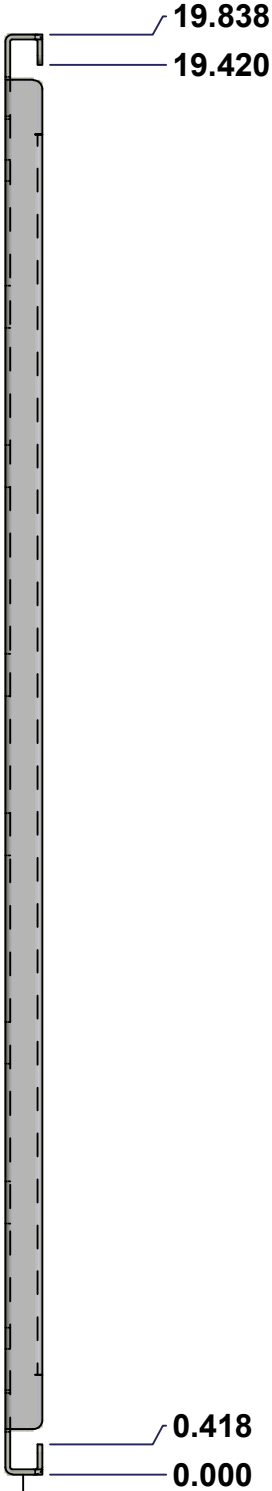
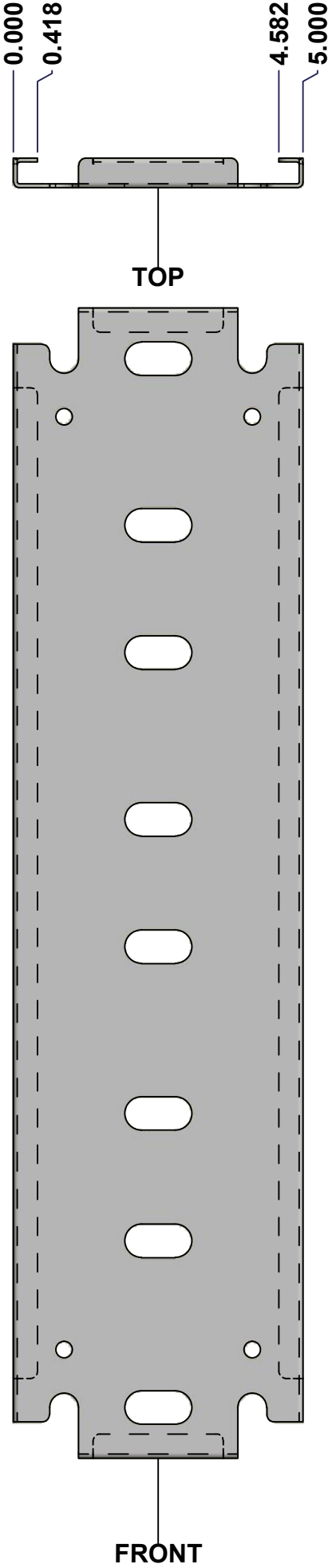
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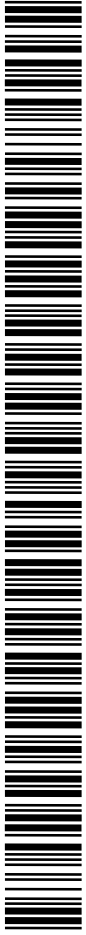
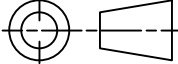
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Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2022-09-07	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Finis Smooth
Description 1412BTCU 19.838" x 56" Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BTCU07404IP1		Rev. 0	10 13

SEE BILL OF MATERIAL ON LAST PAGE

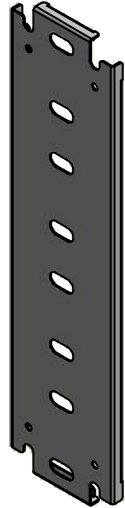
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Tolerance ±1/32" unless otherwise specified

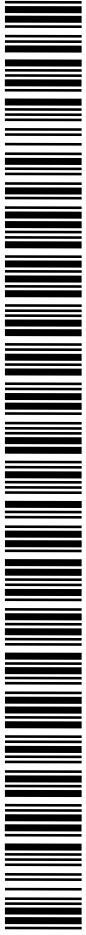
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

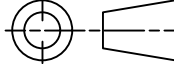




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Flatness
Aplatissement


Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-07

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTCU 19.838" x 56" Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTCU07404IP1

Rev.

11

0

13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU07404IP1-P	0	1412BTCU 19.838" x 84" Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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TOP



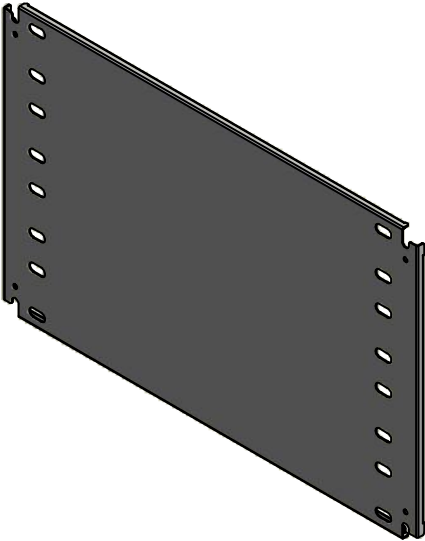
FRONT

19.838
19.420

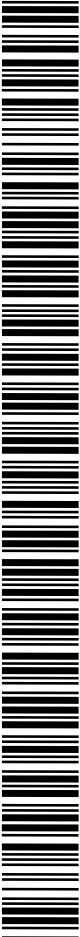
0.418
0.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View

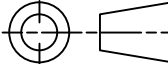


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2022-09-07	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Finis Smooth
Description 1412BTCU 19.838" x 28" Right Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	12
1412BTCU07404IP2		0	13

SEE BILL OF MATERIAL ON LAST PAGE

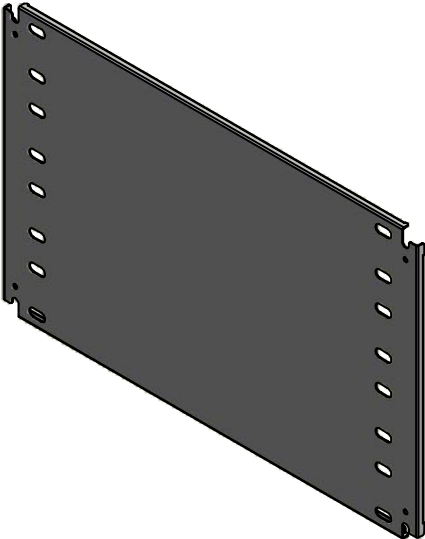
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



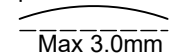
Isometric View





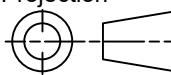
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-09-07

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTCU 19.838" x 28" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTCU07404IP2

Rev.

13

0

13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU07404IP2-P	0	1412BTCU 19.838" x 84" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			