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Tolerance ±1/32" unless otherwise specified

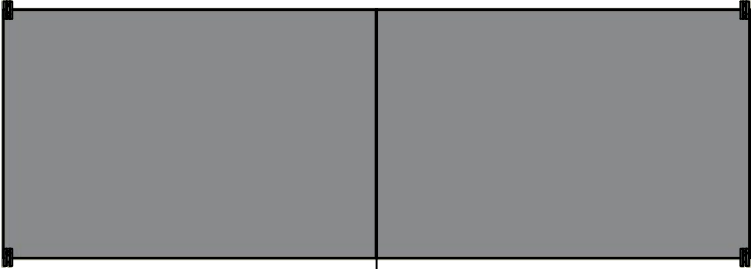
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Tolérance ±1/32" sauf spécification contraire

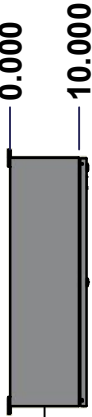
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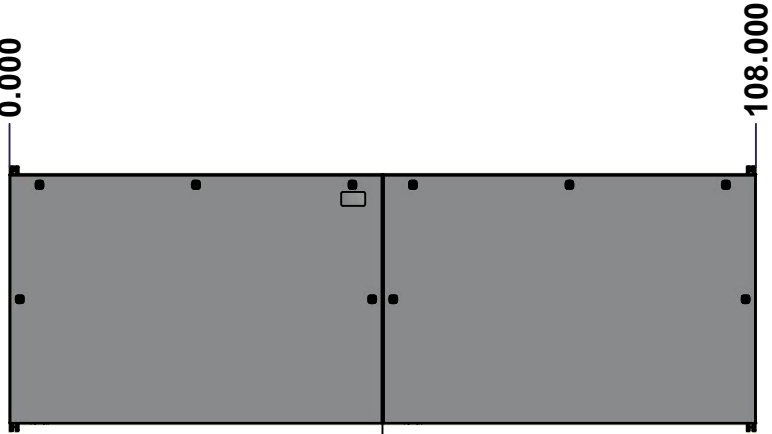
TOP



LEFT



LEFT



FRONT

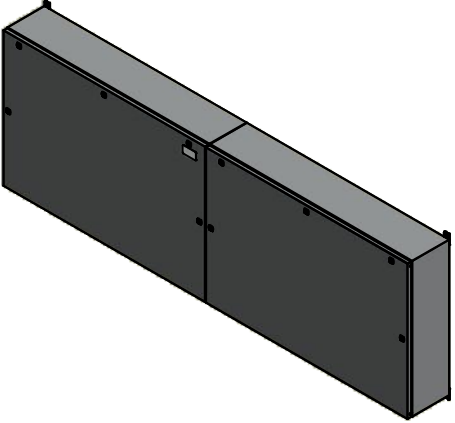


RIGHT

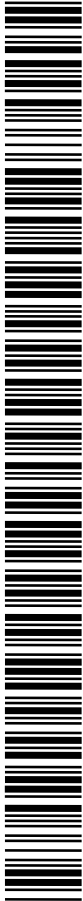


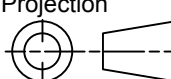
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Oct-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 800A - 5Wires x 108" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 1412BTCU09805DT			0 18

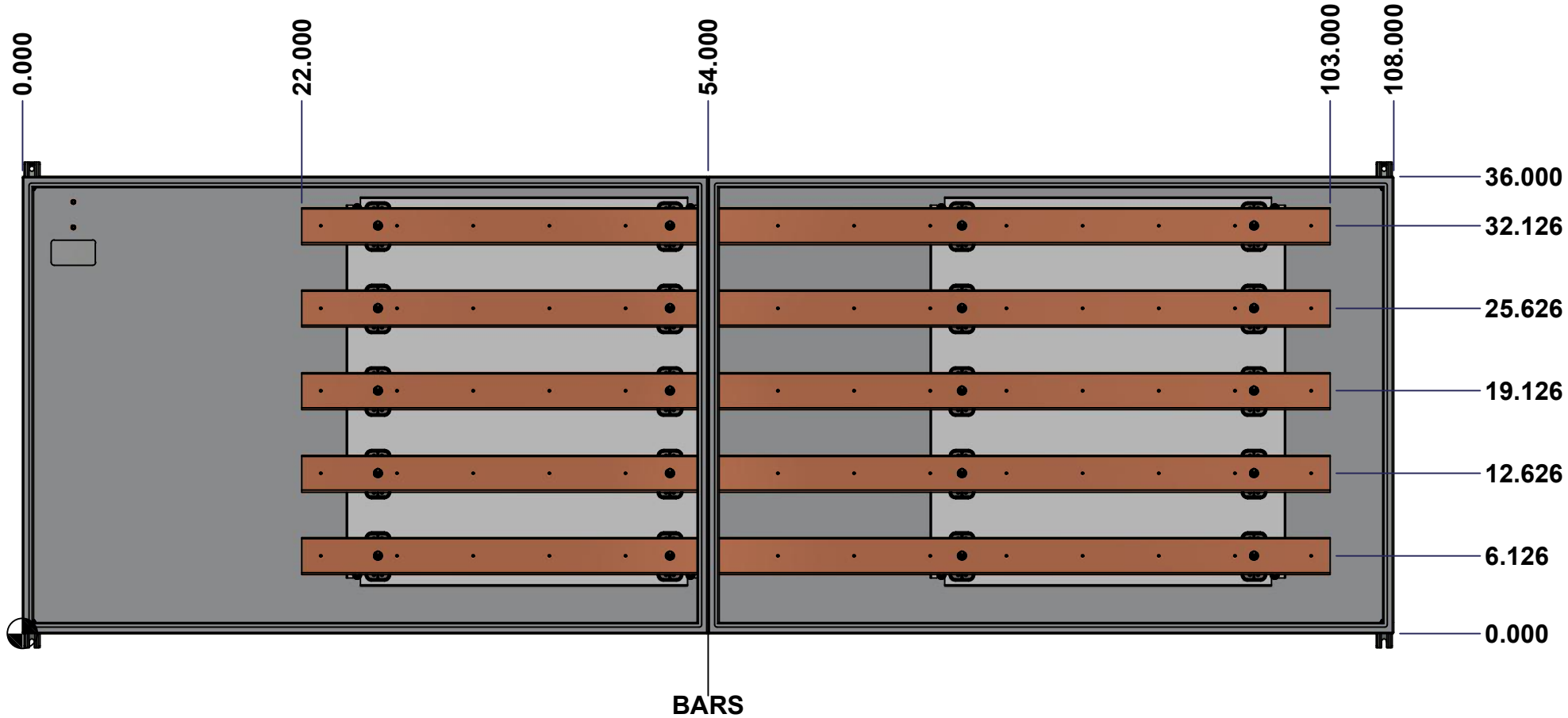
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description		Status	
	1412BTCU 800A - 5Wires x 108" Assembly		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	1412BTCU09805DT		0	18

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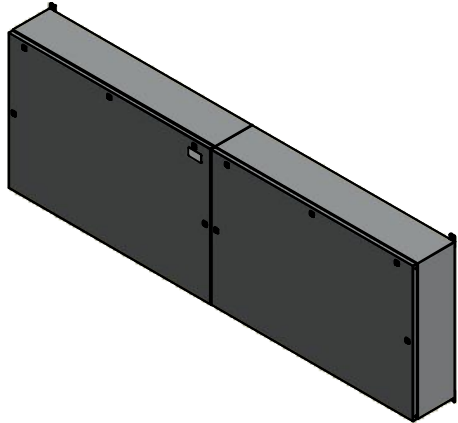
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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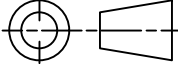
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BTCU09805DTIP2	0	1412BTCU 30.625" x 28" Right Inner Panel
1	1412BTCU09805DTBAR1-P	0	Rounded Edge Copper Bar 1/4" x 3"
1	1412BTCU09805DTBAR2-P	0	Rounded Edge Copper Bar 1/4" x 3"
1	1412BTCU09805DTBAR3-P	0	Rounded Edge Copper Bar 1/4" x 3"
1	1412BTCU09805DTBAR4-P	0	Rounded Edge Copper Bar 1/4" x 3"
1	1412BTCU09805DTBAR5-P	0	Rounded Edge Copper Bar 1/4" x 3"
1	1412BTCU09805DTIP1	0	1412BTCU 30.625" x 28" Left Inner Panel
20	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
28	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTCU09805DTB	0	1412BTCU 36" x 108" x 10" Body
1	1412BTCU09805DTC	0	1412BTCU 36" x 108" Cover
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client
Date

Drawn By
Dessiné Par
BoxCad: BoxCad
Date 20-Oct-22

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey
Finish
Finis
Smooth

Description
1412BTCU 800A - 5Wires x 108" Assembly
Detail Rev.

Part Number
Numéro Pièce
1412BTCU09805DT
Rev. 0
3
18

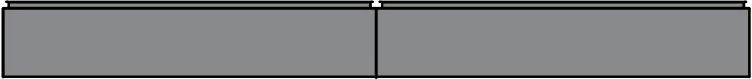
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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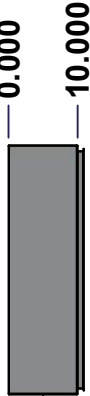
TOP



BACK



BOTTOM



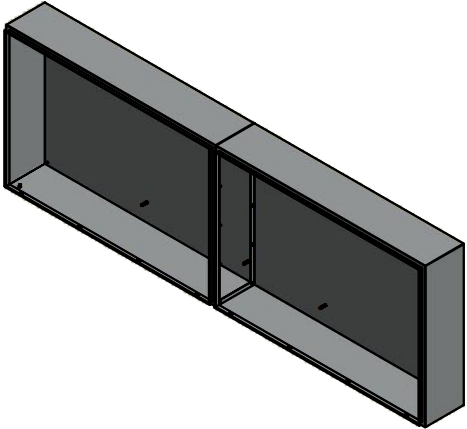
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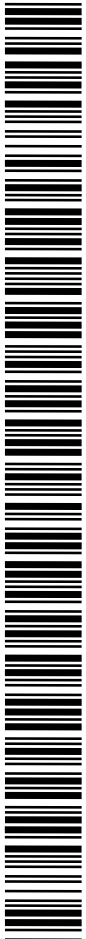
FRONT



RIGHT



Isometric View

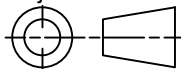


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BTCU 36" x 108" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BTCU09805DTB

Rev.

4

0

18

SEE BILL OF MATERIAL ON LAST PAGE

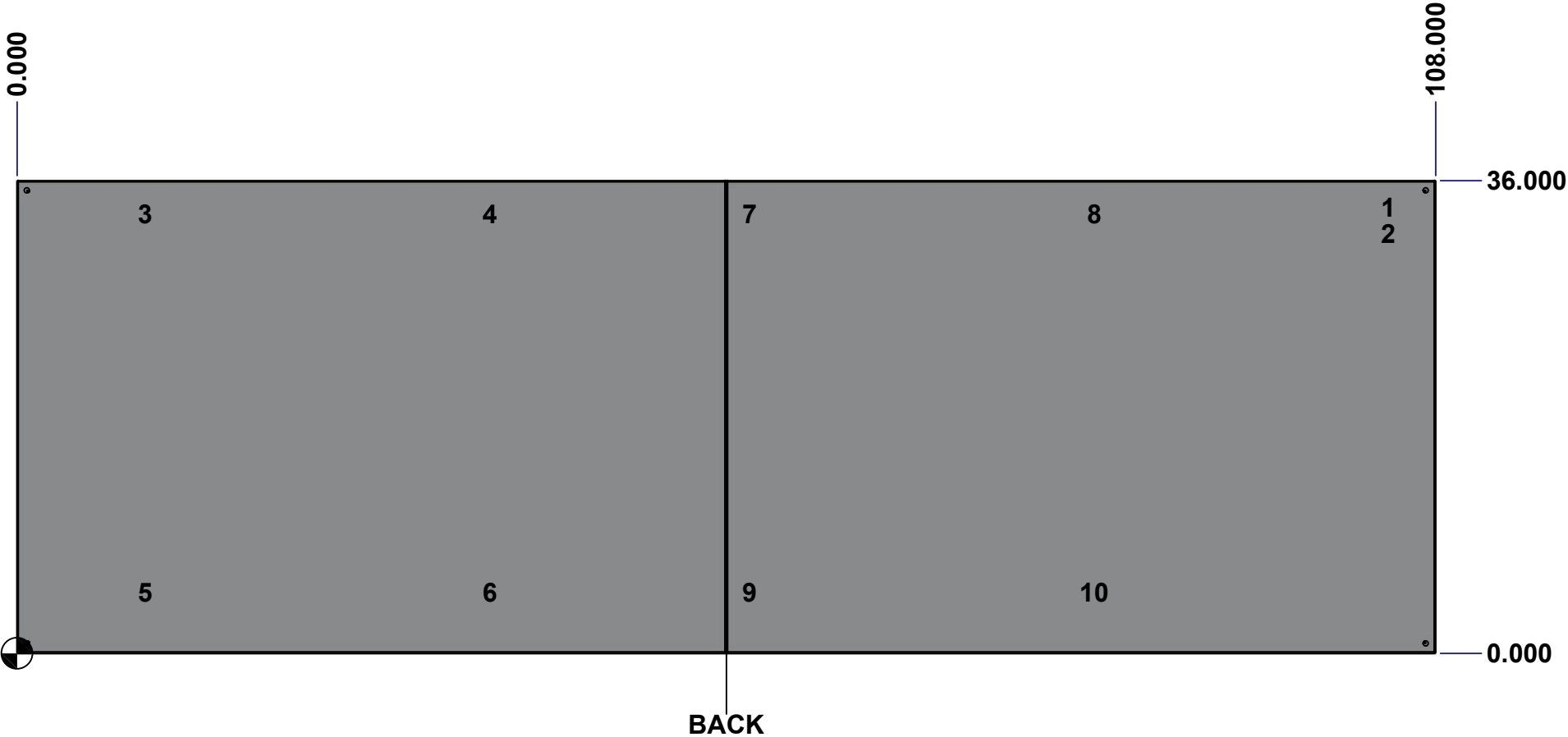
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	104.000	34.000	GND STUD M8 x 35mm (Inside)
2	104.000	32.000	GND STUD M8 x 35mm (Inside)
3	9.375	33.500	IP STUD M8 x 35mm (Inside)
4	35.625	33.500	IP STUD M8 x 35mm (Inside)
5	9.375	4.625	IP STUD M8 x 35mm (Inside)
6	35.625	4.625	IP STUD M8 x 35mm (Inside)
7	55.375	33.500	IP STUD M8 x 35mm (Inside)
8	81.625	33.500	IP STUD M8 x 35mm (Inside)
9	55.375	4.625	IP STUD M8 x 35mm (Inside)
10	81.625	4.625	IP STUD M8 x 35mm (Inside)



	Description	Status	
	1412BTCU 36" x 108" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	1412BTCU09805DTB	0	18

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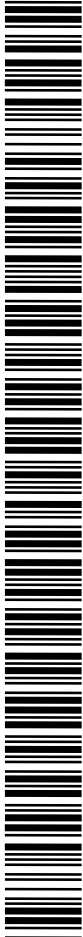
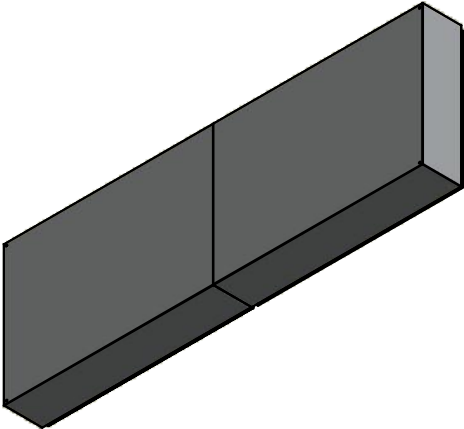
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

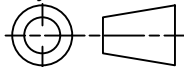


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Oct-22	
Material Matière		BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
1412BTCU 36" x 108" x 10" Body			
Part Number Numéro Pièce		Rev.	6
1412BTCU09805DTB		0	18

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BTCU09805DTB-P	0	1412BTCU 36" x 108" x 10" Left Body Part
1	1412BTCU09805DTE-P	0	1412BTCU 36" x 108" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

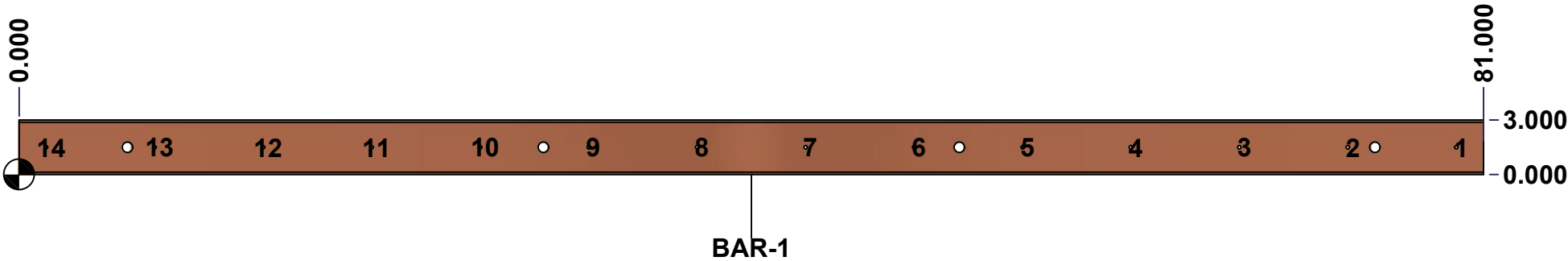
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	79.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
2	73.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
3	67.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
4	61.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
5	55.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
6	49.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
7	43.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
8	37.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
9	31.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
10	25.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
11	19.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
12	13.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
13	7.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
14	1.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Copper Bar 1/4" x 3"		(NULL)	
	Part Number Numéro Pièce 1412BTCU09805DTBAR1-P		Rev. 0	7 18

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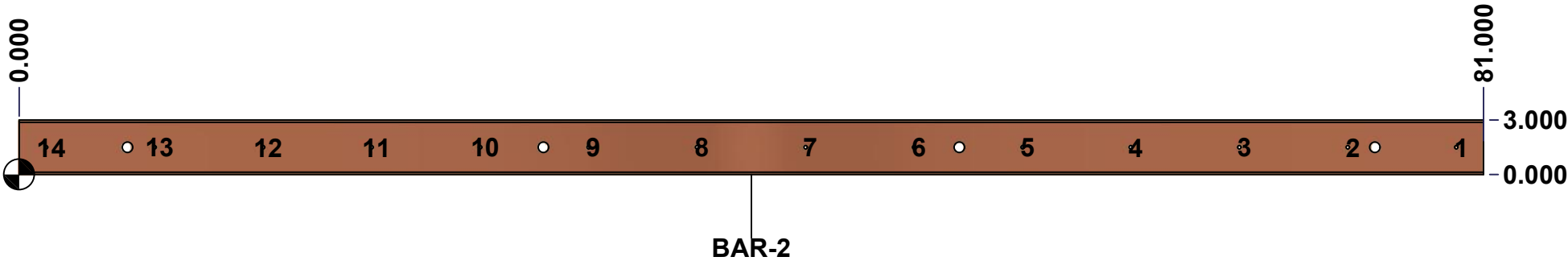
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	79.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
2	73.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
3	67.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
4	61.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
5	55.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
6	49.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
7	43.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
8	37.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
9	31.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
10	25.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
11	19.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
12	13.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
13	7.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
14	1.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Copper Bar 1/4" x 3"		(NULL)	
	Part Number Numéro Pièce 1412BTCU09805DTBAR2-P		Rev. 0	8 18

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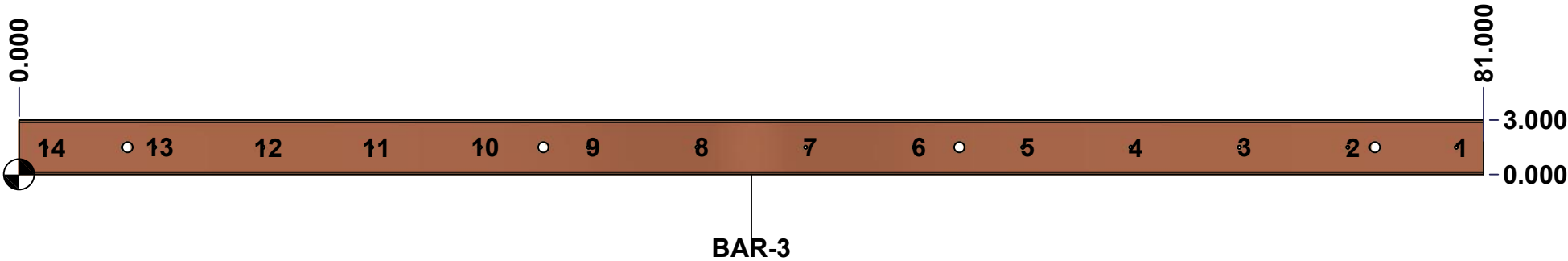
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	79.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
2	73.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
3	67.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
4	61.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
5	55.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
6	49.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
7	43.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
8	37.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
9	31.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
10	25.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
11	19.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
12	13.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
13	7.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
14	1.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Copper Bar 1/4" x 3"		(NULL)	
	Part Number Numéro Pièce 1412BTCU09805DTBAR3-P		Rev. 0	9 18

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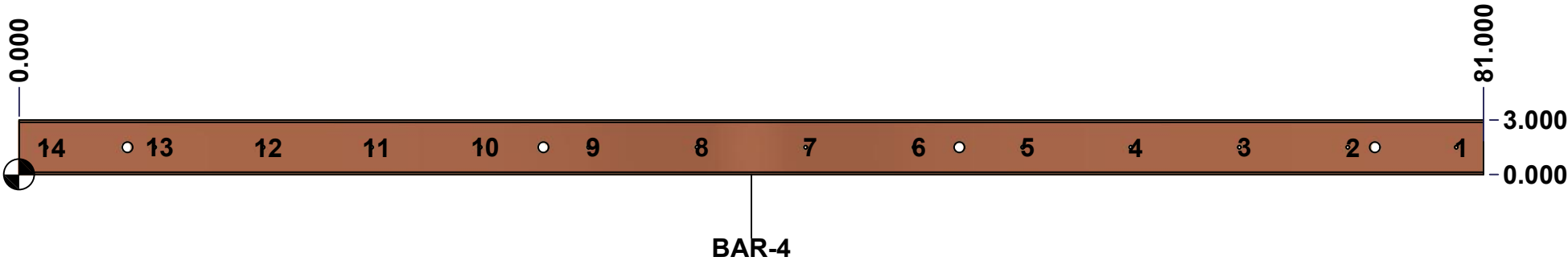
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	79.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
2	73.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
3	67.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
4	61.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
5	55.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
6	49.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
7	43.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
8	37.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
9	31.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
10	25.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
11	19.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
12	13.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
13	7.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
14	1.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Copper Bar 1/4" x 3"		(NULL)	
	Part Number Numéro Pièce		Rev.	10
1412BTCU09805DTBAR4-P		0	18	

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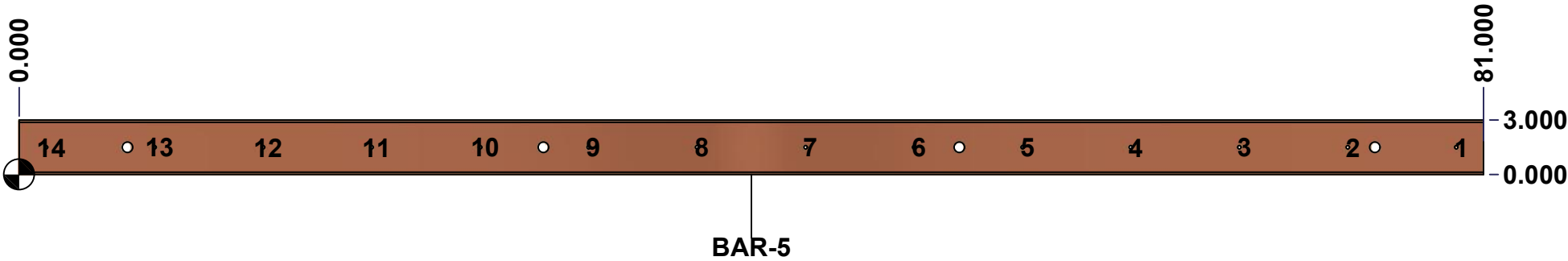
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	79.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
2	73.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
3	67.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
4	61.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
5	55.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
6	49.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
7	43.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
8	37.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
9	31.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
10	25.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
11	19.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
12	13.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
13	7.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC
14	1.500	1.500	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Copper Bar 1/4" x 3"		(NULL)	
	Part Number Numéro Pièce		Rev.	11
1412BTCU09805DTBAR5-P		0	18	

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Tolerance $\pm 1/32$ " unless otherwise specified

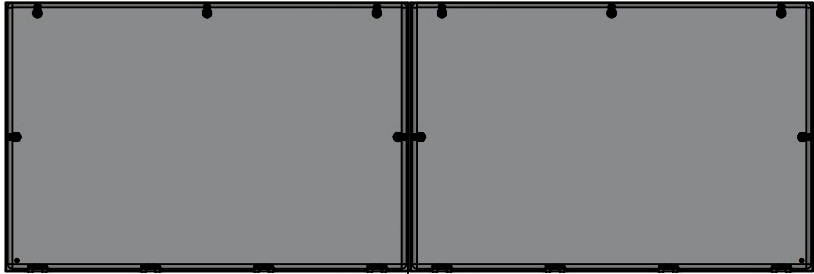
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Tolérance $\pm 1/32$ " sauf spécification contraire

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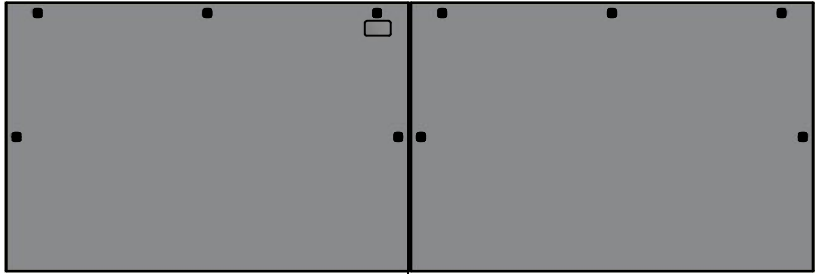
TOP



BACK



LEFT



FRONT



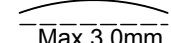
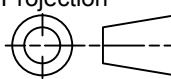
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Oct-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 36" x 108" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	12 18
SEE BILL OF MATERIAL ON LAST PAGE		0	
1412BTCU09805DTC			

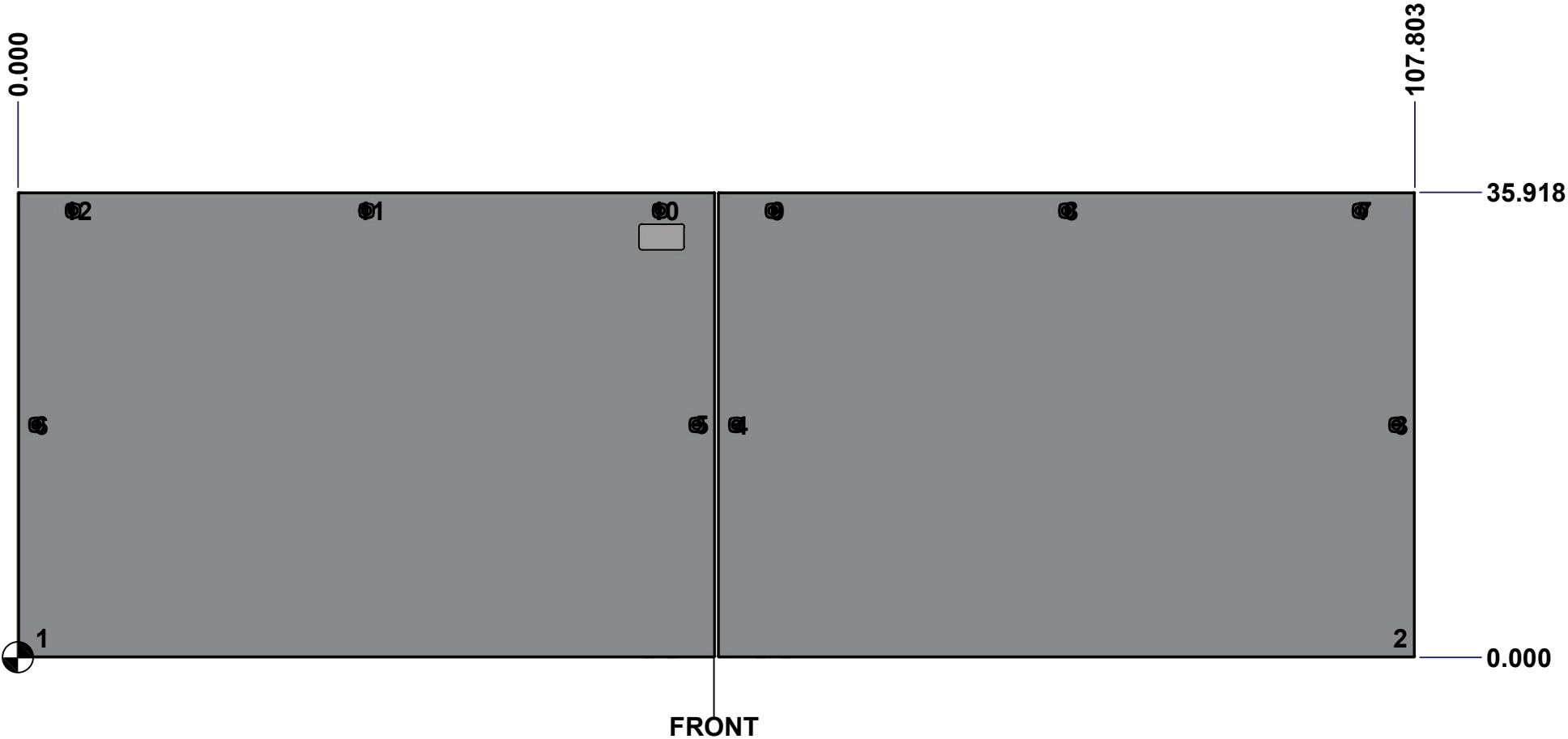
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BTCU09805DT\1412BTCU09805DT.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	106.303	1.486	GND STUD M6 x 16mm (Inside)
3	106.379	17.959	LOCK 880 SCQ4-SL @ 0.0°
4	55.424	17.959	LOCK 880 SCQ4-SL @ 180.0°
5	52.379	17.959	LOCK 880 SCQ4-SL @ 0.0°
6	1.424	17.959	LOCK 880 SCQ4-SL @ 180.0°
7	103.553	34.494	LOCK 880 SCQ4-SL @ 90.0°
8	80.902	34.494	LOCK 880 SCQ4-SL @ 90.0°
9	58.250	34.494	LOCK 880 SCQ4-SL @ 90.0°
10	49.553	34.494	LOCK 880 SCQ4-SL @ 90.0°
11	26.902	34.494	LOCK 880 SCQ4-SL @ 90.0°
12	4.250	34.494	LOCK 880 SCQ4-SL @ 90.0°



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	Description	Status	
	1412BTCU 36" x 108" Cover	(NULL)	
	Part Number	Rev.	13
	Numéro Pièce	0	18
1412BTCU09805DTC			

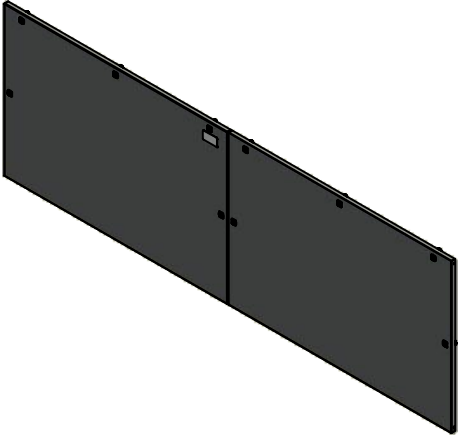
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Tolerance ±1/32" unless otherwise specified

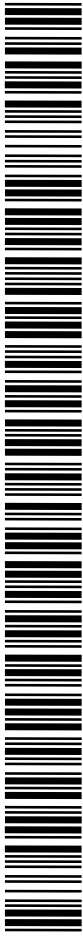
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

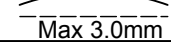


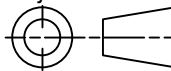
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BTCU 36" x 108" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BTCU09805DTC

Rev. 0

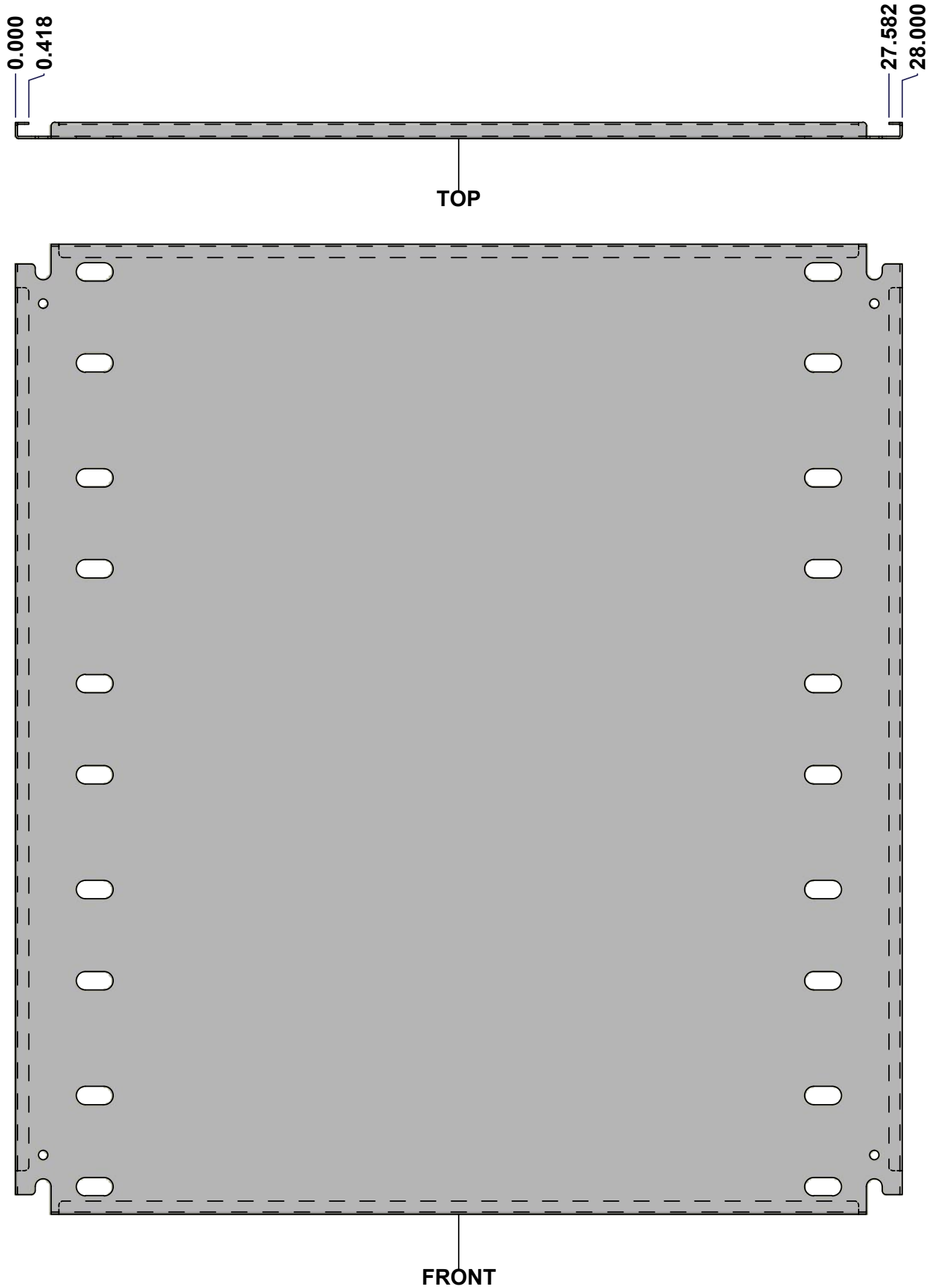
14
18

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Tolerance ±1/32" unless otherwise specified

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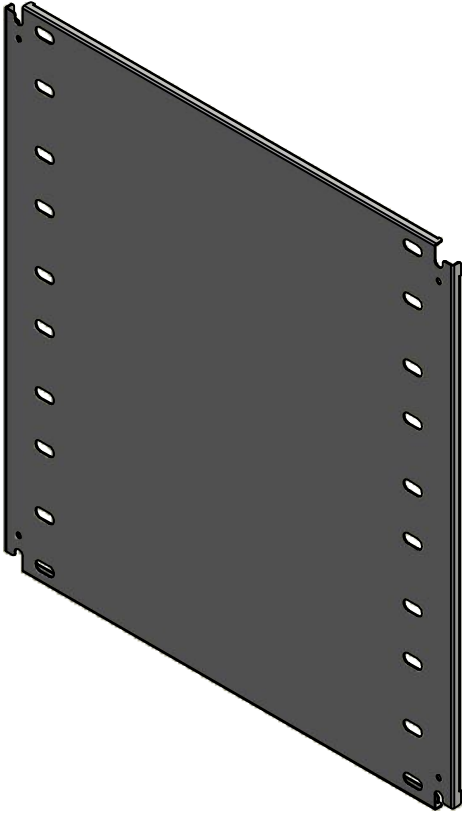
Tolérance ±1/32" sauf spécification contraire



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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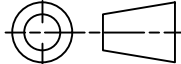


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTCU 30.625" x 28" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTCU09805DTIP1

Rev.

15

0

18

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Tolerance ±1/32" unless otherwise specified

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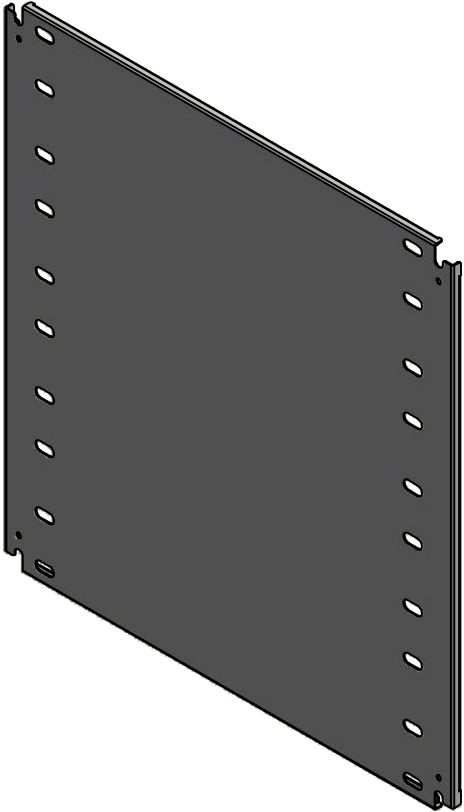
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



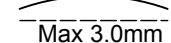
Isometric View



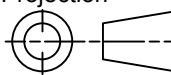


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTCU 30.625" x 28" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTCU09805DTIP1

Rev.

16

18

1

STK-P-02401S

0

Powder Paint (White / Smooth)

1

1412BTCU09805DTIP1-P

0

1412BTCU 30.625" x 108" Left Inner Panel Part

Qty

Part Number

Rev

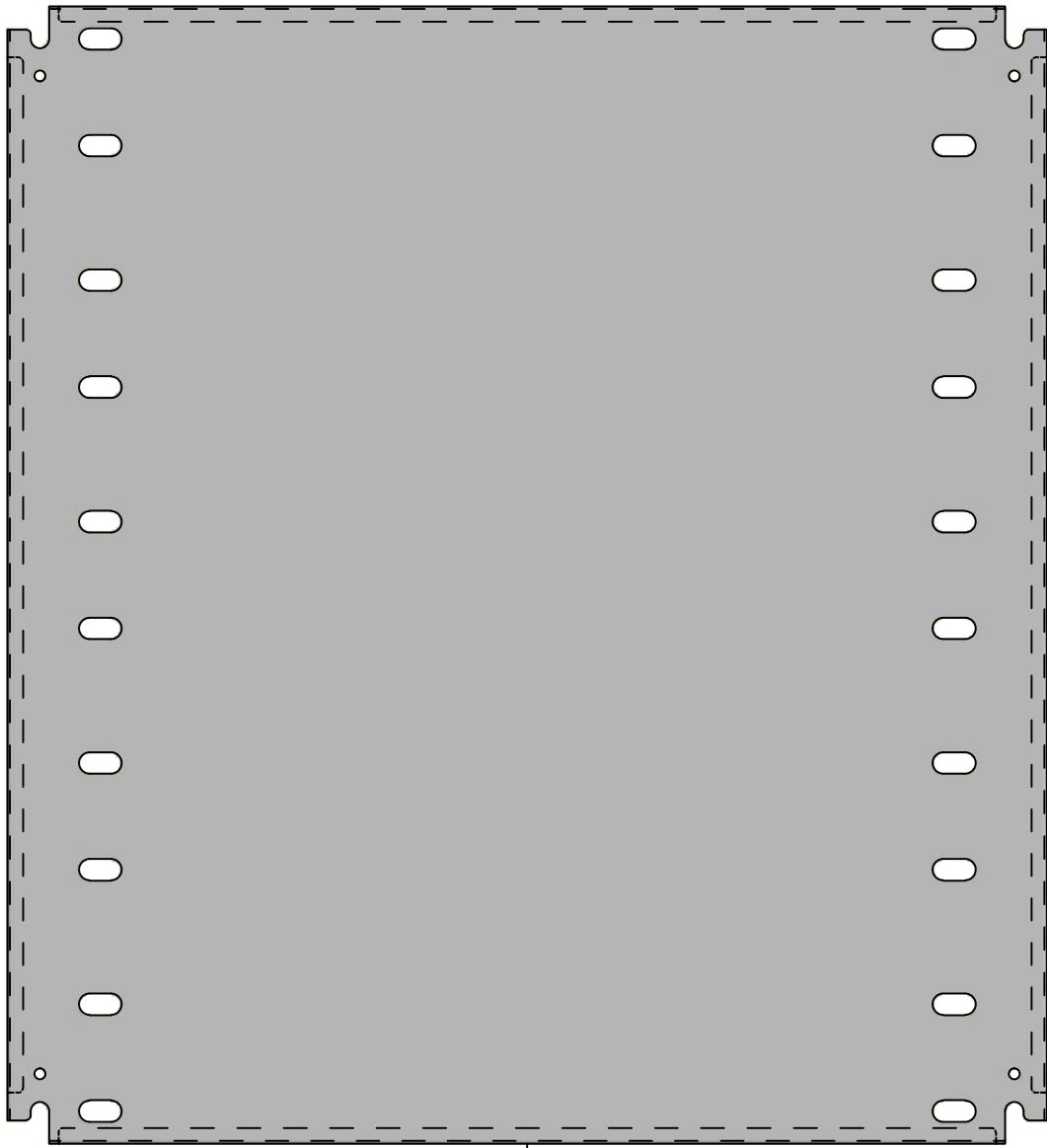
Description

Parts List

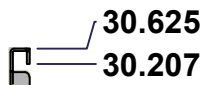
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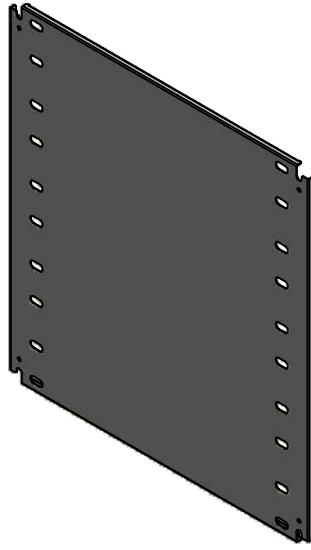
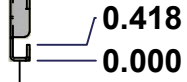
TOP



FRONT

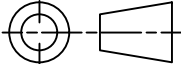


RIGHT



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Oct-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Fin Smooth
Description 1412BTCU 30.625" x 28" Right Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	17
1412BTCU09805DTIP2		0	18

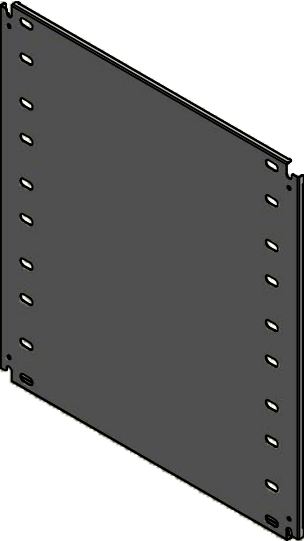
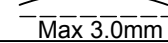
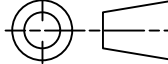
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Oct-22	
BoxCad: BoxCad			
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	
Finish Fini		Smooth	
Description 1412BTCU 30.625" x 28" Right Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BTCU09805DTIP2			Rev. 18 0

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1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU09805DTIP2-P	0	1412BTCU 30.625" x 108" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			