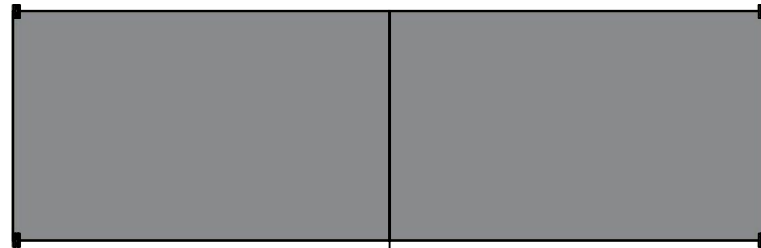


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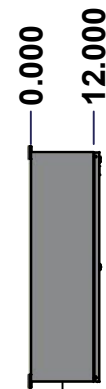
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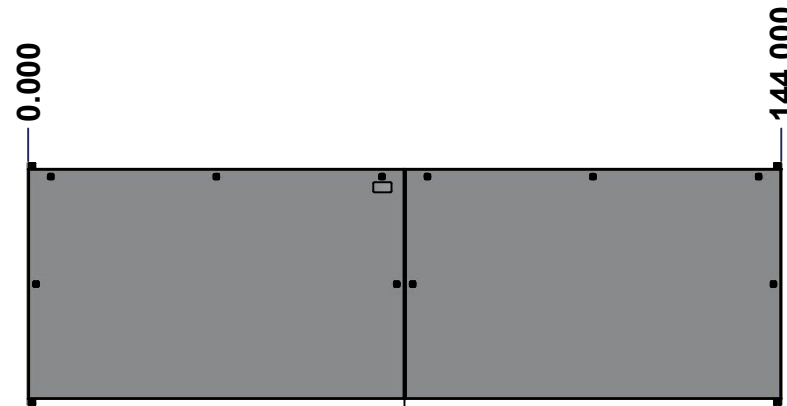
TOP



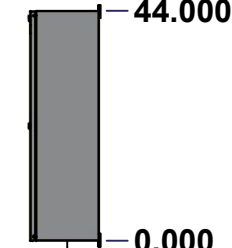
LEFT



LEFT



FRONT

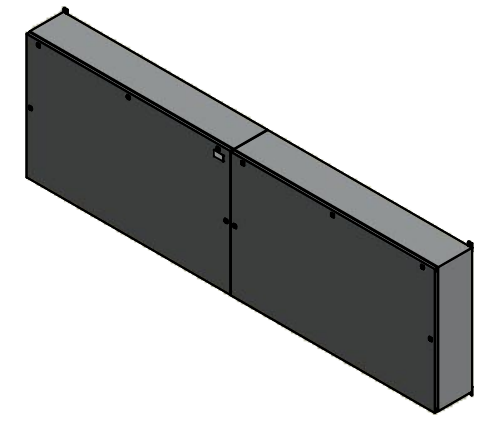


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10/24/2022
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 1412BTCU 2500A - 5Wires x 144" Assembly	Detail Rev.
------------------------------------------------------	-------------

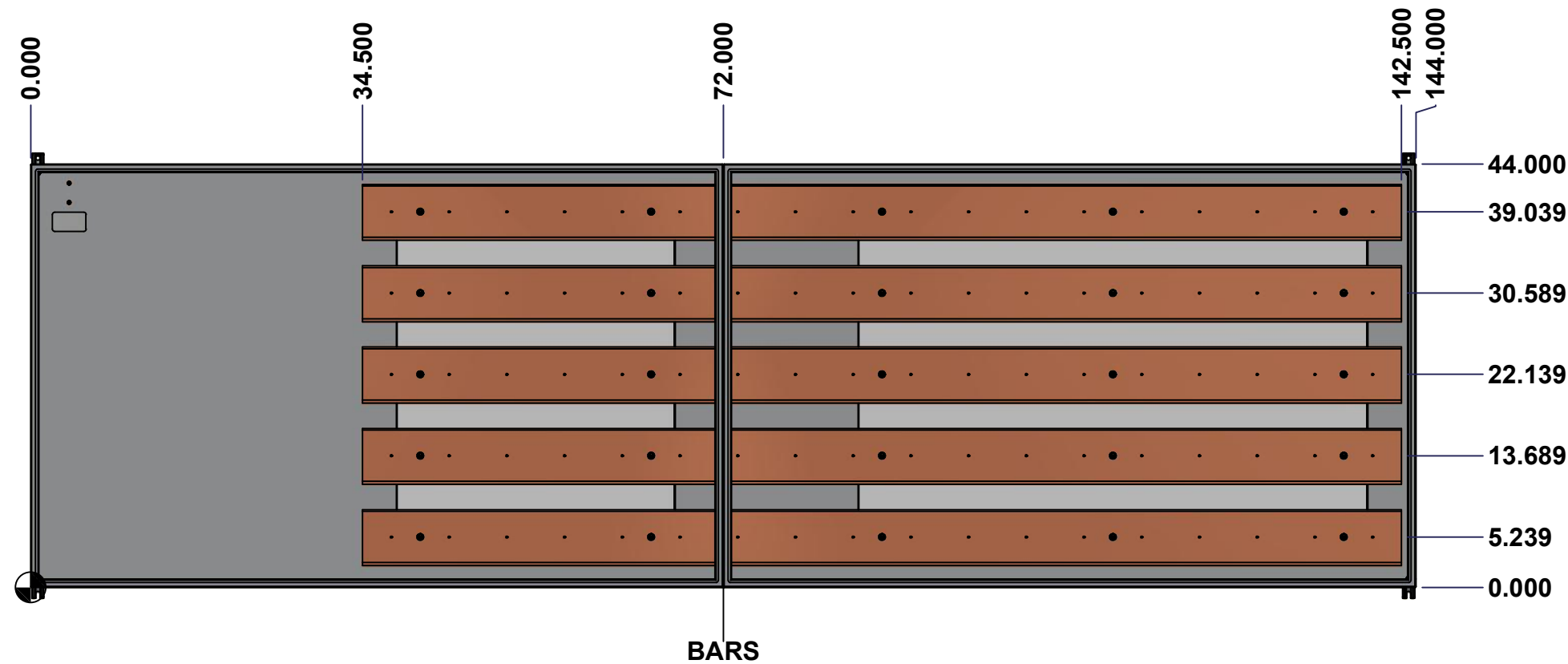
Part Number / Numéro Pièce: 1412BTCU122505DT	Rev. 0	1	18
----------------------------------------------	--------	---	----

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



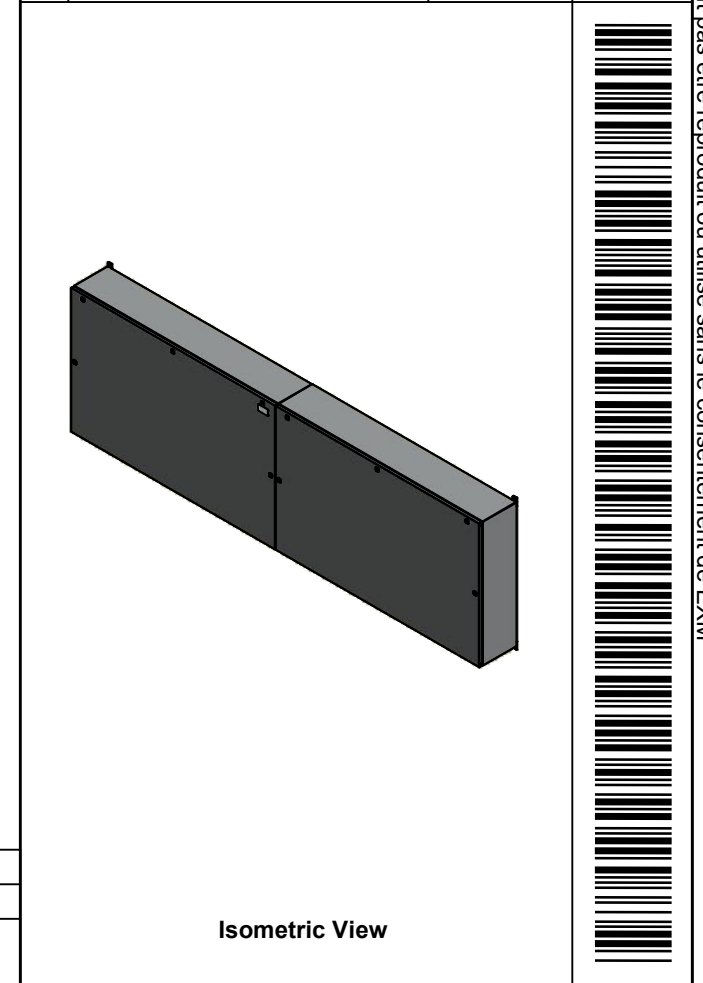
	Description 1412BTCU 2500A - 5Wires x 144" Assembly		Status (NULL)
	Part Number Numéro Pièce 1412BTCU122505DT		Rev. 2 0 / 18

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs


No.	Revisions	Date	By/Par



1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BTCU122505DTIP2	0	1412BTCU 38.425" x 53" Right Inner Panel
1	1412BTCU122505DTBAR 1-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU122505DTBAR 2-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU122505DTBAR 3-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU122505DTBAR 4-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU122505DTBAR 5-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTCU122505DTIP1	0	1412BTCU 38.425" x 29" Left Inner Panel
25	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
39	STK-Q-07310	2	Flange Lock Nut M8
14	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTCU122505DTB	0	1412BTCU 44" x 144" x 12" Body
1	1412BTCU122505DTC	0	1412BTCU 44" x 144" Cover

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/24/2022
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 2500A - 5Wires x 144" Assembly	Detail Rev.
Part Number Numéro Pièce 1412BTCU122505DT	Rev. 0

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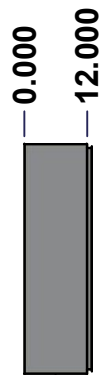
TOP



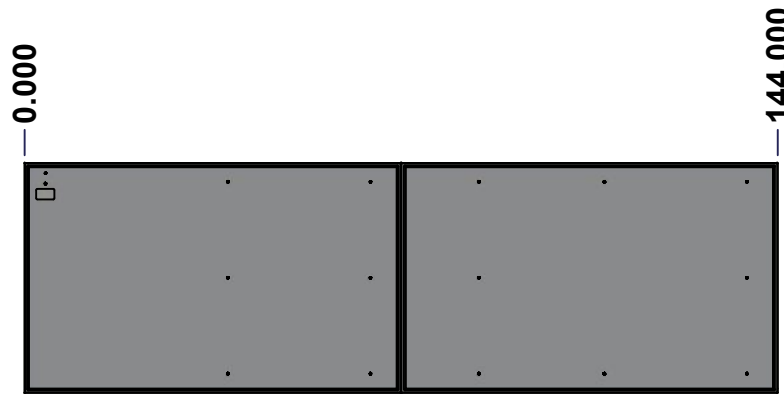
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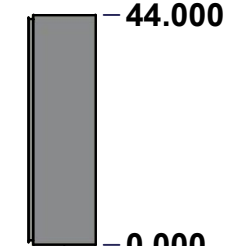
BOTTOM



LEFT

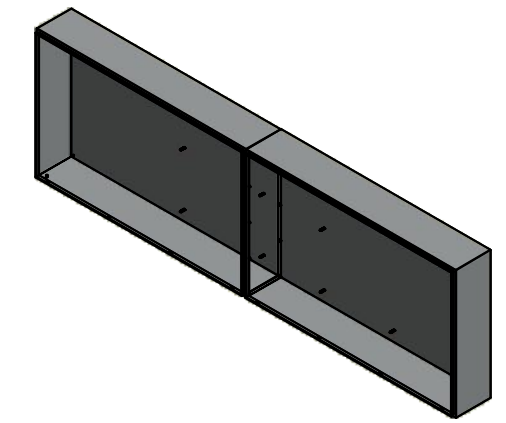


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

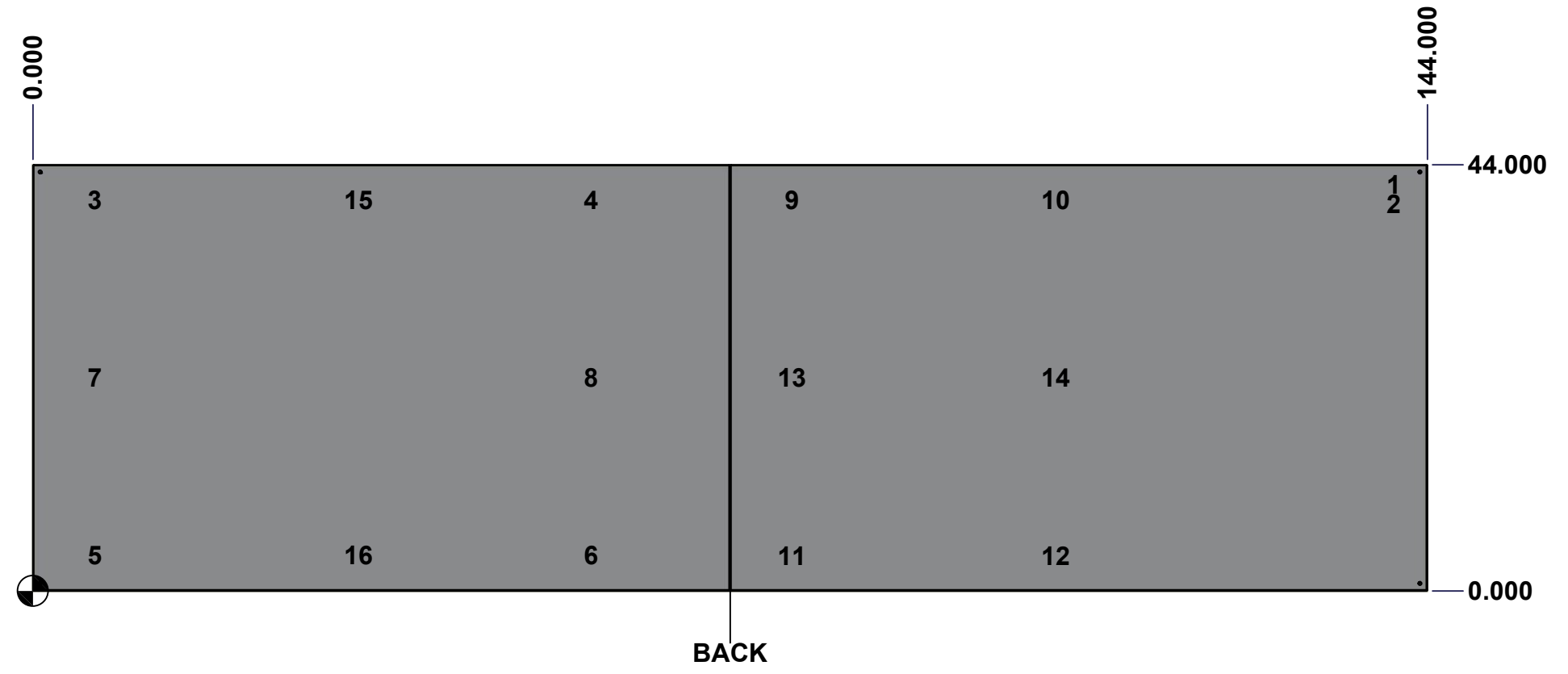
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/24/2022
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 44" x 144" x 12" Body	Detail Rev.
Part Number Numéro Pièce 1412BTCU122505DTB	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	140.000	42.000	GND STUD M8 x 35mm (Inside)
2	140.000	40.000	GND STUD M8 x 35mm (Inside)
3	5.875	40.350	IP STUD M8 x 35mm (Inside)
4	57.125	40.350	IP STUD M8 x 35mm (Inside)
5	5.875	3.675	IP STUD M8 x 35mm (Inside)
6	57.125	3.675	IP STUD M8 x 35mm (Inside)
7	5.875	22.013	IP STUD M8 x 35mm (Inside)
8	57.125	22.013	IP STUD M8 x 35mm (Inside)
9	77.875	40.350	IP STUD M8 x 35mm (Inside)
10	105.125	40.350	IP STUD M8 x 35mm (Inside)
11	77.875	3.675	IP STUD M8 x 35mm (Inside)
12	105.125	3.675	IP STUD M8 x 35mm (Inside)
13	77.875	22.013	IP STUD M8 x 35mm (Inside)
14	105.125	22.013	IP STUD M8 x 35mm (Inside)
15	33.125	40.350	IP STUD M8 x 35mm (Inside)
16	33.125	3.675	IP STUD M8 x 35mm (Inside)

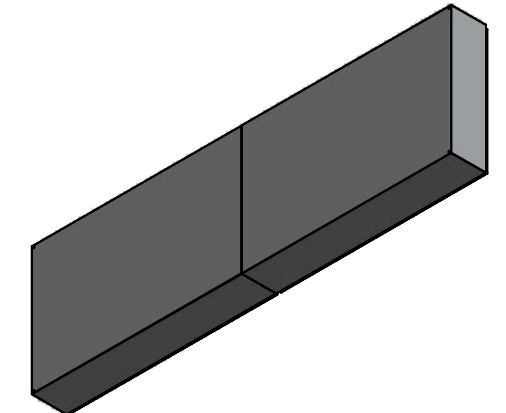


	Description	Status
	1412BTCU 44" x 144" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU122505DTB	0 / 5
		18

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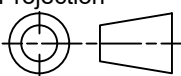
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No.	Revisions	Date	By/Par



Isometric View



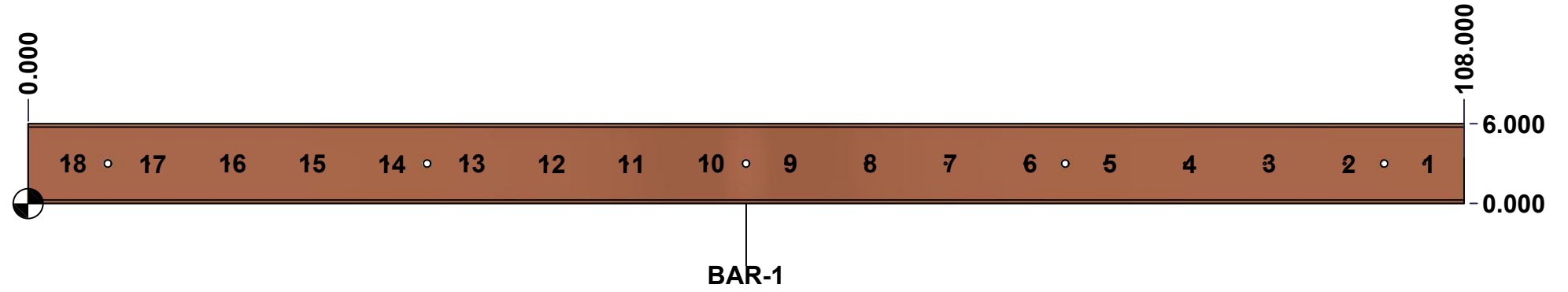
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 10/24/2022
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 44" x 144" x 12" Body		Detail Rev.
Part Number Numéro Pièce 1412BTCU122505DTB		Rev. 6 0

Qty	Part Number	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BTCU122505DTB-P	0	1412BTCU 44" x 144" x 12" Left Body Part
1	1412BTCU122505DTE-P	0	1412BTCU 44" x 144" x 12" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
16	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Parts List			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC

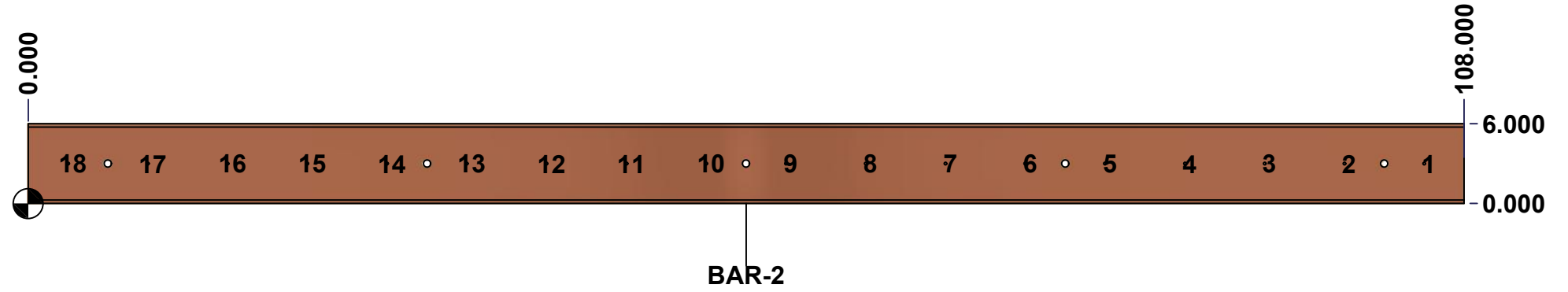


	Description	Status	
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	1412BTCU122505DTBAR1-P	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC

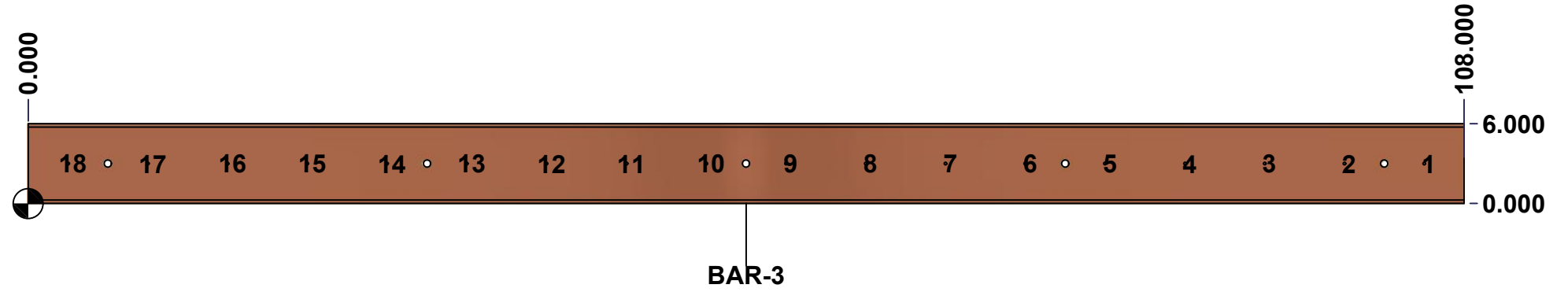


	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU122505DTBAR2-P	8
		0
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC

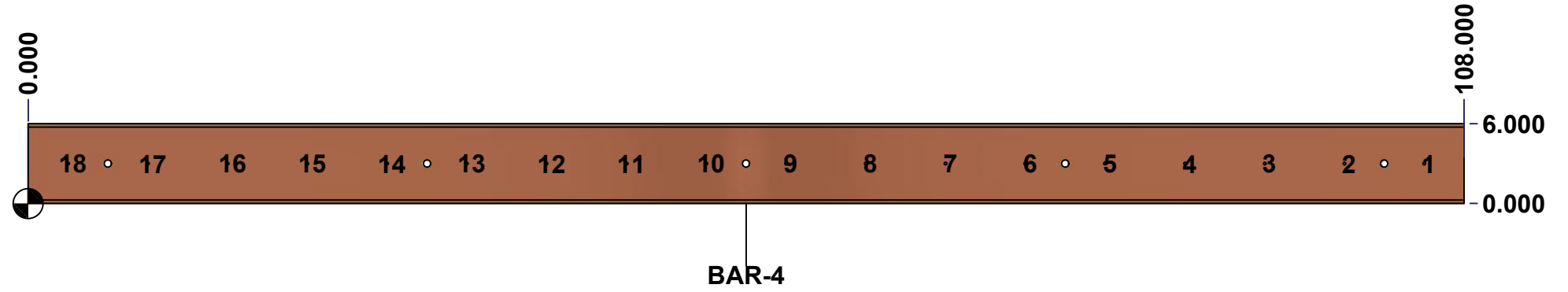


	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTCU122505DTBAR3-P	9
	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC

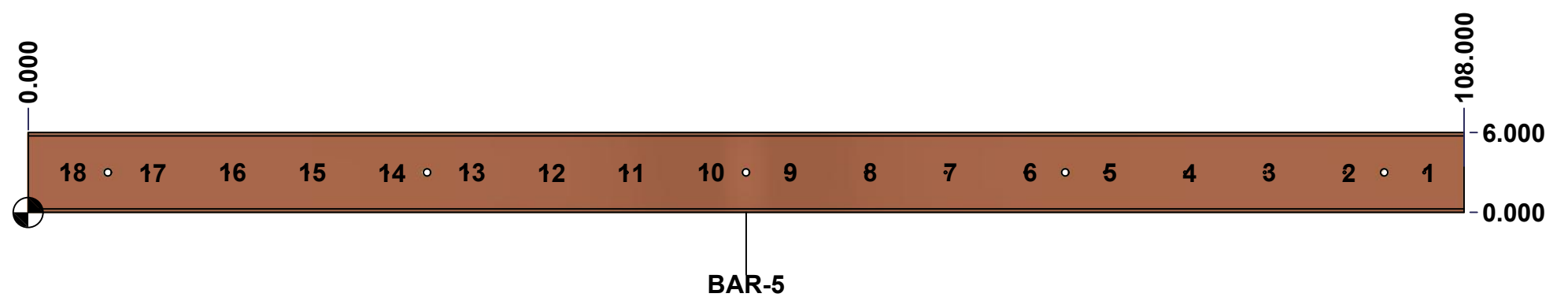


	Description	Status	
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	10
	1412BTCU122505DTBAR4-P	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	3.000	RND Ø0.201 THREAD 1/4-20 UNC



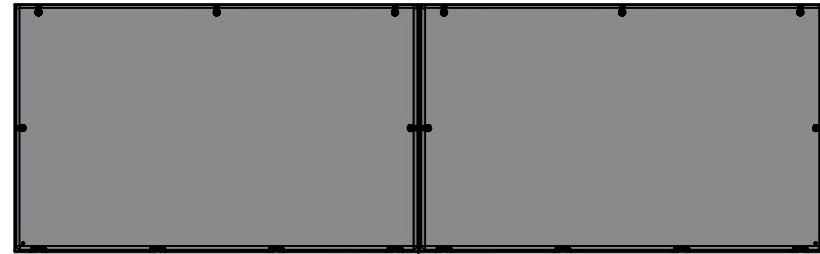
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	Rounded Edge Copper Bar 1/2" x 6"	(NULL)	
	Part Number Numéro Pièce	Rev.	11
	1412BTCU122505DTBAR5-P	0	18

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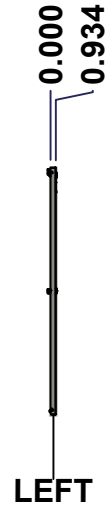
TOP



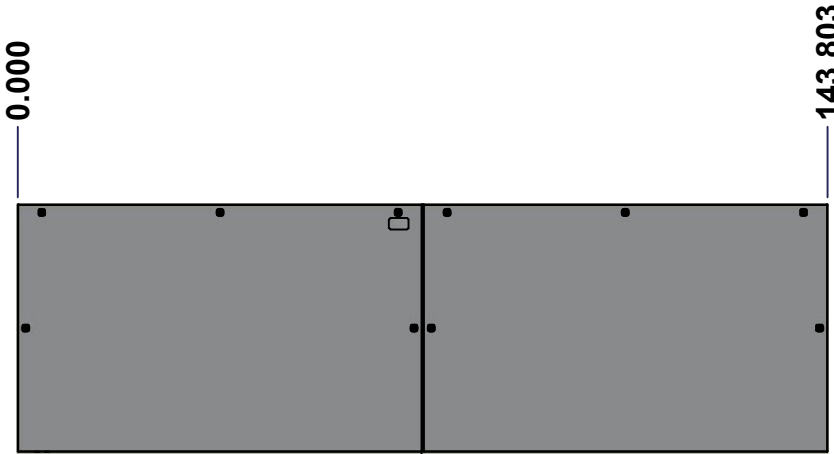
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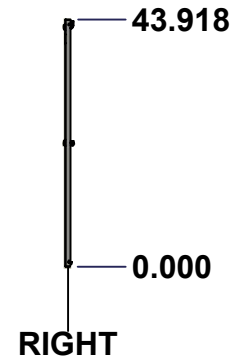
BOTTOM



LEFT

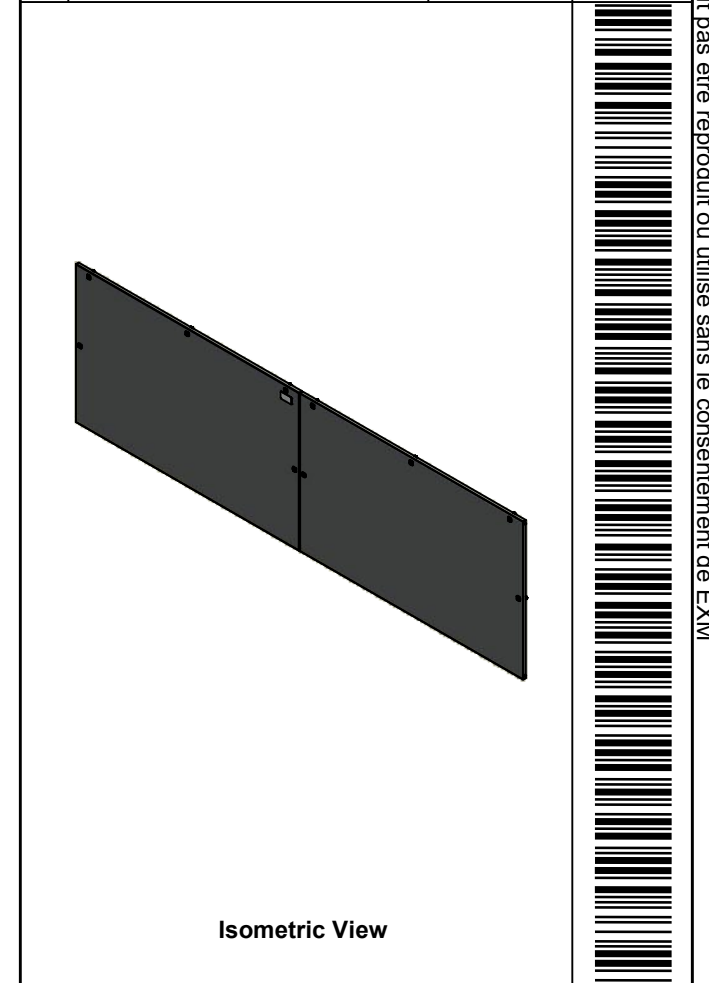



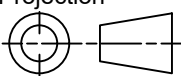
FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412BTCU 44" x 144" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	12 / 18

SEE BILL OF MATERIAL ON LAST PAGE

1412BTCU122505DTC

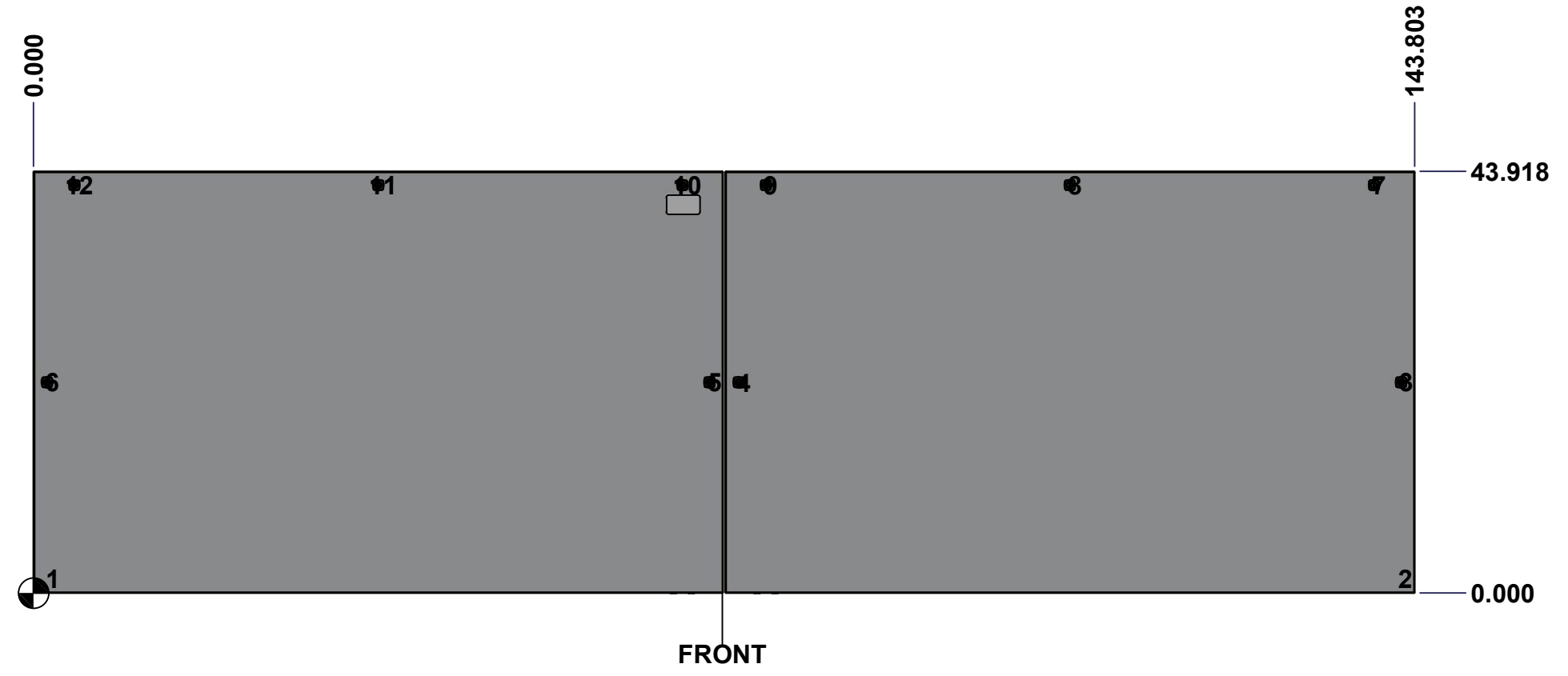
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	142.303	1.486	GND STUD M6 x 16mm (Inside)
3	142.379	21.959	LOCK 880 SCQ4-SL @ 0.0°
4	73.424	21.959	LOCK 880 SCQ4-SL @ 180.0°
5	70.379	21.959	LOCK 880 SCQ4-SL @ 0.0°
6	1.424	21.959	LOCK 880 SCQ4-SL @ 180.0°
7	139.553	42.494	LOCK 880 SCQ4-SL @ 90.0°
8	107.902	42.494	LOCK 880 SCQ4-SL @ 90.0°
9	76.250	42.494	LOCK 880 SCQ4-SL @ 90.0°
10	67.553	42.494	LOCK 880 SCQ4-SL @ 90.0°
11	35.902	42.494	LOCK 880 SCQ4-SL @ 90.0°
12	4.250	42.494	LOCK 880 SCQ4-SL @ 90.0°

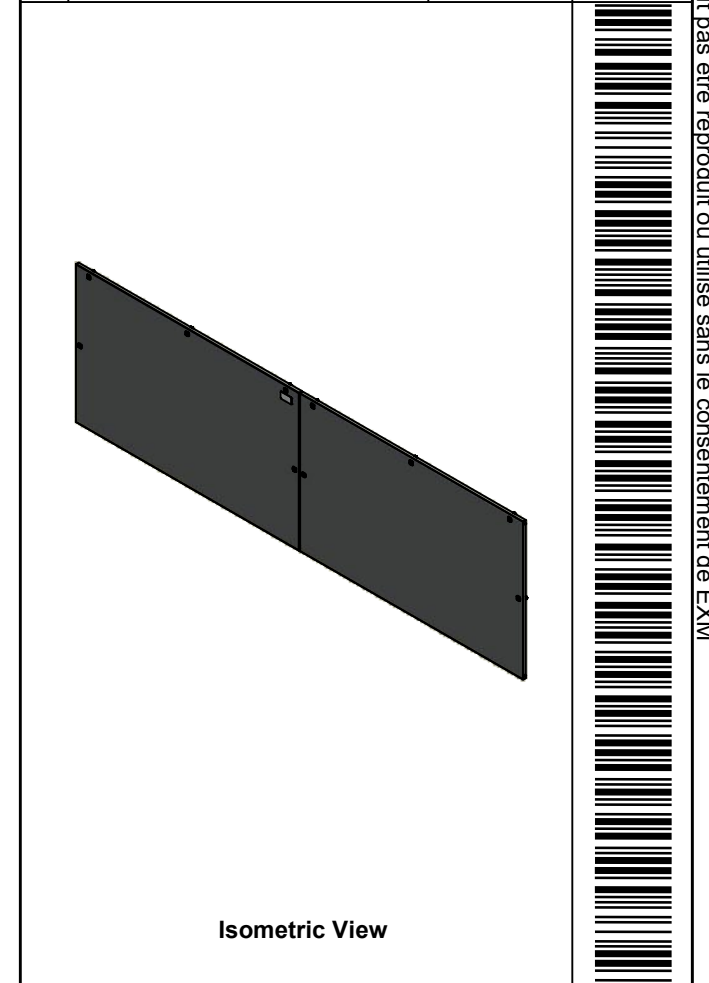


	Description	Status
	1412BTCU 44" x 144" Cover	(NULL)
Part Number Numéro Pièce 1412BTCU122505DTC	Rev.	13
	0	18


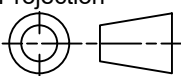
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No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 44" x 144" Cover		
Part Number Numéro Pièce	Rev.	14
1412BTCU122505DTC	0	18

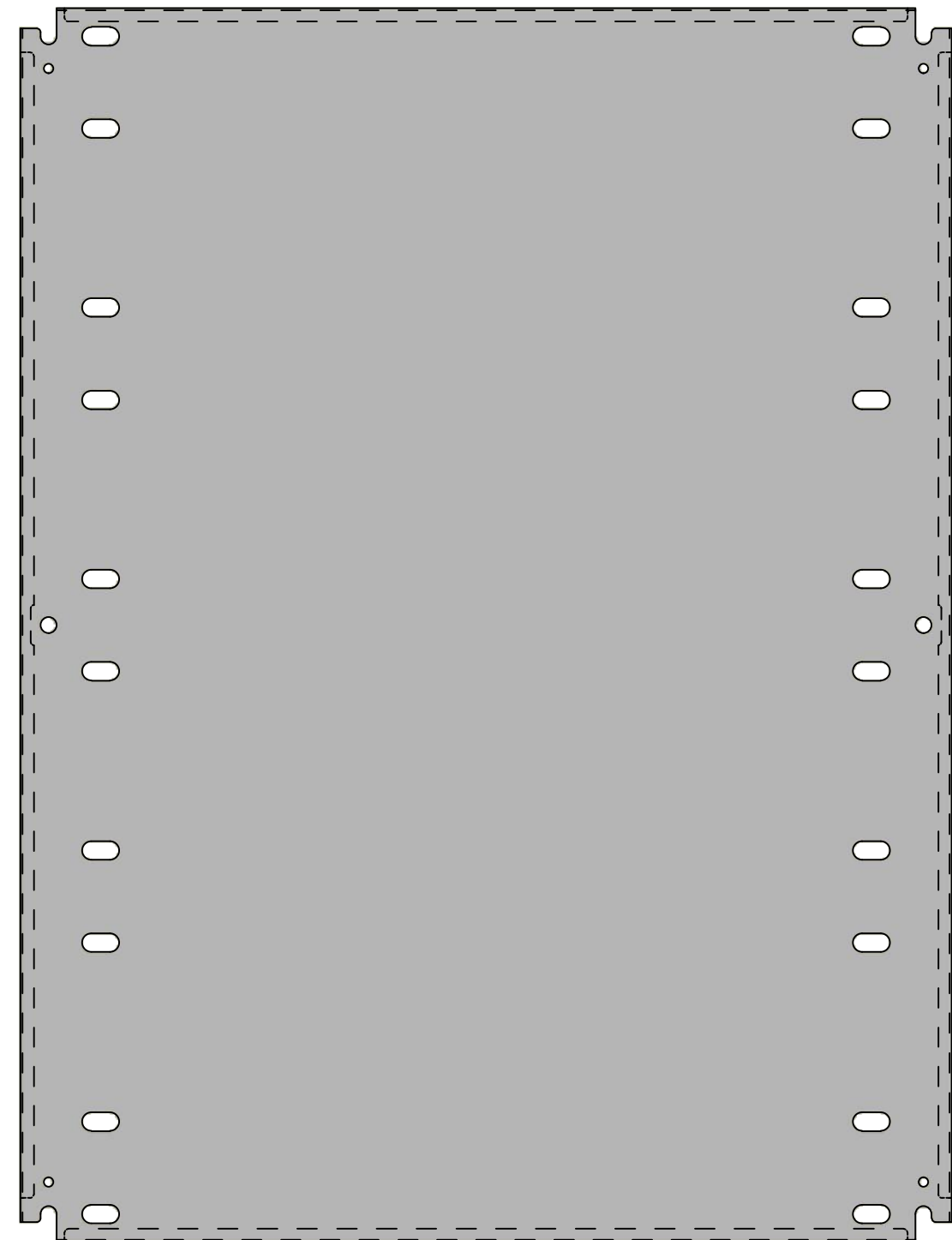
2	1412BTCU122505DTG	0	1412BTCU 44" x 144" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTCU122505DTC-P	0	1412BTCU 44" x 72" Left Cover Part
1	1412BTCU122505DTF-P	0	1412BTCU 44" x 144" Right Cover Part
10	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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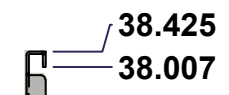
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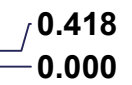
TOP



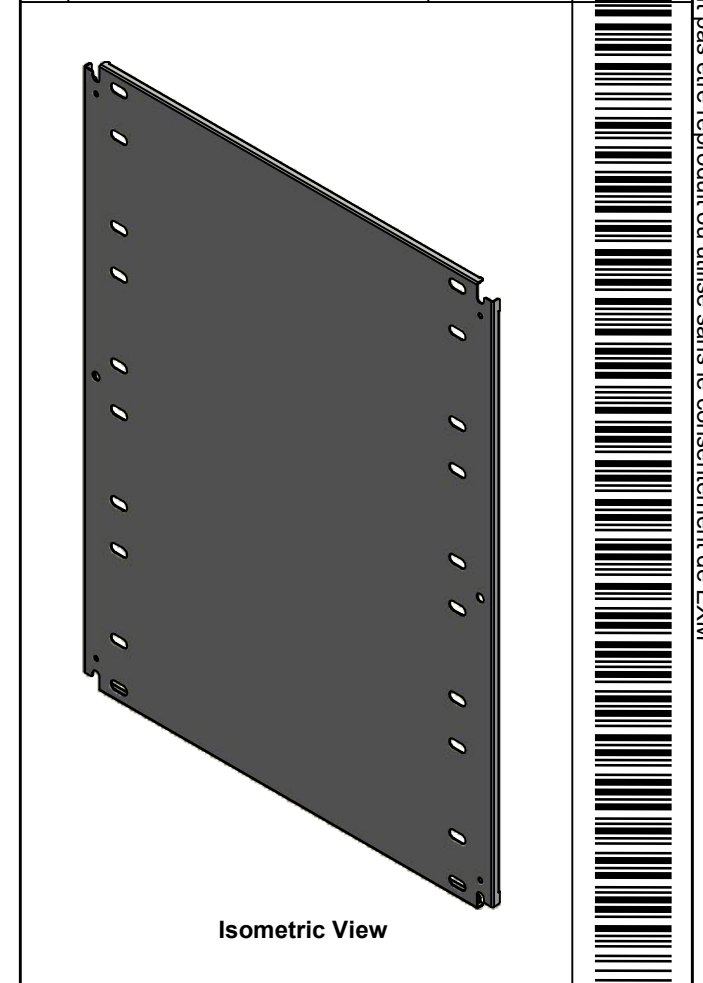
FRONT



RIGHT



No.	Revisions	Date	By/Par



Isometric View

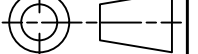


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10/24/2022
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur White RAL9003	Finish Fini Smooth
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Description 1412BTCU 38.425" x 29" Left Inner Panel	Detail Rev.
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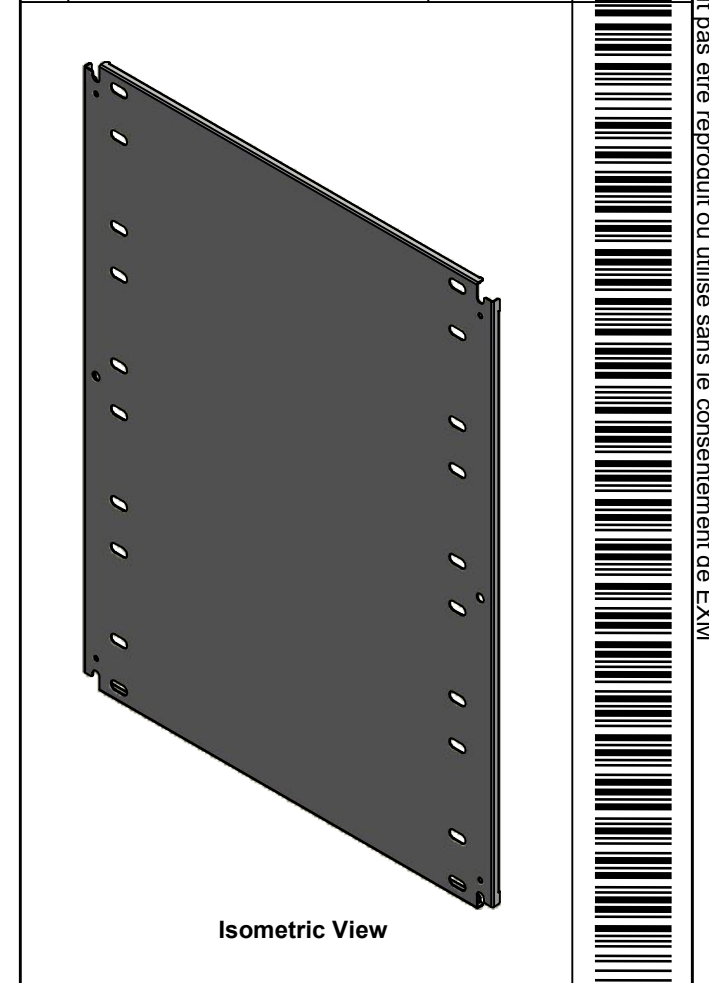
Part Number Numéro Pièce 1412BTCU122505DTIP1	Rev. 0	15 18
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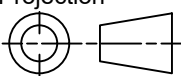
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No.	Revisions	Date	By/Par

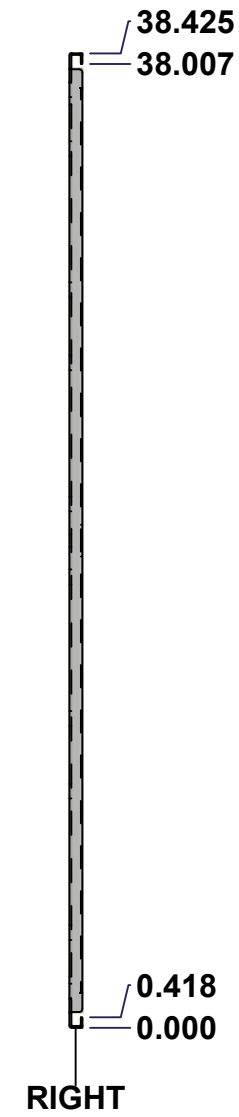
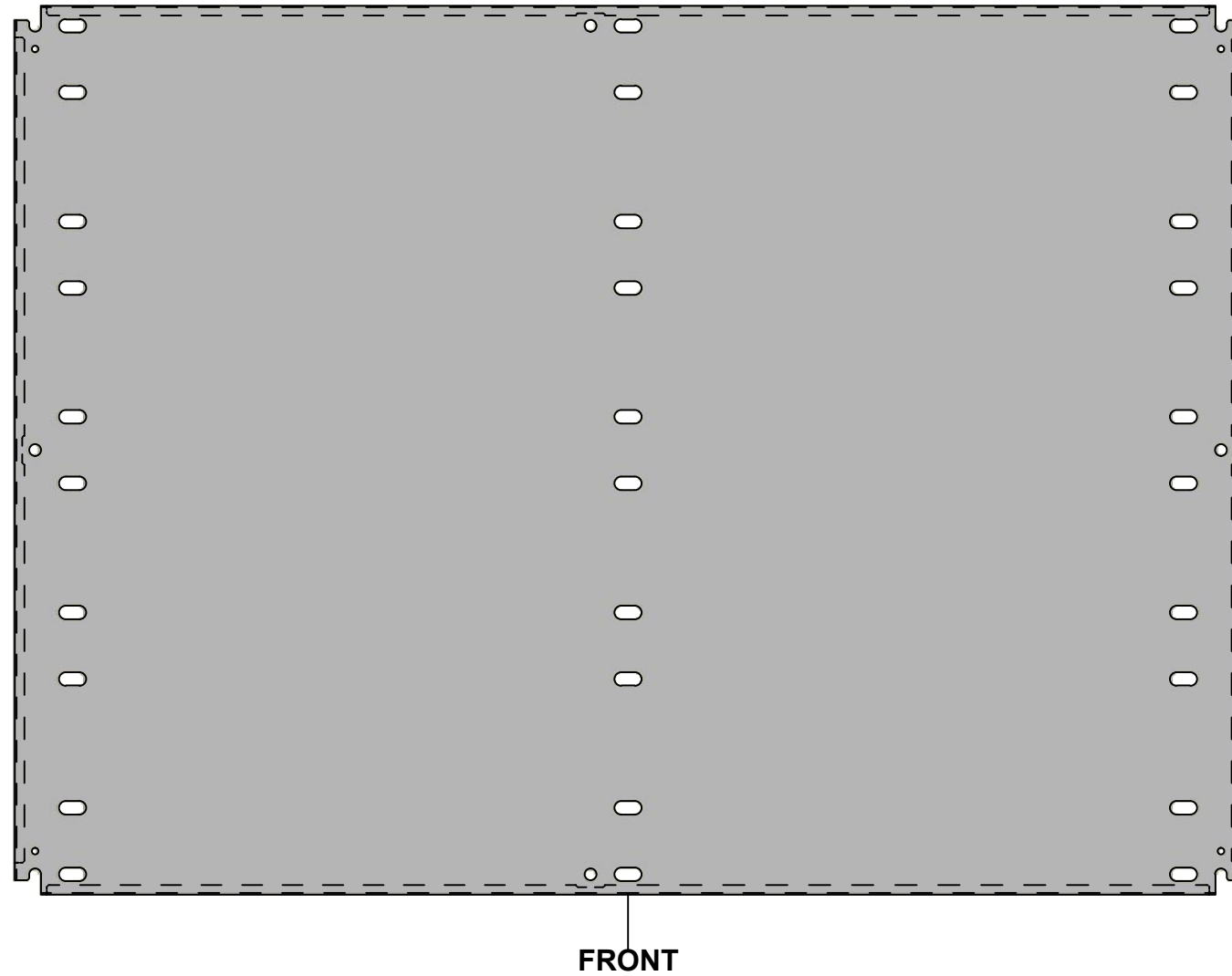
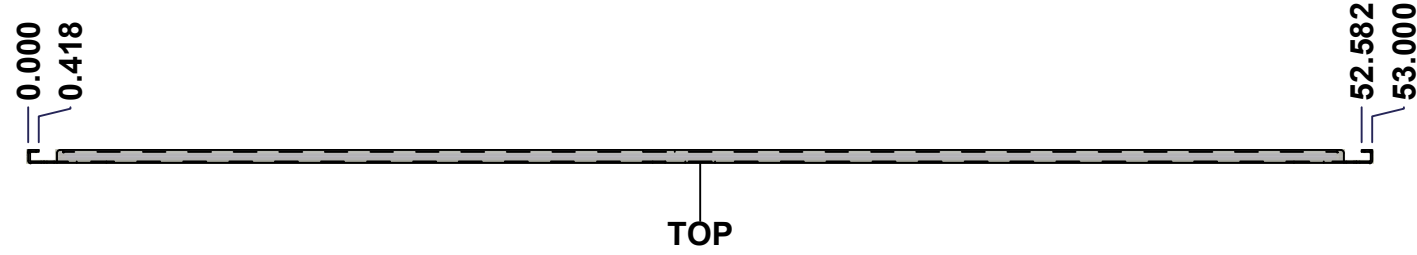


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 38.425" x 29" Left Inner Panel		
Part Number Numéro Pièce	Rev. 0	16 18
1412BTCU122505DTIP1		

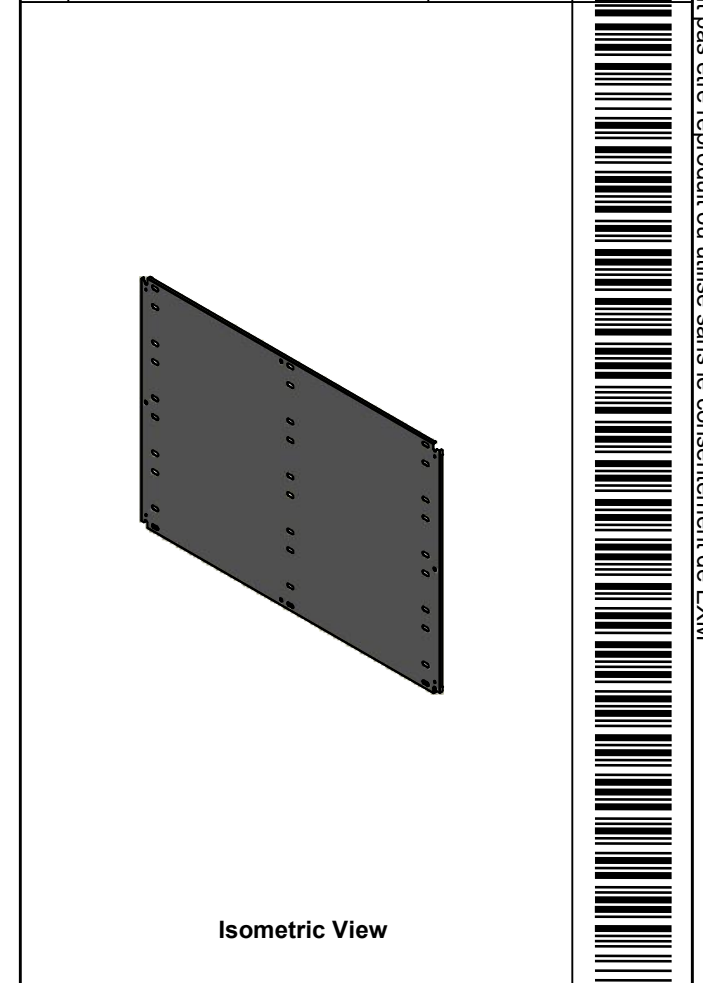
Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTCU122505DTIP1-P	0	1412BTCU 38.425" x 144" Left Inner Panel Part
Parts List			


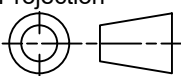
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description 1412BTCU 38.425" x 53" Right Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	17 18

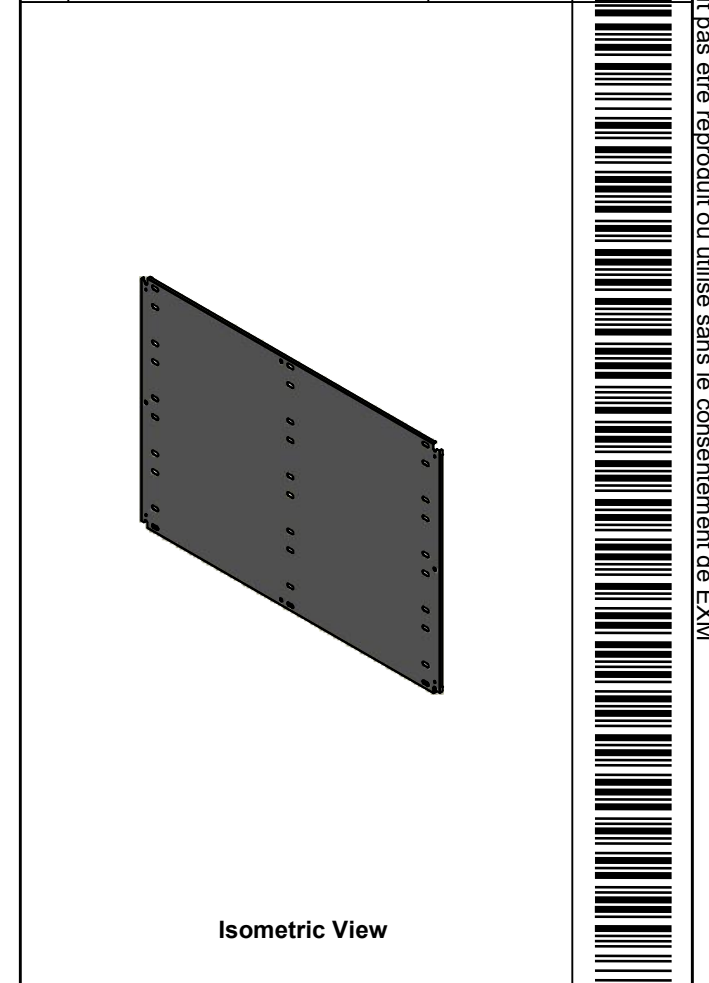
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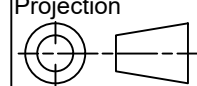
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/24/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTCU 38.425" x 53" Right Inner Panel		
Part Number Numéro Pièce	Rev.	18
1412BTCU122505DTIP2	0	18

Qty	Part Number	Rev	Description
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1	1412BTCU122505DTIP2-P	0	1412BTCU 38.425" x 144" Right Inner Panel Part
Parts List			