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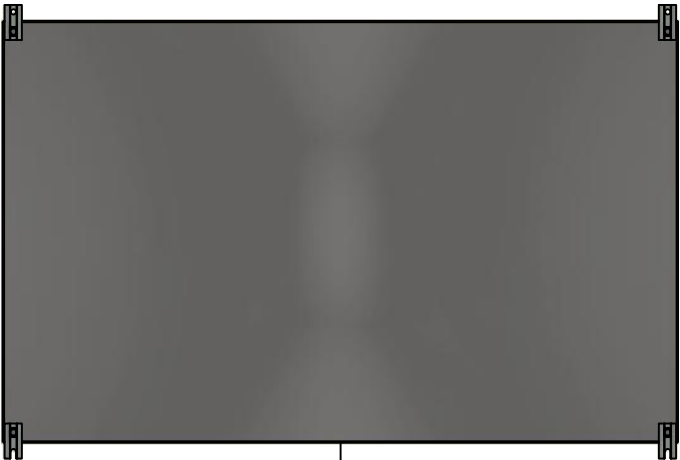
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BTSS04604DT\1412BTSS04604DT.idw

Tolérance ±1/32" sauf spécification contraire



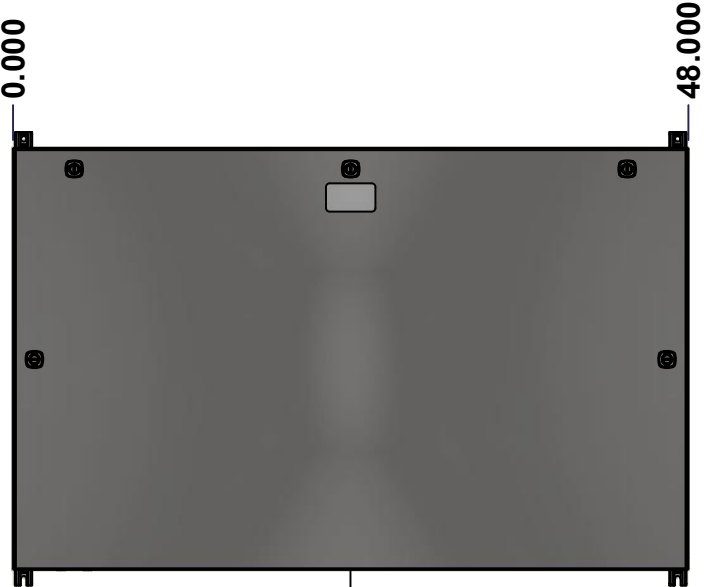
TOP



BACK



LEFT



FRONT

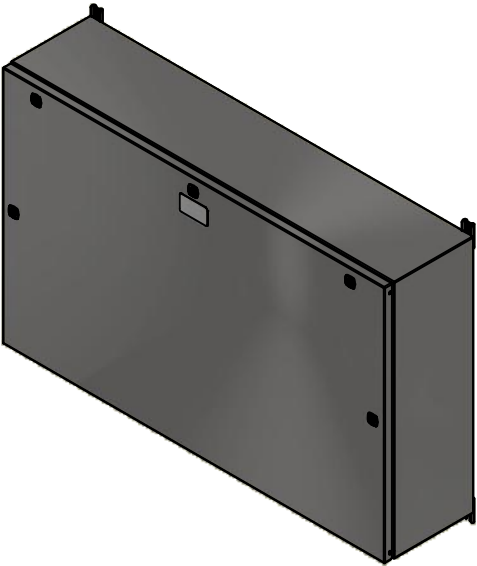


RIGHT

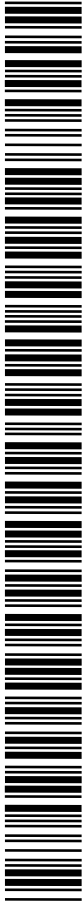


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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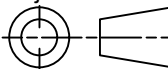


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Flatness
Aplatissement

Max 3.0mm

Projection



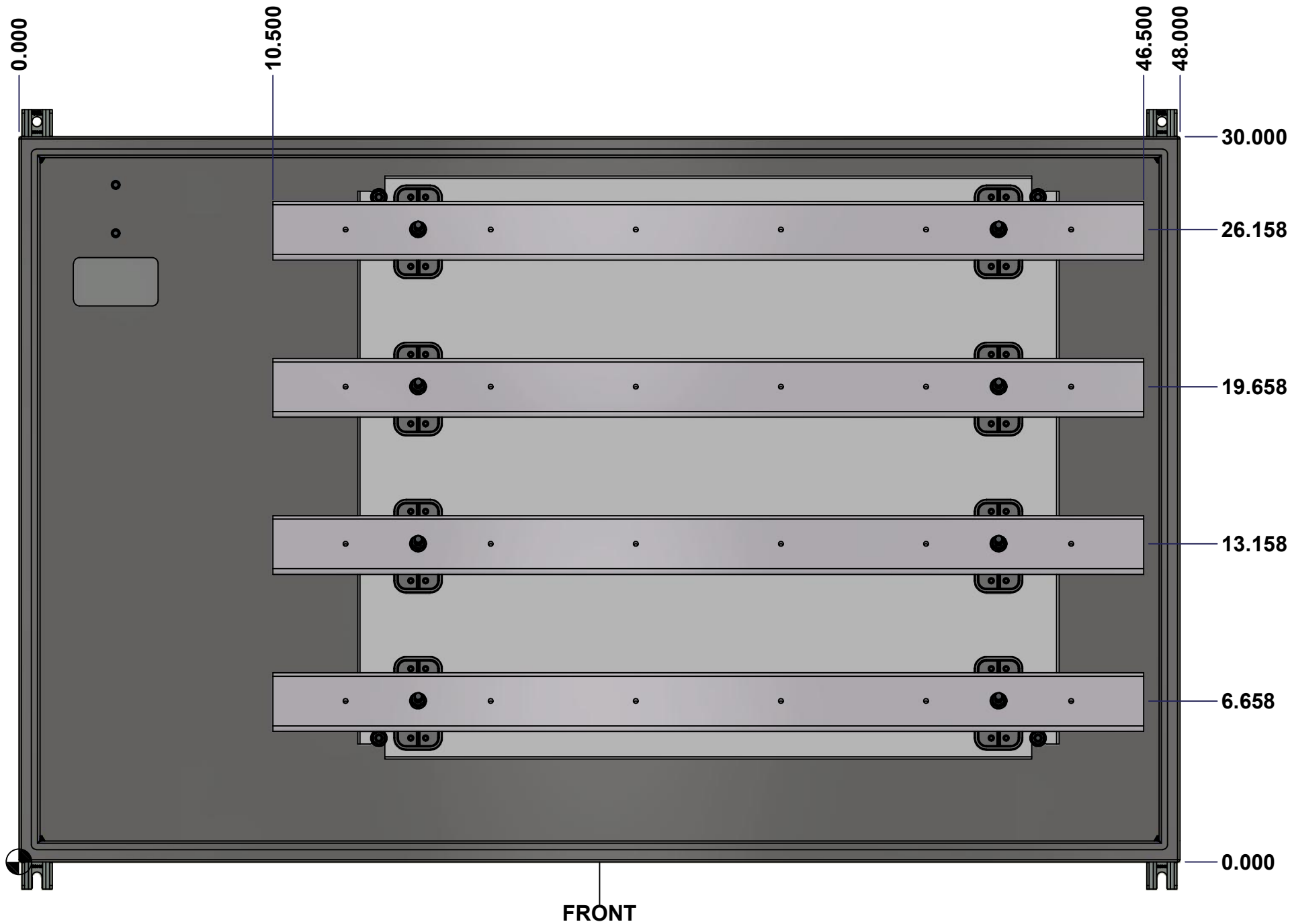
Customer Client		Date	
Drawn By Dessiné Par		Date 31-Oct-22	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 1412BTSS 600A - 4Wires x 48" Assembly			Detail Rev.
Part Number Numéro Pièce 1412BTSS04604DT			Rev. 0
			1 15

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

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	Description		Status	
	1412BTSS 600A - 4Wires x 48" Assembly		(NULL)	
	Part Number Numéro Pièce 1412BTSS04604DT		Rev. 0	2 15

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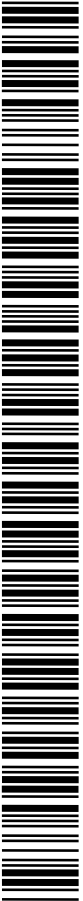
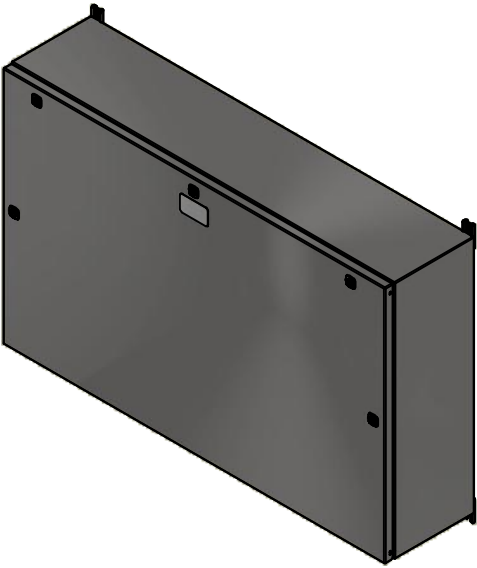
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

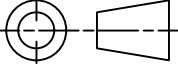
No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSS04604DTBAR4-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BTSS04604DTBAR1-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BTSS04604DTBAR2-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BTSS04604DTBAR3-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BTSS04604DTIP1	0	1412BTSS 24.125" x 29" Inner Panel
8	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
12	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSS04604DTB	0	1412BTSS 30" x 48" x 10" Body
1	1412BTSS04604DTC	0	1412BTSS 30" x 48" Cover
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 31-Oct-22	
Material Matière		BoxCad: BoxCad 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 1412BTSS 600A - 4Wires x 48" Assembly			Detail Rev.
Part Number Numéro Pièce 1412BTSS04604DT		Rev. 0	3 15

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Tolerance $\pm 1/32$ " unless otherwise specified

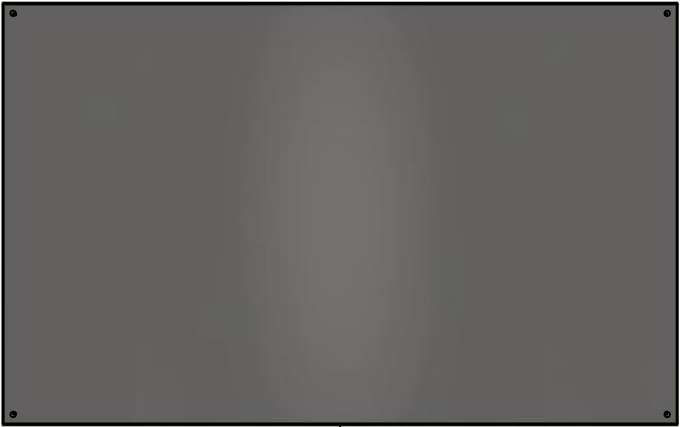
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Tolérance $\pm 1/32$ " sauf spécification contraire

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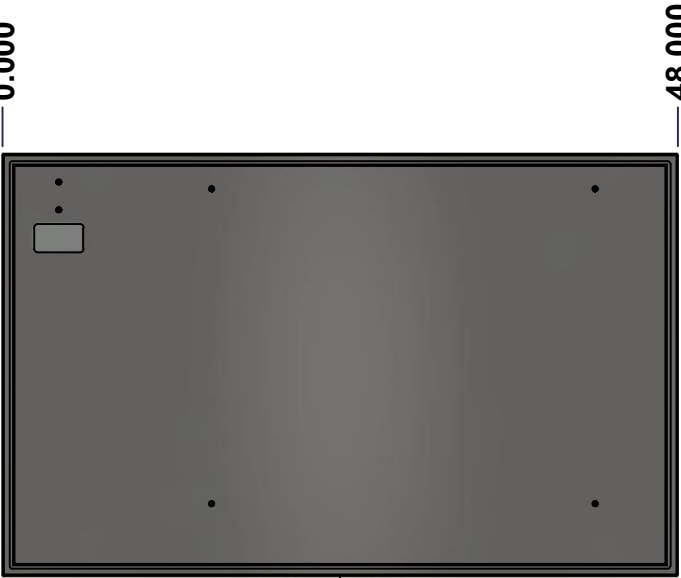
TOP



BACK



LEFT



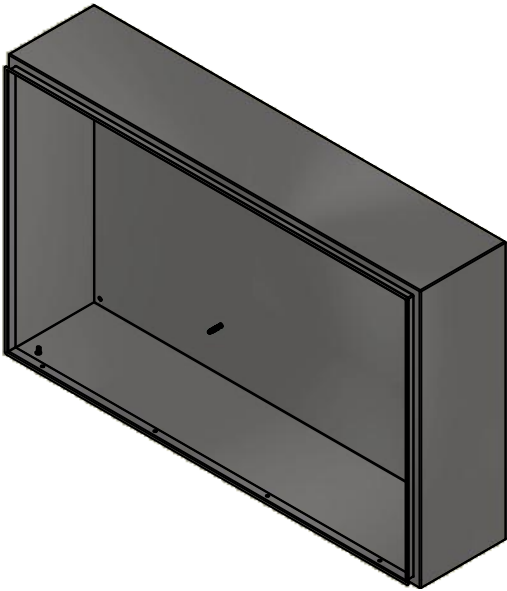
FRONT



RIGHT



BOTTOM



Isometric View

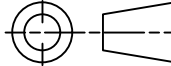


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 31-Oct-22

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description
1412BTSS 30" x 48" x 10" Body

Detail Rev.

Part Number
Numéro Pièce
1412BTSS04604DTB

Rev.
0

4
15

SEE BILL OF MATERIAL ON LAST PAGE

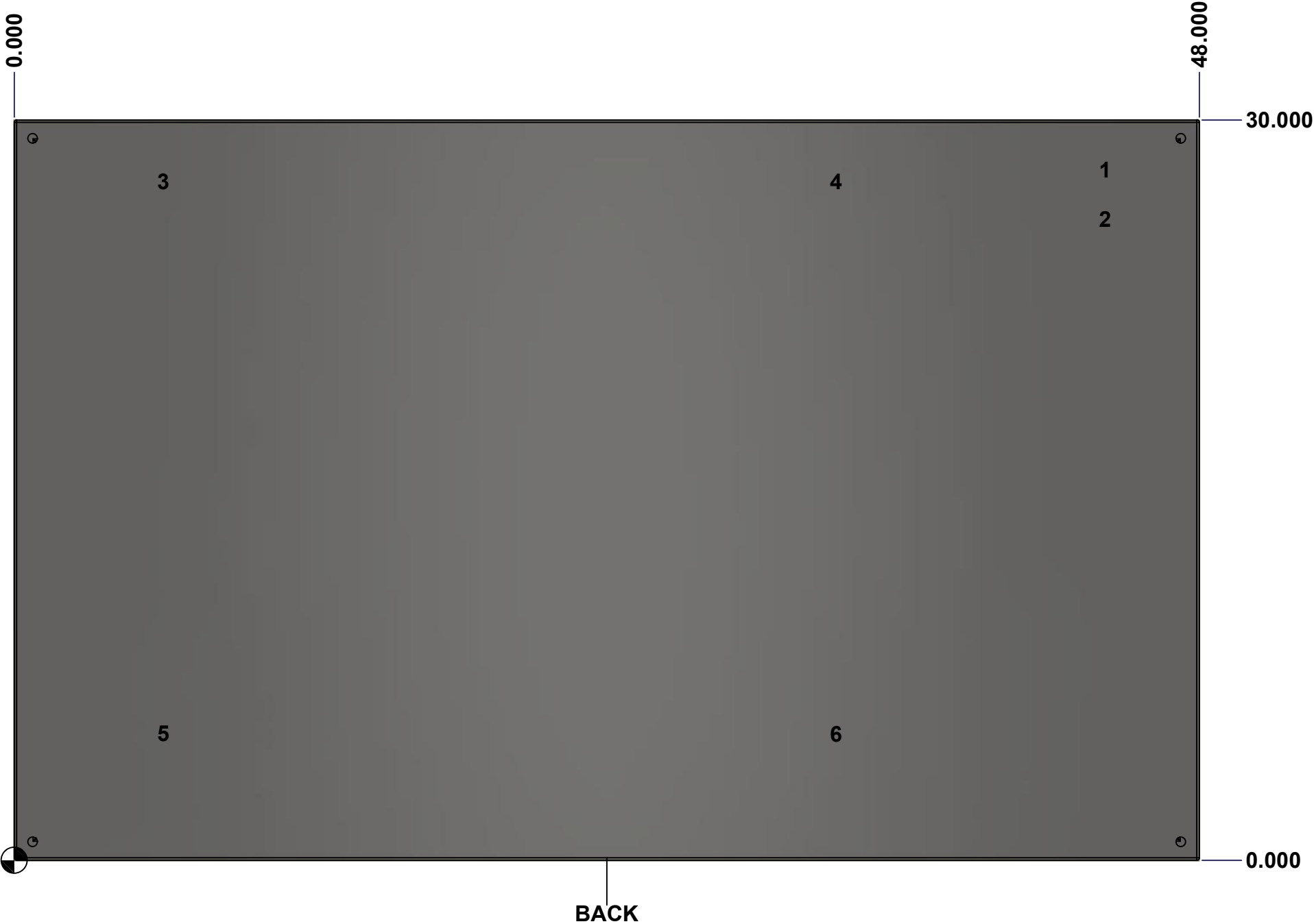
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.000	28.000	GND STUD M8 x 35mm (Inside)
2	44.000	26.000	GND STUD M8 x 35mm (Inside)
3	5.875	27.500	IP STUD M8 x 35mm (Inside)
4	33.125	27.500	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	33.125	5.125	IP STUD M8 x 35mm (Inside)



	Description 1412BTSS 30" x 48" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 1412BTSS04604DTB	Rev. 0	5 15

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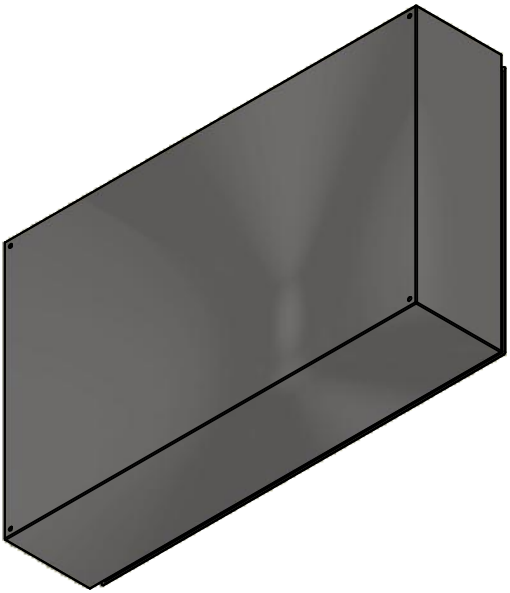
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Tolerance ±1/32" unless otherwise specified

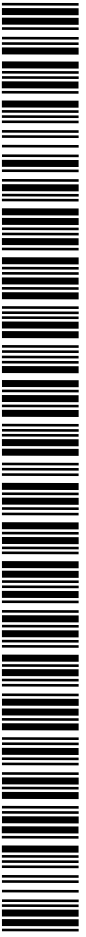
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



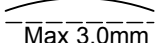
Isometric View



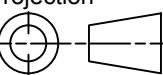


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 31-Oct-22	
BoxCad: BoxCad			
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	
Finish Fini		Brushed	

Description		Detail Rev.	
1412BTSS 30" x 48" x 10" Body			

Part Number Numéro Pièce		Rev.	
1412BTSS04604DTB		0	

6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSS04604DTB-P	0	1412BTSS 30" x 48" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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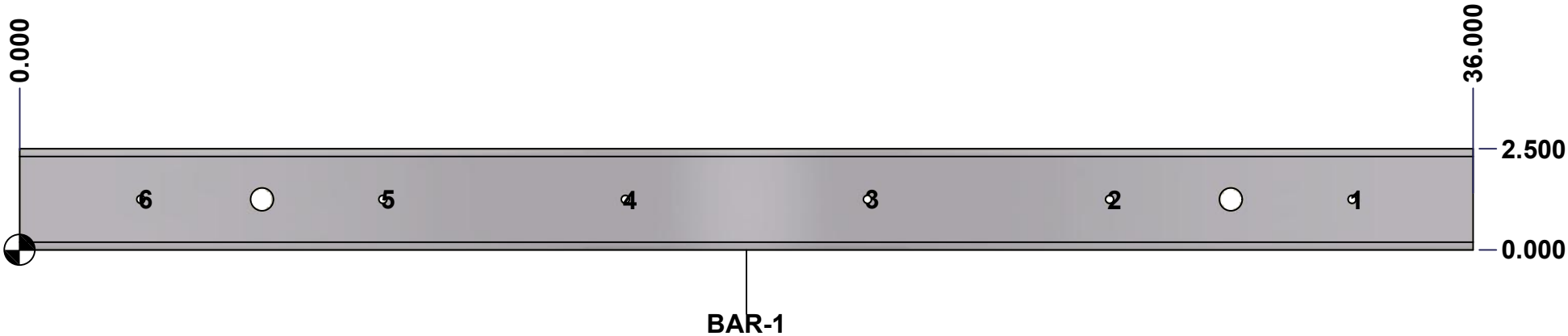
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	27.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	21.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	15.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	9.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	3.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 2 1/2"	(NULL)	
	Part Number Numéro Pièce 1412BTSS04604DTBAR1-P	Rev. 0	7 15

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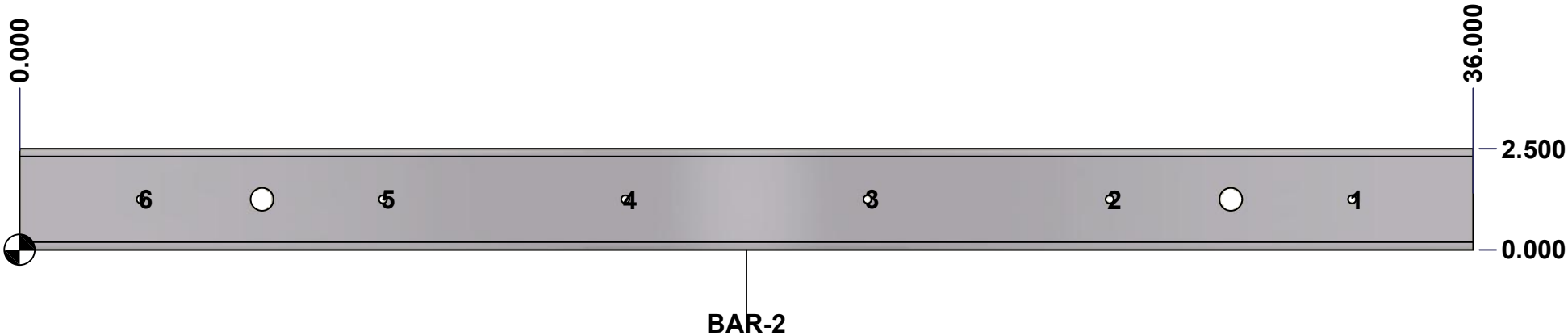
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	27.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	21.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	15.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	9.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	3.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description		Status	
	Rounded Edge Aluminum Bar 3/8" x 2 1/2"		(NULL)	
	Part Number Numéro Pièce 1412BTSS04604DTBAR2-P		Rev. 0	8 15

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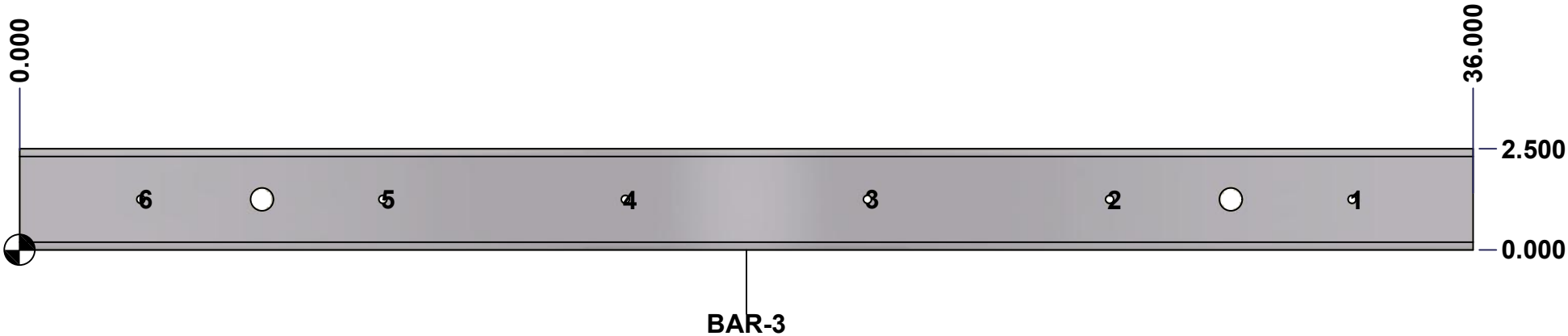
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	27.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	21.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	15.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	9.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	3.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 2 1/2"	(NULL)	
	Part Number Numéro Pièce 1412BTSS04604DTBAR3-P	Rev. 0	9 15

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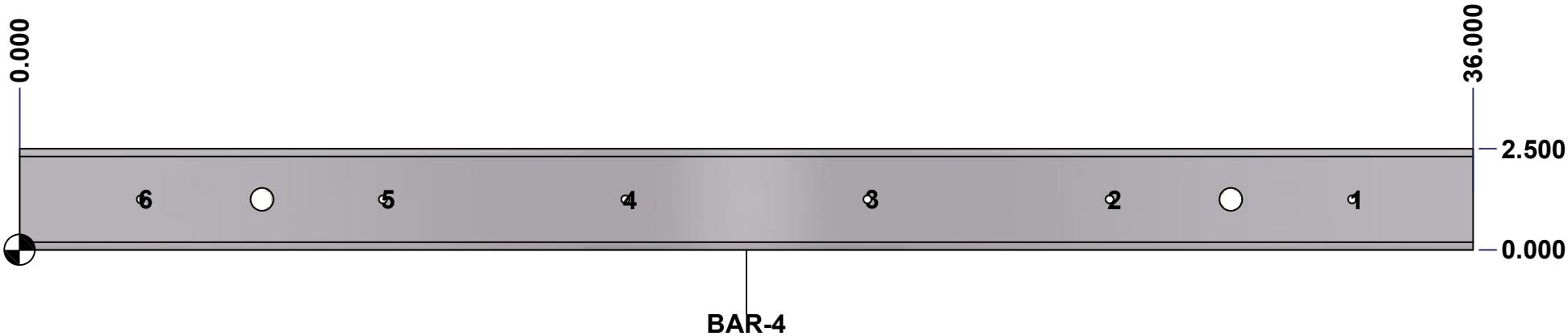
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
2	27.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
3	21.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
4	15.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
5	9.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC
6	3.000	1.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 2 1/2"	(NULL)	
	Part Number Numéro Pièce 1412BTSS04604DTBAR4-P	Rev. 0	10 15

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Tolerance $\pm 1/32$ " unless otherwise specified

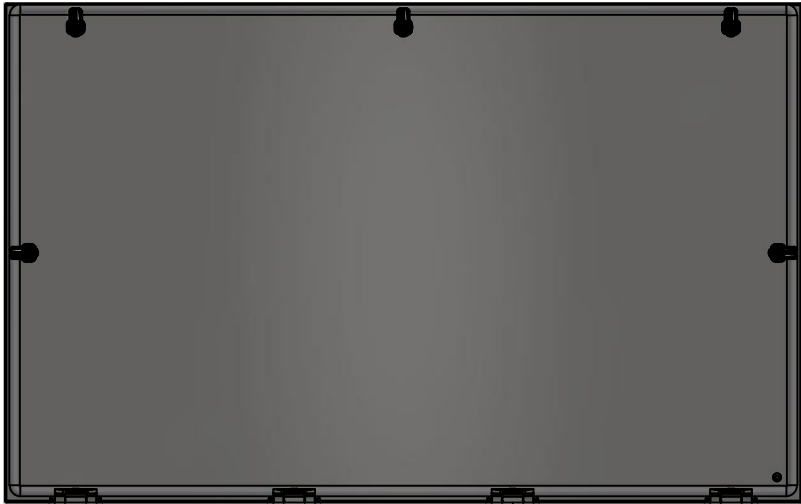
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Tolérance $\pm 1/32$ " sauf spécification contraire

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TOP

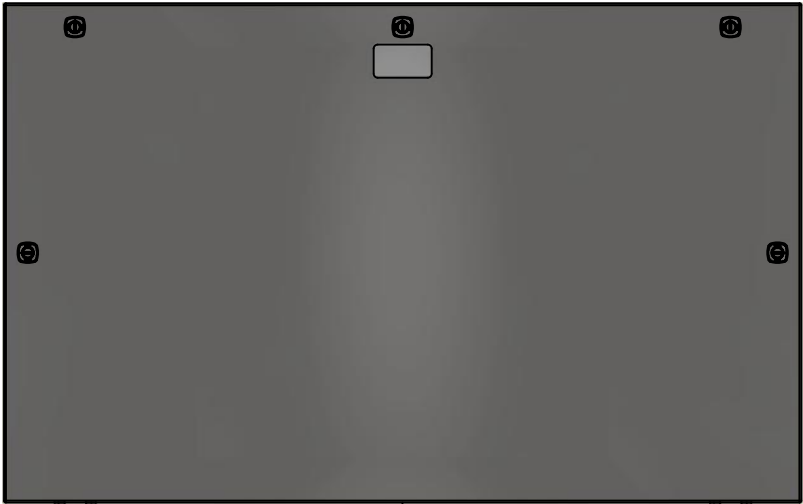


BACK

0.000
0.934

LEFT

0.000



FRONT

47.803

29.918

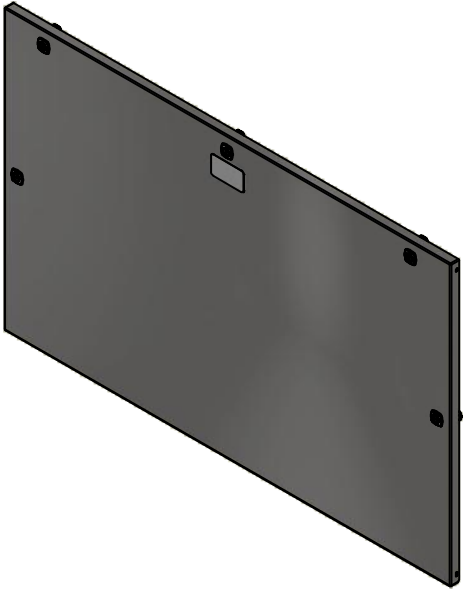
0.000

RIGHT

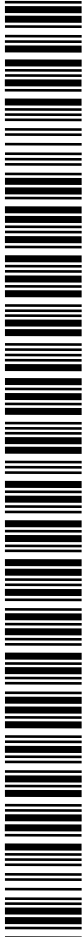


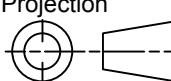
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 31-Oct-22	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 1412BTSS 30" x 48" Cover			Detail Rev.
Part Number Numéro Pièce 1412BTSS04604DTC			Rev. 11 0 15

SEE BILL OF MATERIAL ON LAST PAGE

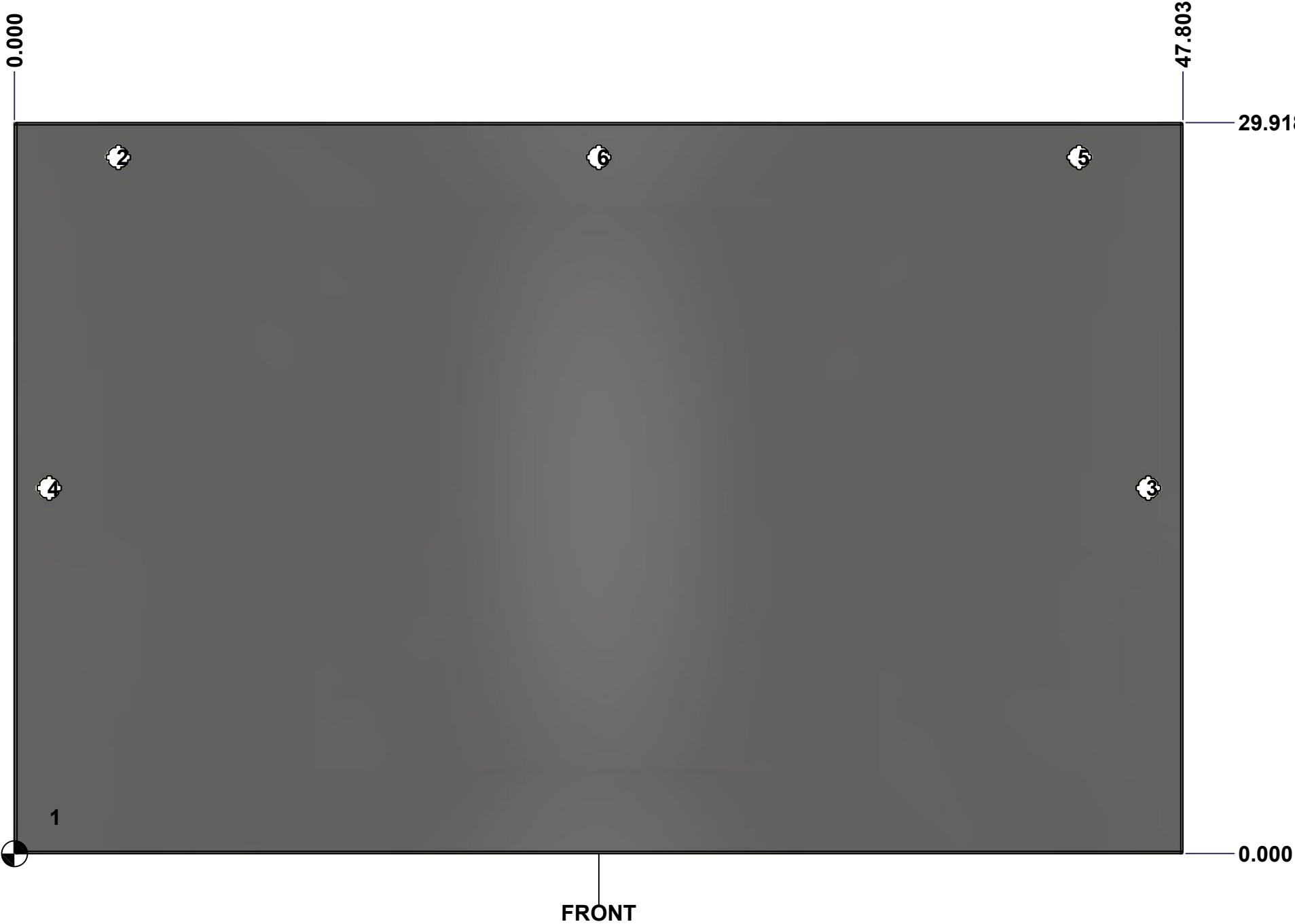
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	4.250	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
3	46.379	14.959	LOCK 880 SCQ4-SLSS6 @ 0.0°
4	1.424	14.959	LOCK 880 SCQ4-SLSS6 @ 180.0°
5	43.553	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
6	23.902	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°



	Description 1412BTSS 30" x 48" Cover	Status (NULL)	
	Part Number Numéro Pièce 1412BTSS04604DTC	Rev. 0	12 15

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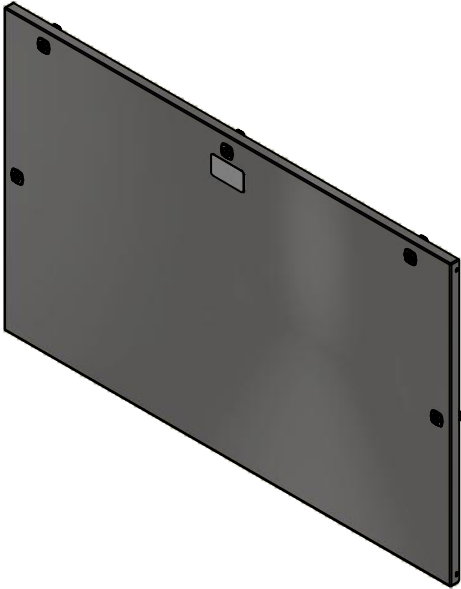
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Tolerance ±1/32" unless otherwise specified

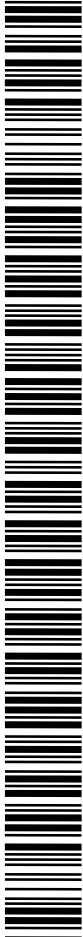
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



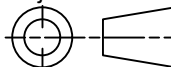
Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 31-Oct-22	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 1412BTSS 30" x 48" Cover			Detail Rev.
Part Number Numéro Pièce 1412BTSS04604DTC			Rev. 0 1315

1	1412BTSS04604DTG	0	1412BTSS 30" x 48" Cover Gasket
4	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
1	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSS04604DTC-P	0	1412BTSS 30" x 48" Cover Part
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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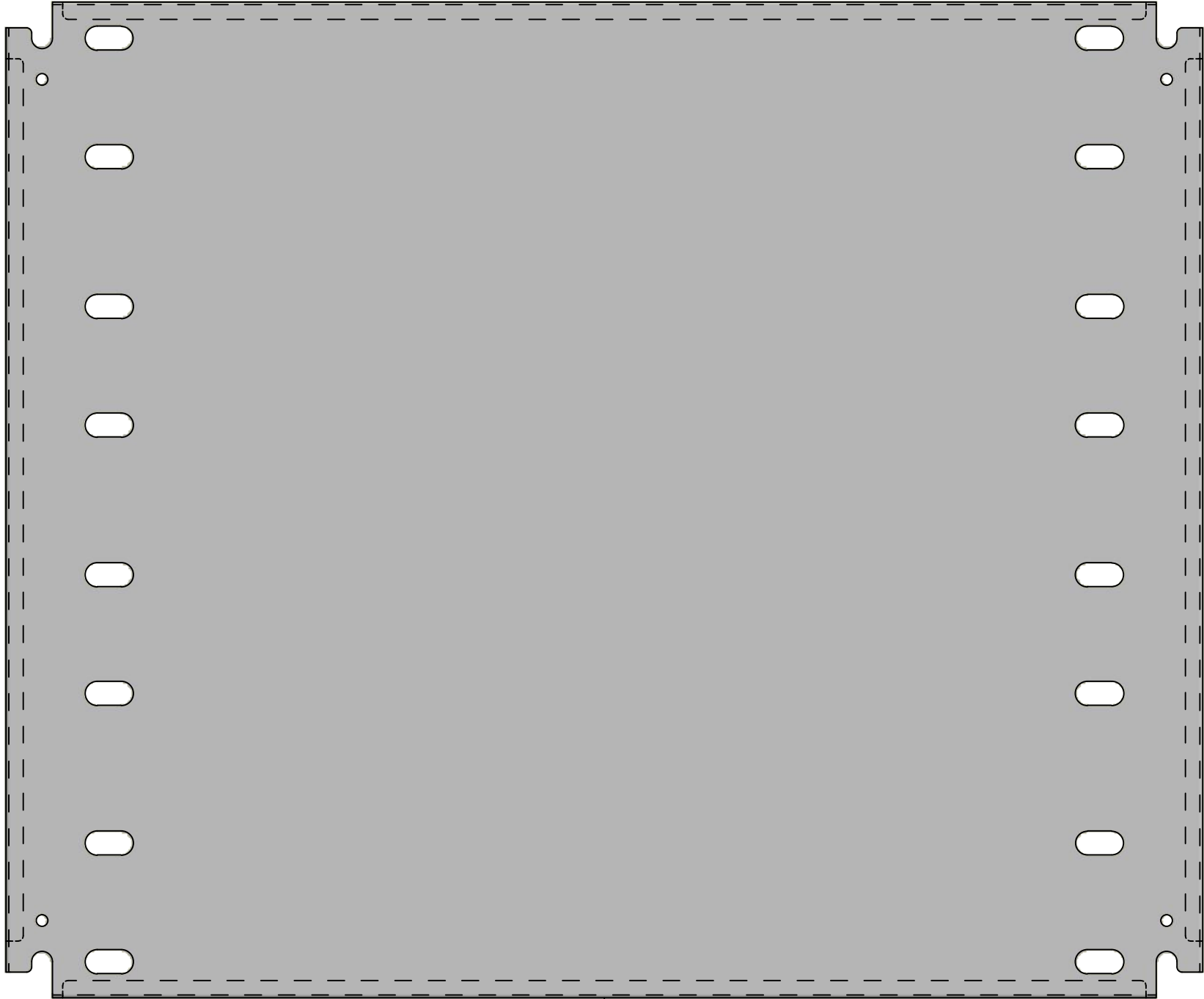
Tolerance ±1/32" unless otherwise specified

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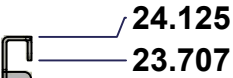
Tolérance ±1/32" sauf spécification contraire



TOP

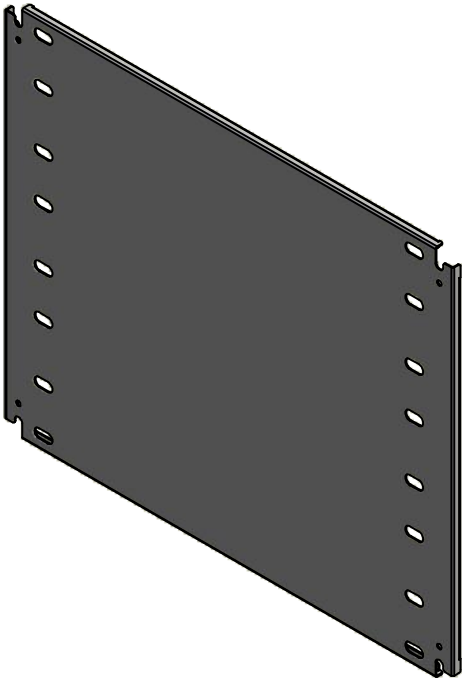


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

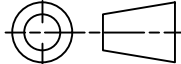


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 31-Oct-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Fini Smooth
Description 1412BTSS 24.125" x 29" Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	14
1412BTSS04604DTIP1		0	15

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

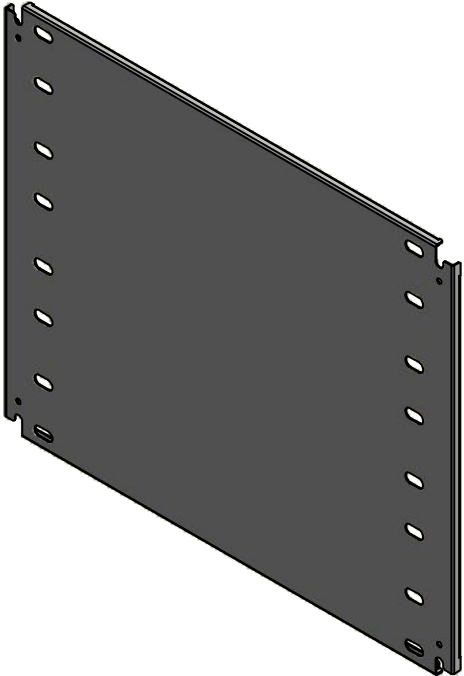
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

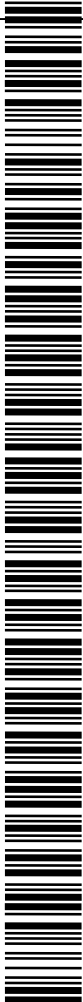
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BTSS04604DT\1412BTSS04604DT.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





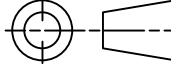
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

31-Oct-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTSS 24.125" x 29" Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSS04604DTIP1

Rev.

15

0

15

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSS04604DTIP1-P	0	1412BTSS 24.125" x 48" Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			