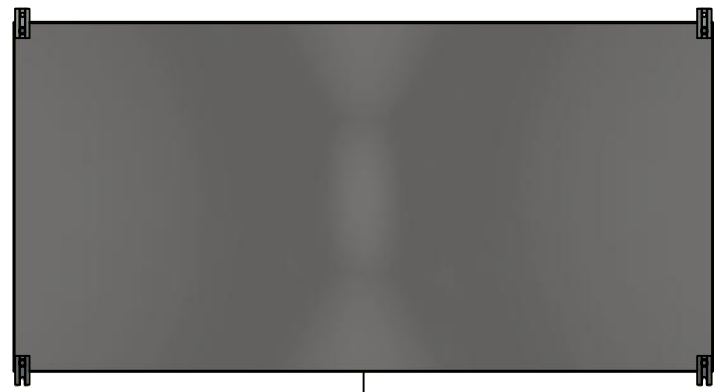


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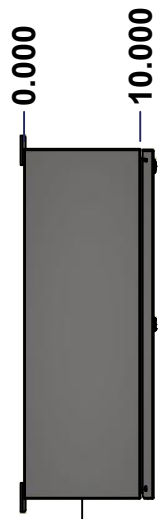
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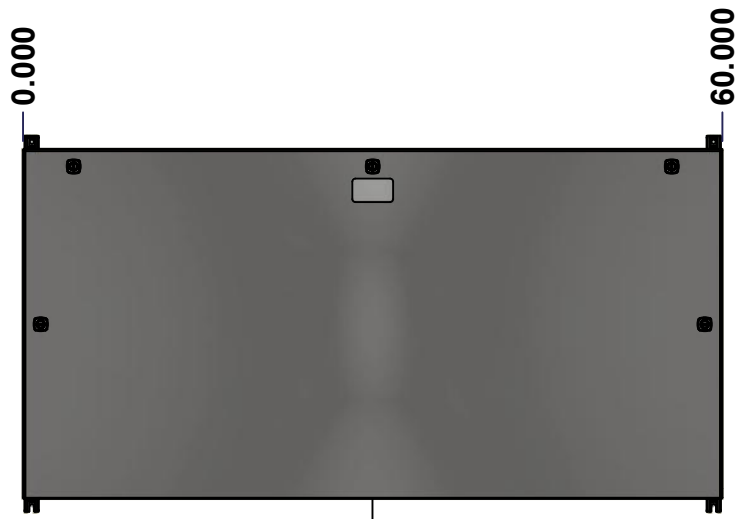
TOP



BACK



LEFT



FRONT

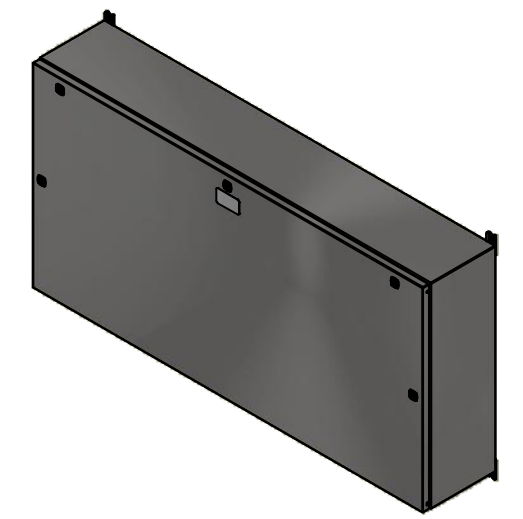


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2021-07-09
Material Matière	14 Ga Stainless Steel 304 (1.7mm)

Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.
1412BTSS 1000A - 4Wires x 60" Assembly	

Part Number Numéro Pièce	Rev.	1
1412BTSS051004DT	0	15

SEE BILL OF MATERIAL ON LAST PAGE

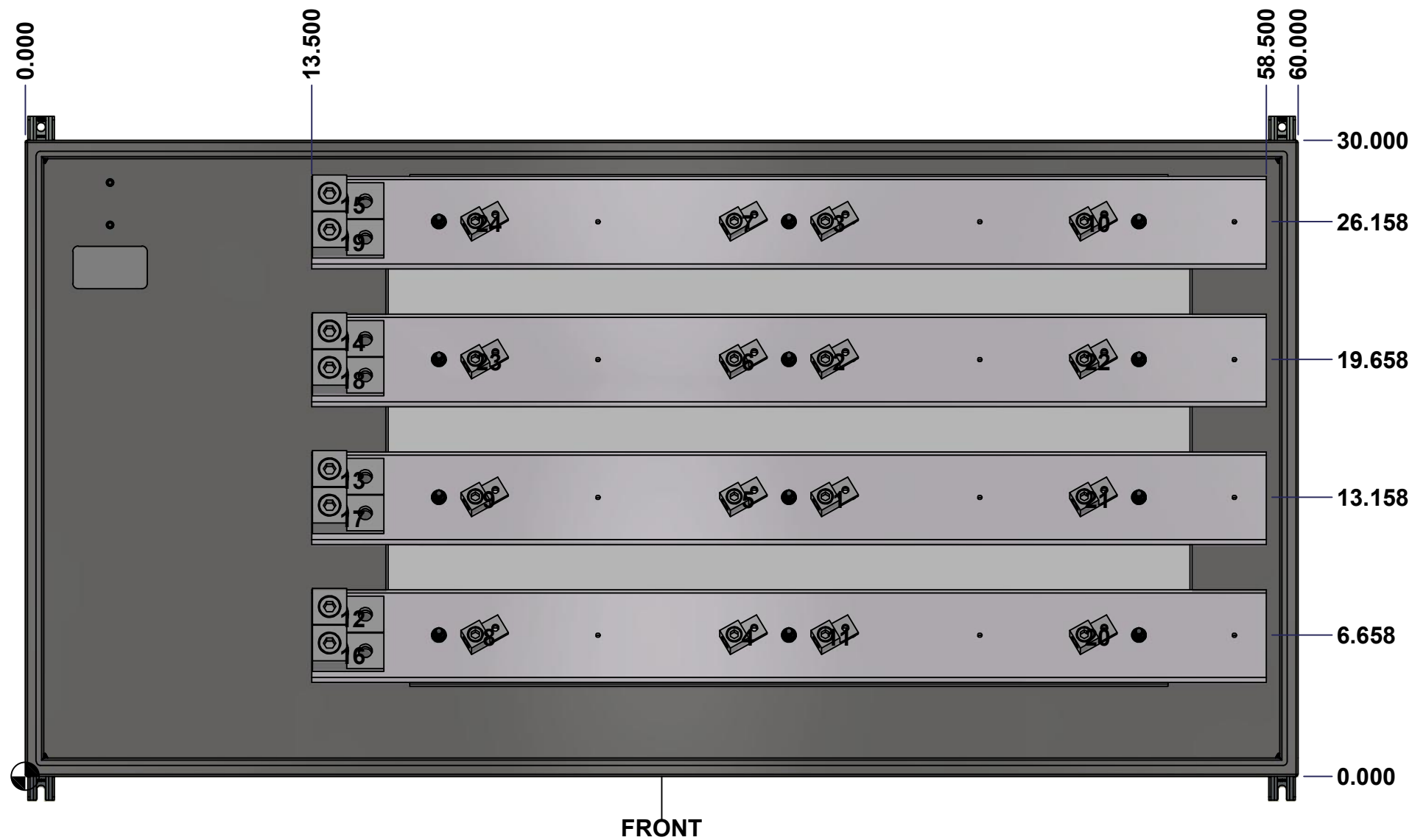
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	38.149	13.062	LUGS 881 BBS0250
2	38.149	19.562	LUGS 881 BBS0250
3	38.149	26.062	LUGS 881 BBS0250
4	33.851	6.562	LUGS 881 BBS0250
5	33.851	13.062	LUGS 881 BBS0250
6	33.851	19.562	LUGS 881 BBS0250
7	33.851	26.062	LUGS 881 BBS0250
8	21.649	6.562	LUGS 881 BBS0250
9	21.649	13.062	LUGS 881 BBS0250
10	50.351	26.062	LUGS 881 BBS0250
11	38.149	6.562	LUGS 881 BBS0250
12	15.218	7.452	LUGS 881 BBS1000
13	15.218	13.952	LUGS 881 BBS1000
14	15.218	20.452	LUGS 881 BBS1000
15	15.218	26.952	LUGS 881 BBS1000
16	15.218	5.672	LUGS 881 BBS1000
17	15.218	12.172	LUGS 881 BBS1000
18	15.218	18.672	LUGS 881 BBS1000
19	15.218	25.172	LUGS 881 BBS1000
20	50.351	6.562	LUGS 881 BBS0250
21	50.351	13.062	LUGS 881 BBS0250
22	50.351	19.562	LUGS 881 BBS0250
23	21.649	19.562	LUGS 881 BBS0250
24	21.649	26.062	LUGS 881 BBS0250



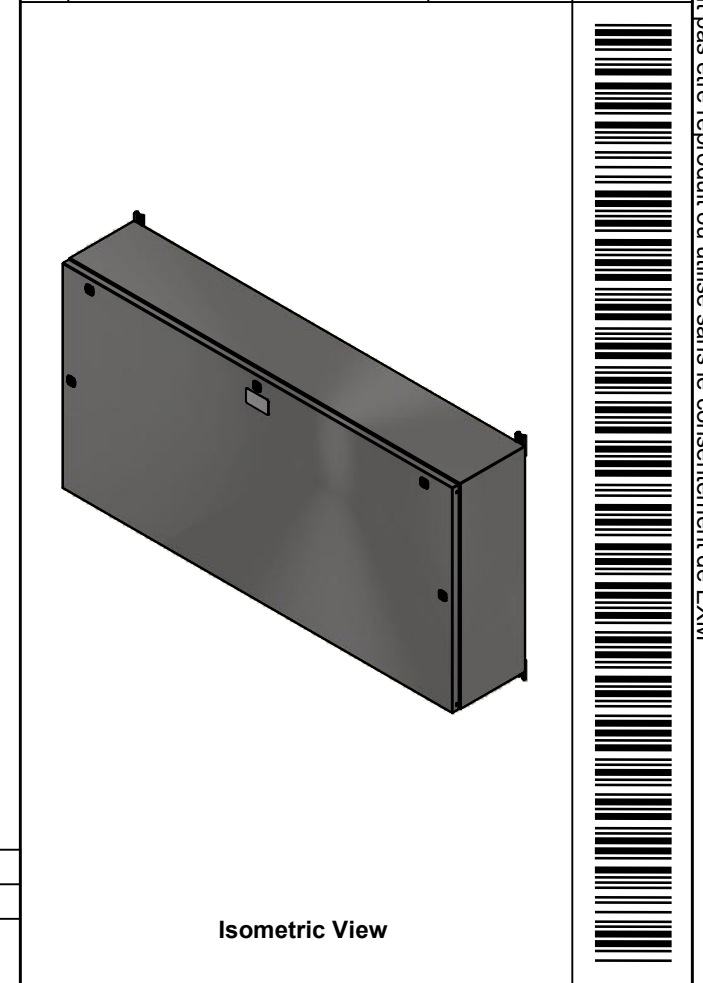
	Description 1412BTSS 1000A - 4Wires x 60" Assembly	Status (NULL)
	Part Number Numéro Pièce 1412BTSS051004DT	Rev. 2 0

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Lugs sold separately (Installed by EXM)

No.	Revisions	Date	By/Par



8	881BBS1000	0	Single Aluminum Lug (1000MCM-500MCM)
16	881BBS0250	0	Single Aluminum Lug (250MCM-6)
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSS051004DTBAR 4-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS051004DTBAR 1-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS051004DTBAR 2-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS051004DTBAR 3-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS051004DTIP1	0	1412BTSS 24.125" x 38" Inner Panel
12	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
18	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSS051004DTB	0	1412BTSS 30" x 60" x 10" Body
1	1412BTSS051004DTC	0	1412BTSS 30" x 60" Cover

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 2021-07-09
Material Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur: Unpainted	Finish Fini: Brushed
Description: 1412BTSS 1000A - 4Wires x 60" Assembly	Detail Rev.
Part Number Numéro Pièce: 1412BTSS051004DT	Rev. 0

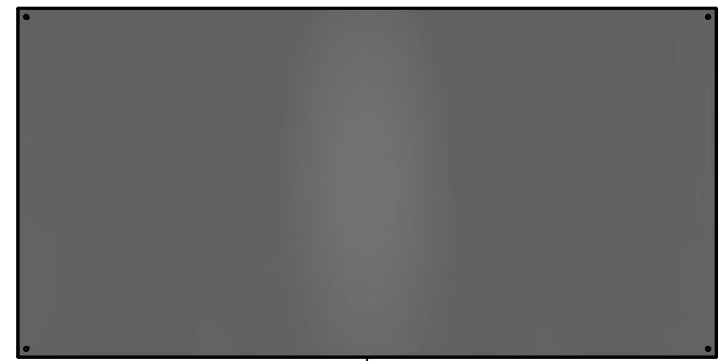
Qty	Part Number	Rev	Description
Parts List			

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TOP



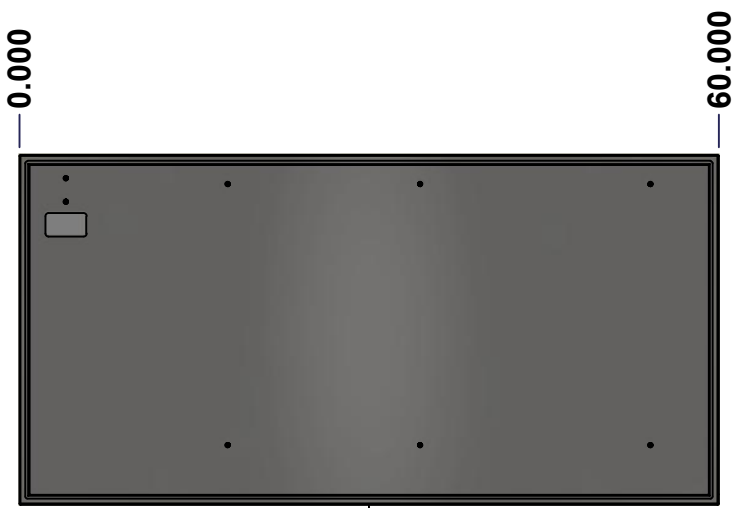
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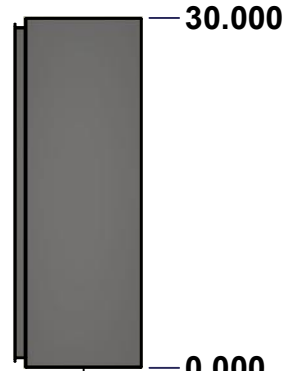
BOTTOM



LEFT

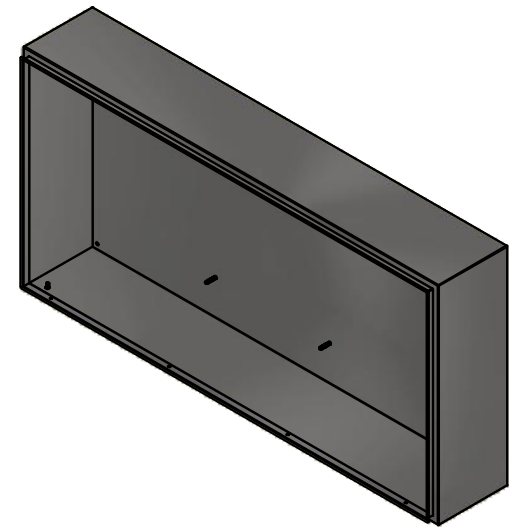


FRONT




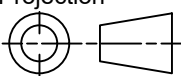
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2021-07-09
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
1412BTSS 30" x 60" x 10" Body		
Part Number Numéro Pièce	Rev.	4
1412BTSS051004DTB	0	15

SEE BILL OF MATERIAL ON LAST PAGE

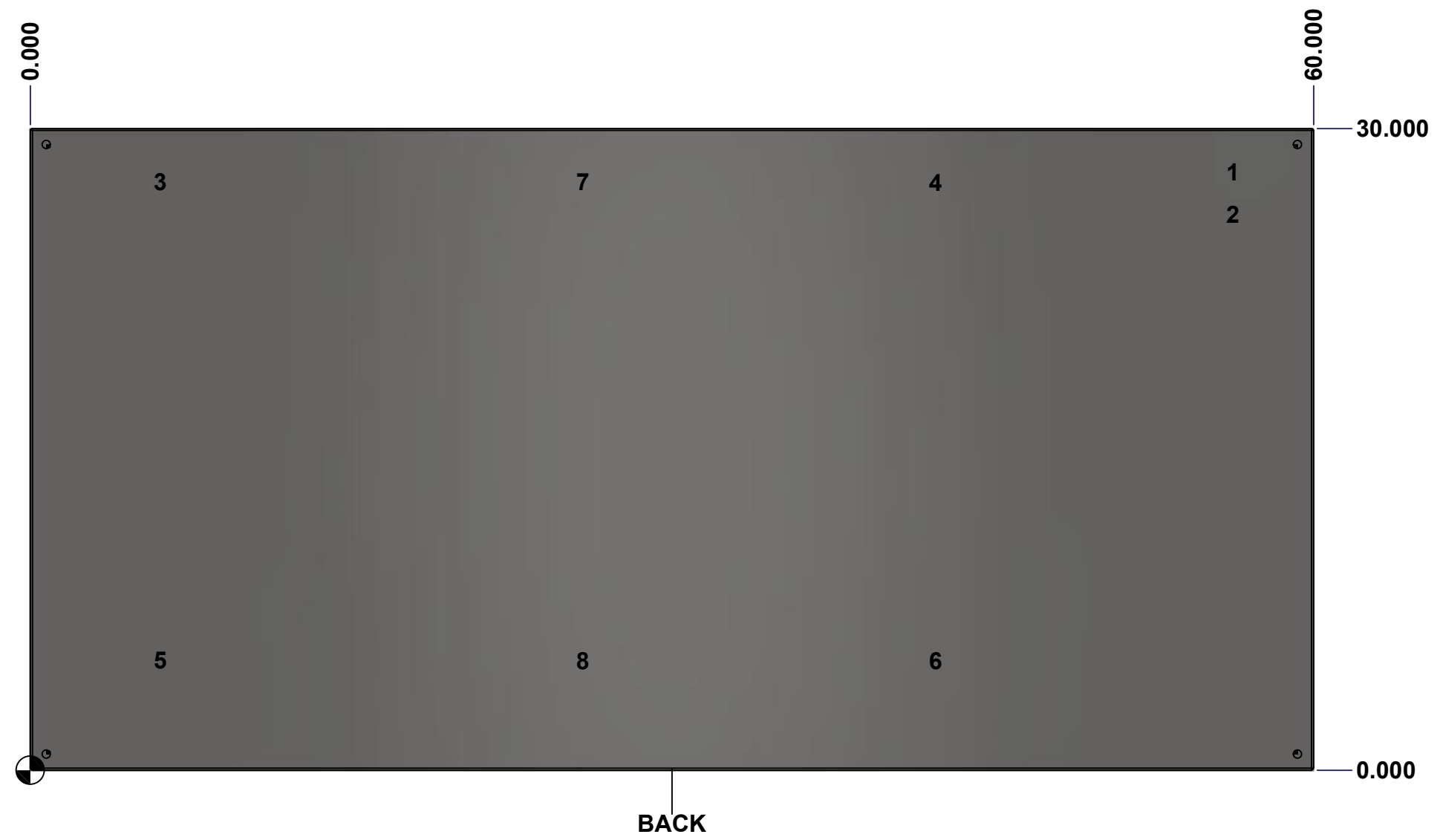
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	56.000	28.000	GND STUD M8 x 35mm (Inside)
2	56.000	26.000	GND STUD M8 x 35mm (Inside)
3	5.875	27.500	IP STUD M8 x 35mm (Inside)
4	42.125	27.500	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	42.125	5.125	IP STUD M8 x 35mm (Inside)
7	25.625	27.500	IP STUD M8 x 35mm (Inside)
8	25.625	5.125	IP STUD M8 x 35mm (Inside)

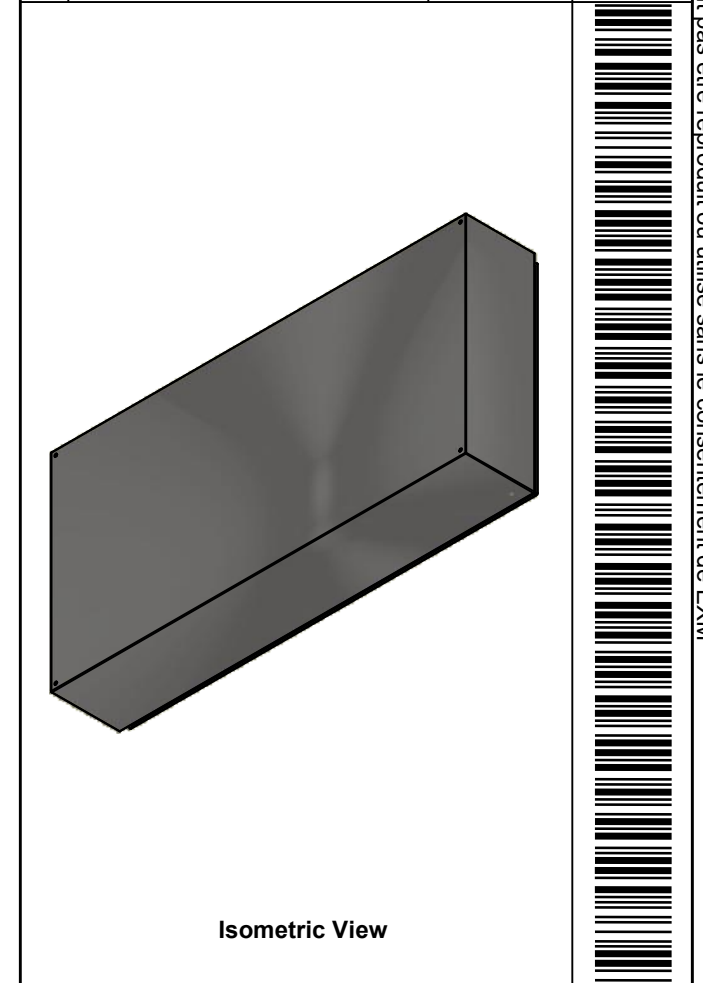



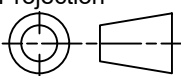
	Description	Status
	1412BTSS 30" x 60" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	1412BTSS051004DTB	0 / 15

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No.	Revisions	Date	By/Par



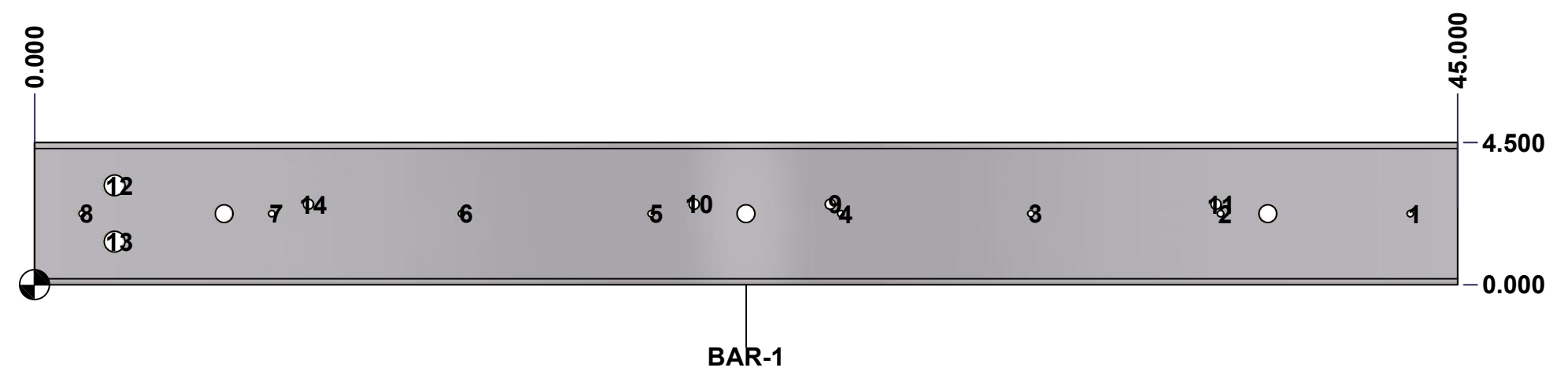
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2021-07-09
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
1412BTSS 30" x 60" x 10" Body		
Part Number Numéro Pièce	Rev.	6
1412BTSS051004DTB	0	15

Qty	Part Number	Rev	Description
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSS051004DTB-P	0	1412BTSS 30" x 60" x 10" Body Part
Parts List			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	43.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	37.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	31.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	25.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	19.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	13.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	7.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	1.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	25.163	2.547	RND Ø0.328
10	20.865	2.547	RND Ø0.328
11	37.365	2.547	RND Ø0.328
12	2.531	3.140	RND Ø0.656
13	2.531	1.360	RND Ø0.656
14	8.663	2.547	RND Ø0.328

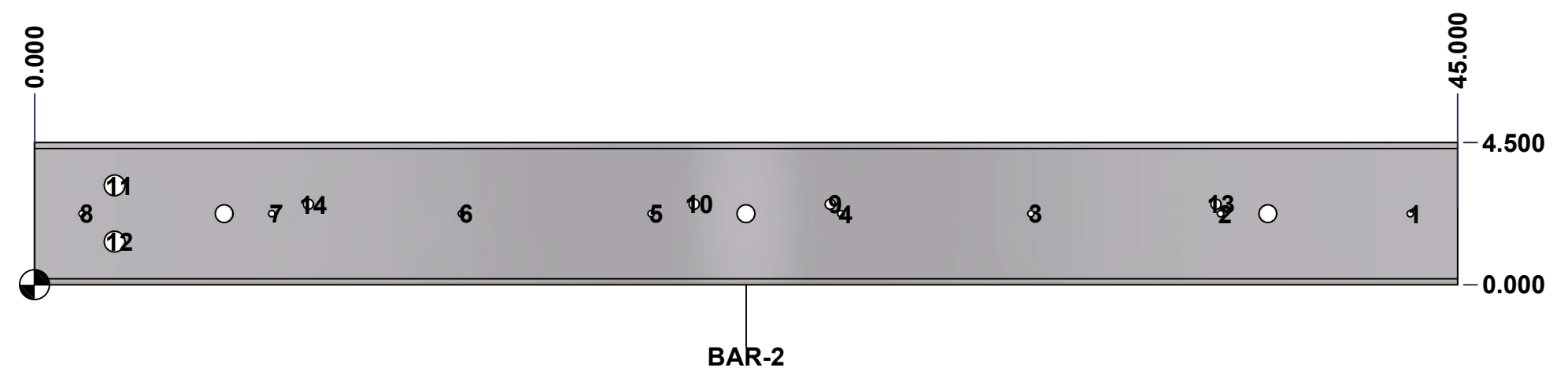


	Description	Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)
	Part Number	Rev.
	Numéro Pièce	7
1412BTSS051004DTBAR1-P 0		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	43.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	37.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	31.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	25.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	19.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	13.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	7.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	1.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	25.163	2.547	RND Ø0.328
10	20.865	2.547	RND Ø0.328
11	2.531	3.140	RND Ø0.656
12	2.531	1.360	RND Ø0.656
13	37.365	2.547	RND Ø0.328
14	8.663	2.547	RND Ø0.328

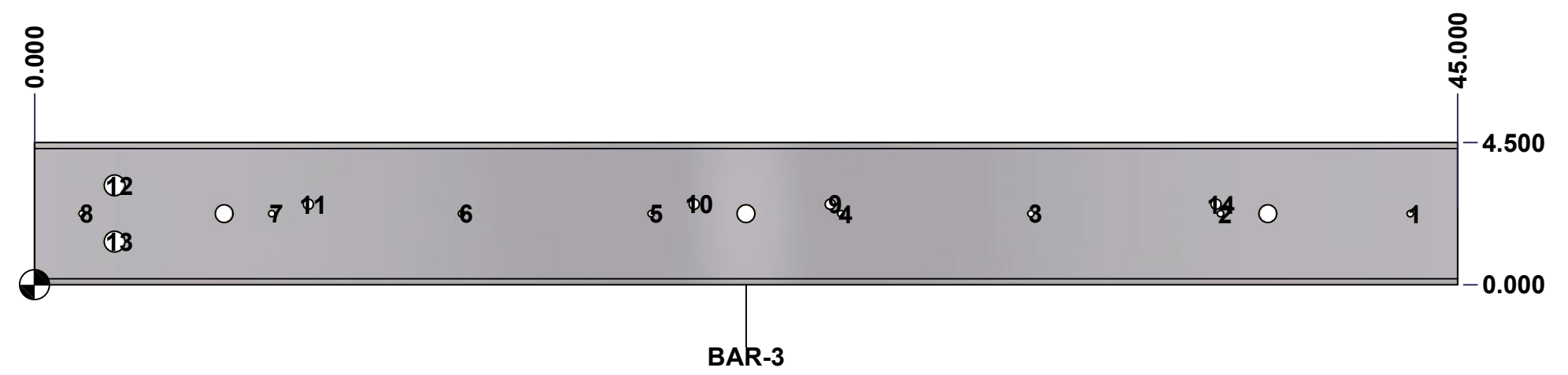


	Description	Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)
	Part Number	Rev.
	1412BTSS051004DTBAR2-P	8
	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	43.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	37.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	31.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	25.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	19.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	13.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	7.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	1.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	25.163	2.547	RND Ø0.328
10	20.865	2.547	RND Ø0.328
11	8.663	2.547	RND Ø0.328
12	2.531	3.140	RND Ø0.656
13	2.531	1.360	RND Ø0.656
14	37.365	2.547	RND Ø0.328

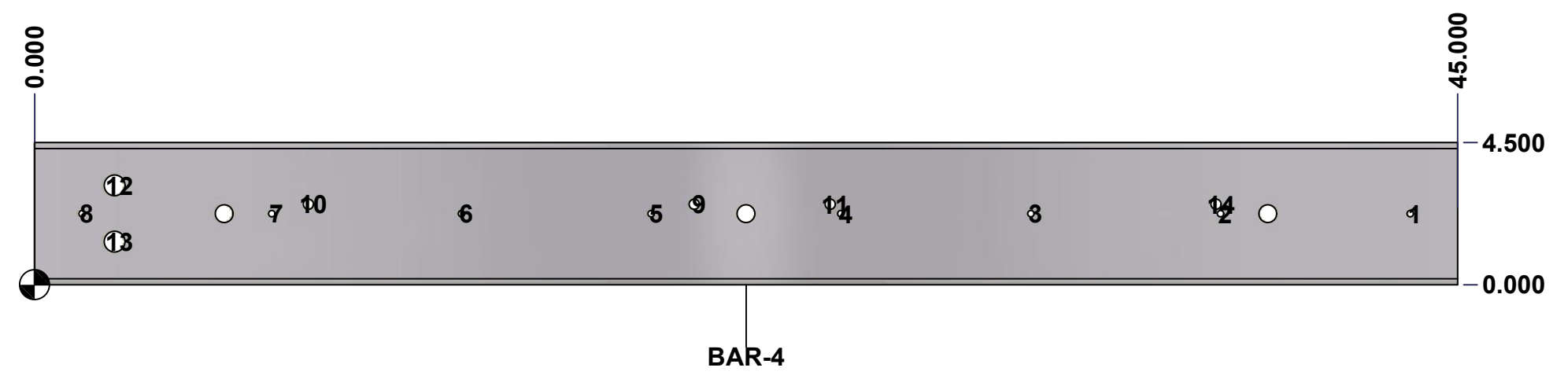


	Description	Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)
	Part Number	Rev.
	1412BTSS051004DTBAR3-P	9
	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	43.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	37.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	31.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	25.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	19.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	13.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	7.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	1.500	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	20.865	2.547	RND Ø0.328
10	8.663	2.547	RND Ø0.328
11	25.163	2.547	RND Ø0.328
12	2.531	3.140	RND Ø0.656
13	2.531	1.360	RND Ø0.656
14	37.365	2.547	RND Ø0.328



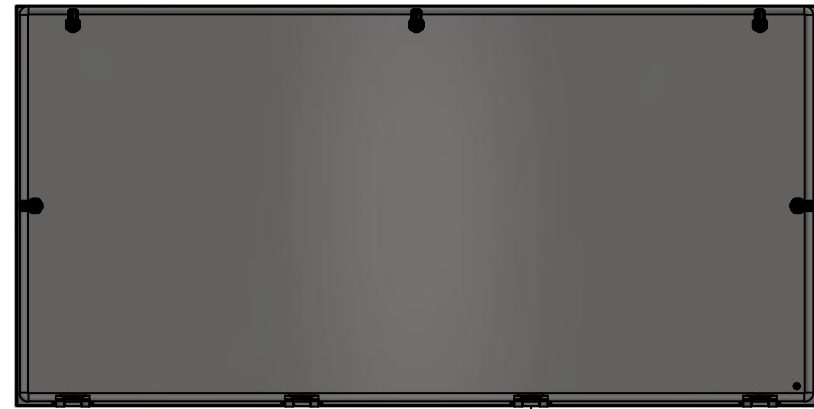
	Description	Status
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)
	Part Number Numéro Pièce	Rev.
	1412BTSS051004DTBAR4-P	0
		10
		15

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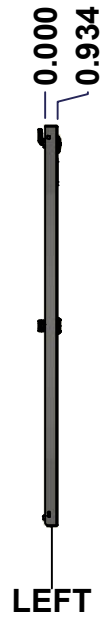
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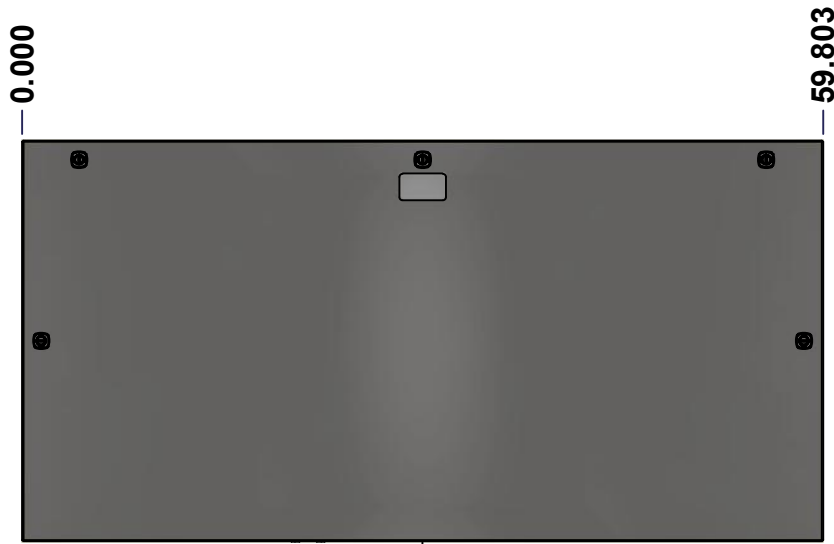
TOP



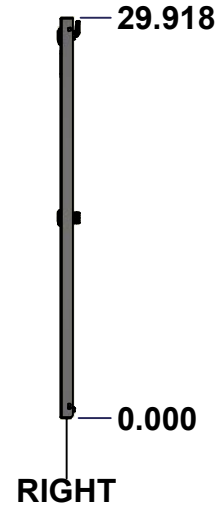
BACK



LEFT



FRONT

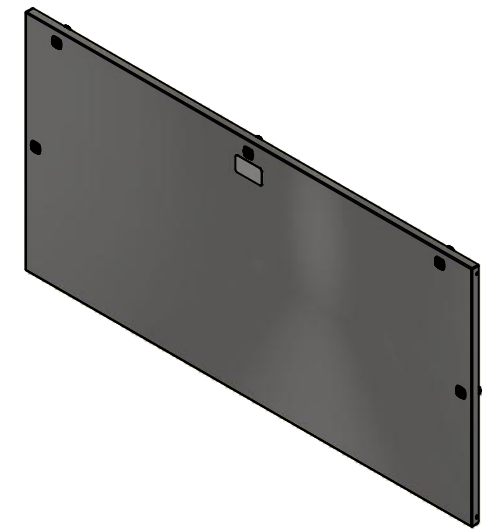


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

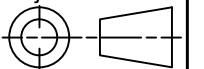


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2021-07-09
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 1412BTSS 30" x 60" Cover	Detail Rev.
Part Number Numéro Pièce 1412BTSS051004DTC	Rev. 11 0

SEE BILL OF MATERIAL ON LAST PAGE

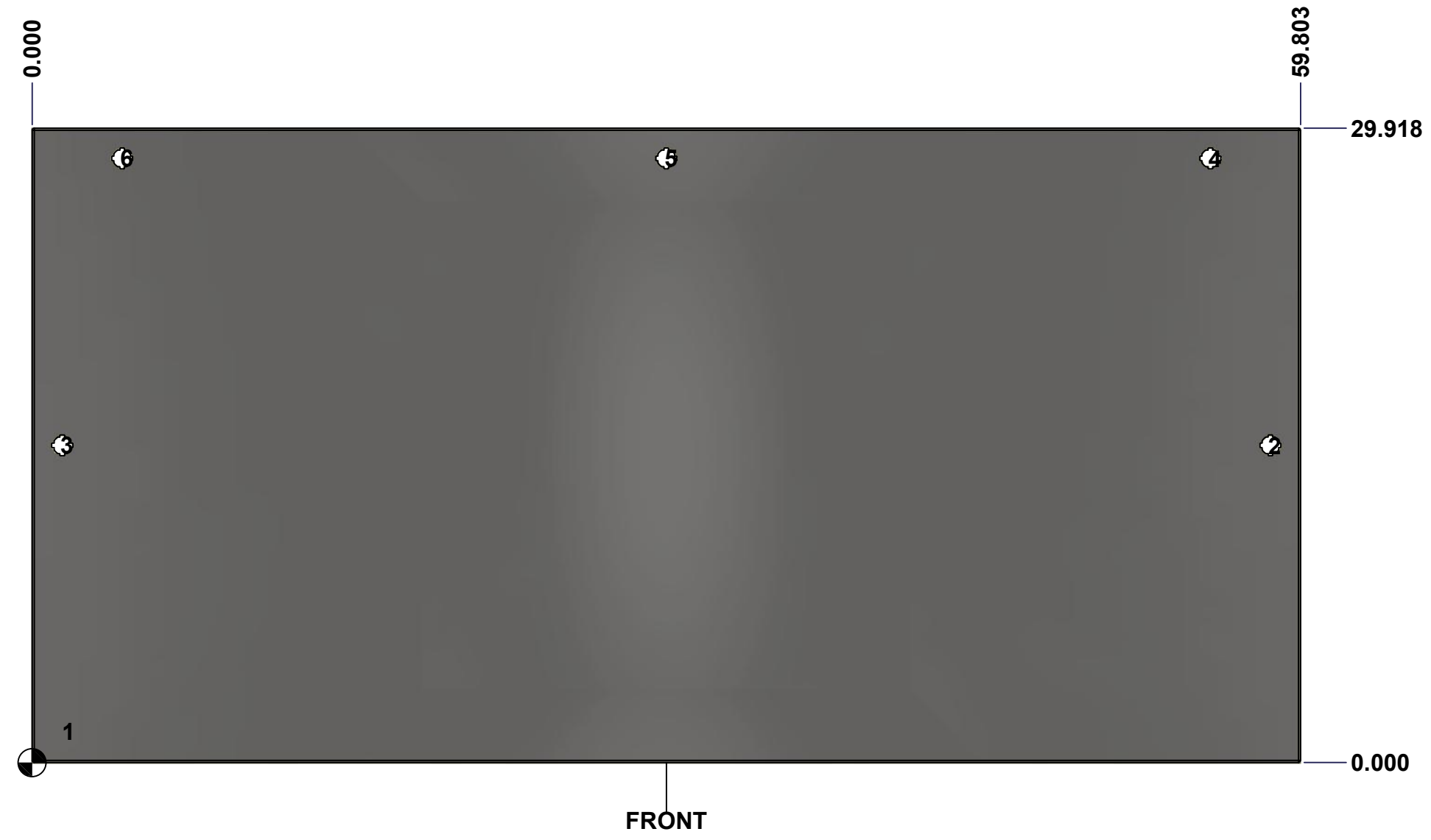
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	58.379	14.959	LOCK 880 SCQ4-SLSS6 @ 0.0°
3	1.424	14.959	LOCK 880 SCQ4-SLSS6 @ 180.0°
4	55.553	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
5	29.902	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
6	4.250	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°

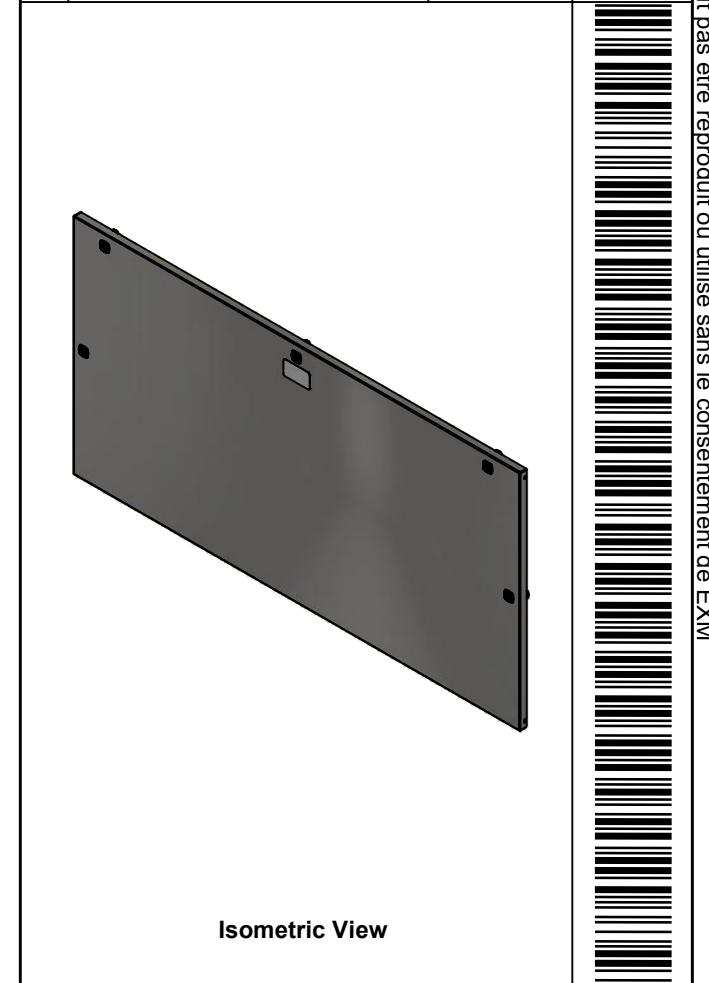



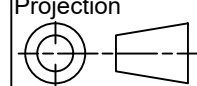
	Description	Status	
	1412BTSS 30" x 60" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	1412BTSS051004DTC	0	12 15

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No.	Revisions	Date	By/Par

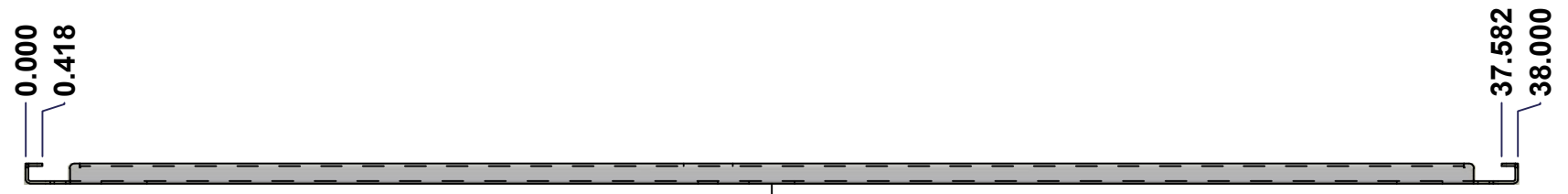


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2021-07-09
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
1412BTSS 30" x 60" Cover		
Part Number Numéro Pièce	Rev.	13
1412BTSS051004DTC	0	15

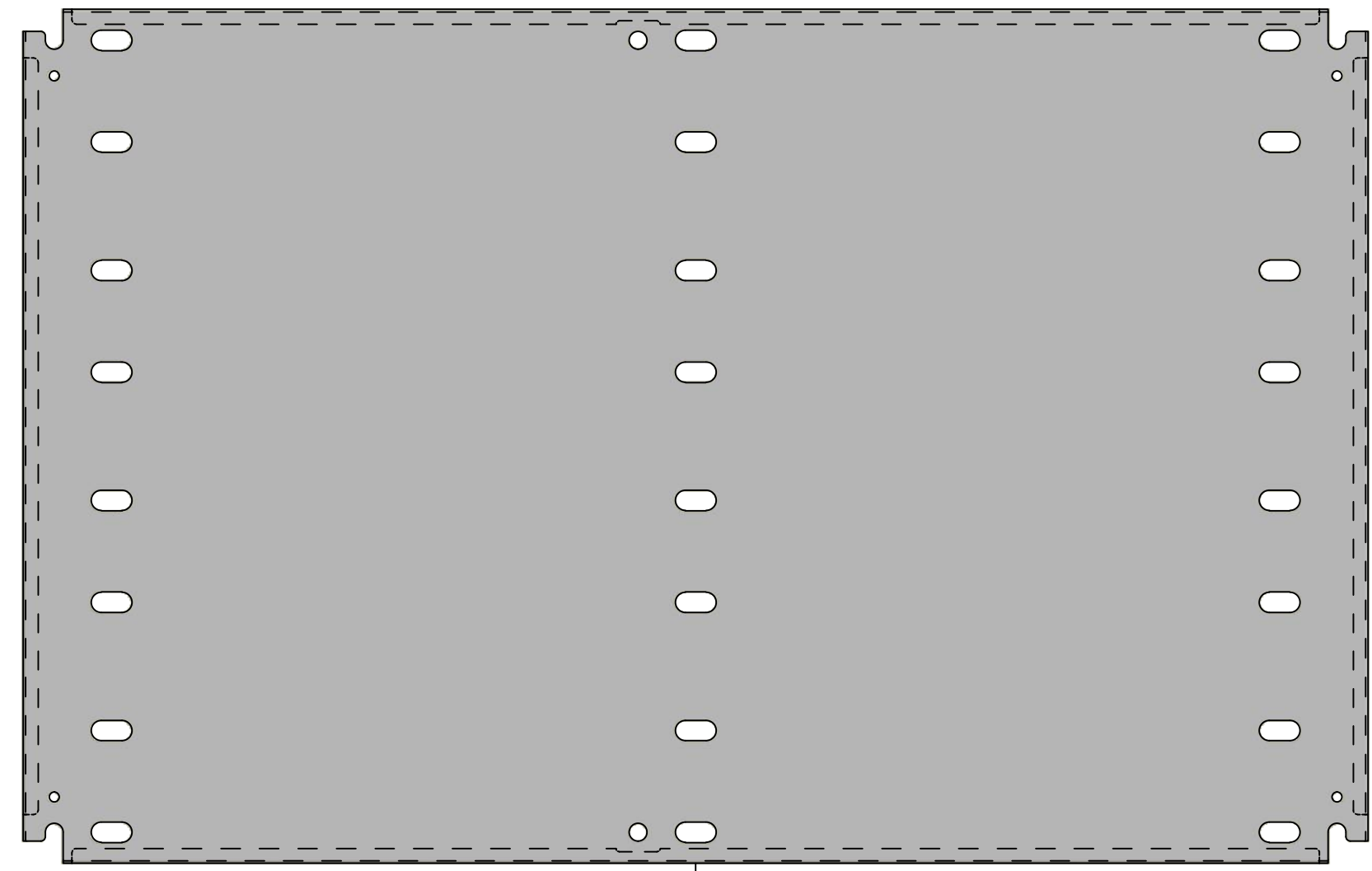
Qty	Part Name	Rev	Description
1	1412BTSS051004DTG	0	1412BTSS 30" x 60" Cover Gasket
4	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
1	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSS051004DTC-P	0	1412BTSS 30" x 60" Cover Part
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Parts List			

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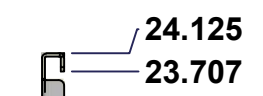
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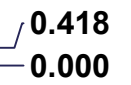
TOP



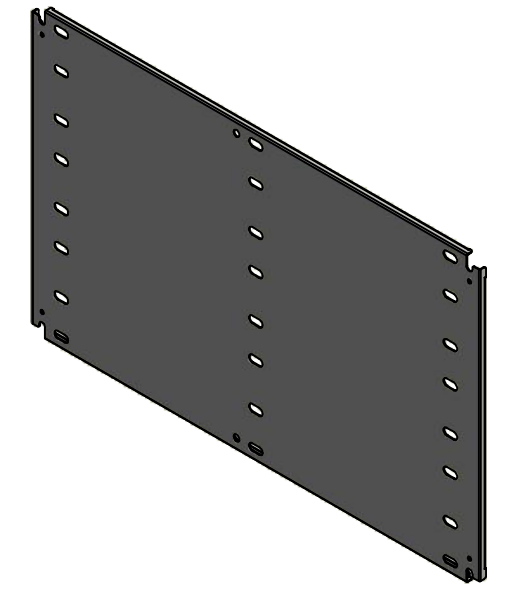
FRONT



RIGHT



No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2021-07-09
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur White RAL9003	Finish Fini Smooth

Description 1412BTSS 24.125" x 38" Inner Panel	Detail Rev.
---	-------------

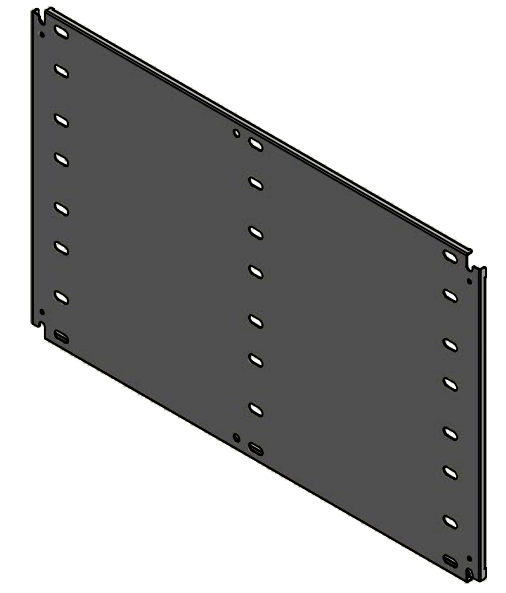
Part Number Numéro Pièce 1412BTSS051004DTIP1	Rev. 0	14 15
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SEE BILL OF MATERIAL ON LAST PAGE

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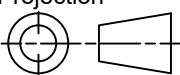
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2021-07-09
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 1412BTSS 24.125" x 38" Inner Panel	
Part Number Numéro Pièce 1412BTSS051004DTIP1	Detail Rev. Rev. 15 0

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSS051004DTIP1-P	0	1412BTSS 24.125" x 60" Inner Panel Part
Parts List			