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Tolerance ±1/32" unless otherwise specified

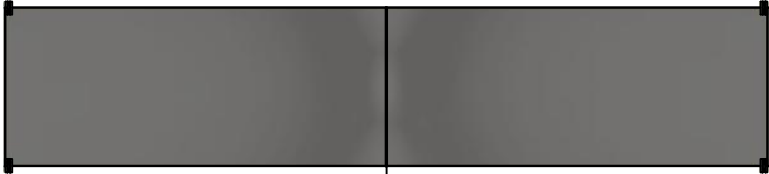
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Tolérance ±1/32" sauf spécification contraire

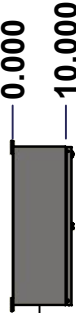
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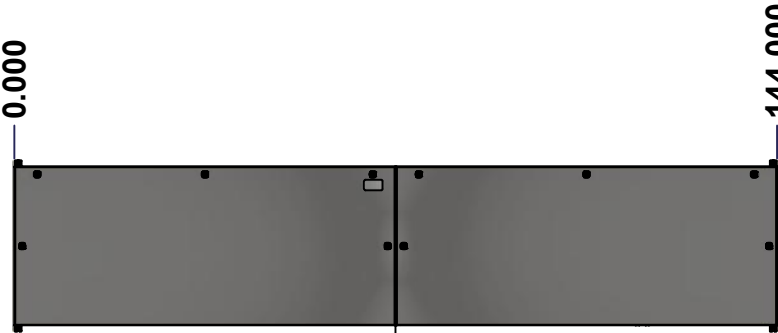
TOP



LEFT



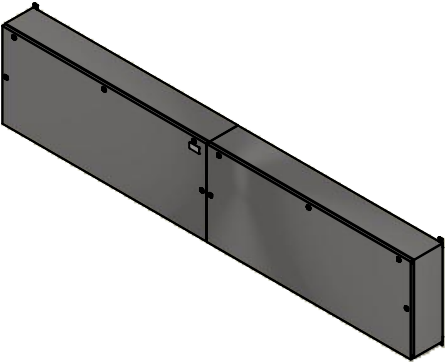
LEFT



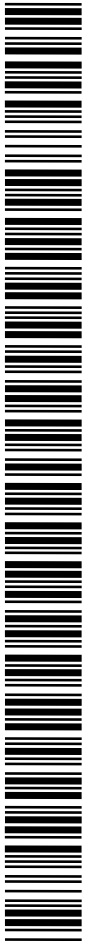
FRONT



RIGHT



Isometric View



BOTTOM

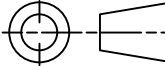


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

1412BTSS 1000A - 4Wires x 144"
Assembly

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DT

Rev.

1

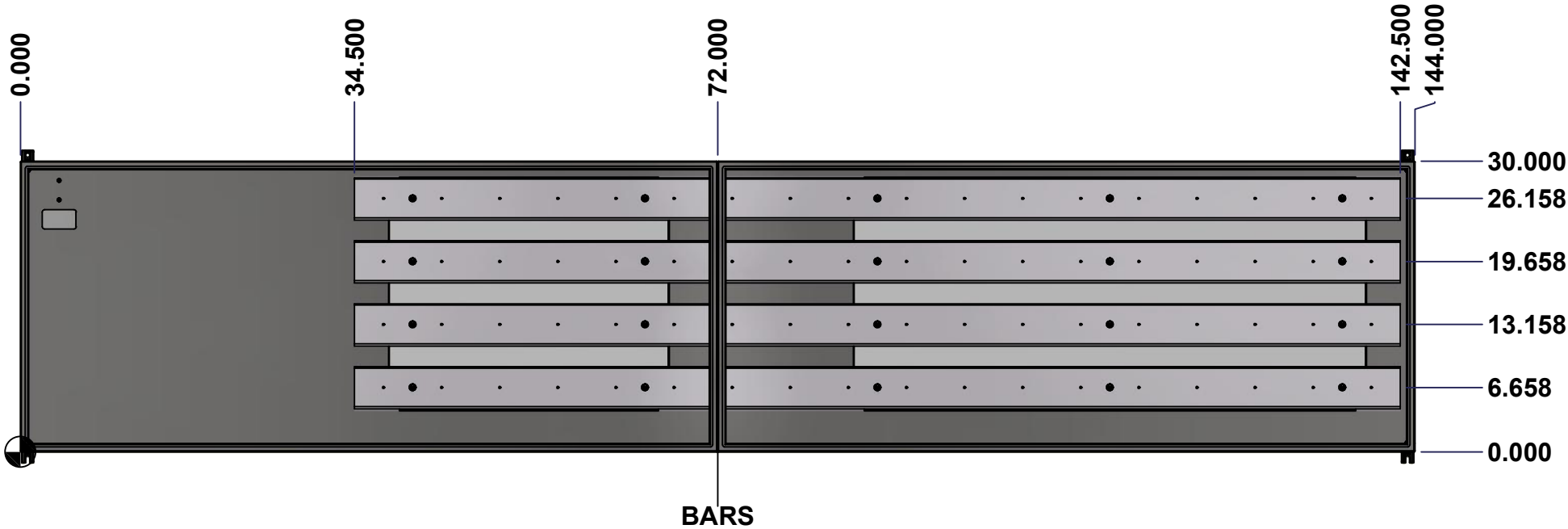
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17

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description 1412BTSS 1000A - 4Wires x 144" Assembly		Status (NULL)	
	Part Number Numéro Pièce 1412BTSS121004DT		Rev. 0	2 17

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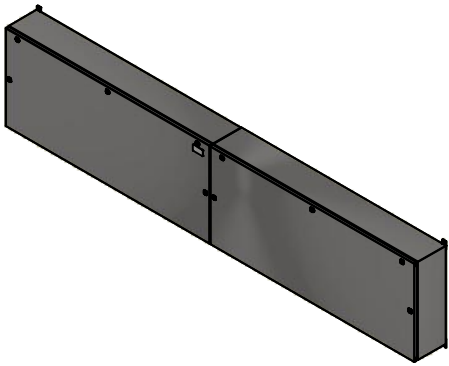
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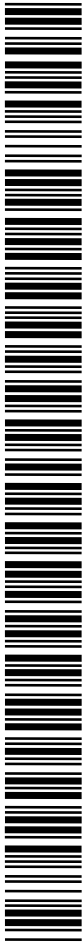
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



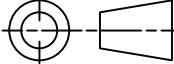
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSS121004DTIP2	0	1412BTSS 24.125" x 53" Right Inner Panel
1	1412BTSS121004DTBAR 1-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS121004DTBAR 2-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS121004DTBAR 3-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS121004DTBAR 4-P	0	Rounded Edge Aluminum Bar 3/8" x 4 1/2"
1	1412BTSS121004DTIP1	0	1412BTSS 24.125" x 29" Left Inner Panel
20	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
30	STK-Q-07310	2	Flange Lock Nut M8
10	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSS121004DTB	0	1412BTSS 30" x 144" x 10" Body
1	1412BTSS121004DTC	0	1412BTSS 30" x 144" Cover
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

1412BTSS 1000A - 4Wires x 144" Assembly

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DT

Rev.

0

3

17

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

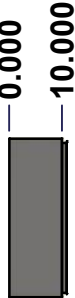
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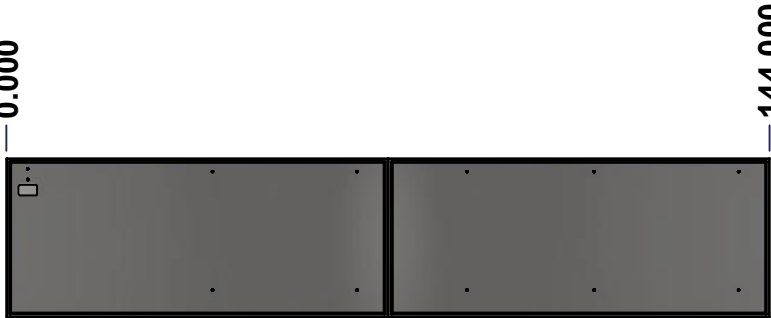
TOP



BACK



LEFT



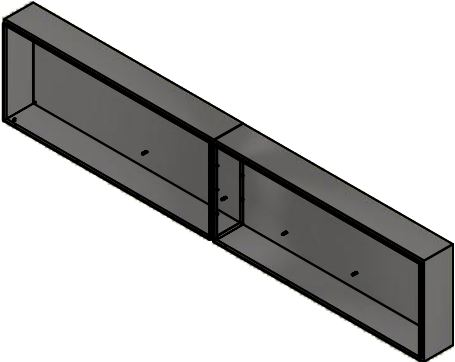
FRONT



RIGHT



BOTTOM



Isometric View

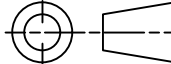


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Flatness
Aplatissement

Max 3.0mm

Projection



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Client

Date

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Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

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Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

1412BTSS 30" x 144" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DTB

Rev.

4

0

17

SEE BILL OF MATERIAL ON LAST PAGE

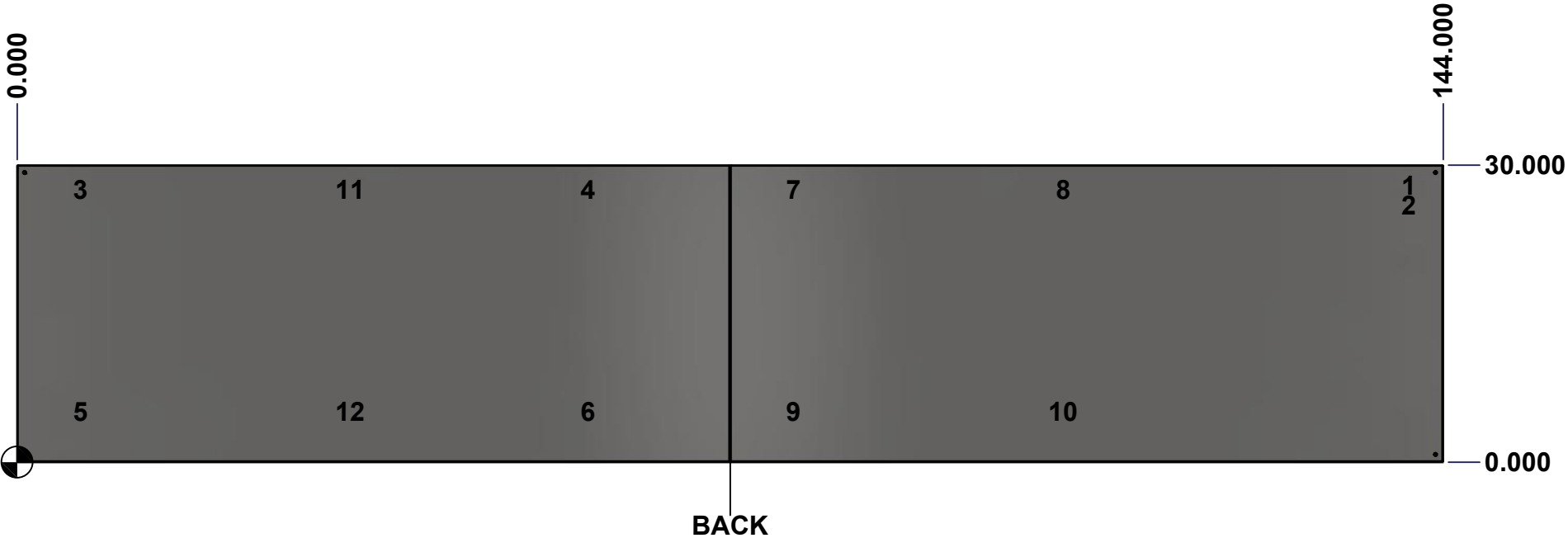
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	140.000	28.000	GND STUD M8 x 35mm (Inside)
2	140.000	26.000	GND STUD M8 x 35mm (Inside)
3	5.875	27.500	IP STUD M8 x 35mm (Inside)
4	57.125	27.500	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	57.125	5.125	IP STUD M8 x 35mm (Inside)
7	77.875	27.500	IP STUD M8 x 35mm (Inside)
8	105.125	27.500	IP STUD M8 x 35mm (Inside)
9	77.875	5.125	IP STUD M8 x 35mm (Inside)
10	105.125	5.125	IP STUD M8 x 35mm (Inside)
11	33.125	27.500	IP STUD M8 x 35mm (Inside)
12	33.125	5.125	IP STUD M8 x 35mm (Inside)



	Description 1412BTSS 30" x 144" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 1412BTSS121004DTB	Rev. 0	5 17

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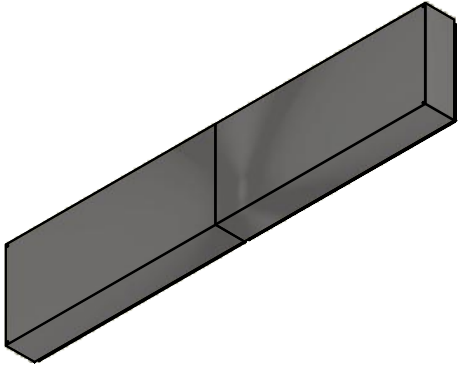
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

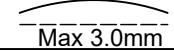


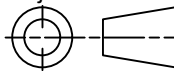
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


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Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

1412BTSS 30" x 144" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DTB

Rev.

0

6

17

1	1412BTSS121004DTB-P	0	1412BTSS 30" x 144" x 10" Left Body Part
1	1412BTSS121004DTE-P	0	1412BTSS 30" x 144" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
12	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

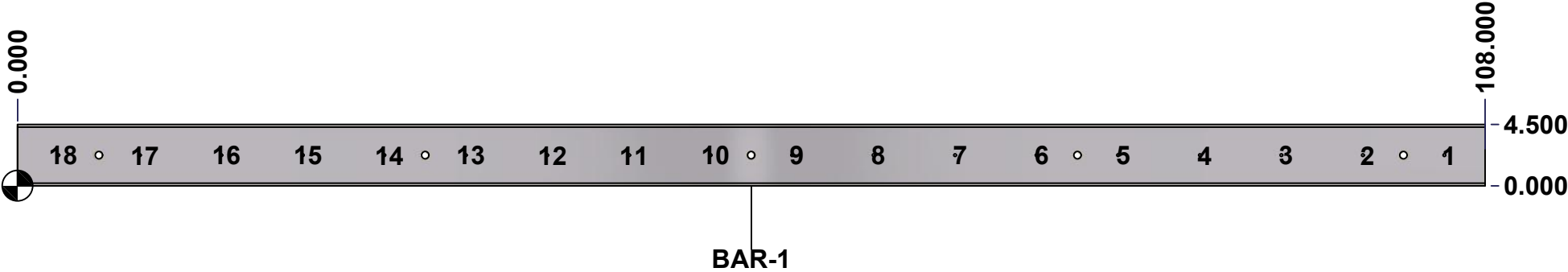
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)	
	Part Number Numéro Pièce	Rev.	
1412BTSS121004DTBAR1-P		0	7
			17

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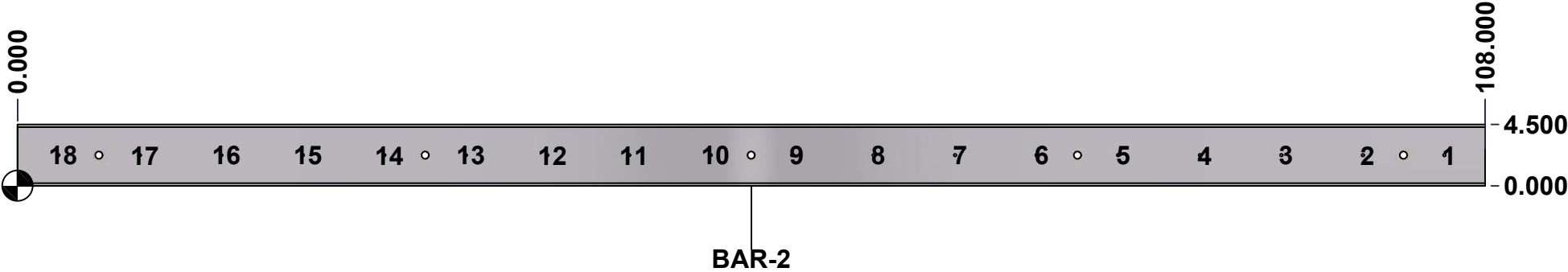
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Tolérance ±1/32" sauf spécification contraire

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CUT-OUT	XDIM	YDIM	DESCRIPTION
1	105.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)	
	Part Number Numéro Pièce	Rev.	8
1412BTSS121004DTBAR2-P		0	17

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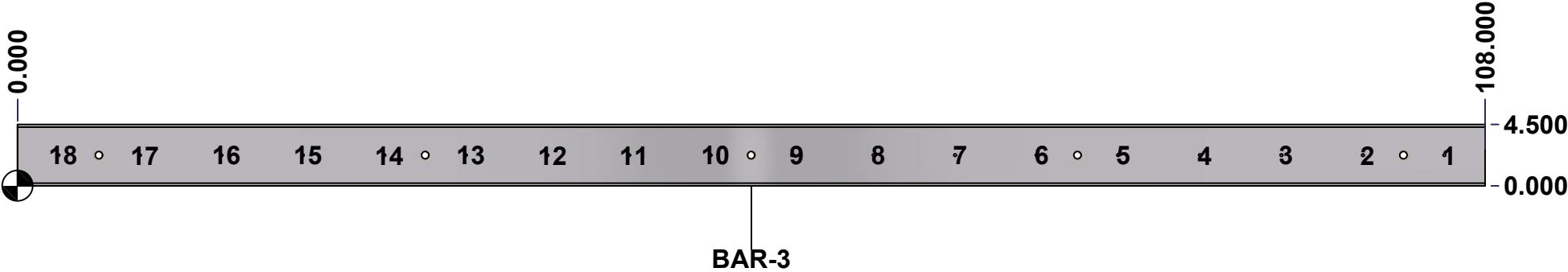
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1	105.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
2	99.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
3	93.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
4	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
6	75.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
7	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
8	63.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
9	57.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
10	51.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
11	45.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
12	39.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
13	33.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
14	27.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
15	21.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
16	15.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
17	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)	
	Part Number Numéro Pièce	Rev.	9
1412BTSS121004DTBAR3-P		0	17

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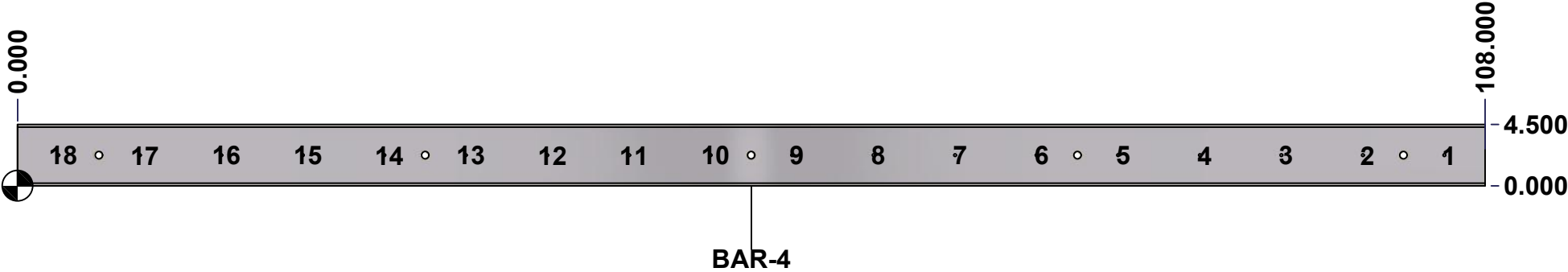
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
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4	87.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
5	81.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
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7	69.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
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17	9.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC
18	3.000	2.250	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status	
	Rounded Edge Aluminum Bar 3/8" x 4 1/2"	(NULL)	
	Part Number Numéro Pièce	Rev.	10
1412BTSS121004DTBAR4-P		0	17

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A horizontal timeline with a central vertical line. There are several points marked with dots and labels above them. From left to right, the labels are: '1990', '1991', '1992', '1993', '1994', '1995', '1996', '1997', '1998', '1999', '2000', '2001', '2002', '2003', '2004', '2005', '2006', '2007', '2008', '2009', '2010', '2011', '2012', '2013', '2014', '2015', '2016', '2017', '2018', '2019', '2020', '2021', '2022', '2023', '2024', '2025', '2026', '2027', '2028', '2029', '2030', '2031', '2032', '2033', '2034', '2035', '2036', '2037', '2038', '2039', '2040', '2041', '2042', '2043', '2044', '2045', '2046', '2047', '2048', '2049', '2050', '2051', '2052', '2053', '2054', '2055', '2056', '2057', '2058', '2059', '2060', '2061', '2062', '2063', '2064', '2065', '2066', '2067', '2068', '2069', '2070', '2071', '2072', '2073', '2074', '2075', '2076', '2077', '2078', '2079', '2080', '2081', '2082', '2083', '2084', '2085', '2086', '2087', '2088', '2089', '2090', '2091', '2092', '2093', '2094', '2095', '2096', '2097', '2098', '2099', '2100'. The timeline is divided into segments by vertical lines, with the central line being the most prominent.

A vertical number line with a tick mark at 0.000.

143.803

— 29.918

— 0.000

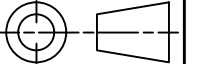
Isometric View



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Max 3.0mm

Projection	Max 5.0mm
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Material	14 Ga Stainless Steel 304 (1.7mm)
Matière	14 Ga Stainless Steel 304 (1.7mm)

Part Number Numéro Pièce	Rev.	11
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E	1412BTSS121004DTC	0	17
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SEE BILL OF MATERIAL ON LAST PAGE

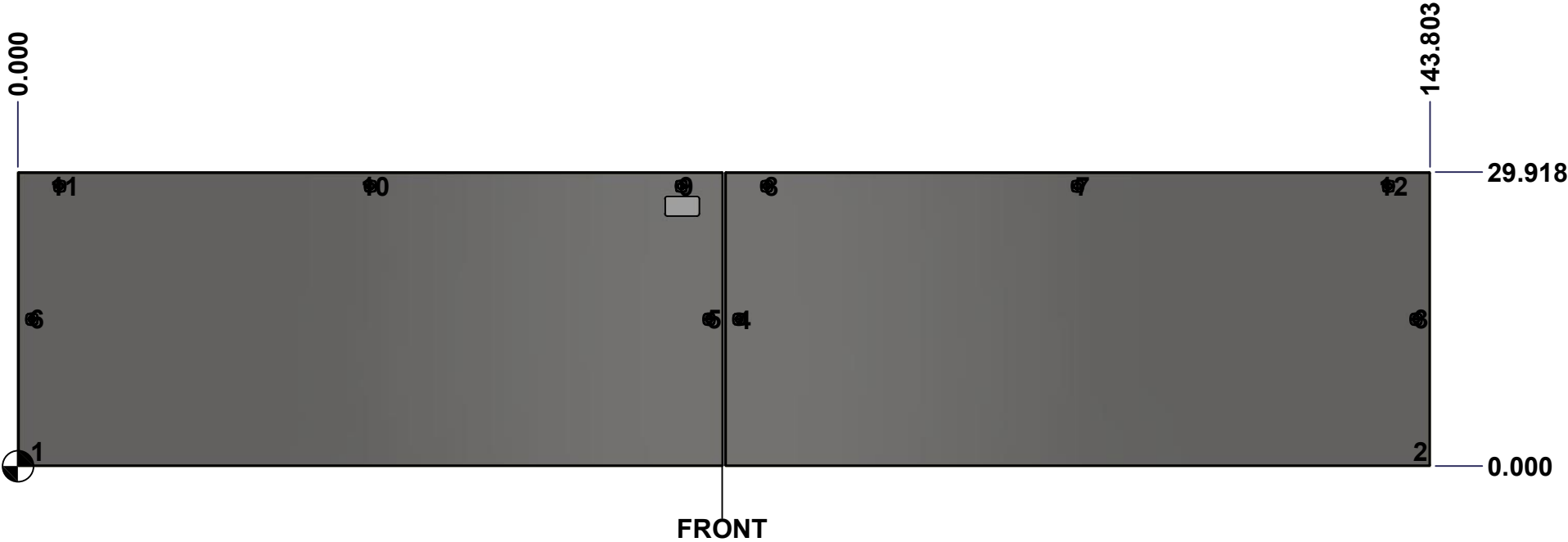
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	142.303	1.486	GND STUD M6 x 16mm (Inside)
3	142.379	14.959	LOCK 880 SCQ4-SLSS6 @ 0.0°
4	73.424	14.959	LOCK 880 SCQ4-SLSS6 @ 180.0°
5	70.379	14.959	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	1.424	14.959	LOCK 880 SCQ4-SLSS6 @ 180.0°
7	107.902	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
8	76.250	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
9	67.553	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
10	35.902	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
11	4.250	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
12	139.553	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°



	Description		Status	
	1412BTSS 30" x 144" Cover		(NULL)	
	Part Number Numéro Pièce 1412BTSS121004DTC		Rev. 0	12 17

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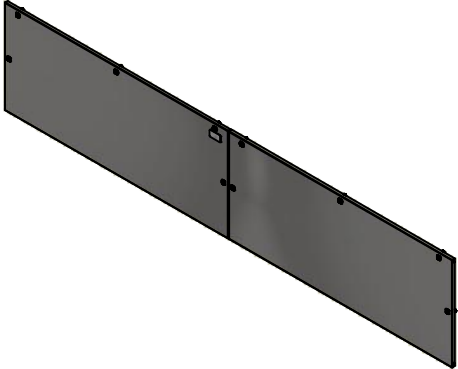
Tolérance ±1/32" sauf spécification contraire

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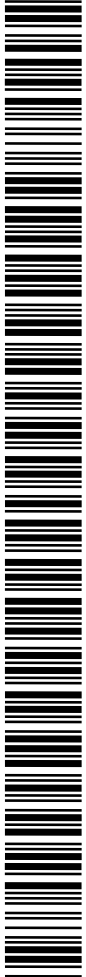
Revisions

Date

By/Par



Isometric View





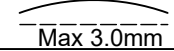
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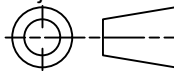
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material Matière

14 Ga Stainless Steel 304 (1.7mm)

Color Couleur

Unpainted

Finish Fini

Brushed

Description

1412BTSS 30" x 144" Cover

Detail Rev.

Part Number Numéro Pièce

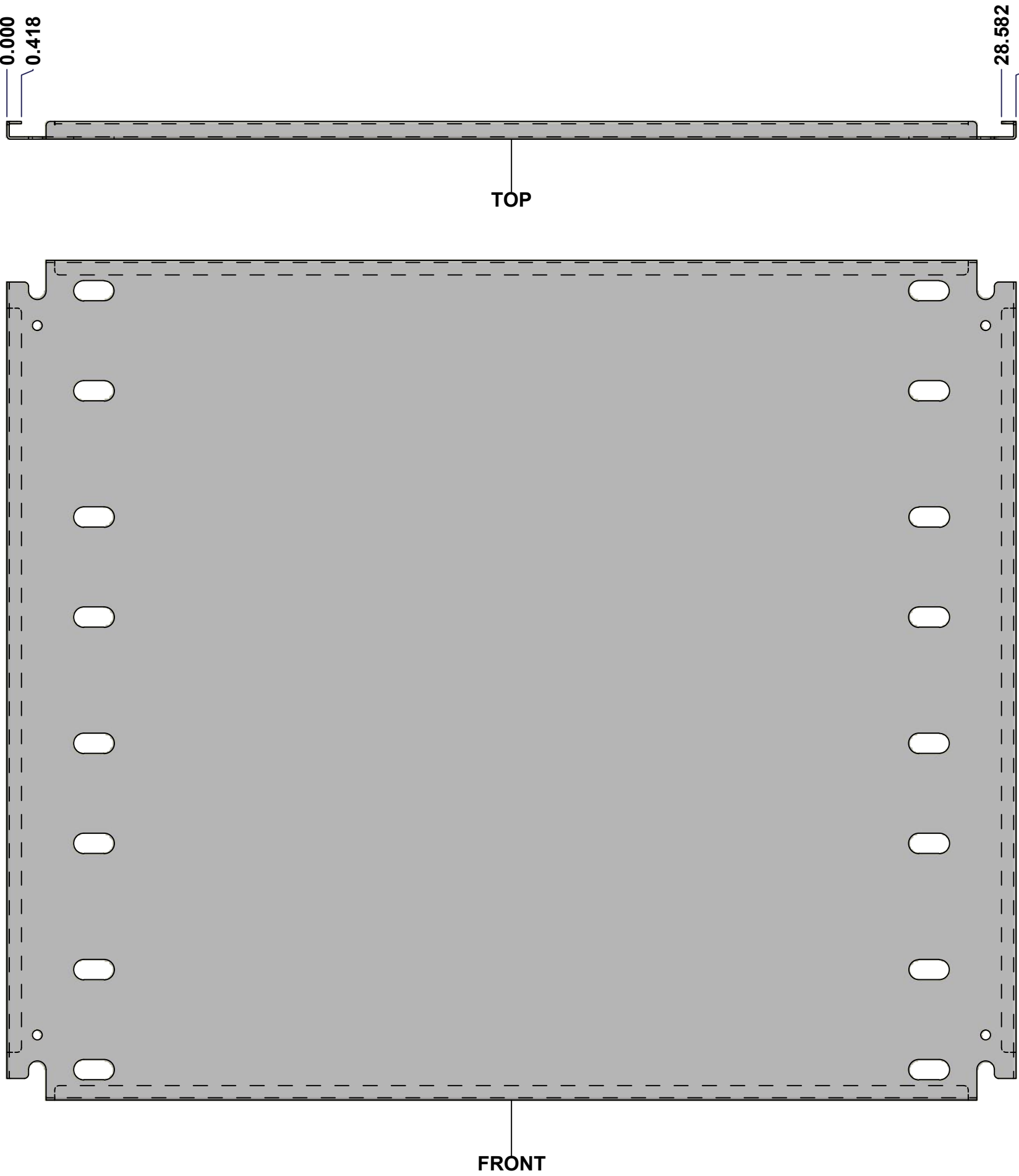
1412BTSS121004DTC

Rev. 0

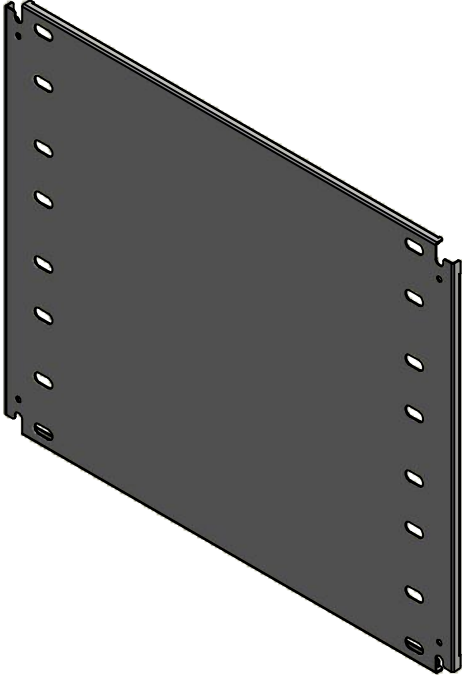
13

17

2	1412BTSS121004DTG	0	1412BTSS 30" x 144" Cover Gasket
8	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSS121004DTC-P	0	1412BTSS 30" x 72" Left Cover Part
1	1412BTSS121004DTF-P	0	1412BTSS 30" x 144" Right Cover Part
10	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			



No.	Revisions	Date	By/Par



Isometric View

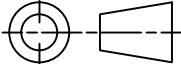


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2022-11-01	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur White RAL9003		Finish Fini Smooth	
Description 1412BTSS 24.125" x 29" Left Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BTSS121004DTIP1			Rev. 14 0

SEE BILL OF MATERIAL ON LAST PAGE

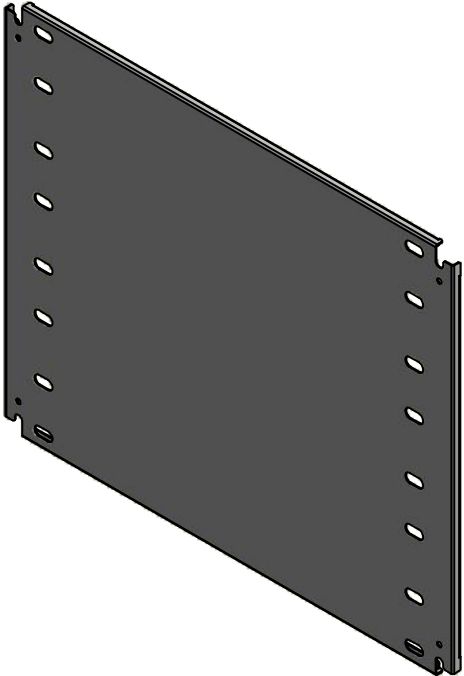
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

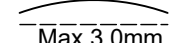
No.	Revisions	Date	By/Par



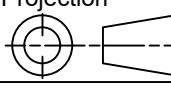
Isometric View



Flatness
Aplatissement


Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTSS 24.125" x 29" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DTIP1

Rev.

15

0

17

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSS121004DTIP1-P	0	1412BTSS 24.125" x 144" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

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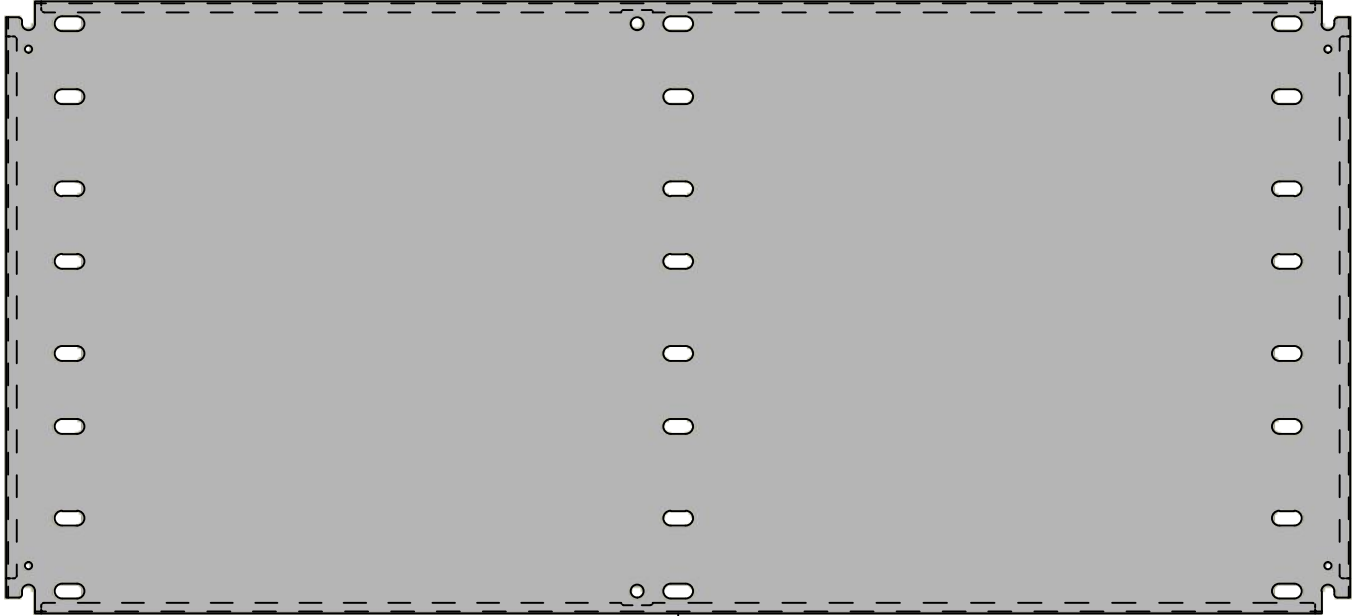
Tolerance ±1/32" unless otherwise specified

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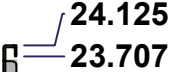
Tolérance ±1/32" sauf spécification contraire



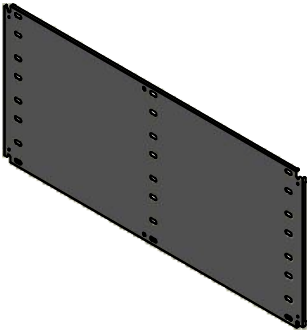
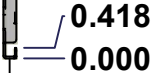
TOP



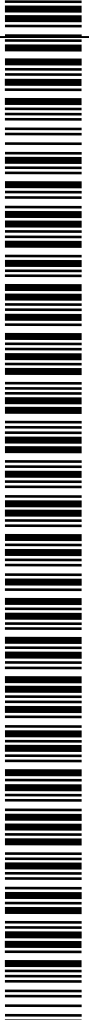
FRONT



RIGHT



Isometric View



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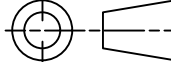


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish

Smooth

Description
1412BTSS 24.125" x 53" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DTIP2

Rev.

16

0

17

SEE BILL OF MATERIAL ON LAST PAGE

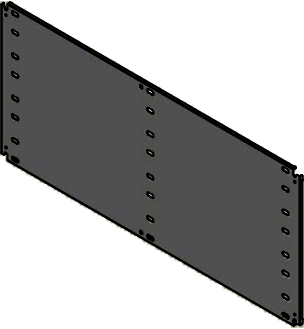
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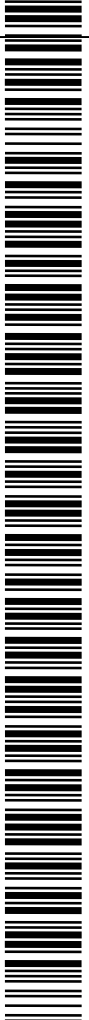
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





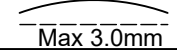
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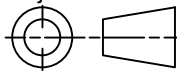
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-11-01

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTSS 24.125" x 53" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121004DTIP2

Rev.

0

17

17

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSS121004DTIP2-P	0	1412BTSS 24.125" x 144" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			