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Tolerance ±1/32" unless otherwise specified

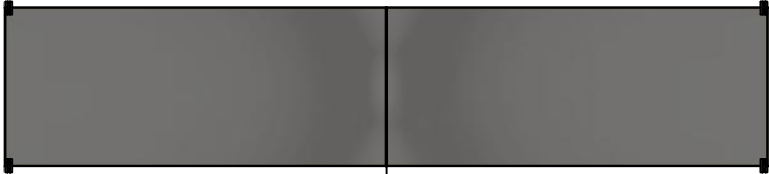
C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\1412BTSS121204\1412BTSS121204.idw

Tolérance ±1/32" sauf spécification contraire

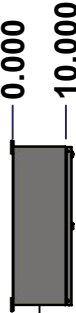
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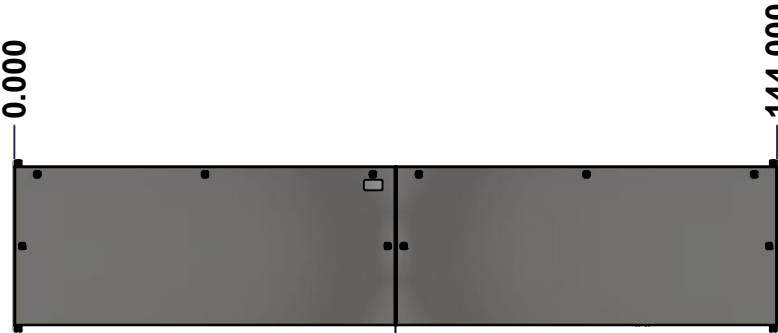
TOP



LEFT



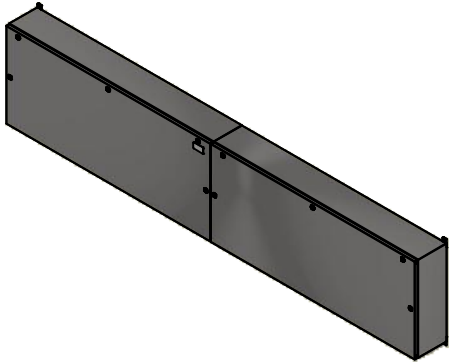
LEFT



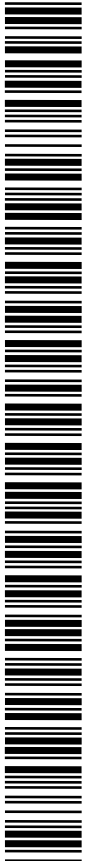
FRONT



RIGHT



Isometric View



BOTTOM

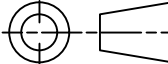


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 27-Sep-22

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

1412BTSS 1200A - 4Wires x 144"
Assembly

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121204

Rev.

1

0

13

SEE BILL OF MATERIAL ON LAST PAGE

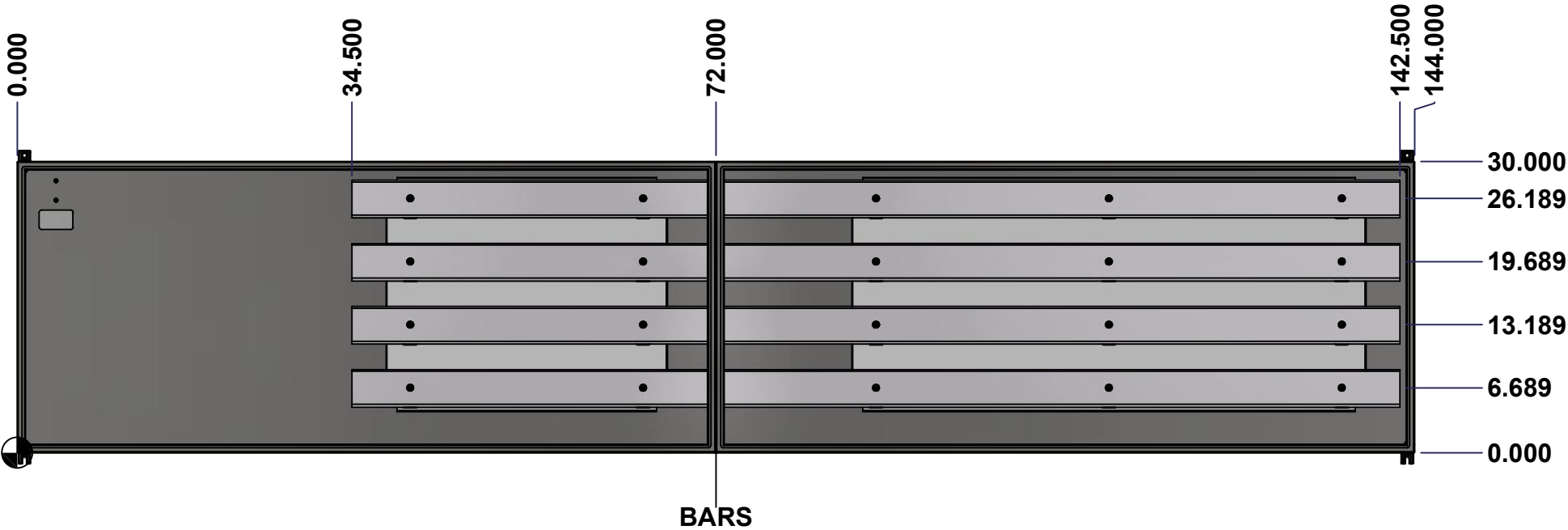
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description 1412BTSS 1200A - 4Wires x 144" Assembly		Status (NULL)	
	Part Number Numéro Pièce 1412BTSS121204		Rev. 0	2
			13	

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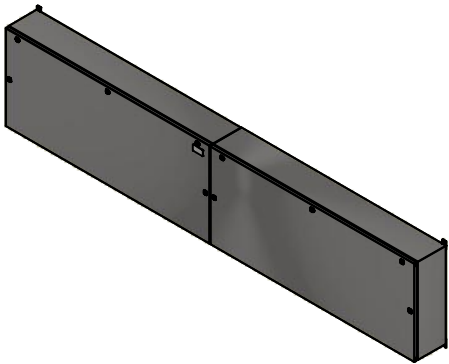
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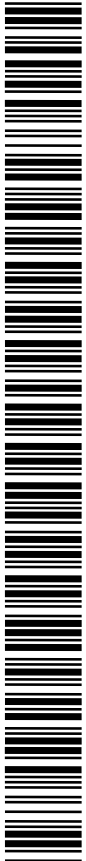
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSS121204IP2	0	1412BTSS 24.125" x 53" Right Inner Panel
1	1412BTSS121204BAR1-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BTSS121204BAR2-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BTSS121204BAR3-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BTSS121204BAR4-P	0	Rounded Edge Aluminum Bar 1/2" x 4"
1	1412BTSS121204IP1	0	1412BTSS 24.125" x 29" Left Inner Panel
20	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
30	STK-Q-07310	2	Flange Lock Nut M8
10	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSS121204B	0	1412BTSS 30" x 144" x 10" Body
1	1412BTSS121204C	0	1412BTSS 30" x 144" Cover
Qty	Part Number	Rev	Description
Parts List			



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Customer Client

Drawn By
Dessiné Par

BoxCad: BoxCad

Material Matière

14 Ga Stainless Steel 304 (1.7mm)

Color Couleur

Unpainted

Finish Fini

Brushed

Description

1412BTSS 1200A - 4Wires x 144" Assembly

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121204

Rev.

0

3

13

Flatness Aplatissement

Max 3.0mm

Projection

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

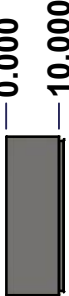
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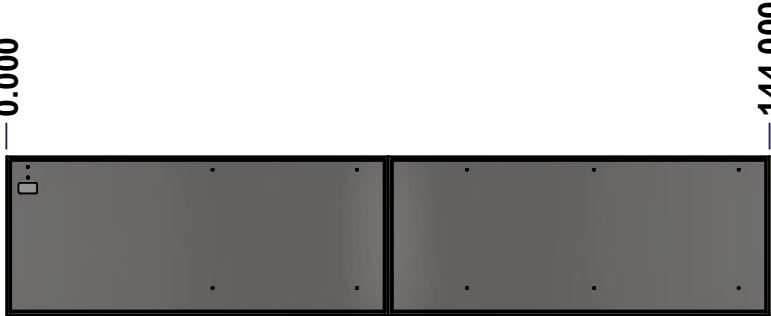
TOP



BACK



LEFT



FRONT

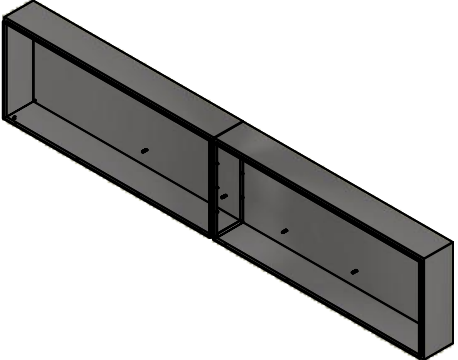


RIGHT

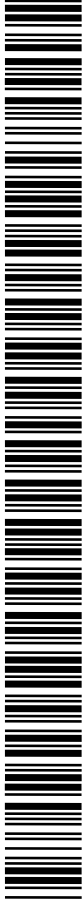


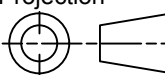
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 27-Sep-22	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 1412BTSS 30" x 144" x 10" Body		Detail Rev.	
Part Number Numéro Pièce		Rev. 0	4 13
1412BTSS121204B			

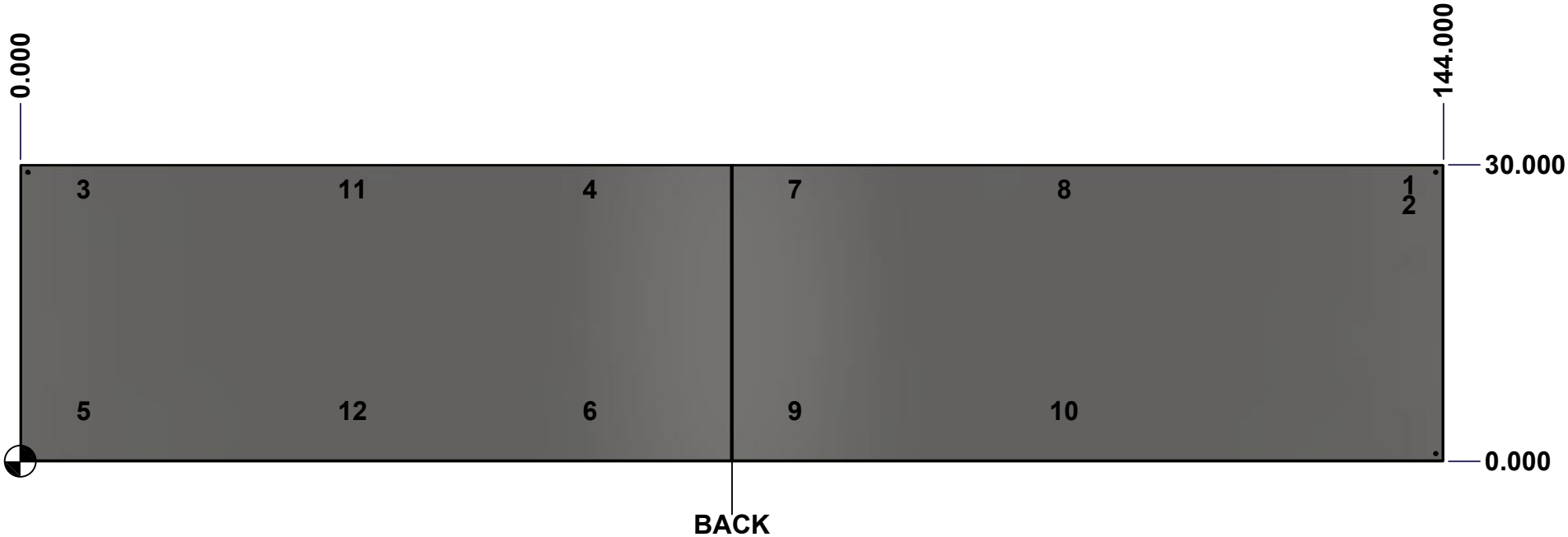
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	140.000	28.000	GND STUD M8 x 35mm (Inside)
2	140.000	26.000	GND STUD M8 x 35mm (Inside)
3	5.875	27.500	IP STUD M8 x 35mm (Inside)
4	57.125	27.500	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	57.125	5.125	IP STUD M8 x 35mm (Inside)
7	77.875	27.500	IP STUD M8 x 35mm (Inside)
8	105.125	27.500	IP STUD M8 x 35mm (Inside)
9	77.875	5.125	IP STUD M8 x 35mm (Inside)
10	105.125	5.125	IP STUD M8 x 35mm (Inside)
11	33.125	27.500	IP STUD M8 x 35mm (Inside)
12	33.125	5.125	IP STUD M8 x 35mm (Inside)



	Description 1412BTSS 30" x 144" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 1412BTSS121204B	Rev. 0	5 13

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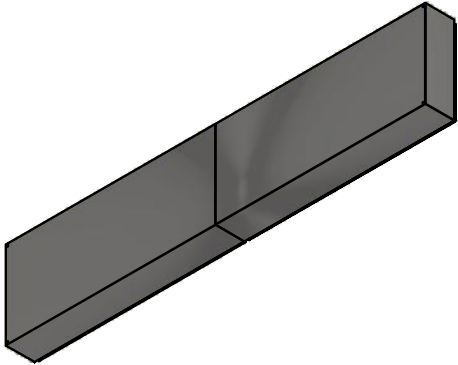
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

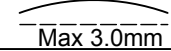
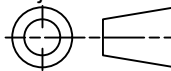


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 27-Sep-22

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

1412BTSS 30" x 144" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121204B

Rev.

0

6

13

1	1412BTSS121204B-P	0	1412BTSS 30" x 144" x 10" Left Body Part
1	1412BTSS121204E-P	0	1412BTSS 30" x 144" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
12	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

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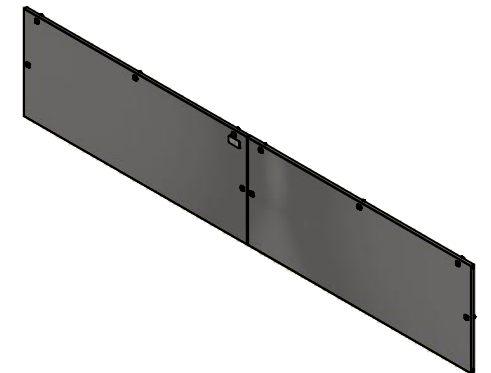
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RIGHT

29.918

0.000

No.	Revisions	Date	By/Par

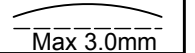


Isometric View

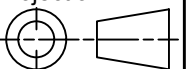


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Flatness	
Aplatissement	



Max 3.0mm
Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date 27-Sep-22
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Material Matière	14 Ga Stainless Steel 304 (1.7mm)
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Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.
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1412BTSS 30" x 144" Cover	
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Part Number Numéro Pièce	Rev.	7
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Rev.

7

0	13
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SEE BILL OF MATERIAL ON LAST PAGE

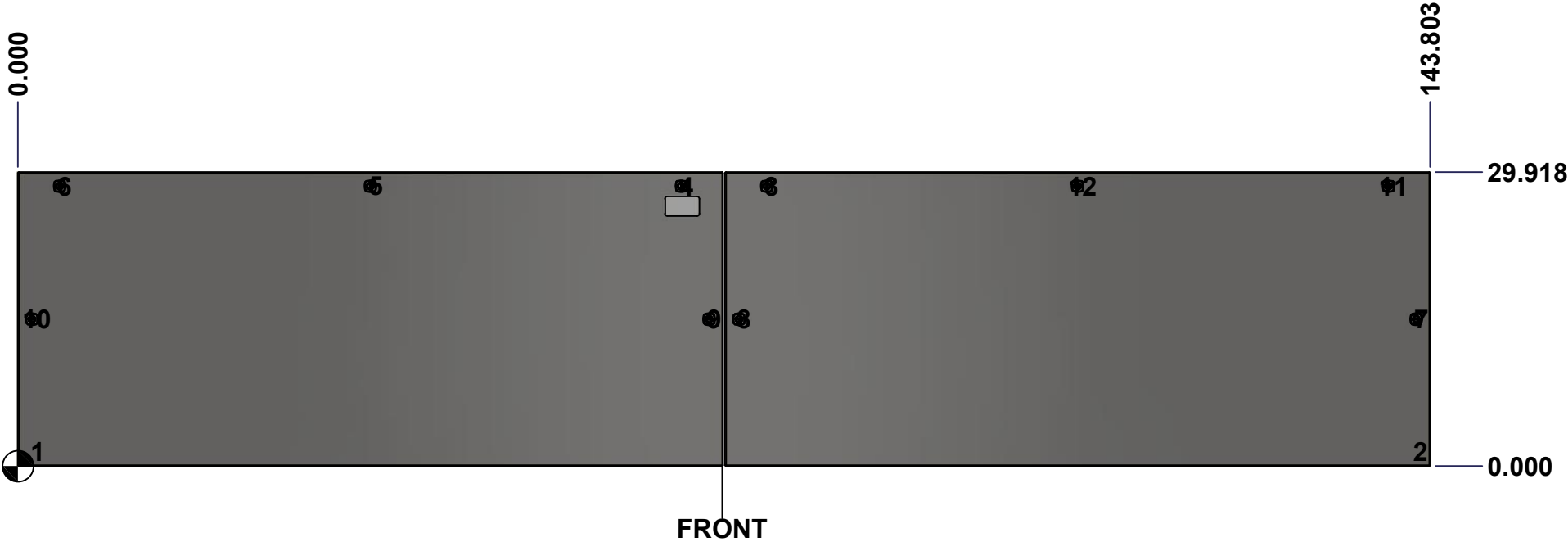
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	142.303	1.486	GND STUD M6 x 16mm (Inside)
3	76.250	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
4	67.553	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
5	35.902	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
6	4.250	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
7	142.379	14.959	LOCK 880 SCQ4-SLSS6 @ 0.0°
8	73.424	14.959	LOCK 880 SCQ4-SLSS6 @ 180.0°
9	70.379	14.959	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	1.424	14.959	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	139.553	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
12	107.902	28.494	LOCK 880 SCQ4-SLSS6 @ 90.0°



	Description	Status	
	1412BTSS 30" x 144" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce 1412BTSS121204C	0	13

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Tolerance ±1/32" unless otherwise specified

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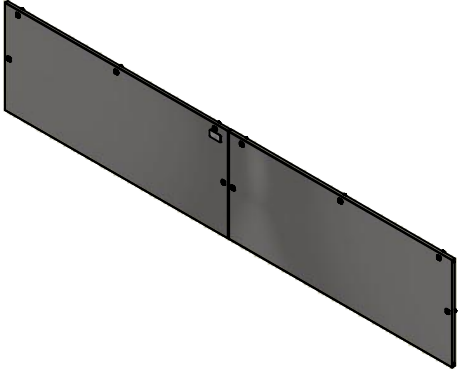
Tolérance ±1/32" sauf spécification contraire

No.

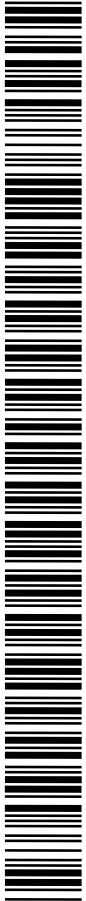
Revisions

Date

By/Par

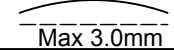


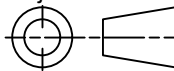
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 27-Sep-22

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

1412BTSS 30" x 144" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121204C

Rev.

9

13

2	1412BTSS121204G	0	1412BTSS 30" x 144" Cover Gasket
8	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSS121204C-P	0	1412BTSS 30" x 72" Left Cover Part
1	1412BTSS121204F-P	0	1412BTSS 30" x 144" Right Cover Part
10	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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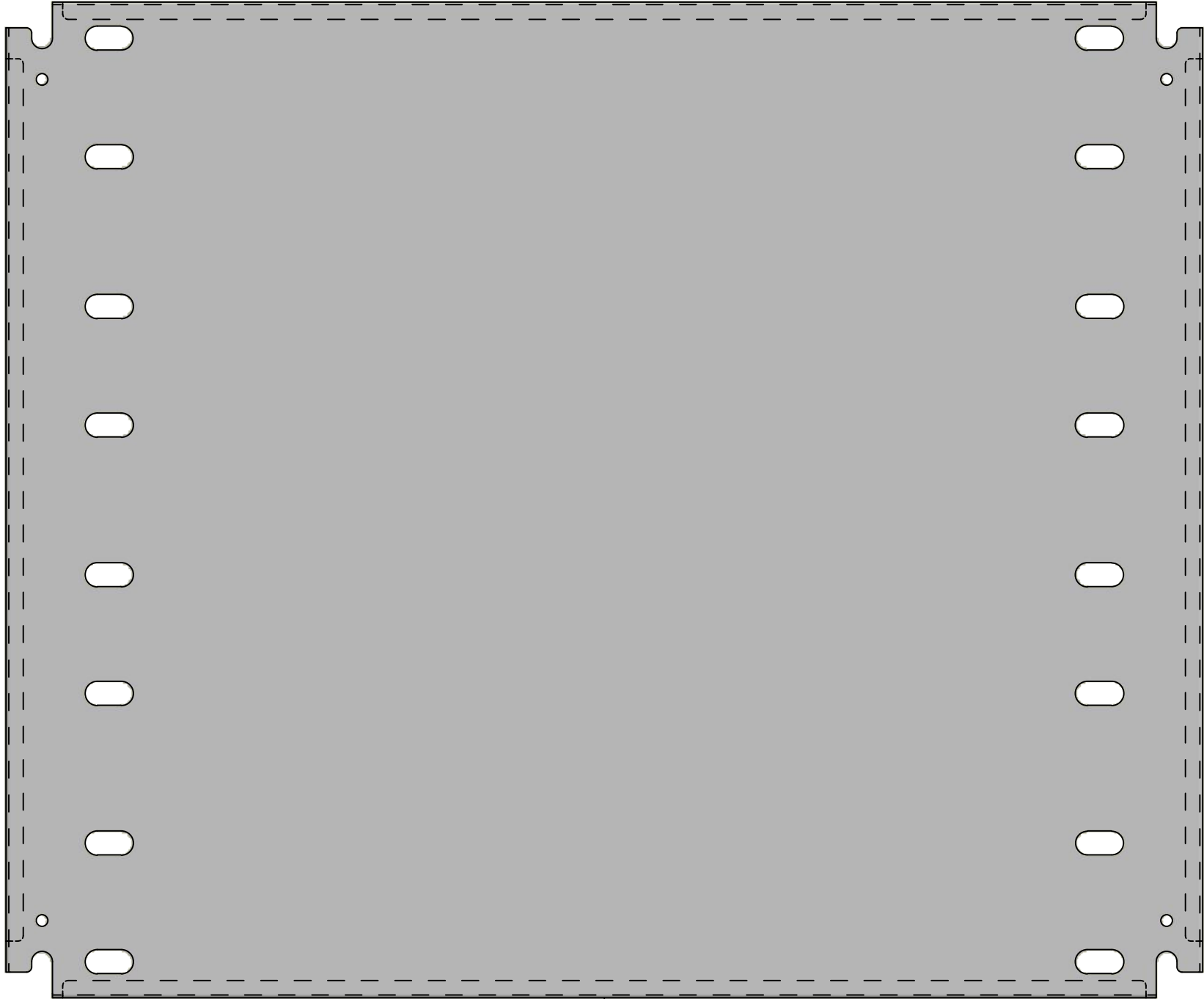
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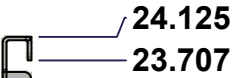
Tolérance ±1/32" sauf spécification contraire



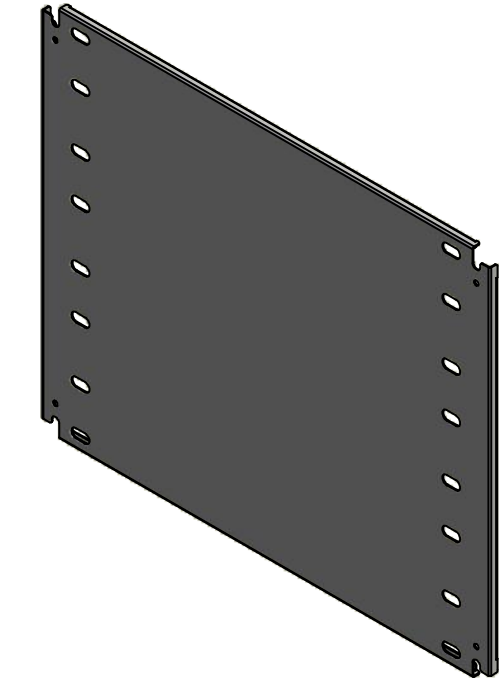
TOP



FRONT



RIGHT



Isometric View

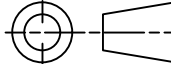


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 27-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTSS 24.125" x 29" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121204IP1

Rev.

10
13

0

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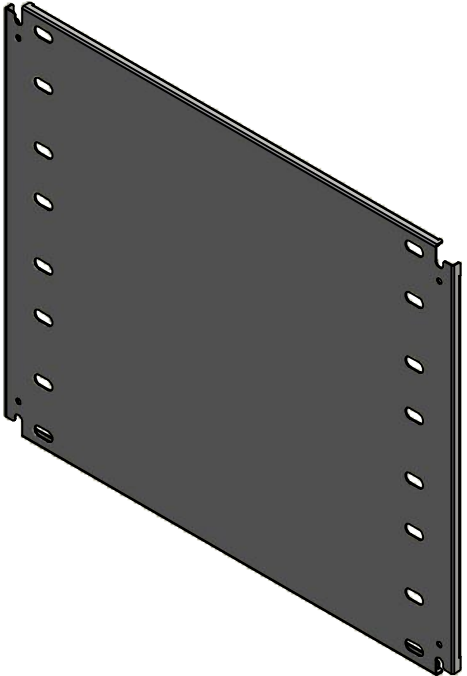
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Tolerance ±1/32" unless otherwise specified

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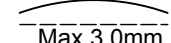
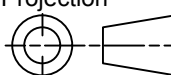
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 27-Sep-22	
Material Matière		BoxCad: BoxCad	
		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		White RAL9003	Finish Fini Smooth
Description			Detail Rev.
1412BTSS 24.125" x 29" Left Inner Panel			
Part Number Numéro Pièce		Rev.	11
1412BTSS121204IP1		0	13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSS121204IP1-P	0	1412BTSS 24.125" x 144" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

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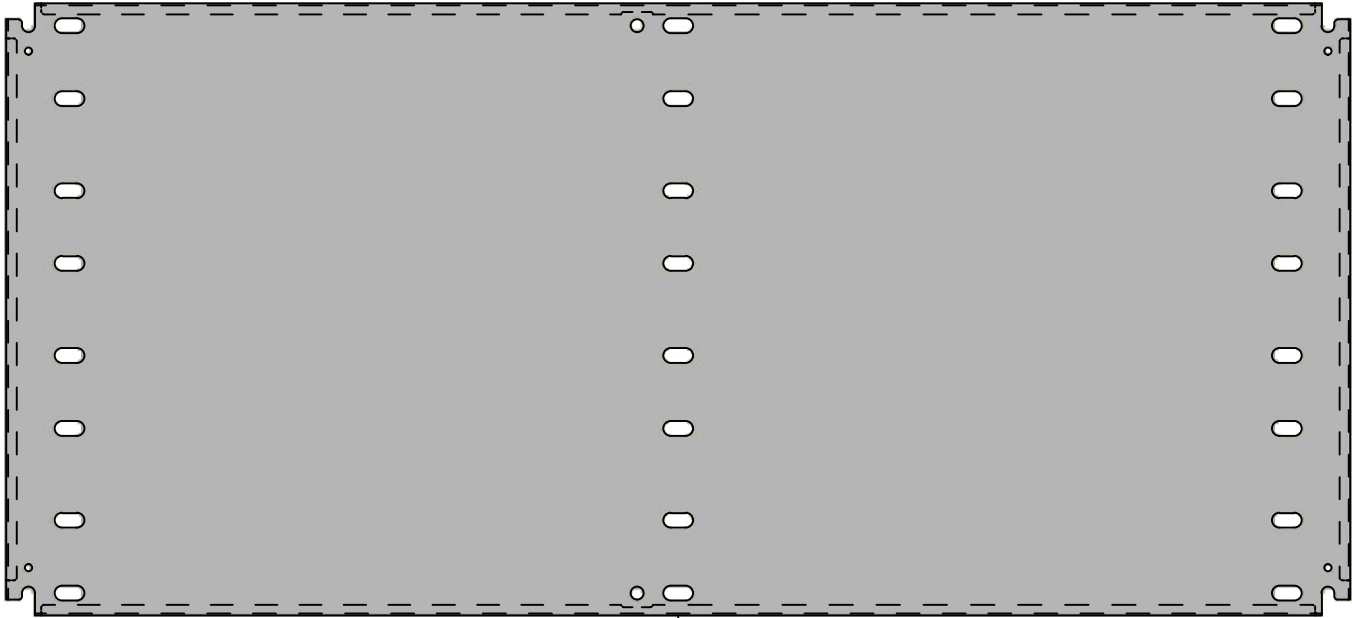
Tolerance ±1/32" unless otherwise specified

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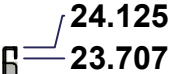
Tolérance ±1/32" sauf spécification contraire



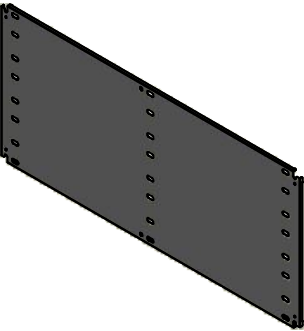
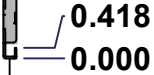
TOP



FRONT



RIGHT



Isometric View



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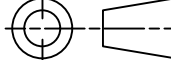


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 27-Sep-22

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur White RAL9003

Finish
Fini Smooth

Description
1412BTSS 24.125" x 53" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce
1412BTSS121204IP2

Rev. 12
0 13

SEE BILL OF MATERIAL ON LAST PAGE

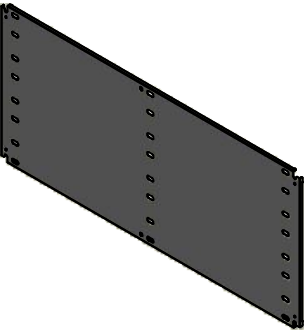
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\1412BTSS121204\1412BTSS121204.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



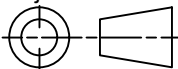
Isometric View





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Flatness
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Max 3.0mm

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Drawn By
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BoxCad: BoxCad

Date 27-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTSS 24.125" x 53" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSS121204IP2

Rev. 0

13

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSS121204IP2-P	0	1412BTSS 24.125" x 144" Right Inner Panel Part
Parts List			