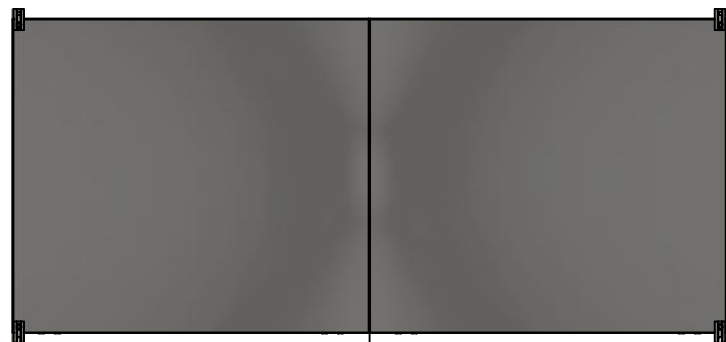


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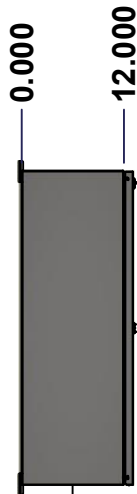
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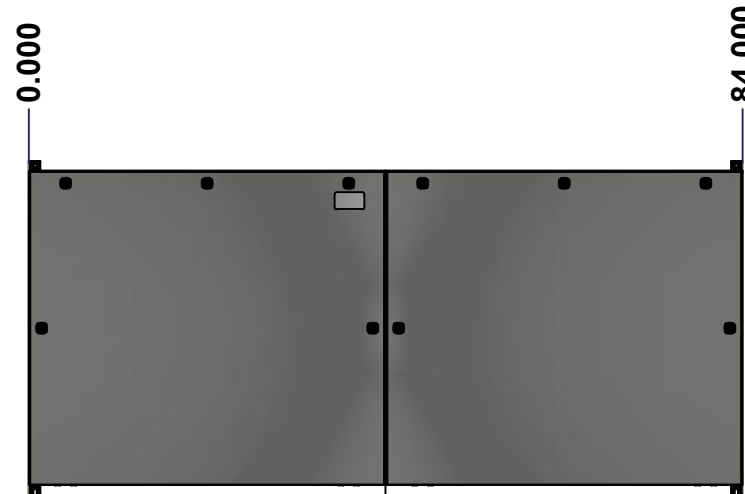
TOP



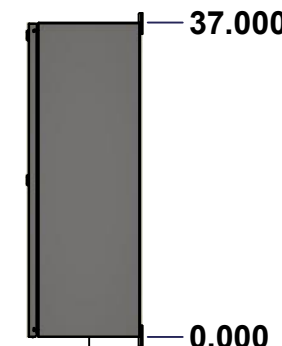
LEFT



LEFT



FRONT

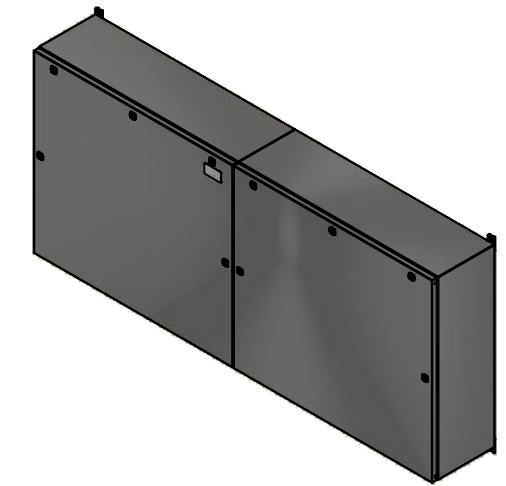


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

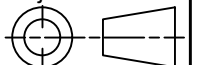


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Flatness  
Aplatissement

Max 3.0mm

Projection



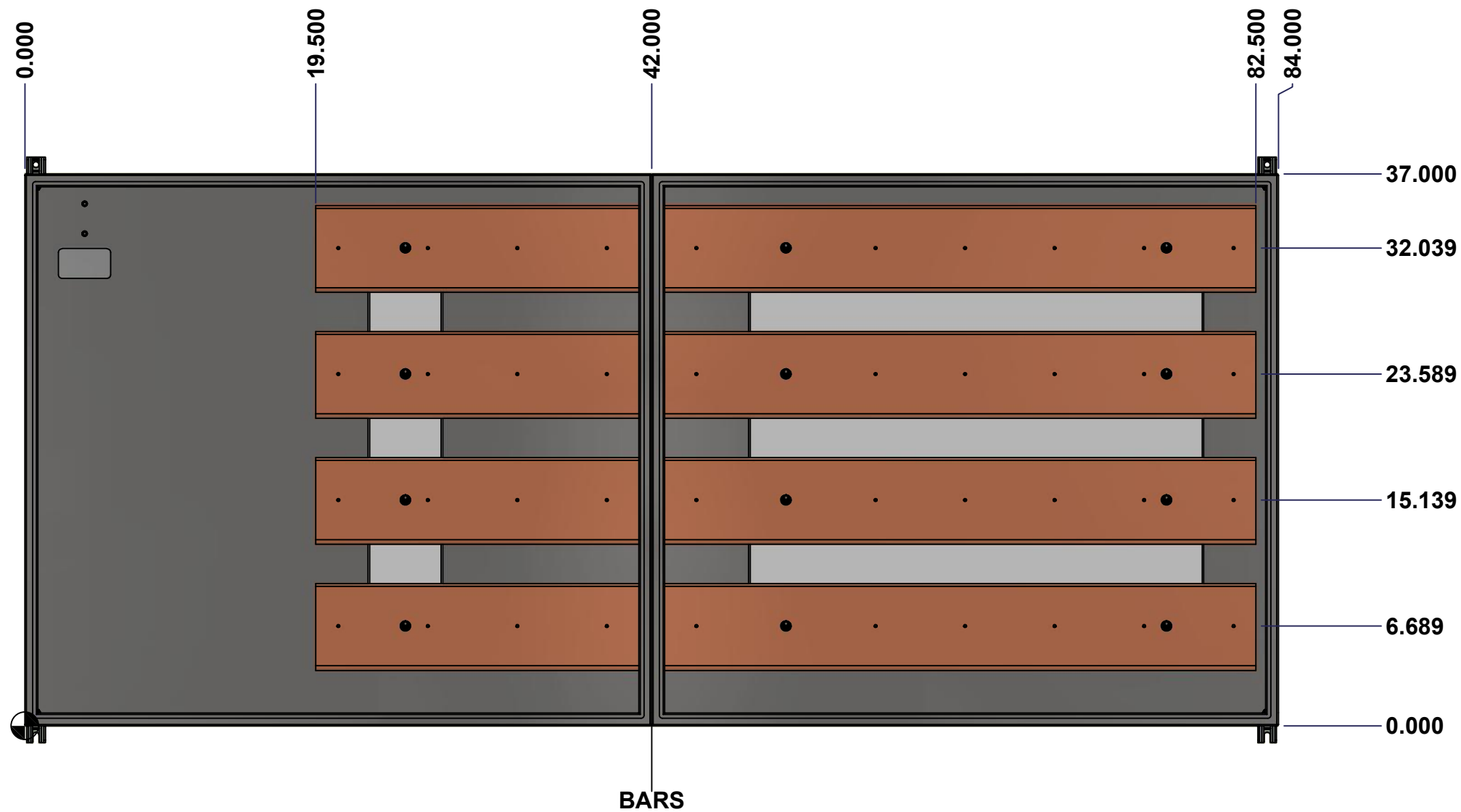
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 04-Nov-22
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 1412BTSSCU 2500A - 4Wires x 84" Assembly	Detail Rev.
Part Number / Numéro Pièce: 1412BTSSCU072504DT	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

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	Description 1412BTSSCU 2500A - 4Wires x 84" Assembly		Status (NULL)
	Part Number Numéro Pièce <b>1412BTSSCU072504DT</b>		Rev. 2 <b>0</b>

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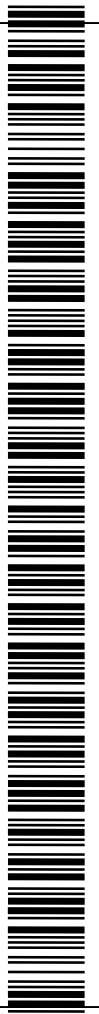
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par




Isometric View



6	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSSCU072504DTIP 2	0	1412BTSSCU 29.975" x 28" Right Inner Panel
1	1412BTSSCU072504DTB AR1-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTSSCU072504DTB AR2-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTSSCU072504DTB AR3-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTSSCU072504DTB AR4-P	0	Rounded Edge Copper Bar 1/2" x 6"
1	1412BTSSCU072504DTIP 1	0	1412BTSSCU 29.975" x 56" Inner Panel
12	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
20	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSSCU072504DTB	0	1412BTSSCU 37" x 84" x 12" Body
1	1412BTSSCU072504DTC	0	1412BTSSCU 37" x 84" Cover

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
Parts List			



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client

Drawn By Dessiné Par: BoxCad: BoxCad

Material Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur: Unpainted

Finish Fini: Brushed

Description: 1412BTSSCU 2500A - 4Wires x 84" Assembly

Part Number Numéro Pièce: **1412BTSSCU072504DT**

Date

Date: 04-Nov-22

Detail Rev.

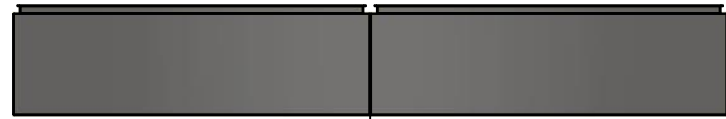
Rev. 0

3

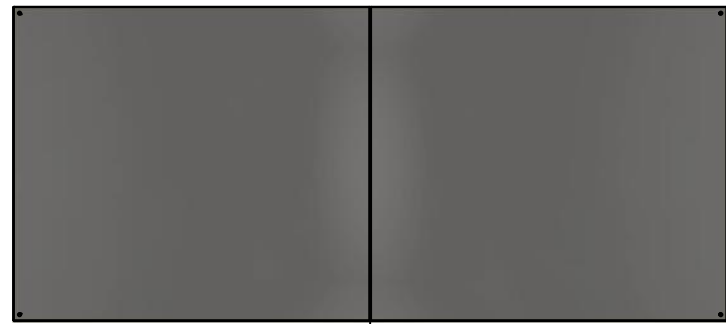
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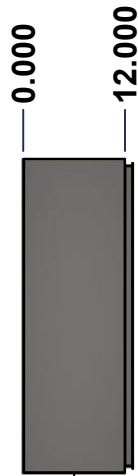
TOP



BACK



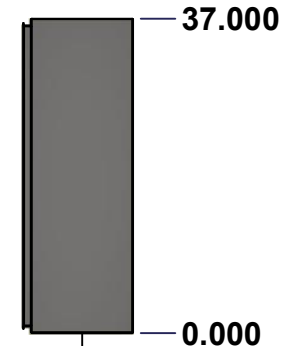
BOTTOM



LEFT

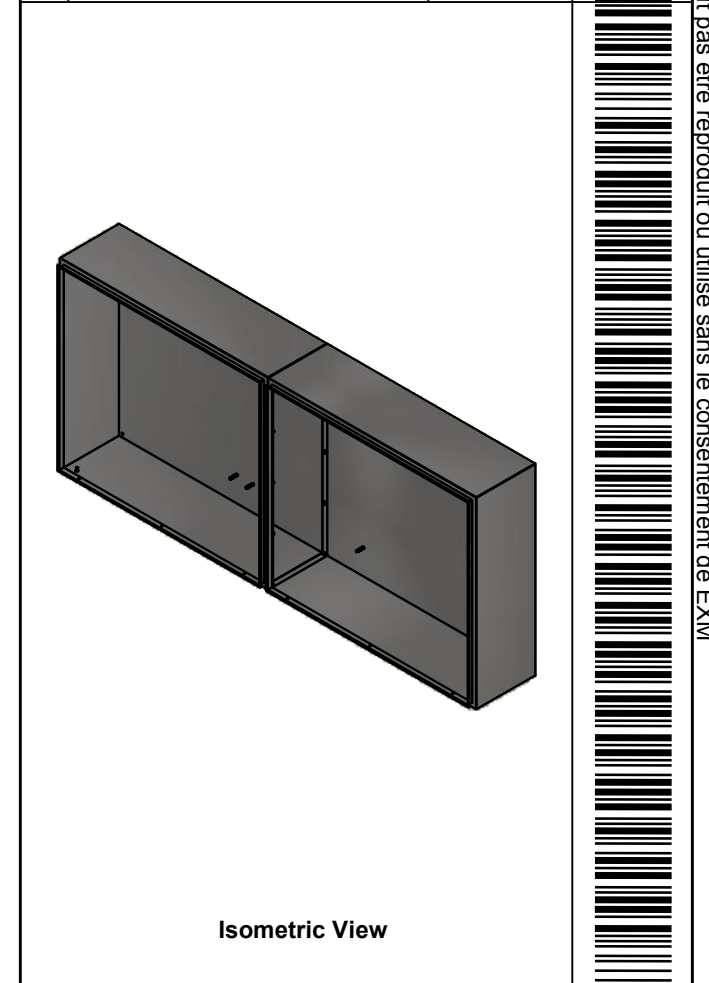


FRONT




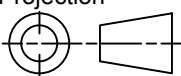
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Nov-22
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
1412BTSSCU 37" x 84" x 12" Body		
Part Number Numéro Pièce	Rev. 0	4 17

SEE BILL OF MATERIAL ON LAST PAGE **1412BTSSCU072504DTB**

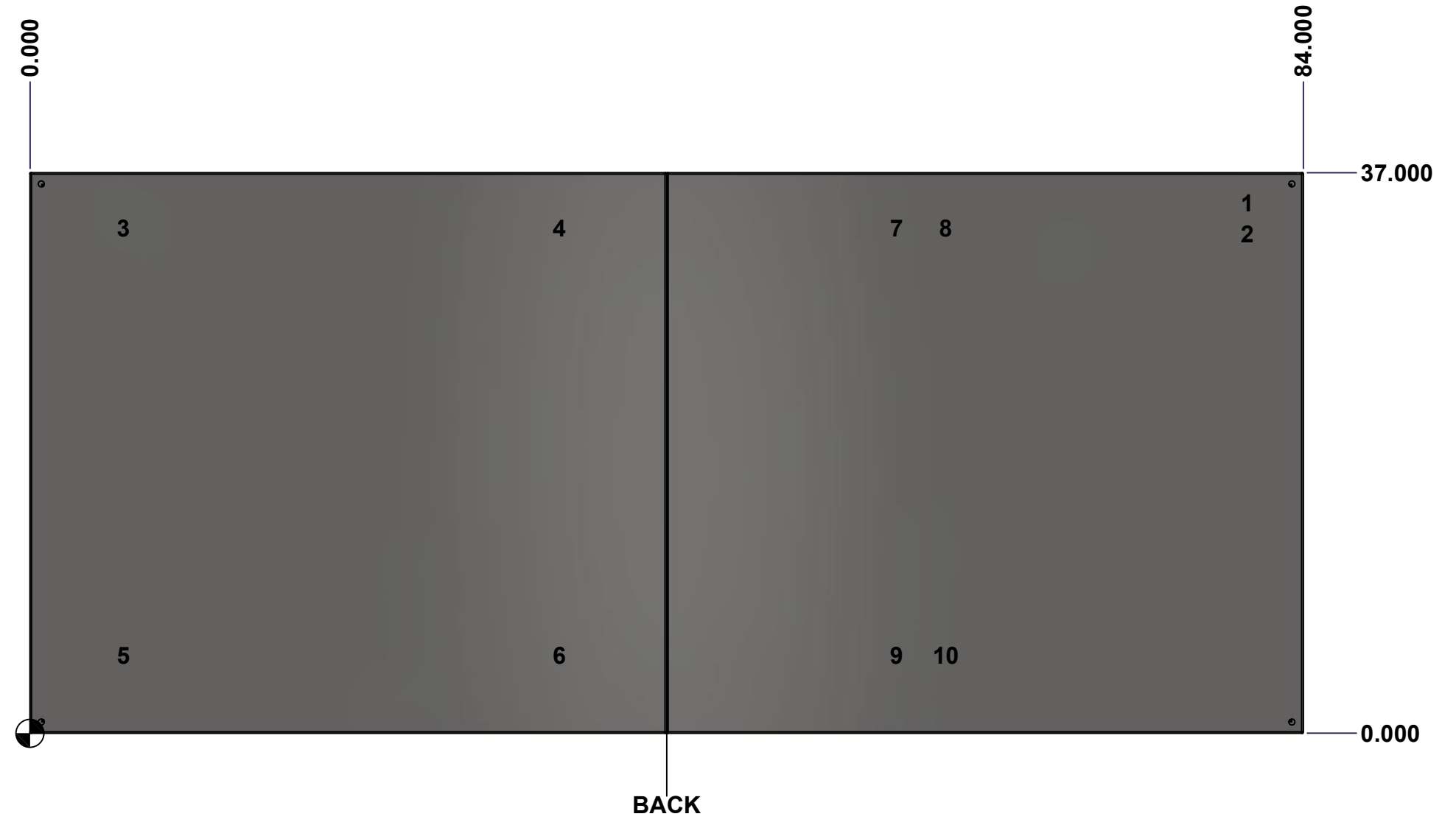
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	80.000	35.000	GND STUD M8 x 35mm (Inside)
2	80.000	33.000	GND STUD M8 x 35mm (Inside)
3	5.875	33.350	IP STUD M8 x 35mm (Inside)
4	34.625	33.350	IP STUD M8 x 35mm (Inside)
5	5.875	5.125	IP STUD M8 x 35mm (Inside)
6	34.625	5.125	IP STUD M8 x 35mm (Inside)
7	56.875	33.350	IP STUD M8 x 35mm (Inside)
8	60.125	33.350	IP STUD M8 x 35mm (Inside)
9	56.875	5.125	IP STUD M8 x 35mm (Inside)
10	60.125	5.125	IP STUD M8 x 35mm (Inside)

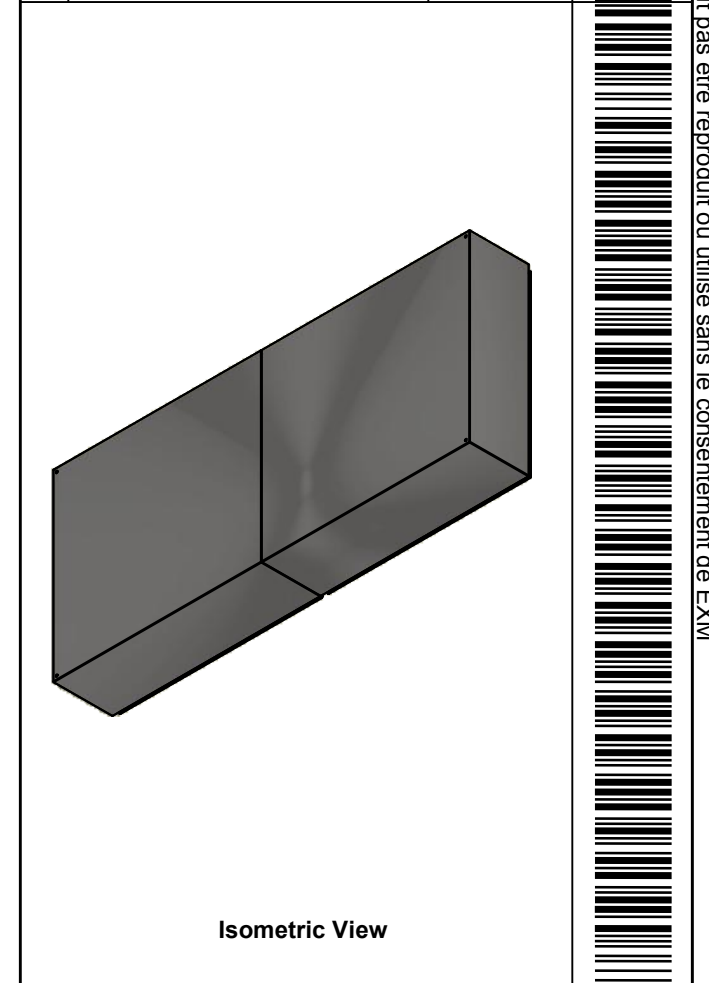


	Description	Status
	1412BTSSCU 37" x 84" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BTSSCU072504DTB</b>	<b>0</b> / 5
		17

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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

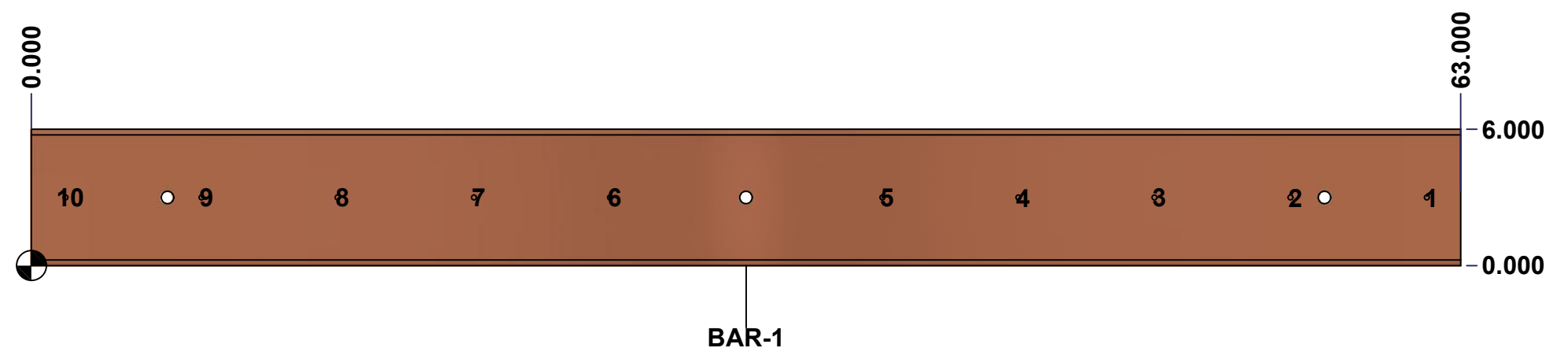
Qty	Part Number	Rev	Description
1	1412BTSSCU072504DTB-P	0	1412BTSSCU 37" x 84" x 12" Body Part
1	1412BTSSCU072504DTE-P	0	1412BTSSCU 37" x 84" x 12" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 04-Nov-22
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 1412BTSSCU 37" x 84" x 12" Body	Detail Rev.
Part Number / Numéro Pièce: <b>1412BTSSCU072504DTB</b>	Rev. <b>0</b>
	6 / 17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC

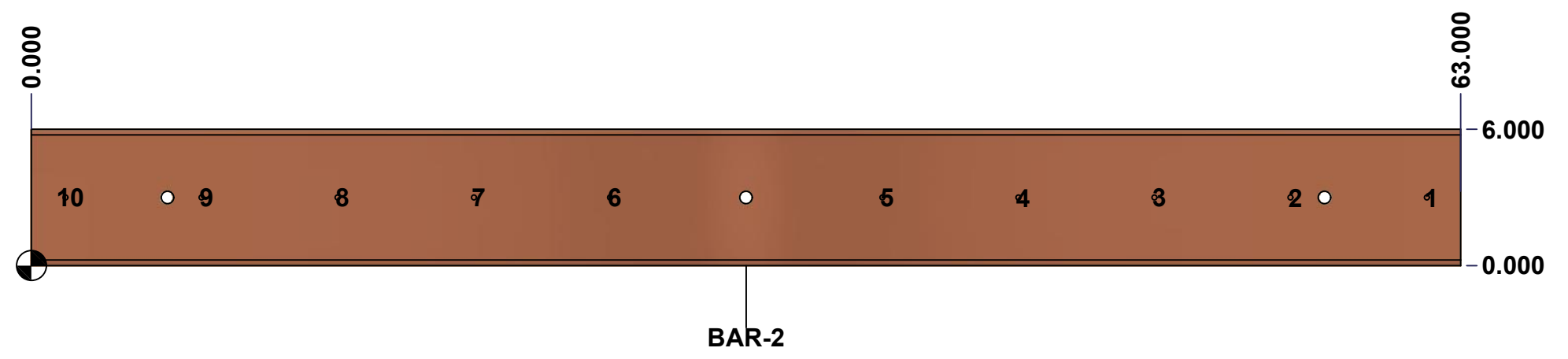


	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BTSSCU072504DTBAR1-P0</b>	7
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC



	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BTSSCU072504DTBAR2-P0</b>	8
		17



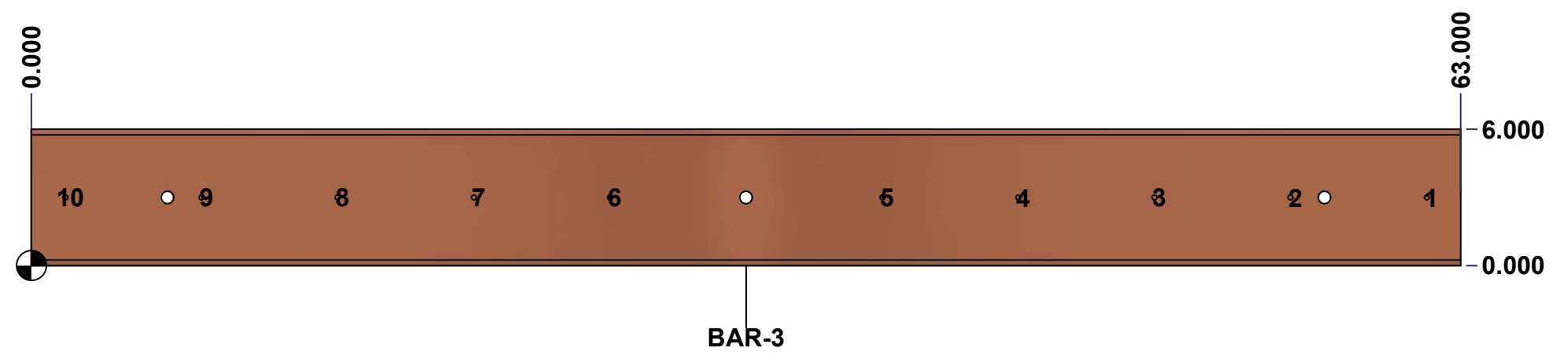
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC

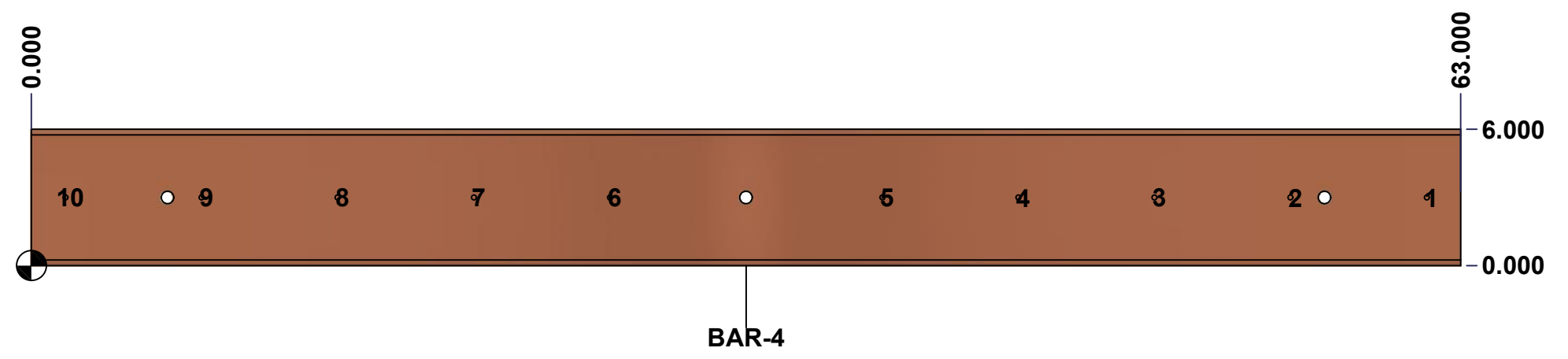


	Description	Status
	Rounded Edge Copper Bar 1/2" x 6"	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BTSSCU072504DTBAR3-P0</b>	9
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	61.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
2	55.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
3	49.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
4	43.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
5	37.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
6	25.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
7	19.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
8	13.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
9	7.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC
10	1.500	3.000	RND Ø0.201 THREAD 1/4-20 UNC



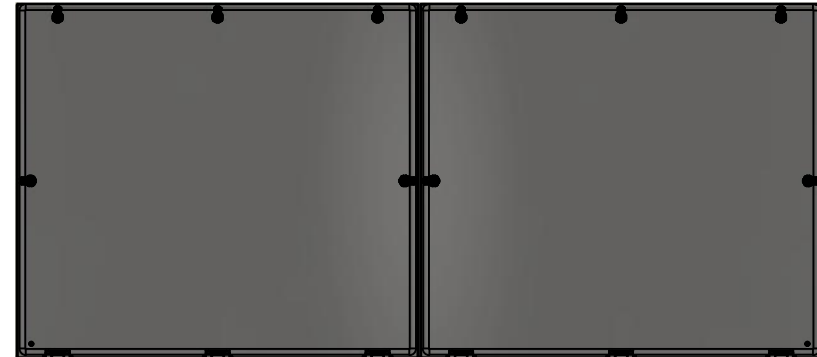
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	Part Number Numéro Pièce	Rev.	
	<b>1412BTSSCU072504DTBAR4-P0</b>	10	17

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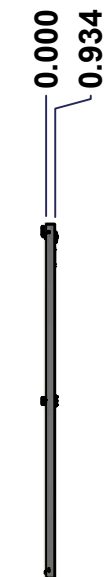
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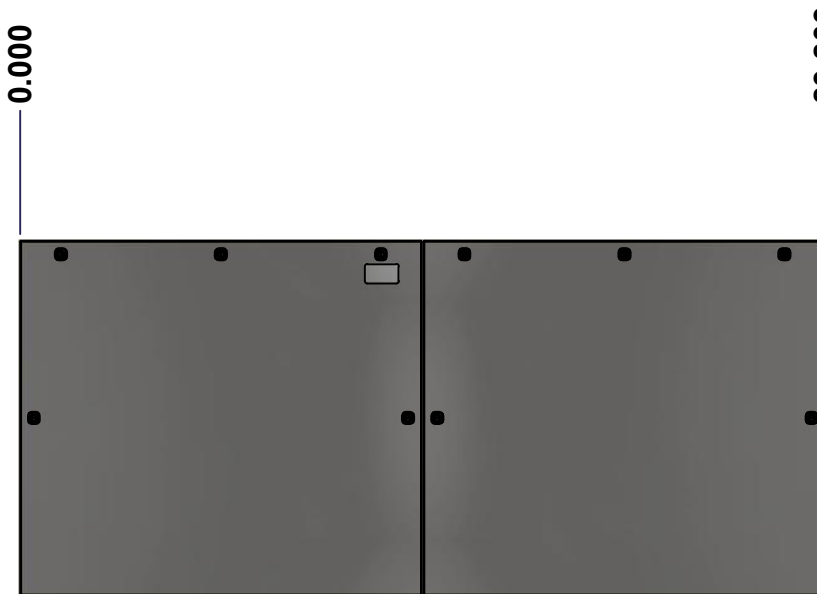
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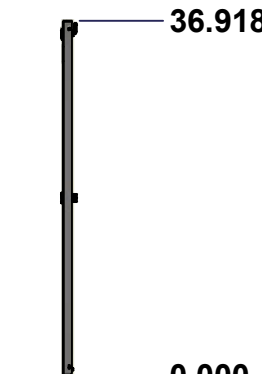
BOTTOM



LEFT



FRONT




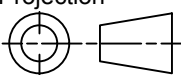
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Nov-22
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
1412BTSSCU 37" x 84" Cover		
Part Number Numéro Pièce	Rev. 0	11 / 17

SEE BILL OF MATERIAL ON LAST PAGE **1412BTSSCU072504DTC**

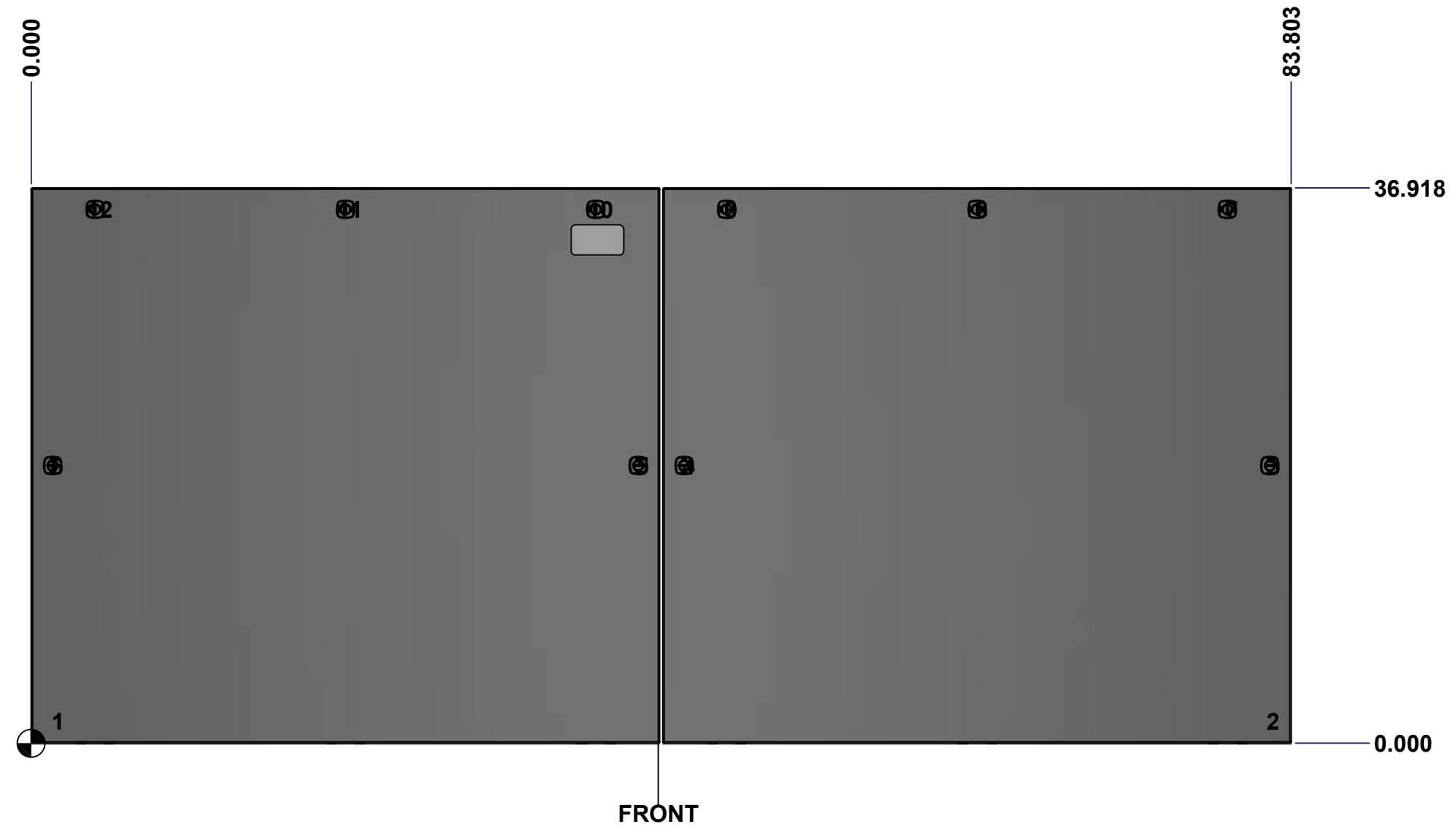
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	82.303	1.486	GND STUD M6 x 16mm (Inside)
3	82.379	18.459	LOCK 880 SCQ4-SLSS6 @ 0.0°
4	43.424	18.459	LOCK 880 SCQ4-SLSS6 @ 180.0°
5	40.379	18.459	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	1.424	18.459	LOCK 880 SCQ4-SLSS6 @ 180.0°
7	79.553	35.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
8	62.902	35.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
9	46.250	35.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
10	37.553	35.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
11	20.902	35.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
12	4.250	35.494	LOCK 880 SCQ4-SLSS6 @ 90.0°



	Description	Status
	1412BTSSCU 37" x 84" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>1412BTSSCU072504DTC</b>	<b>0</b>
		12
		17

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 04-Nov-22

Material Matière 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur Unpainted  
 Finish Fini Brushed

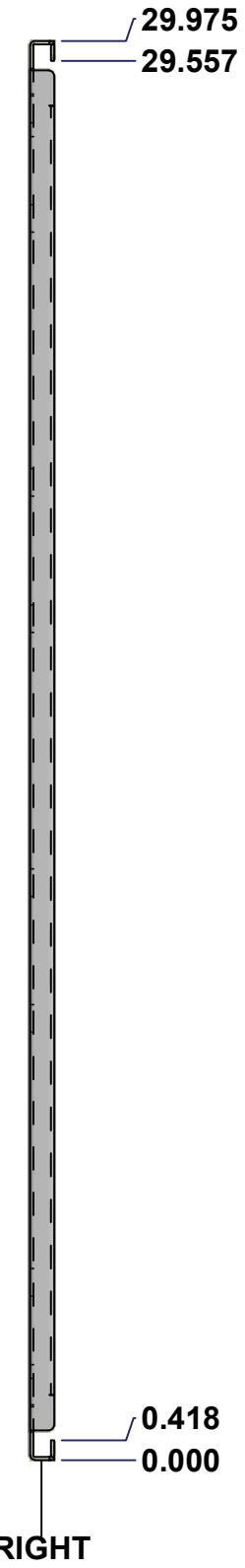
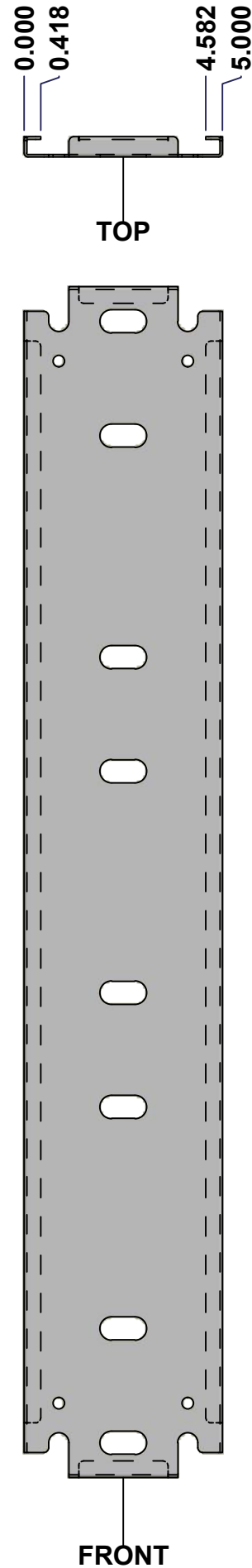
Description 1412BTSSCU 37" x 84" Cover  
 Detail Rev.

Part Number Numéro Pièce  
**1412BTSSCU072504DTC**  
 Rev. 0

Qty	Part Name	Rev	Description
2	1412BTSSCU072504DTG	0	1412BTSSCU 37" x 84" Cover Gasket
6	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSSCU072504DTC-P	0	1412BTSSCU 37" x 84" Cover Part
1	1412BTSSCU072504DTF-P	0	1412BTSSCU 37" x 84" Right Cover Part
10	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Parts List			

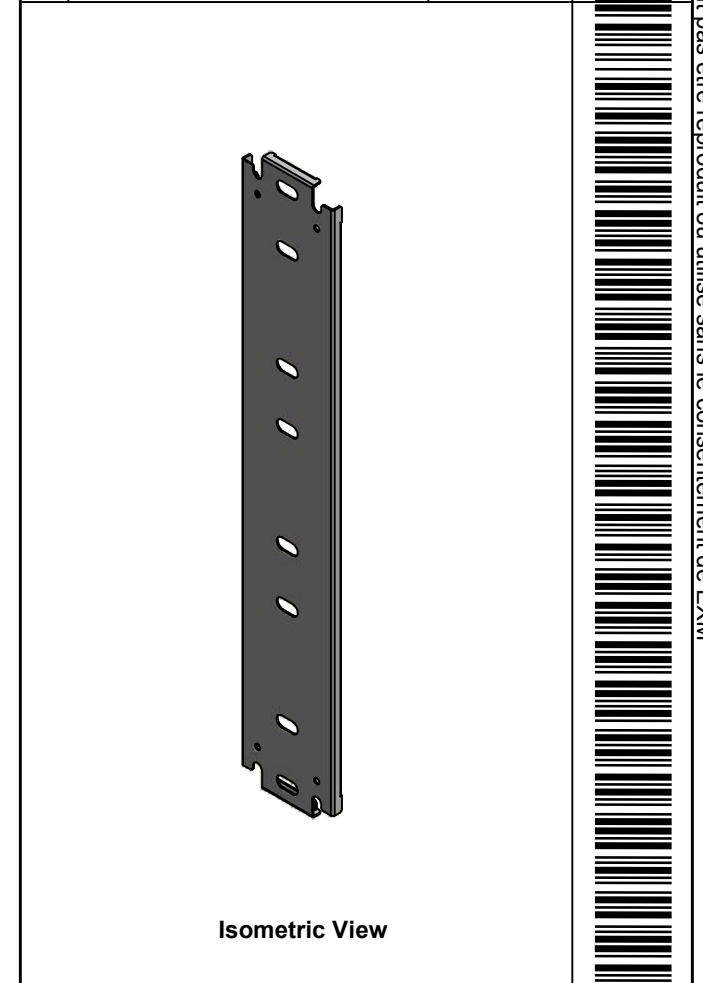
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No.	Revisions	Date	By/Par



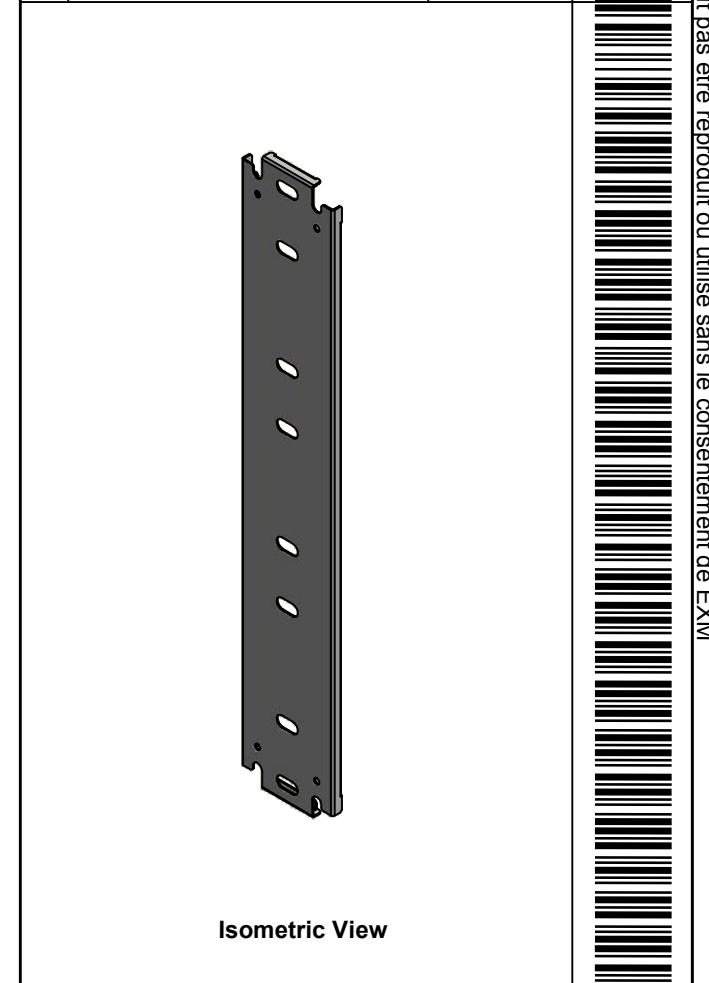
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 04-Nov-22
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 1412BTSSCU 29.975" x 56" Inner Panel	
Part Number Numéro Pièce <b>1412BTSSCU072504DTIP1</b>	Detail Rev. Rev. 14 <b>0</b>




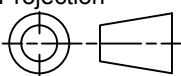
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No.	Revisions	Date	By/Par



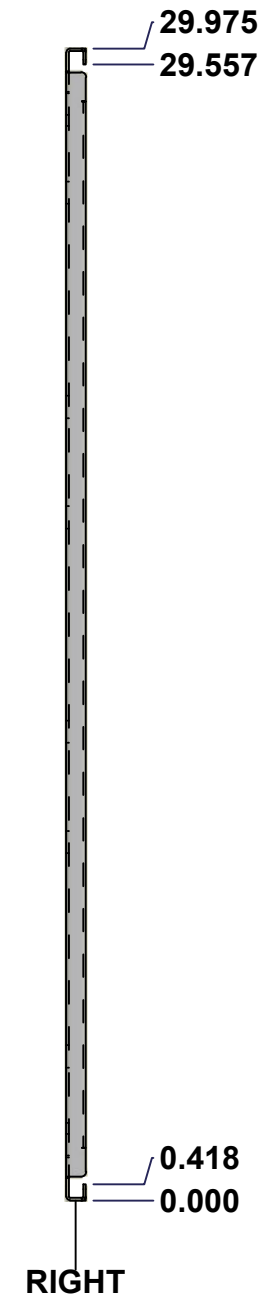
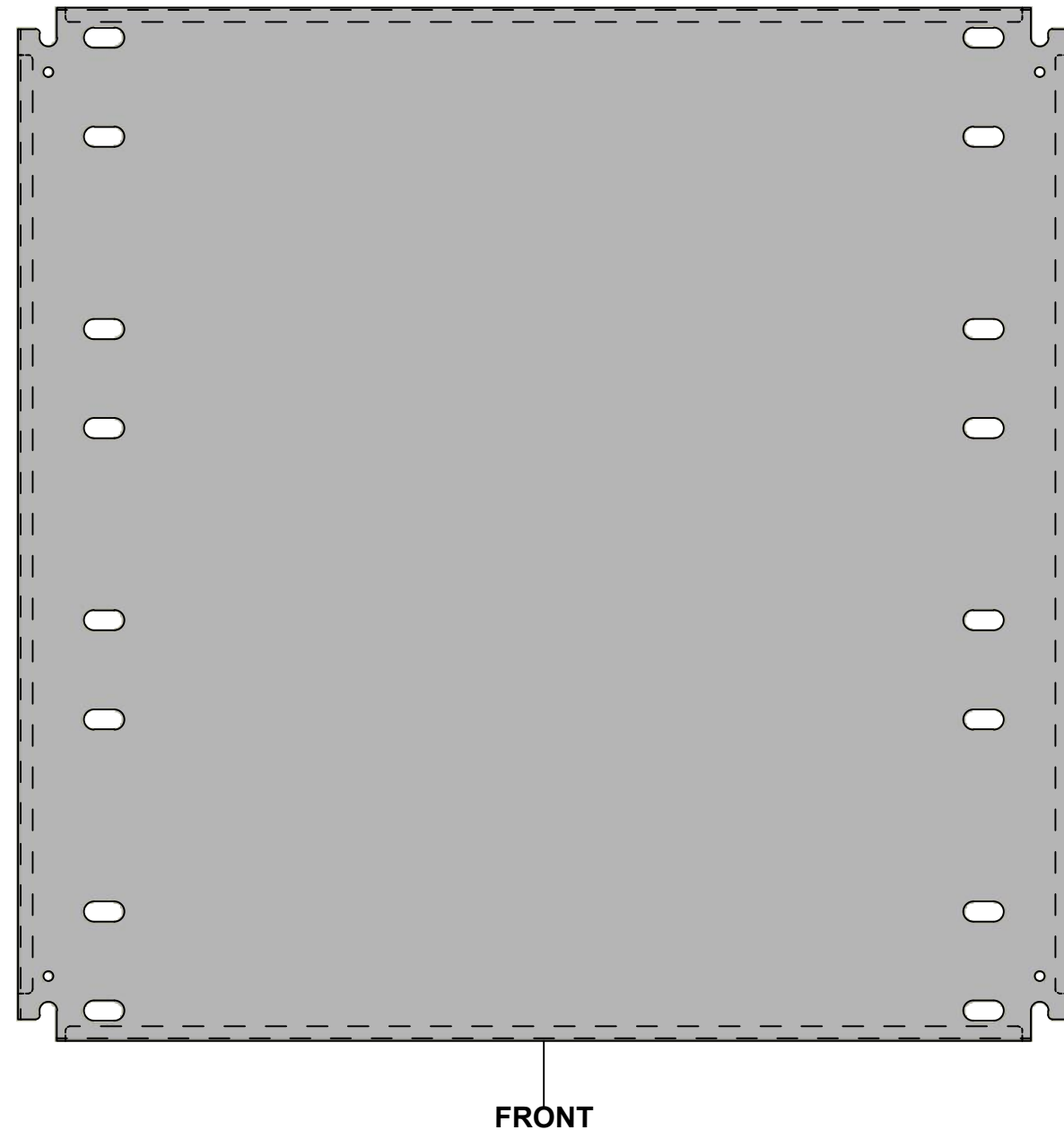
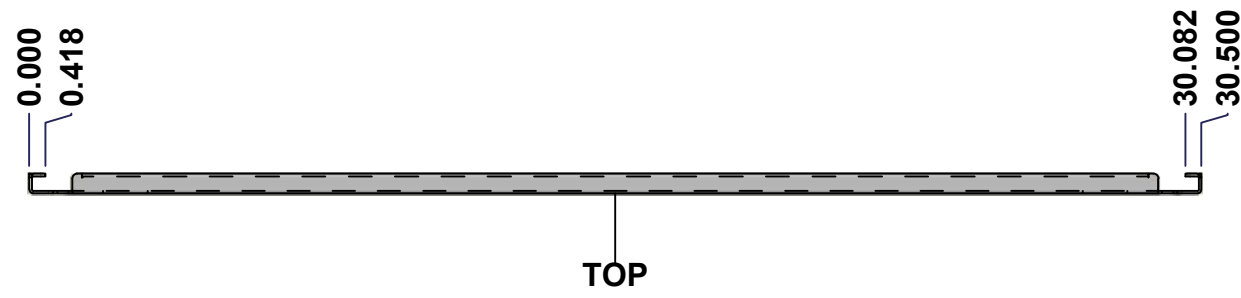
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Nov-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTSSCU 29.975" x 56" Inner Panel		
Part Number Numéro Pièce	Rev.	15
<b>1412BTSSCU072504DTIP1</b>	<b>0</b>	17

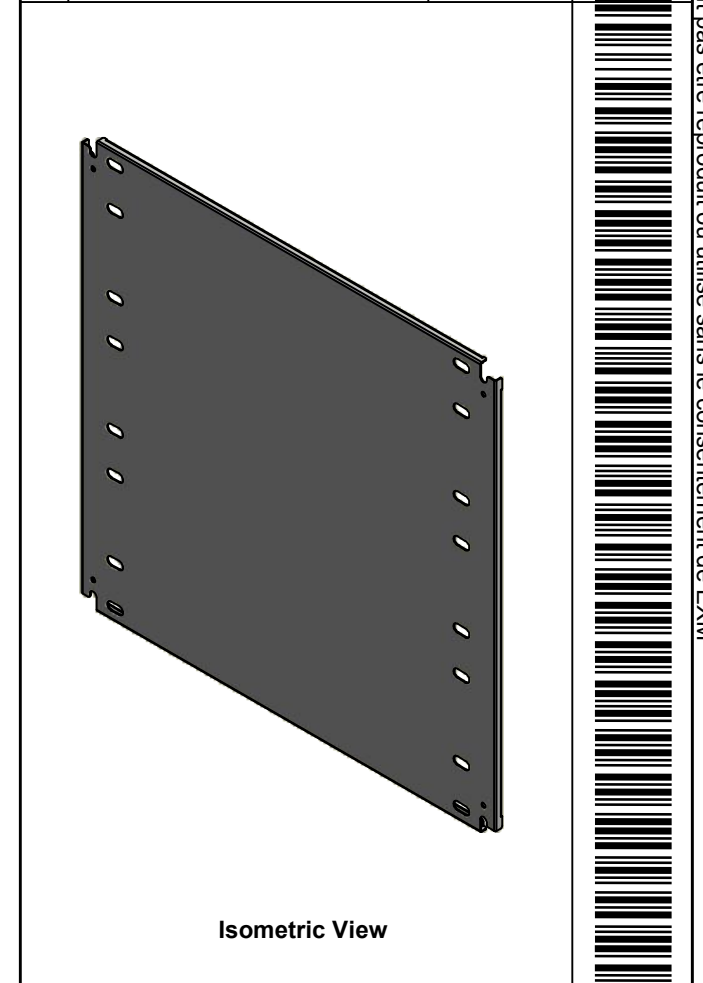
Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSSCU072504DTIP 1-P	0	1412BTSSCU 29.975" x 84" Inner Panel Part
Parts List			

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Nov-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description 1412BTSSCU 29.975" x 28" Right Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 17

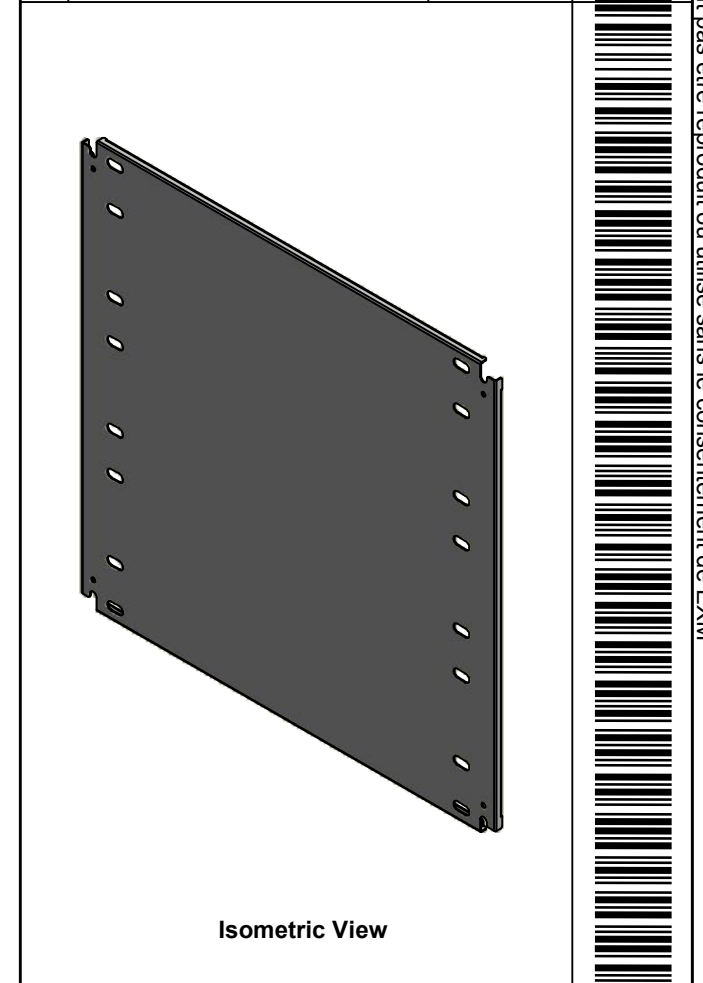
SEE BILL OF MATERIAL ON LAST PAGE **1412BTSSCU072504DTIP2**



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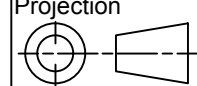
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Nov-22
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	White RAL9003	Finish Fini Smooth
Description		Detail Rev.
1412BTSSCU 29.975" x 28" Right Inner Panel		
Part Number Numéro Pièce	Rev.	17
<b>1412BTSSCU072504DTIP2</b>	<b>0</b>	17

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSSCU072504DTIP 2-P	0	1412BTSSCU 29.975" x 84" Right Inner Panel Part
Parts List			