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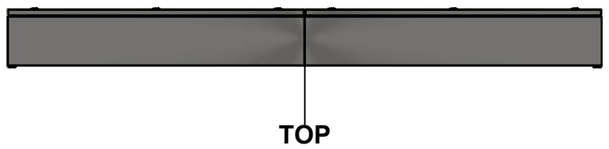
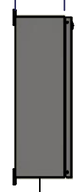


TOP

LEFT



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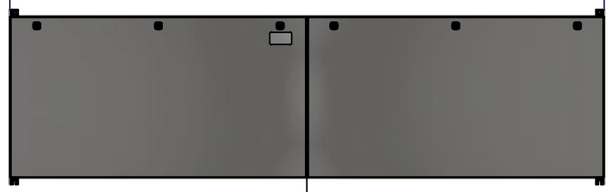

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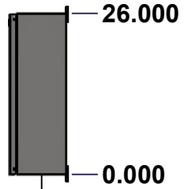
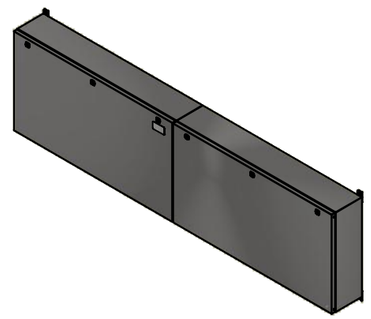


RIGHT

BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

EXM exm
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date
2022-10-26

Material
Matière
14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur
Unpainted

Finish
Fini
Brushed

Description
1412BTSSCU 400A - 5Wires x 96" Assembly

Detail Rev.

Part Number
Numéro Pièce
1412BTSSCU08405DT

Rev.
0

1
18

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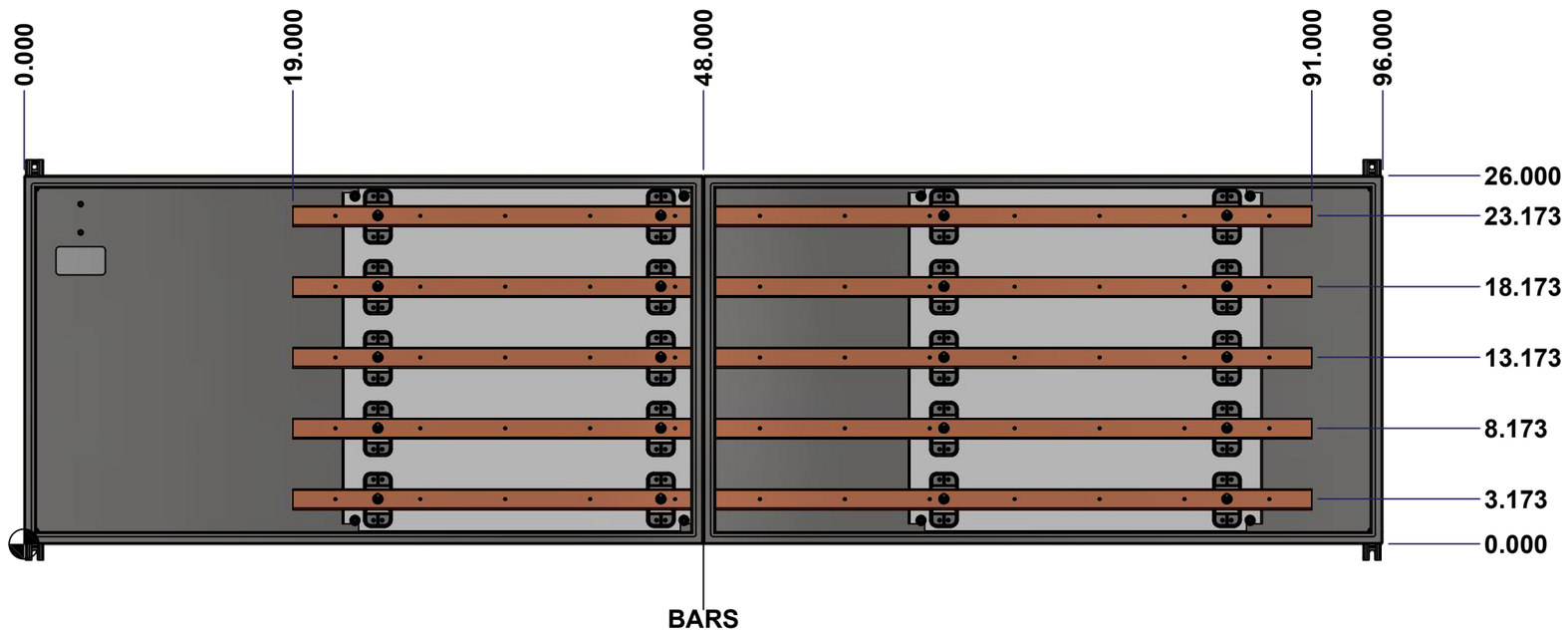
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



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Y+ / X- X+ / Y-	Description 1412BTSSCU 400A - 5Wires x 96" Assembly	Status (NULL)	
	Part Number Numéro Pièce **1412BTSSCU08405DT**	Rev. **0**	2 / 18

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Tolerance ±1/32" unless otherwise specified

C:\Vault_Workspace\Inventor_Dwg\BoxCad\Result\1412BTSSCU08405DT\1412BTSSCU08405DT.idw

Tolérance ±1/32" sauf spécification contraire

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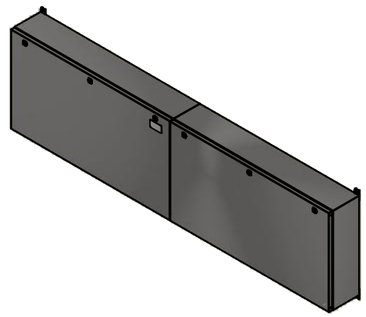
NOTE	
ITEM	**DESCRIPTION**
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	**QTY**	**DESCRIPTION**
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSSCU08405DTIP2	0	1412BTSSCU 24.625" x 28" Right Inner Panel
1	1412BTSSCU08405DTBAR1-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"
1	1412BTSSCU08405DTBAR2-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"
1	1412BTSSCU08405DTBAR3-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"
1	1412BTSSCU08405DTBAR4-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"
1	1412BTSSCU08405DTBAR5-P	0	Rounded Edge Copper Bar 3/16" x 1 1/2"
1	1412BTSSCU08405DTIP1	0	1412BTSSCU 24.625" x 65" Inner Panel
20	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
28	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSSCU08405DTB	0	1412BTSSCU 26" x 96" x 8" Body
1	1412BTSSCU08405DTC	0	1412BTSSCU 26" x 96" Cover

Parts List

exm
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www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 2022-10-26

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted

Finish / Fini: Brushed

Description: 1412BTSSCU 400A - 5Wires x 96" Assembly

Detail Rev.:

Part Number / Numéro Pièce: **1412BTSSCU08405DT**

Rev.: **0**

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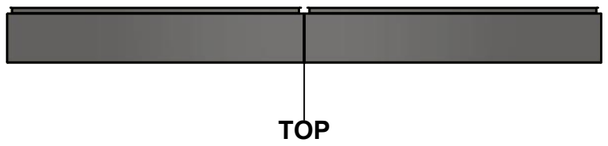

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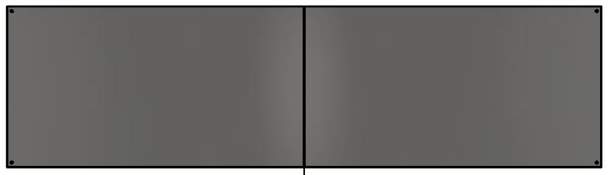
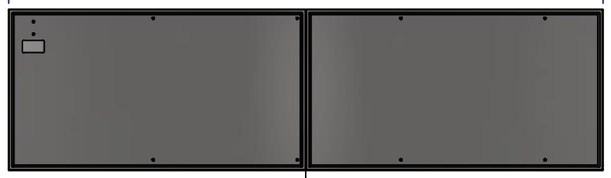


BACK

LEFT



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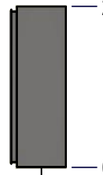

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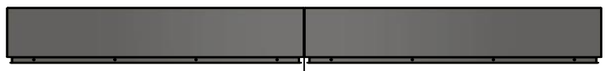
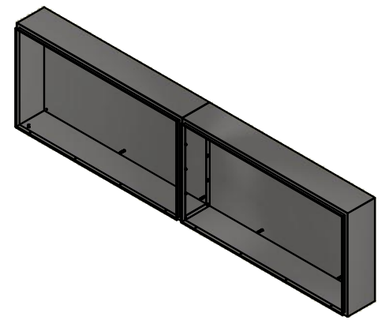


BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client			Date
Drawn By Dessiné Par	BoxCad: BoxCad		Date 2022-10-26
Material Matière	14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur	Unpainted	Finish Fini	Brushed
Description 1412BTSSCU 26" x 96" x 8" Body			Detail Rev.
Part Number Numéro Pièce **1412BTSSCU08405DTB**		Rev. **0**	4 / 18

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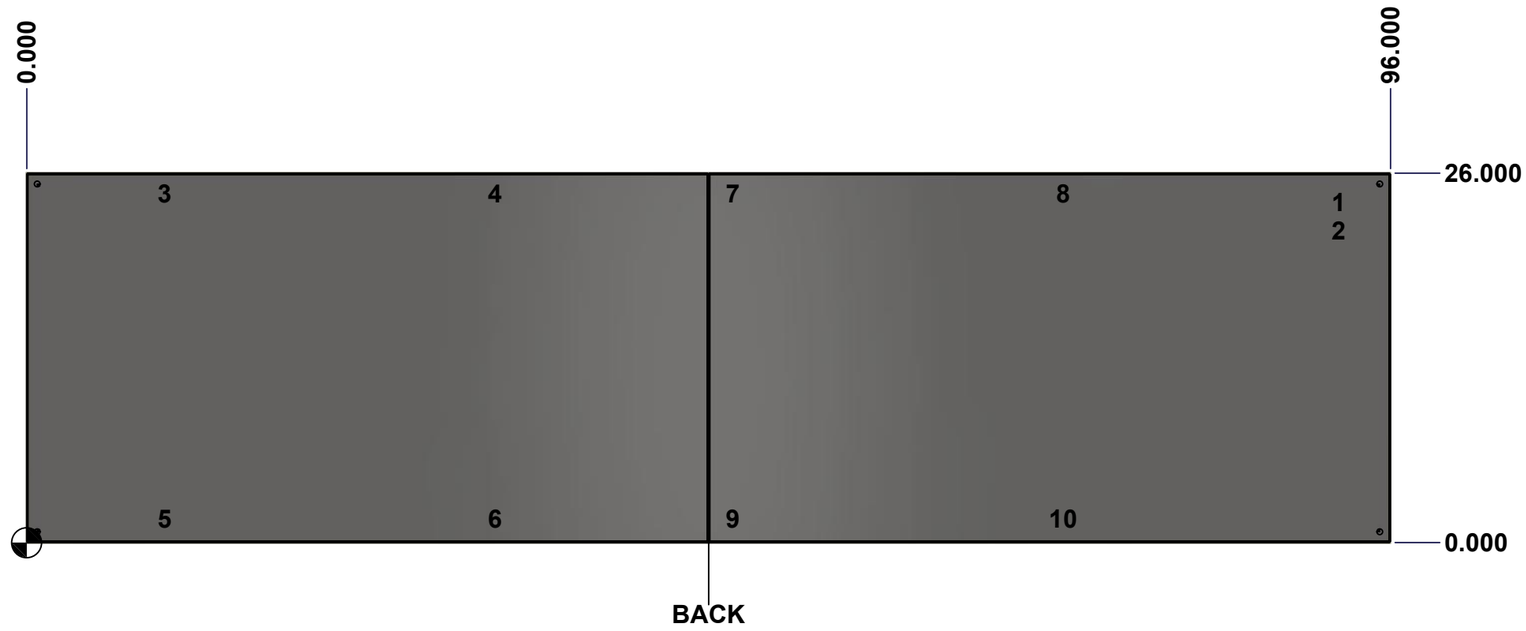
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	92.000	24.000	GND STUD M8 x 35mm (Inside)
2	92.000	22.000	GND STUD M8 x 35mm (Inside)
3	9.375	24.563	IP STUD M8 x 35mm (Inside)
4	32.625	24.563	IP STUD M8 x 35mm (Inside)
5	9.375	1.688	IP STUD M8 x 35mm (Inside)
6	32.625	1.688	IP STUD M8 x 35mm (Inside)
7	49.375	24.563	IP STUD M8 x 35mm (Inside)
8	72.625	24.563	IP STUD M8 x 35mm (Inside)
9	49.375	1.688	IP STUD M8 x 35mm (Inside)
10	72.625	1.688	IP STUD M8 x 35mm (Inside)



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Y+
X- X+
Y-

Description	Status
1412BTSSCU 26" x 96" x 8" Body	(NULL)
Part Number / Numéro Pièce: **1412BTSSCU08405DTB**	Rev.: **0**

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Tolerance ±1/32" unless otherwise specified

C:\Vault_Workspace\Inventor_Dwg\BoxCad\Result\1412BTSSCU08405DT\1412BTSSCU08405DT.idw

Tolérance ±1/32" sauf spécification contraire

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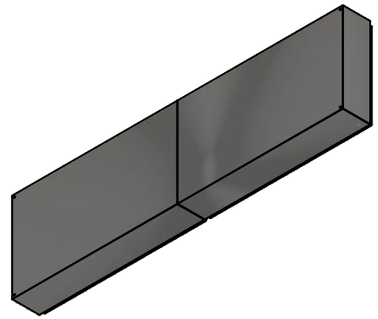
No.	Revisions	Date	By/Par



Isometric View

Qty	Part Number	Rev	Description
1	1412BTSSCU08405DTB-P	0	1412BTSSCU 26" x 96" x 8" Body Part
1	1412BTSSCU08405DTE-P	0	1412BTSSCU 26" x 96" x 8" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker

Parts List

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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date
2022-10-26

Material
Matière
14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur
Unpainted

Finish
Fini
Brushed

Description
1412BTSSCU 26" x 96" x 8" Body

Detail Rev.

Part Number
Numéro Pièce
1412BTSSCU08405DTB

Rev.
0

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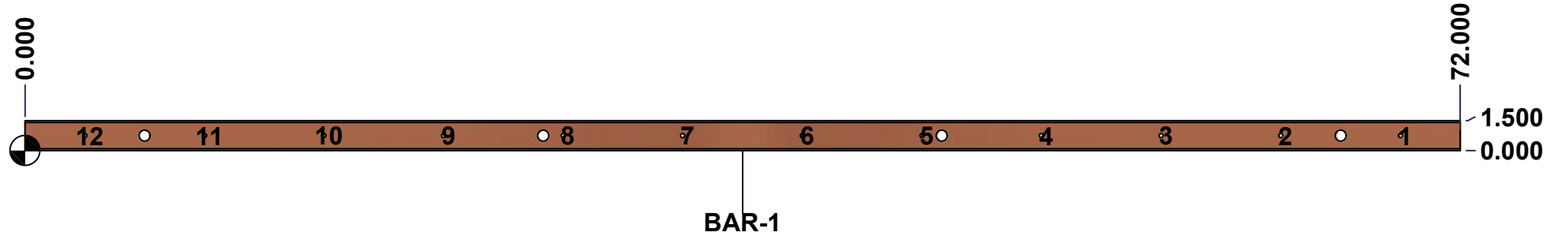
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	69.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
2	63.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
3	57.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
4	51.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
5	45.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
6	39.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
7	33.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
8	27.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
9	21.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
10	15.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
11	9.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
12	3.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC



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Y+
X- X+
Y-

Description Rounded Edge Copper Bar 3/16" x 1 1/2"	Status (NULL)
Part Number Numéro Pièce 1412BTSSCU08405DTBAR1-P	Rev. 0

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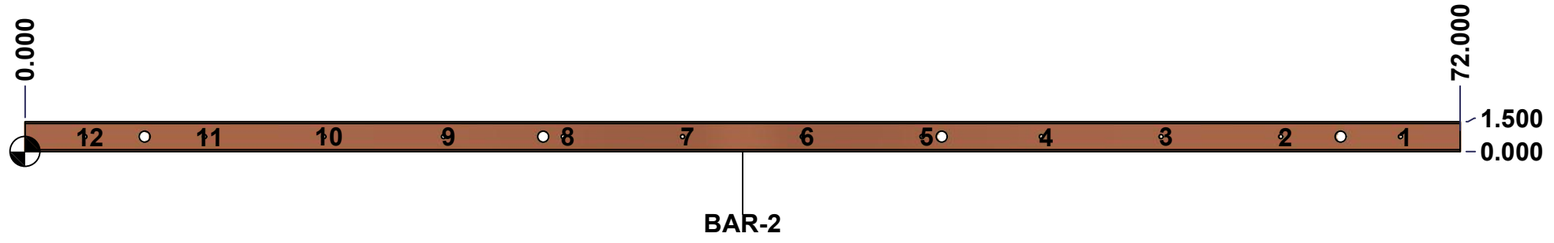
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	69.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
2	63.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
3	57.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
4	51.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
5	45.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
6	39.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
7	33.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
8	27.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
9	21.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
10	15.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
11	9.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
12	3.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC



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Y+
X- X+
Y-

Description	Status
Rounded Edge Copper Bar 3/16" x 1 1/2"	(NULL)
Part Number / Numéro Pièce: 1412BTSSCU08405DTBAR2-P	Rev.: 0

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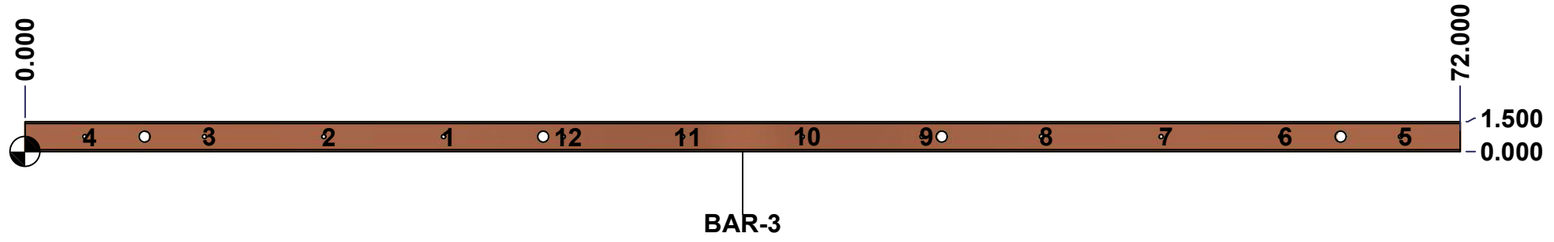
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	21.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
2	15.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
3	9.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
4	3.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
5	69.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
6	63.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
7	57.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
8	51.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
9	45.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
10	39.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
11	33.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
12	27.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC



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Y+
X- X+
Y-

Description: Rounded Edge Copper Bar 3/16" x 1 1/2"		Status: (NULL)
Part Number / Numéro Pièce: 1412BTSSCU08405DTBAR3-P	Rev.: 0	9 / 18

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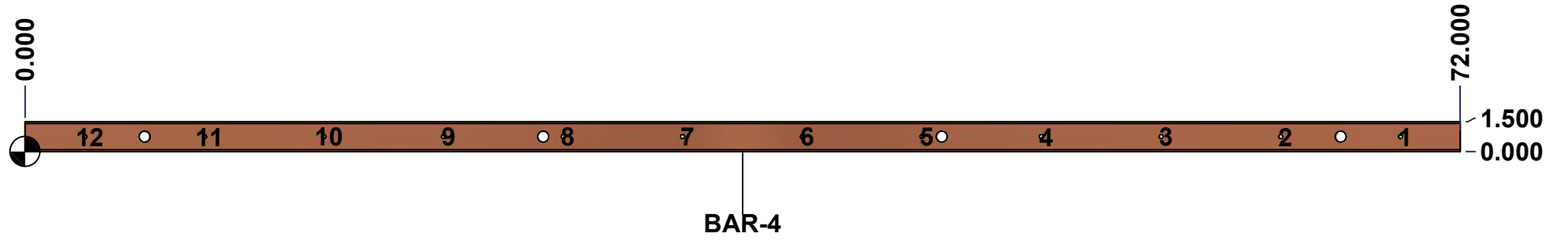
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	69.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
2	63.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
3	57.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
4	51.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
5	45.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
6	39.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
7	33.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
8	27.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
9	21.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
10	15.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
11	9.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
12	3.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC



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Y+
X- X+
Y-

Description: Rounded Edge Copper Bar 3/16" x 1 1/2"		Status: (NULL)
Part Number / Numéro Pièce: 1412BTSSCU08405DTBAR4-P	Rev.: 0	10 / 18

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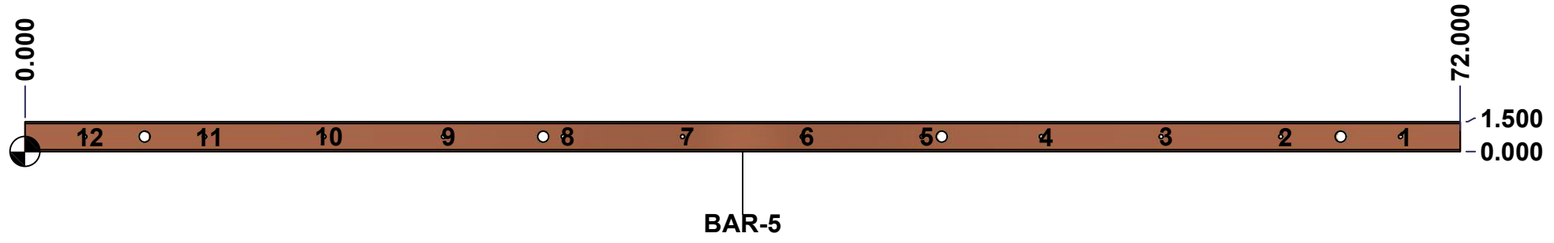
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	69.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
2	63.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
3	57.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
4	51.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
5	45.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
6	39.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
7	33.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
8	27.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
9	21.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
10	15.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
11	9.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC
12	3.000	0.750	RND Ø0.201 THREAD 1/4-20 UNC



BAR-5

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Y+
X- X+
Y-

Description Rounded Edge Copper Bar 3/16" x 1 1/2"	Status (NULL)
Part Number Numéro Pièce 1412BTSSCU08405DTBAR5-P	Rev. 0

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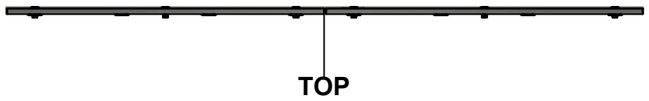

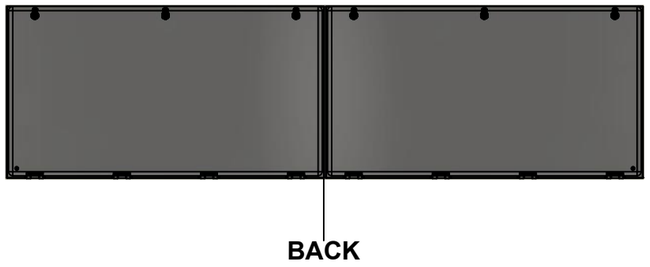

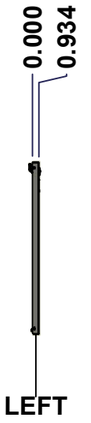

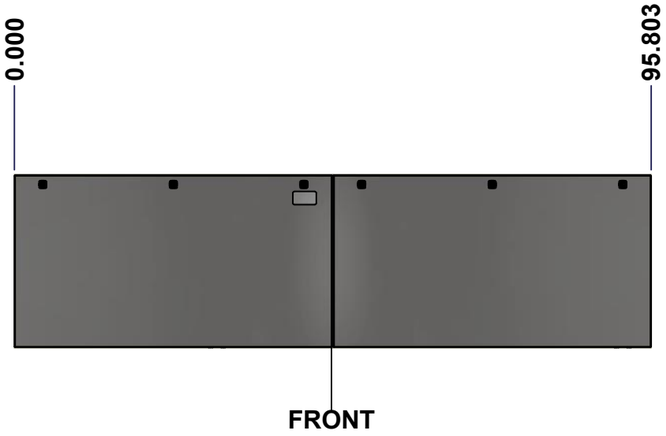

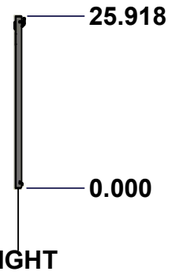

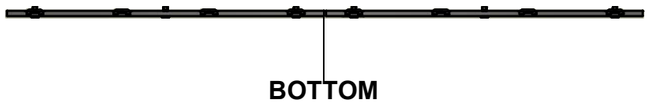

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 2022-10-26

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Unpainted

Finish / Fini: Brushed

Description: 1412BTSSCU 26" x 96" Cover

Detail Rev.

Part Number / Numéro Pièce: **1412BTSSCU08405DTC**

Rev.: **0**

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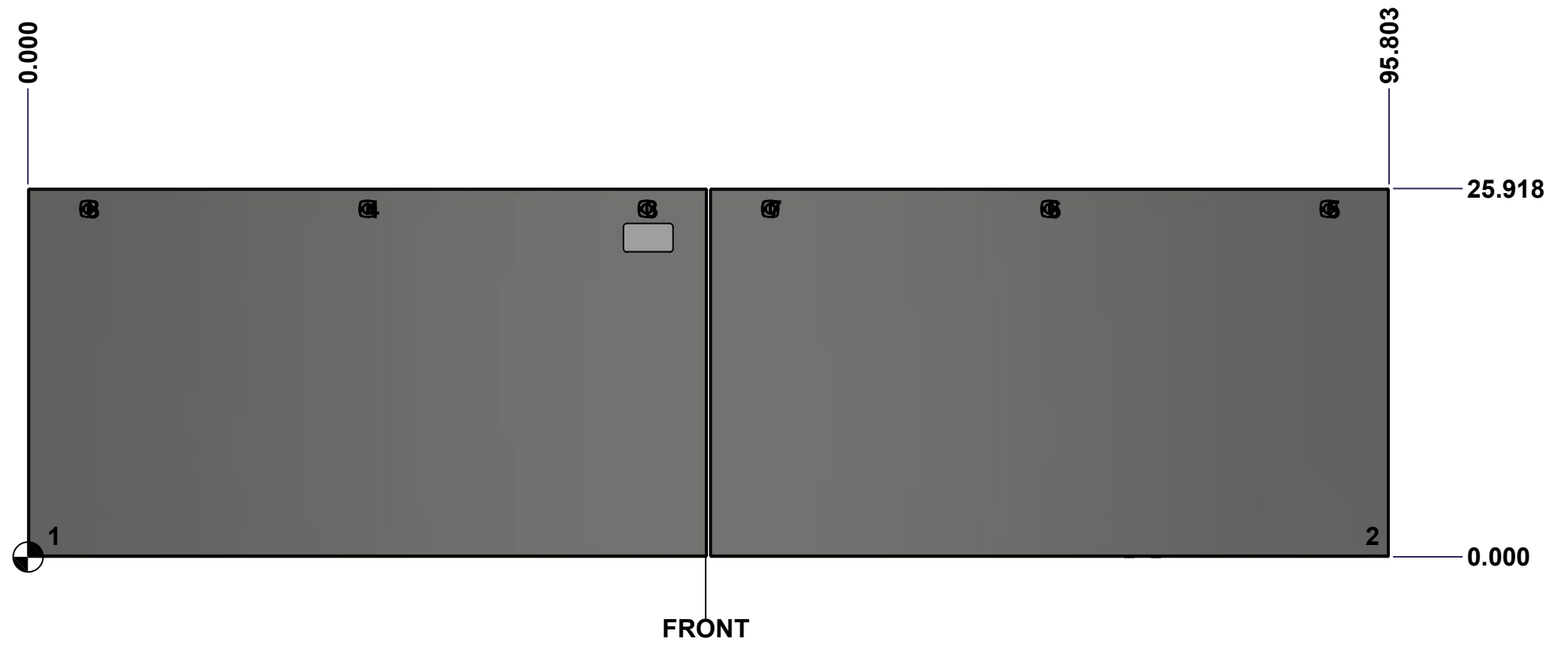
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	94.303	1.486	GND STUD M6 x 16mm (Inside)
3	43.553	24.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
4	23.902	24.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
5	91.553	24.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
6	71.902	24.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
7	52.250	24.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
8	4.250	24.494	LOCK 880 SCQ4-SLSS6 @ 90.0°



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Y+
X- X+
Y-

Description	Status
1412BTSSCU 26" x 96" Cover	(NULL)
Part Number / Numéro Pièce: **1412BTSSCU08405DTC**	Rev.: **0**

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

Qty	Part Name	Rev	Description
2	1412BTSSCU08405DTG	0	1412BTSSCU 26" x 96" Cover Gasket
8	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSSCU08405DTC-P	0	1412BTSSCU 26" x 96" Cover Part
1	1412BTSSCU08405DTF-P	0	1412BTSSCU 26" x 96" Right Cover Part
6	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock

Parts List

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date
2022-10-26

Material
Matière
14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur
Unpainted

Finish
Fini
Brushed

Description
1412BTSSCU 26" x 96" Cover

Detail Rev.

Part Number
Numéro Pièce
1412BTSSCU08405DTC

Rev.
0

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Tolerance ±1/32" unless otherwise specified

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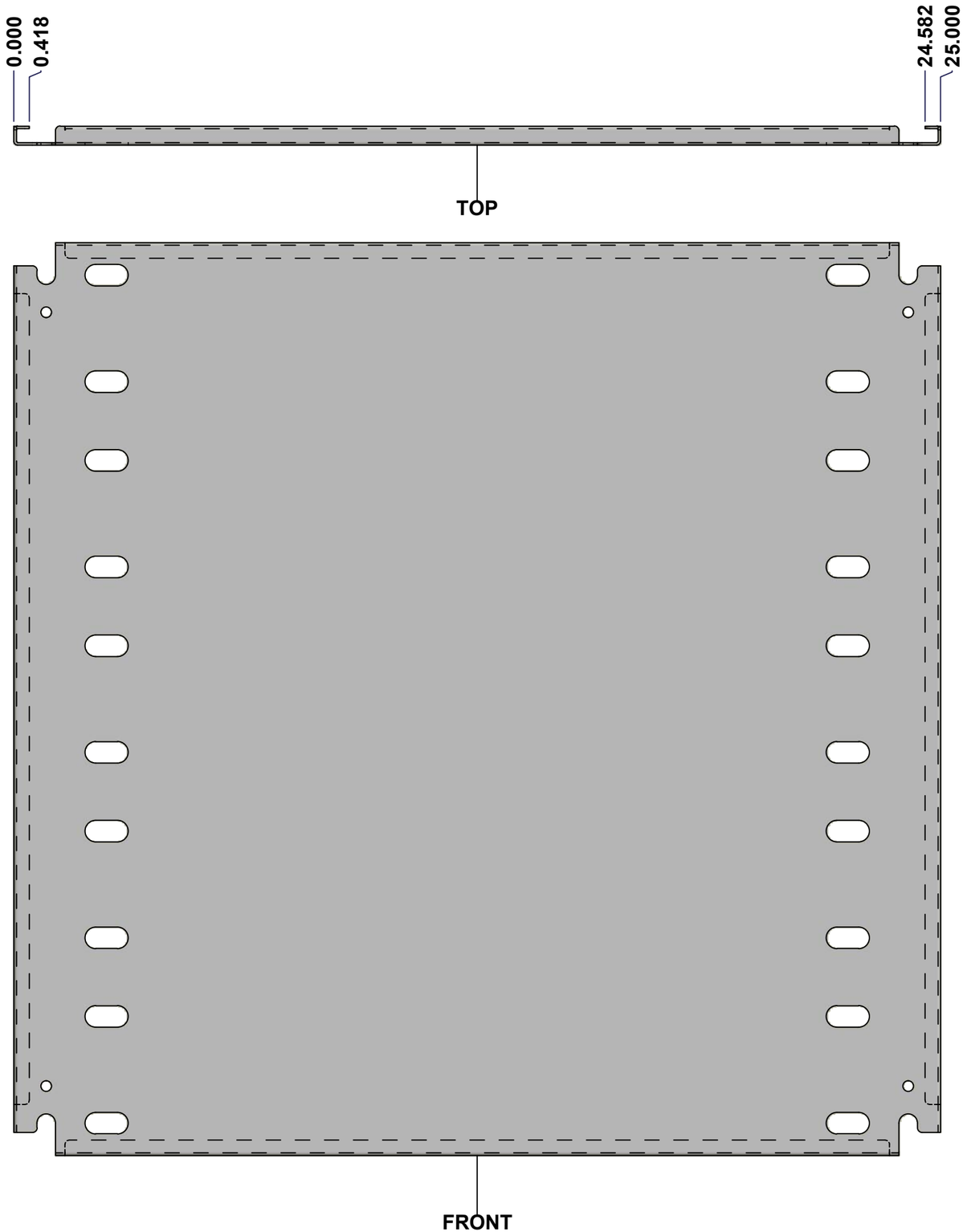
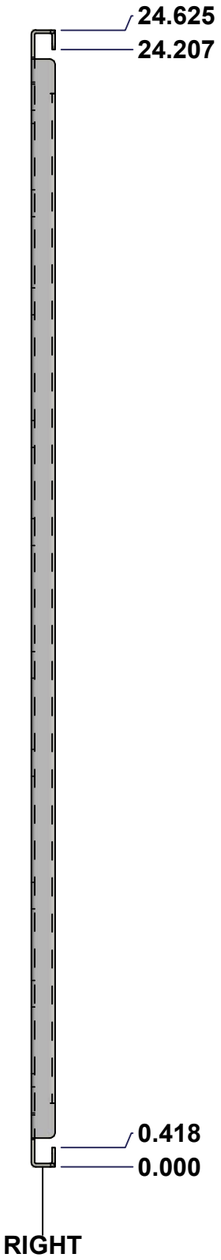
Tolérance ±1/32" sauf spécification contraire





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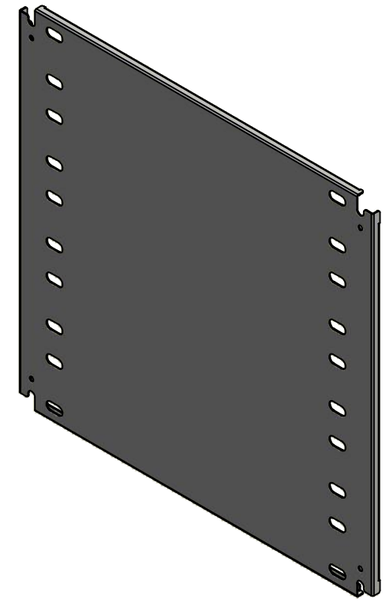
No.	Revisions	Date	By/Par



Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date
2022-10-26

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
White RAL9003

Finish
Fini
Smooth

Description
1412BTSSCU 24.625" x 65" Inner Panel

Detail Rev.

Part Number
Numéro Pièce
1412BTSSCU08405DTIP1

Rev.
0

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Tolérance ±1/32" sauf spécification contraire

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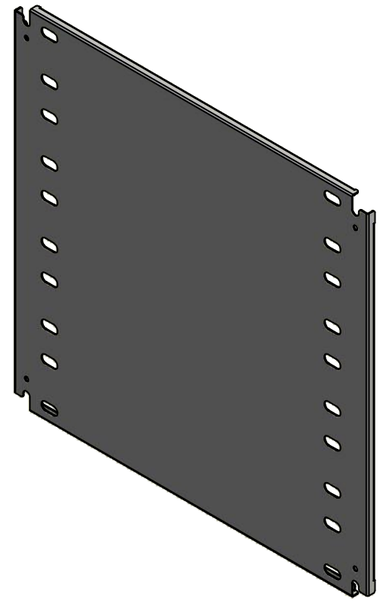
No.	Revisions	Date	By/Par



Isometric View

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSSCU08405DTIP1-P	0	1412BTSSCU 24.625" x 96" Inner Panel Part

Parts List

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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 2022-10-26

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: White RAL9003

Finish / Fini: Smooth

Description: 1412BTSSCU 24.625" x 65" Inner Panel

Detail Rev.

Part Number / Numéro Pièce: **1412BTSSCU08405DTIP1**

Rev.: **0**

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Tolerance ±1/32" unless otherwise specified

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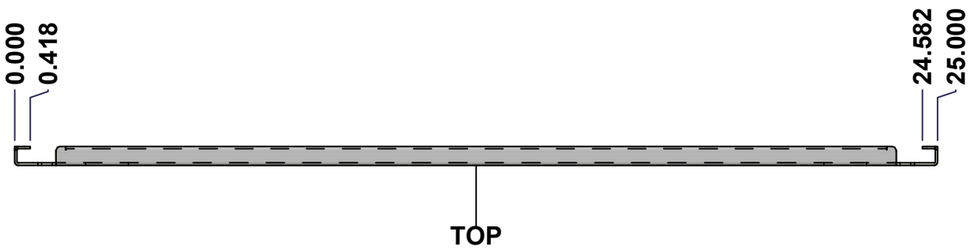
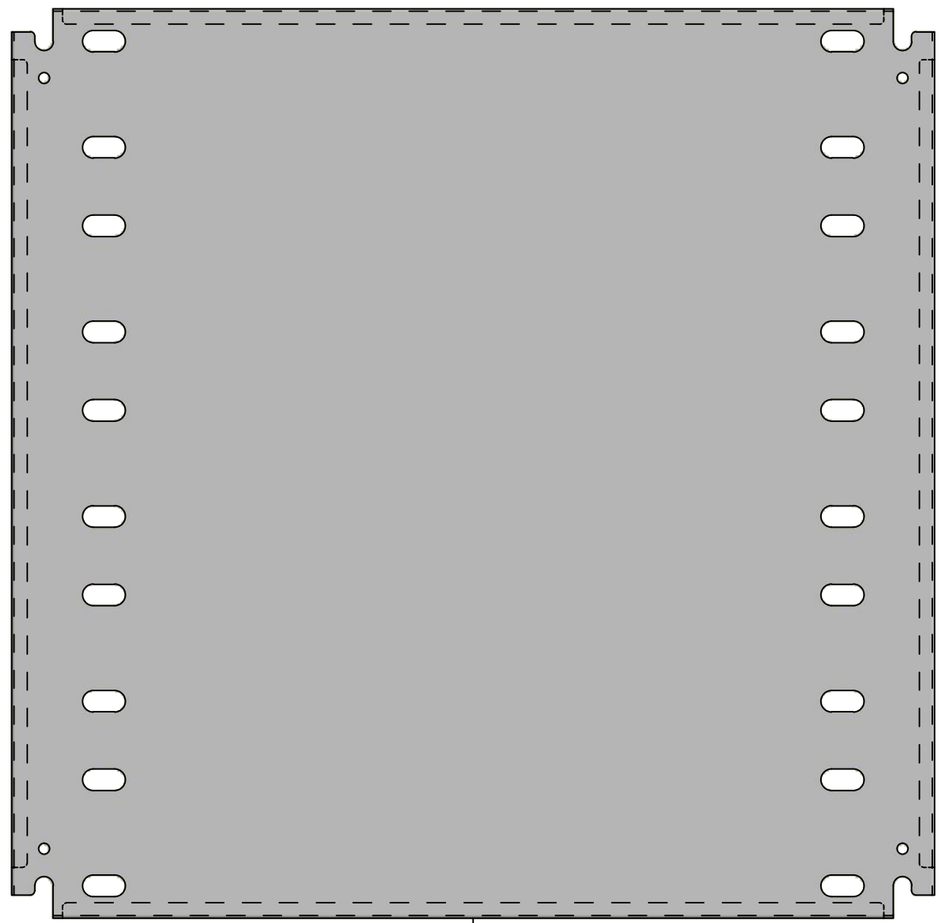
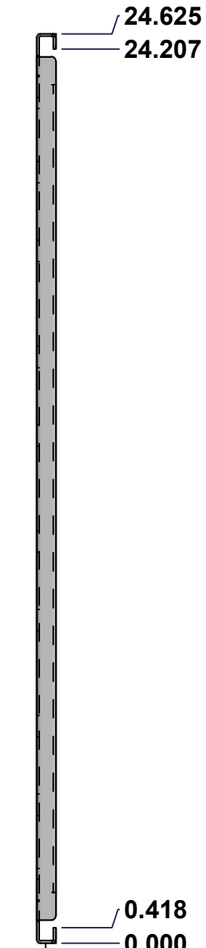
Tolérance ±1/32" sauf spécification contraire







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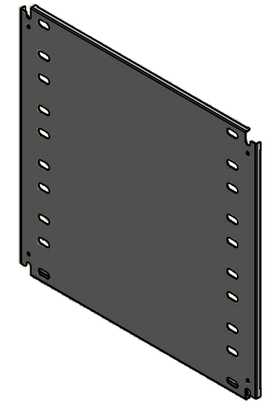
No.	Revisions	Date	By/Par



Isometric View

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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 2022-10-26

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: White RAL9003

Finish / Fini: Smooth

Description: 1412BTSSCU 24.625" x 28" Right Inner Panel

Detail Rev.

Part Number / Numéro Pièce: **1412BTSSCU08405DTIP2**

Rev.: **0**

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Tolérance ±1/32" sauf spécification contraire

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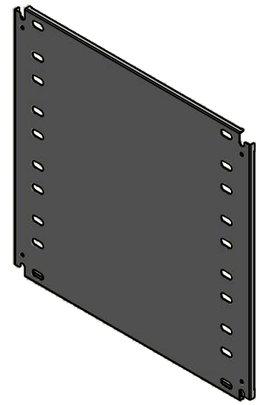
No.	Revisions	Date	By/Par



Isometric View

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSSCU08405DTIP2-P	0	1412BTSSCU 24.625" x 96" Right Inner Panel Part

Parts List

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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 2022-10-26

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: White RAL9003

Finish / Fini: Smooth

Description: 1412BTSSCU 24.625" x 28" Right Inner Panel

Detail Rev.

Part Number / Numéro Pièce: **1412BTSSCU08405DTIP2**

Rev.: **0**

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