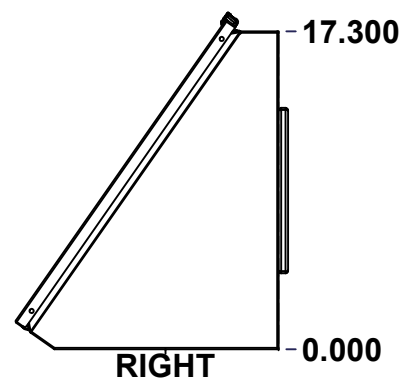
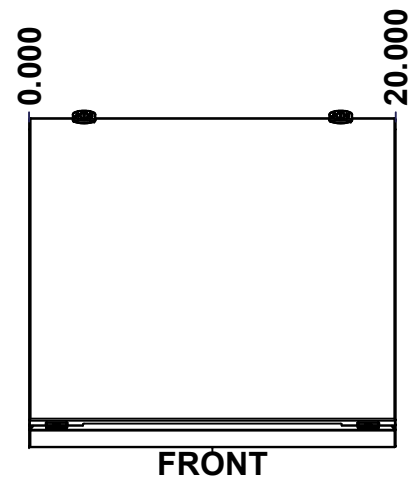
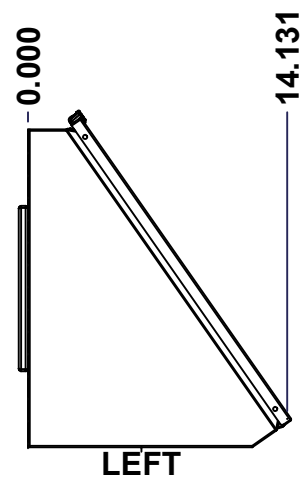
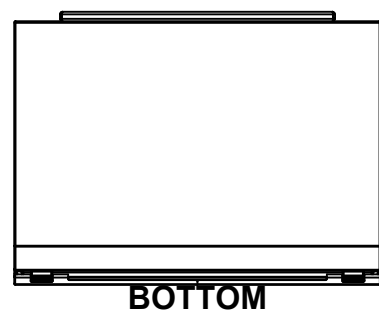
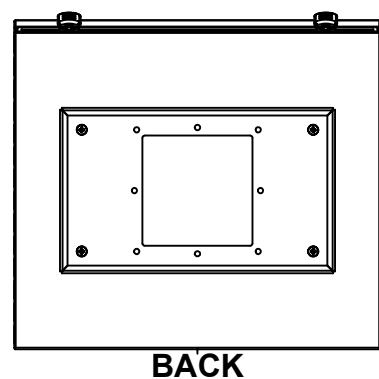
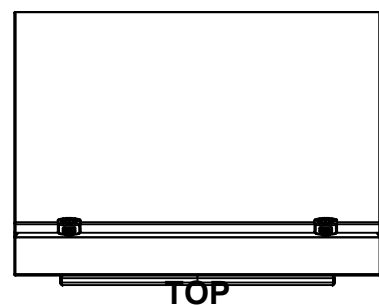
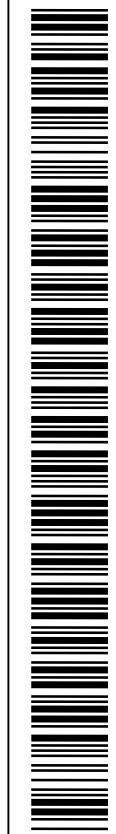
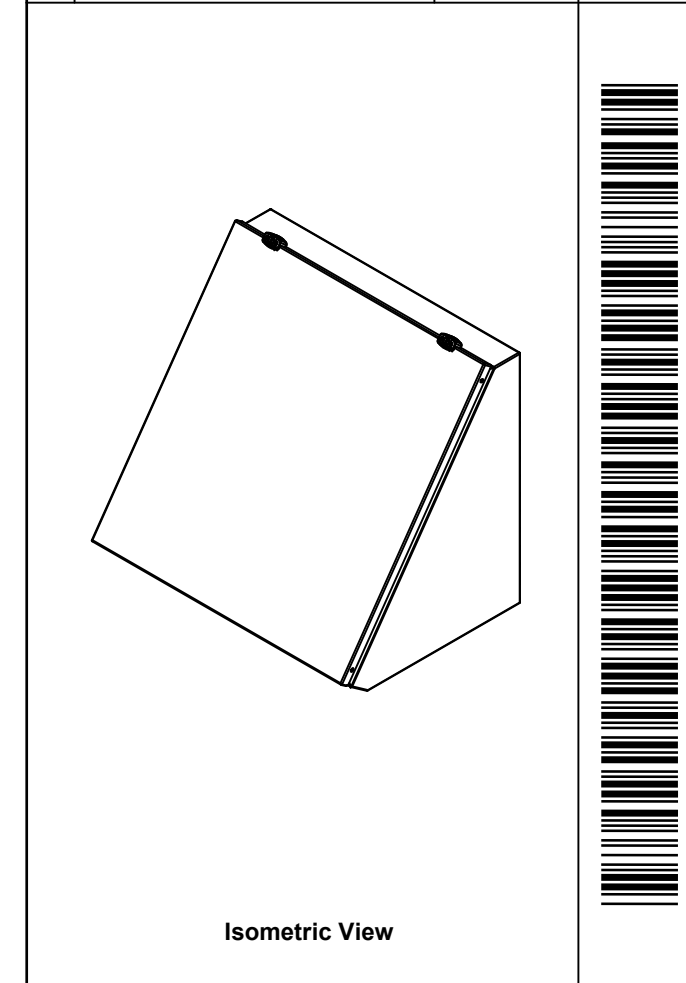



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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 12/5/2013	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 1412CSE 20" x 20" x 14.019" Assembly			Detail Rev.
Part Number Numéro Pièce 1412CSE202013		Rev. 0	1 2

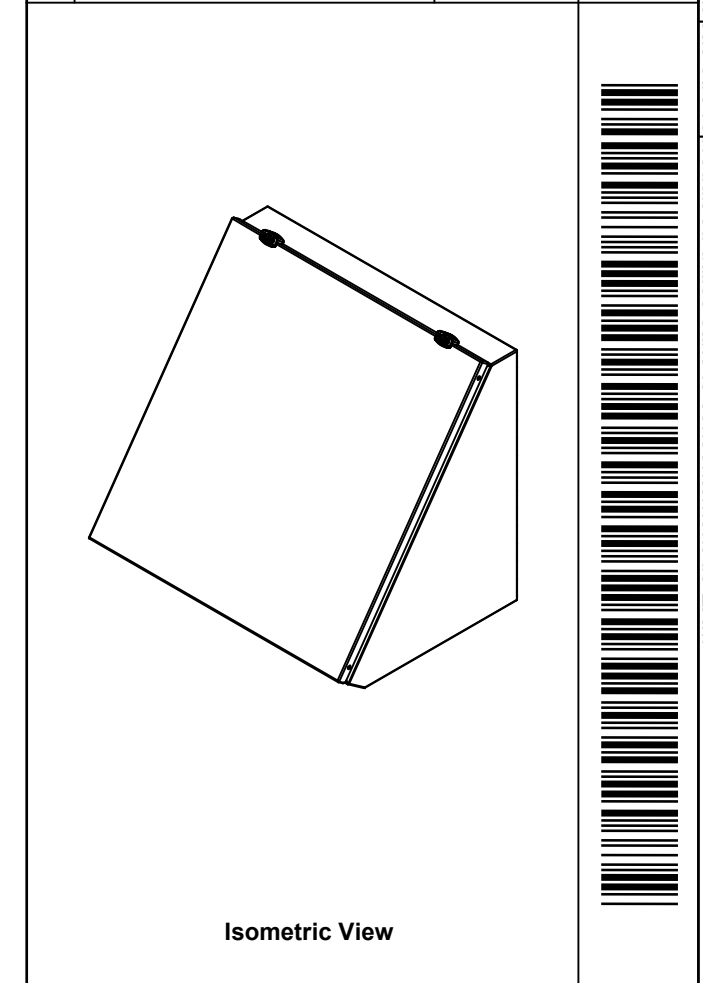
SEE BILL OF MATERIAL ON LAST PAGE


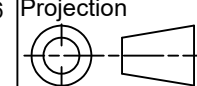
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground standoffs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	W/O Inner panel mounting standoffs

No.	Revisions	Date	By/Par



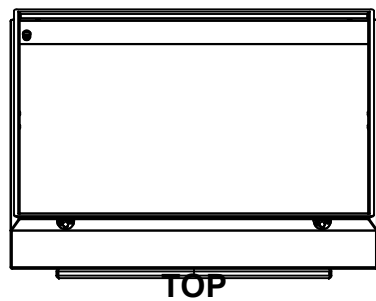
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/5/2013
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412CSE 20" x 20" x 14.019" Assembly		
Part Number Numéro Pièce	1412CSE202013	Rev. 2
		0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

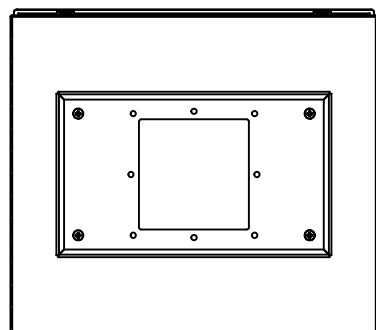
Qty	Part Number	Rev	Description
1	1412CSE202013C	0	1412CSE 20" x 20" Cover
1	1412CSE202013B	0	1412CSE 20" x 20" x 14.019" Body
2	880 GS115	0	Gas Spring 115N/12Kg/26Lbs
2	STK-Q-08100	1	M5 Nylon Insert Lock Nut
Parts List			

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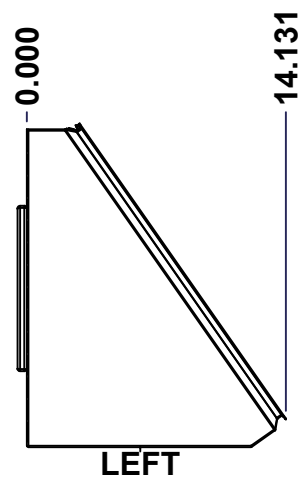
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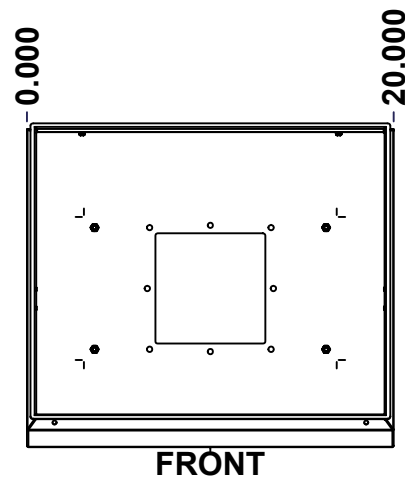
TOP



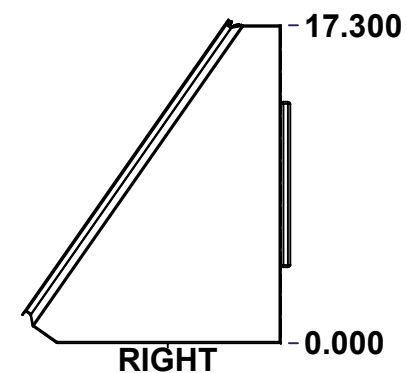
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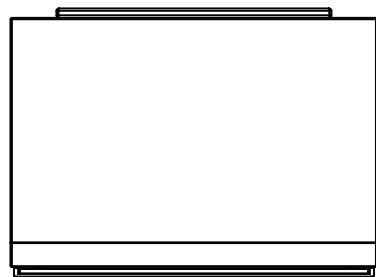
LEFT



FRONT

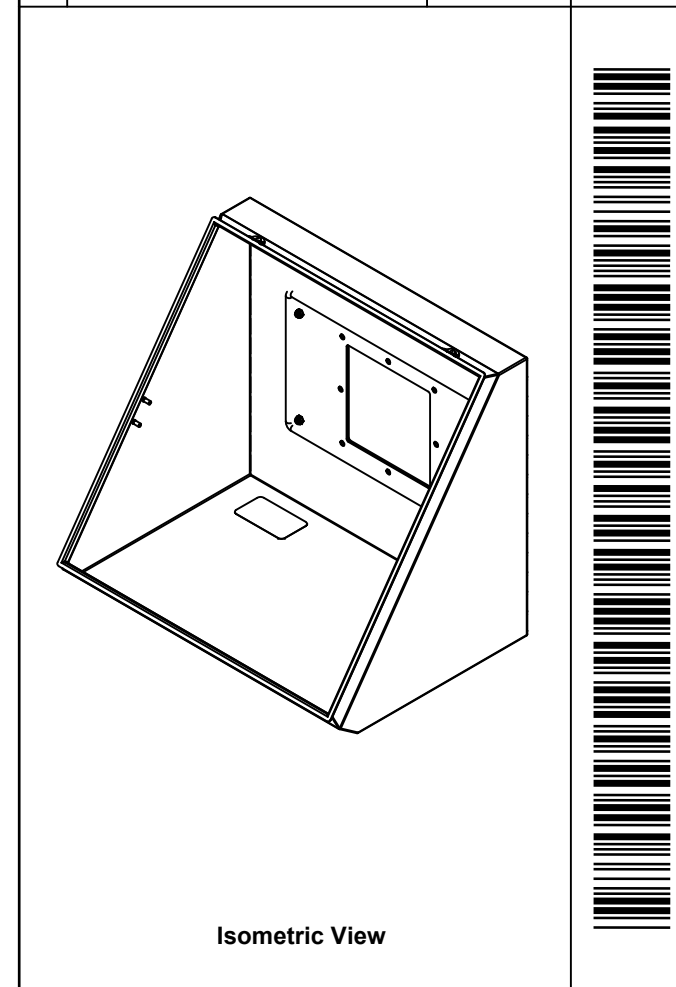


RIGHT





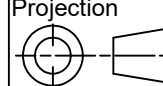
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



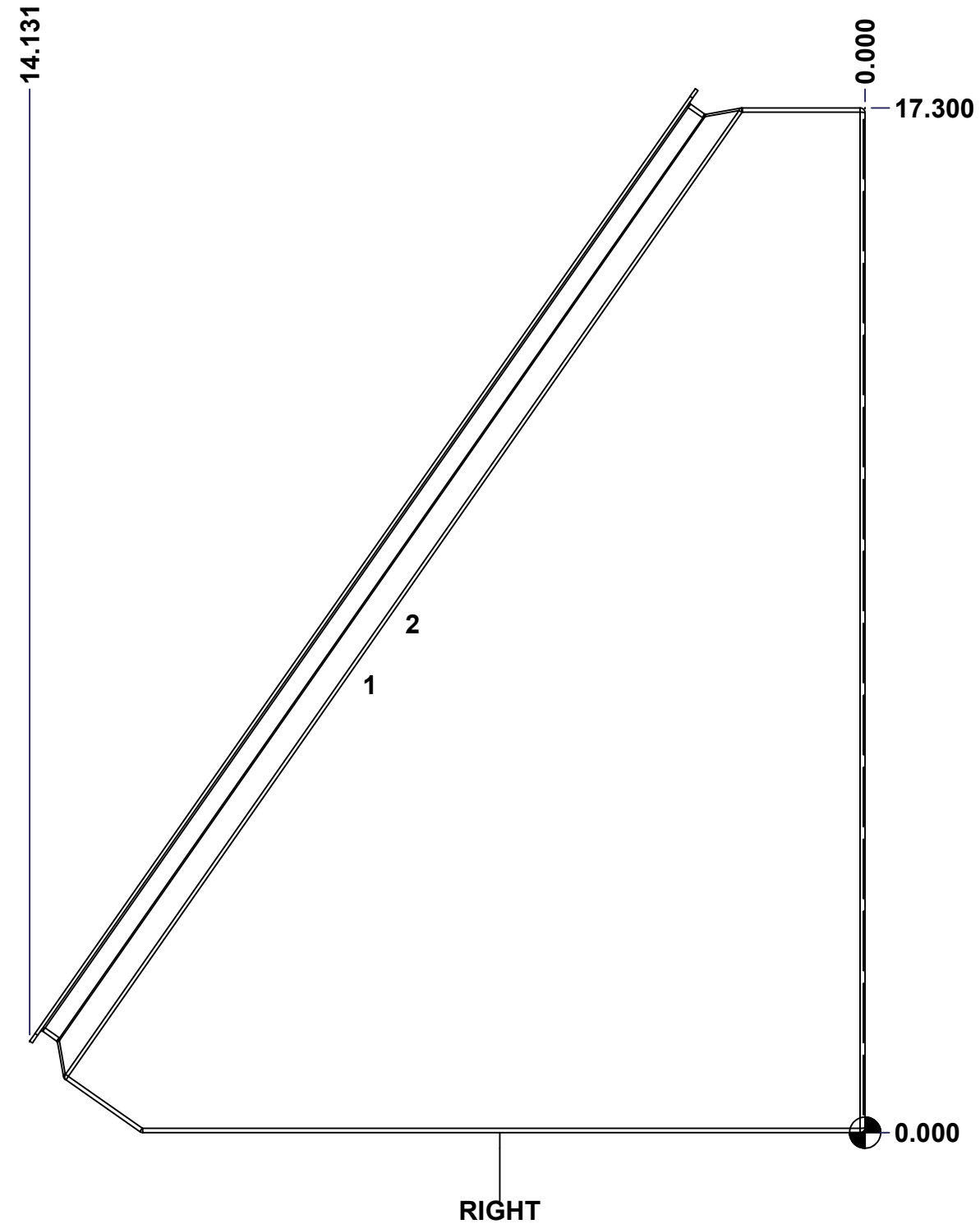
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/5/2013
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description	Detail Rev.	
1412CSE 20" x 20" x 14.019" Body		
Part Number Numéro Pièce	Rev.	1 7
1412CSE202013B	0	

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.457	7.560	STUDSM5 x 12mm (Inside)
2	7.734	8.592	STUDSM5 x 12mm (Inside)

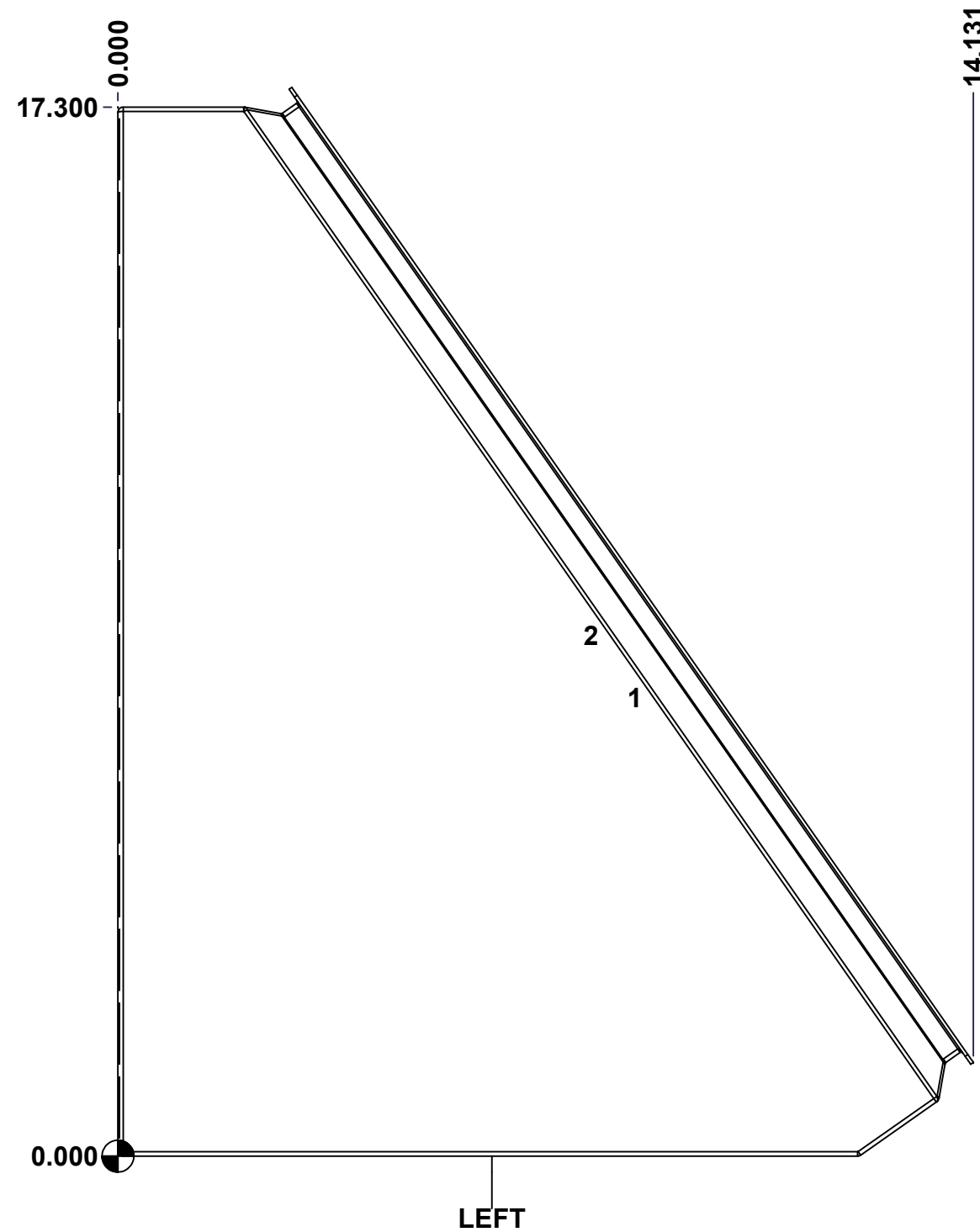


	Description	Status
	1412CSE 20" x 20" x 14.019" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	1412CSE202013B	0
		3 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.457	7.560	STUDSM5 x 12mm (Inside)
2	7.734	8.592	STUDSM5 x 12mm (Inside)

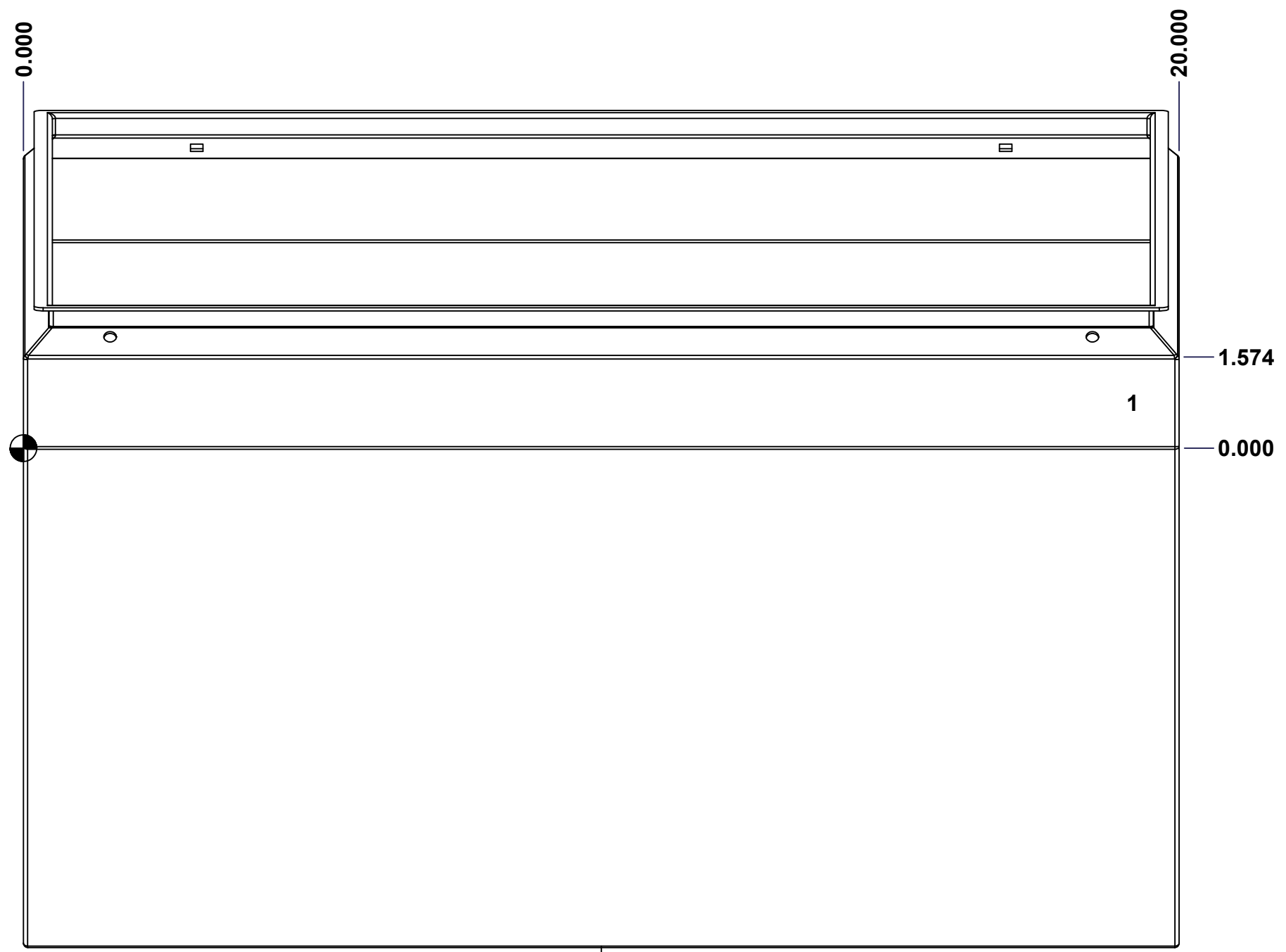


	Description	Status	
	1412CSE 20" x 20" x 14.019" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	1412CSE202013B	0	7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - ANGLE VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	19.125	0.742	STANDOFF M6 x 10mm (Inside)



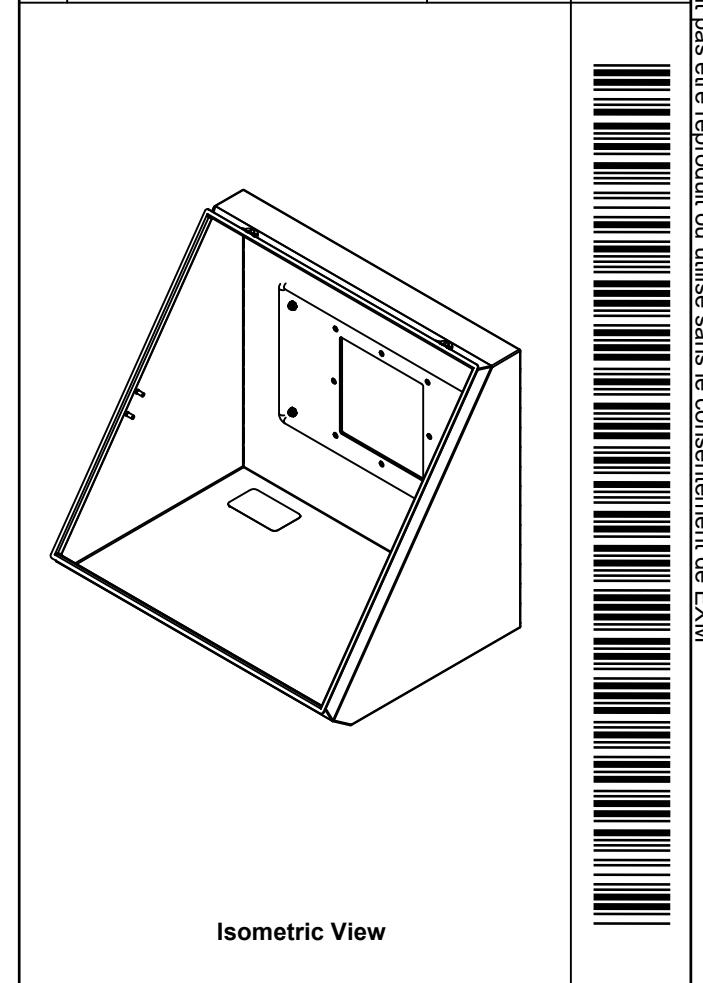
ANGLE

	Description 1412CSE 20" x 20" x 14.019" Body		Status (NULL)
	Part Number Numéro Pièce 1412CSE202013B		Rev. 4 0 / 7

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No.	Revisions	Date	By/Par




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Flatness Aplatissement
 Max 3.0mm
 Projection 

Customer Client _____ Date _____
 Drawn By Dessiné Par BoxCad: BoxCad Date 12/5/2013

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

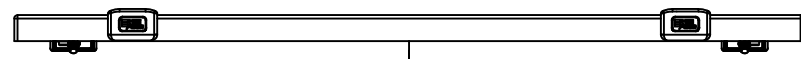
Description 1412CSE 20" x 20" x 14.019" Body
 Detail Rev. _____

Part Number Numéro Pièce **1412CSE202013B**
 Rev. **0** / 7

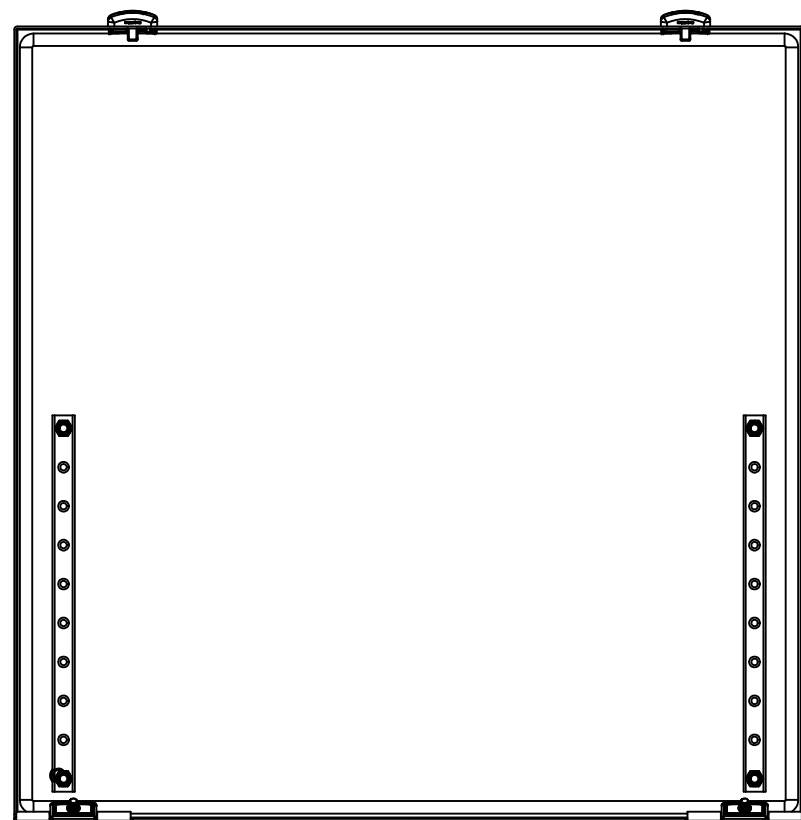
4	STUD_M5 x 12mm	0	Stud M5 x 12mm
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412CSE202013B-P	0	1412CSE 20" x 20" x 14.019" Body Part
1	1500CS_SUP	0	1500CS - Support Plate Part
2	STK-A-70469	6	5412 ESSMCH - Stainless Steel 316 Body Catch Assembly
2	STK-Q-08100	1	M5 Nylon Insert Lock Nut
Qty	Part_Number	Rev	Description
Parts List			

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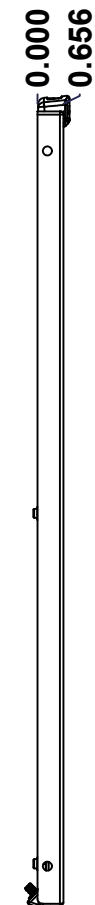
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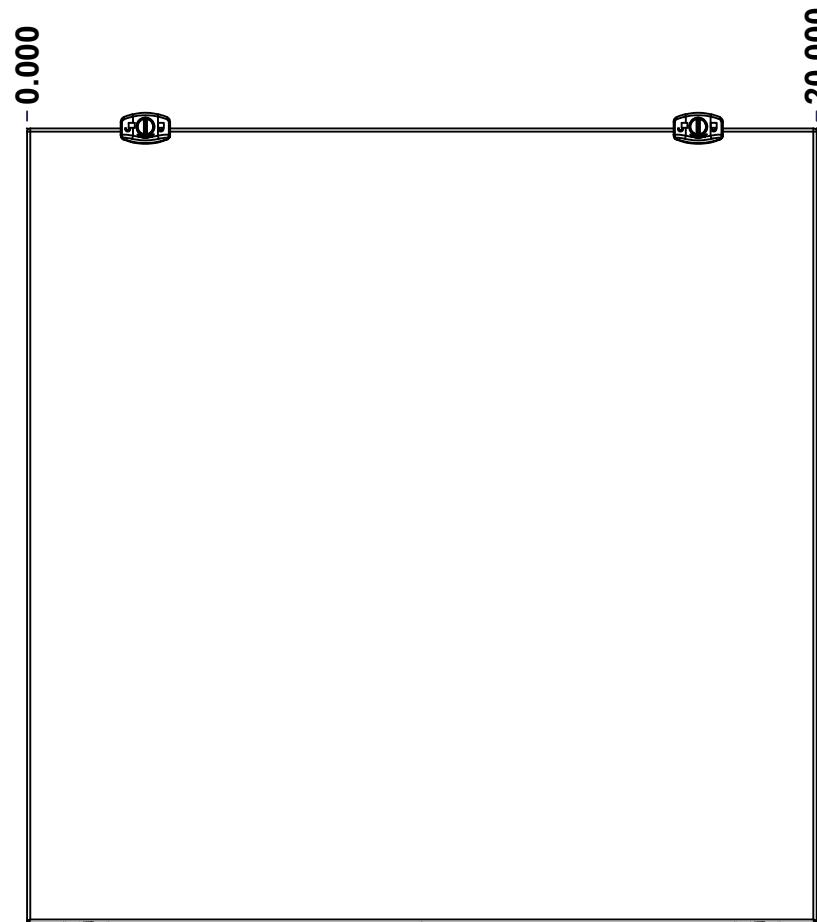
TOP



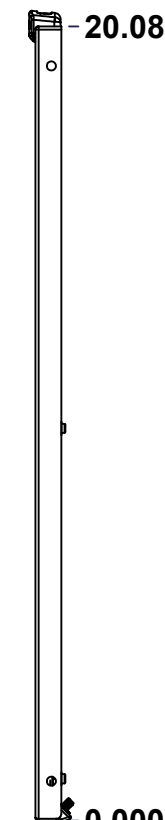
BACK



LEFT



FRONT

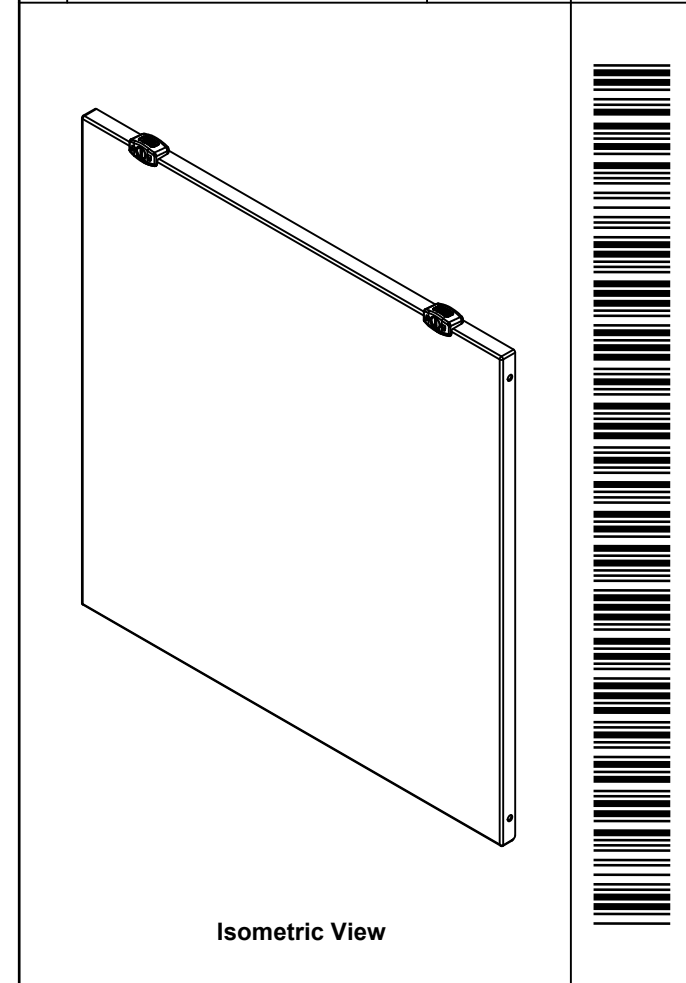


RIGHT


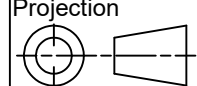


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

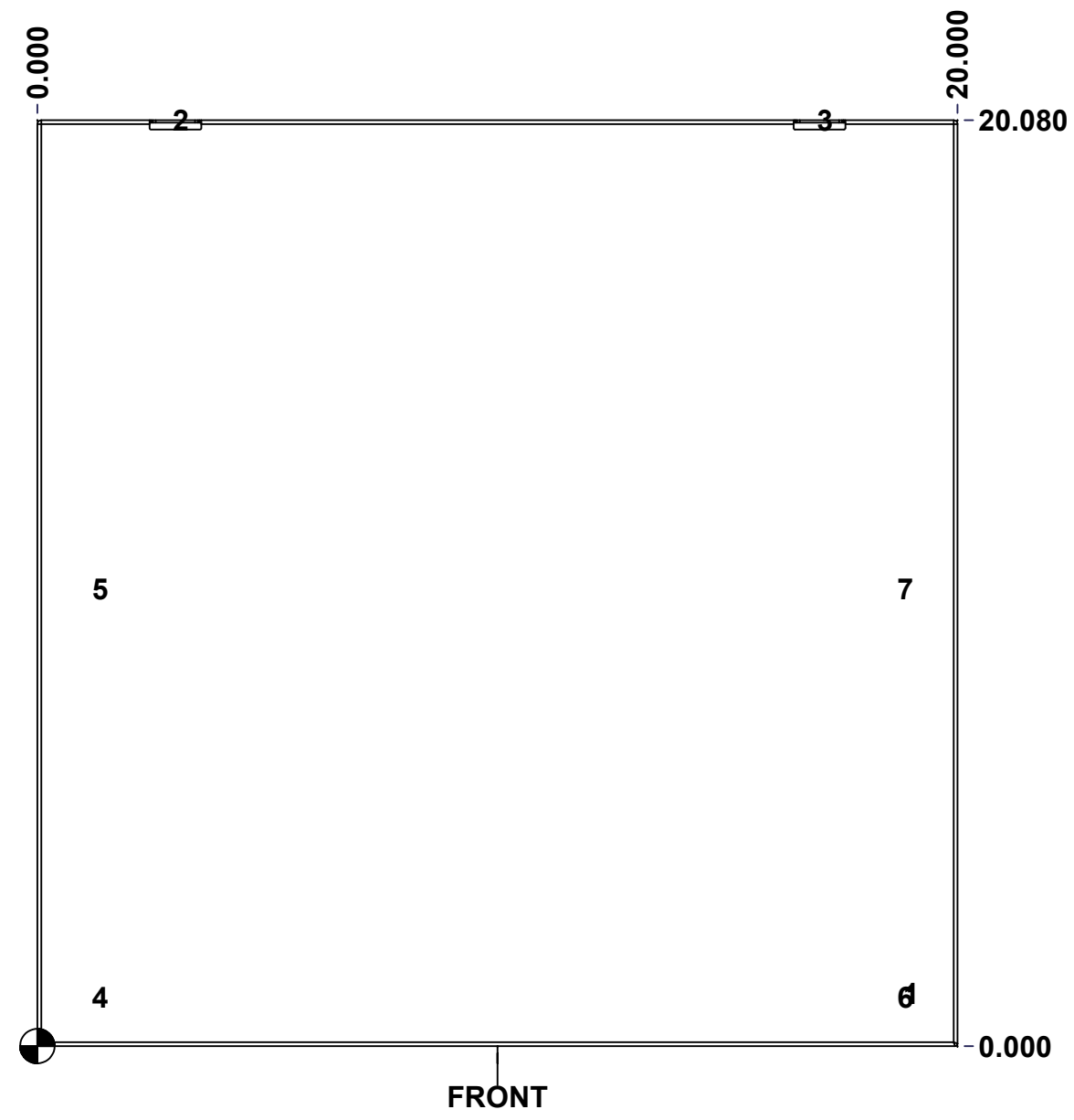
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/5/2013
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description	Detail Rev.	
1412CSE 20" x 20" Cover		
Part Number Numéro Pièce	Rev. 0	1 / 3
1412CSE202013C		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.875	1.145	STANDOFF M6 x 10mm (Inside)
2	3.000	20.080	LOCK 880 SCQ2MS @ 90.0°
3	17.000	20.080	LOCK 880 SCQ2MS @ 90.0°
4	1.250	1.062	STUDS M6 x 18mm (Inside)
5	1.250	9.920	STUDS M6 x 18mm (Inside)
6	18.750	1.062	STUDS M6 x 18mm (Inside)
7	18.750	9.920	STUDS M6 x 18mm (Inside)

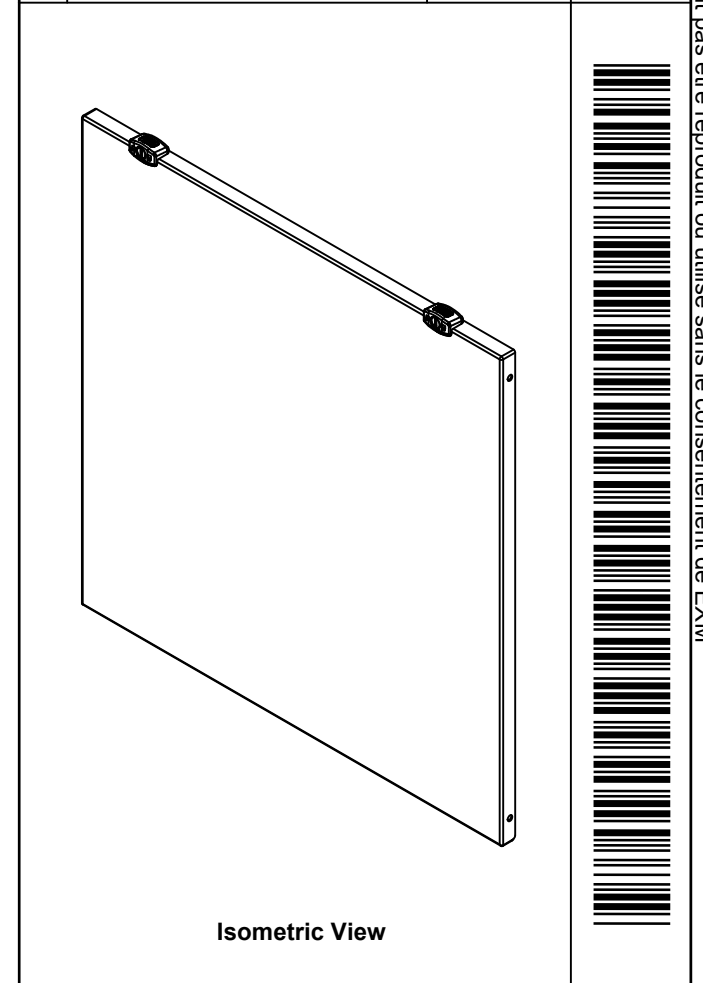


	Description	Status	
	1412CSE 20" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	1412CSE202013C	0	2 3

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Flatness
 Aplatissement
 Max 3.0mm
Projection


Customer Client _____ Date _____
 Drawn By Dessiné Par BoxCad: BoxCad Date 12/5/2013

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 1412CSE 20" x 20" Cover Detail Rev. _____

Part Number Numéro Pièce **1412CSE202013C** Rev. **0** 3

Qty	Part Name	Rev	Description
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
1	1412CSE202013G	0	1412CSE 20" x 20" Gasket
1	1412CSE202013C-P	0	1412CSE 20" x 20" Cover Part
2	880SCQ2S	3	5412 ESMCH - External Lock Assy - Slot Lock
2	STK-A-33033	4	5412 ESMCH Hinge
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			