

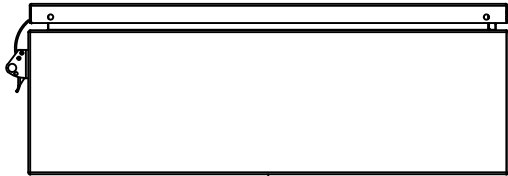
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Tolerance ±1/32" unless otherwise specified

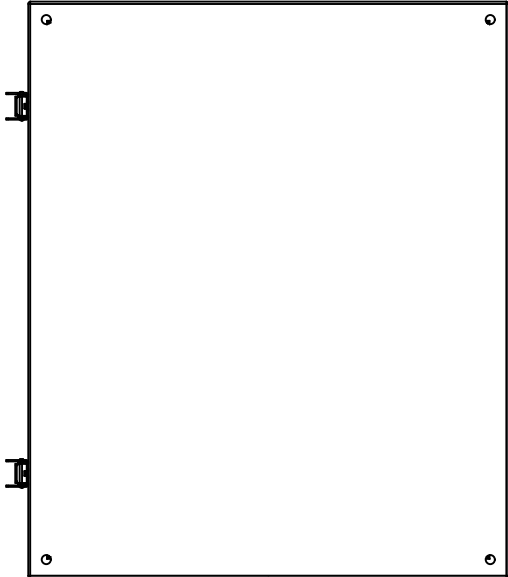
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Tolérance ±1/32" sauf spécification contraire

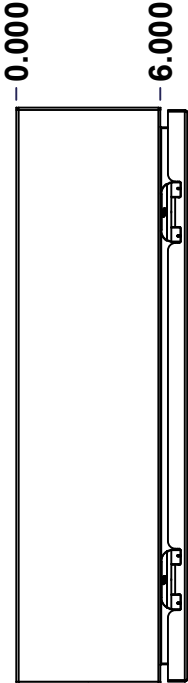
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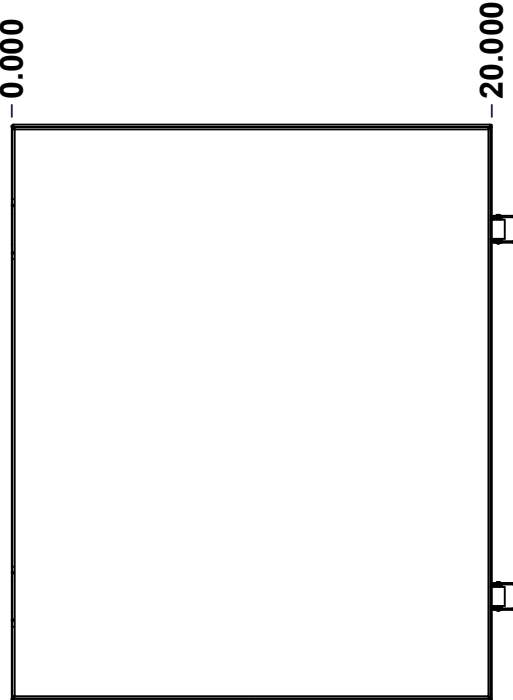
TOP



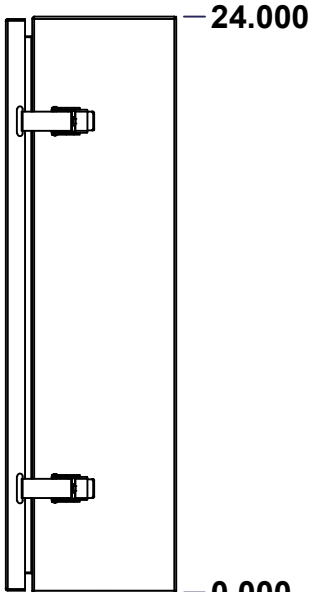
BACK



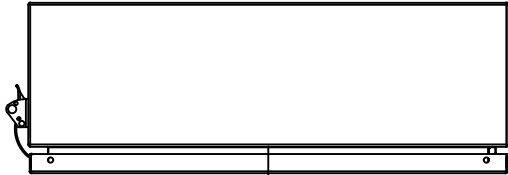
LEFT



FRONT

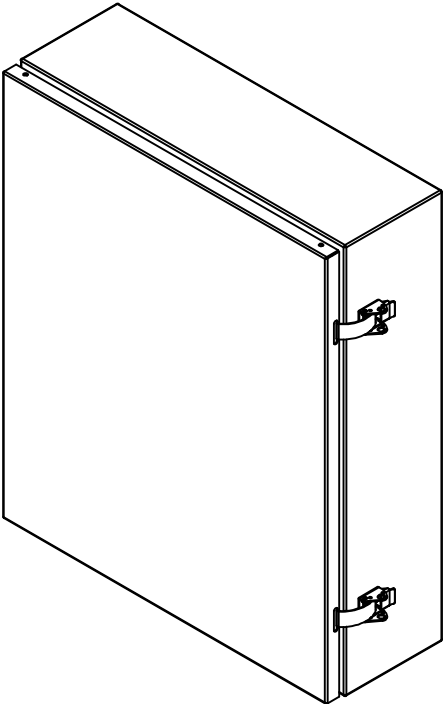


RIGHT

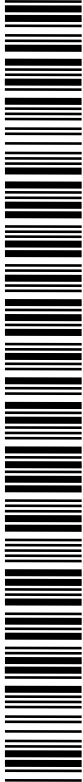


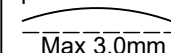
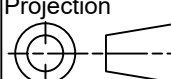
BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



|                                                                                       |  |                                                                                                  |  |                                                                                                                                 |  |
|---------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|--|
|  |  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm |  |
|                                                                                       |  |                                                                                                  |  | Projection<br>                             |  |
| Customer<br>Client                                                                    |  |                                                                                                  |  | Date                                                                                                                            |  |
| Drawn By<br>Dessiné Par                                                               |  |                                                                                                  |  | Date 01-May-13                                                                                                                  |  |
| Material<br>Matière                                                                   |  |                                                                                                  |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm)                                                                                       |  |
| Color<br>Couleur                                                                      |  | Asa-61 Grey                                                                                      |  | Finish<br>Fini Smooth                                                                                                           |  |
| Description<br>5300ES 24" x 20" x 6" Assembly                                         |  |                                                                                                  |  | Detail Rev.                                                                                                                     |  |
| Part Number<br>Numéro Pièce<br><b>5300ES242006</b>                                    |  |                                                                                                  |  | Rev.<br><b>0</b>                                                                                                                |  |
|                                                                                       |  |                                                                                                  |  | 1<br>9                                                                                                                          |  |

SEE BILL OF MATERIAL ON LAST PAGE

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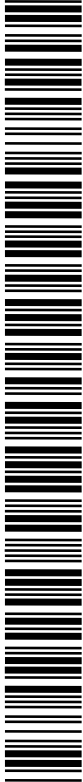
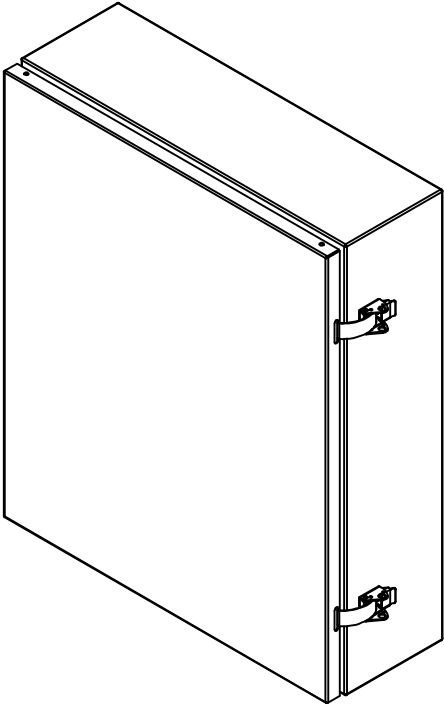
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| NOTE |                                            |
|------|--------------------------------------------|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 3/3R Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | W/O Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |
| 6    | C/W 880 PP included (Not installed)        |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
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|     |           |      |        |



Isometric View

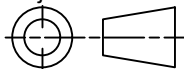


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                      |  |                                           |  |
|----------------------|--|-------------------------------------------|--|
| Customer Client      |  | Date                                      |  |
| Drawn By Dessiné Par |  | BoxCad: BoxCad                            |  |
| Material Matière     |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |  |

|               |             |             |        |
|---------------|-------------|-------------|--------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
|---------------|-------------|-------------|--------|

|                                |             |  |  |
|--------------------------------|-------------|--|--|
| Description                    | Detail Rev. |  |  |
| 5300ES 24" x 20" x 6" Assembly |             |  |  |

|                          |      |   |
|--------------------------|------|---|
| Part Number Numéro Pièce | Rev. | 2 |
| 5300ES242006             | 0    | 9 |

|            |                |     |                                            |
|------------|----------------|-----|--------------------------------------------|
| 1          | 881 SP2420G    | 0   | 881 SP - Inner Panel                       |
| 2          | STK-K-01320    | 0   | 5412 ES Inner Panel Accessory Kit          |
| 1          | 880 PP         | 6   | Self Adhesive Print Pocket                 |
| 1          | STK-K-03000    | 1   | 5100 ES Accessory Kit                      |
| 1          | 5300ES242006C  | 0   | 5300ES 24" x 20" Cover                     |
| 1          | 5300ES242006B  | 0   | 5300ES 24" x 20" x 6" Body                 |
| 2          | STK-K-11910    | 3   | Stainless Steel Draw Pull Latch (Long)     |
| 2          | STK-Q-04050-08 | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number    | Rev | Description                                |
| Parts List |                |     |                                            |

| PACKING               |     |                                            |
|-----------------------|-----|--------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

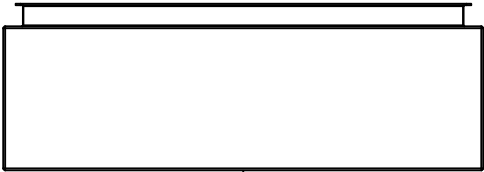
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Tolerance ±1/32" unless otherwise specified

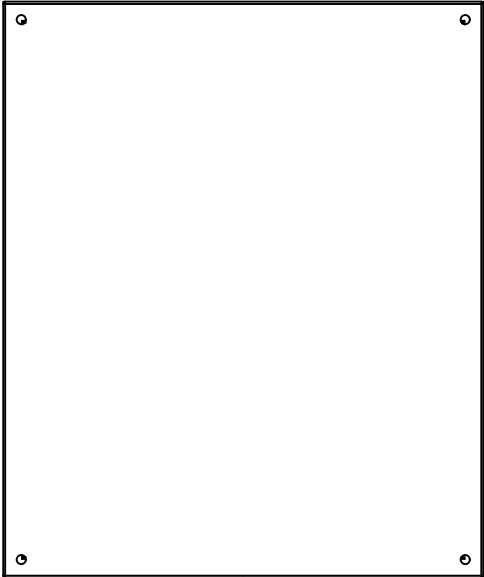
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Tolérance ±1/32" sauf spécification contraire

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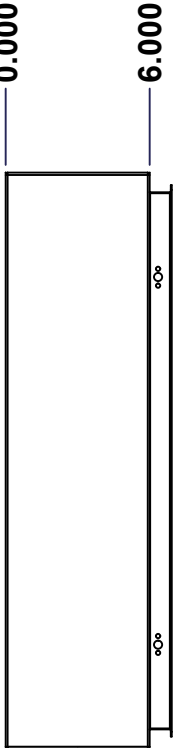
TOP



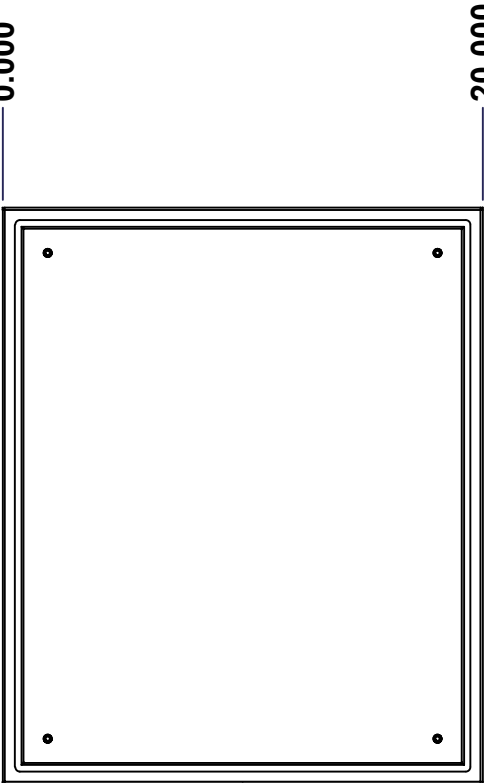
BACK



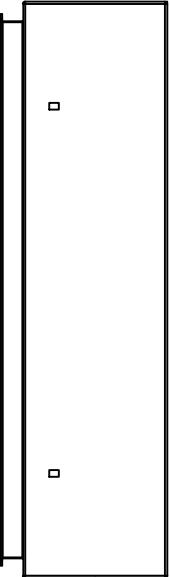
BOTTOM



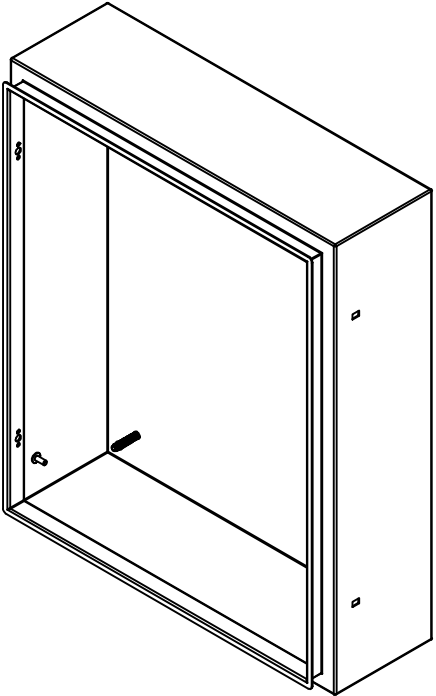
LEFT



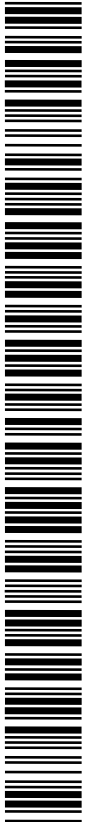
FRONT



RIGHT



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                           |  |                                           |                       |
|-------------------------------------------|--|-------------------------------------------|-----------------------|
| Customer<br>Client                        |  | Date                                      |                       |
| Drawn By<br>Dessiné Par                   |  | BoxCad: BoxCad                            |                       |
| Material<br>Matière                       |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur                          |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description<br>5300ES 24" x 20" x 6" Body |  |                                           | Detail Rev.           |
| Part Number<br>Numéro Pièce               |  | Rev.                                      | 3                     |
| 5300ES242006B                             |  | 0                                         | 9                     |

SEE BILL OF MATERIAL ON LAST PAGE

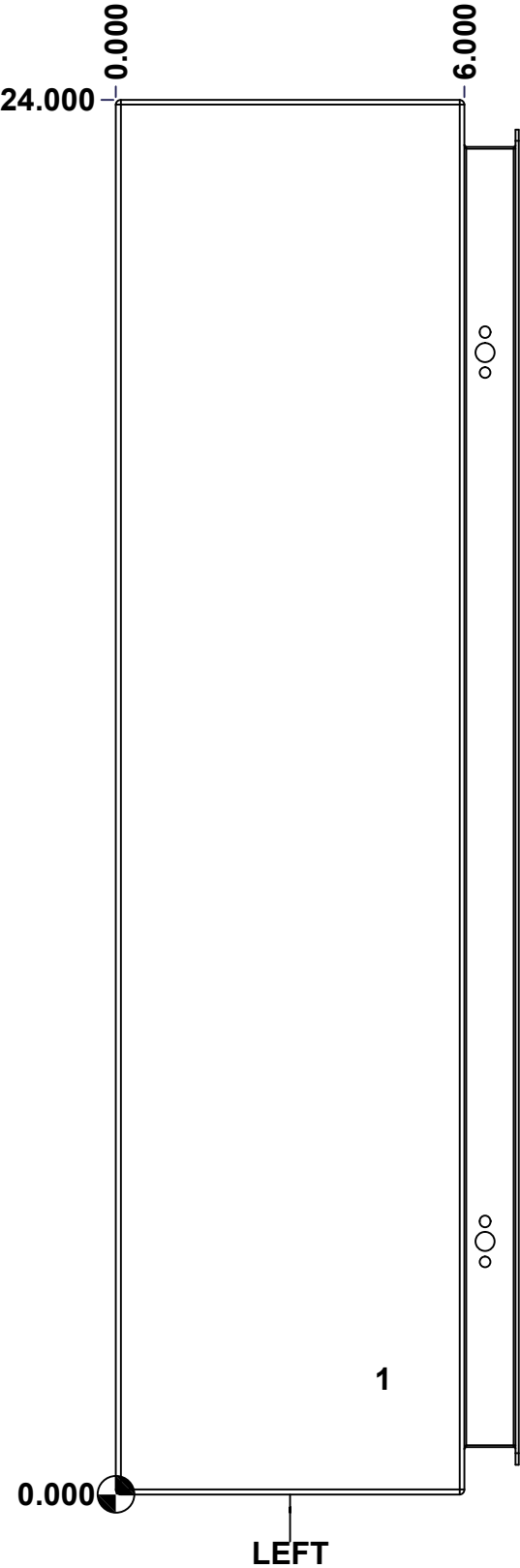
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |       |                             |
|-----------------------------------------------------|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |       |       |                             |
| CUT-OUT                                             | XDIM  | YDIM  | DESCRIPTION                 |
| 1                                                   | 4.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                                                     |                  |        |
|--|-----------------------------------------------------|------------------|--------|
|  | Description<br>5300ES 24" x 20" x 6" Body           | Status<br>(NULL) |        |
|  | Part Number<br>Numéro Pièce<br><b>5300ES242006B</b> | Rev.<br><b>0</b> | 4<br>9 |

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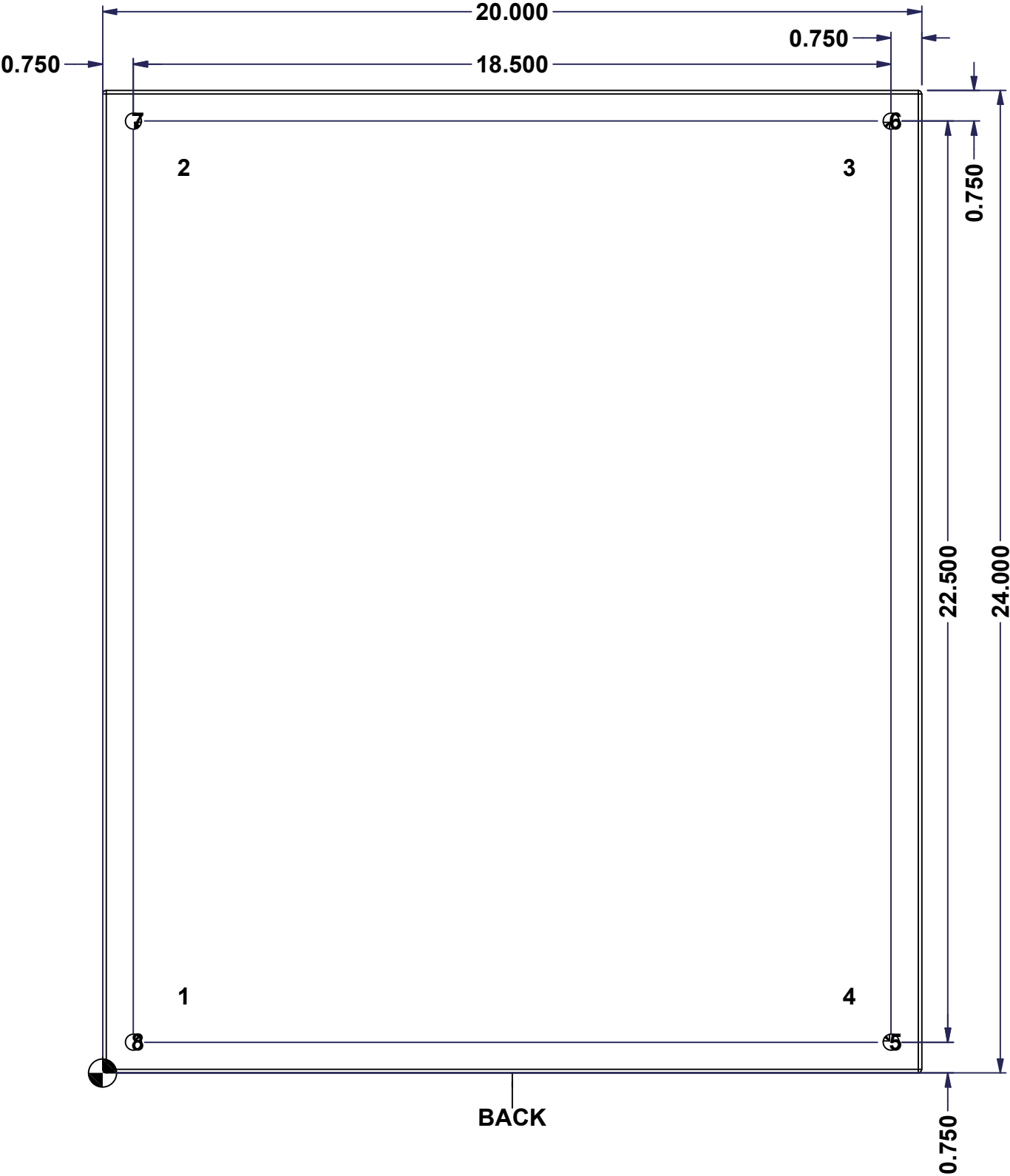
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 18.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 18.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 19.250 | 0.750  | RND Ø0.390                 |
| 6                                                   | 19.250 | 23.250 | RND Ø0.390                 |
| 7                                                   | 0.750  | 23.250 | RND Ø0.390                 |
| 8                                                   | 0.750  | 0.750  | RND Ø0.390                 |



|  |                                                     |                  |        |
|--|-----------------------------------------------------|------------------|--------|
|  | Description<br>5300ES 24" x 20" x 6" Body           | Status<br>(NULL) |        |
|  | Part Number<br>Numéro Pièce<br><b>5300ES242006B</b> | Rev.<br><b>0</b> | 5<br>9 |

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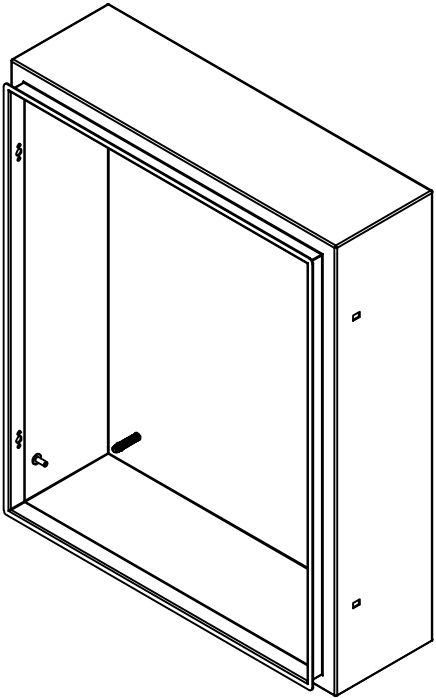
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





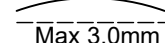
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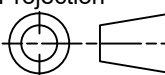
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 01-May-13

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5300ES 24" x 20" x 6" Body

Detail Rev.

Part Number Numéro Pièce

5300ES242006B

Rev.

0

6

9

|   |                 |   |                                      |
|---|-----------------|---|--------------------------------------|
| 1 | STK-Q-16080     | 0 | Ground Stud M6 x 16mm Steel          |
| 1 | STK-P-02400S    | 0 | Powder Paint (Asa-61 Grey / Smooth)  |
| 4 | STK-Q-16005     | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5300ES242006B-P | 0 | 5300ES 24" x 20" x 6" Body Part      |

|            |             |     |             |
|------------|-------------|-----|-------------|
| Qty        | Part Number | Rev | Description |
| Parts List |             |     |             |

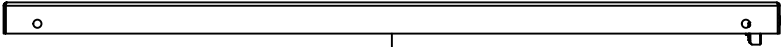
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Tolerance ±1/32" unless otherwise specified

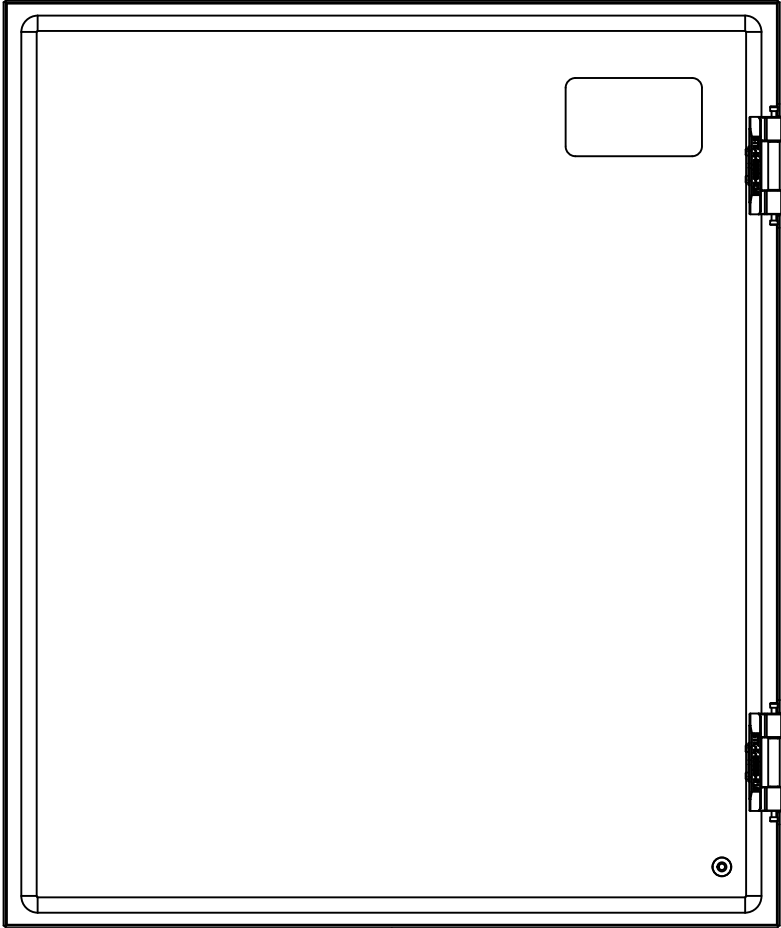
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Tolérance ±1/32" sauf spécification contraire

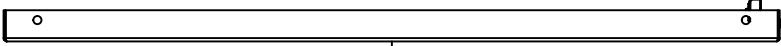
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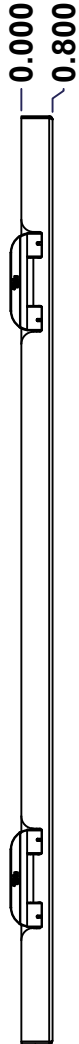
TOP



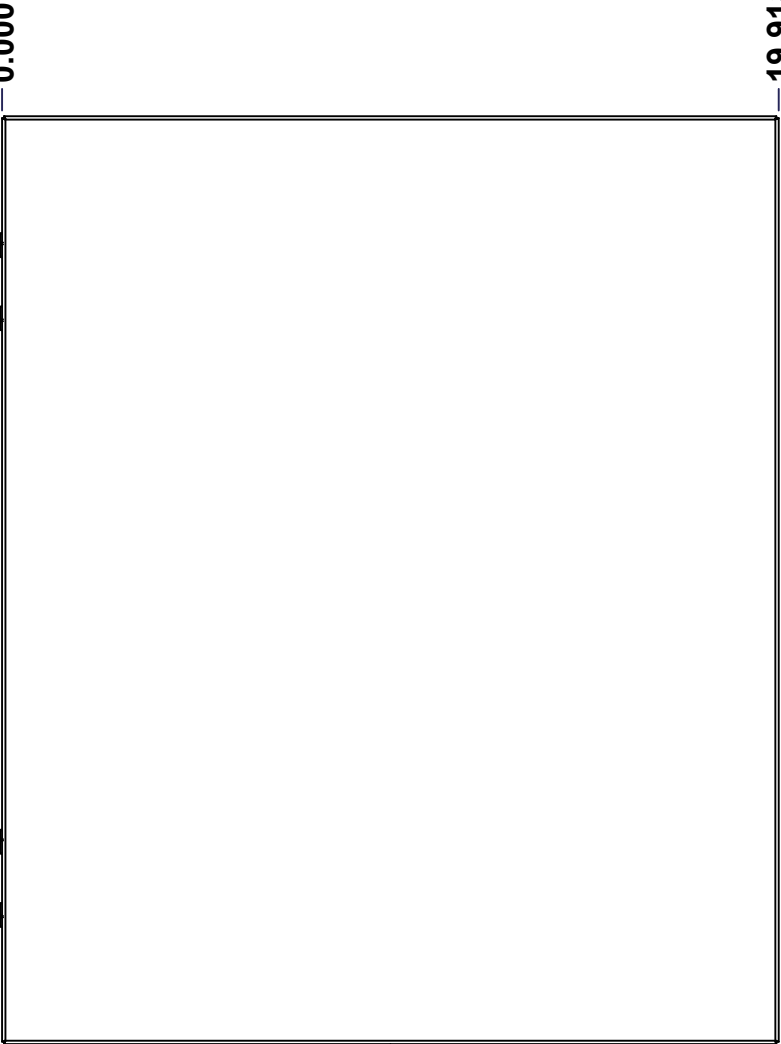
BACK



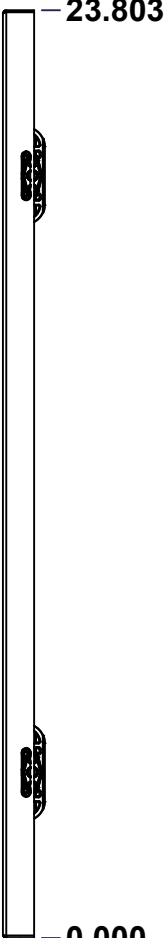
BOTTOM



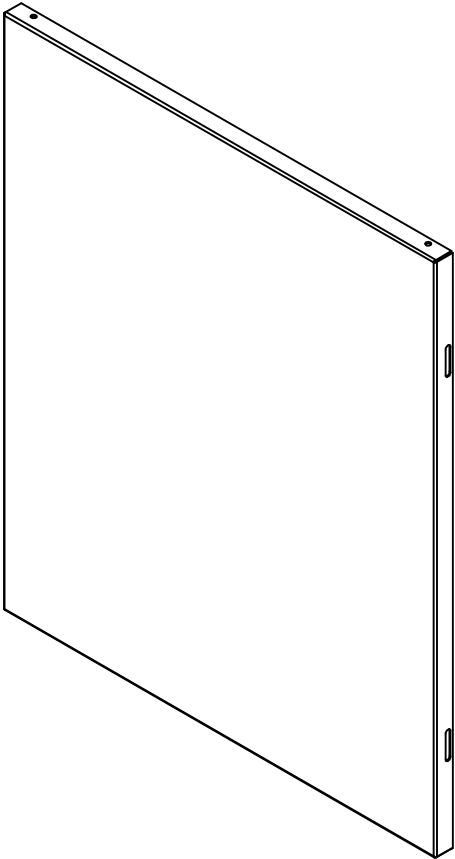
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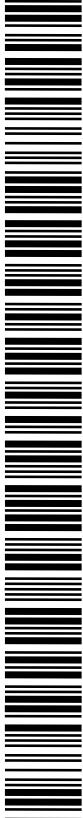
FRONT



RIGHT



Isometric View

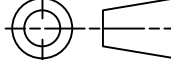


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Flatness  
Aplatissement

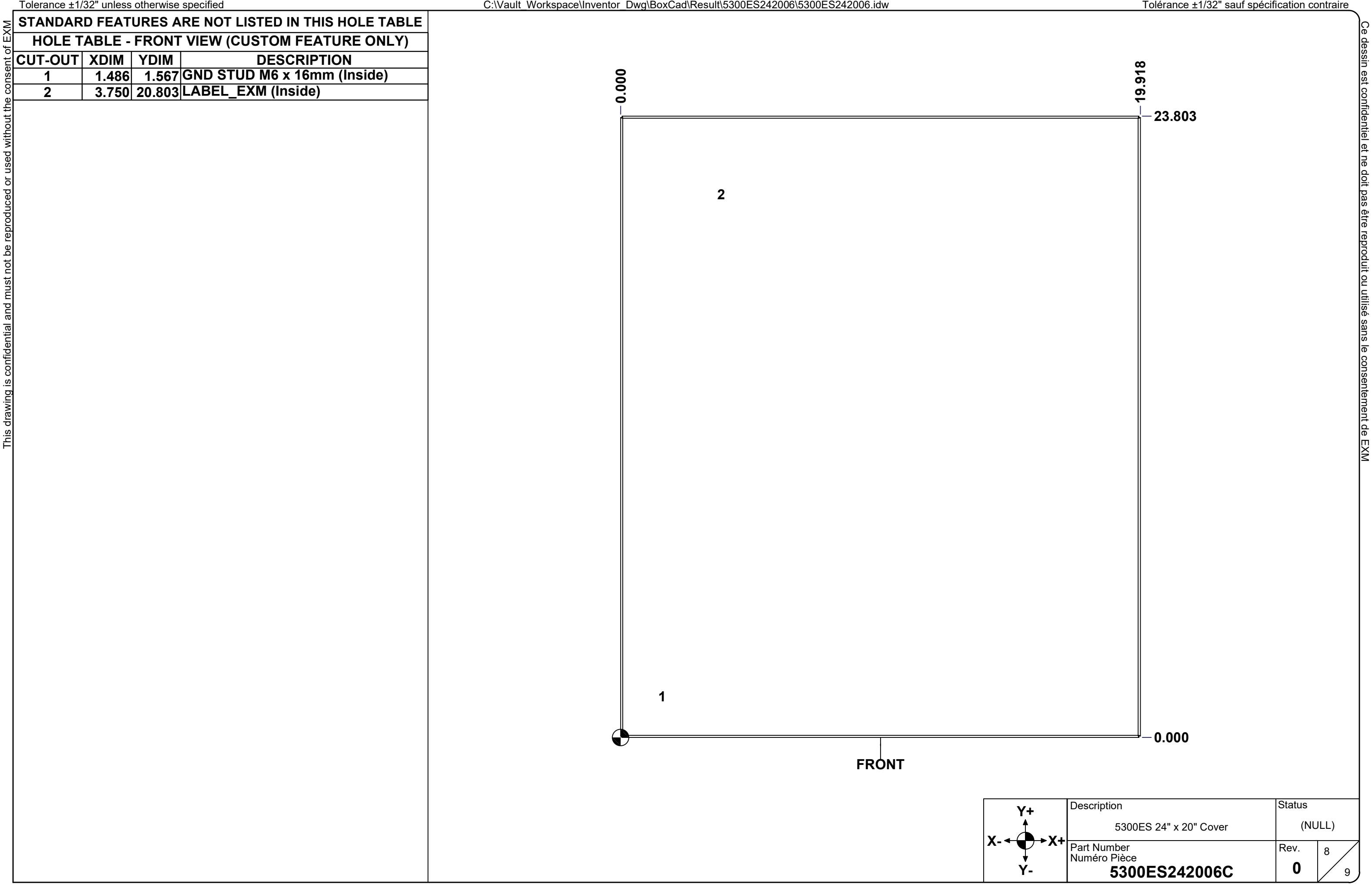
Max 3.0mm

Projection



|                             |  |                                           |                       |
|-----------------------------|--|-------------------------------------------|-----------------------|
| Customer<br>Client          |  | Date                                      |                       |
| Drawn By<br>Dessiné Par     |  | Date 01-May-13                            |                       |
| Material<br>Matière         |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur            |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description                 |  |                                           | Detail Rev.           |
| 5300ES 24" x 20" Cover      |  |                                           |                       |
| Part Number<br>Numéro Pièce |  | Rev.                                      |                       |
| 5300ES242006C               |  | 0                                         | 7<br>9                |

SEE BILL OF MATERIAL ON LAST PAGE



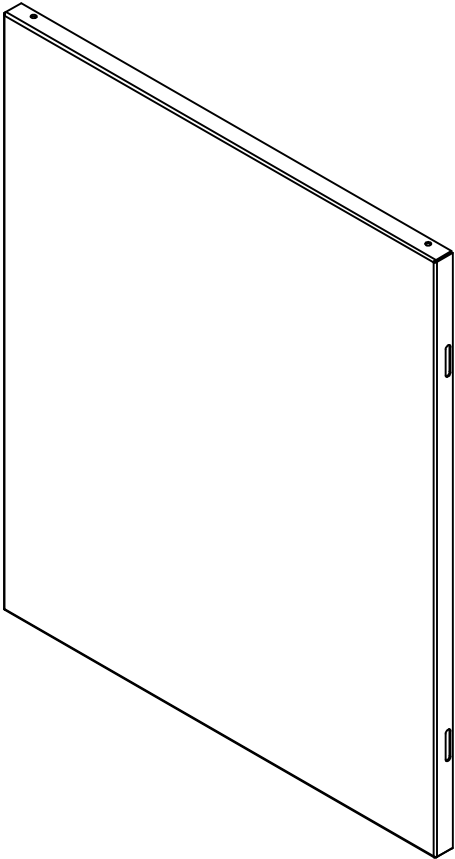
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Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|     |           |      |        |

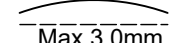
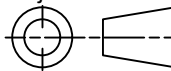


Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


|                                                                   |  |                           |                      |
|-------------------------------------------------------------------|--|---------------------------|----------------------|
| Customer<br>Client                                                |  | Date                      |                      |
| Drawn By<br>Dessiné Par     BoxCad: BoxCad                        |  | Date 01-May-13            |                      |
| Material<br>Matière     16 Ga Cold Rolled A1008 CS Type B (1.4mm) |  |                           |                      |
| Color<br>Couleur     Asa-61 Grey                                  |  | Finish<br>Fini     Smooth |                      |
| Description<br><br>5300ES 24" x 20" Cover                         |  |                           | Detail Rev.          |
| Part Number<br>Numéro Pièce<br><b>5300ES242006C</b>               |  |                           | Rev. 9<br><b>0</b> 9 |

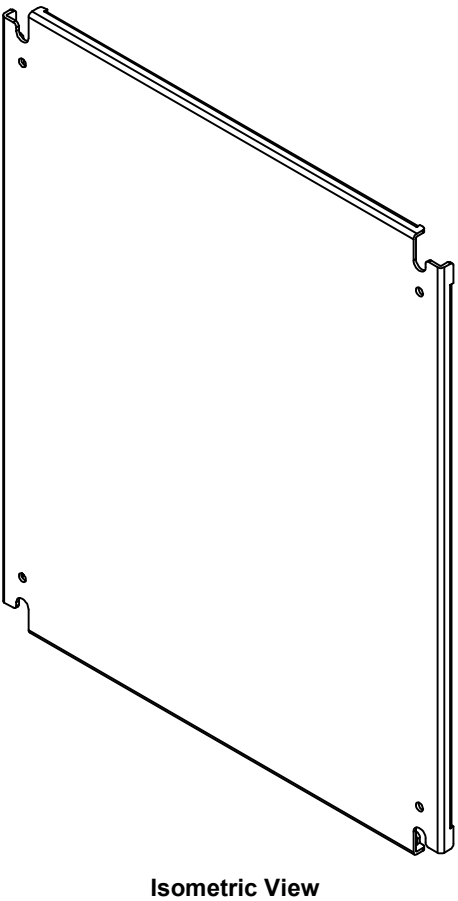
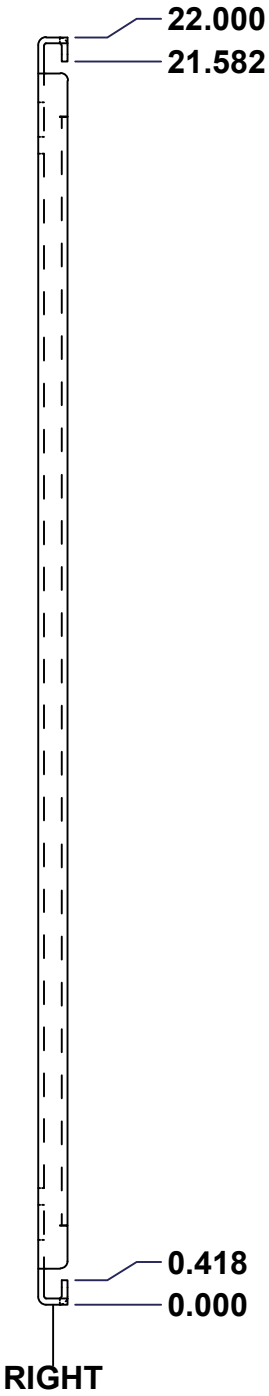
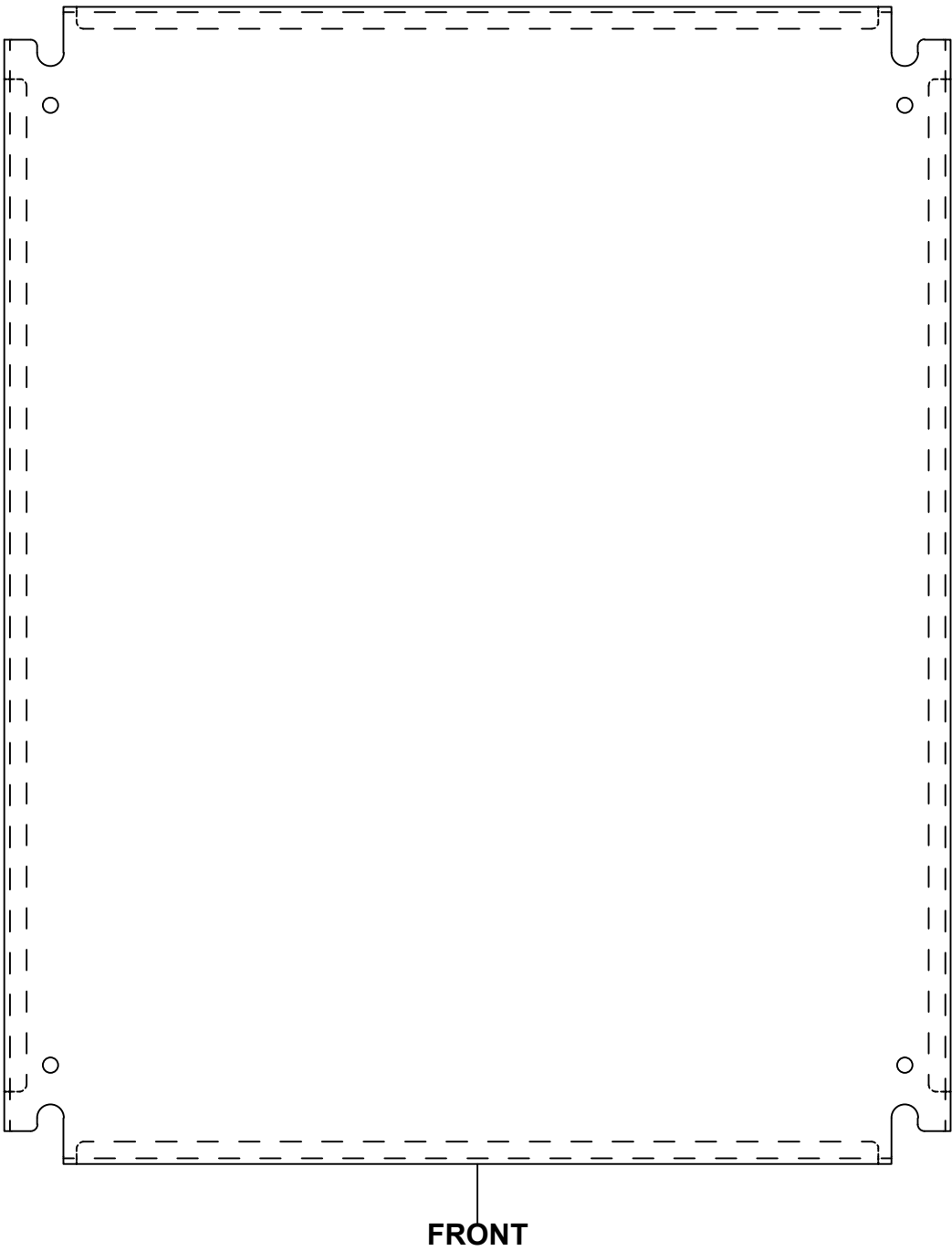
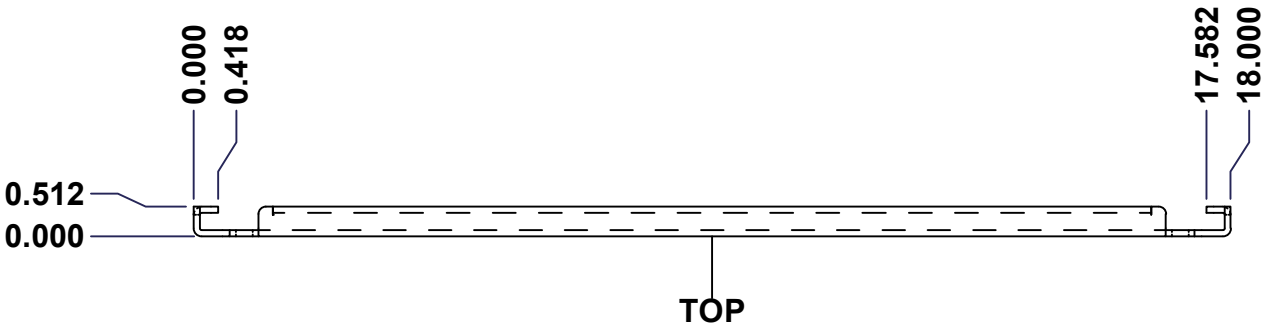
|            |                 |     |                                         |
|------------|-----------------|-----|-----------------------------------------|
| 1          | 5300ES242006G   | 0   | 5300ES 24" x 20" Cover Gasket Part      |
| 1          | STK-S-00100     | 0   | 3.5" x 2" Silver Milar Flexcon Sticker  |
| 1          | STK-Q-16080     | 0   | Ground Stud M6 x 16mm Steel             |
| 1          | STK-P-02400S    | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 1          | 5300ES242006C-P | 0   | 5300ES 24" x 20" Cover Part             |
| 2          | STK-K-09800     | 10  | 5412 ES Hinge with 2 Captive Hinge Pins |
| Qty        | Part Name       | Rev | Description                             |
| Parts List |                 |     |                                         |

**This drawing is confidential and must not be reproduced or used without the consent of EXM**

Tolerance  $\pm 1/32"$  unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance  $\pm 1/32"$  sauf spécification contraire



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

**Isometric View**

|                                                                                                                                              |  |                                                                                                                                                                                                                                                 |
|----------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div style="margin-left: 10px;"> Tél: (450) 979-4373<br/> Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </div> |  | Flatness<br>Aplatissement                                                                                                                                                                                                                       |
|                                                                                                                                              |  | <br>Max 3.0mm                                                                                                                                                                                                                                   |
| Customer Client<br><br>Drawn By Dessiné Par     BoxCad<br><br>Material Matière                      See Part List                            |  | Projection                                                                                                                                                                                                                                      |
|                                                                                                                                              |  |                                                                                                                                                                                                                                                 |
| Color Couleur                      See Part List                                                                                             |  | Date                                                                                                                                                                                                                                            |
|                                                                                                                                              |  | Date     23-Jan-07                                                                                                                                                                                                                              |
| Description<br><br>881 SP - Inner Panel                                                                                                      |  | Detail Rev.                                                                                                                                                                                                                                     |
| Part Number<br>Numéro Pièce<br><br><b>881 SP2420G</b>                                                                                        |  | Rev.<br><br><b>0</b>                                                                                                                                                                                                                            |
|                                                                                                                                              |  | <div style="display: inline-block; width: 40px; height: 40px; border: 1px solid black; position: relative;"> <span style="position: absolute; top: 0; right: 0;">1</span> <span style="position: absolute; bottom: 0; left: 0;">2</span> </div> |

