

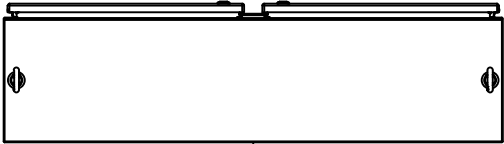
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Tolerance ±1/32" unless otherwise specified

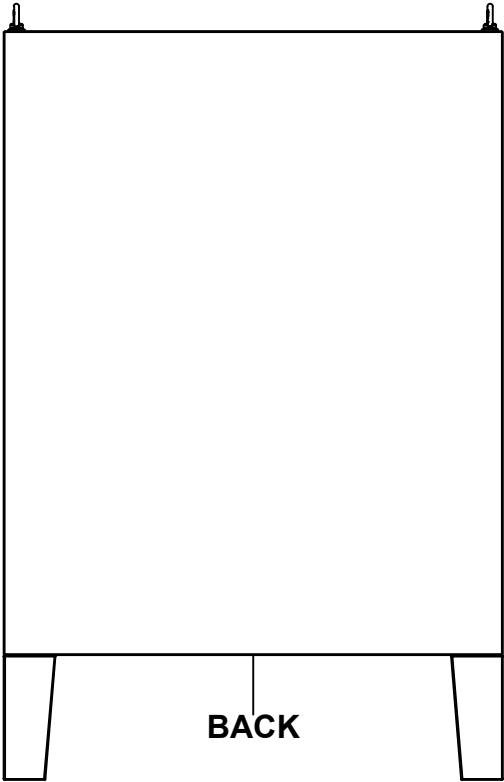
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Tolérance ±1/32" sauf spécification contraire

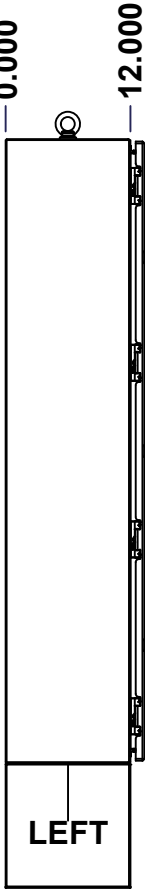
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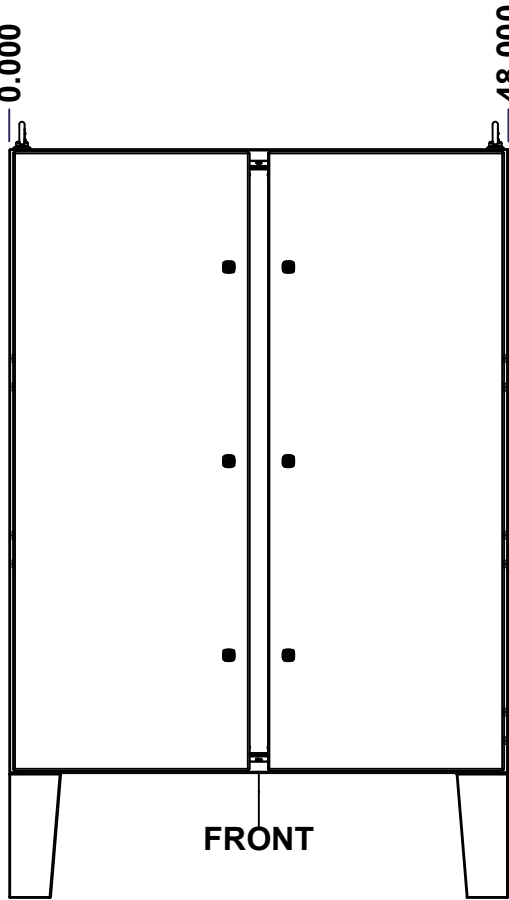
TOP



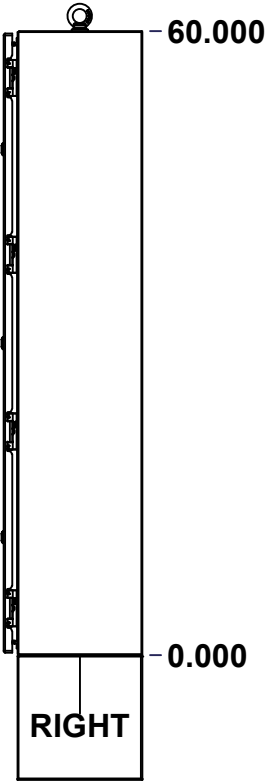
BACK



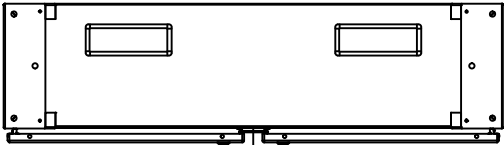
LEFT



FRONT

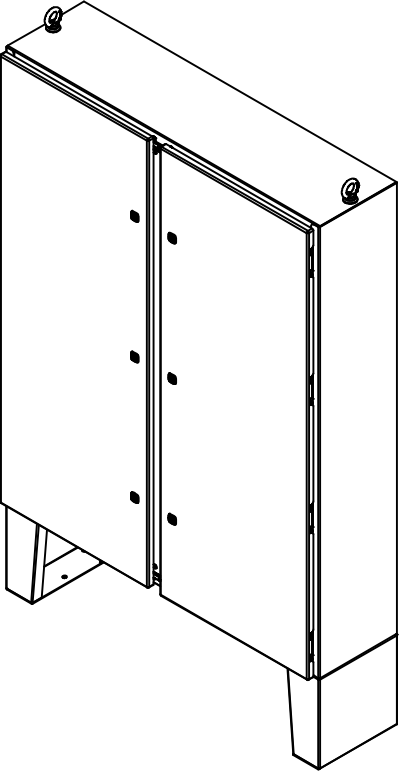


RIGHT



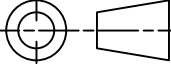
BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



|                                                                                                                                                                                                     |  |                                                                                                                                               |                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |                          |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                                                          |                          |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date 18-Sep-14                                                                                                                                |                          |
| Material<br>Matière                                                                                                                                                                                 |  | 12 Ga Cold Rolled A1008 CS Type B (2.5mm)                                                                                                     |                          |
| Color<br>Couleur                                                                                                                                                                                    |  | Asa-61 Grey                                                                                                                                   | Finish<br>Fini<br>Smooth |
| Description<br>5412DDS 60" x 48" x 12" Assembly                                                                                                                                                     |  |                                                                                                                                               | Detail Rev.              |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                                                          | 1                        |
| 5412DDS604812                                                                                                                                                                                       |  | 0                                                                                                                                             | 18                       |

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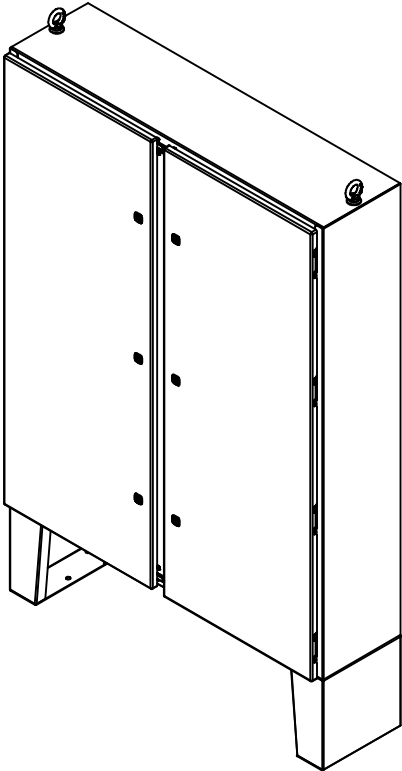
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| NOTE |                                               |
|------|-----------------------------------------------|
| ITEM | DESCRIPTION                                   |
| 1    | NEMA 4/12 Enclosure                           |
| 2    | C/W Standard ground studs on box and cover    |
| 3    | W/O Standard door stiffener                   |
| 4    | C/W Standard inner panel (Included)           |
| 5    | C/W Standard inner panel mounting studs       |
| 6    | C/W Struts installed (Included)               |
| 7    | C/W 880 PPL sold separately (Not installed)   |
| 8    | C/W Eyebolts                                  |
| 9    | C/W Mounting feet sold separately (Installed) |
| 10   | C/W Interlock Kit (Installed by EXM)          |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
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Isometric View

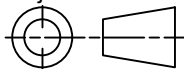


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                                 |  |                                                             |                       |
|-------------------------------------------------|--|-------------------------------------------------------------|-----------------------|
| Customer Client                                 |  | Date                                                        |                       |
| Drawn By Dessiné Par                            |  | Date 18-Sep-14                                              |                       |
| Material Matière                                |  | BoxCad: BoxCad<br>12 Ga Cold Rolled A1008 CS Type B (2.5mm) |                       |
| Color Couleur                                   |  | Asa-61 Grey                                                 | Finish Fini<br>Smooth |
| Description<br>5412DDS 60" x 48" x 12" Assembly |  |                                                             | Detail Rev.           |
| Part Number Numéro Pièce                        |  | Rev.                                                        | 2                     |
| 5412DDS604812                                   |  | 0                                                           | 18                    |

| PACKING               |     |                                                |
|-----------------------|-----|------------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze 2 cardboard sleeve together         |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                 |     |                                                         |
|------------|-----------------|-----|---------------------------------------------------------|
| 1          | 5412DDS604812MF | 0   | 885 MFHD 12" x 12" Mounting Feet                        |
| 1          | 880INTI         | 2   | 880 INTI - Interlock Post Kit                           |
| 1          | 880EB14         | 2   | Eye Bolt M14 (Pack of 2)                                |
| 8          | STK-Q-07320     | 0   | Flange Lock Nut M10                                     |
| 1          | 885SP6048G      | 0   | 885 SP6048G Inner Panel                                 |
| 8          | STK-Q-07620     | 0   | M10 Plastic Spacer 0.875"                               |
| 1          | 5412DDS604812FD | 0   | 5412DDS 60" x 48" Cover                                 |
| 1          | 5412DDS604812LD | 0   | 5412DDS 60" x 48" Cover                                 |
| 1          | 5412DDS604812B  | 0   | 5412DDS 60" x 48" x 12" Body                            |
| 2          | 5412DDS604812GP | 0   | 5412DDS Gland Plate                                     |
| 8          | STK-Q-04050-10  | 8   | M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal |
| Qty        | Part Number     | Rev | Description                                             |
| Parts List |                 |     |                                                         |

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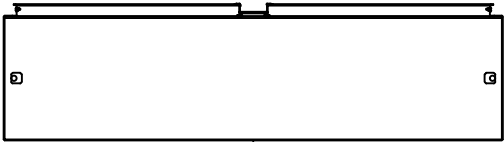
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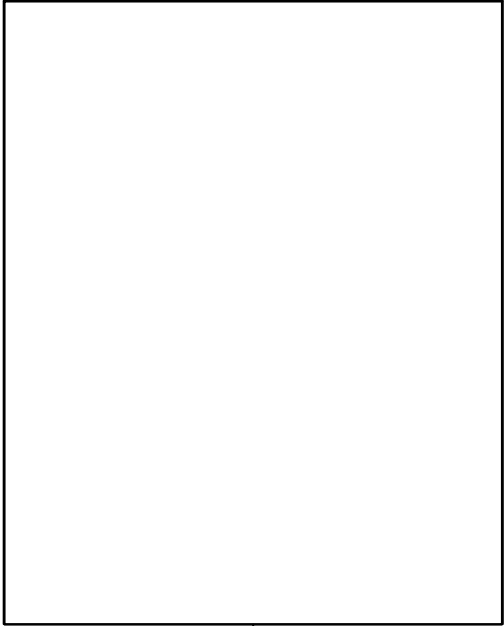
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Tolérance ±1/32" sauf spécification contraire

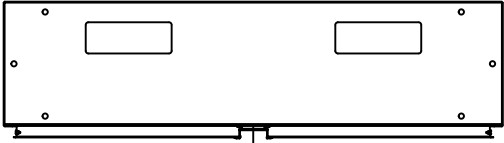
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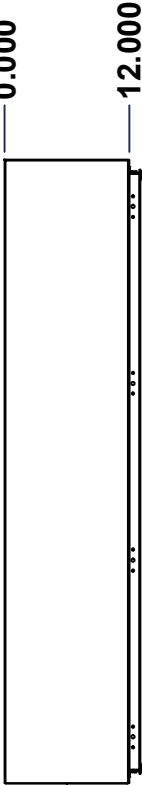
TOP



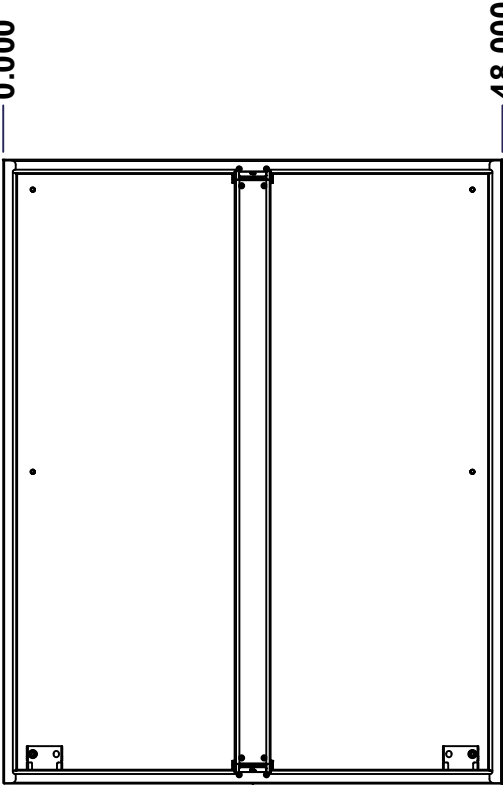
BACK



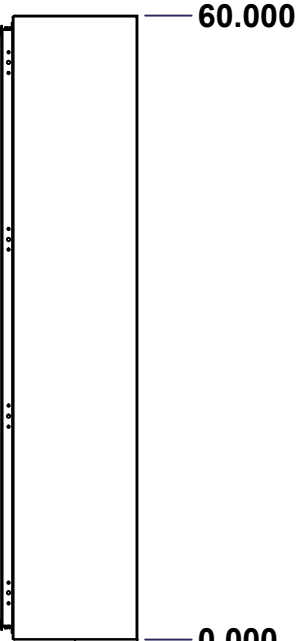
BOTTOM



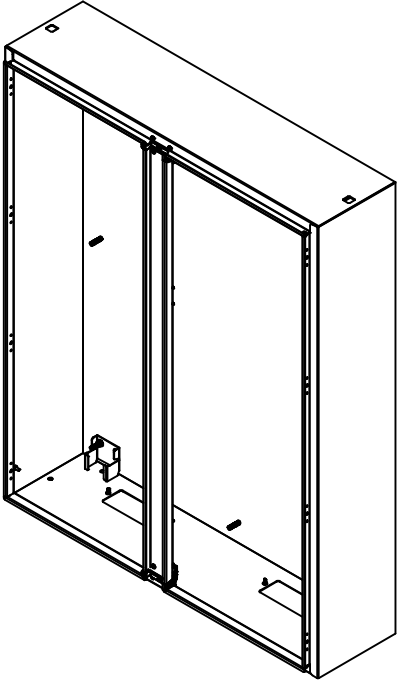
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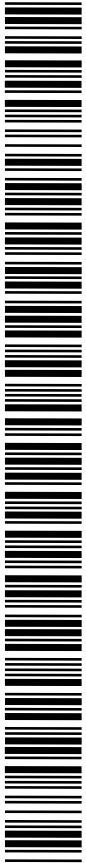
FRONT



RIGHT



Isometric View

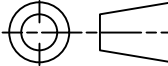


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 18-Sep-14

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description  
5412DDS 60" x 48" x 12" Body

Detail Rev.

Part Number  
Numéro Pièce

5412DDS604812B

Rev.  
0

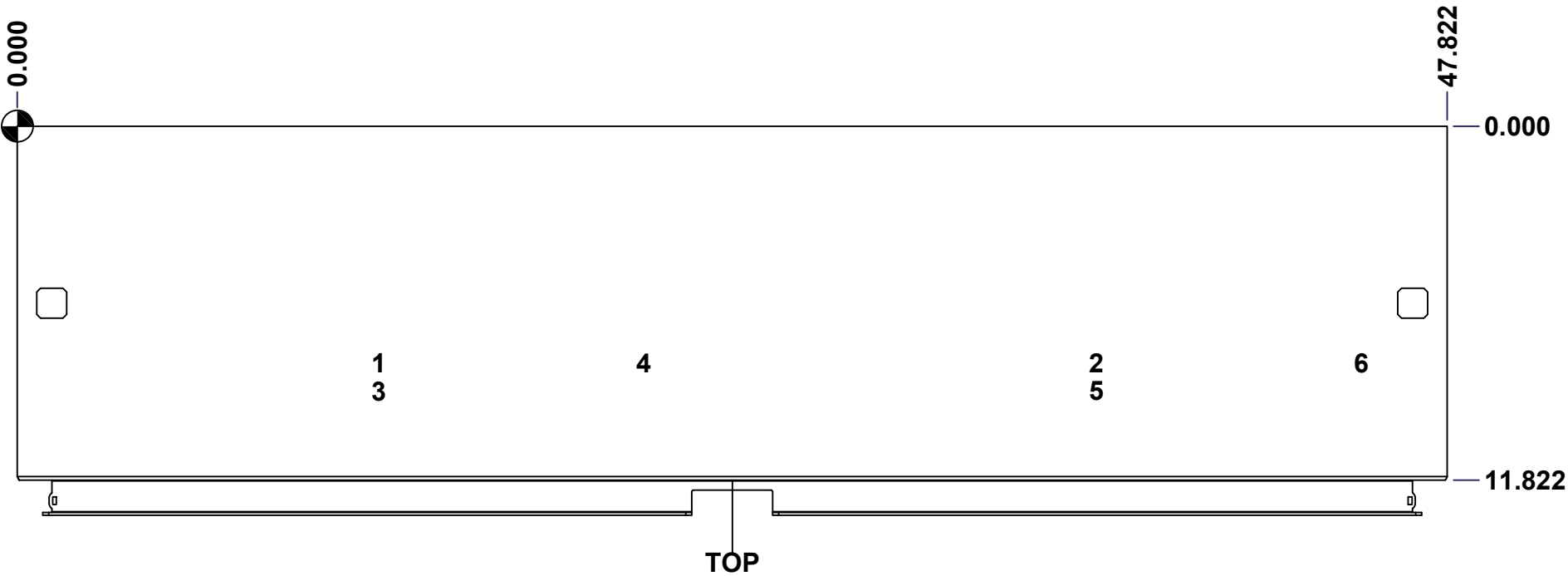
3

18

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                               |
|-----------------------------------------------------|--------|-------|-------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |       |                               |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                   |
| 1                                                   | 11.911 | 7.911 | Struts CR400 17.500" (Inside) |
| 2                                                   | 35.911 | 7.911 | Struts CR400 17.500" (Inside) |
| 3                                                   | 11.911 | 8.840 | STUDS M6 x 10mm (Inside)      |
| 4                                                   | 20.777 | 7.911 | STUDS M6 x 10mm (Inside)      |
| 5                                                   | 35.911 | 8.840 | STUDS M6 x 10mm (Inside)      |
| 6                                                   | 44.777 | 7.911 | STUDS M6 x 10mm (Inside)      |



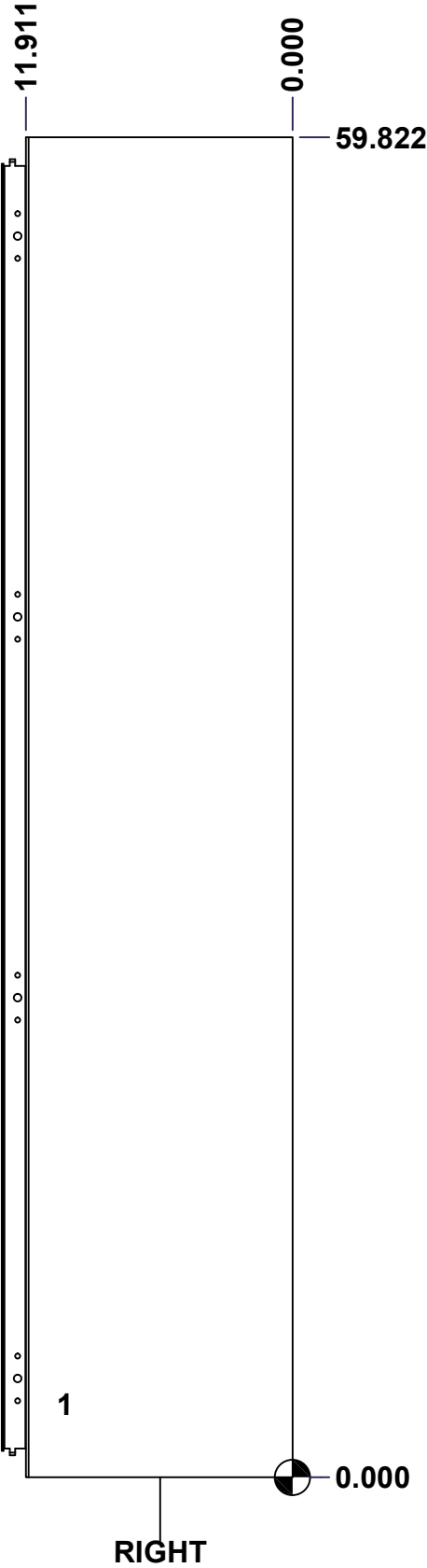
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|--|---------------------------------------|----------|---------|
|  | Description                           | Status   |         |
|  | 5412DDS 60" x 48" x 12" Body          | (NULL)   |         |
|  | Part Number                           | Rev.     | 4<br>18 |
|  | Numéro Pièce<br><b>5412DDS604812B</b> | <b>0</b> |         |

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|-----------------------------------------------------|--------|-------|-----------------------------|
| HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)       |        |       |                             |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                 |
| 1                                                   | 10.411 | 3.286 | GND STUD M6 x 16mm (Inside) |

|  |  |  |  |
|--|--|--|--|
|  |  |  |  |
|--|--|--|--|



|  |                              |        |    |
|--|------------------------------|--------|----|
|  | Description                  | Status |    |
|  | 5412DDS 60" x 48" x 12" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce  | Rev.   | 5  |
|  | 5412DDS604812B               | 0      | 18 |

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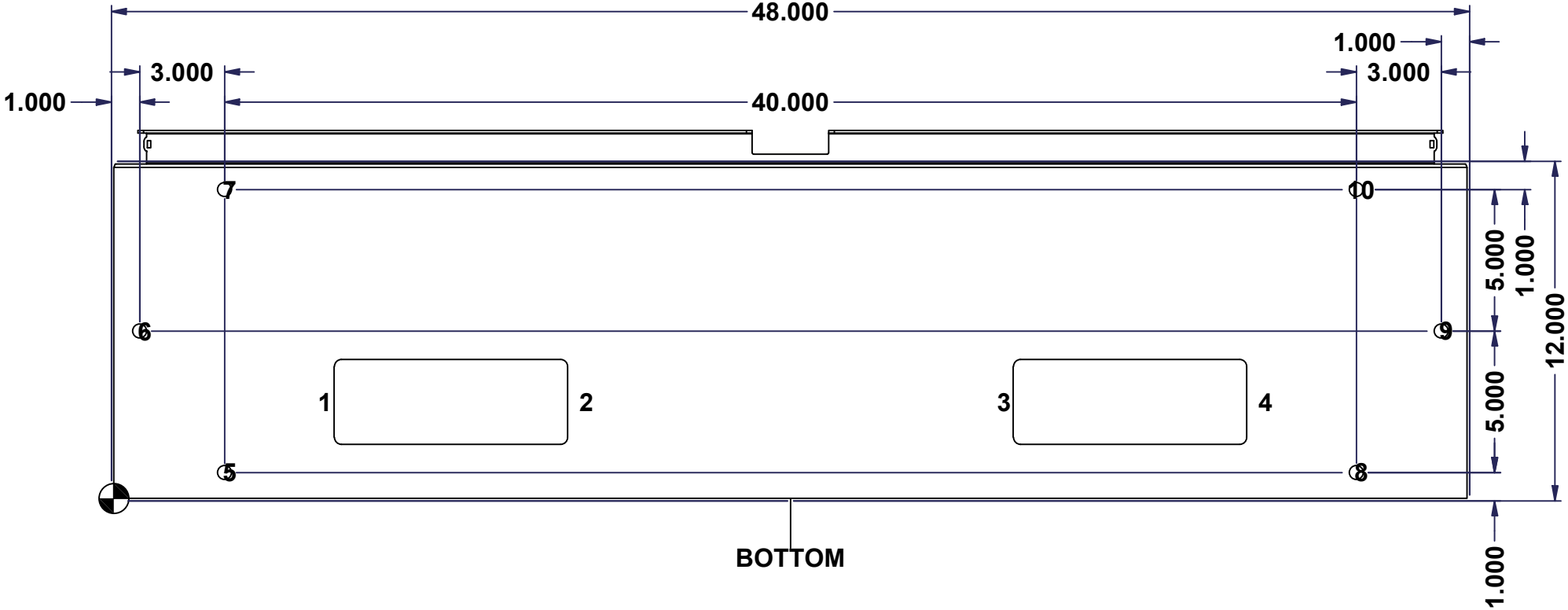
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 7.286  | 3.411  | GP STUD M6 x 16mm (Inside) |
| 2                                                   | 16.536 | 3.411  | GP STUD M6 x 16mm (Inside) |
| 3                                                   | 31.286 | 3.411  | GP STUD M6 x 16mm (Inside) |
| 4                                                   | 40.536 | 3.411  | GP STUD M6 x 16mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 3.911  | 0.911  | RND Ø0.500                 |
| 6                                                   | 0.911  | 5.911  | RND Ø0.500                 |
| 7                                                   | 3.911  | 10.911 | RND Ø0.500                 |
| 8                                                   | 43.911 | 0.911  | RND Ø0.500                 |
| 9                                                   | 46.911 | 5.911  | RND Ø0.500                 |
| 10                                                  | 43.911 | 10.911 | RND Ø0.500                 |



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|  |                                                      |                  |         |
|--|------------------------------------------------------|------------------|---------|
|  | Description                                          | Status           |         |
|  | 5412DDS 60" x 48" x 12" Body                         | (NULL)           |         |
|  | Part Number<br>Numéro Pièce<br><b>5412DDS604812B</b> | Rev.<br><b>0</b> | 6<br>18 |



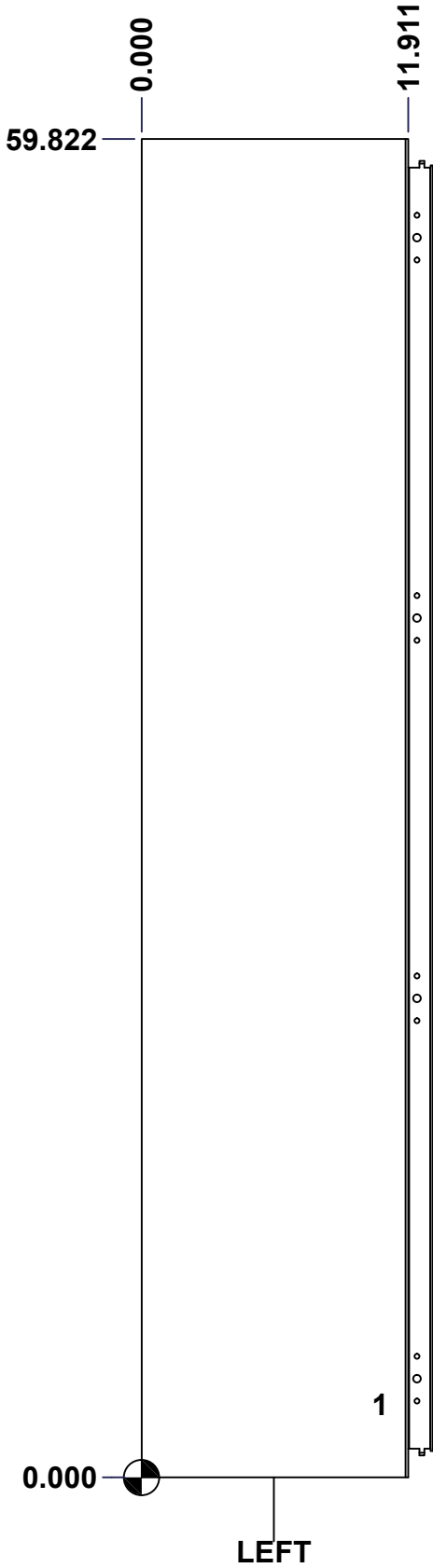
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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                             |
|-----------------------------------------------------|--------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |        |       |                             |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                 |
| 1                                                   | 10.411 | 3.286 | GND STUD M6 x 16mm (Inside) |



|  |                              |        |    |
|--|------------------------------|--------|----|
|  | Description                  | Status |    |
|  | 5412DDS 60" x 48" x 12" Body | (NULL) |    |
|  | Part Number                  | Rev.   | 7  |
|  | Numéro Pièce                 | 0      | 18 |

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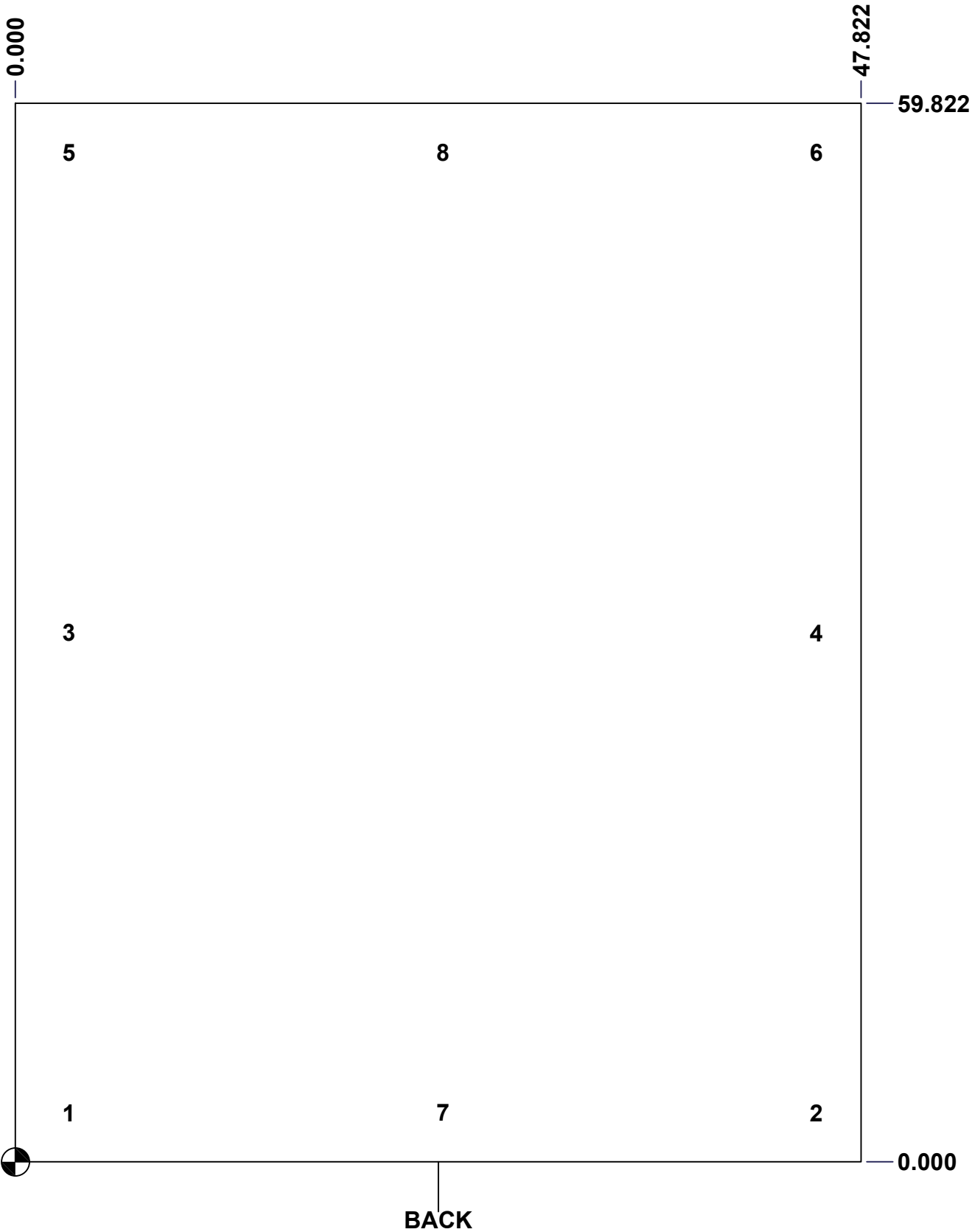
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 2.786  | 2.786  | IP STUD M10 x 40mm (Inside) |
| 2                                                   | 45.036 | 2.786  | IP STUD M10 x 40mm (Inside) |
| 3                                                   | 2.786  | 29.911 | IP STUD M10 x 40mm (Inside) |
| 4                                                   | 45.036 | 29.911 | IP STUD M10 x 40mm (Inside) |
| 5                                                   | 2.786  | 57.036 | IP STUD M10 x 40mm (Inside) |
| 6                                                   | 45.036 | 57.036 | IP STUD M10 x 40mm (Inside) |
| 7                                                   | 23.911 | 2.786  | IP STUD M10 x 40mm (Inside) |
| 8                                                   | 23.911 | 57.036 | IP STUD M10 x 40mm (Inside) |



|  |                                       |          |        |
|--|---------------------------------------|----------|--------|
|  | Description                           | Status   |        |
|  | 5412DDS 60" x 48" x 12" Body          | (NULL)   |        |
|  | Part Number                           | Rev.     | 8 / 18 |
|  | Numéro Pièce<br><b>5412DDS604812B</b> | <b>0</b> |        |

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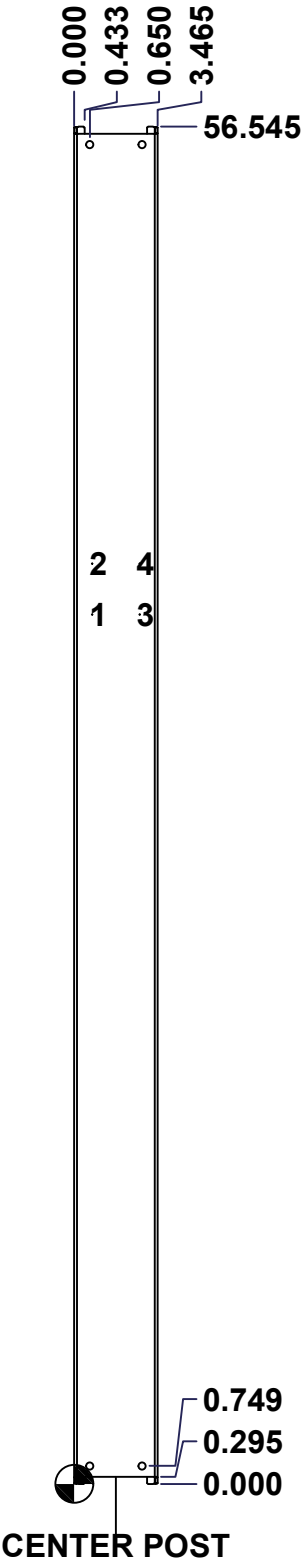
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

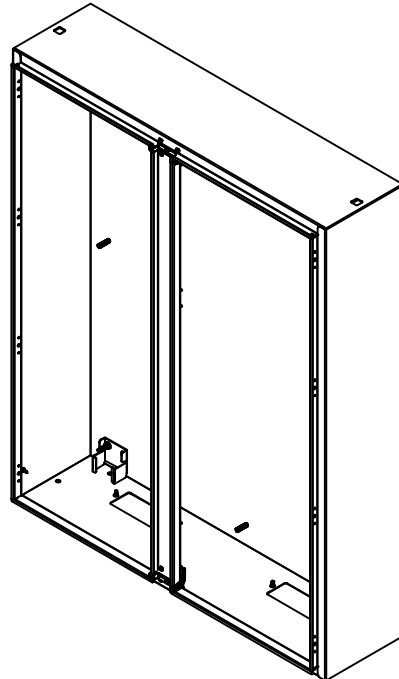
| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |        |                                      |
|-----------------------------------------------------|-------|--------|--------------------------------------|
| HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)      |       |        |                                      |
| CUT-OUT                                             | XDIM  | YDIM   | DESCRIPTION                          |
| 1                                                   | 0.748 | 36.220 | INTERLOCK STUD M6 x 16mm<br>(Inside) |
| 2                                                   | 0.748 | 38.346 | INTERLOCK STUD M6 x 16mm<br>(Inside) |
| 3                                                   | 2.717 | 36.220 | INTERLOCK STUD M6 x 16mm<br>(Inside) |
| 4                                                   | 2.717 | 38.346 | INTERLOCK STUD M6 x 16mm<br>(Inside) |



|                |                              |        |    |
|----------------|------------------------------|--------|----|
|                | Description                  | Status |    |
|                | 5412DDS 60" x 48" x 12" Body | (NULL) |    |
|                | Part Number                  | Rev.   | 9  |
|                | Numéro Pièce                 | 0      | 18 |
| 5412DDS604812B |                              |        |    |

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|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------------------------------------------------------------------------|----|--|--|--------------------------------------------------------------------------------------|-------------------|------|---------------------------------------------------------|-----------------------|-------------|---|--------------------------------|---|--------------|---|-------------------------------------|---|-------------|---|----------------------------------------|---|-------------|---|---------------------------------------------------------|---|-------------------|---|------------------------------|---|-------------|---|---------------------|---|-------------|---|-----------------------------------------|---|-------------|---|-----------------------|---|-------------------|---|-------------------------------|---|------------------|---|----------------------------|---|-------------------|---|------------------------------|---|-------------------|---|-----------------------------|---|------------------|---|-----------------------------|---|--------------|---|------------------------------------------|---|-------------|---|-----------------------------|-----|-------------|-----|-------------|------------|--|--|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|---------------------------|--|
| Tolerance ±1/32" unless otherwise specified                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |  |  | C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412DDS604812\5412DDS604812.idw |    |  |  | Tolérance ±1/32" sauf spécification contraire                                        |                   |      |                                                         |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
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| <div></div> <p>Isometric View</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |                                                                               |    |  |  |  |                   |      |                                                         |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
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| <table><tr><td>4</td><td>STK-Q-16030</td><td>0</td><td>Stud M6 x 10mm Steel</td></tr><tr><td>2</td><td>STK-Q-74900</td><td>0</td><td>Eyebolt Lifting Angle (8.750")</td></tr><tr><td>1</td><td>STK-P-02400S</td><td>0</td><td>Powder Paint (Asa-61 Grey / Smooth)</td></tr><tr><td>4</td><td>STK-Q-16055</td><td>1</td><td>M6 x 18mm Stud (No Paint Cap Required)</td></tr><tr><td>1</td><td>STK-A-75454</td><td>3</td><td>Center Post - Sealing Block with Latch Assembly (Large)</td></tr><tr><td>1</td><td>5412DDS604812CP-P</td><td>0</td><td>5412DDS 60" Center Post Part</td></tr><tr><td>2</td><td>STK-Q-07320</td><td>0</td><td>Flange Lock Nut M10</td></tr><tr><td>2</td><td>STK-Q-07618</td><td>1</td><td>5500 Series Inner Panel Support Bracket</td></tr><tr><td>8</td><td>STK-Q-16100</td><td>0</td><td>Stud M10 x 40mm Steel</td></tr><tr><td>1</td><td>5412DDS604812BT-P</td><td>0</td><td>5412DDS 48" x 12" Bottom Part</td></tr><tr><td>1</td><td>5412DDS604812T-P</td><td>0</td><td>5412DDS 48" x 12" Top Part</td></tr><tr><td>1</td><td>5412DDS604812RS-P</td><td>0</td><td>5412DDS 60" x 48" Right Part</td></tr><tr><td>1</td><td>5412DDS604812LS-P</td><td>0</td><td>5412DDS 60" x 48" Left Part</td></tr><tr><td>1</td><td>5412DDS604812B-P</td><td>0</td><td>5412DDS 60" x 48" Back Part</td></tr><tr><td>2</td><td>CR400MS_17.5</td><td>0</td><td>Commercial Roll Mild Steel (17.5in long)</td></tr><tr><td>6</td><td>STK-Q-16080</td><td>0</td><td>Ground Stud M6 x 16mm Steel</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table> |  |  |  |                                                                               |    |  |  | 4                                                                                    | STK-Q-16030       | 0    | Stud M6 x 10mm Steel                                    | 2                     | STK-Q-74900 | 0 | Eyebolt Lifting Angle (8.750") | 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) | 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) | 1 | STK-A-75454 | 3 | Center Post - Sealing Block with Latch Assembly (Large) | 1 | 5412DDS604812CP-P | 0 | 5412DDS 60" Center Post Part | 2 | STK-Q-07320 | 0 | Flange Lock Nut M10 | 2 | STK-Q-07618 | 1 | 5500 Series Inner Panel Support Bracket | 8 | STK-Q-16100 | 0 | Stud M10 x 40mm Steel | 1 | 5412DDS604812BT-P | 0 | 5412DDS 48" x 12" Bottom Part | 1 | 5412DDS604812T-P | 0 | 5412DDS 48" x 12" Top Part | 1 | 5412DDS604812RS-P | 0 | 5412DDS 60" x 48" Right Part | 1 | 5412DDS604812LS-P | 0 | 5412DDS 60" x 48" Left Part | 1 | 5412DDS604812B-P | 0 | 5412DDS 60" x 48" Back Part | 2 | CR400MS_17.5 | 0 | Commercial Roll Mild Steel (17.5in long) | 6 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm Steel | Qty | Part Number | Rev | Description | Parts List |  |  |  | <div><p>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></p></div> |  |  |  | Flatness<br>Aplatissement |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | 4                                                                                    | STK-Q-16030       | 0    | Stud M6 x 10mm Steel                                    |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | 1                                                                                    | 5412DDS604812LS-P | 0    | 5412DDS 60" x 48" Left Part                             |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | 1                                                                                    | 5412DDS604812B-P  | 0    | 5412DDS 60" x 48" Back Part                             |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | 2                                                                                    | CR400MS_17.5      | 0    | Commercial Roll Mild Steel (17.5in long)                |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | 6                                                                                    | STK-Q-16080       | 0    | Ground Stud M6 x 16mm Steel                             |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Qty                                                                                  | Part Number       | Rev  | Description                                             |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Parts List                                                                           |                   |      |                                                         |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Customer Client                                                                      |                   |      |                                                         | Date                  |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Drawn By<br>Dessiné Par BoxCad: BoxCad                                               |                   |      |                                                         | Date 18-Sep-14        |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Material<br>Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)                        |                   |      |                                                         | Projection            |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Color<br>Couleur Asa-61 Grey                                                         |                   |      |                                                         | Finish<br>Fini Smooth |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |  |                                                                               |    |  |  | Description                                                                          |                   |      |                                                         | Detail Rev.           |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
| 5412DDS 60" x 48" x 12" Body                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |  |  |                                                                               |    |  |  |                                                                                      |                   |      |                                                         |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
| Part Number<br>Numéro Pièce                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |  |  | Rev.                                                                          | 10 |  |  |                                                                                      |                   |      |                                                         |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |
| 5412DDS604812B                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |  |  | 0                                                                             | 18 |  |  |                                                                                      |                   |      |                                                         |                       |             |   |                                |   |              |   |                                     |   |             |   |                                        |   |             |   |                                                         |   |                   |   |                              |   |             |   |                     |   |             |   |                                         |   |             |   |                       |   |                   |   |                               |   |                  |   |                            |   |                   |   |                              |   |                   |   |                             |   |                  |   |                             |   |              |   |                                          |   |             |   |                             |     |             |     |             |            |  |  |  |                                                                                                                                                                                                           |  |  |  |                           |  |

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Tolerance  $\pm 1/32$ " unless otherwise specified

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Tolérance  $\pm 1/32$ " sauf spécification contraire



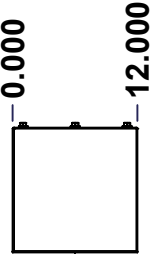
TOP



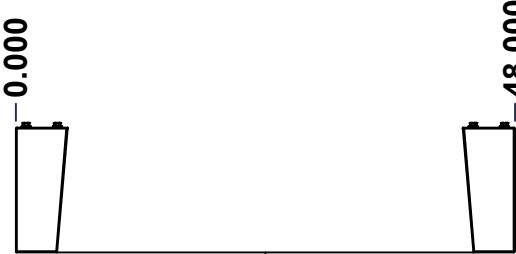
BACK



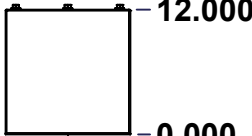
BOTTOM



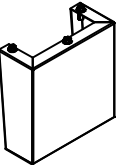
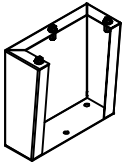
LEFT



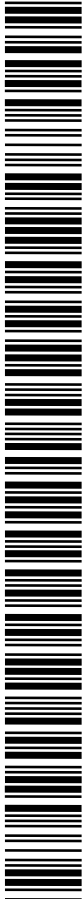
FRONT



RIGHT



Isometric View



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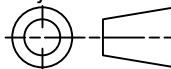


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 18-Sep-14

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

885 MFHD 12" x 12" Mounting Feet

Detail Rev.

Part Number  
Numéro Pièce

5412DDS604812MF

Rev.

11

0

18

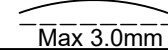
SEE BILL OF MATERIAL ON LAST PAGE

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Tolérance ±1/32" sauf spécification contraire

|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------|---------------------------------------------------------------------------------------------------------------------------------|
| No.                                                                                                                                                                                                 | Revisions | Date | By/Par                                                                                                                          |
|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|                                                                                                                                                                                                     |           |      |                                                                                                                                 |
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |           |      | Flatness<br>Aplatissement<br><br>Max 3.0mm |
| Customer<br>Client                                                                                                                                                                                  |           |      | Date                                                                                                                            |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                              |           |      | Date 18-Sep-14                                                                                                                  |
| Material<br>Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)                                                                                                                                       |           |      |                                                                                                                                 |
| Color<br>Couleur Asa-61 Grey                                                                                                                                                                        |           |      | Finish<br>Fini Smooth                                                                                                           |
| Description<br>885 MFHD 12" x 12" Mounting Feet                                                                                                                                                     |           |      | Detail Rev.                                                                                                                     |
| Part Number<br>Numéro Pièce<br><b>5412DDS604812MF</b>                                                                                                                                               |           |      | Rev. 0                                                                                                                          |
|                                                                                                                                                                                                     |           |      | 12<br>18                                                                                                                        |

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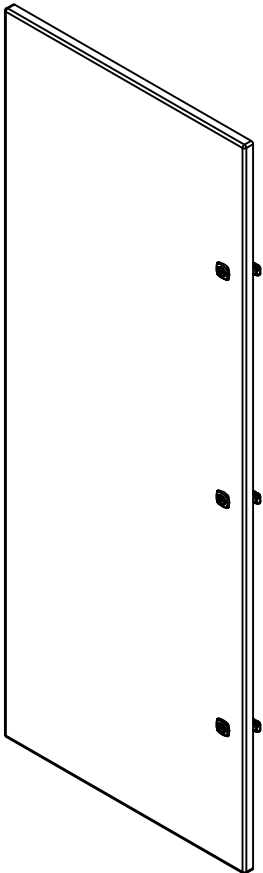
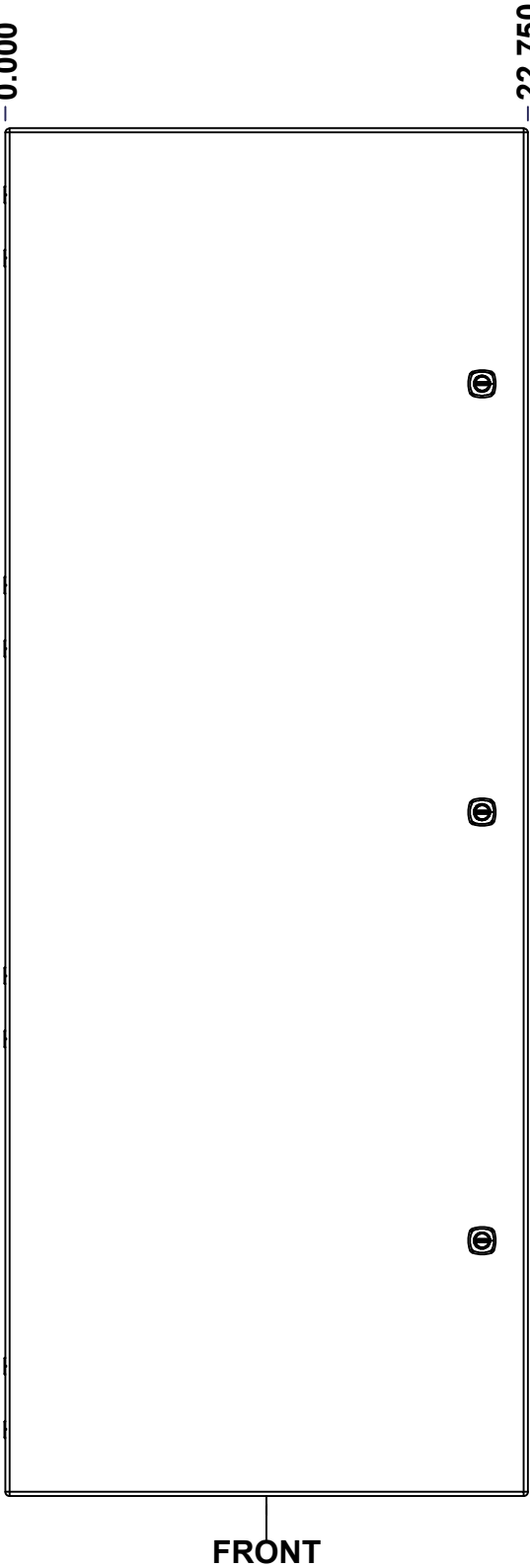
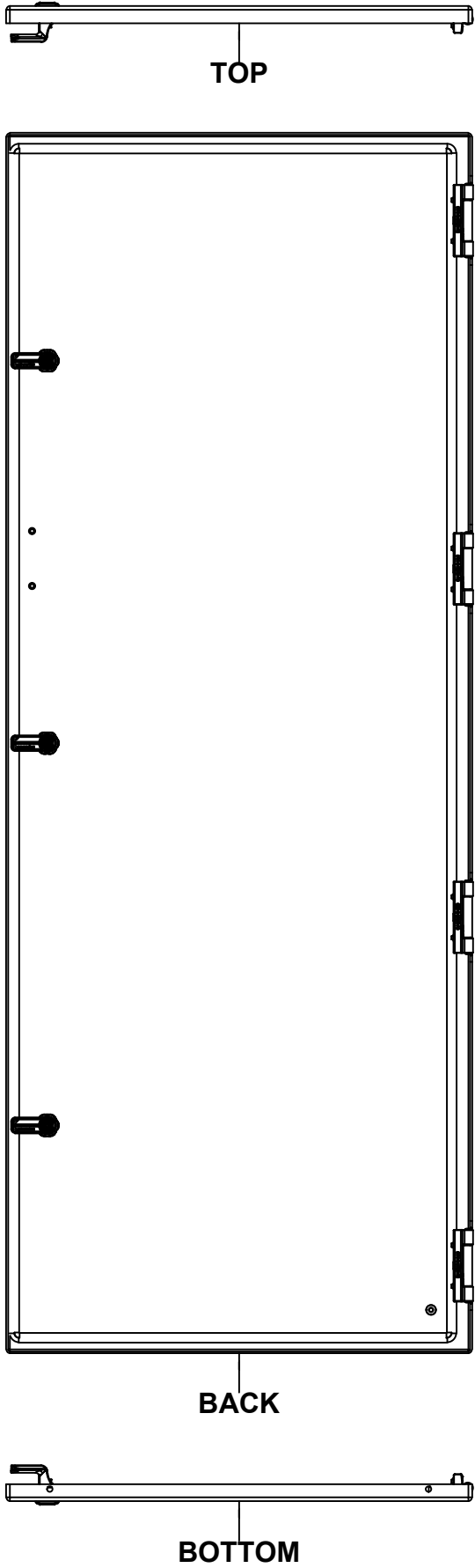
|            |                     |     |                                             |
|------------|---------------------|-----|---------------------------------------------|
| 1          | STK-P-02400S        | 0   | Powder Paint (Asa-61 Grey / Smooth)         |
| 6          | RIVET_NUT_M10_FH_CE | 0   | Rivet Nut M10 (Low Profile Close End)       |
| 1          | 5412DDS604812MFR-P  | 0   | 885 MFHD 12" x 12" Right Mounting Feet Part |
| 1          | 5412DDS604812MFL-P  | 0   | 885 MFHD 12" x 12" Left Mounting Feet Part  |
| 3          | STK-K-11600         | 2   | 885 MF Accessory Kit                        |
| Qty        | Part Name           | Rev | Description                                 |
| Parts List |                     |     |                                             |

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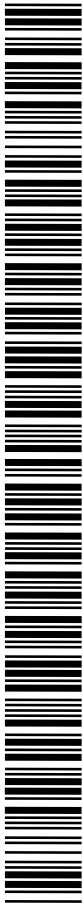
Tolerance  $\pm 1/32"$  unless otherwise specified

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Tolérance  $\pm 1/32"$  sauf spécification contraire



Isometric View

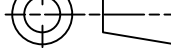


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 18-Sep-14

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412DDS 60" x 48" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412DDS604812LD

Rev.

13

0

18

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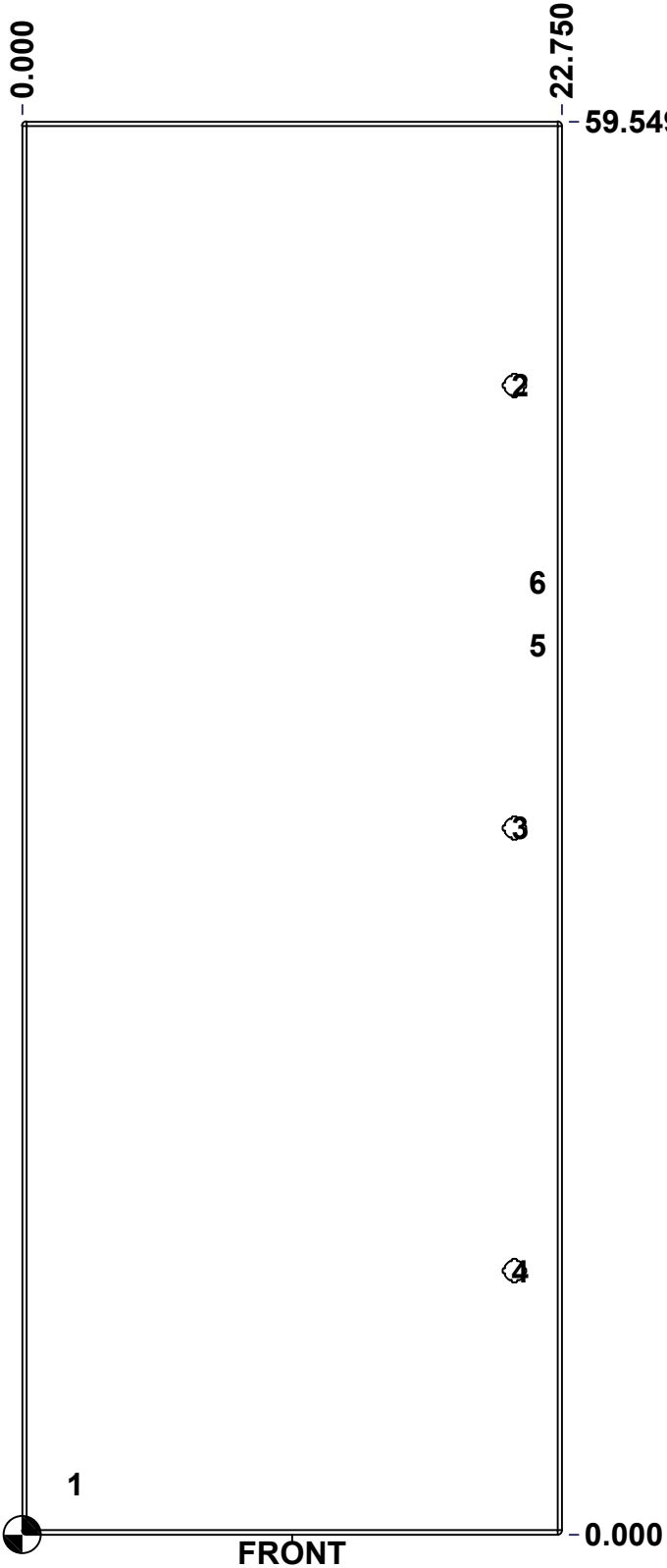
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

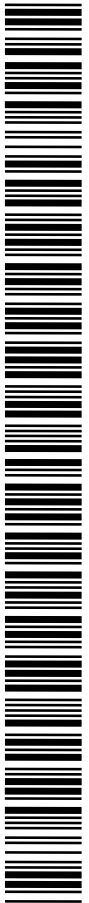
| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 2.000  | 2.118  | GND STUD M6 x 16mm (Inside) |
| 2                                                   | 20.750 | 48.430 | LOCK 889 SCQ4-SL @ 0.0°     |
| 3                                                   | 20.750 | 29.774 | LOCK 889 SCQ4-SL @ 0.0°     |
| 4                                                   | 20.750 | 11.118 | LOCK 889 SCQ4-SL @ 0.0°     |
| 5                                                   | 21.489 | 37.445 | STUDS M6 x 18mm (Inside)    |
| 6                                                   | 21.489 | 40.123 | STUDS M6 x 18mm (Inside)    |



|  |                                        |          |    |
|--|----------------------------------------|----------|----|
|  | Description                            | Status   |    |
|  | 5412DDS 60" x 48" Cover                | (NULL)   |    |
|  | Part Number                            | Rev.     | 14 |
|  | Numéro Pièce<br><b>5412DDS604812LD</b> | <b>0</b> | 18 |

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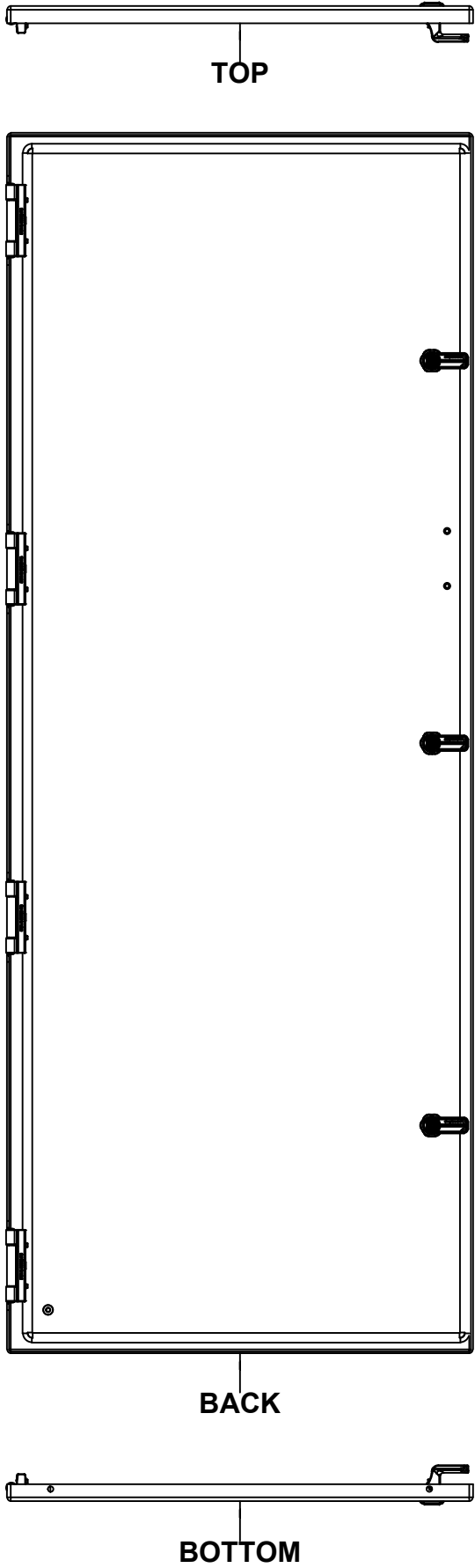
|            |                   |     |                                     |
|------------|-------------------|-----|-------------------------------------|
| 2          | STK-Q-16050       | 1   | Stud M6 x 18mm Steel                |
| 1          | STK-Q-16080       | 0   | Ground Stud M6 x 16mm Steel         |
| 1          | STK-P-02400S      | 0   | Powder Paint (Asa-61 Grey / Smooth) |
| 1          | 5412DDS604812DG   | 0   | 5412DDS 60" x 48" Door Gasket       |
| 1          | 5412DDS604812LD-P | 0   | 5412DDS 60" x 48" Slave Door Part   |
| 4          | STK-K-09860       | 7   | Cabinet Hinge with Captive Pins     |
| 3          | STK-K-12580       | 0   | 9412 1/4 Turn Lock                  |
| QTY        | Part Number       | Rev | Description                         |
| Parts List |                   |     |                                     |

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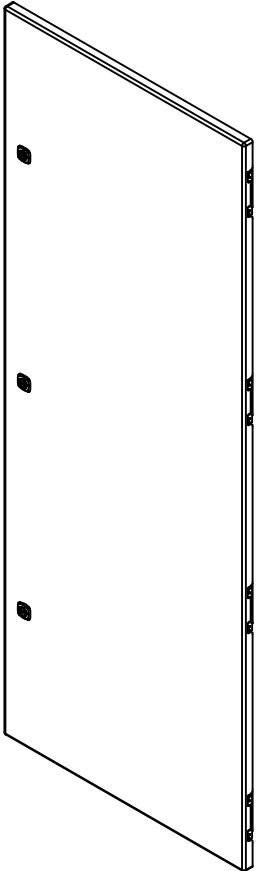
Tolérance  $\pm 1/32"$  sauf spécification contraire



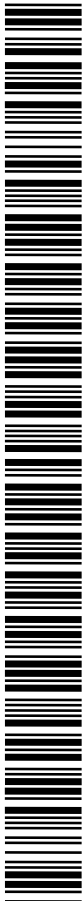
0.000  
0.835  
LEFT

22.750  
0.000  
FRONT

59.549  
0.000  
RIGHT



Isometric View

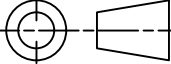


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| No. | Revisions | Date | By/Par |
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Flatness  
Aplatissement  
Max 3.0mm  
Projection  


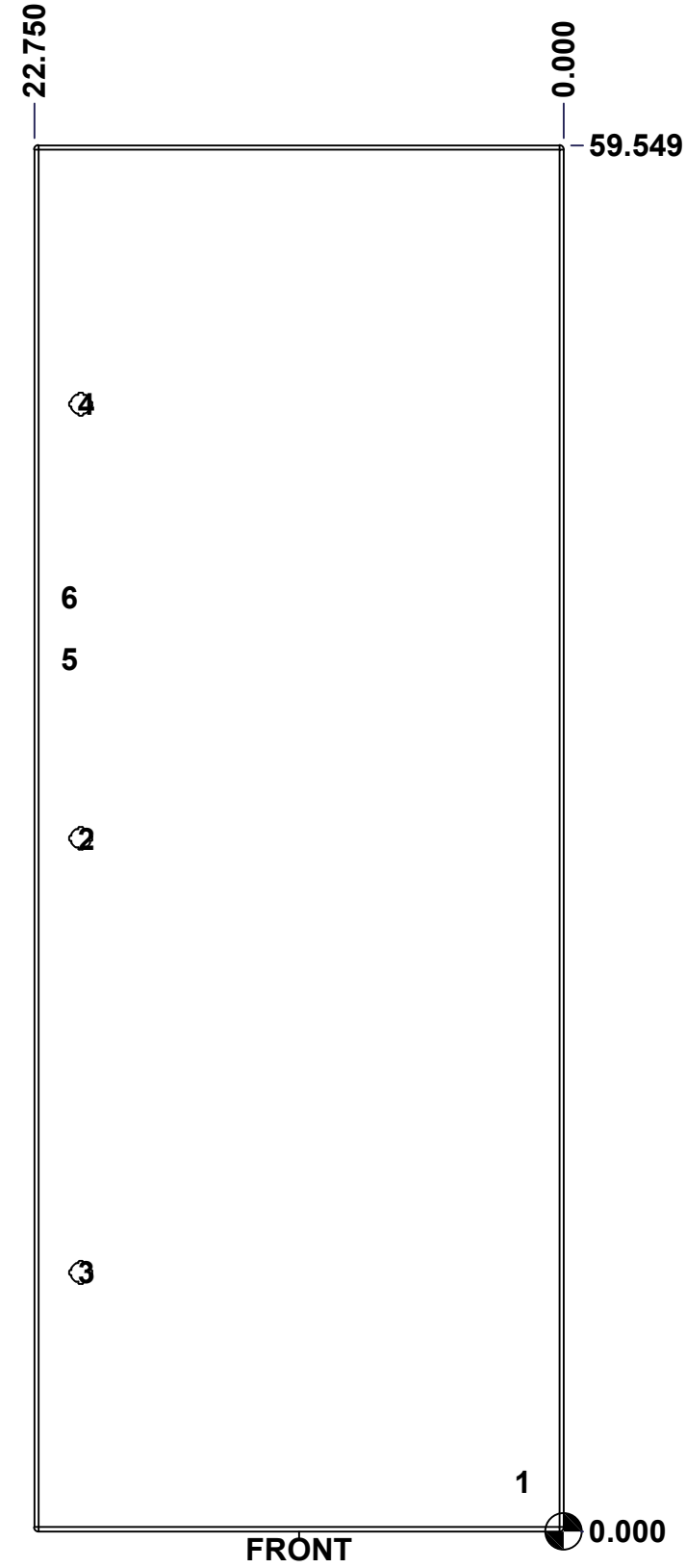
|                             |  |                                           |                        |
|-----------------------------|--|-------------------------------------------|------------------------|
| Customer Client             |  | Date                                      |                        |
| Drawn By<br>Dessiné Par     |  | Date 18-Sep-14                            |                        |
| Material<br>Matière         |  | 12 Ga Cold Rolled A1008 CS Type B (2.5mm) |                        |
| Color<br>Couleur            |  | Asa-61 Grey                               | Finish<br>Finis Smooth |
| Description                 |  |                                           | Detail Rev.            |
| 5412DDS 60" x 48" Cover     |  |                                           |                        |
| Part Number<br>Numéro Pièce |  | Rev.                                      | 16                     |
| 5412DDS604812FD             |  | 0                                         | 18                     |

SEE BILL OF MATERIAL ON LAST PAGE



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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 2.000  | 2.118  | GND STUD M6 x 16mm (Inside) |
| 2                                                   | 20.750 | 29.774 | LOCK 889 SCQ4-SL @ 180.0°   |
| 3                                                   | 20.750 | 11.118 | LOCK 889 SCQ4-SL @ 180.0°   |
| 4                                                   | 20.750 | 48.430 | LOCK 889 SCQ4-SL @ 180.0°   |
| 5                                                   | 21.489 | 37.445 | STUDS M6 x 18mm (Inside)    |
| 6                                                   | 21.489 | 40.123 | STUDS M6 x 18mm (Inside)    |



|                 |                         |        |    |
|-----------------|-------------------------|--------|----|
|                 | Description             | Status |    |
|                 | 5412DDS 60" x 48" Cover | (NULL) |    |
|                 | Part Number             | Rev.   | 17 |
|                 | Numéro Pièce            | 0      | 18 |
| 5412DDS604812FD |                         |        |    |

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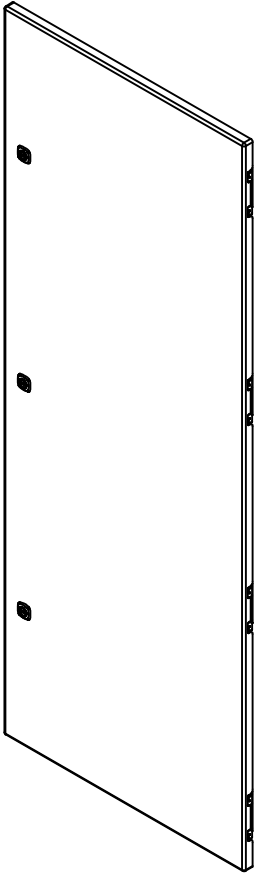
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Tolerance ±1/32" unless otherwise specified

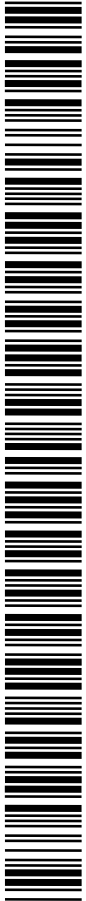
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412DDS604812\5412DDS604812.idw

Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
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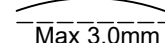
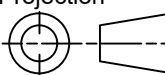


Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 18-Sep-14

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412DDS 60" x 48" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412DDS604812FD

Rev. 0

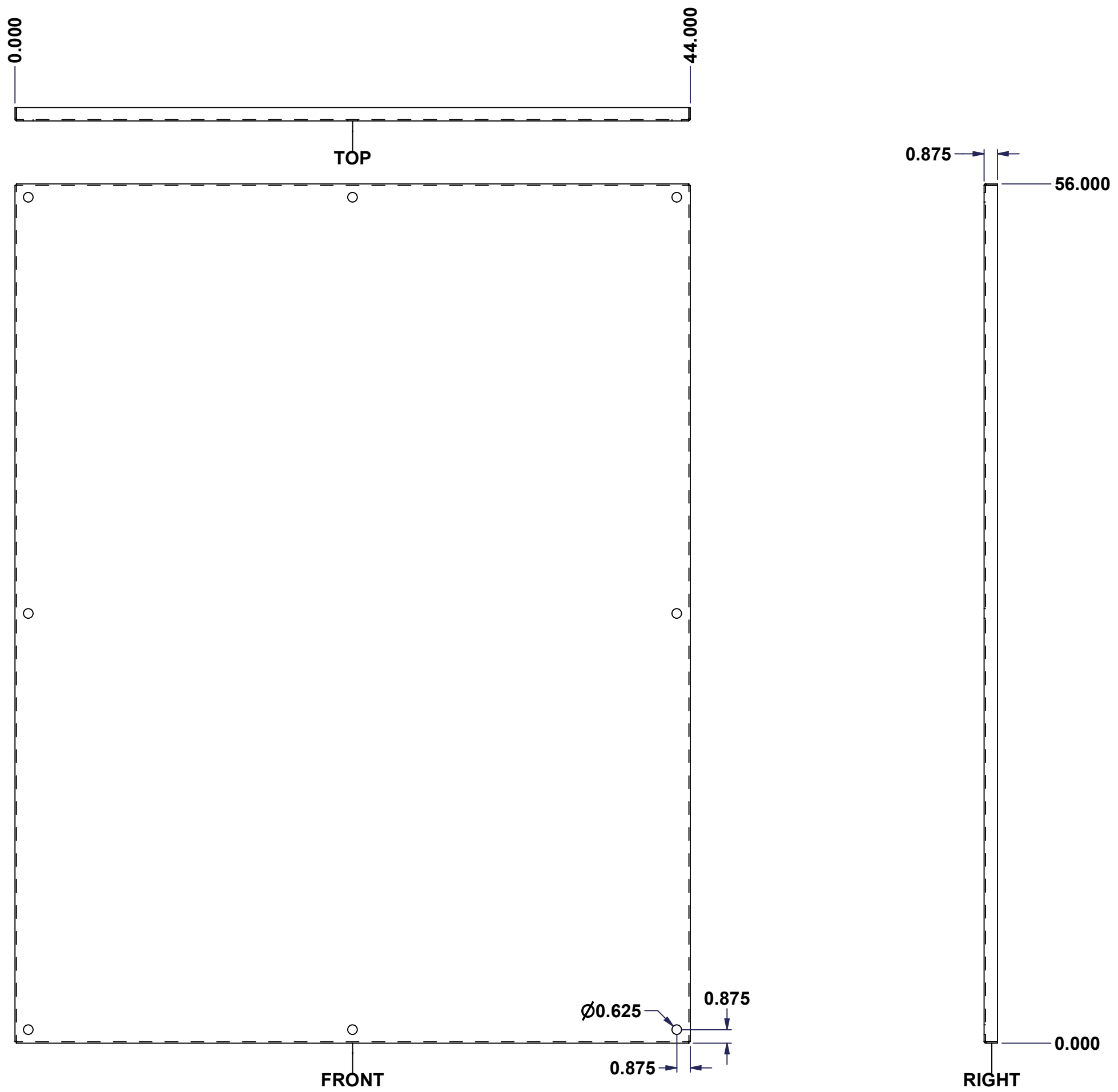
1818

|            |                   |     |                                     |
|------------|-------------------|-----|-------------------------------------|
| 2          | STK-Q-16050       | 1   | Stud M6 x 18mm Steel                |
| 1          | STK-Q-16080       | 0   | Ground Stud M6 x 16mm Steel         |
| 1          | STK-P-02400S      | 0   | Powder Paint (Asa-61 Grey / Smooth) |
| 1          | 5412DDS604812DG   | 0   | 5412DDS 60" x 48" Door Gasket       |
| 1          | 5412DDS604812FD-P | 0   | 5412DDS 60" x 48" Master Door Part  |
| 4          | STK-K-09860       | 7   | Cabinet Hinge with Captive Pins     |
| 3          | STK-K-12580       | 0   | 9412 1/4 Turn Lock                  |
| QTY        | Part Number       | Rev | Description                         |
| Parts List |                   |     |                                     |

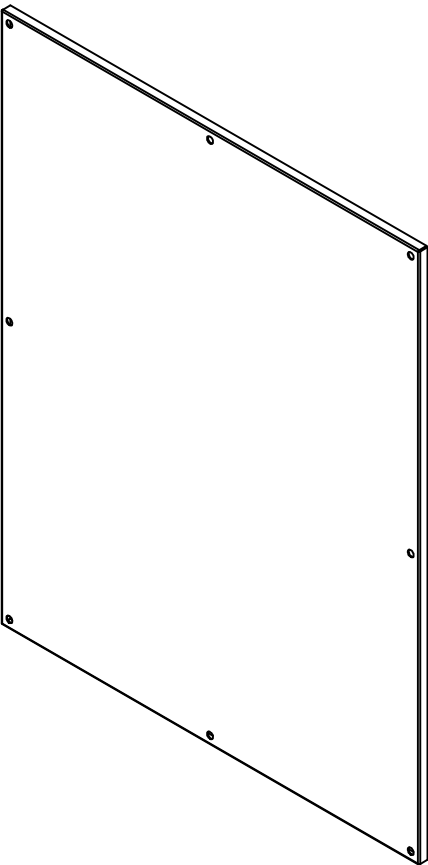
C:\Vault Workspace\Inventor Dwg\Inv-8\885SP\885SP6048G.idw

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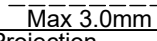
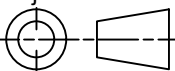


| No. | Revisions | Date | By/Par |
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**Isometric View**



|                                                                                                                                                    |  |                                                                                                                                                                                                           |
|----------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com |  | Flatness<br>Aplatissement                                                                                                                                                                                 |
|                                                                                                                                                    |  | <br>Max 3.0mm<br>Projection<br> |
| Customer<br>Client                                                                                                                                 |  | Date                                                                                                                                                                                                      |
| Drawn By<br>Dessiné Par      BoxCad                                                                                                                |  | Date 04/11/2009                                                                                                                                                                                           |
| Material<br>Matière                          12 Ga Galvanized (2.5mm)                                                                              |  |                                                                                                                                                                                                           |
| Color<br>Couleur                          Unpainted                                                                                                |  | Finish<br>Fin                                 Unpainted                                                                                                                                                   |
| Description<br><br>885 SP6048G Inner Panel                                                                                                         |  | Detail Rev.                                                                                                                                                                                               |
| Part Number<br>Numéro Pièce<br><br><b>885SP6048G</b>                                                                                               |  | Rev.<br><b>0</b>                                                                                                                                                                                          |
|                                                                                                                                                    |  | 1 / 2                                                                                                                                                                                                     |

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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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**Isometric View**

|                                                                                                                                                                                             |  |                           |                                                                                                   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------|---------------------------------------------------------------------------------------------------|
| <div style="display: inline-block; vertical-align: middle; margin-left: 10px;"> Tél: (450) 979-4373<br/> Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </div> |  | Flatness<br>Aplatissement |                                                                                                   |
|                                                                                                                                                                                             |  | <br>Max 3.0mm             |                                                                                                   |
| Customer Client<br><hr/> Drawn By BoxCad<br>Dessiné Par                                                                                                                                     |  | Projection                |                                                                                                   |
|                                                                                                                                                                                             |  |                           |                                                                                                   |
| Material Matière                                                                                                                                                                            |  | Date                      |                                                                                                   |
| Color Couleur      Unpainted                                                                                                                                                                |  | Date 04/11/2009           |                                                                                                   |
| Description                                                                                                                                                                                 |  | Detail Rev.               |                                                                                                   |
| Part Number Numéro Pièce                                                                                                                                                                    |  | Rev.                      |                                                                                                   |
| <b>885SP6048G</b>                                                                                                                                                                           |  | <b>0</b>                  | <div style="display: flex; justify-content: space-between;"> <span>2</span> <span>2</span> </div> |

|            |              |     |                              |
|------------|--------------|-----|------------------------------|
| 1          | 885SP6048G-P | 0   | 885 SP6048G Inner Panel Part |
| Qty        | Part Number  | Rev | Description                  |
| Parts List |              |     |                              |