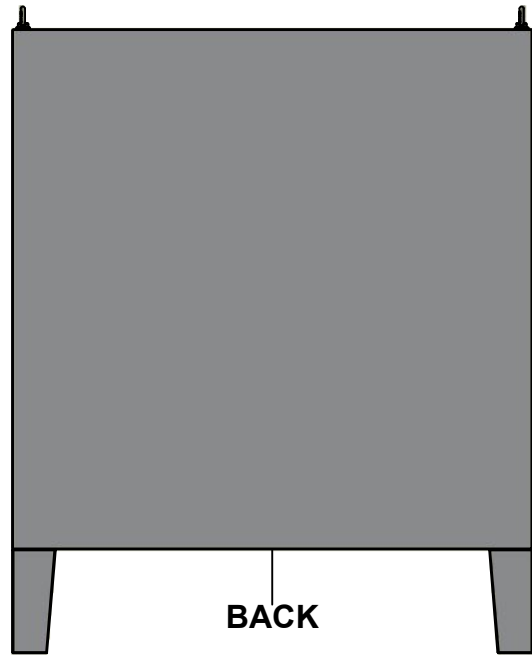


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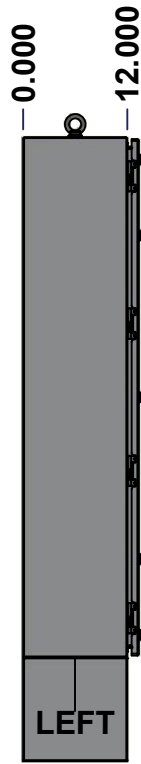
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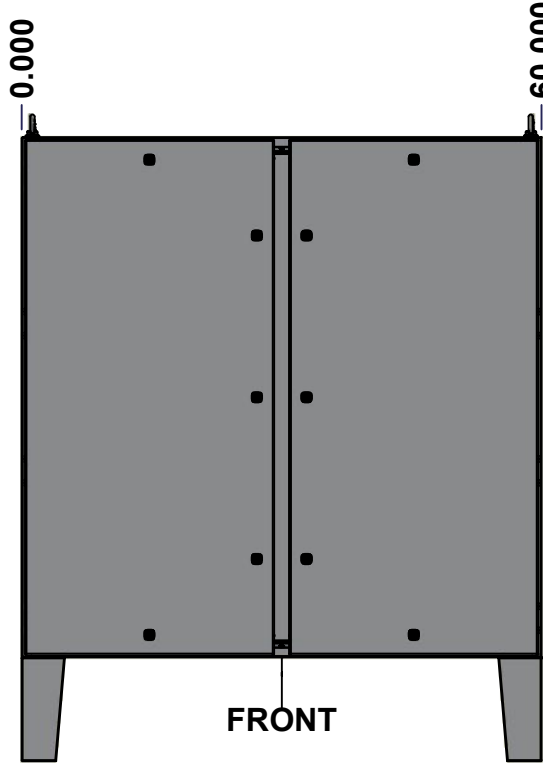
TOP



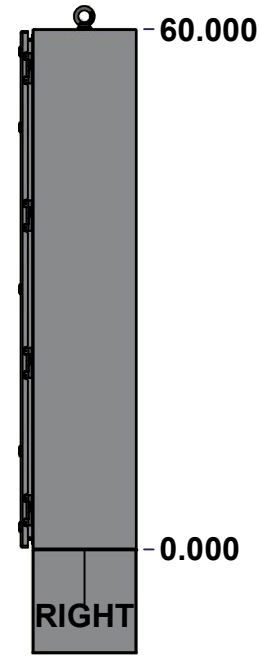
BACK



LEFT



FRONT

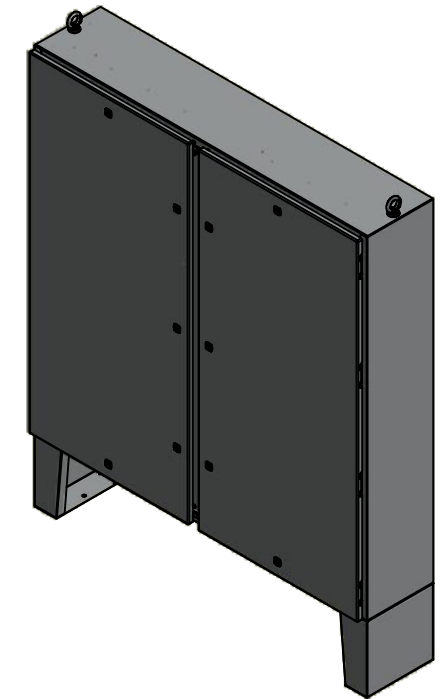


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Sep-14

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412DDS 60" x 60" x 12" Assembly

Part Number / Numéro Pièce: 5412DDS606012	Rev. 0	1
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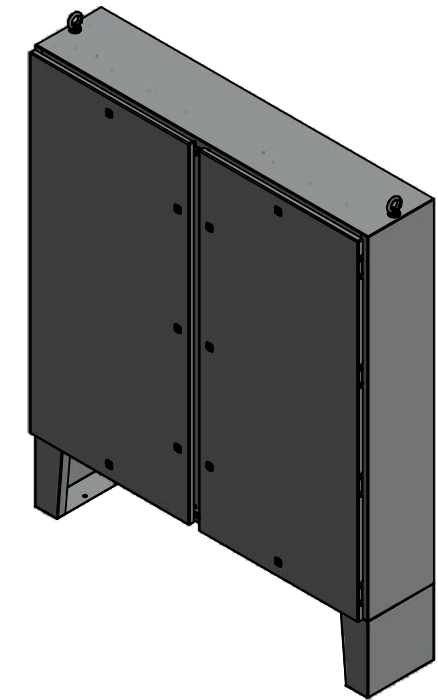
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PPL included (Not installed)
7	C/W Eyebolts
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts installed (Included)
10	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View


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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


1	5412DDS606012MF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6060G	0	885 SP6060G Inner Panel
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDS606012FD	0	5412DDS 60" x 60" Master Door
1	5412DDS606012LD	0	5412DDS 60" x 60" Slave Door
1	5412DDS606012B	0	5412DDS 60" x 60" x 12" Body
2	5412DDS606012GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Customer Client

Drawn By Dessiné Par BoxCad: BoxCad

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description 5412DDS 60" x 60" x 12" Assembly

Part Number Numéro Pièce **5412DDS606012**

Date 18-Sep-14

Detail Rev. 0

Rev. 2

18

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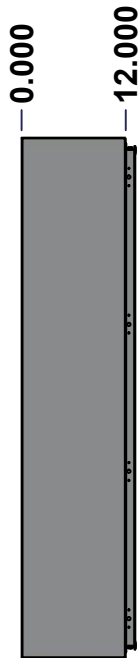
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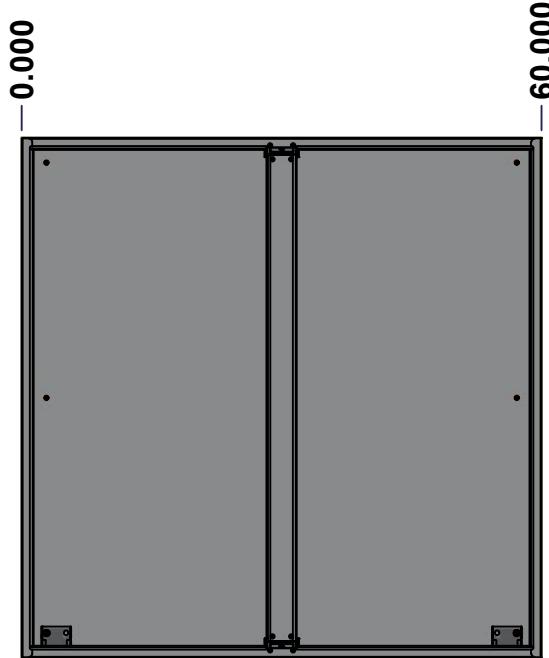
TOP



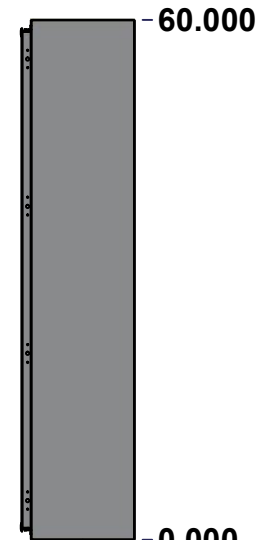
BACK



LEFT



FRONT

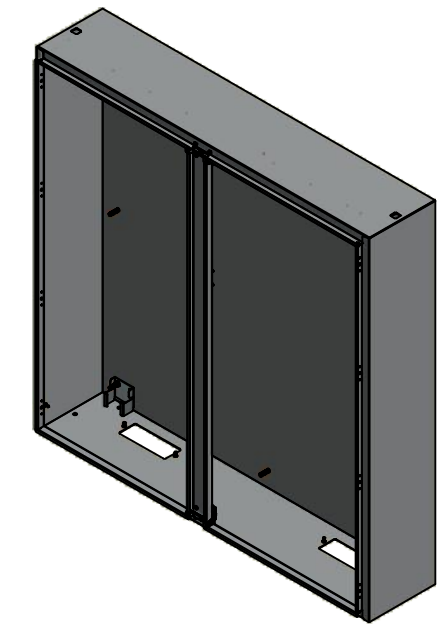


RIGHT




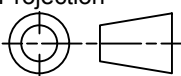
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 60" x 12" Body		
Part Number Numéro Pièce	Rev. 3	18
5412DDS606012B		0

SEE BILL OF MATERIAL ON LAST PAGE

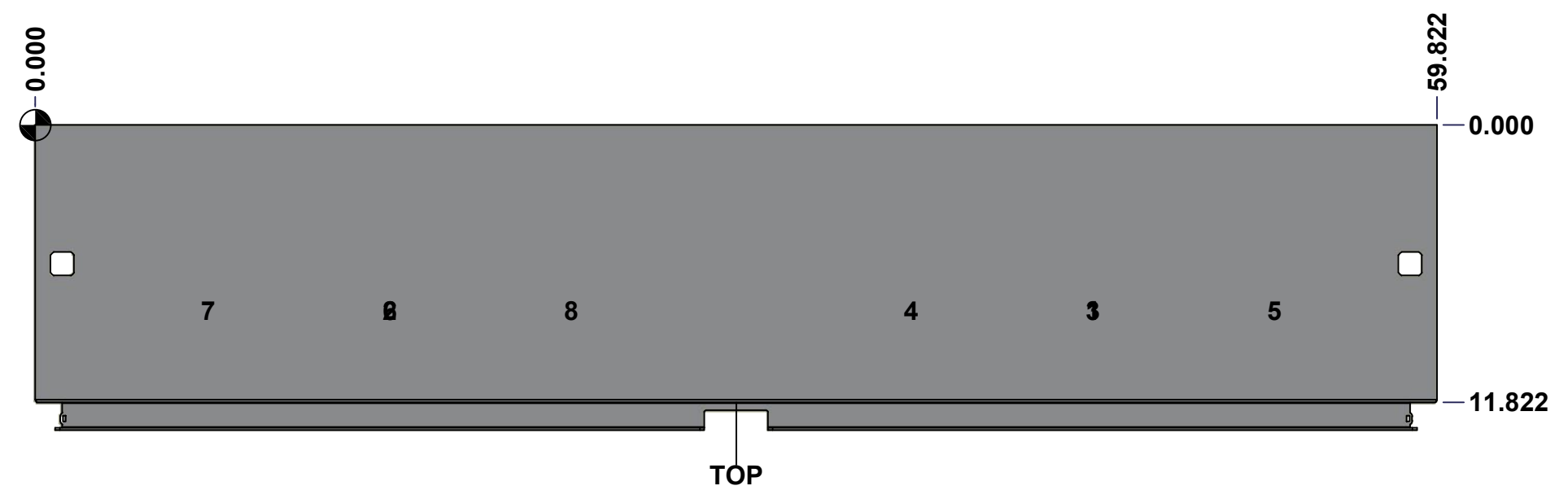
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.911	7.911	Struts CR400 21.500" (Inside)
2	14.911	7.911	Struts CR400 21.500" (Inside)
3	44.911	7.911	STUDS M6 x 10mm (Inside)
4	37.161	7.911	STUDS M6 x 10mm (Inside)
5	52.661	7.911	STUDS M6 x 10mm (Inside)
6	14.911	7.911	STUDS M6 x 10mm (Inside)
7	7.161	7.911	STUDS M6 x 10mm (Inside)
8	22.661	7.911	STUDS M6 x 10mm (Inside)

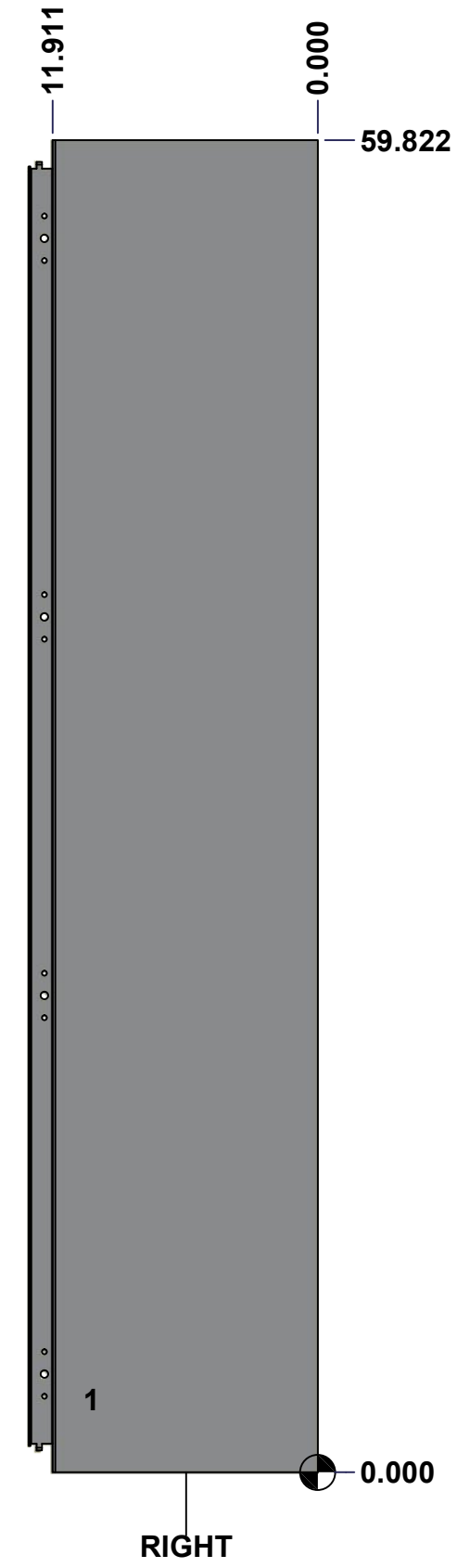


	Description	Status	
	5412DDS 60" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412DDS606012B</b>	<b>0</b>	4
			18

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 60" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412DDS606012B</b>	<b>0</b>	18

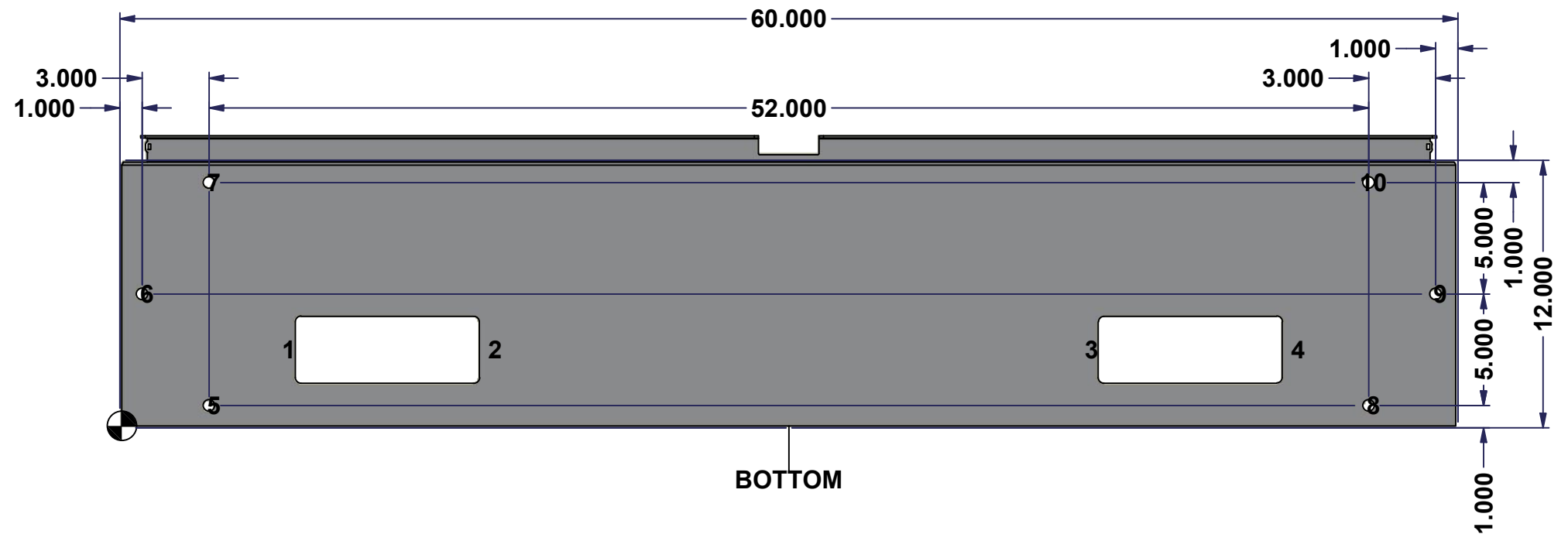
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)
-----			
5	3.911	0.911	RND Ø0.500
6	0.911	5.911	RND Ø0.500
7	3.911	10.911	RND Ø0.500
8	55.911	0.911	RND Ø0.500
9	58.911	5.911	RND Ø0.500
10	55.911	10.911	RND Ø0.500

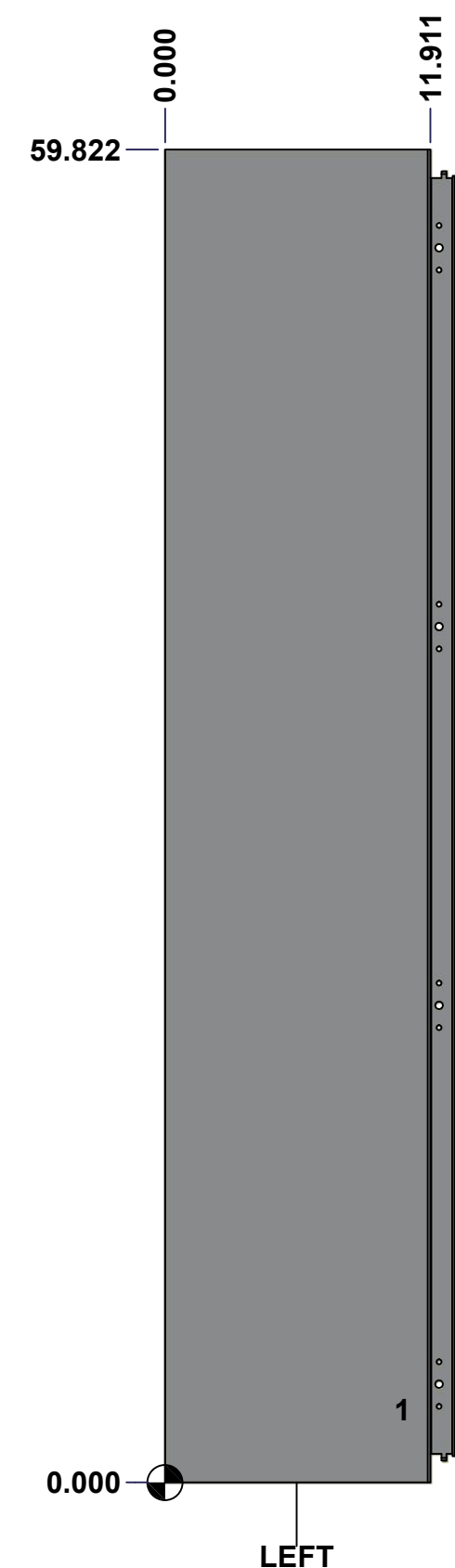


	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	6
	<b>5412DDS606012B</b>	<b>0</b>
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 60" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	<b>5412DDS606012B</b>	<b>0</b>	18

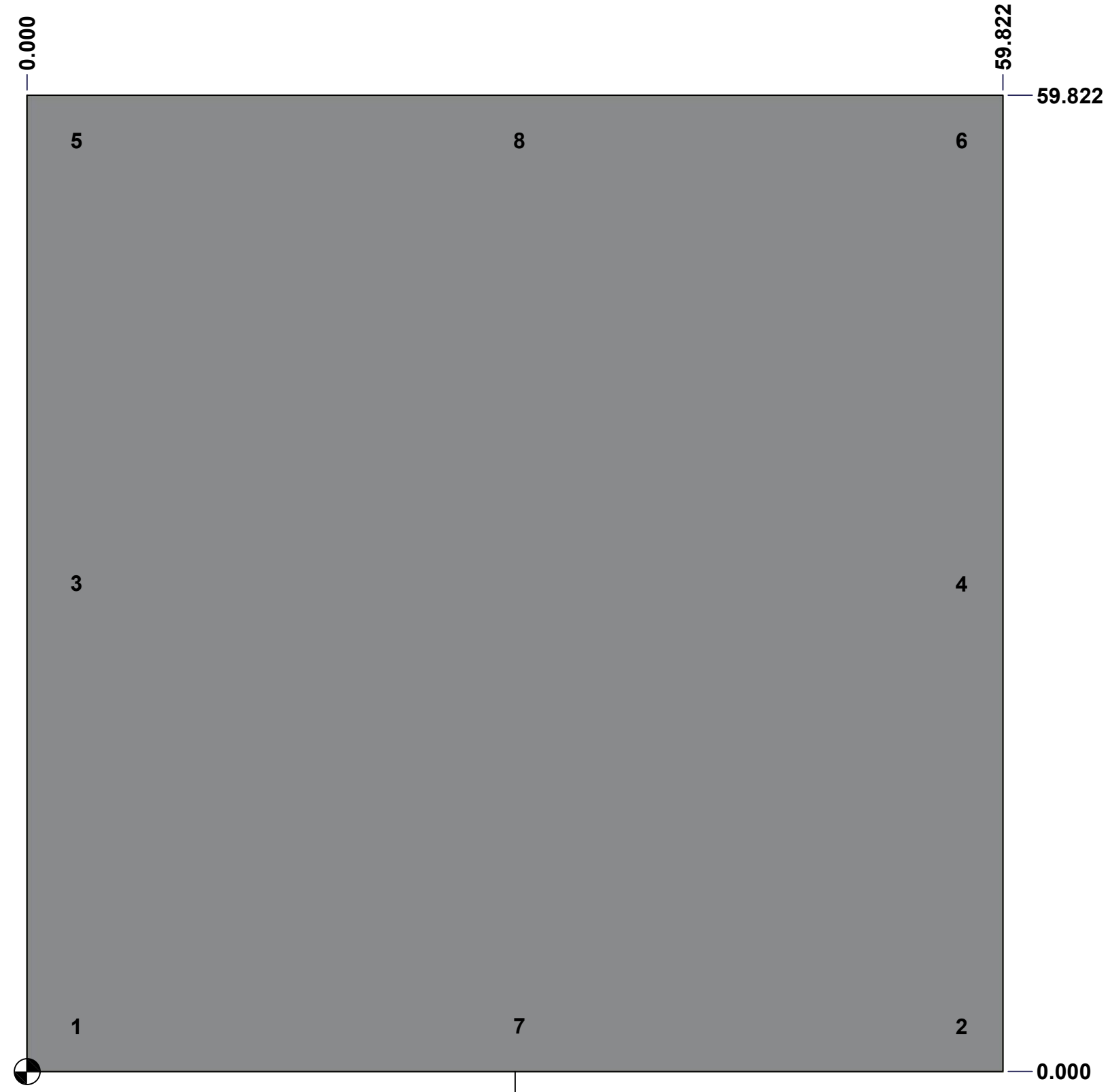
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	57.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	57.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	57.036	57.036	IP STUD M10 x 40mm (Inside)
7	29.911	2.786	IP STUD M10 x 40mm (Inside)
8	29.911	57.036	IP STUD M10 x 40mm (Inside)



BACK

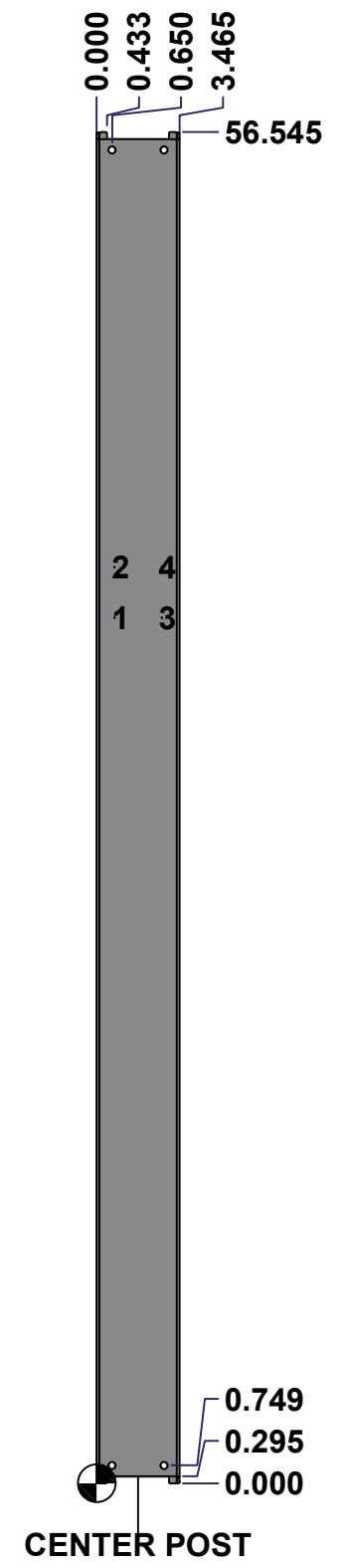
	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412DDS606012B</b>	<b>0</b> / 8
		18



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)

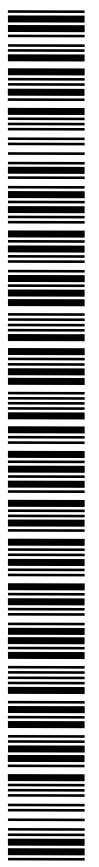
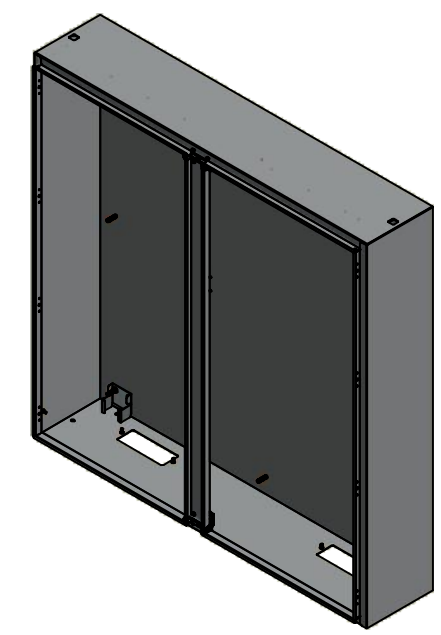


	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412DDS606012B</b>	<b>0</b> / 9
		18

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No.	Revisions	Date	By/Par



Isometric View

6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS606012CP-P	0	5412DDS 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5412DDS606012BT-P	0	5412DDS 60" x 12" Bottom Part
1	5412DDS606012T-P	0	5412DDS 60" x 12" Top Part
1	5412DDS606012RS-P	0	5412DDS 60" x 60" Right Part
1	5412DDS606012LS-P	0	5412DDS 60" x 60" Left Part
1	5412DDS606012B-P	0	5412DDS 60" x 60" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm

Qty	Part Number	Rev	Description
Parts List			

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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412DDS 60" x 60" x 12" Body	
Part Number Numéro Pièce	Rev. 0	10/18
<b>5412DDS606012B</b>		

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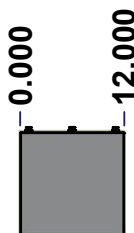
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TOP



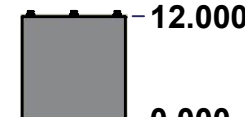
BACK



LEFT



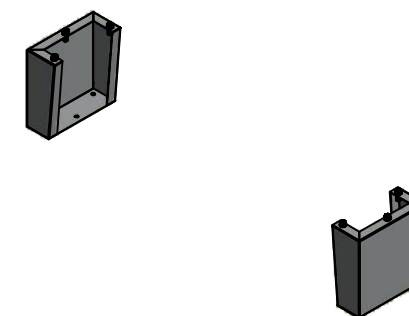
FRONT



RIGHT




BOTTOM



Isometric View



No.	Revisions	Date	By/Par


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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Sep-14

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
885 MFHD 12" x 12" Mounting Feet	

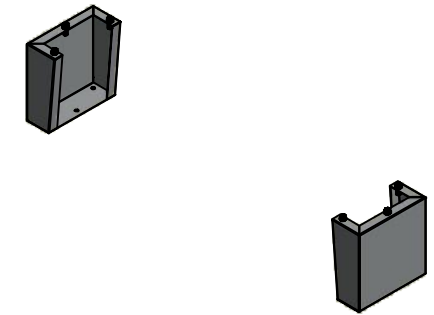
Part Number Numéro Pièce	Rev.	11
<b>5412DDS606012MF</b>	<b>0</b>	18

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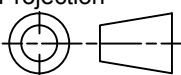
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No.	Revisions	Date	By/Par



Isometric View

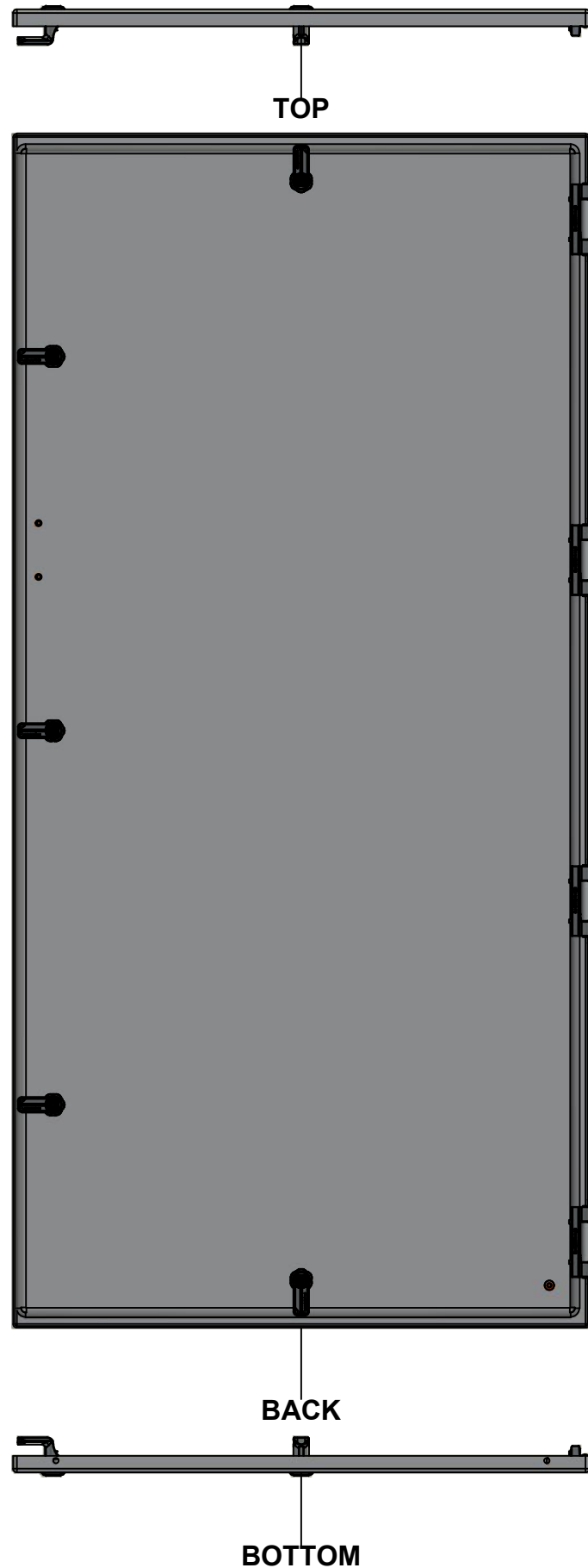


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	12
<b>5412DDS606012MF</b>	<b>0</b>	18

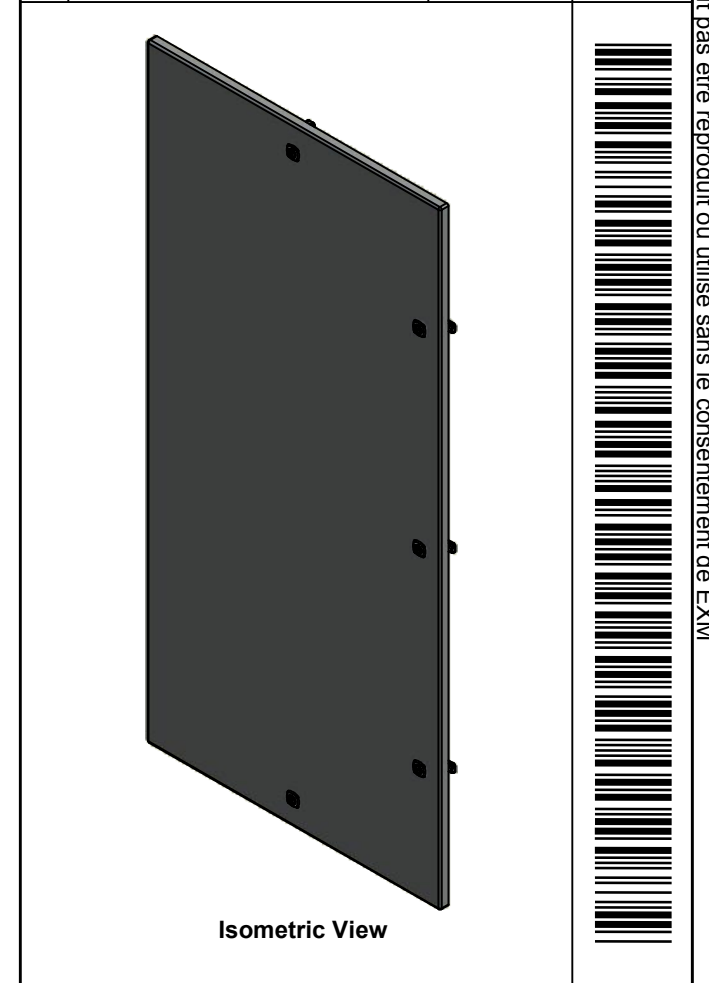
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS606012MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412DDS606012MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Parts List			


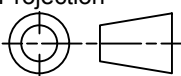
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 60" x 60" Slave Door		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 18

SEE BILL OF MATERIAL ON LAST PAGE

**5412DDS606012LD**

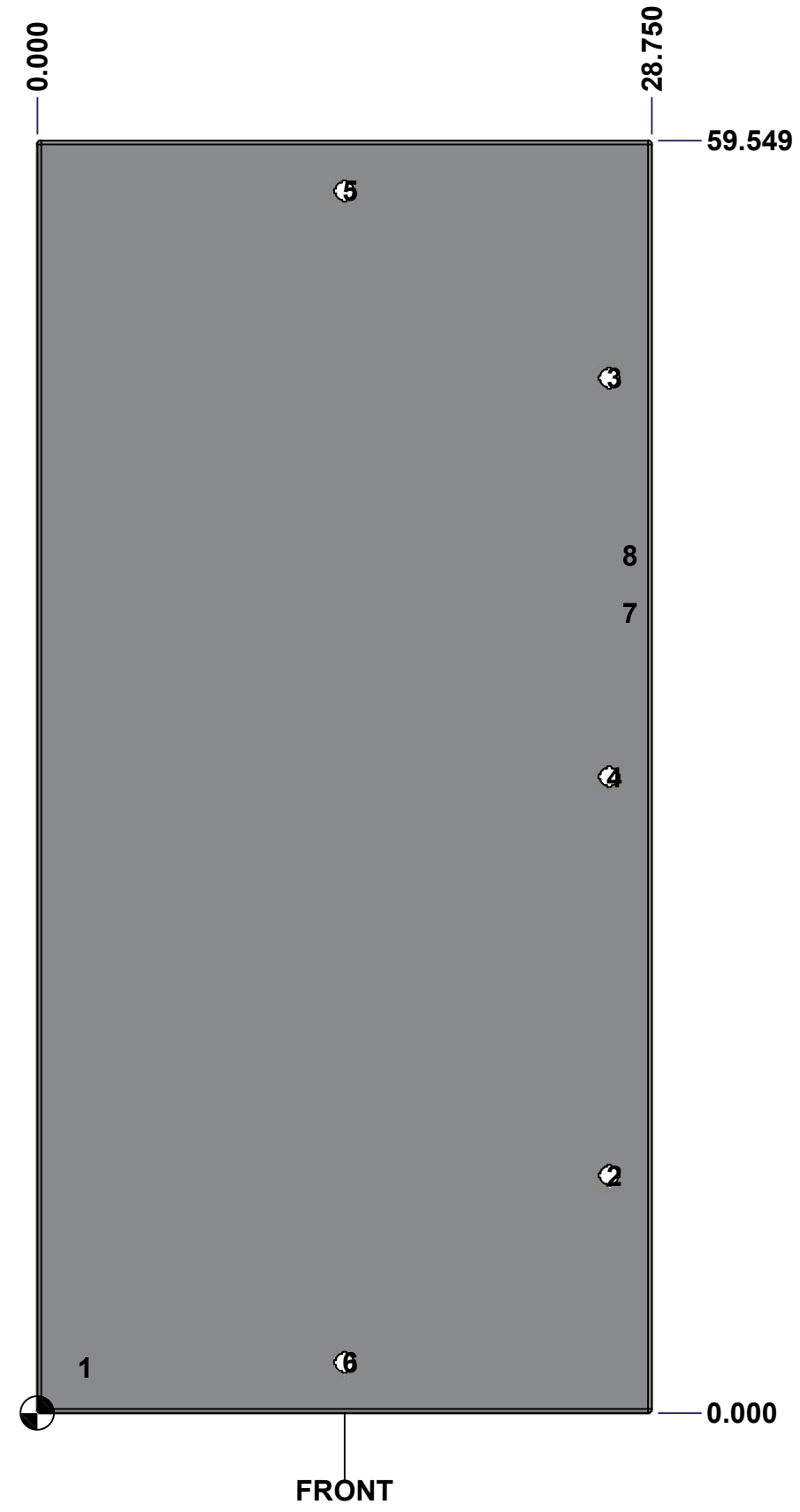
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	26.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
3	26.750	48.430	LOCK 889 SCQ4-SL @ 0.0°
4	26.750	29.774	LOCK 889 SCQ4-SL @ 0.0°
5	14.375	57.180	LOCK 889 SCQ4-SL @ 90.0°
6	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	27.489	37.445	STUDS M6 x 18mm (Inside)
8	27.489	40.123	STUDS M6 x 18mm (Inside)



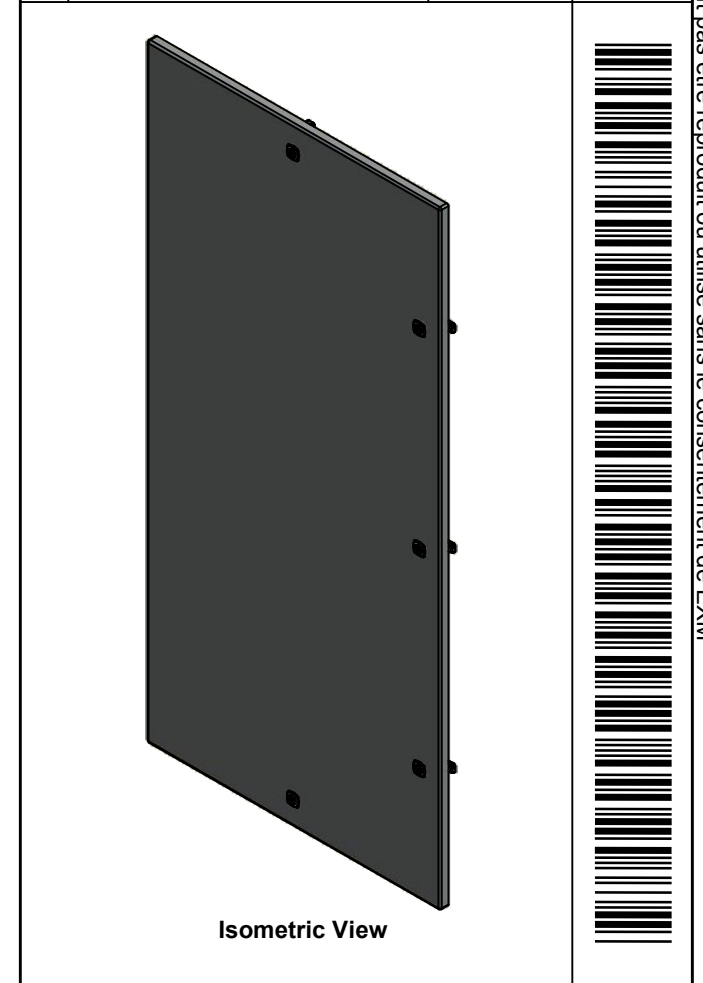
FRONT

	Description	Status	
	5412DDS 60" x 60" Slave Door	(NULL)	
	Part Number Numéro Pièce	Rev.	14
	<b>5412DDS606012LD</b>	<b>0</b>	18

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client \_\_\_\_\_ Date \_\_\_\_\_

Drawn By / Dessiné Par BoxCad: BoxCad Date 18-Sep-14

Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

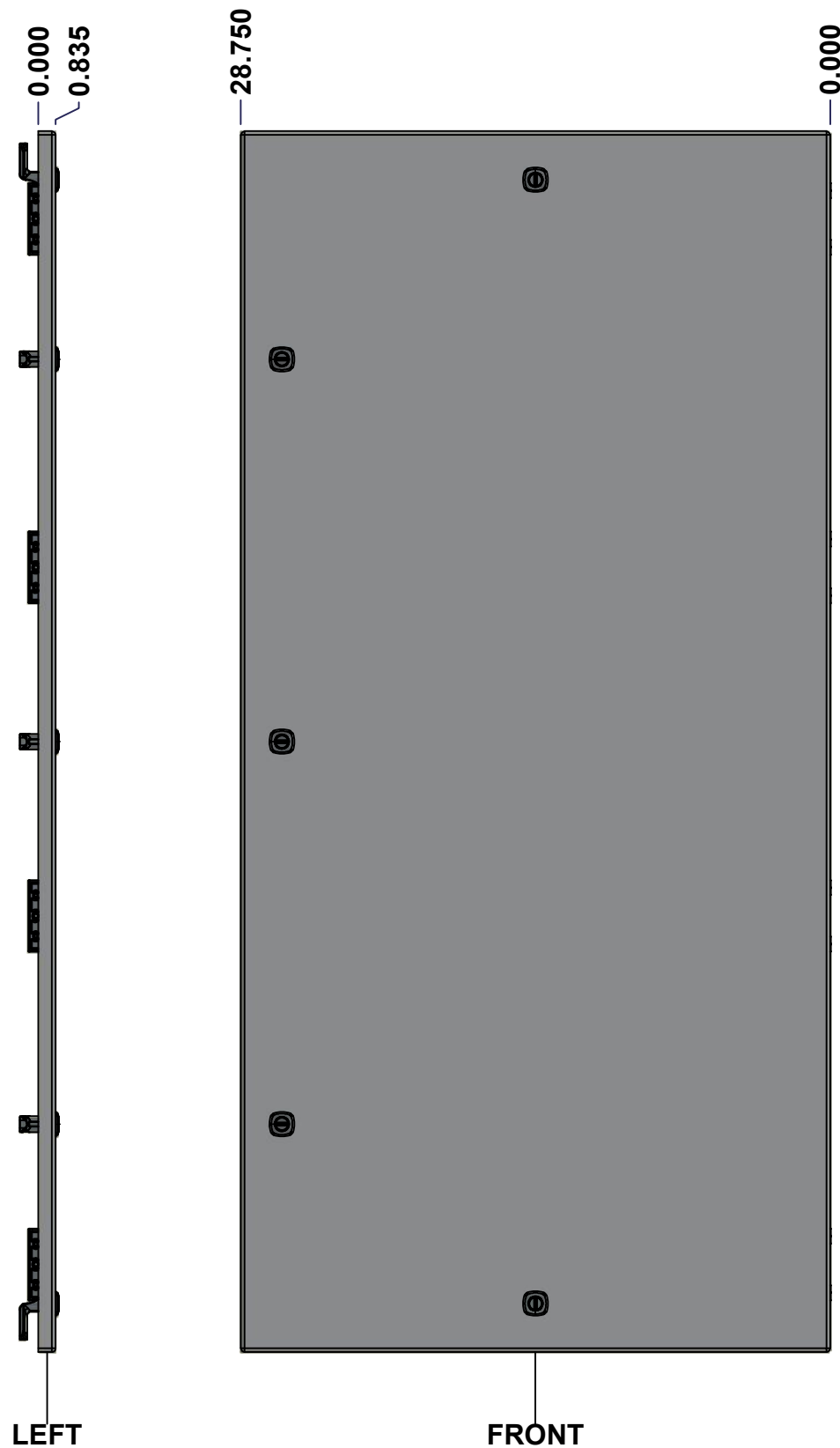
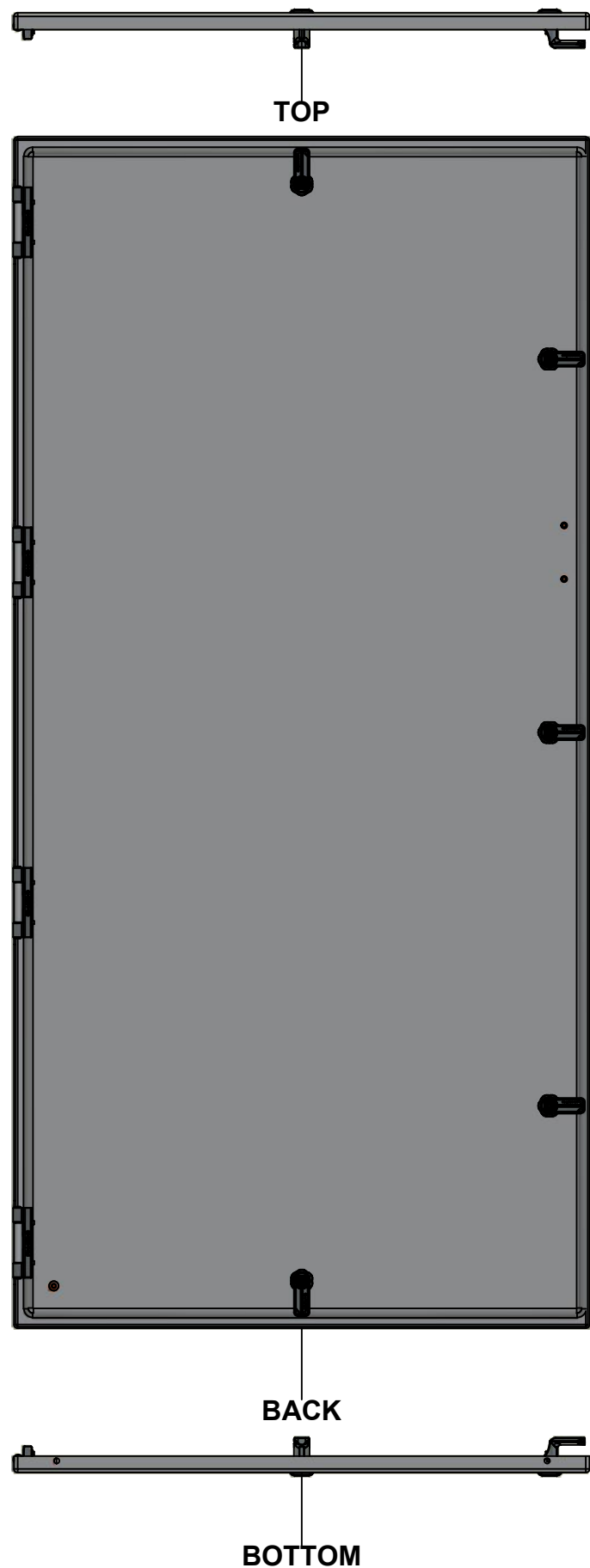
Description 5412DDS 60" x 60" Slave Door Detail Rev. \_\_\_\_\_

Part Number / Numéro Pièce **5412DDS606012LD** Rev. **0** 15/18

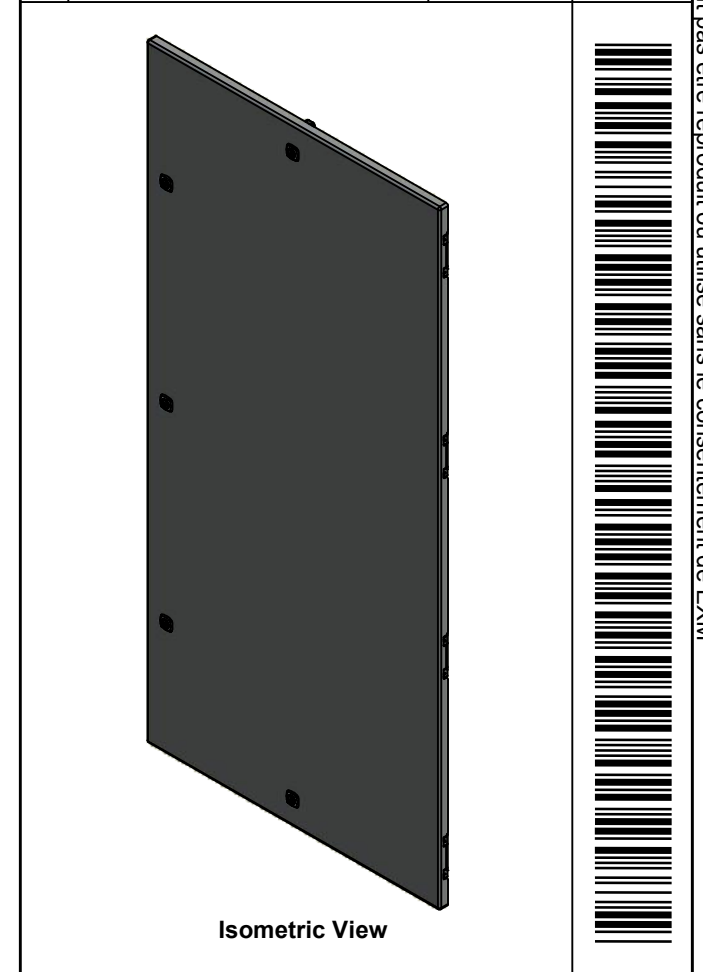
Qty	Part Name	Rev	Description
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS606012DG	0	5412DDS 60" x 60" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS606012LD-P	0	5412DDS 60" x 60" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			


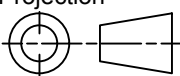
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 60" Master Door		
Part Number Numéro Pièce	Rev. 0	16 / 18

SEE BILL OF MATERIAL ON LAST PAGE

**5412DDS606012FD**



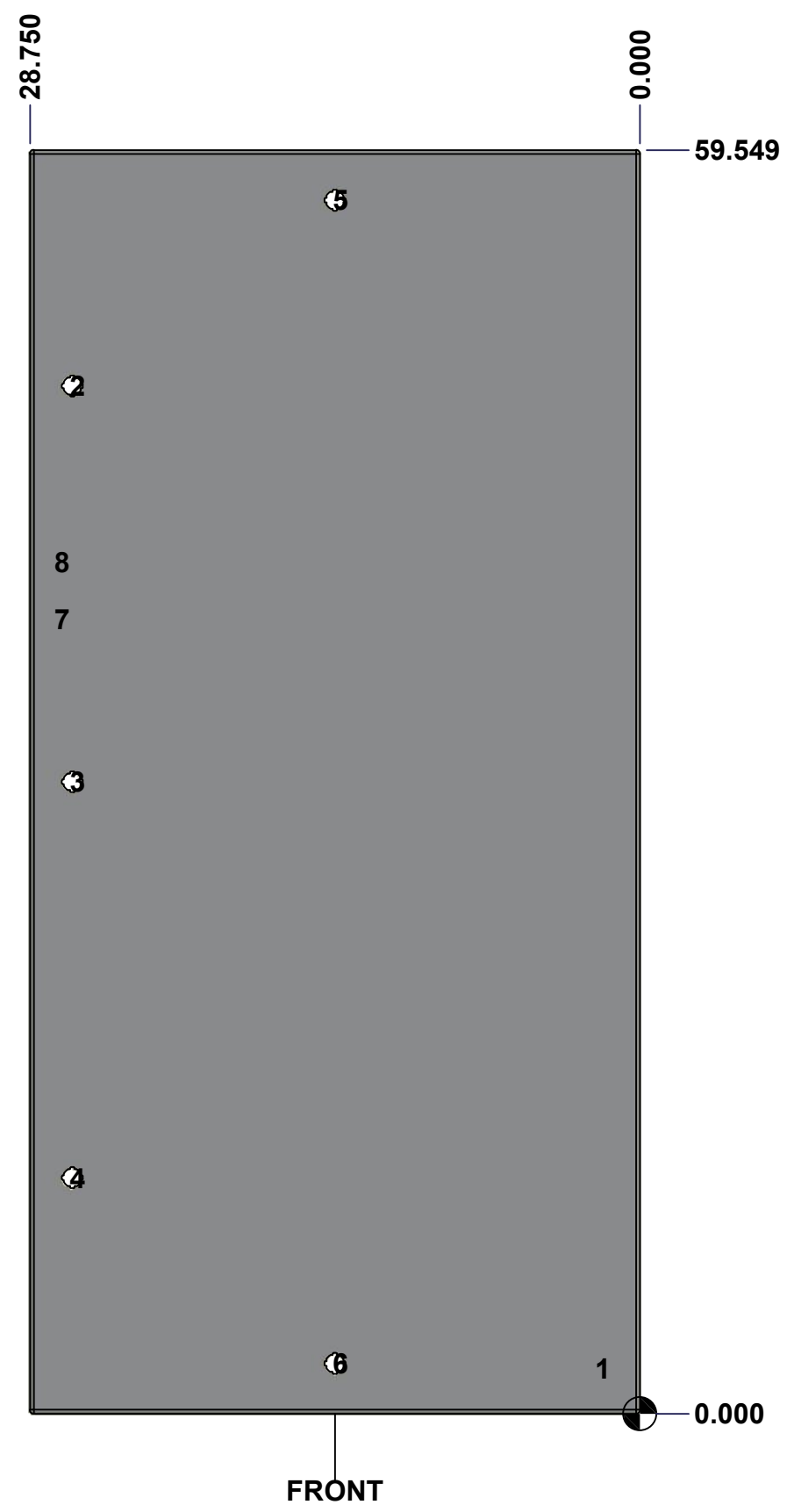
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	26.750	48.430	LOCK 889 SCQ4-SL @ 180.0°
3	26.750	29.774	LOCK 889 SCQ4-SL @ 180.0°
4	26.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
5	14.375	57.180	LOCK 889 SCQ4-SL @ 90.0°
6	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	27.489	37.445	STUDS M6 x 18mm (Inside)
8	27.489	40.123	STUDS M6 x 18mm (Inside)

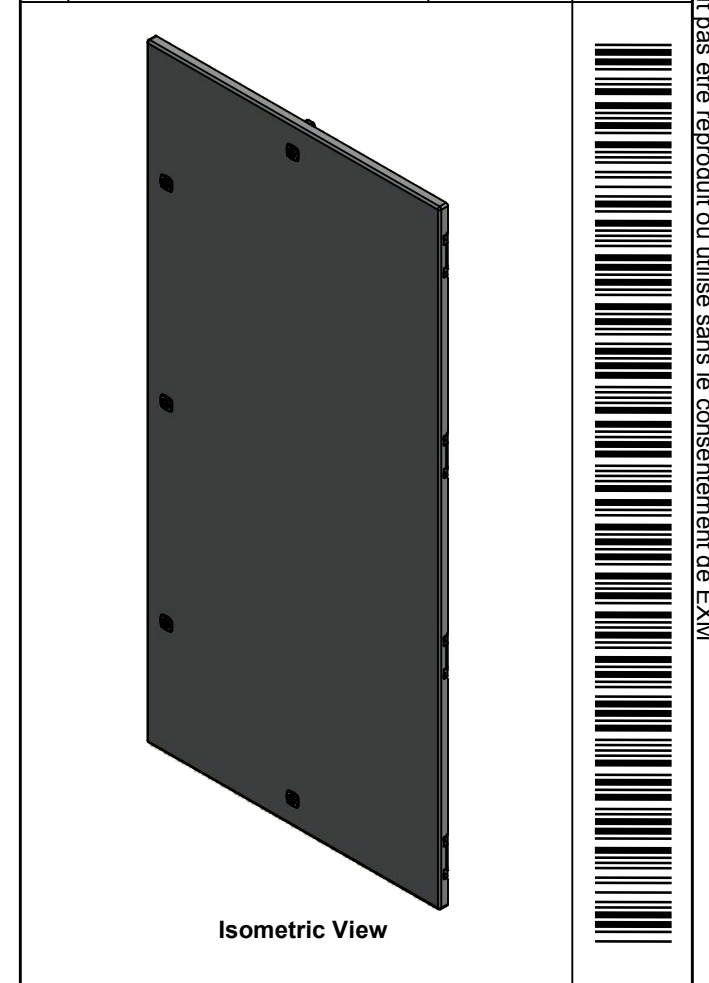


	Description	Status
	5412DDS 60" x 60" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412DDS606012FD</b>	<b>0</b>
		17 18

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client \_\_\_\_\_ Date \_\_\_\_\_

Drawn By / Dessiné Par BoxCad: BoxCad Date 18-Sep-14

Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

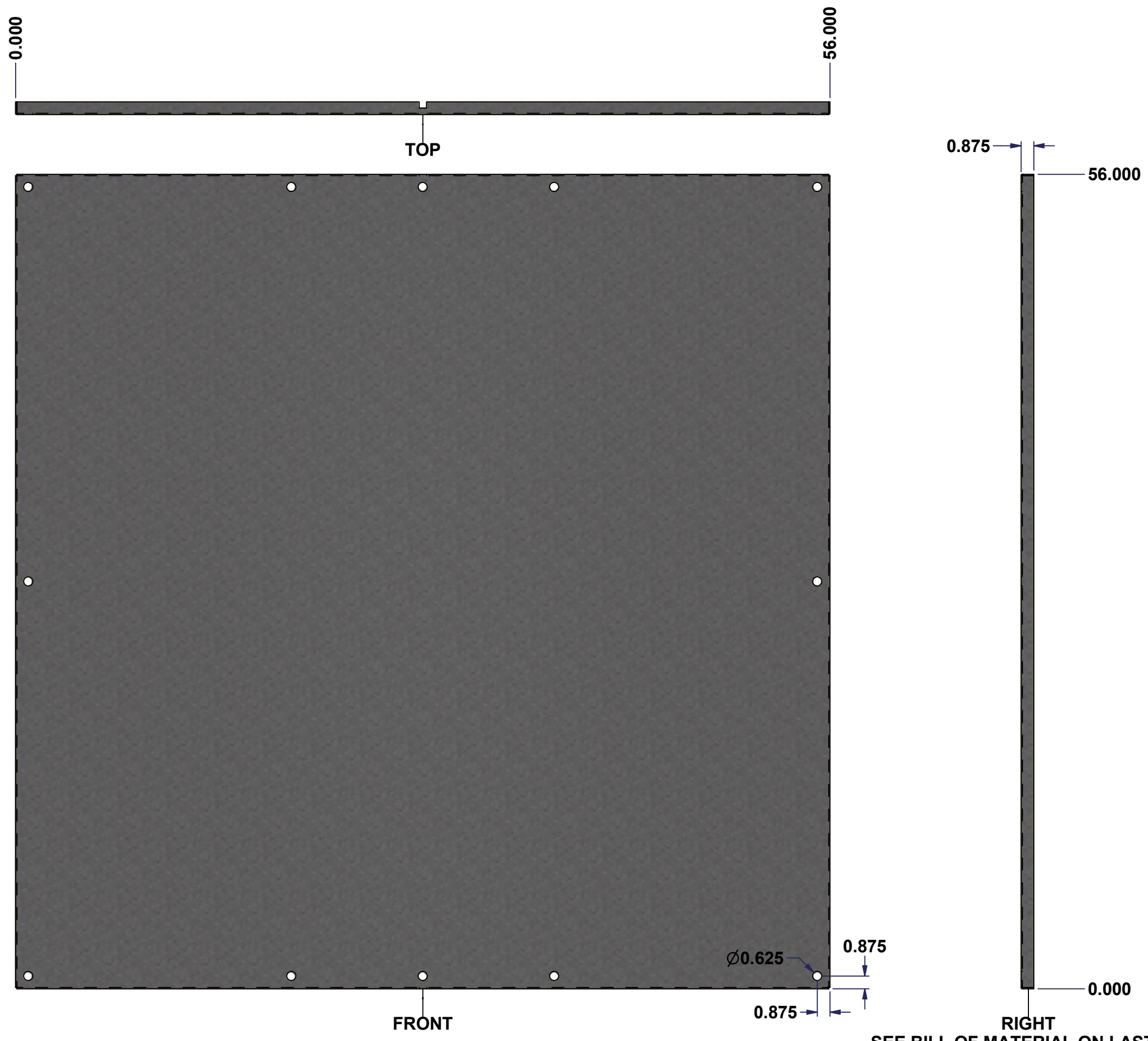
Description 5412DDS 60" x 60" Master Door Detail Rev. \_\_\_\_\_

Part Number / Numéro Pièce **5412DDS606012FD** Rev. **0** 18/18

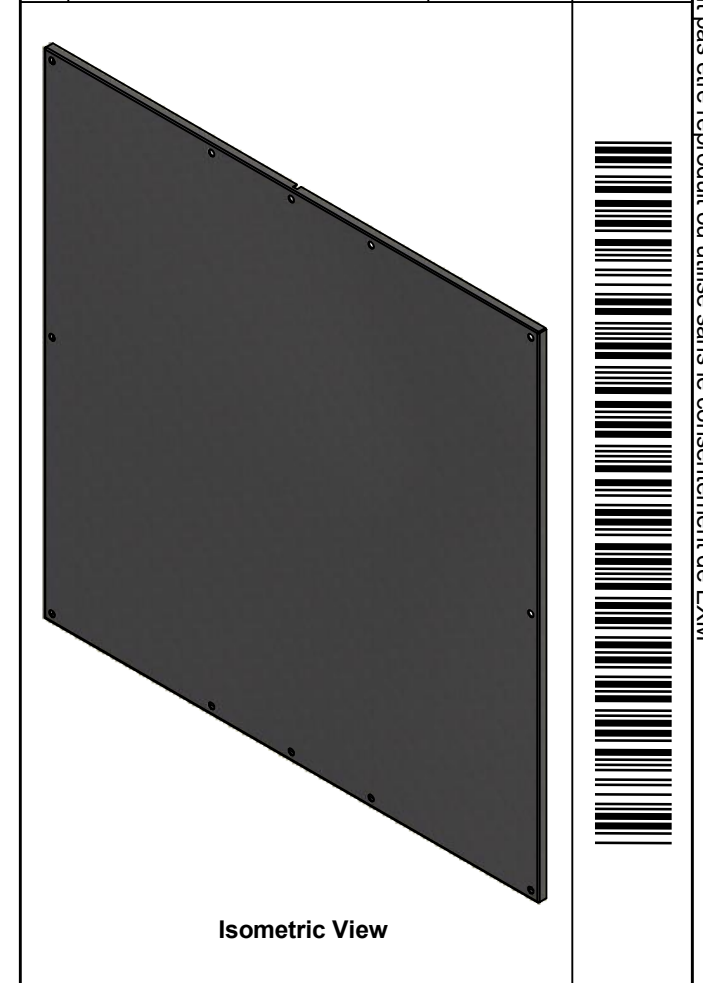
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS606012DG	0	5412DDS 60" x 60" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS606012FD-P	0	5412DDS 60" x 60" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			


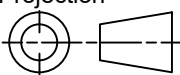
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No.	Revisions	Date	By/Par



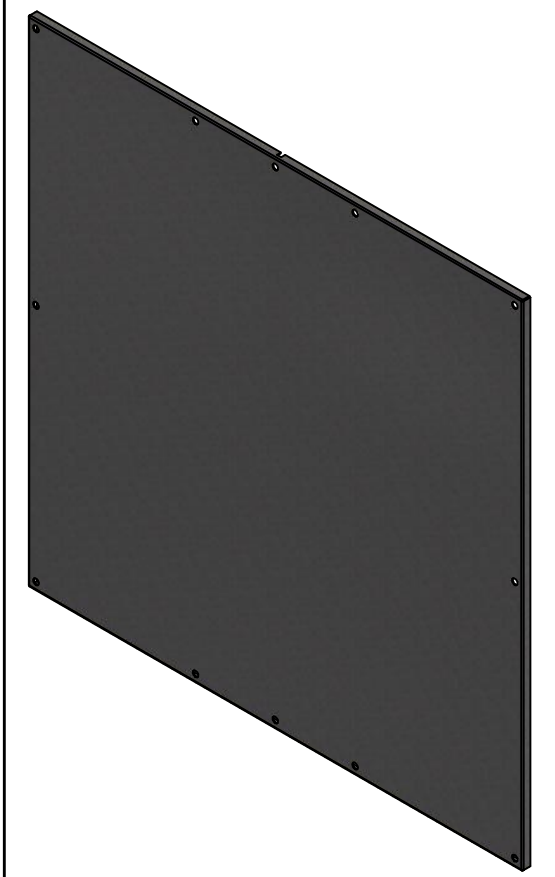
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fini Unpainted
Description 885 SP6060G Inner Panel	
Part Number Numéro Pièce <b>885SP6060G</b>	Detail Rev.
Rev. <b>0</b>	1 2

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No.	Revisions	Date	By/Par



Isometric View

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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP6060G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>885SP6060G</b>		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP6060G-P	0	885 SP6060G Inner Panel Part
Parts List			