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Tolerance ±1/32" unless otherwise specified

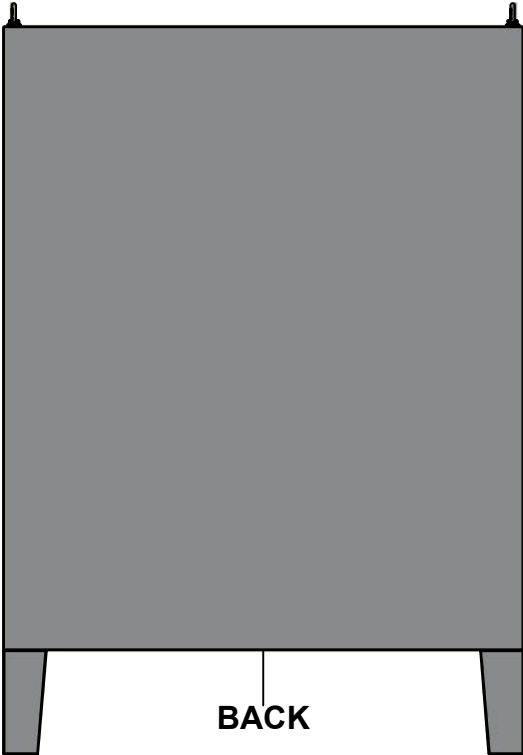
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Tolérance ±1/32" sauf spécification contraire

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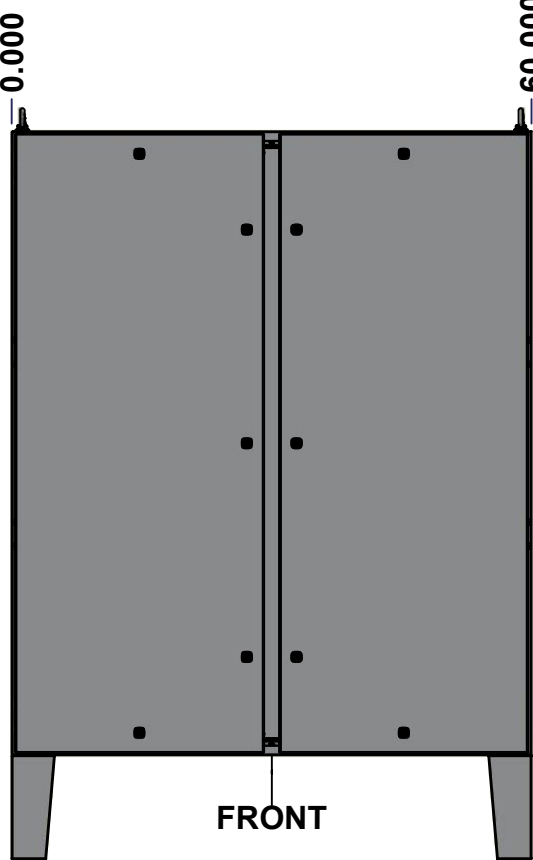
TOP



BACK



LEFT



FRONT

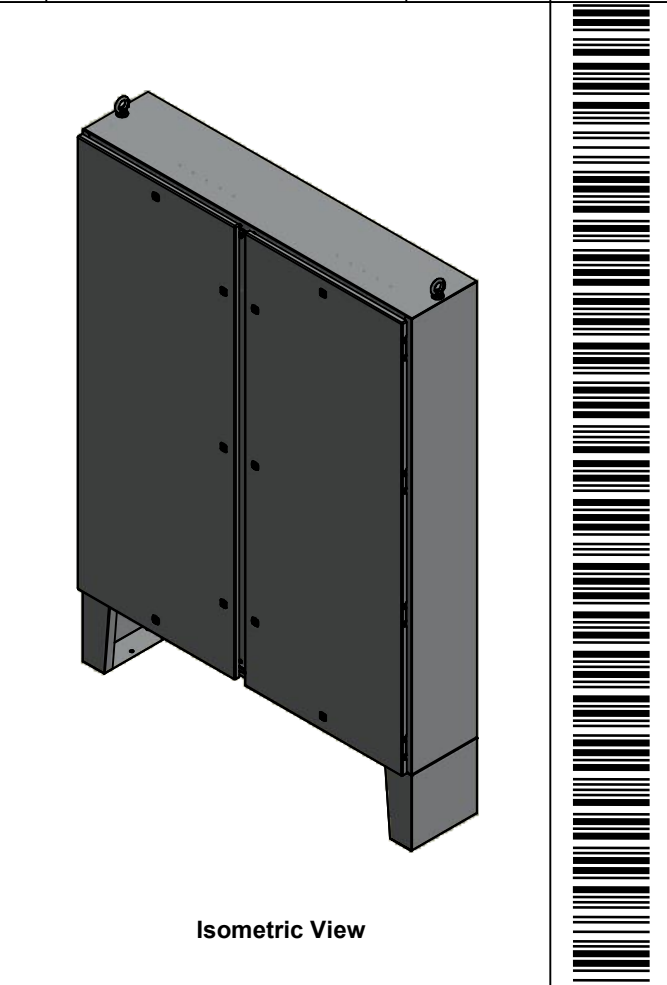


RIGHT

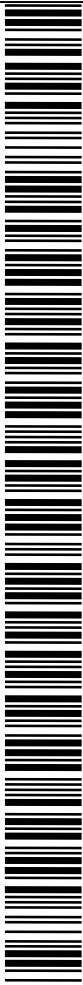


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

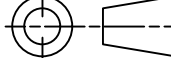


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 2019-09-19
Material Matière	BoxCad: BoxCad
12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412DDS 72" x 60" x 12" Assembly	
Part Number Numéro Pièce	Rev.
5412DDS726012NOIP	1
	0
	18

SEE BILL OF MATERIAL ON LAST PAGE

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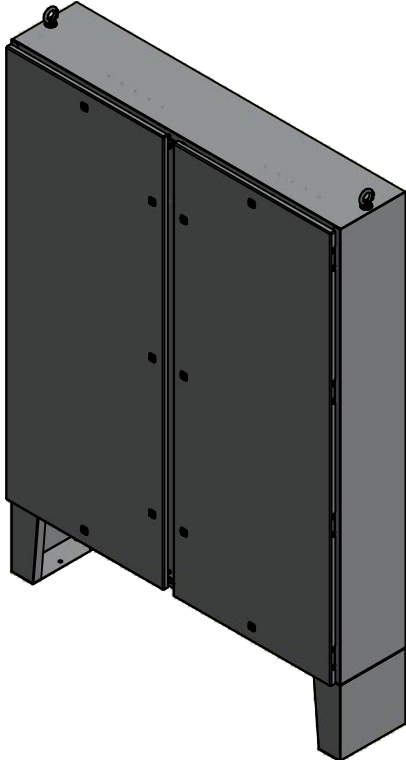
Tolerance ±1/32" unless otherwise specified

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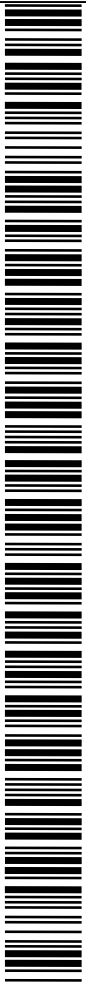
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 880 PPL included (Not installed)
7	C/W Eyebolts
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts installed (Included)
10	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par

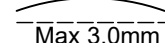
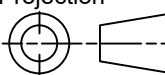


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2019-09-19

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412DDS 72" x 60" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412DDS726012NOIP

Rev.

2

18

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412DDS726012NOIPMF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	5412DDS726012NOIPFD	0	5412DDS 72" x 60" Master Door
1	5412DDS726012NOIPLD	0	5412DDS 72" x 60" Slave Door
1	5412DDS726012NOIPB	0	5412DDS 72" x 60" x 12" Body
2	5412DDS726012NOIPGP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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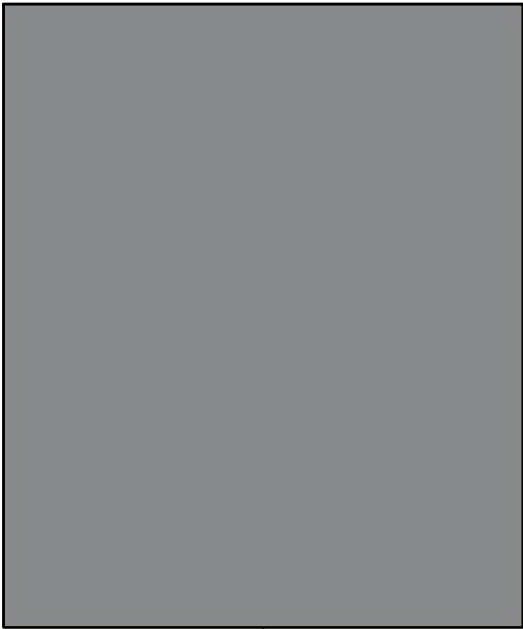
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Tolérance ±1/32" sauf spécification contraire

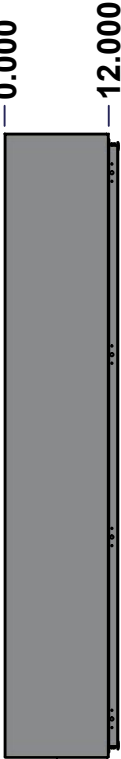
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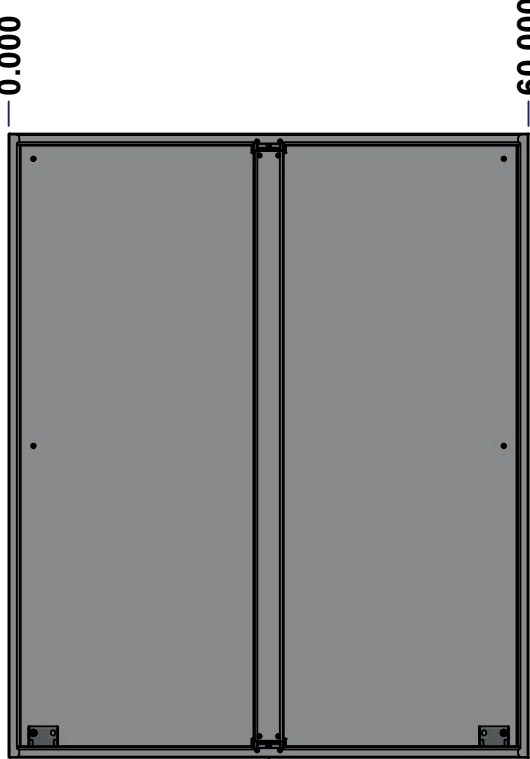
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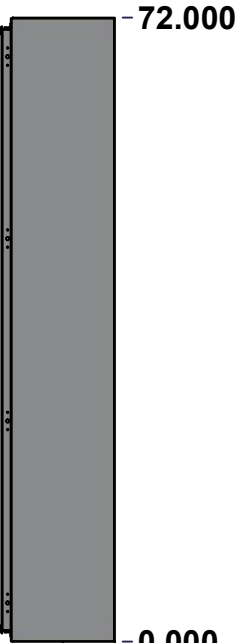
BACK



LEFT



FRONT

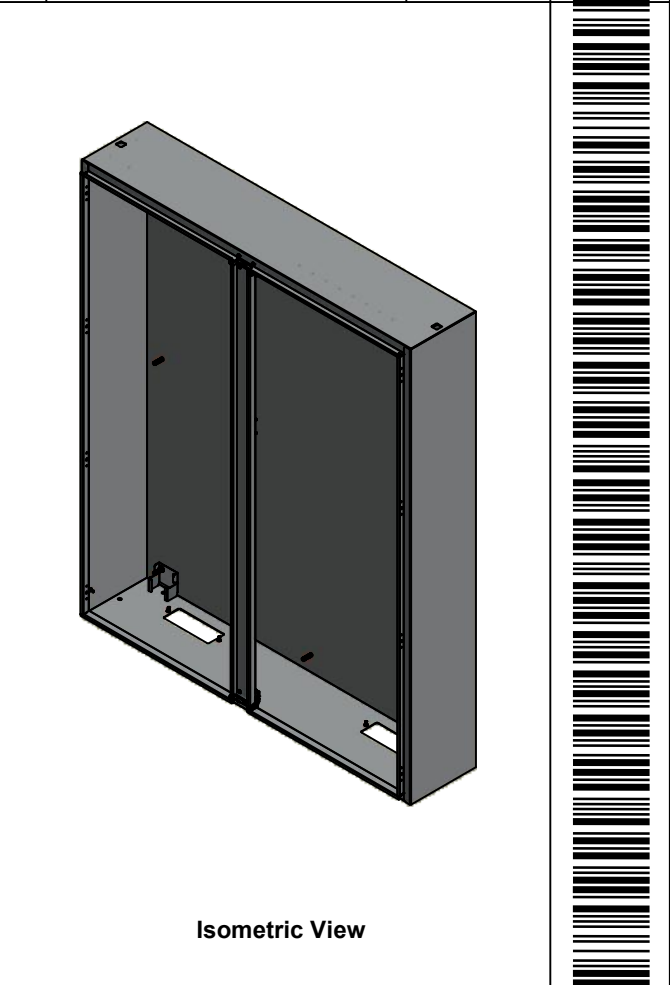


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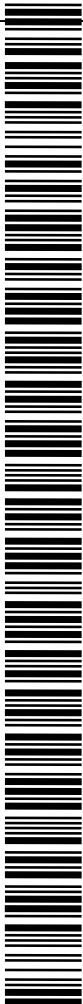


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

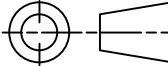


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Date	2019-09-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fin	Smooth
Description	Detail Rev.
5412DDS 72" x 60" x 12" Body	
Part Number Numéro Pièce	Rev.
5412DDS726012NOIPB	0
	3
	18

SEE BILL OF MATERIAL ON LAST PAGE

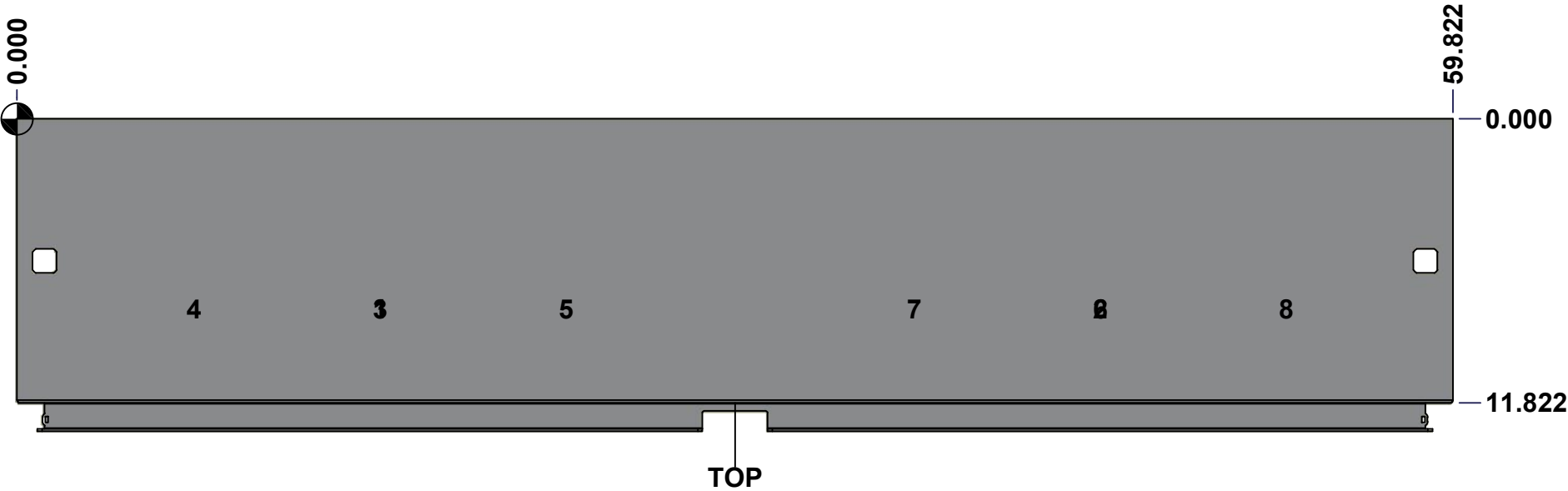
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.911	7.911	Struts CR400 21.500" (Inside)
2	44.911	7.911	Struts CR400 21.500" (Inside)
3	14.911	7.911	STUDS M6 x 10mm (Inside)
4	7.161	7.911	STUDS M6 x 10mm (Inside)
5	22.661	7.911	STUDS M6 x 10mm (Inside)
6	44.911	7.911	STUDS M6 x 10mm (Inside)
7	37.161	7.911	STUDS M6 x 10mm (Inside)
8	52.661	7.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	5412DDS 72" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce 5412DDS726012NOIPB	Rev. 0	4 18

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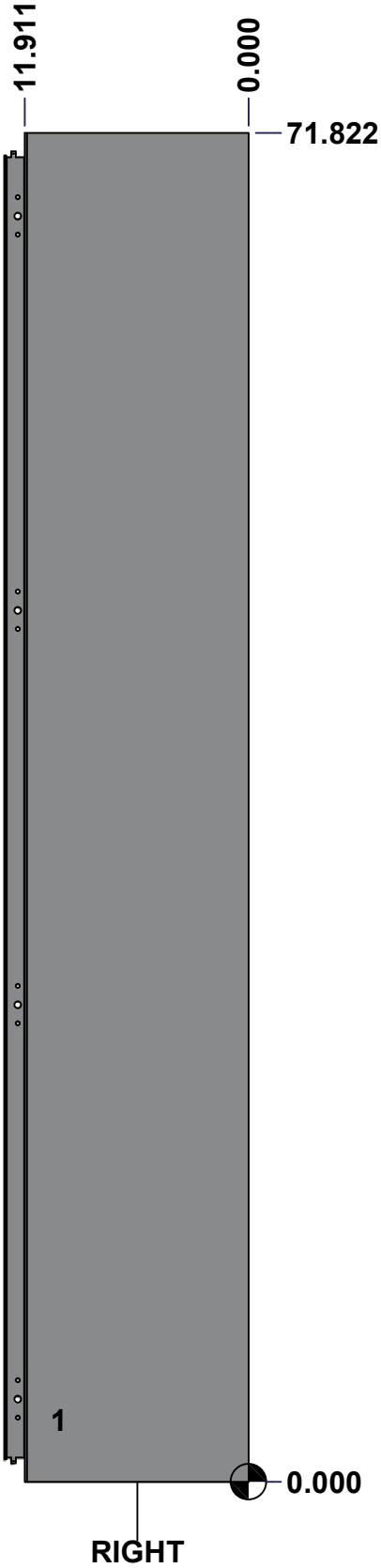
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description 5412DDS 72" x 60" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412DDS726012NOIPB	Rev. 0	5 18

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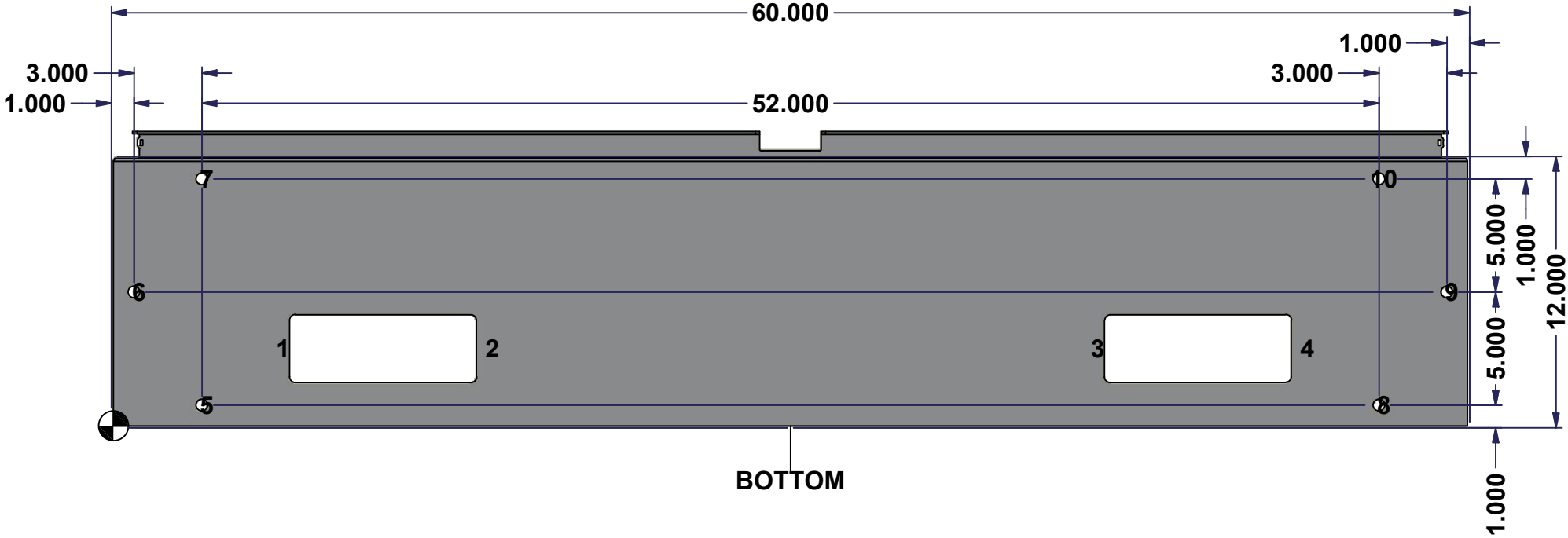
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.911	0.911	RND Ø0.500
6	0.911	5.911	RND Ø0.500
7	3.911	10.911	RND Ø0.500
8	55.911	0.911	RND Ø0.500
9	58.911	5.911	RND Ø0.500
10	55.911	10.911	RND Ø0.500



	Description	Status	
	5412DDS 72" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce 5412DDS726012NOIPB	Rev. 0	6 18

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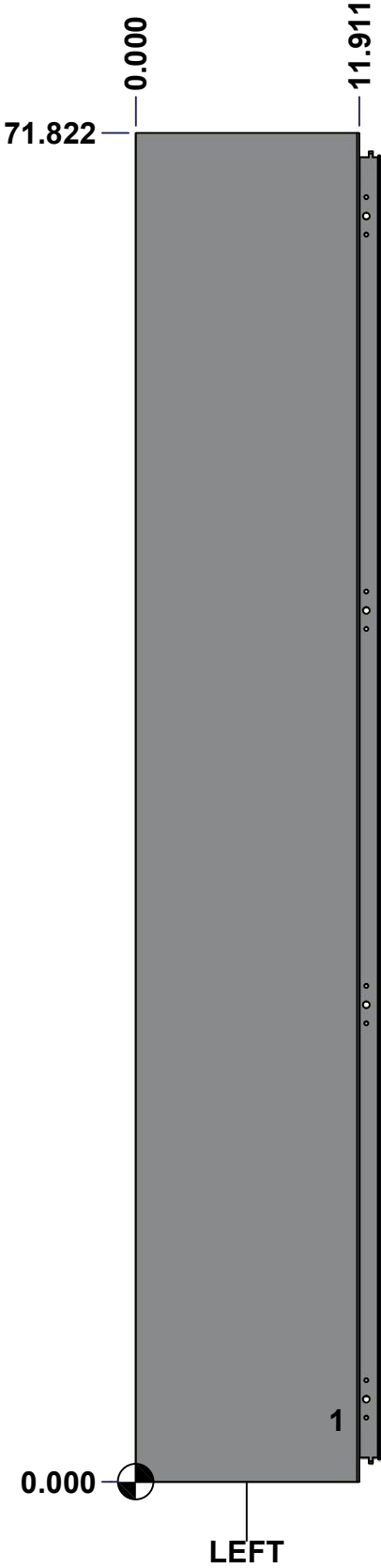
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 72" x 60" x 12" Body	(NULL)	
	Part Number	Rev.	7
	Numéro Pièce	0	18

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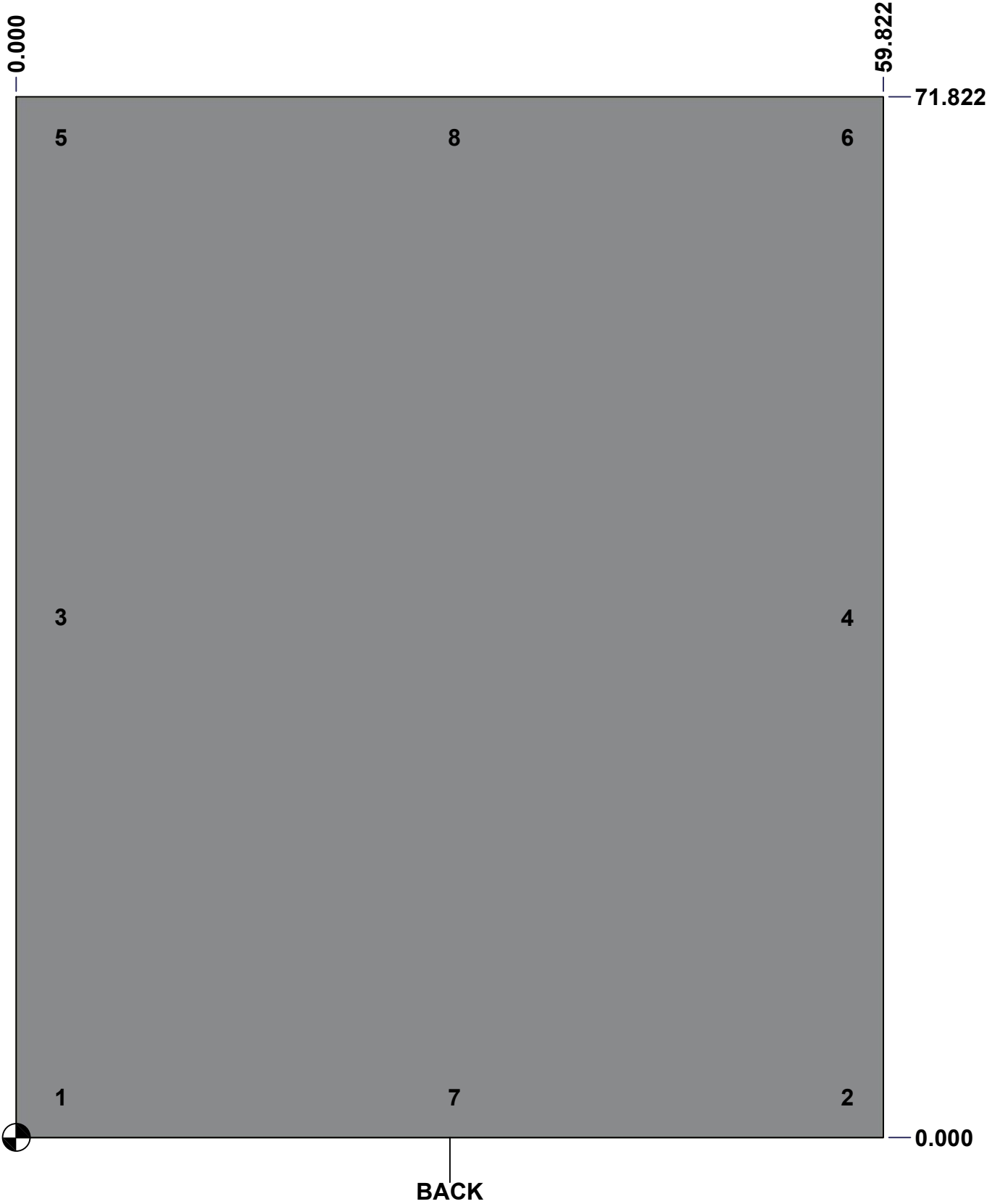
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	57.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	35.911	IP STUD M10 x 40mm (Inside)
4	57.036	35.911	IP STUD M10 x 40mm (Inside)
5	2.786	69.036	IP STUD M10 x 40mm (Inside)
6	57.036	69.036	IP STUD M10 x 40mm (Inside)
7	29.911	2.786	IP STUD M10 x 40mm (Inside)
8	29.911	69.036	IP STUD M10 x 40mm (Inside)



	Description	Status	
	5412DDS 72" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412DDS726012NOIPB	0	18

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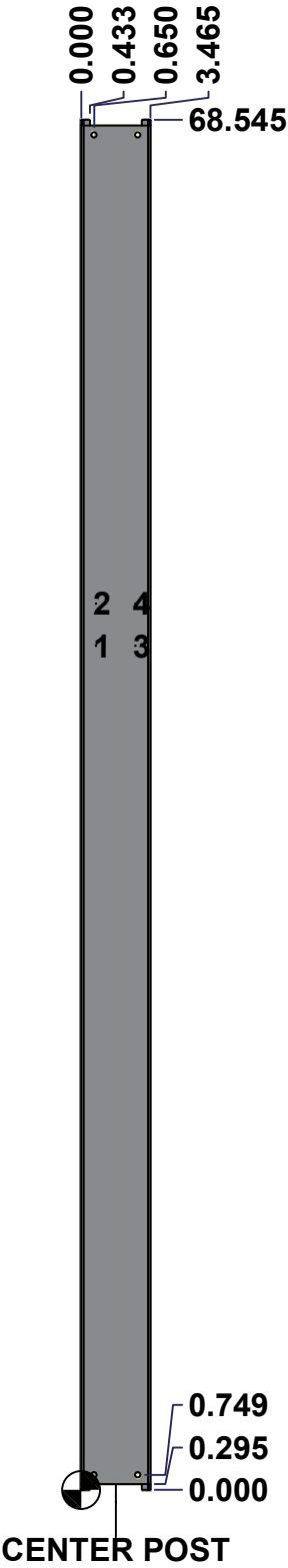
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description 5412DDS 72" x 60" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412DDS726012NOIPB	Rev. 0	9 18

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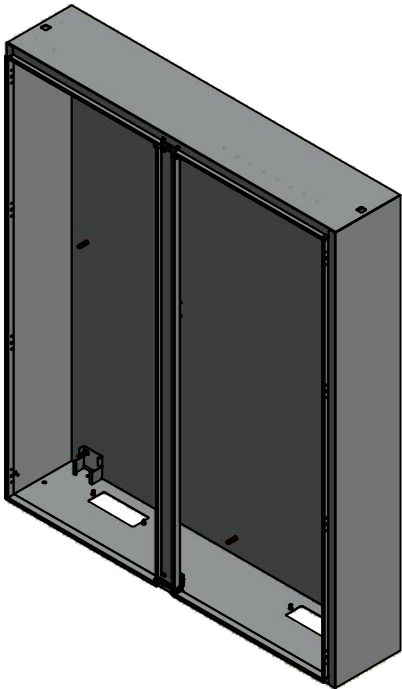
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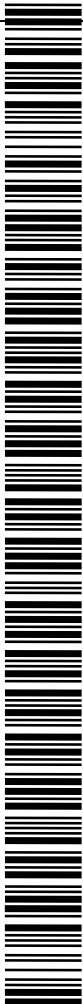
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

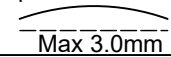
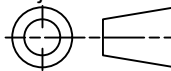


Isometric View



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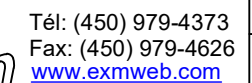
6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS726012NOIPCP-P	0	5412DDS 72" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5412DDS726012NOIPBT-P	0	5412DDS 60" x 12" Bottom Part
1	5412DDS726012NOIPT-P	0	5412DDS 60" x 12" Top Part
1	5412DDS726012NOIPRS-P	0	5412DDS 72" x 60" Right Part
1	5412DDS726012NOIPLS-P	0	5412DDS 72" x 60" Left Part
1	5412DDS726012NOIPB-P	0	5412DDS 72" x 60" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-19	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412DDS 72" x 60" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	10
5412DDS726012NOIPB		0	18

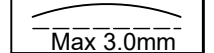
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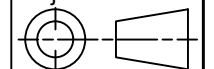
Isometric View



Flatness	
Aplatissement	



Projection



Part Number Numéro Pièce	Rev.	11
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SEE BILL OF MATERIAL ON LAST PAGE

5412DDS726012NOIPMF

Rev.	11
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0	/	18
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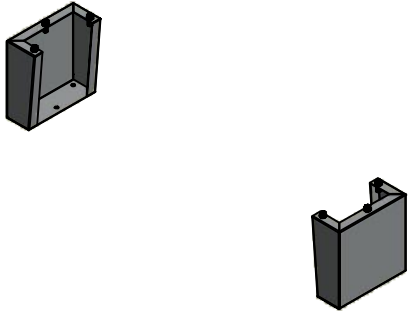
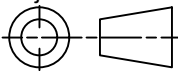
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm Projection	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-19	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey Finish Fini Smooth	
Description		Detail Rev.	
885 MFHD 12" x 12" Mounting Feet			
Part Number Numéro Pièce		Rev.	12
5412DDS726012NOIPMF		0	18

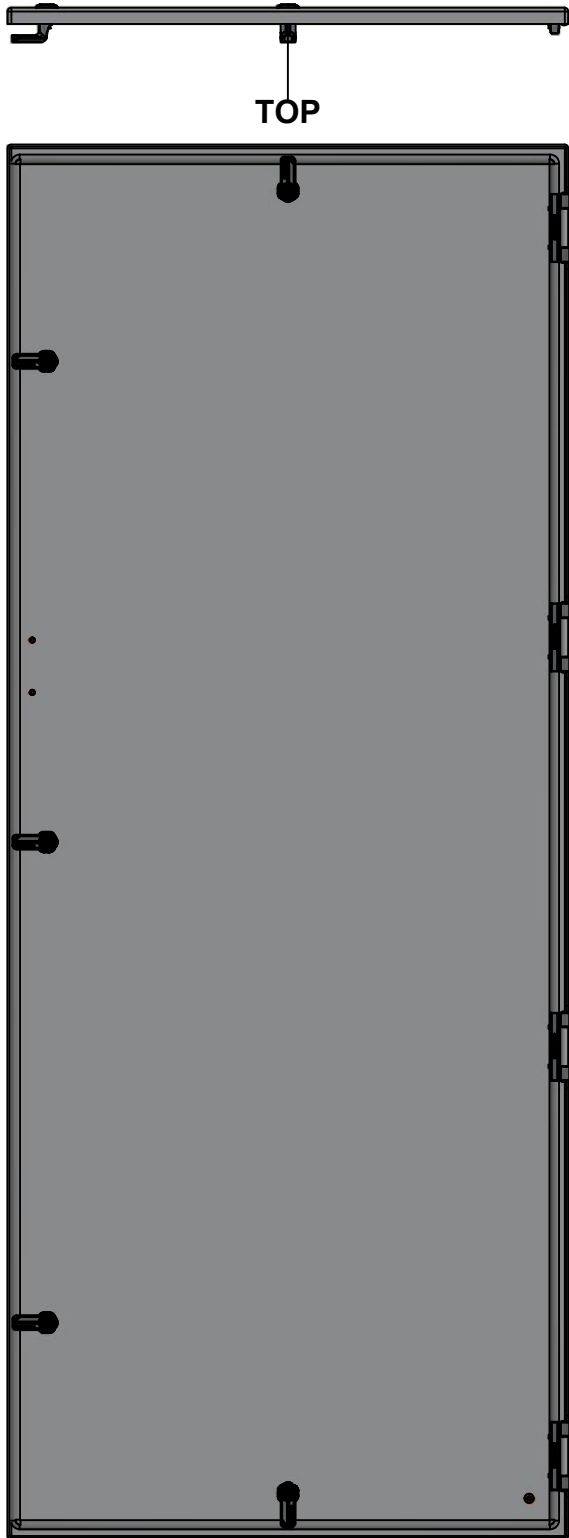
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS726012NOIPMF R-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412DDS726012NOIPMF L-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

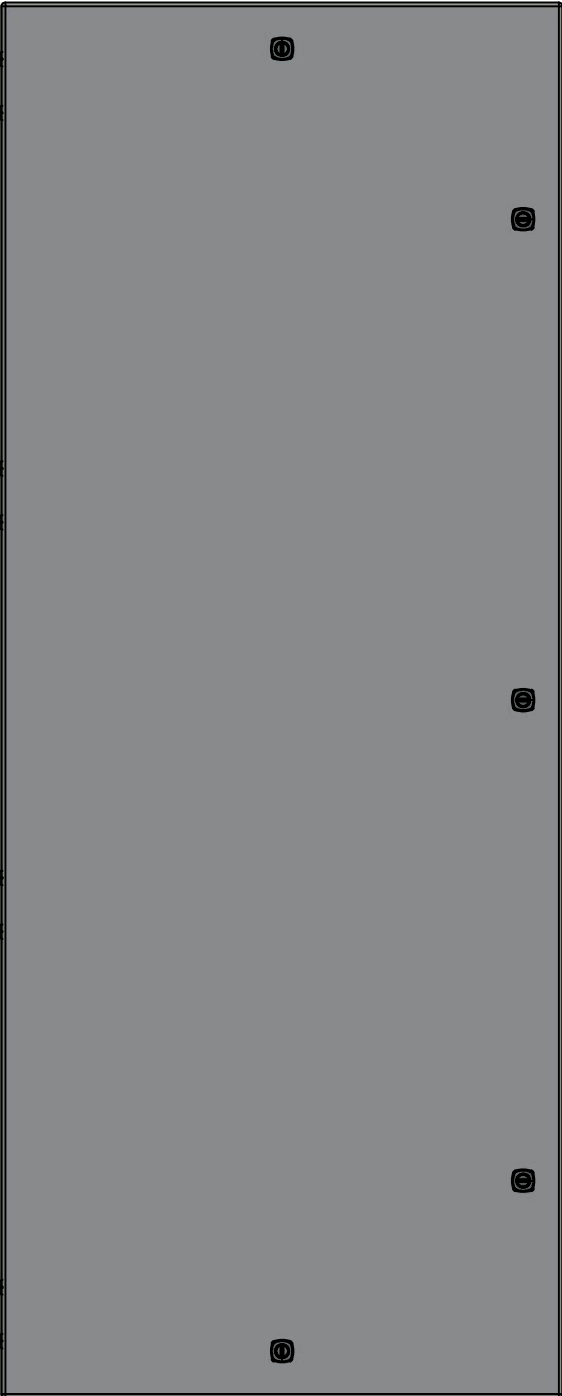
BACK

BOTTOM

0.000
0.835

LEFT

0.000



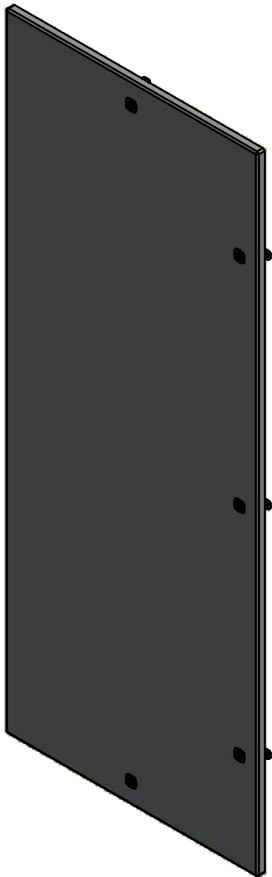
FRONT

28.750

71.549

0.000

RIGHT



Isometric View

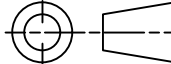


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2019-09-19

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412DDS 72" x 60" Slave Door

Detail Rev.

Part Number
Numéro Pièce

5412DDS726012NOIPLD

Rev.

13

0

18

SEE BILL OF MATERIAL ON LAST PAGE

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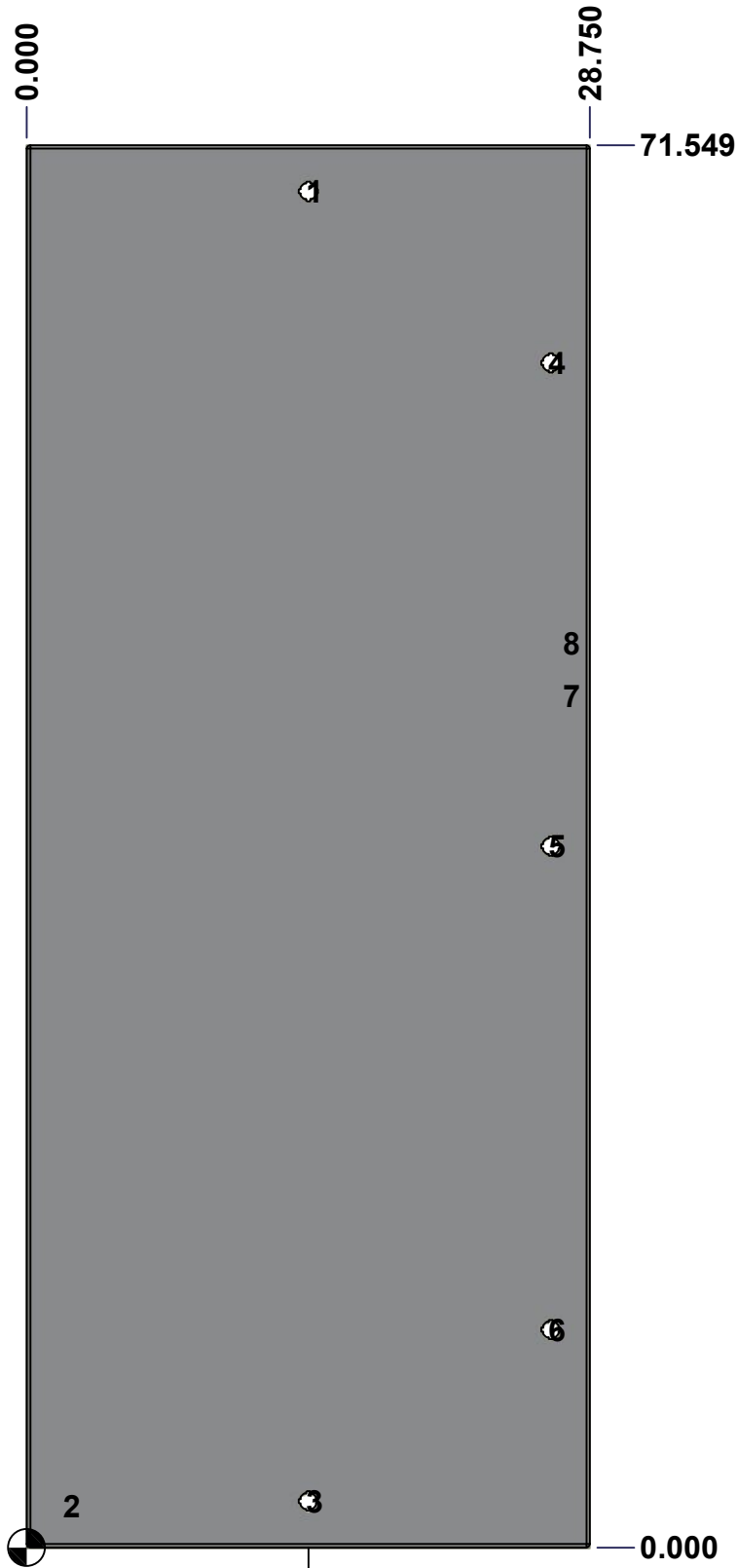
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
2	2.000	2.118	GND STUD M6 x 16mm (Inside)
3	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
4	26.750	60.430	LOCK 889 SCQ4-SL @ 0.0°
5	26.750	35.774	LOCK 889 SCQ4-SL @ 0.0°
6	26.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
7	27.489	43.445	STUDS M6 x 18mm (Inside)
8	27.489	46.123	STUDS M6 x 18mm (Inside)



FRONT

	Description	Status	
	5412DDS 72" x 60" Slave Door	(NULL)	
	Part Number Numéro Pièce	Rev.	14
	5412DDS726012NOIPLD	0	18

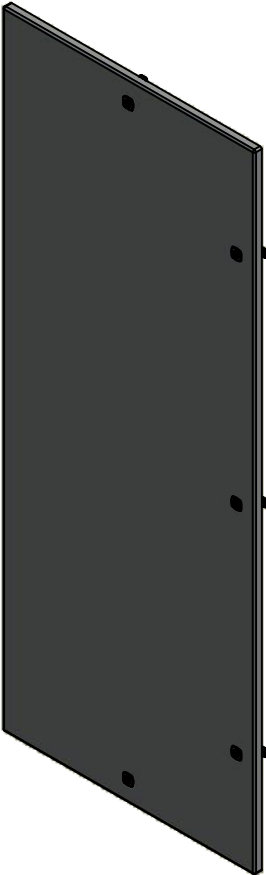
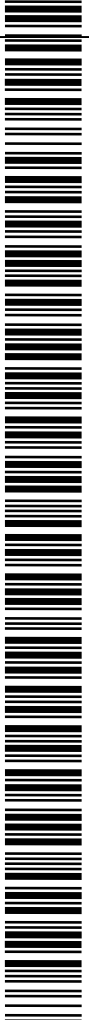
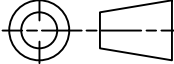
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-19	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey Finish Fini Smooth	
Description 5412DDS 72" x 60" Slave Door			Detail Rev.
Part Number Numéro Pièce 5412DDS726012NOIPLD			Rev. 15 0 18

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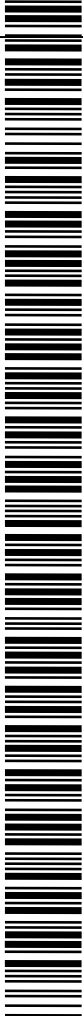
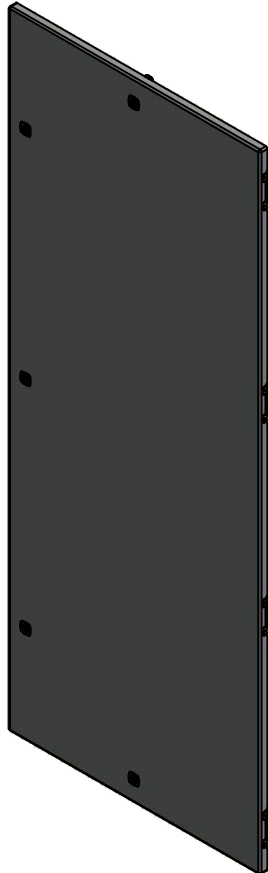
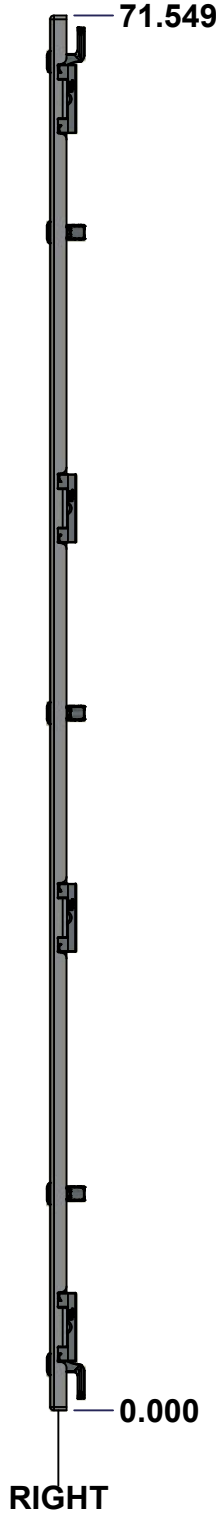
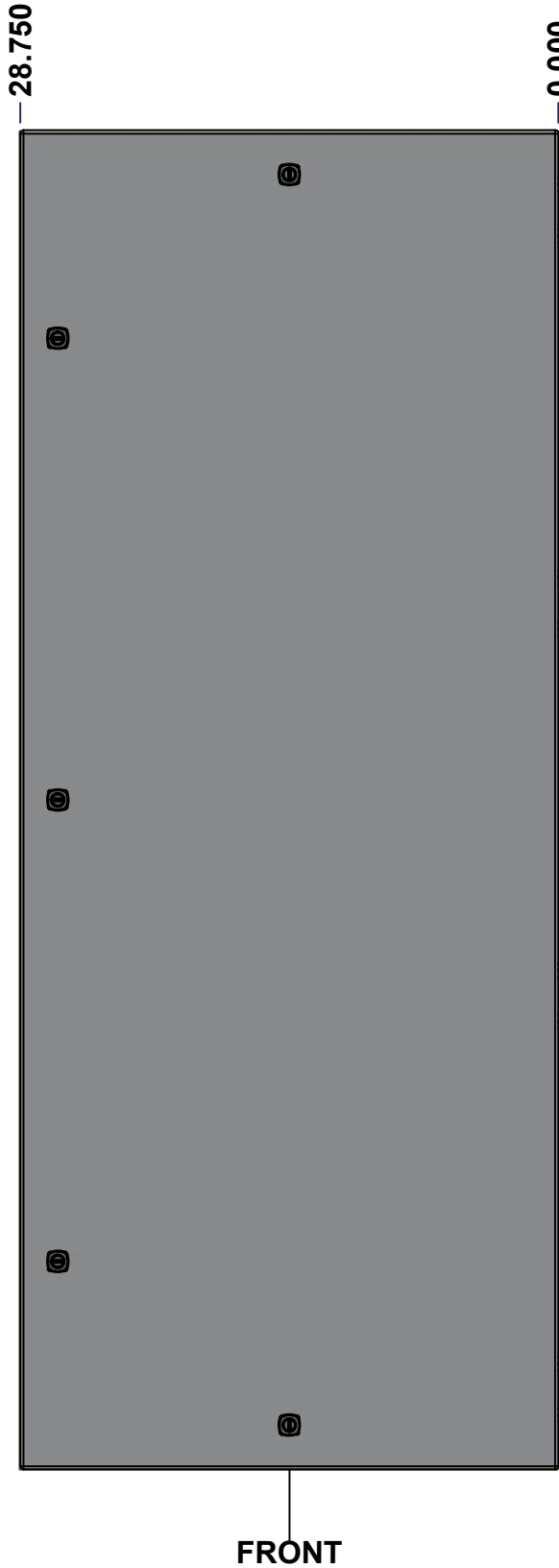
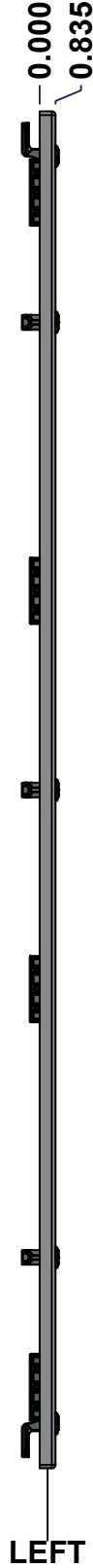
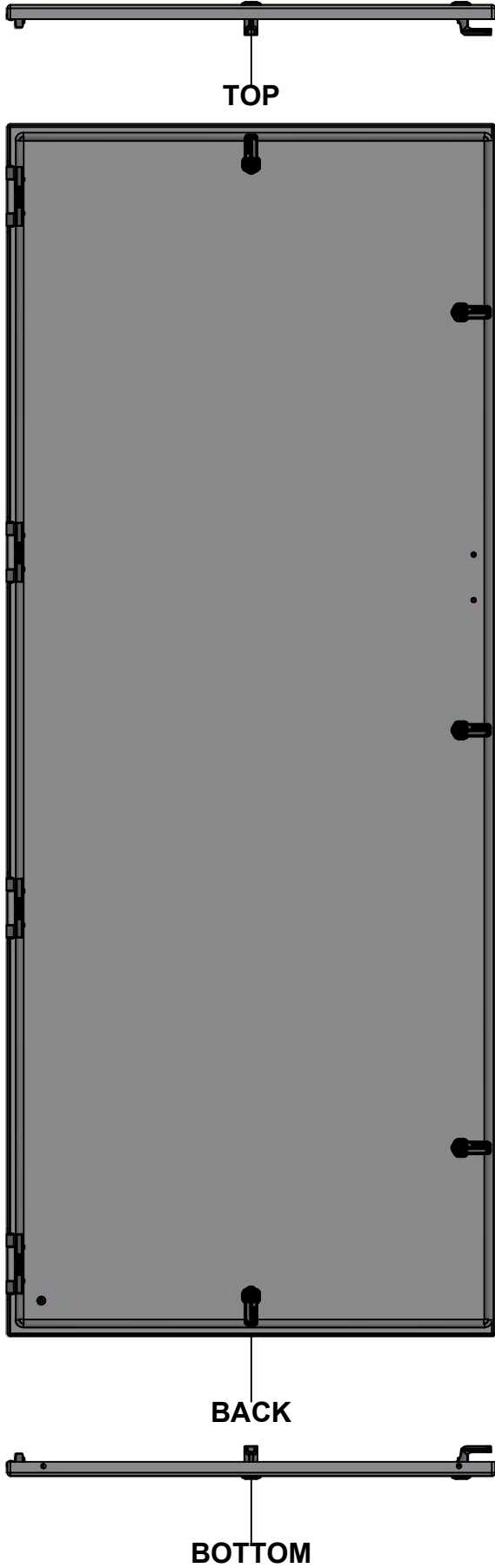
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS726012NOIPDG	0	5412DDS 72" x 60" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS726012NOIPLD-P	0	5412DDS 72" x 60" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



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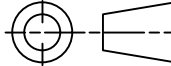


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2019-09-19

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412DDS 72" x 60" Master Door

Detail Rev.

Part Number
Numéro Pièce

5412DDS726012NOIPFD

Rev.

16

0

18

SEE BILL OF MATERIAL ON LAST PAGE

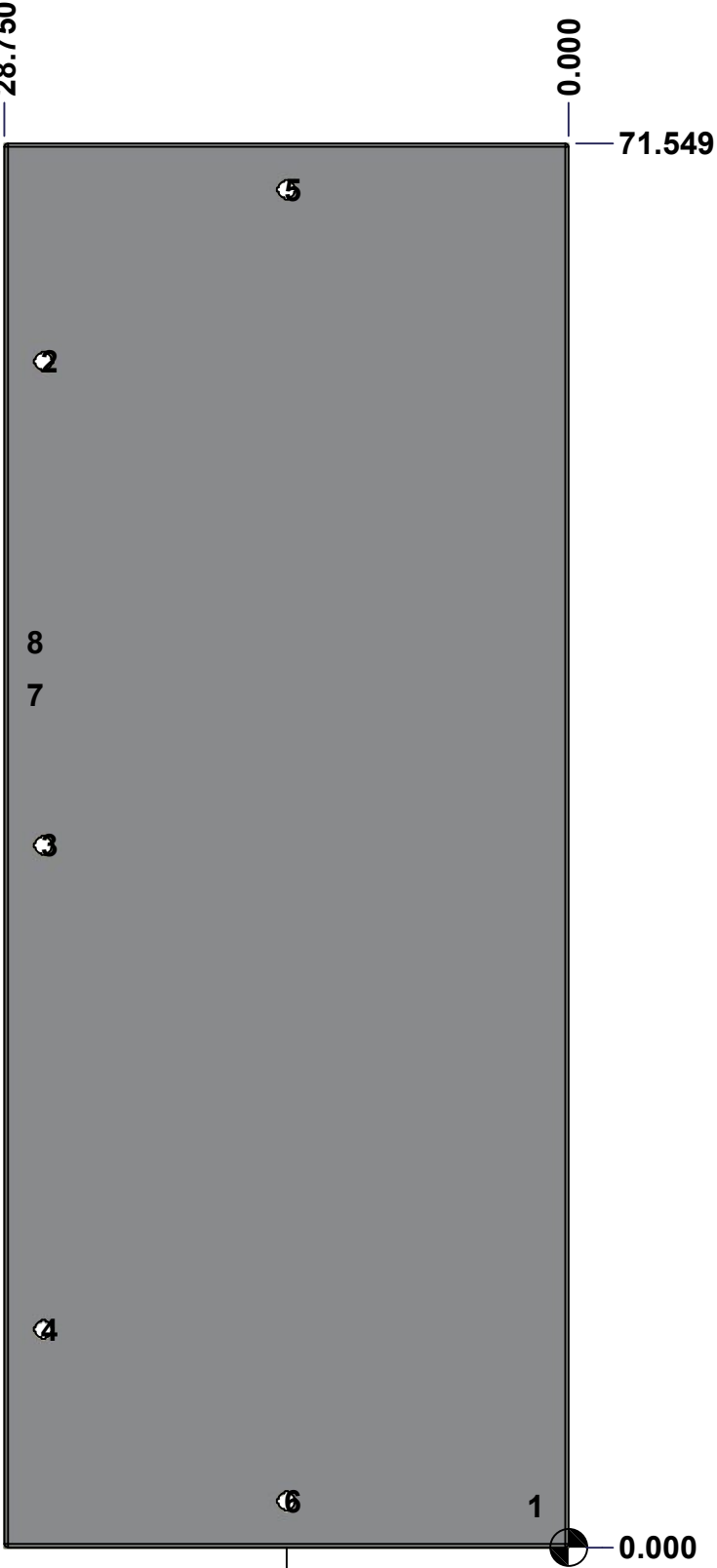
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
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4	26.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
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7	27.489	43.445	STUDS M6 x 18mm (Inside)
8	27.489	46.123	STUDS M6 x 18mm (Inside)



FRONT

	Description	Status	
	5412DDS 72" x 60" Master Door	(NULL)	
	Part Number	Rev.	17 / 18
	Numéro Pièce 5412DDS726012NOIPFD	0	

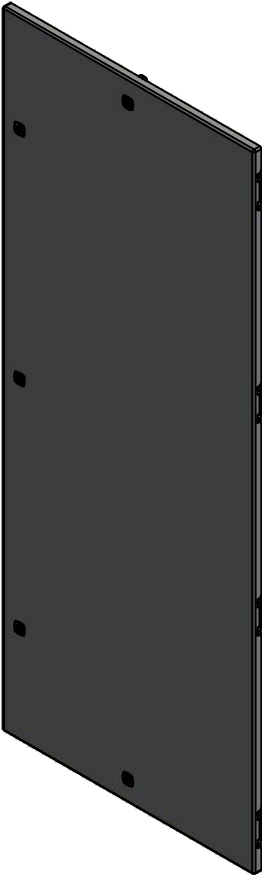
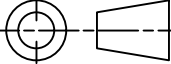
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-19	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey Finish Finis Smooth	
Description 5412DDS 72" x 60" Master Door			Detail Rev.
Part Number Numéro Pièce 5412DDS726012NOIPFD			Rev. 18 0 18

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2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS726012NOIPDG	0	5412DDS 72" x 60" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS726012NOIPFD-P	0	5412DDS 72" x 60" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			