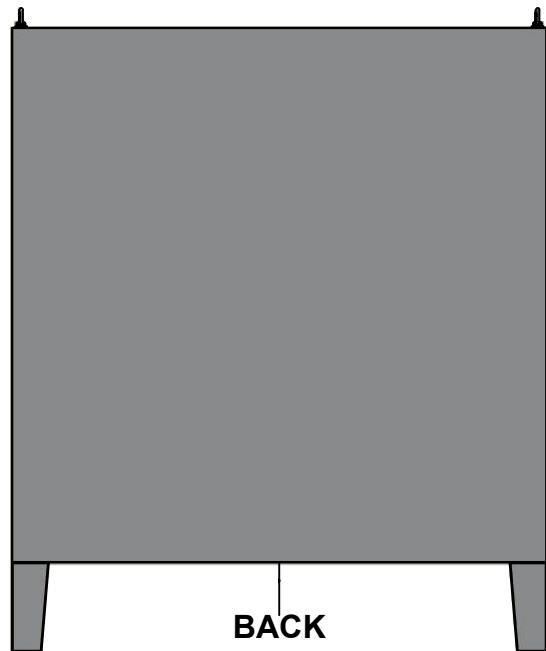


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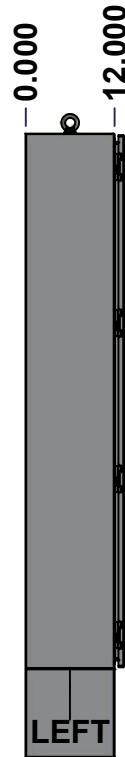
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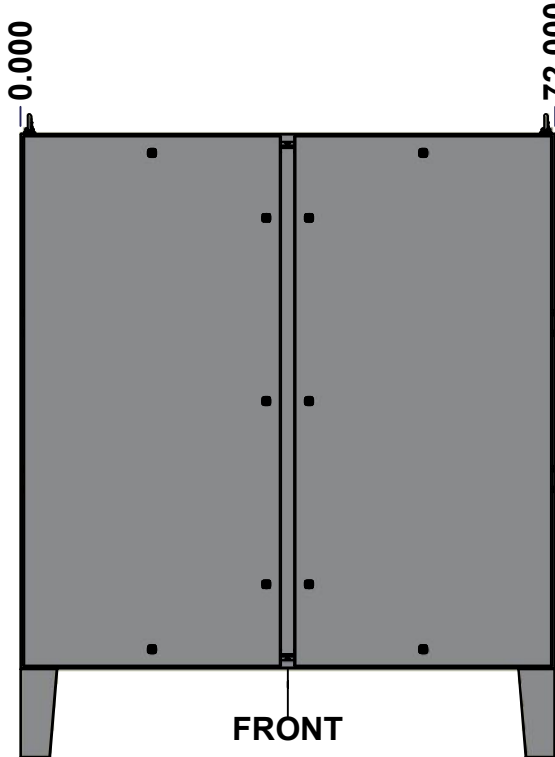
TOP



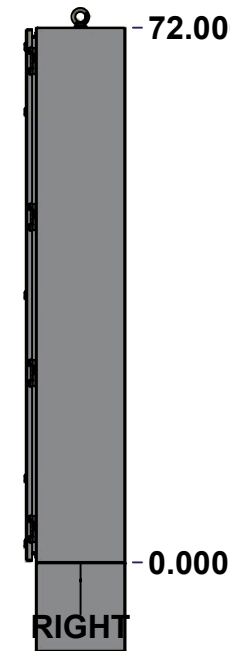
BACK



LEFT



FRONT

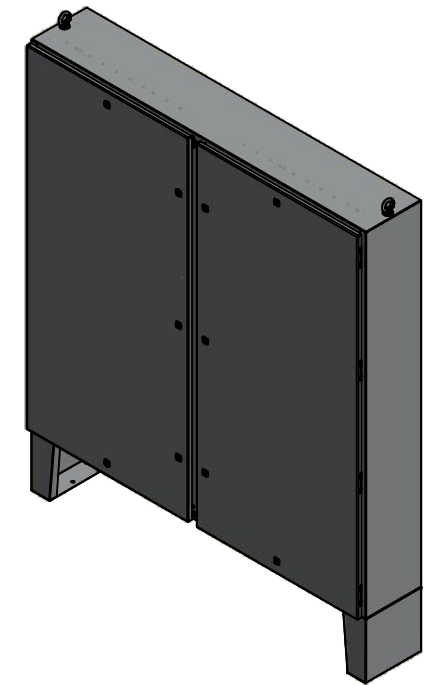


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

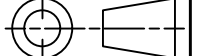


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date

BoxCad: BoxCad
 2014-09-18
 Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)
 Color
Couleur

Asa-61 Grey
 Finish
Fini

Smooth
 Description

5412DDS 72" x 72" x 12" Assembly
 Detail Rev.

Part Number Numéro Pièce	Rev.	1
5412DDS727212	0	18

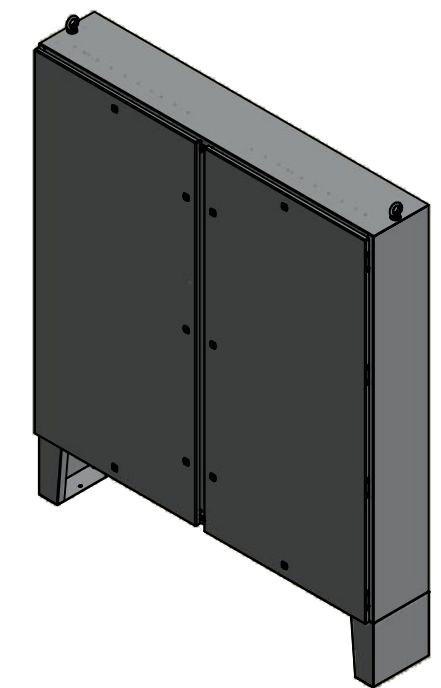
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W 880 PPL included (Not installed)
8	C/W Eyebolts
9	C/W Mounting feet sold separately (Installed)
10	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412DDS727212MF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDS727212FD	0	5412DDS 72" x 72" Master Door
1	5412DDS727212LD	0	5412DDS 72" x 72" Slave Door
1	5412DDS727212B	0	5412DDS 72" x 72" x 12" Body
2	5412DDS727212GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-09-18
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce 5412DDS727212		Rev. 0 2 18

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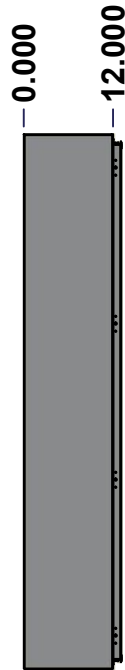
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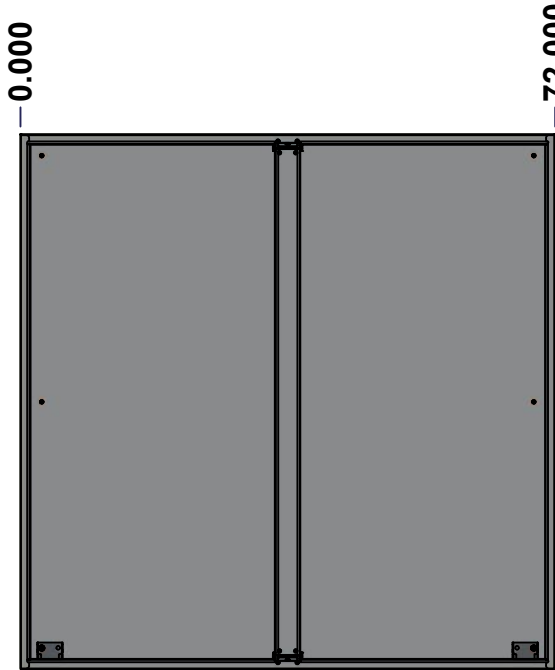
TOP



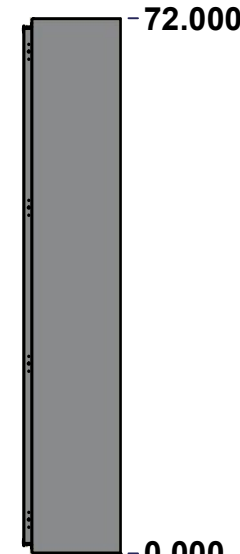
BACK



LEFT



FRONT

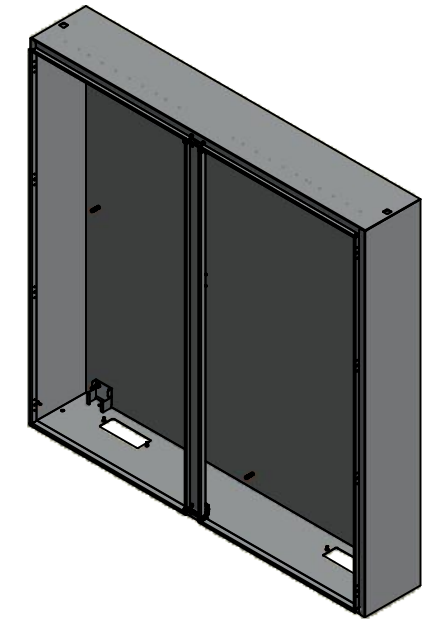


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-09-18
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412DDS 72" x 72" x 12" Body	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5412DDS727212B	Rev. 0	3
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SEE BILL OF MATERIAL ON LAST PAGE

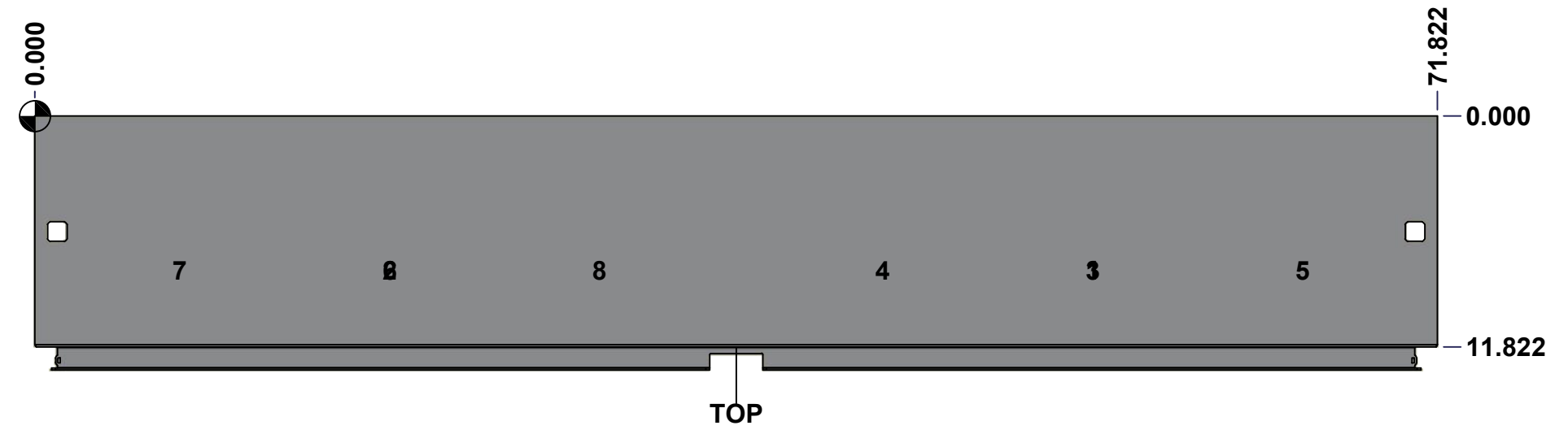
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.911	7.911	Struts CR400 27.500" (Inside)
2	17.911	7.911	Struts CR400 27.500" (Inside)
3	53.911	7.911	STUDS M6 x 10mm (Inside)
4	43.161	7.911	STUDS M6 x 10mm (Inside)
5	64.661	7.911	STUDS M6 x 10mm (Inside)
6	17.911	7.911	STUDS M6 x 10mm (Inside)
7	7.161	7.911	STUDS M6 x 10mm (Inside)
8	28.661	7.911	STUDS M6 x 10mm (Inside)

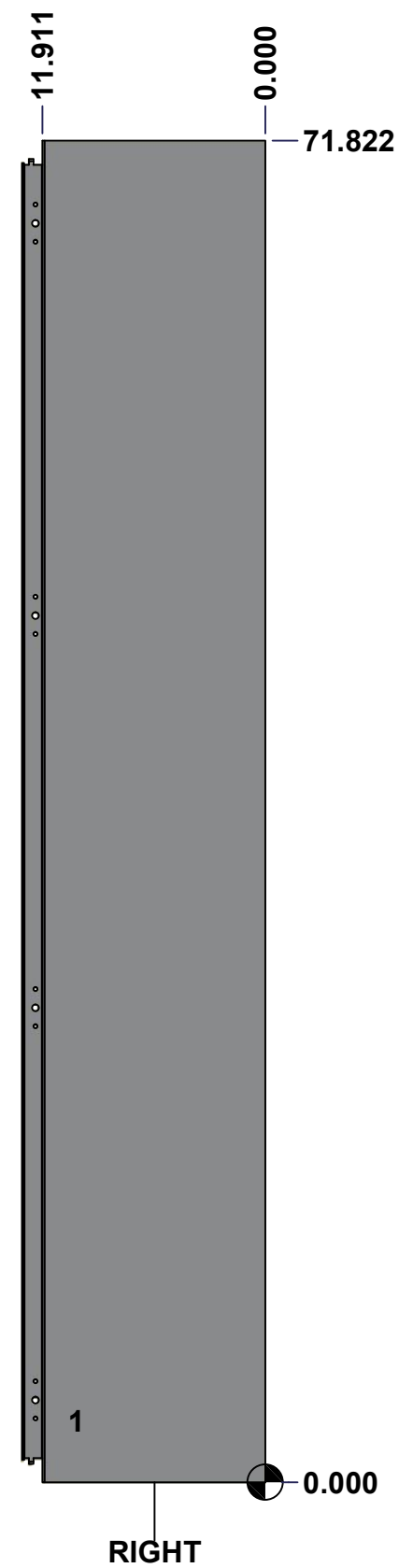


	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212B	0
		4
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212B	0 / 5
		18

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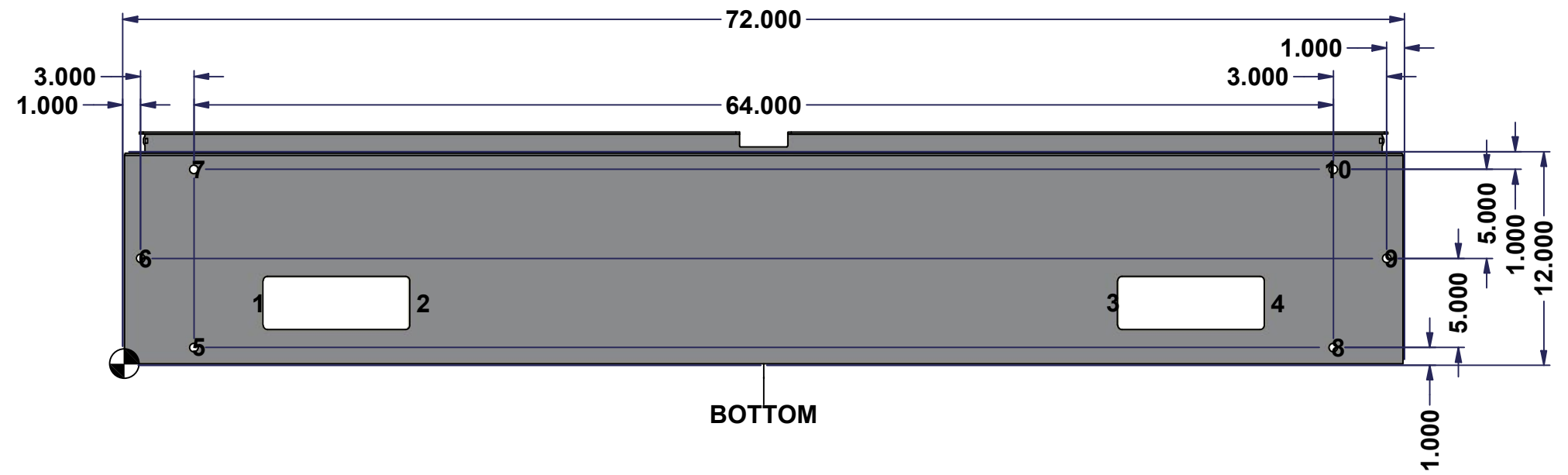
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)

5	3.911	0.911	RND Ø0.500
6	0.911	5.911	RND Ø0.500
7	3.911	10.911	RND Ø0.500
8	67.911	0.911	RND Ø0.500
9	70.911	5.911	RND Ø0.500
10	67.911	10.911	RND Ø0.500

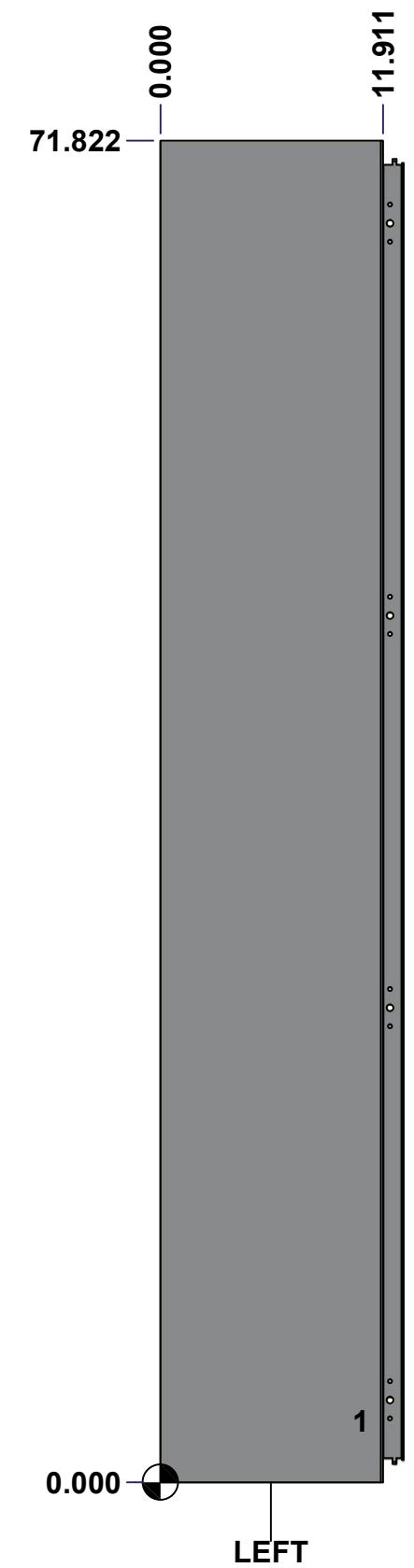


	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212B	0 / 6
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412DDS727212B	0	18

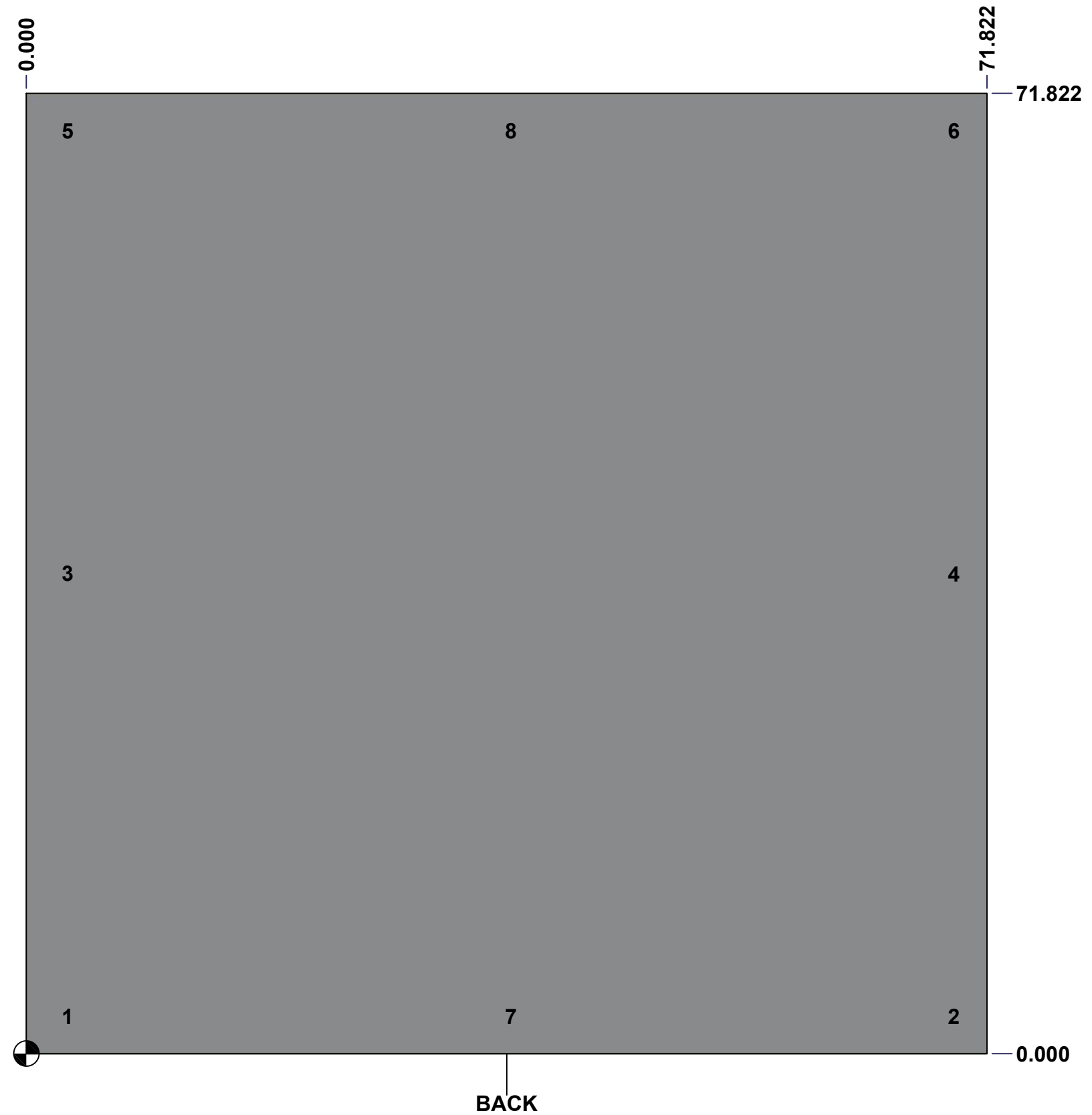
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	69.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	35.911	IP STUD M10 x 40mm (Inside)
4	69.036	35.911	IP STUD M10 x 40mm (Inside)
5	2.786	69.036	IP STUD M10 x 40mm (Inside)
6	69.036	69.036	IP STUD M10 x 40mm (Inside)
7	35.911	2.786	IP STUD M10 x 40mm (Inside)
8	35.911	69.036	IP STUD M10 x 40mm (Inside)

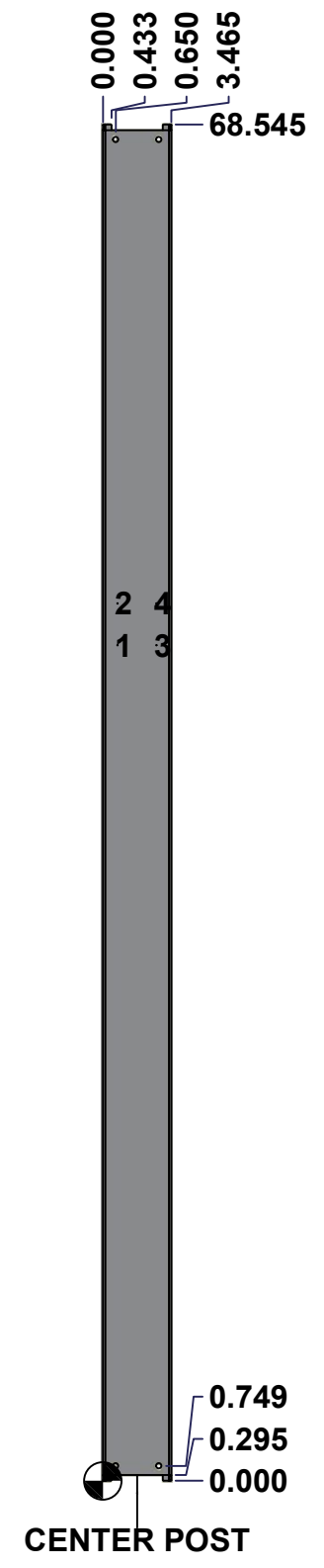


	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212B	0 / 8
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)

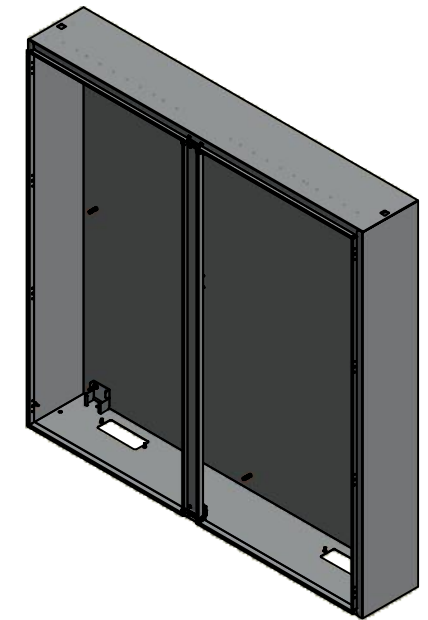


	Description	Status	
	5412DDS 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412DDS727212B	0	18

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No.	Revisions	Date	By/Par



Isometric View

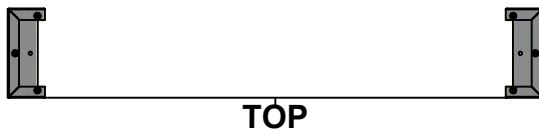
6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS727212CP-P	0	5412DDS 72" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5412DDS727212BT-P	0	5412DDS 72" x 12" Bottom Part
1	5412DDS727212T-P	0	5412DDS 72" x 12" Top Part
1	5412DDS727212RS-P	0	5412DDS 72" x 72" Right Part
1	5412DDS727212LS-P	0	5412DDS 72" x 72" Left Part
1	5412DDS727212B-P	0	5412DDS 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm

Qty	Part Number	Rev	Description
Parts List			

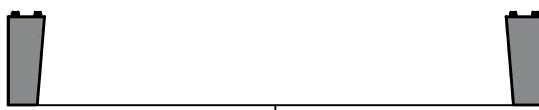
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-09-18
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412DDS 72" x 72" x 12" Body	
Part Number Numéro Pièce	Rev.	10 18
5412DDS727212B		0

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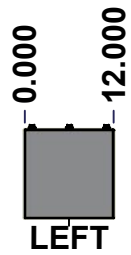
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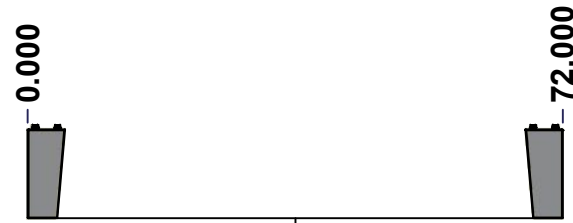
TOP



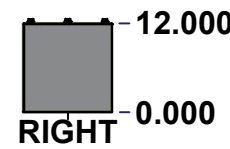
BACK



LEFT



FRONT

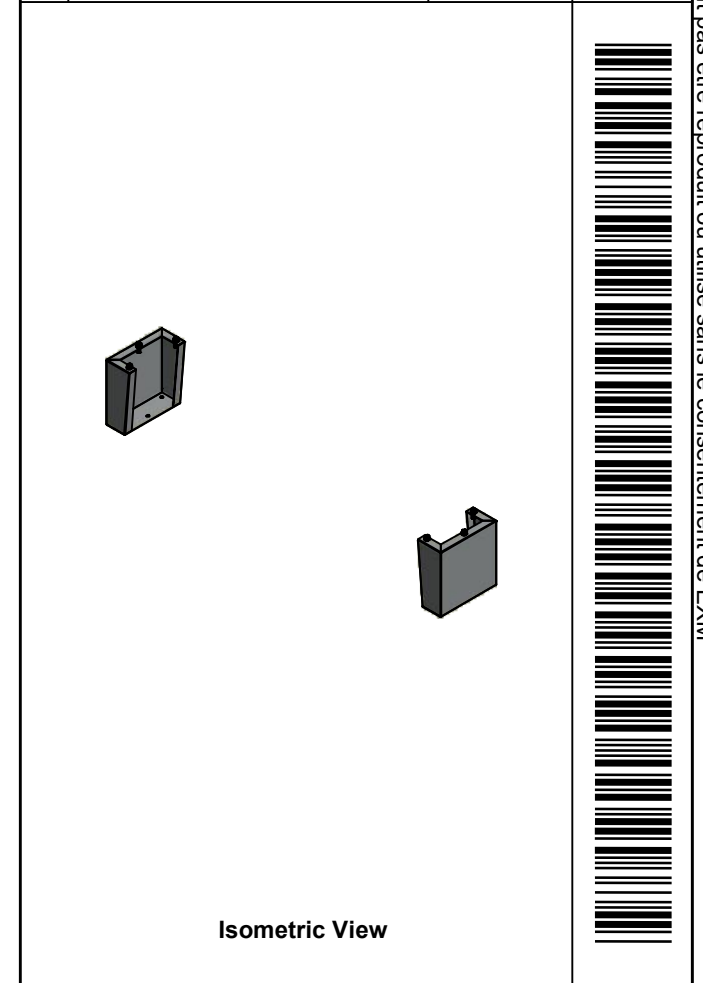


RIGHT




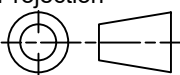
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-09-18
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 12" x 12" Mounting Feet		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 18

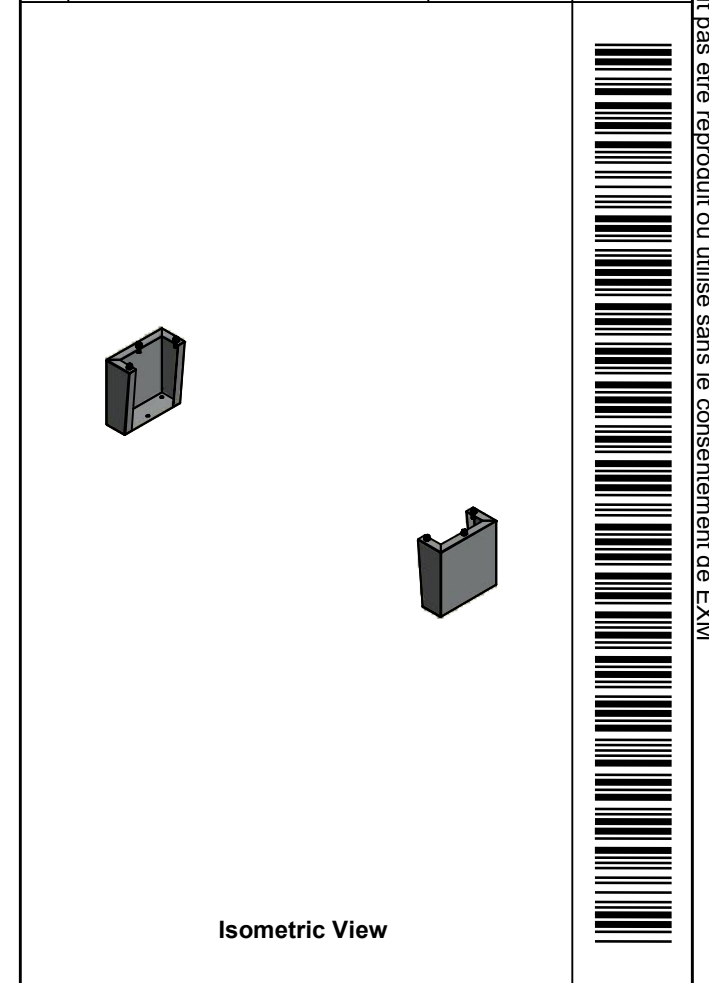
SEE BILL OF MATERIAL ON LAST PAGE


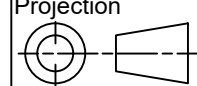
5412DDS727212MF

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No.	Revisions	Date	By/Par

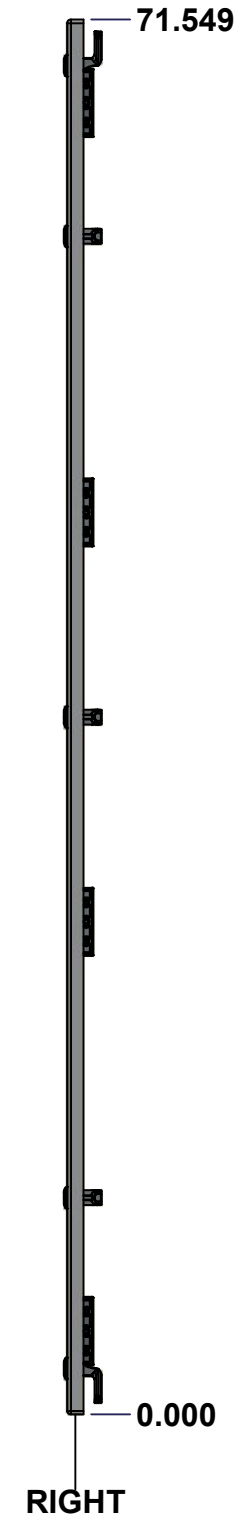
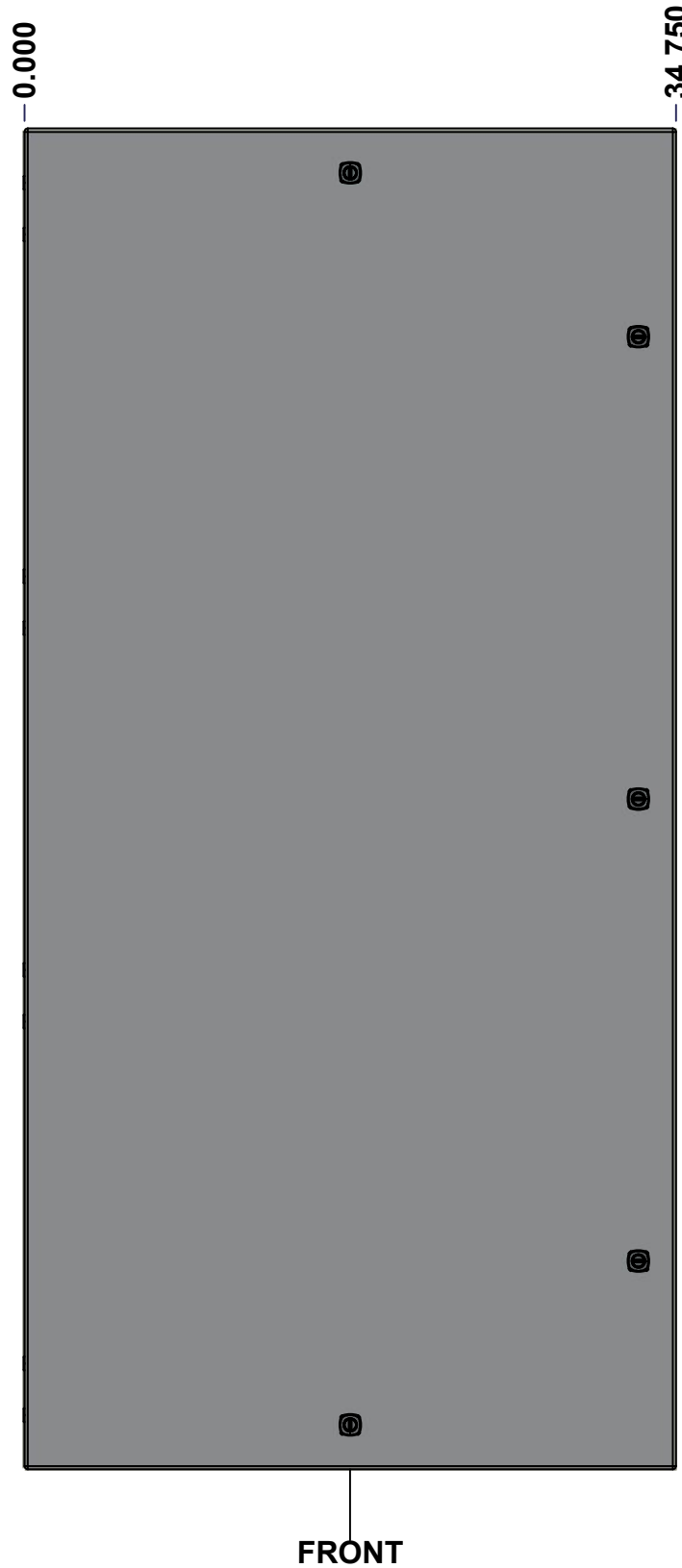
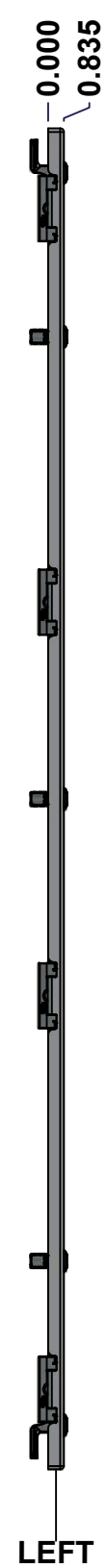
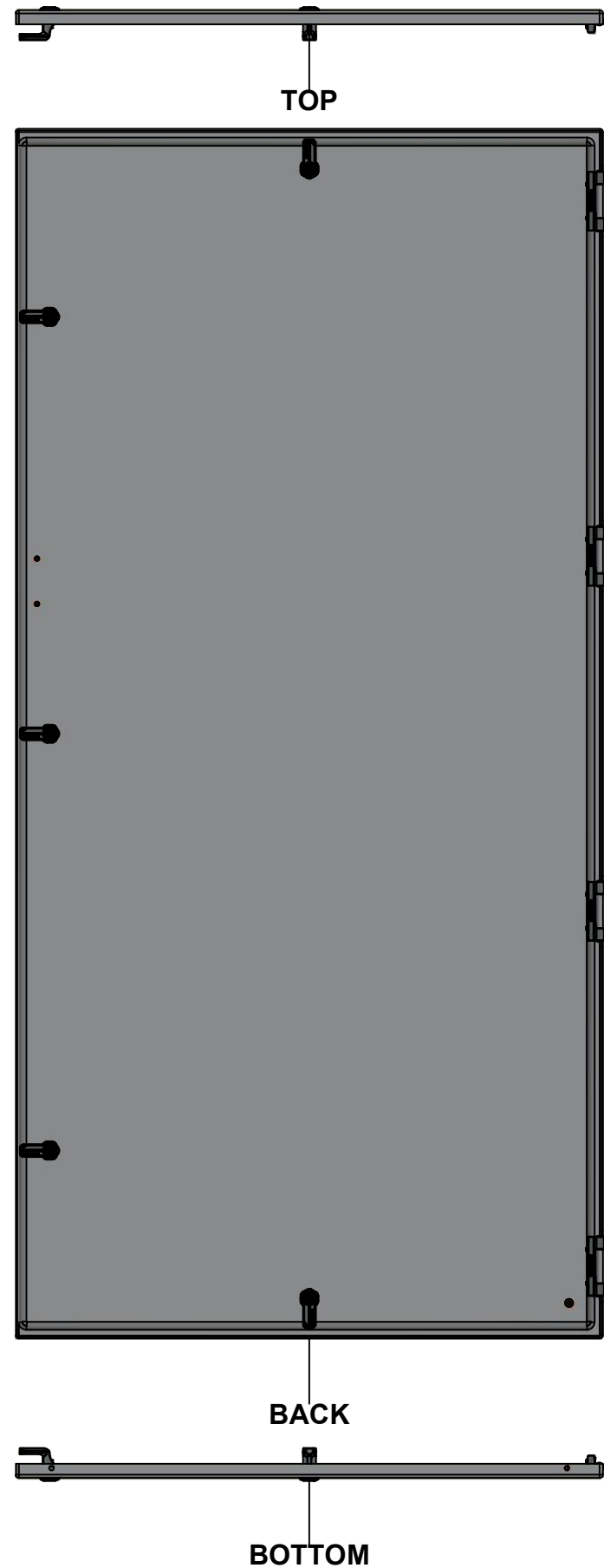


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-09-18
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	12
5412DDS727212MF	0	18

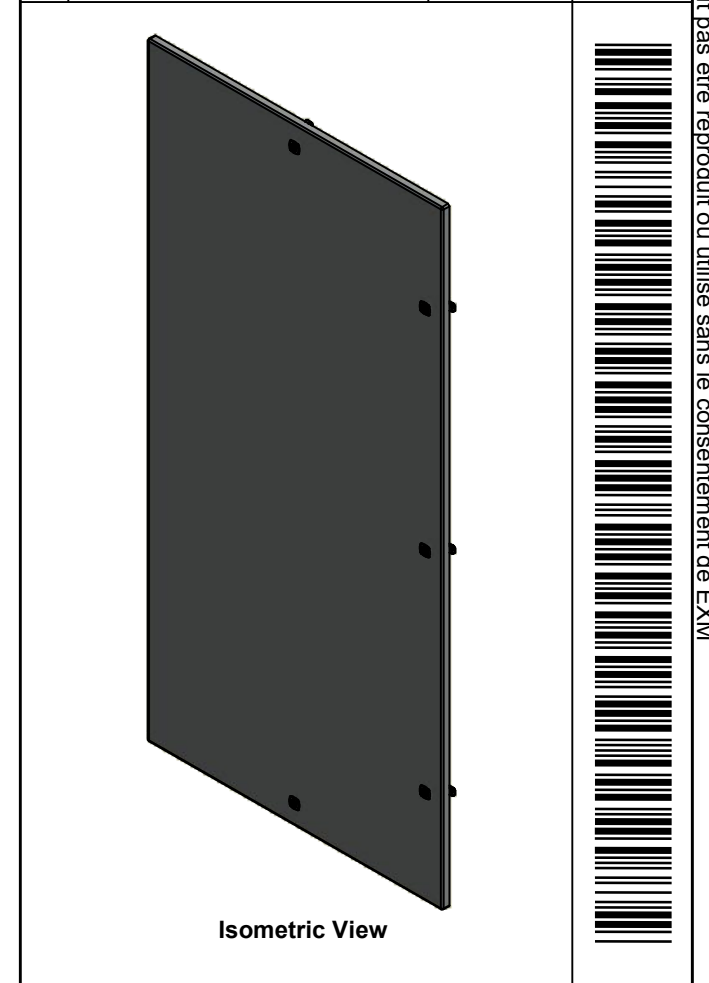
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS727212MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412DDS727212MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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No.	Revisions	Date	By/Par



<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-09-18
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
Part Number Numéro Pièce	5412DDS727212LD	Rev. 13
		0 18

SEE BILL OF MATERIAL ON LAST PAGE

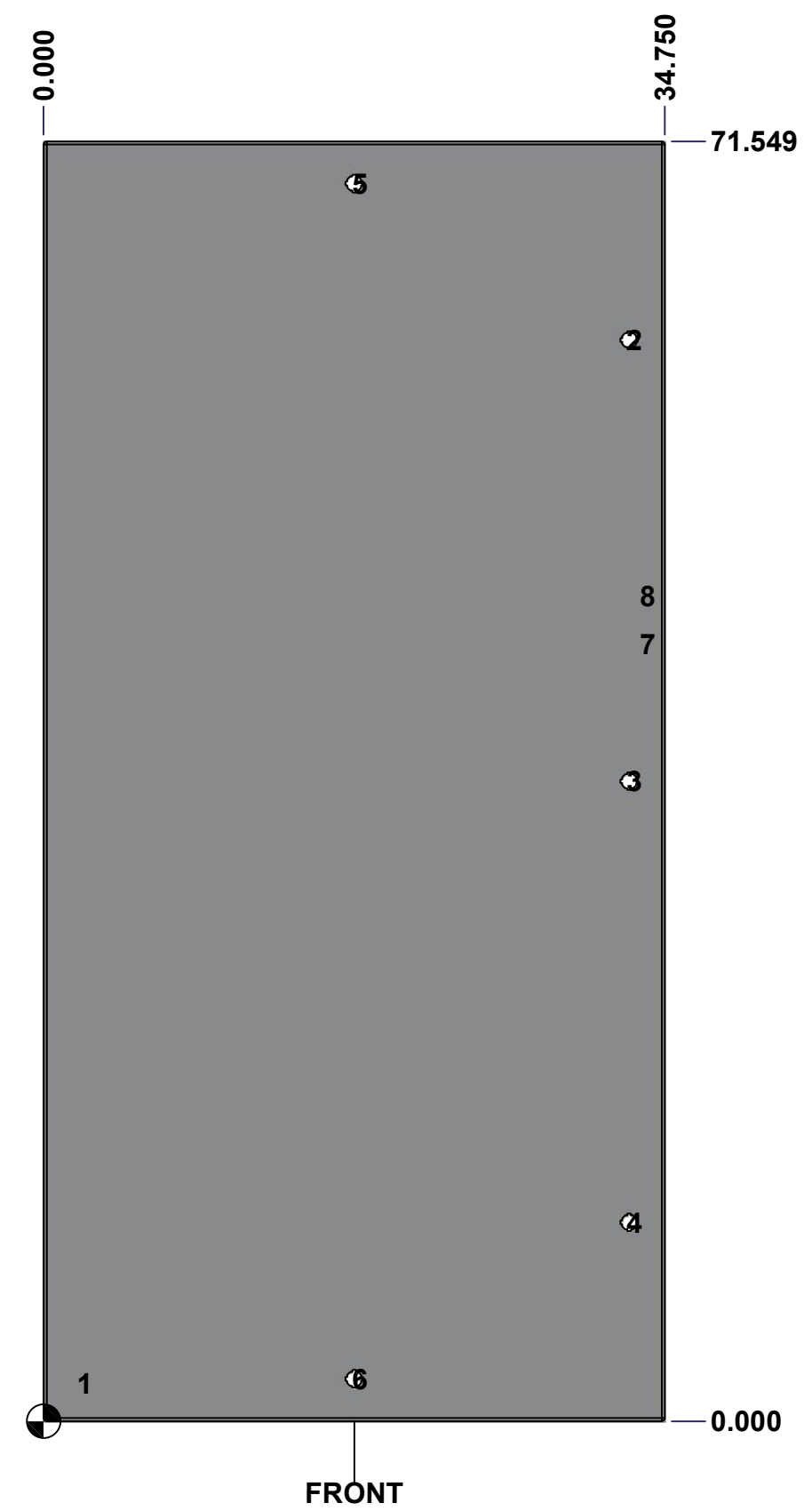
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	60.430	LOCK 889 SCQ4-SL @ 0.0°
3	32.750	35.774	LOCK 889 SCQ4-SL @ 0.0°
4	32.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
5	17.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	43.445	STUDS M6 x 18mm (Inside)
8	33.489	46.123	STUDS M6 x 18mm (Inside)



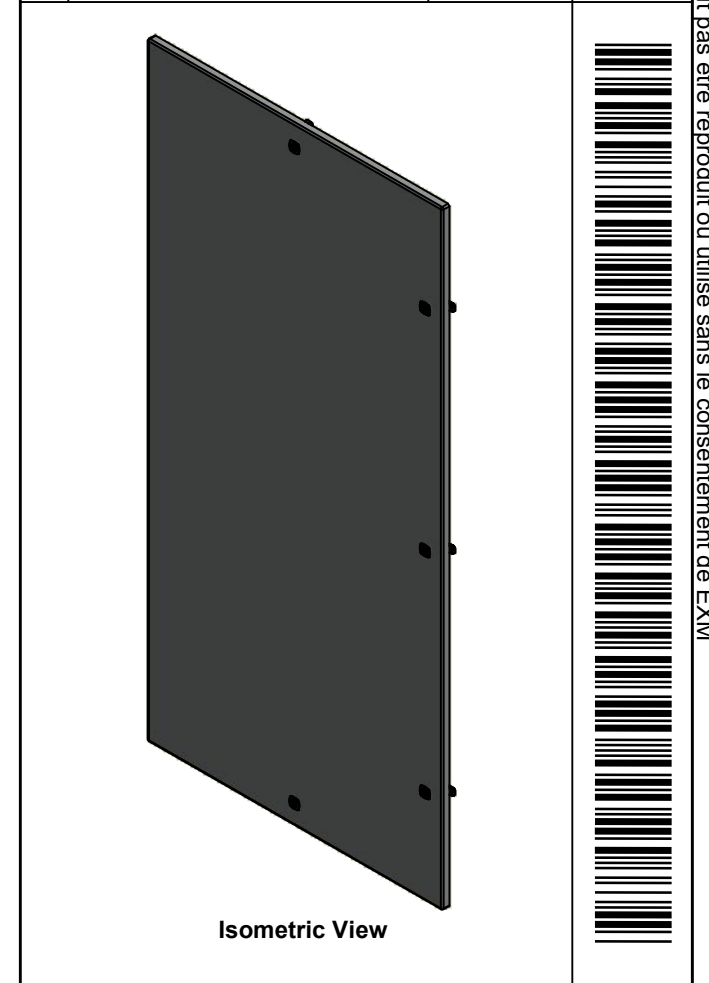
FRONT


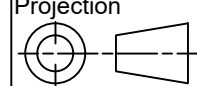
	Description	Status	
	5412DDS 72" x 72" Slave Door	(NULL)	
	Part Number Numéro Pièce	Rev.	14
	5412DDS727212LD	0	18

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No.	Revisions	Date	By/Par

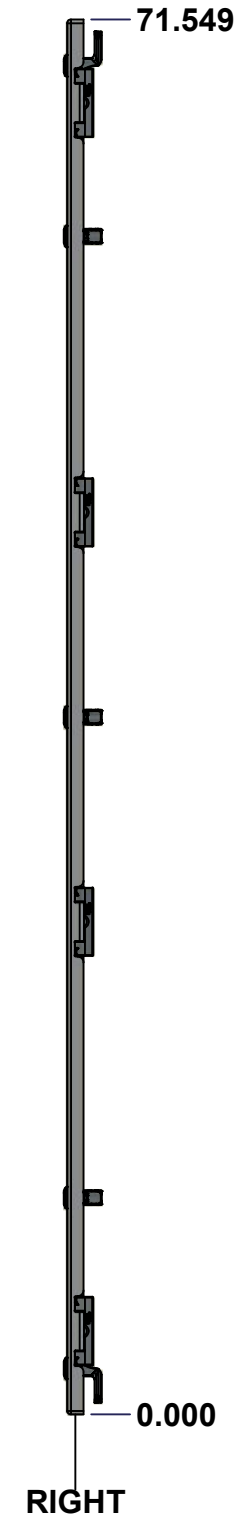
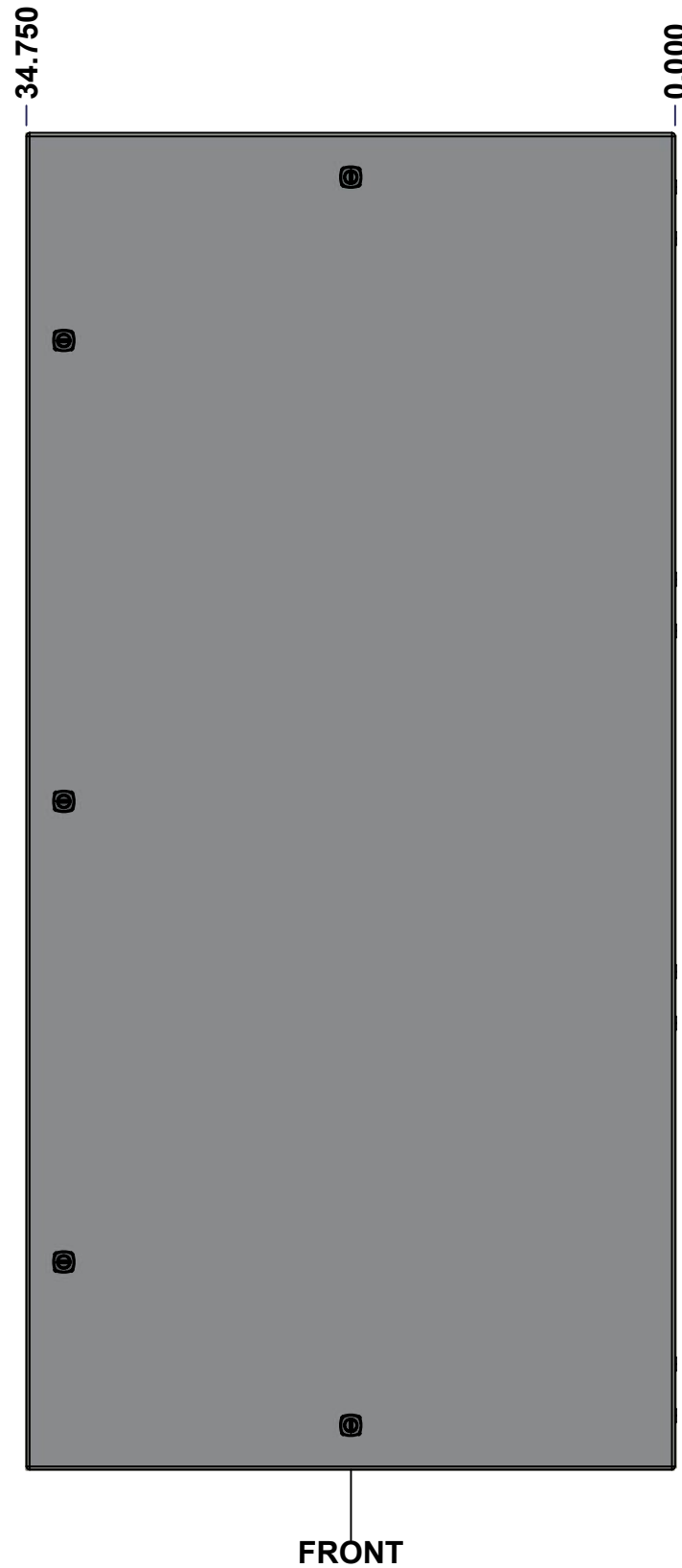
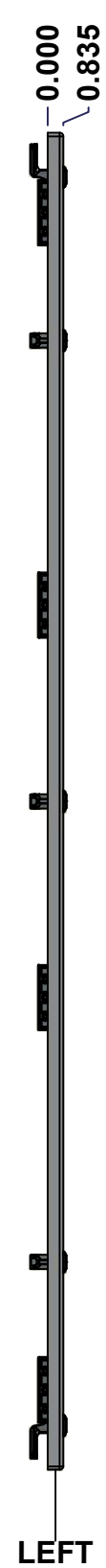
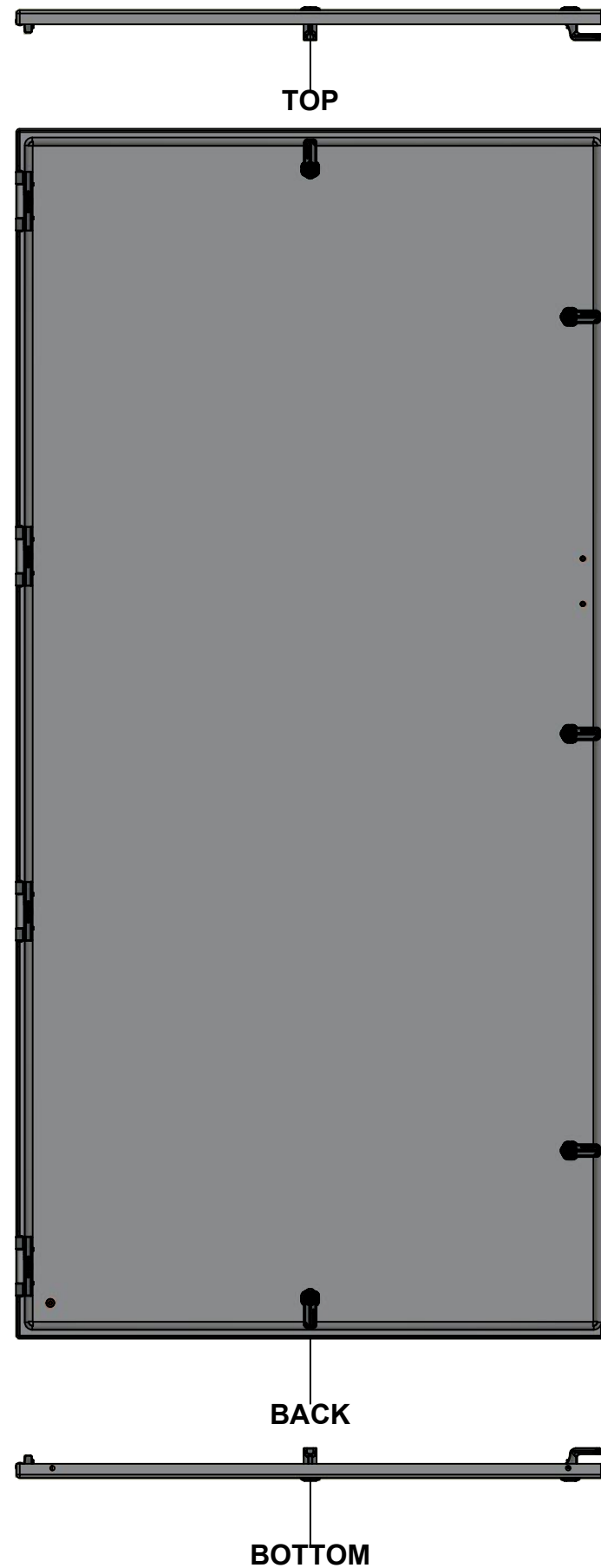


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-09-18
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412DDS 72" x 72" Slave Door		
Part Number Numéro Pièce	Rev.	15
5412DDS727212LD	0	18

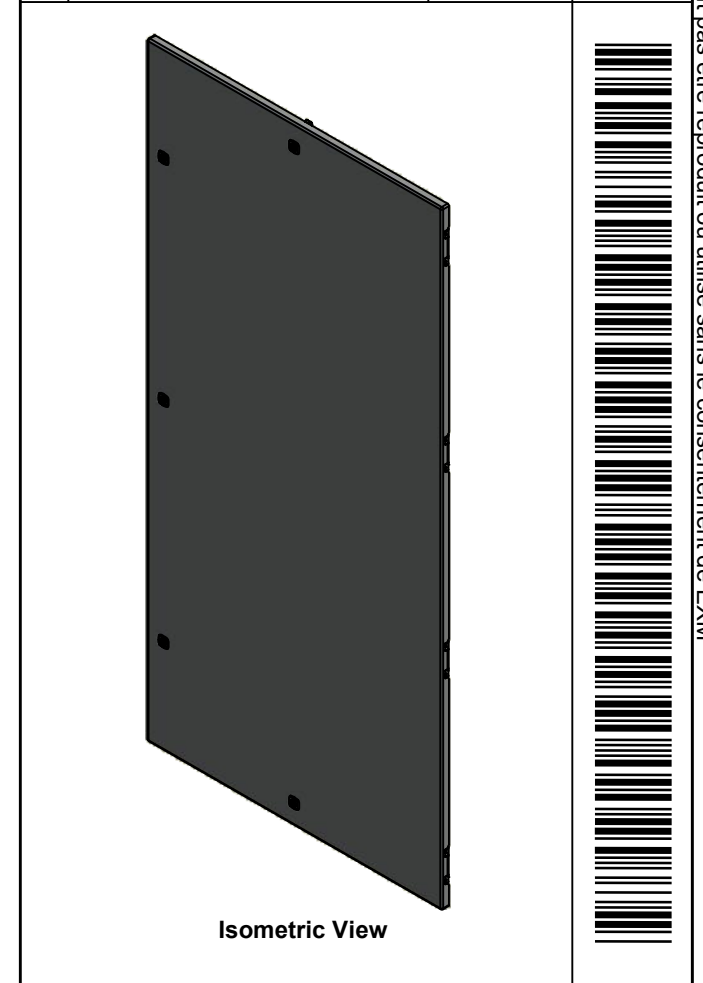
Qty	Part Name	Rev	Description
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS727212DG	0	5412DDS 72" x 72" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS727212LD-P	0	5412DDS 72" x 72" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2014-09-18	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412DDS 72" x 72" Master Door			Detail Rev.
Part Number Numéro Pièce 5412DDS727212FD		Rev. 0	16 / 18

SEE BILL OF MATERIAL ON LAST PAGE

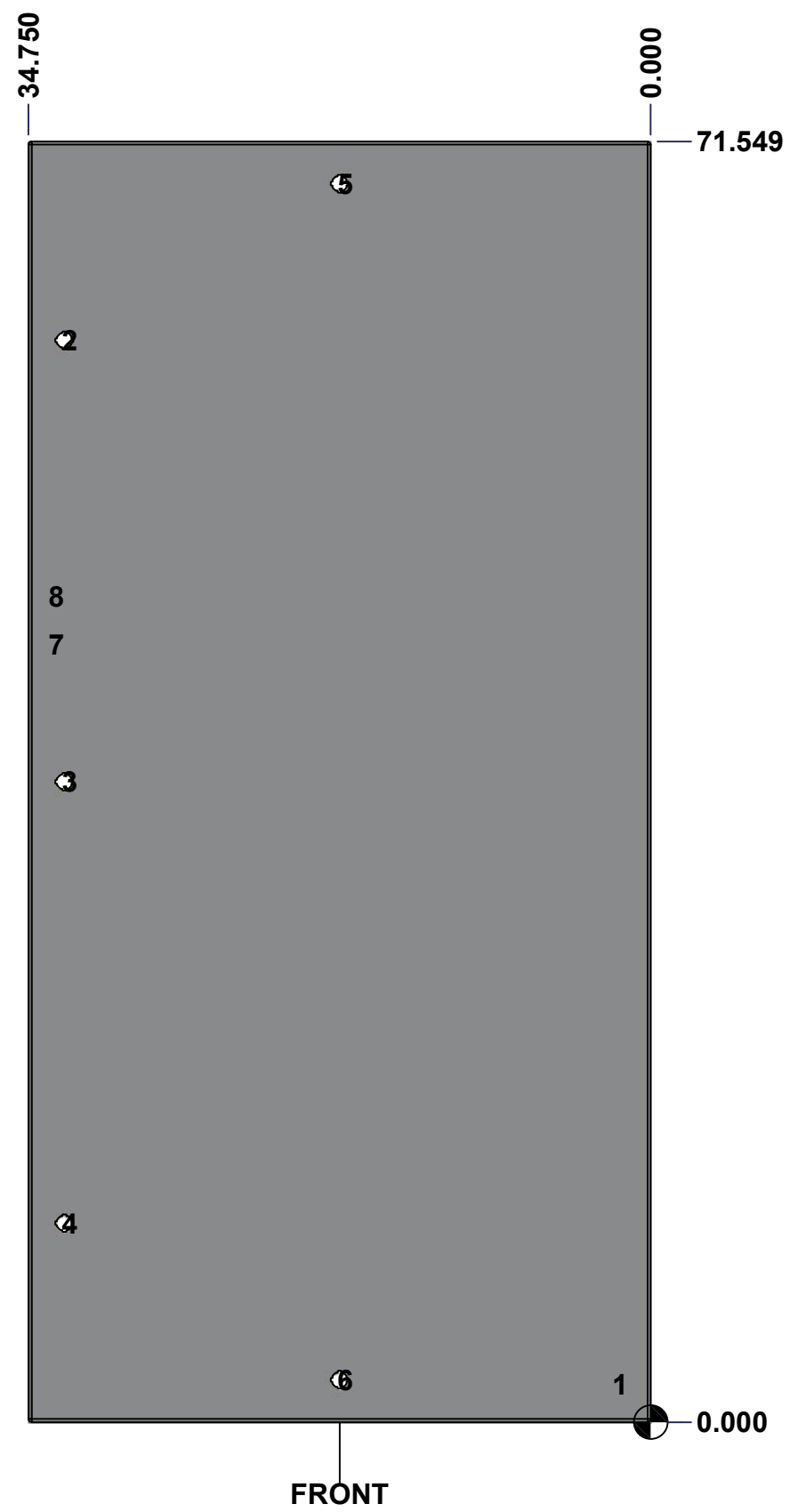
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	60.430	LOCK 889 SCQ4-SL @ 180.0°
3	32.750	35.774	LOCK 889 SCQ4-SL @ 180.0°
4	32.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
5	17.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	43.445	STUDS M6 x 18mm (Inside)
8	33.489	46.123	STUDS M6 x 18mm (Inside)



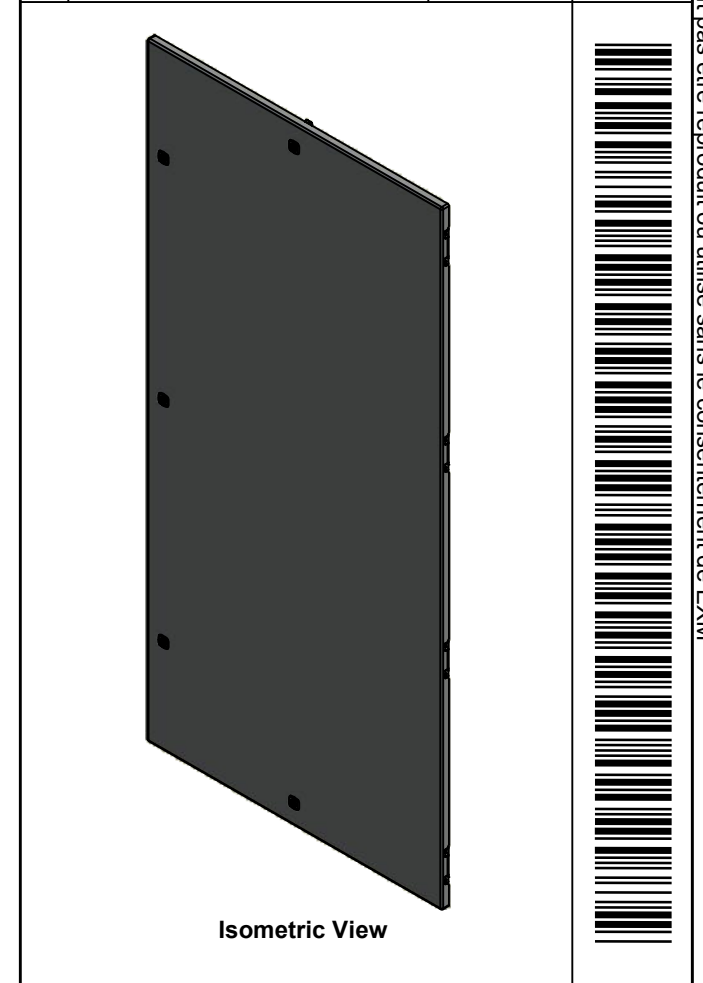
FRONT

	Description	Status
	5412DDS 72" x 72" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212FD	0 / 17
		18

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By / Dessiné Par BoxCad: BoxCad Date 2014-09-18

Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

Description 5412DDS 72" x 72" Master Door Detail Rev. _____

Part Number / Numéro Pièce **5412DDS727212FD** Rev. **0** 18

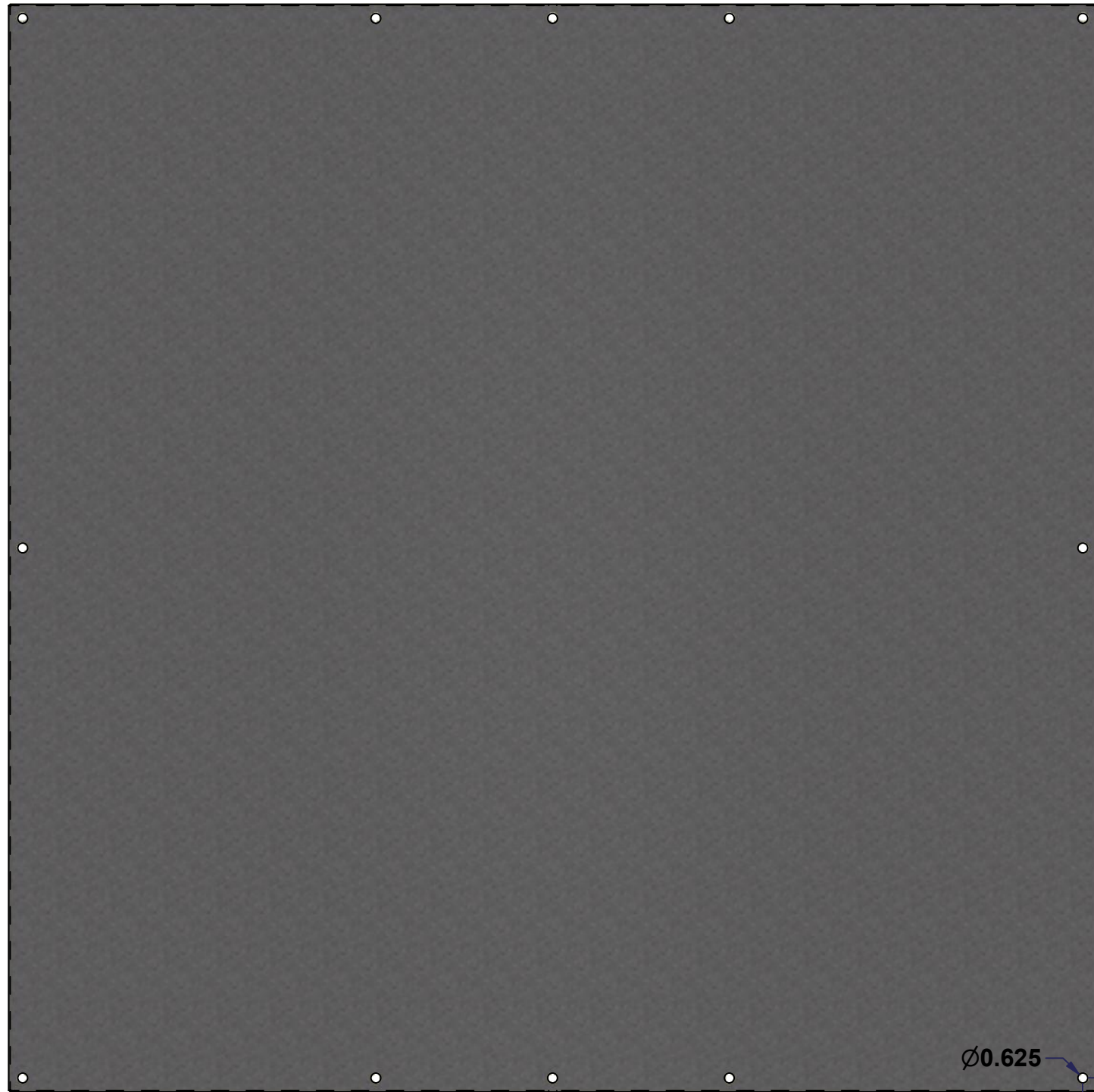
Qty	Part Name	Rev	Description
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS727212DG	0	5412DDS 72" x 72" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS727212FD-P	0	5412DDS 72" x 72" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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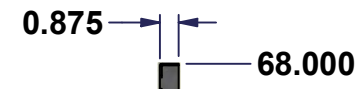
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TOP



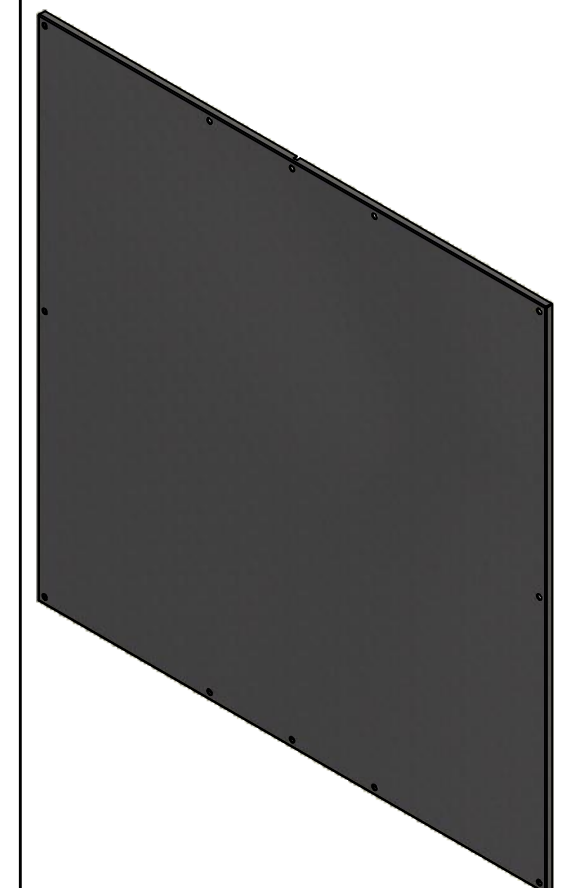
FRONT



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



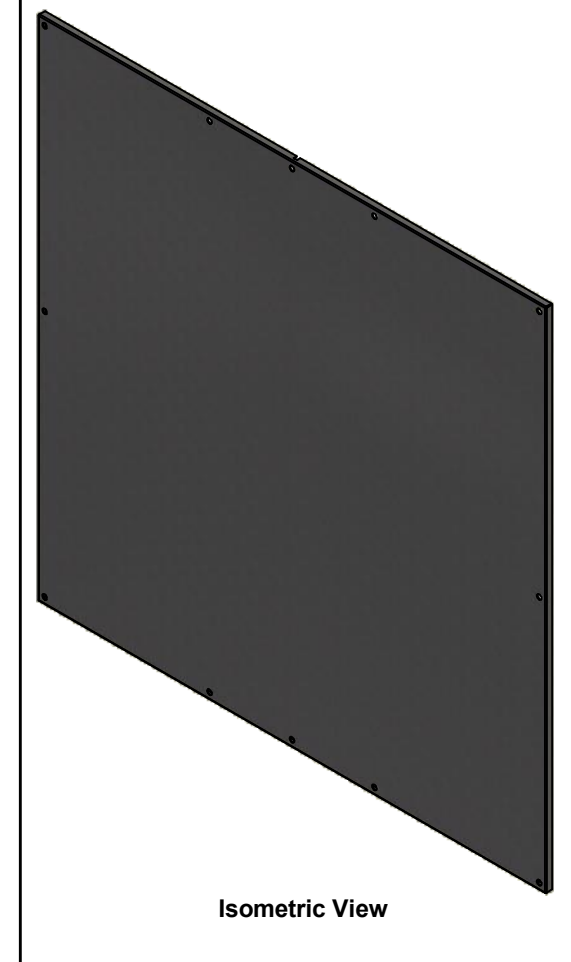
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
885 SP7272G Inner Panel		
Part Number Numéro Pièce	Rev.	1
885SP7272G	0	2


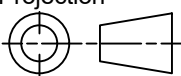
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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP7272G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP7272G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP7272G-P	0	885 SP7272G Inner Panel Part
Parts List			