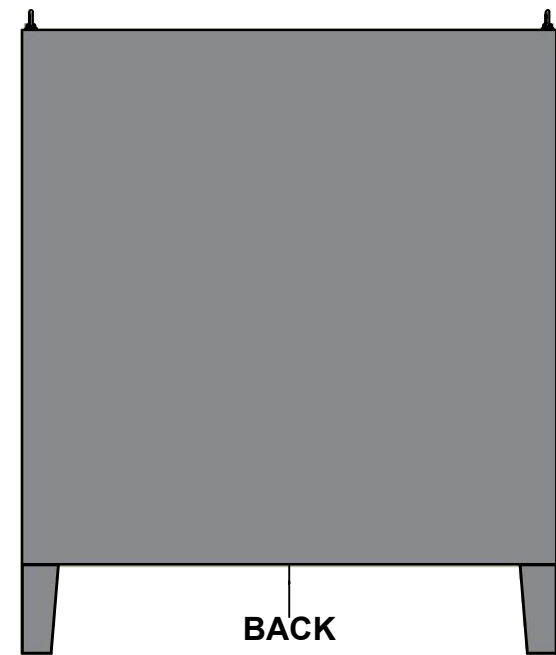


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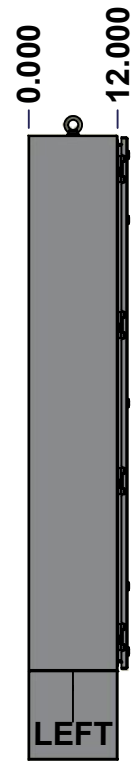
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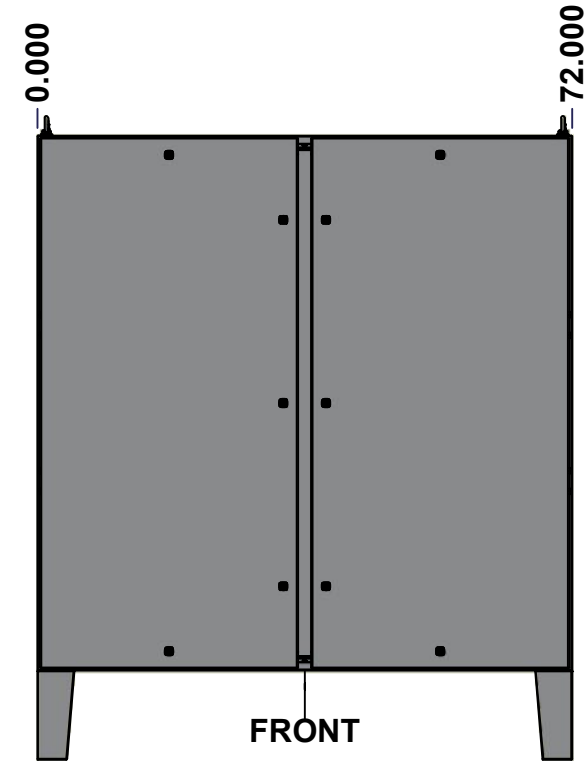
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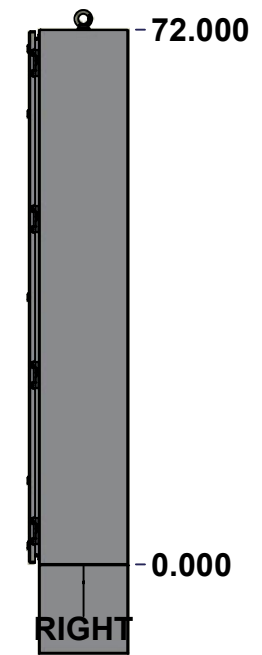
BACK



LEFT



FRONT

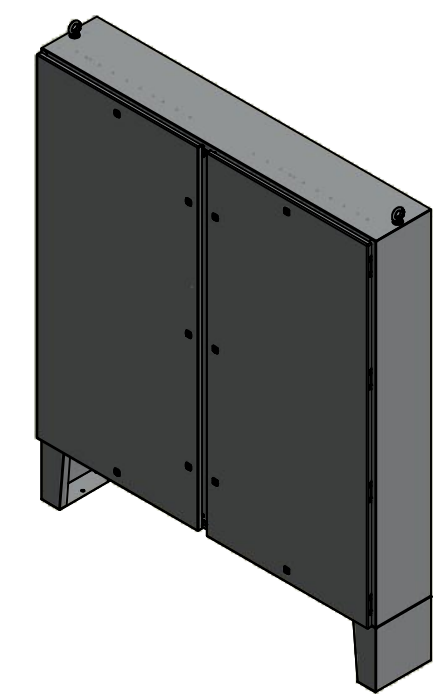


RIGHT




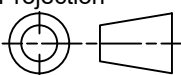
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 / 18

SEE BILL OF MATERIAL ON LAST PAGE

5412DDS727212NOIP

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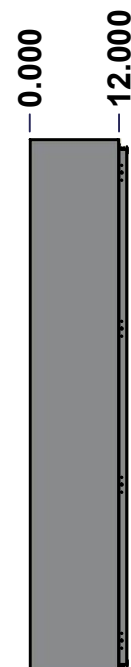
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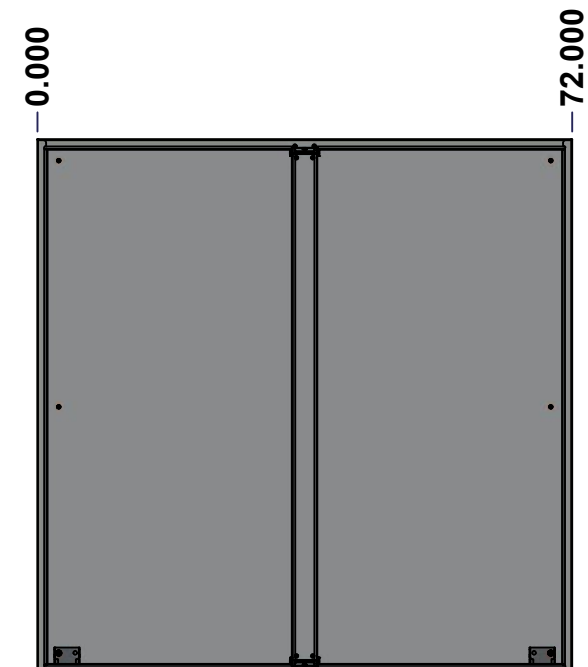
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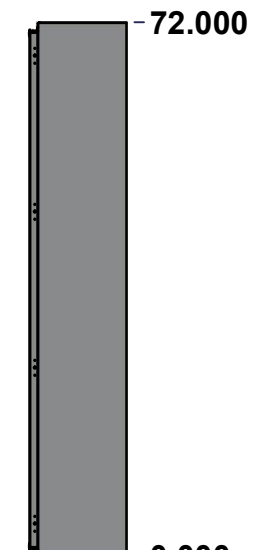
BACK



LEFT



FRONT

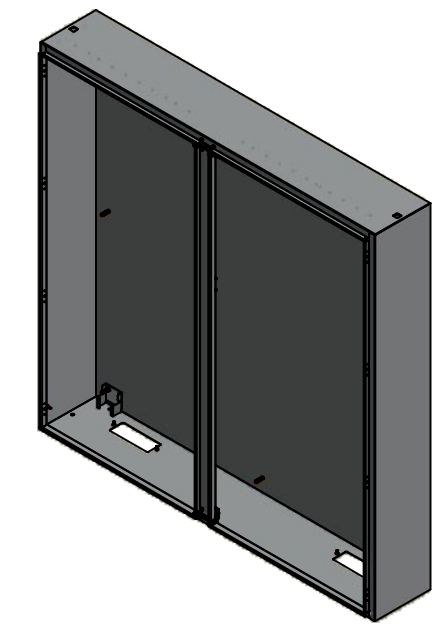


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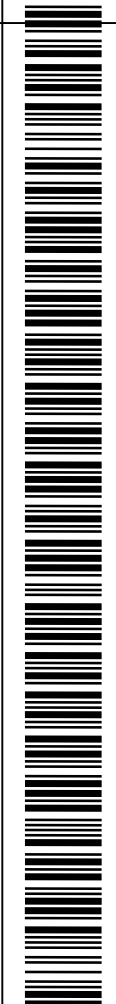



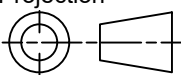
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 72" x 72" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	5412DDS727212NOIPB	0

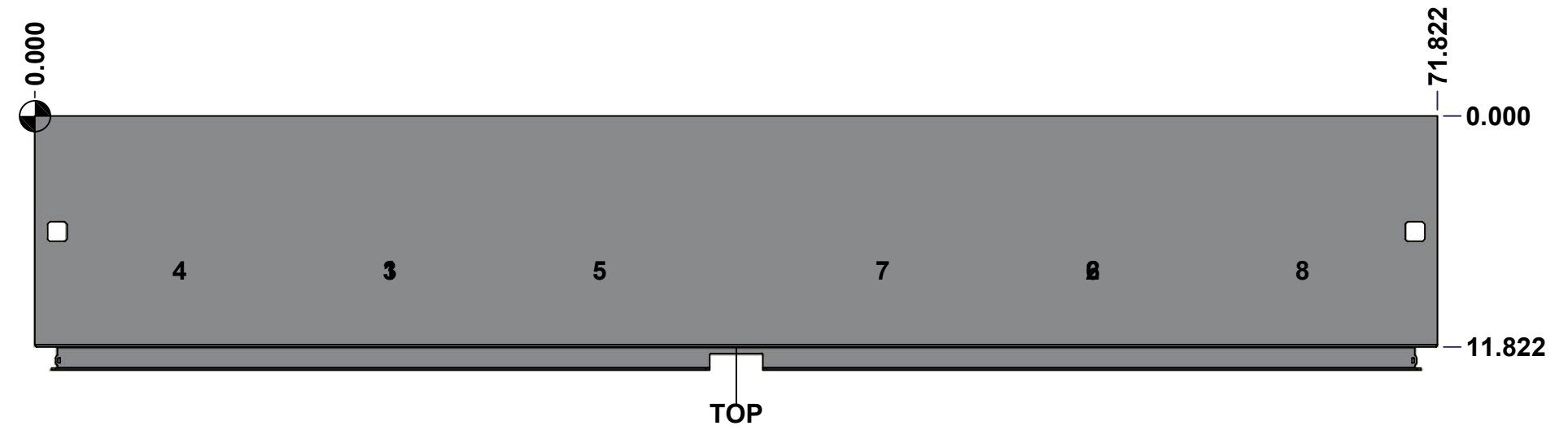
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	7.911	Struts CR400 27.500" (Inside)
2	53.911	7.911	Struts CR400 27.500" (Inside)
3	17.911	7.911	STUDS M6 x 10mm (Inside)
4	7.161	7.911	STUDS M6 x 10mm (Inside)
5	28.661	7.911	STUDS M6 x 10mm (Inside)
6	53.911	7.911	STUDS M6 x 10mm (Inside)
7	43.161	7.911	STUDS M6 x 10mm (Inside)
8	64.661	7.911	STUDS M6 x 10mm (Inside)

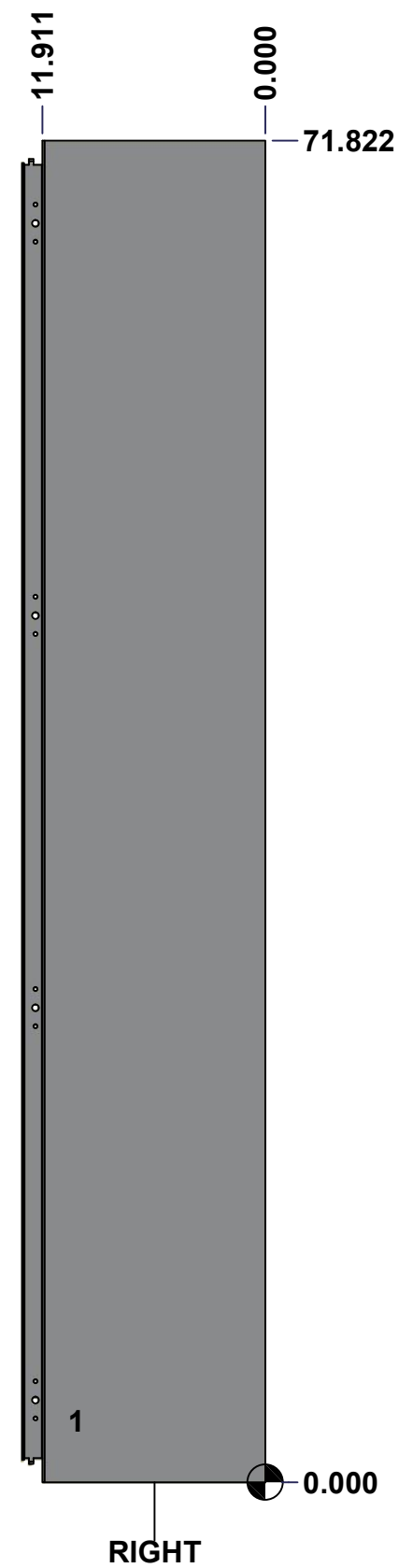


	Description	Status	
	5412DDS 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412DDS727212NOIPB	0	4 18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212NOIPB	0
		5
		18

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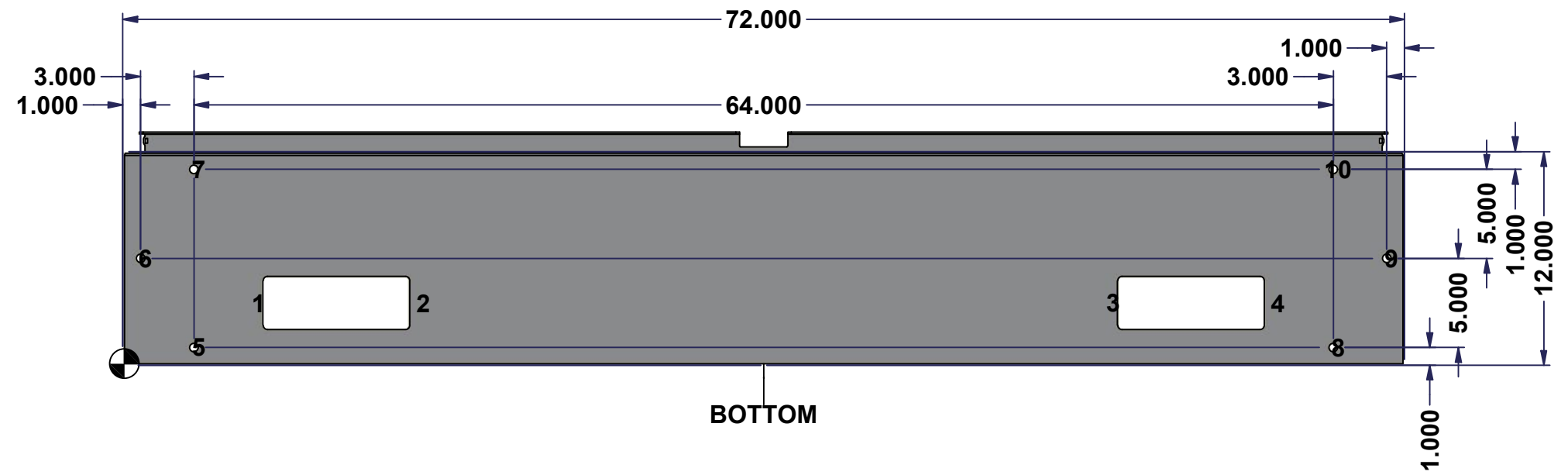
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)

5	3.911	0.911	RND Ø0.500
6	0.911	5.911	RND Ø0.500
7	3.911	10.911	RND Ø0.500
8	67.911	0.911	RND Ø0.500
9	70.911	5.911	RND Ø0.500
10	67.911	10.911	RND Ø0.500



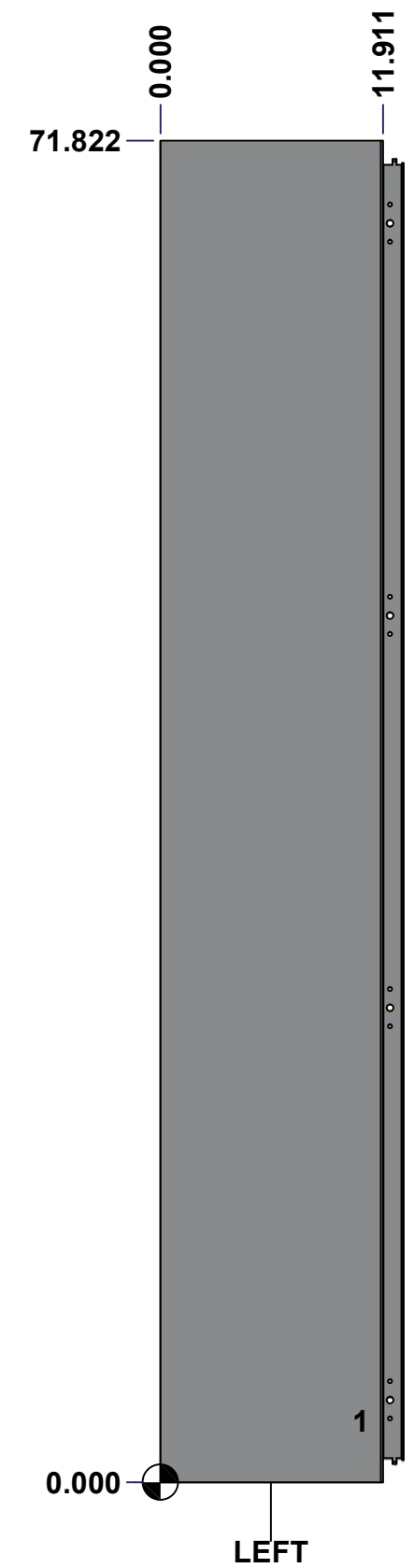
BOTTOM

	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number	Rev.
	5412DDS727212NOIPB	6
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412DDS727212NOIPB	0	18

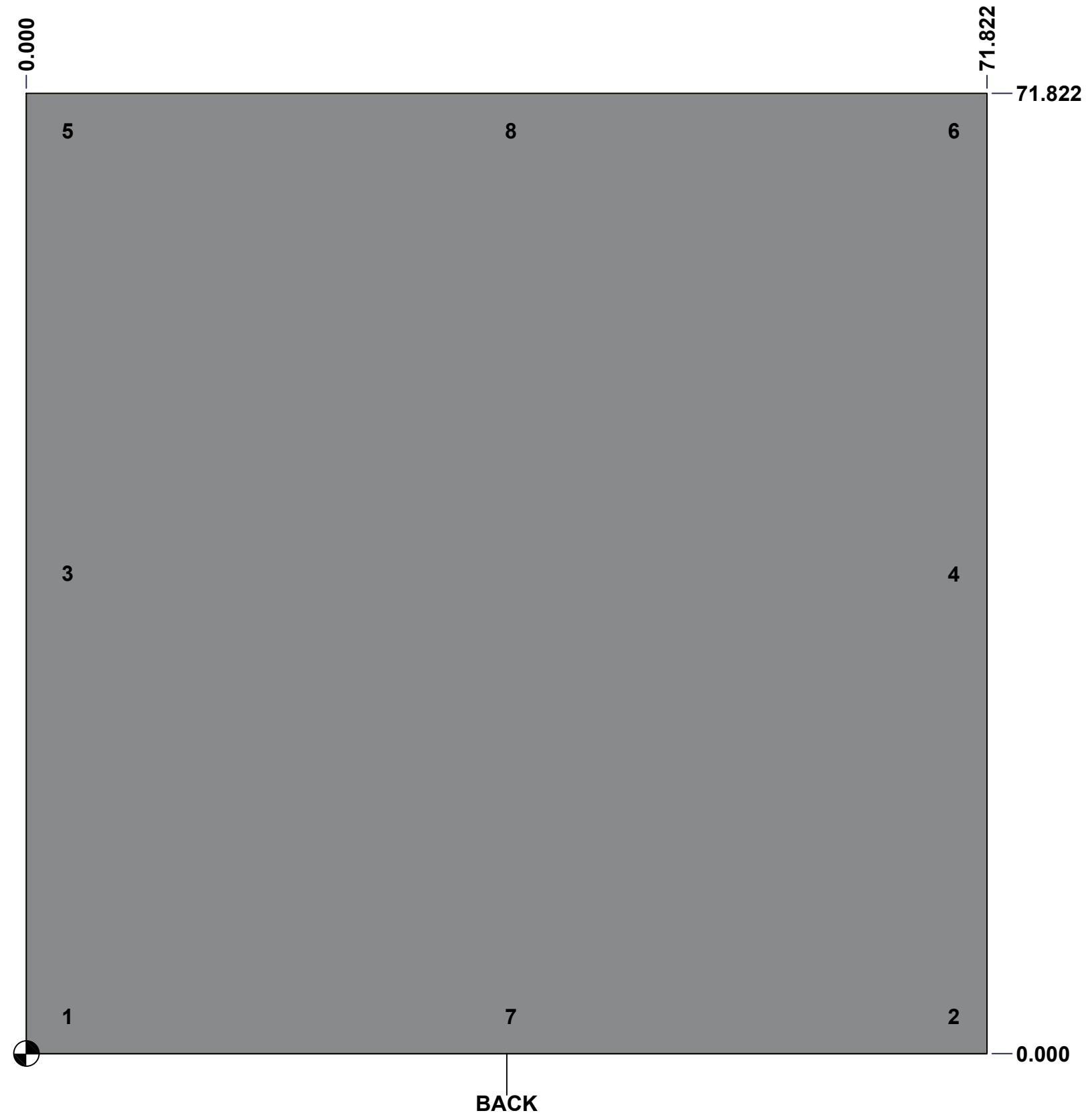
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	69.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	35.911	IP STUD M10 x 40mm (Inside)
4	69.036	35.911	IP STUD M10 x 40mm (Inside)
5	2.786	69.036	IP STUD M10 x 40mm (Inside)
6	69.036	69.036	IP STUD M10 x 40mm (Inside)
7	35.911	2.786	IP STUD M10 x 40mm (Inside)
8	35.911	69.036	IP STUD M10 x 40mm (Inside)

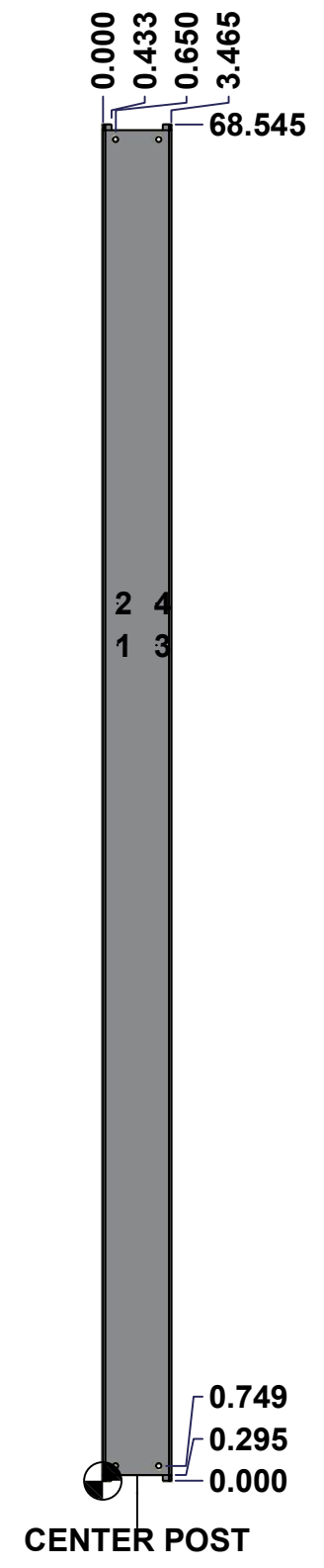


	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212NOIPB	0 / 8
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)

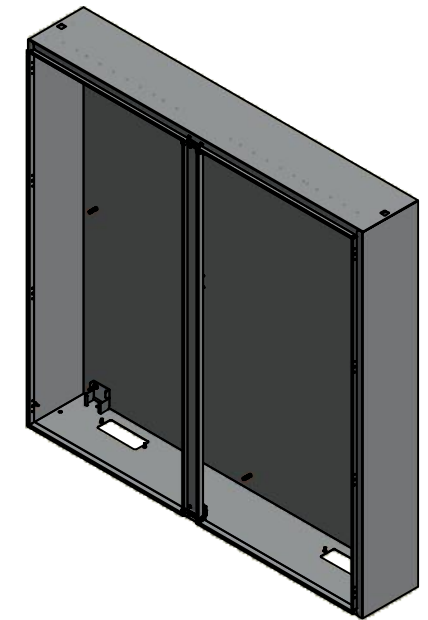


	Description	Status
	5412DDS 72" x 72" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212NOIPB	0
		9
		18

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No.	Revisions	Date	By/Par


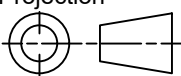


Isometric View



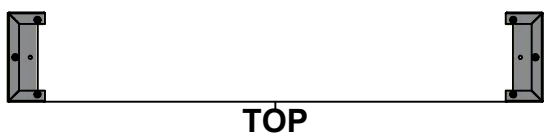
6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS727212NOIPCP-P	0	5412DDS 72" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5412DDS727212NOIPBT-P	0	5412DDS 72" x 12" Bottom Part
1	5412DDS727212NOIPT-P	0	5412DDS 72" x 12" Top Part
1	5412DDS727212NOIPRS-P	0	5412DDS 72" x 72" Right Part
1	5412DDS727212NOIPLS-P	0	5412DDS 72" x 72" Left Part
1	5412DDS727212NOIPB-P	0	5412DDS 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm

Qty	Part Number	Rev	Description
Parts List			

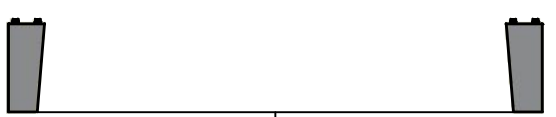
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2019-09-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412DDS727212NOIPB	Rev. 0

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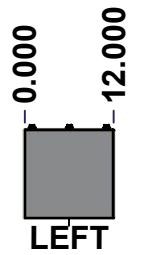
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TOP



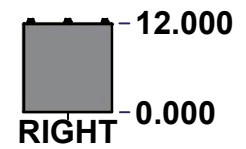
BACK



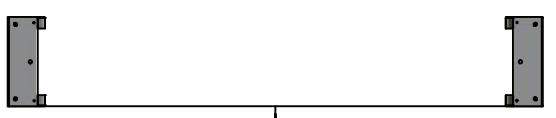
LEFT



FRONT

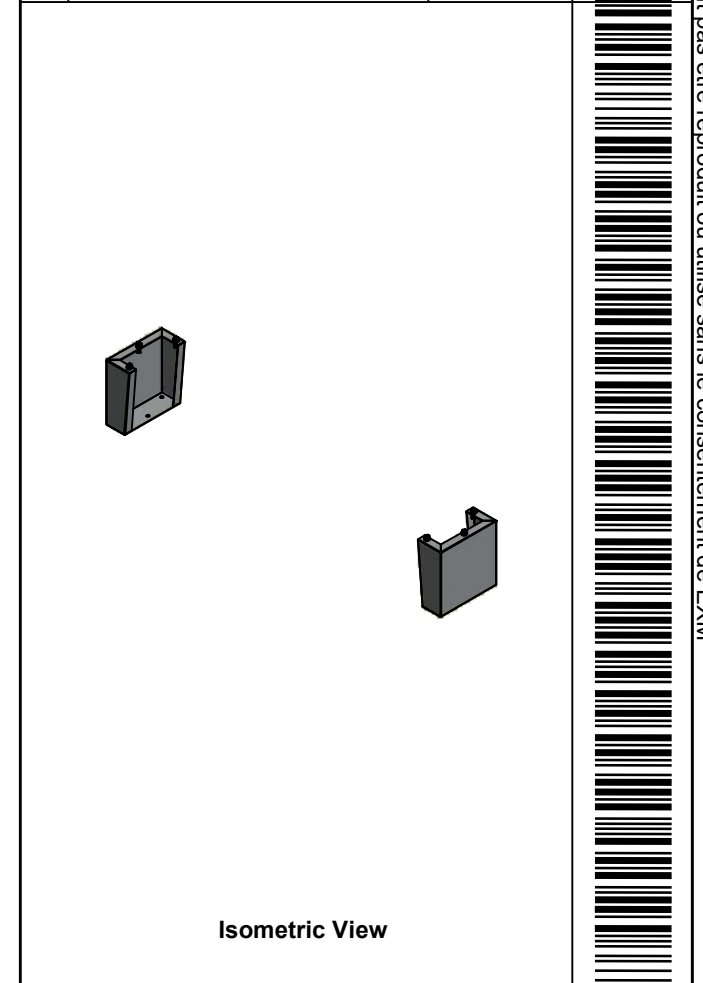


RIGHT




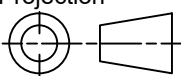
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 12" x 12" Mounting Feet		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 18

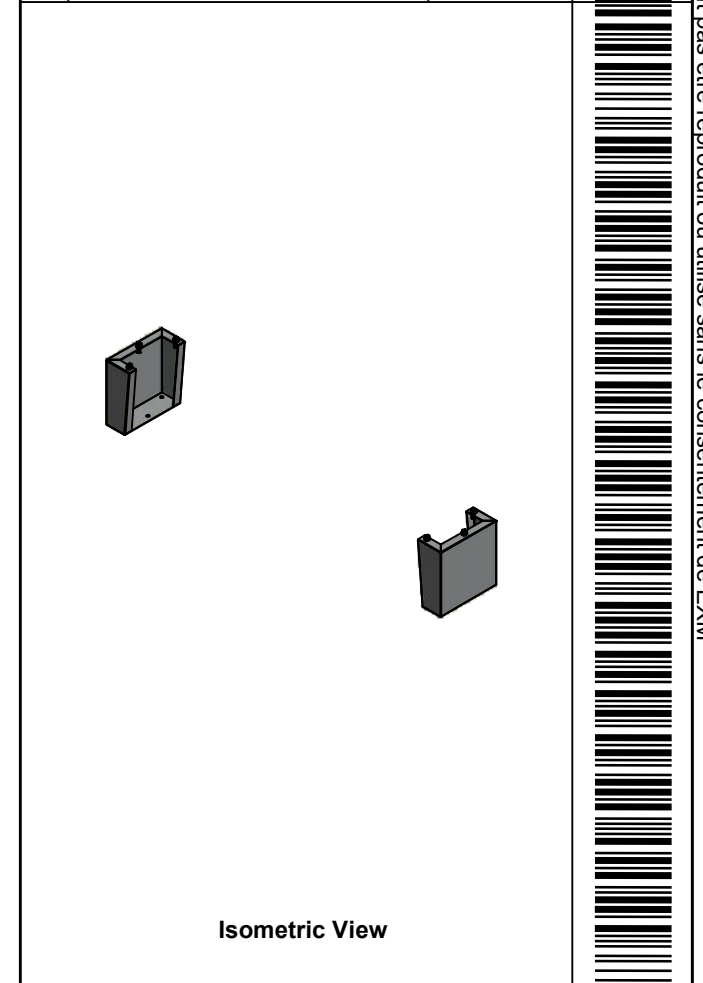
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5412DDS727212NOIPMF

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No.	Revisions	Date	By/Par



Isometric View


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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2019-09-19

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 885 MFHD 12" x 12" Mounting Feet

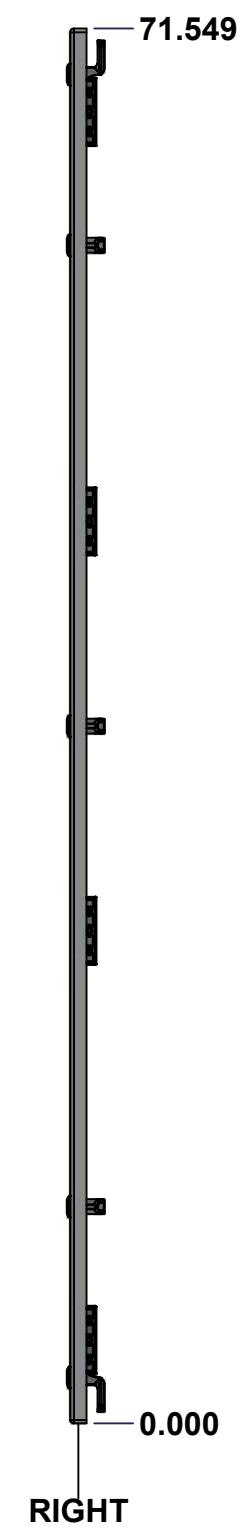
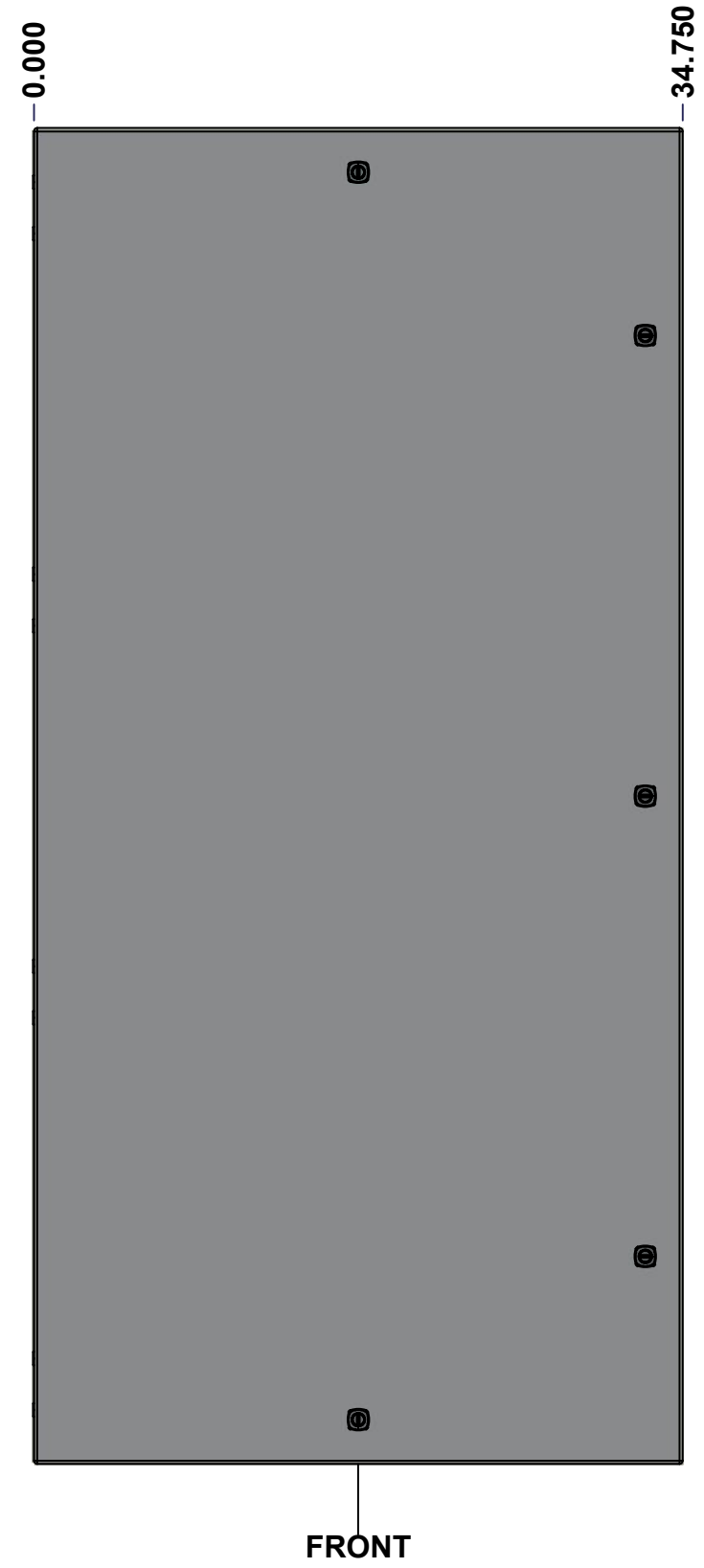
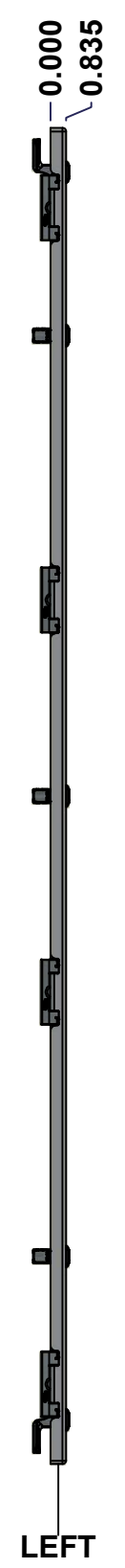
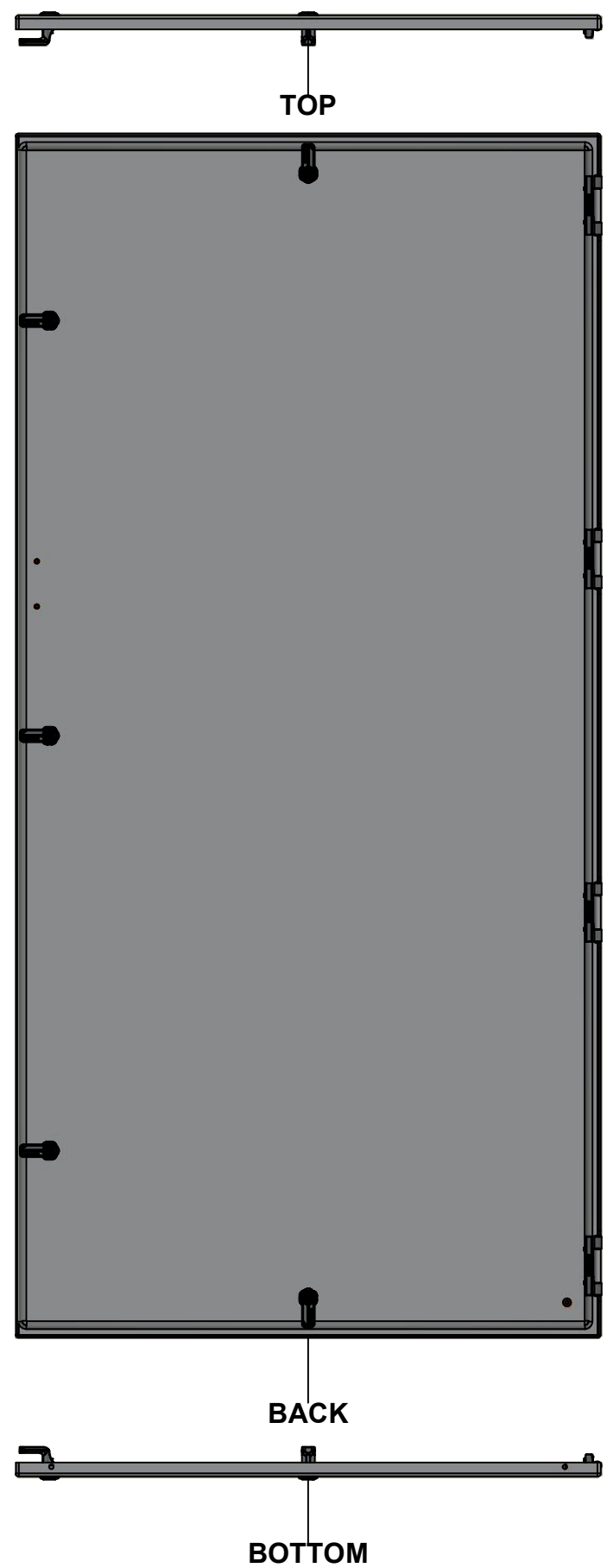
Detail Rev.

Part Number / Numéro Pièce: 5412DDS727212NOIPMF	Rev. 0	12 / 18
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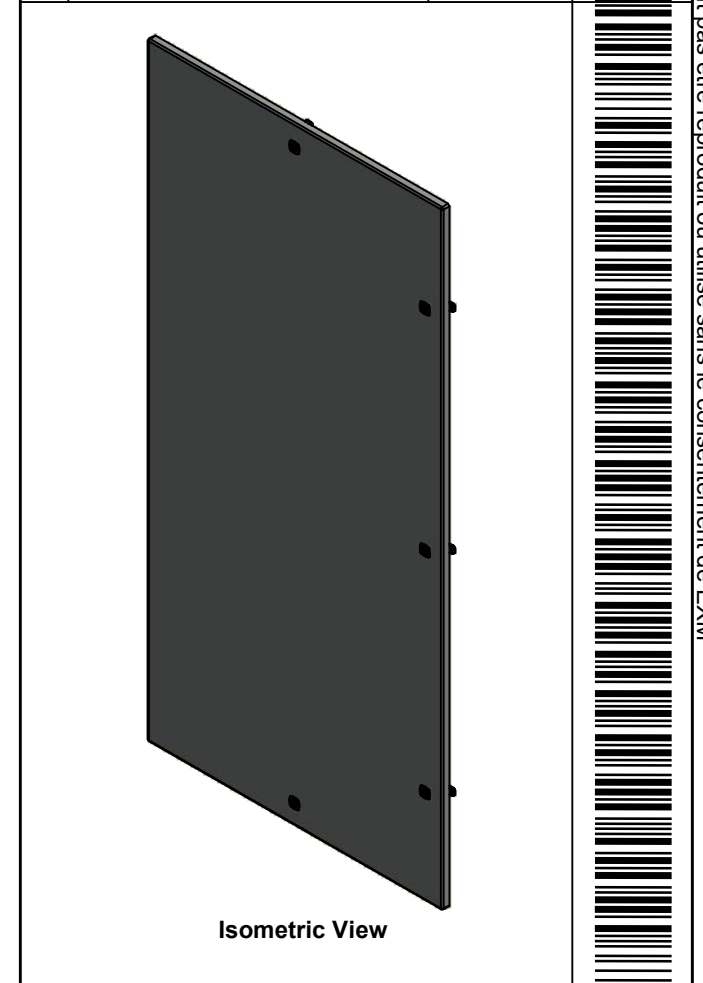
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS727212NOIPMF R-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412DDS727212NOIPMF L-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2019-09-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" Slave Door		Detail Rev.
Part Number Numéro Pièce 5412DDS727212NOIPLD		Rev. 13 0

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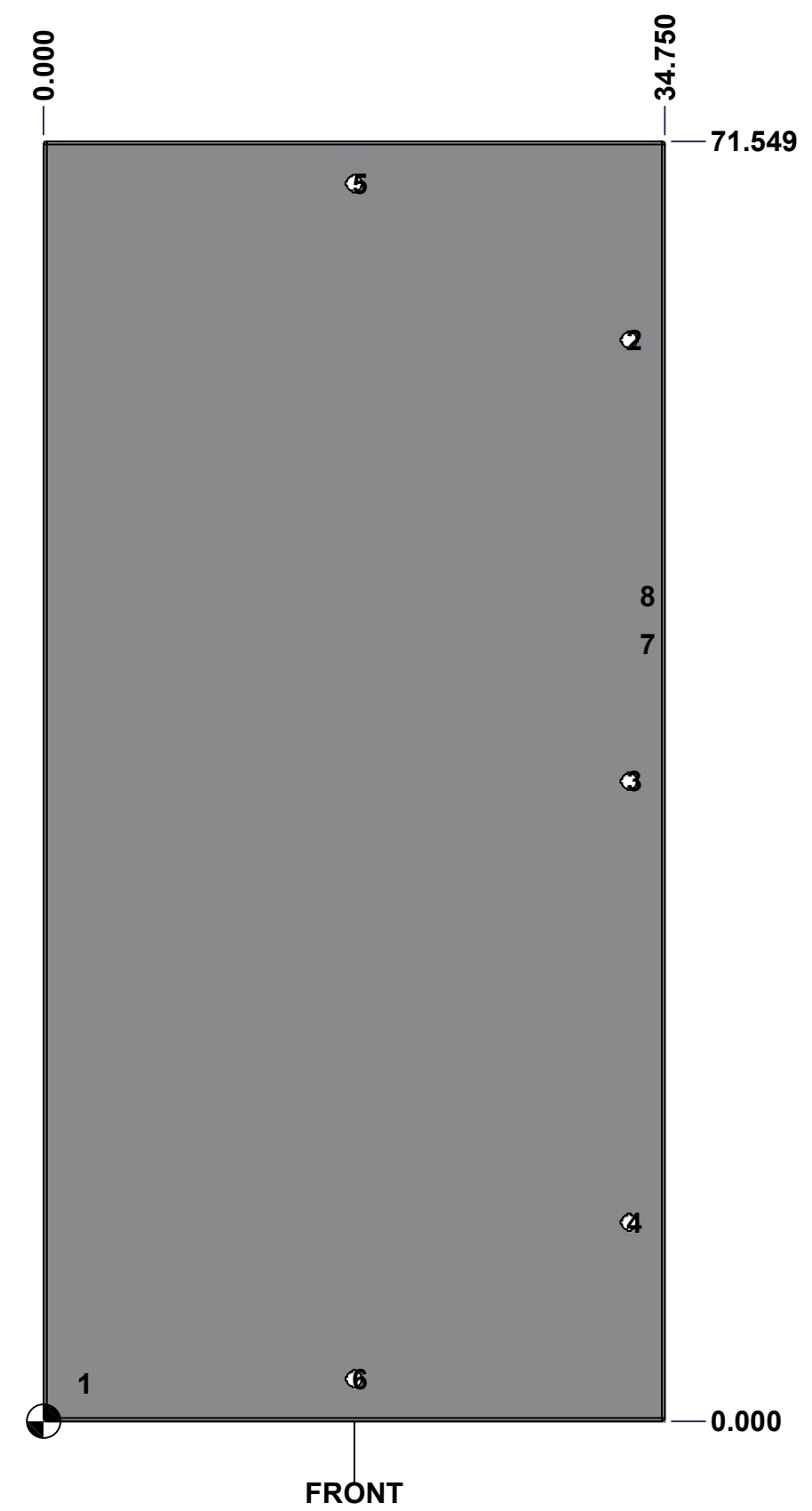
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	60.430	LOCK 889 SCQ4-SL @ 0.0°
3	32.750	35.774	LOCK 889 SCQ4-SL @ 0.0°
4	32.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
5	17.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	43.445	STUDS M6 x 18mm (Inside)
8	33.489	46.123	STUDS M6 x 18mm (Inside)

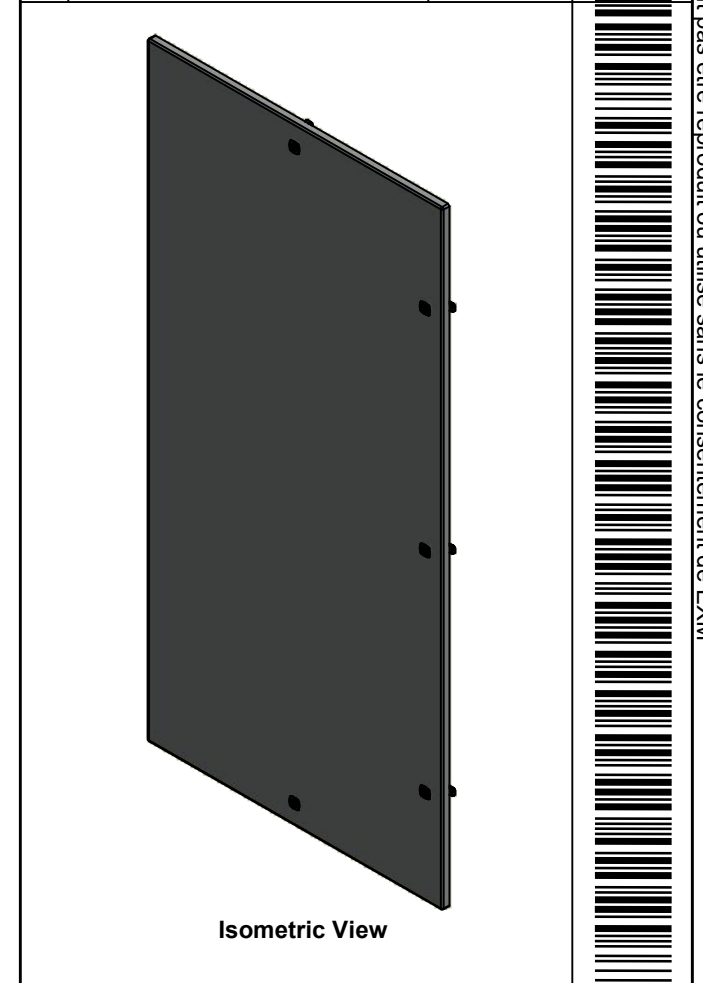



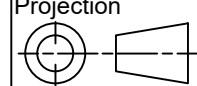
	Description	Status
	5412DDS 72" x 72" Slave Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212NOIPLD	0
		14
		18

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No.	Revisions	Date	By/Par

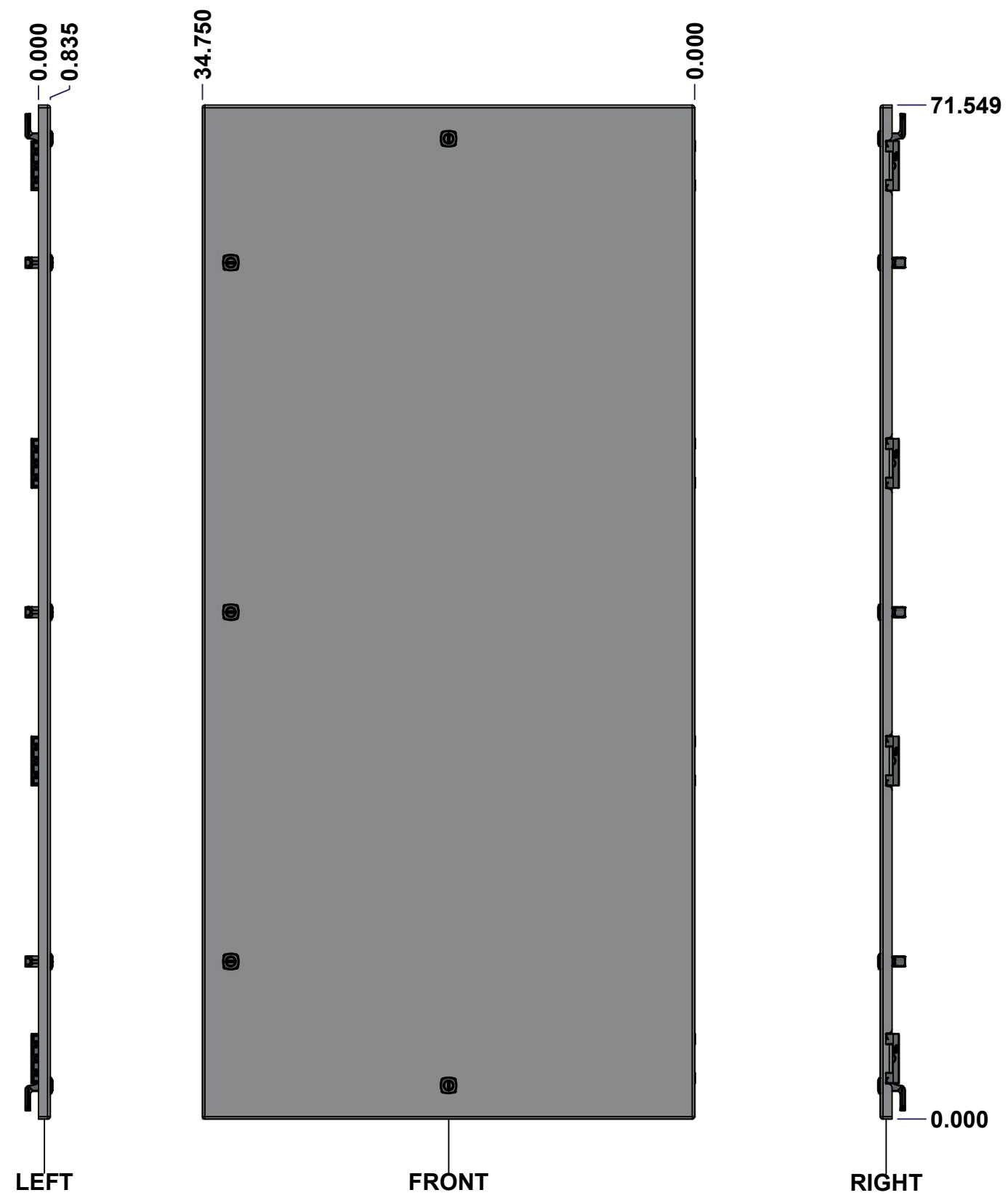
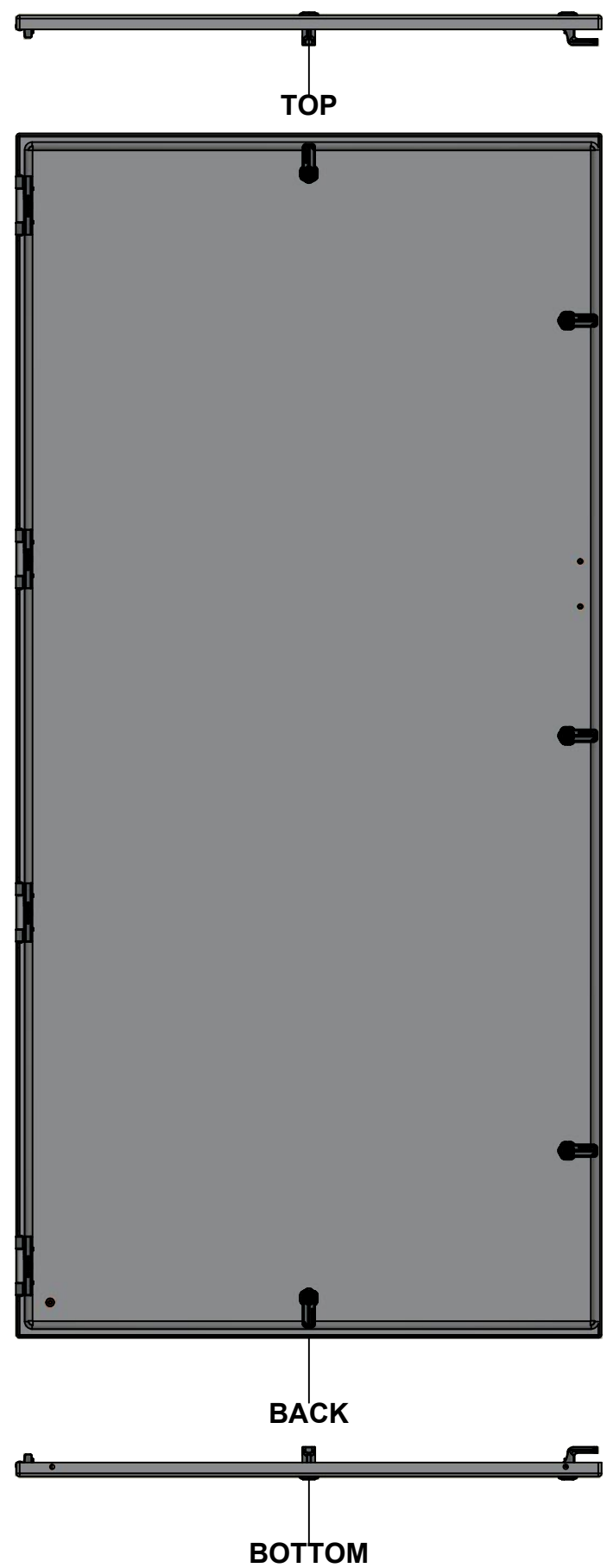


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2019-09-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" Slave Door		Detail Rev.
Part Number Numéro Pièce 5412DDS727212NOIPLD		Rev. 15 0 18

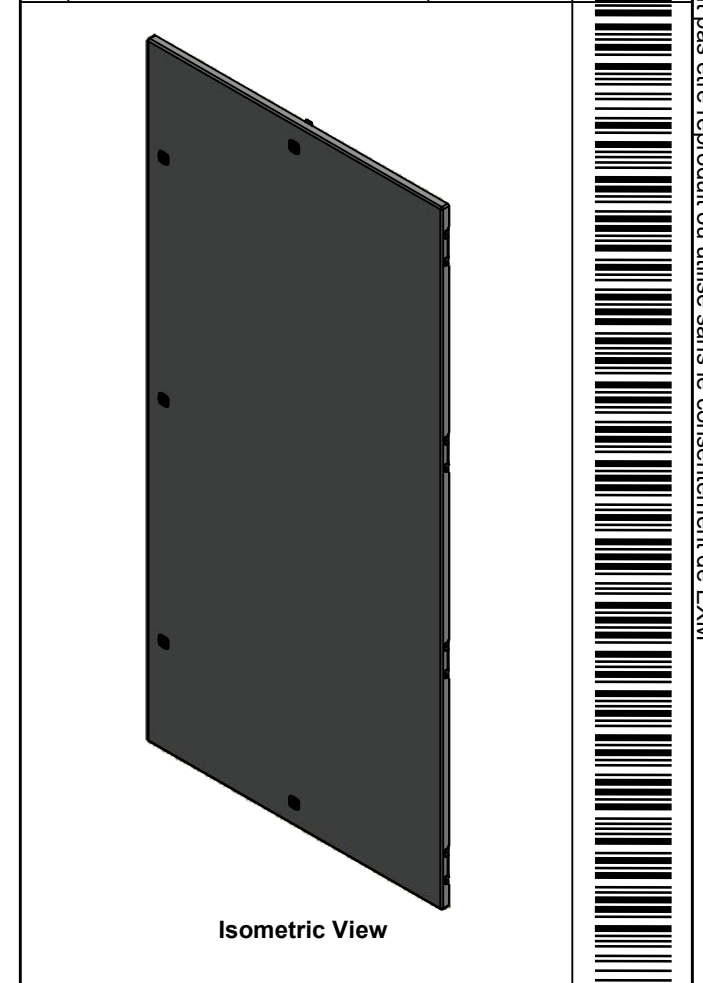
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS727212NOIPDG	0	5412DDS 72" x 72" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS727212NOIPLD-P	0	5412DDS 72" x 72" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2019-09-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" Master Door		Detail Rev.
Part Number Numéro Pièce 5412DDS727212NOIPFD		Rev. 16 0 18

SEE BILL OF MATERIAL ON LAST PAGE

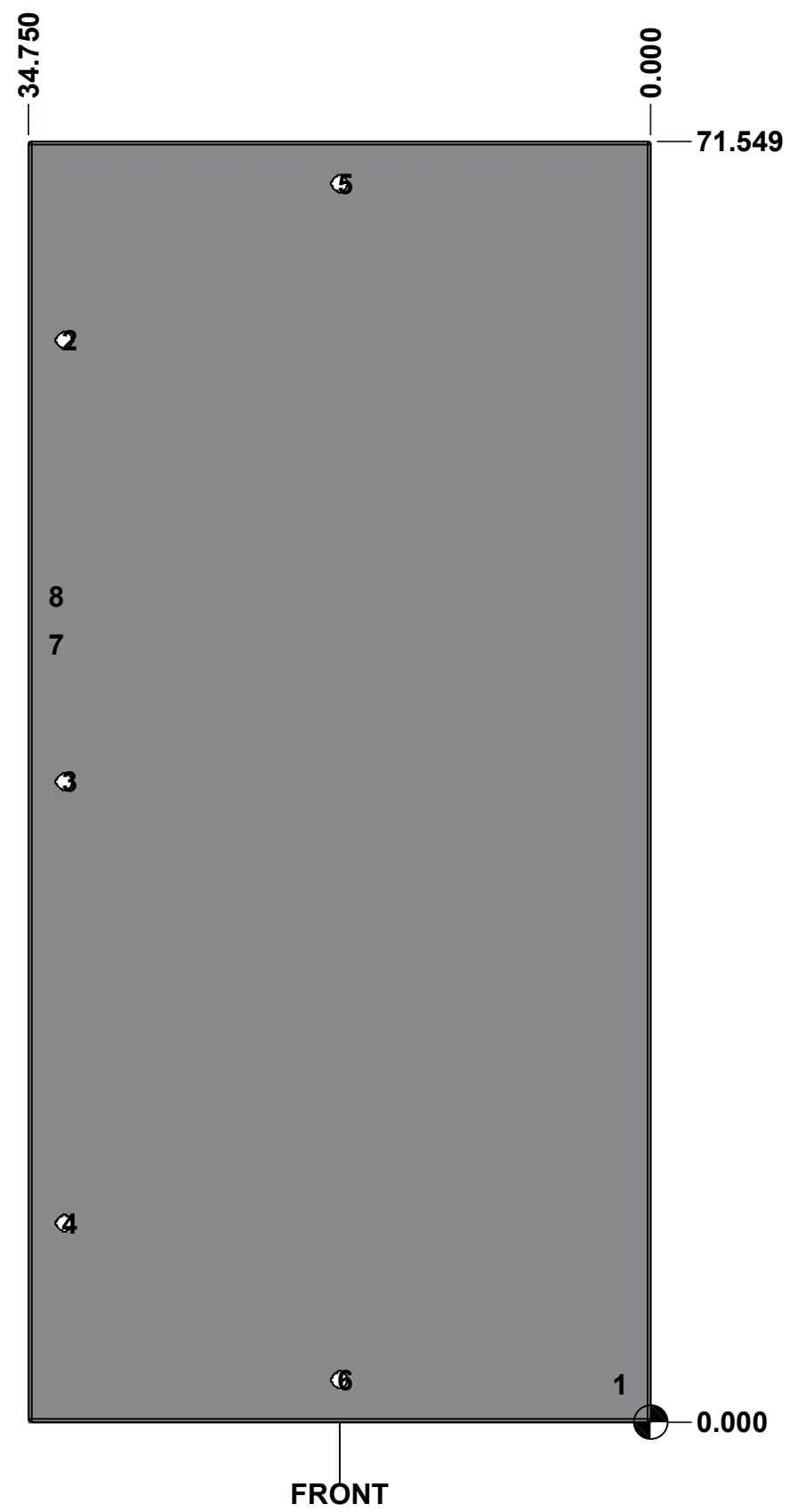
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	60.430	LOCK 889 SCQ4-SL @ 180.0°
3	32.750	35.774	LOCK 889 SCQ4-SL @ 180.0°
4	32.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
5	17.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	43.445	STUDS M6 x 18mm (Inside)
8	33.489	46.123	STUDS M6 x 18mm (Inside)

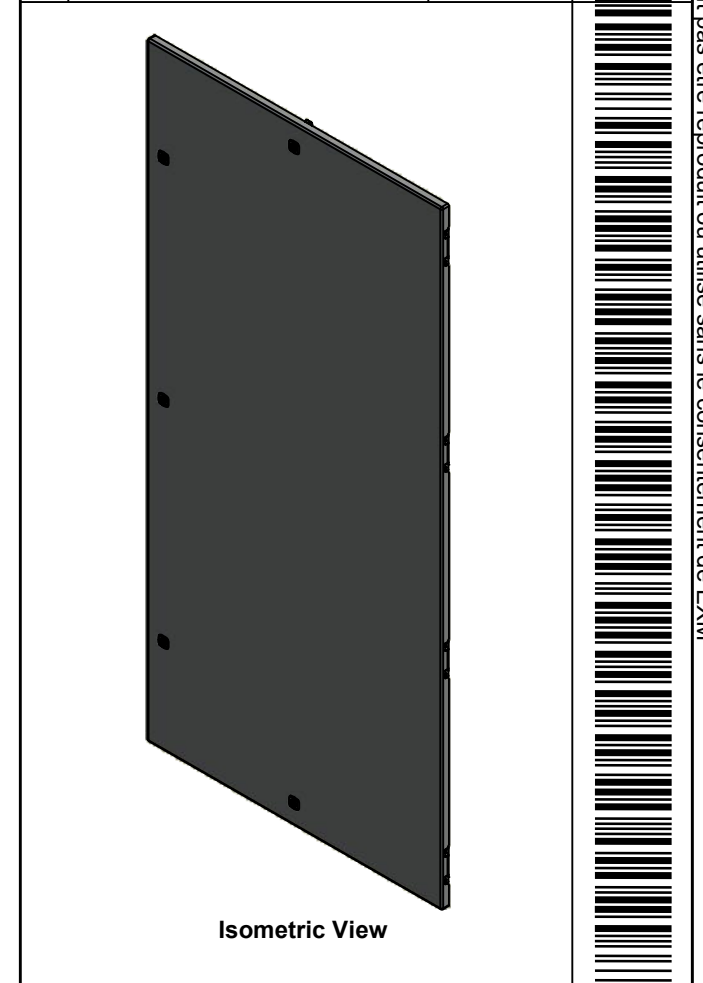


	Description	Status
	5412DDS 72" x 72" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS727212NOIPFD	0
		17
		18

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No.	Revisions	Date	By/Par




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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2019-09-19

Material / Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
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Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 5412DDS 72" x 72" Master Door	Detail Rev.
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Part Number / Numéro Pièce: 5412DDS727212NOIPFD	Rev. 0	18
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Qty	Part Name	Rev	Description
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS727212NOIPDG	0	5412DDS 72" x 72" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS727212NOIPFD-P	0	5412DDS 72" x 72" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			