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Tolerance ±1/32" unless otherwise specified

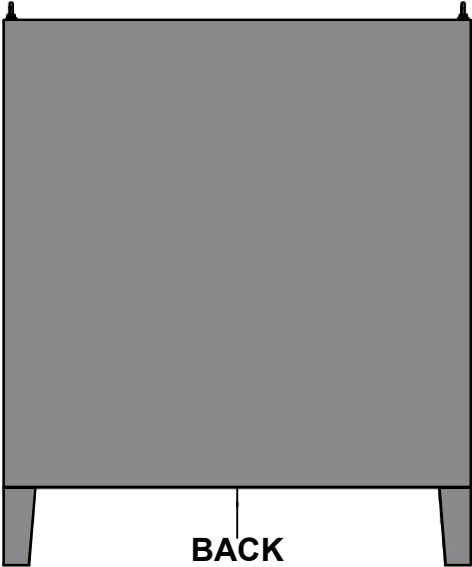
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412DDS727224\5412DDS727224.idw

Tolérance ±1/32" sauf spécification contraire

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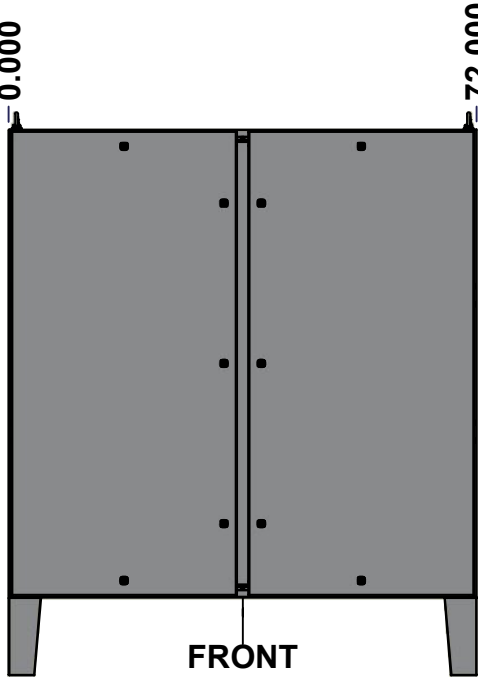
TOP



BACK



LEFT



FRONT

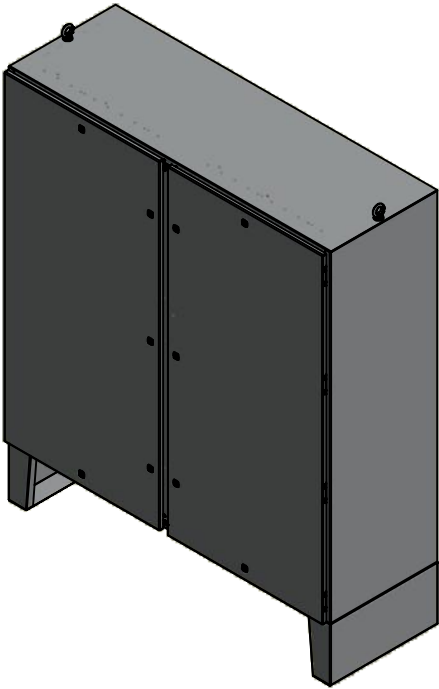


RIGHT

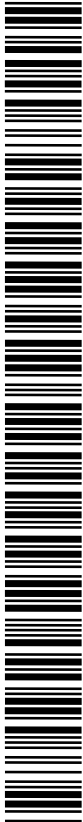


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

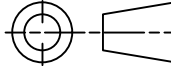


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 9/19/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
5412DDS727224		0	18

SEE BILL OF MATERIAL ON LAST PAGE

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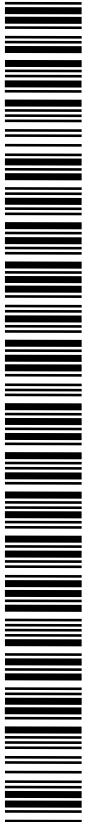
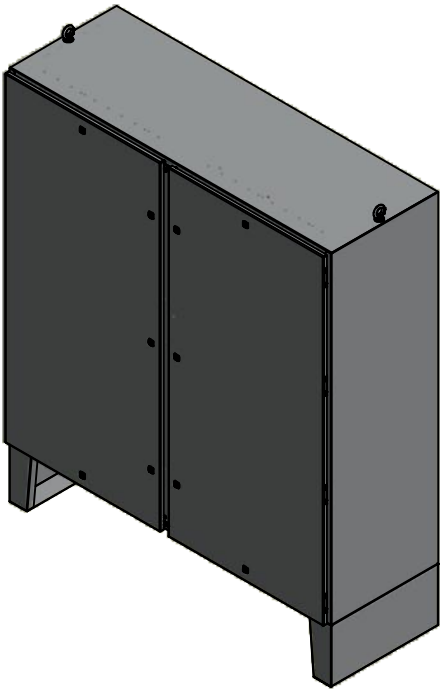
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PPL included (Not installed)
7	C/W Eyebolts
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts installed (Included)
10	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

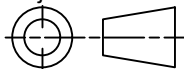


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 9/19/2014	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	2 18
5412DDS727224			

1	5412DDS727224MF	0	885 MFHD 12" x 24" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDS727224FD	0	5412DDS 72" x 72" Master Door
1	5412DDS727224LD	0	5412DDS 72" x 72" Slave Door
1	5412DDS727224B	0	5412DDS 72" x 72" x 24" Body
2	5412DDS727224GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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Tolerance ±1/32" unless otherwise specified

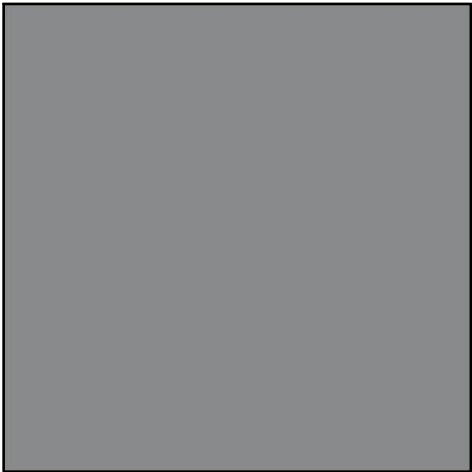
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Tolérance ±1/32" sauf spécification contraire

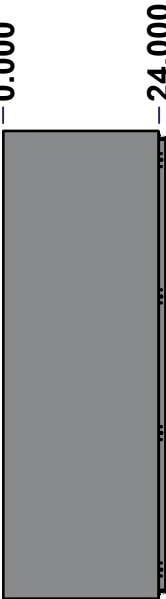
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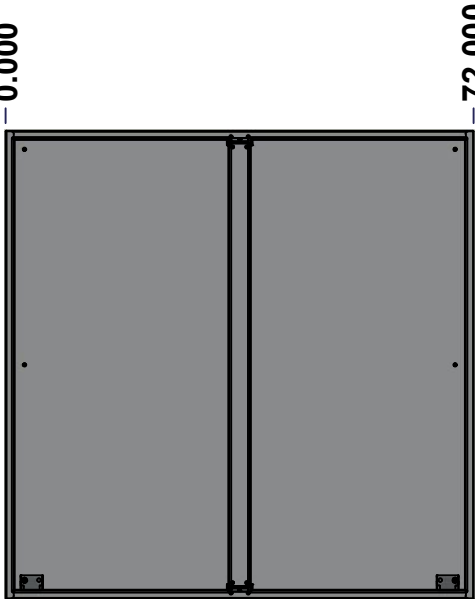
TOP



BACK



LEFT



FRONT

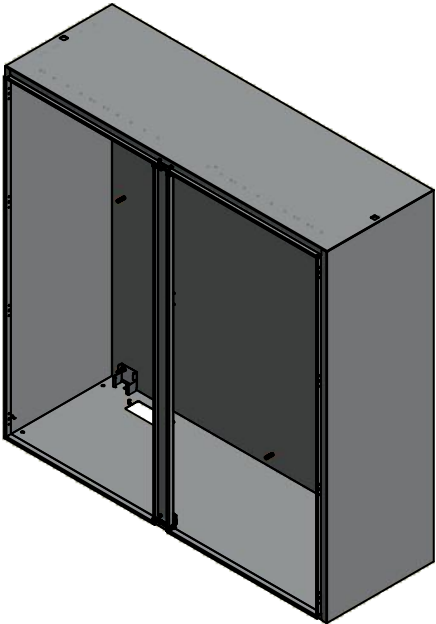


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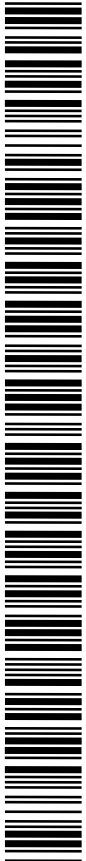


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

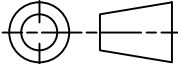


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 9/19/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 72" x 72" x 24" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 18
5412DDS727224B			

SEE BILL OF MATERIAL ON LAST PAGE

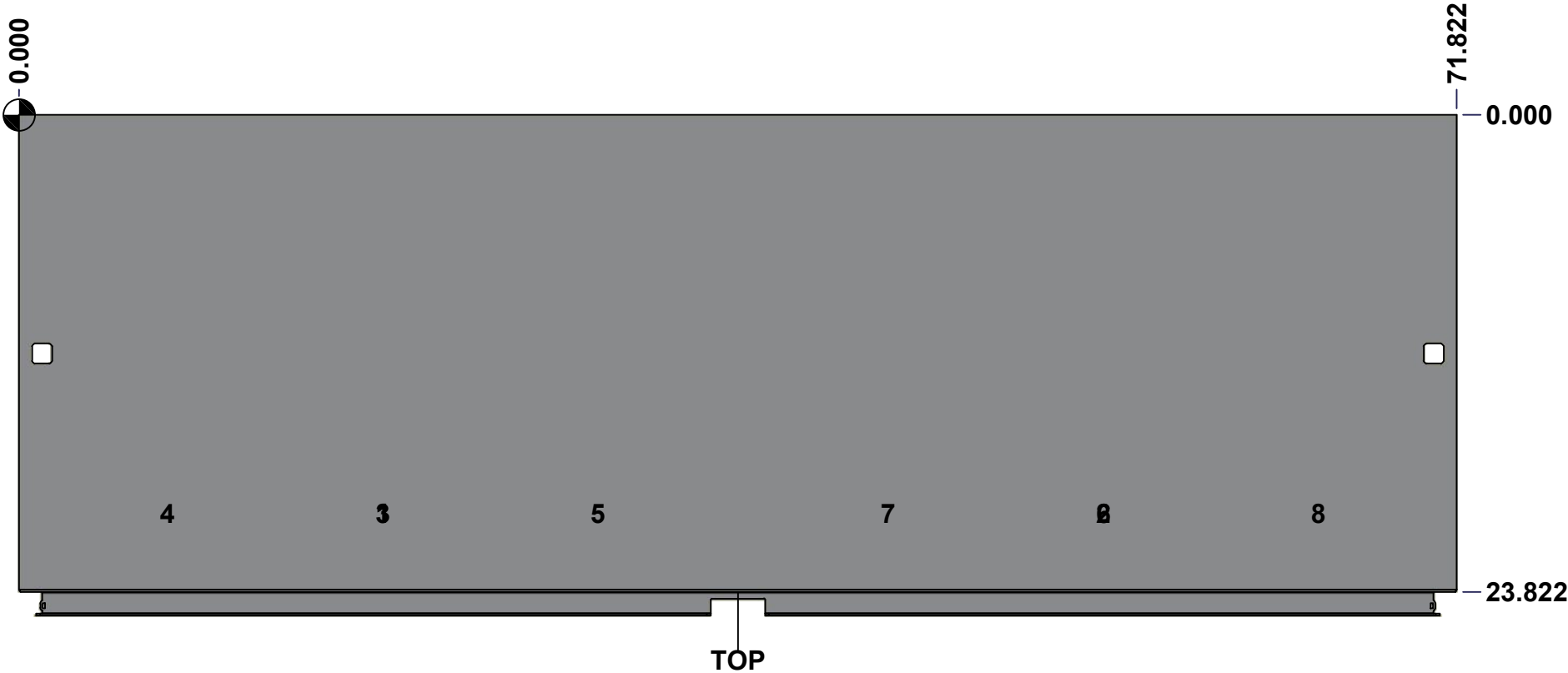
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	19.911	Struts CR400 27.500" (Inside)
2	53.911	19.911	Struts CR400 27.500" (Inside)
3	17.911	19.911	STUDS M6 x 10mm (Inside)
4	7.161	19.911	STUDS M6 x 10mm (Inside)
5	28.661	19.911	STUDS M6 x 10mm (Inside)
6	53.911	19.911	STUDS M6 x 10mm (Inside)
7	43.161	19.911	STUDS M6 x 10mm (Inside)
8	64.661	19.911	STUDS M6 x 10mm (Inside)

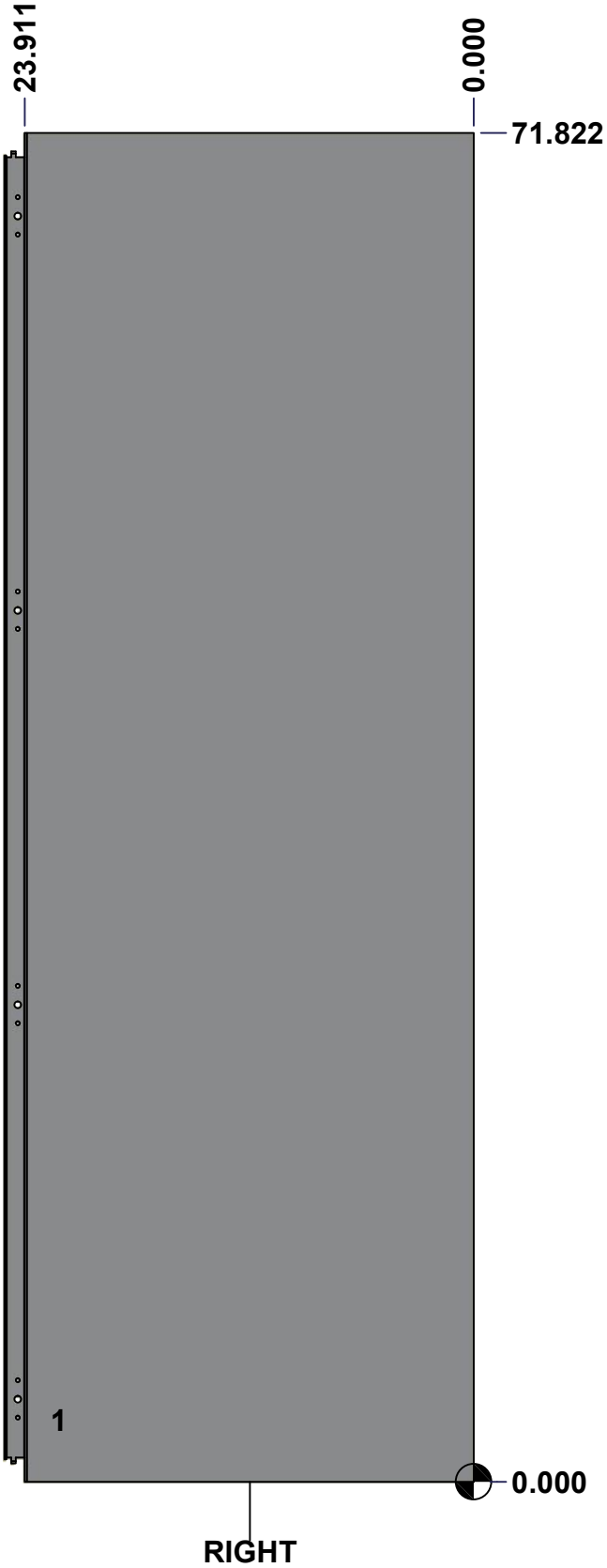


	Description	Status	
	5412DDS 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412DDS727224B	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 72" x 72" x 24" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	18
5412DDS727224B			

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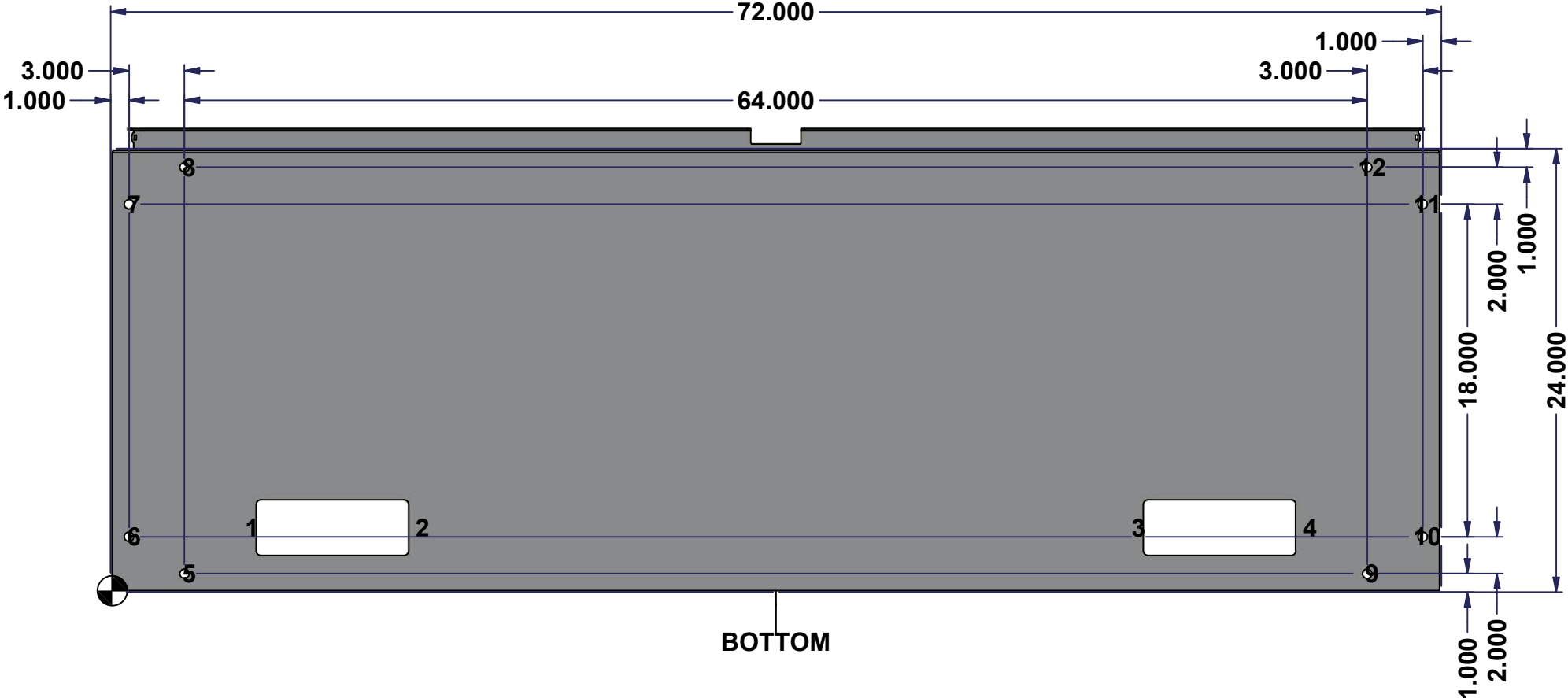
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.911	0.911	RND Ø0.500
6	0.911	2.911	RND Ø0.500
7	0.911	20.911	RND Ø0.500
8	3.911	22.911	RND Ø0.500
9	67.911	0.911	RND Ø0.500
10	70.911	2.911	RND Ø0.500
11	70.911	20.911	RND Ø0.500
12	67.911	22.911	RND Ø0.500



	Description	Status	
	5412DDS 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce 5412DDS727224B	Rev. 0	6 18

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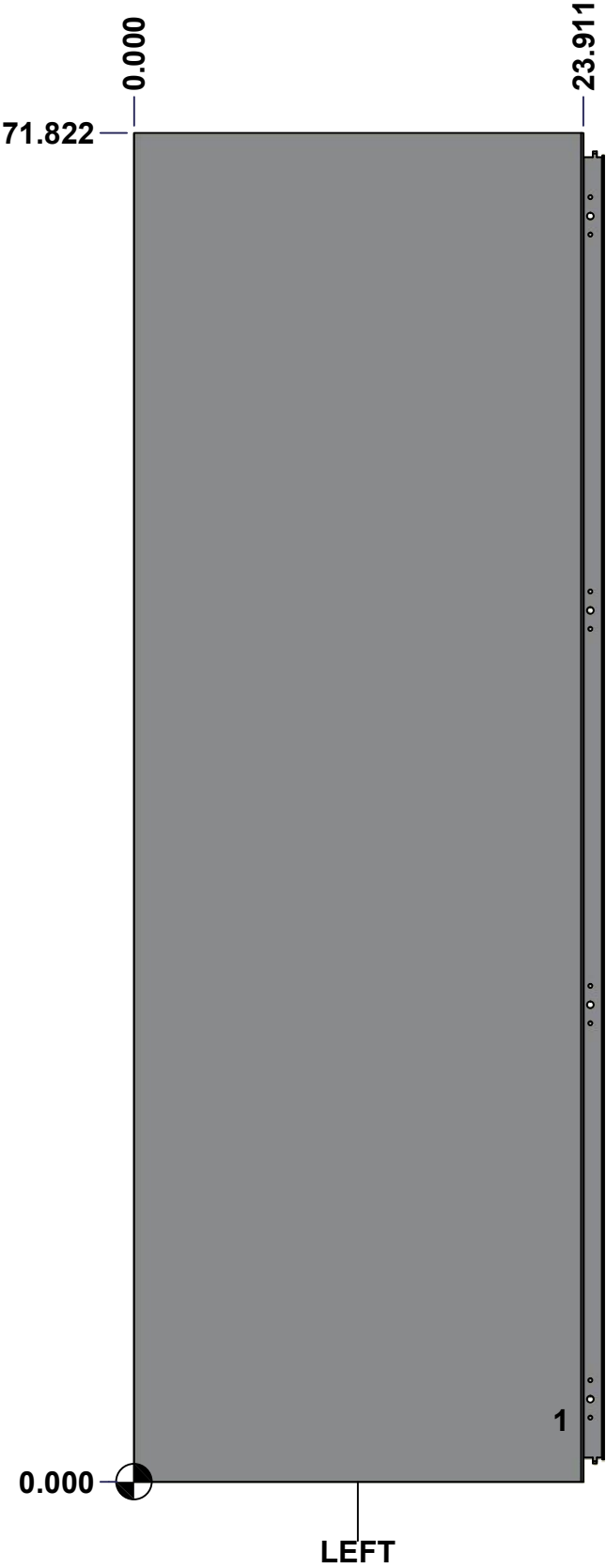
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412DDS727224B	0	18

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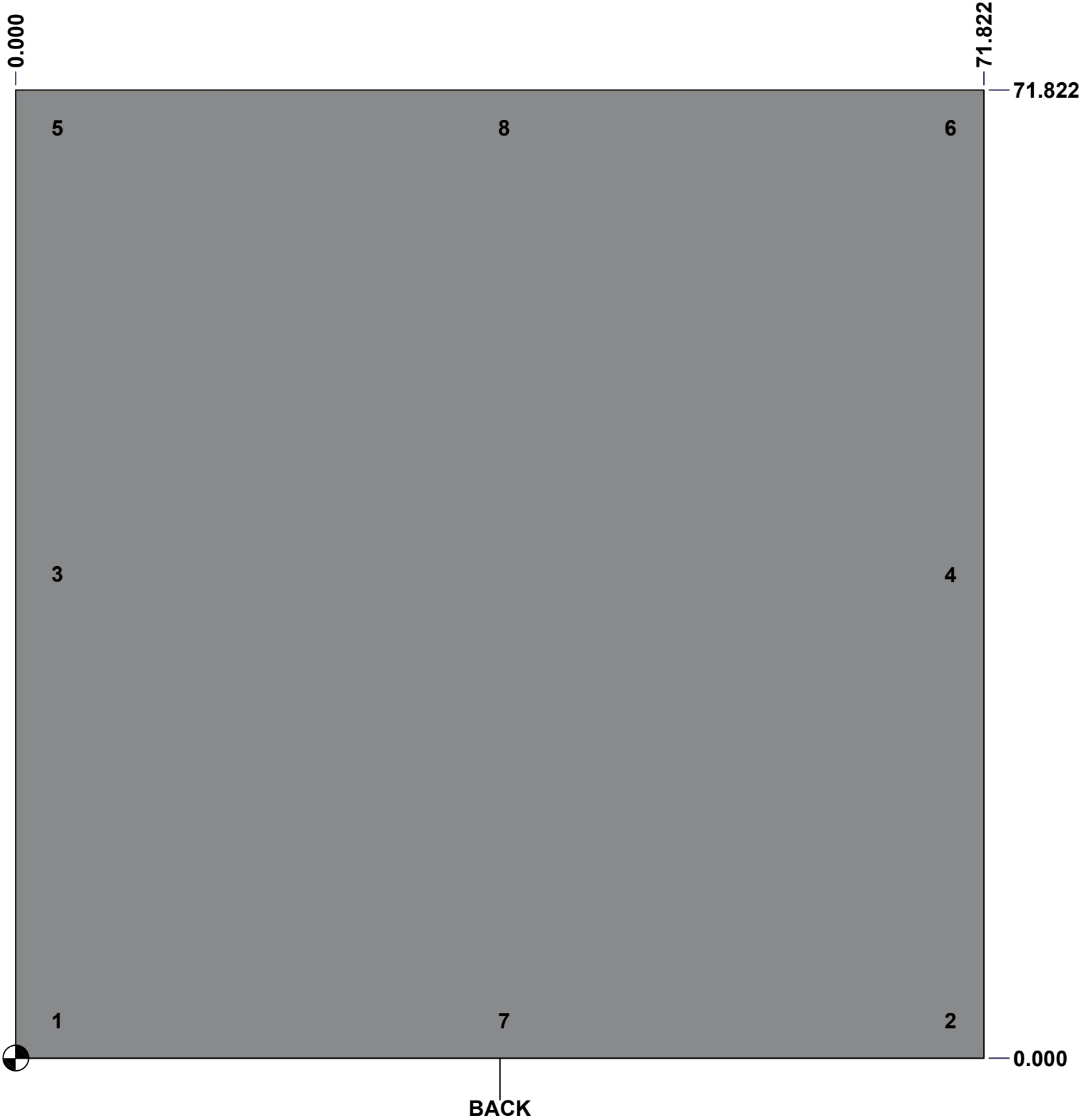
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	69.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	35.911	IP STUD M10 x 40mm (Inside)
4	69.036	35.911	IP STUD M10 x 40mm (Inside)
5	2.786	69.036	IP STUD M10 x 40mm (Inside)
6	69.036	69.036	IP STUD M10 x 40mm (Inside)
7	35.911	2.786	IP STUD M10 x 40mm (Inside)
8	35.911	69.036	IP STUD M10 x 40mm (Inside)



	Description	Status	
	5412DDS 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412DDS727224B	0	18

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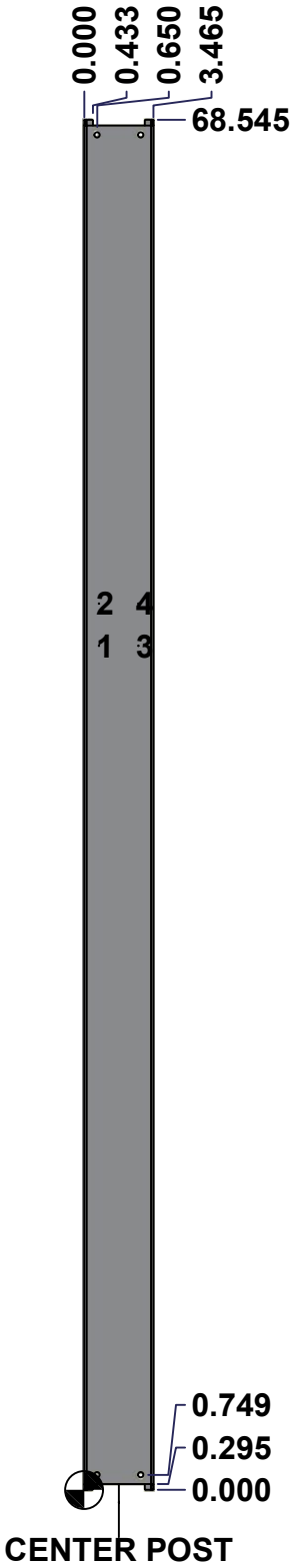
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412DDS727224B	0	18

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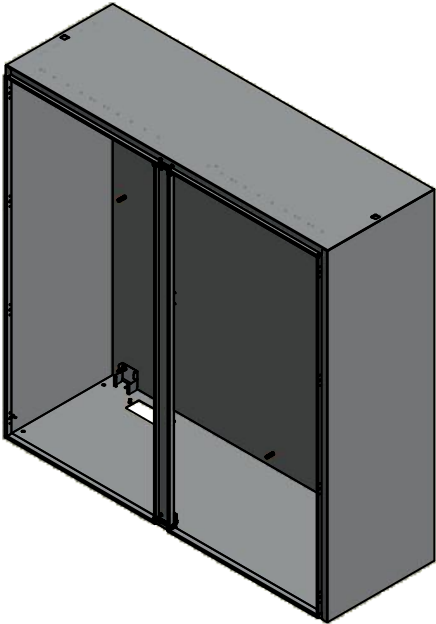
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

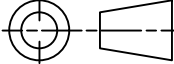
6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS727224CP-P	0	5412DDS 72" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5412DDS727224BT-P	0	5412DDS 72" x 24" Bottom Part
1	5412DDS727224T-P	0	5412DDS 72" x 24" Top Part
1	5412DDS727224RS-P	0	5412DDS 72" x 72" Right Part
1	5412DDS727224LS-P	0	5412DDS 72" x 72" Left Part
1	5412DDS727224B-P	0	5412DDS 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm

Qty	Part Number	Rev	Description
Parts List			



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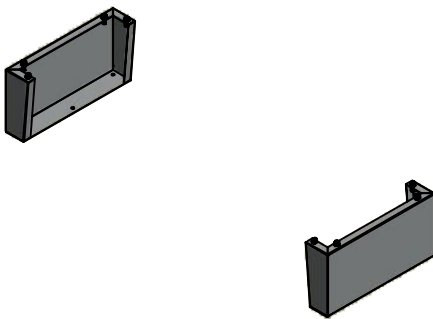
Customer Client
Date
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 9/19/2014
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color / Couleur: Asa-61 Grey
Finish / Fini: Smooth
Description: 5412DDS 72" x 72" x 24" Body
Part Number / Numéro Pièce: 5412DDS727224B

Flatness / Aplatissement
Max 3.0mm
Projection


Detail Rev.
Rev. 10
0 18

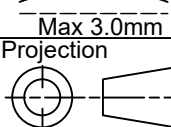
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No.	Revisions	Date	By/Par



Isometric View



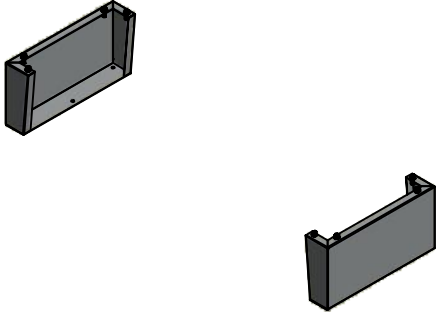
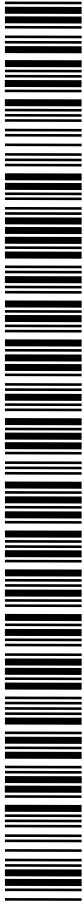
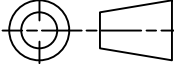
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		 Max 3.0mm Projection
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 9/19/2014
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey		Finish Fin Smooth
Description 885 MFHD 12" x 24" Mounting Feet		Detail Rev.
Part Number Numéro Pièce 5412DDS727224MF		Rev. 11 0 18

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 9/19/2014	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 885 MFHD 12" x 24" Mounting Feet			Detail Rev.
Part Number Numéro Pièce 5412DDS727224MF			Rev. 12 0 18

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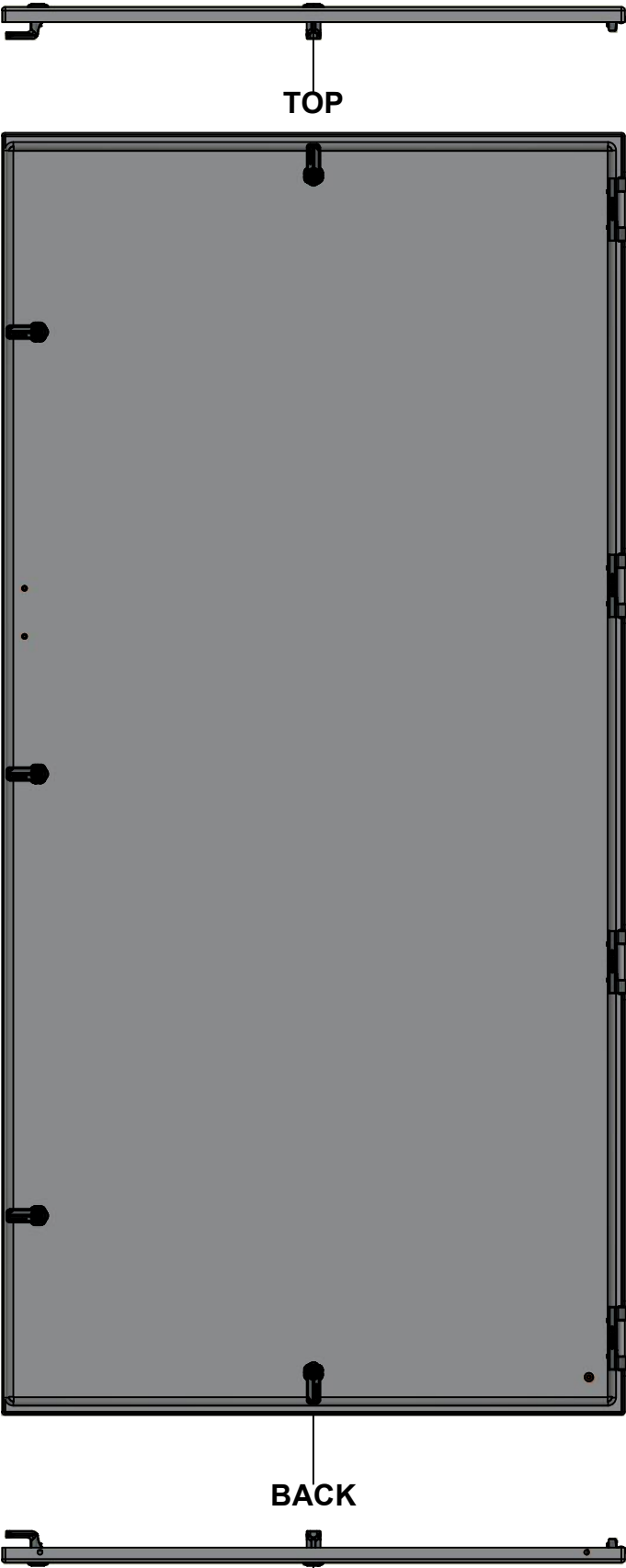
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS727224MFR-P	0	885 MFHD 12" x 24" Right Mounting Feet Part
1	5412DDS727224MFL-P	0	885 MFHD 12" x 24" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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Tolérance ±1/32" sauf spécification contraire



0.000
0.835

0.000

34.750

71.549

0.000

LEFT

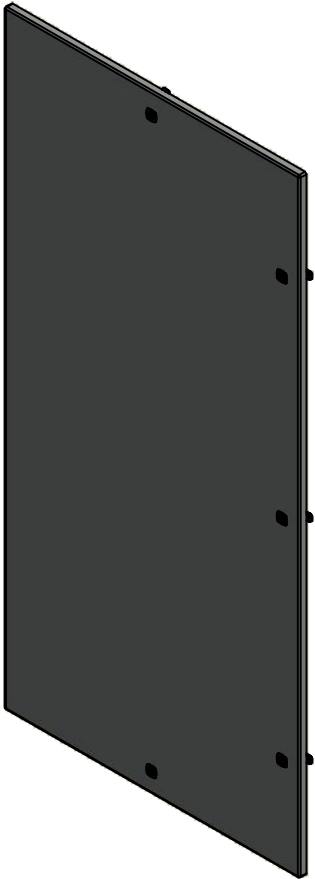
FRONT

RIGHT

TOP

BACK

BOTTOM



Isometric View

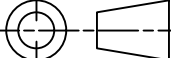


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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par		Date 9/19/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412DDS 72" x 72" Slave Door			
Part Number Numéro Pièce		Rev.	13
5412DDS727224LD		0	18

SEE BILL OF MATERIAL ON LAST PAGE

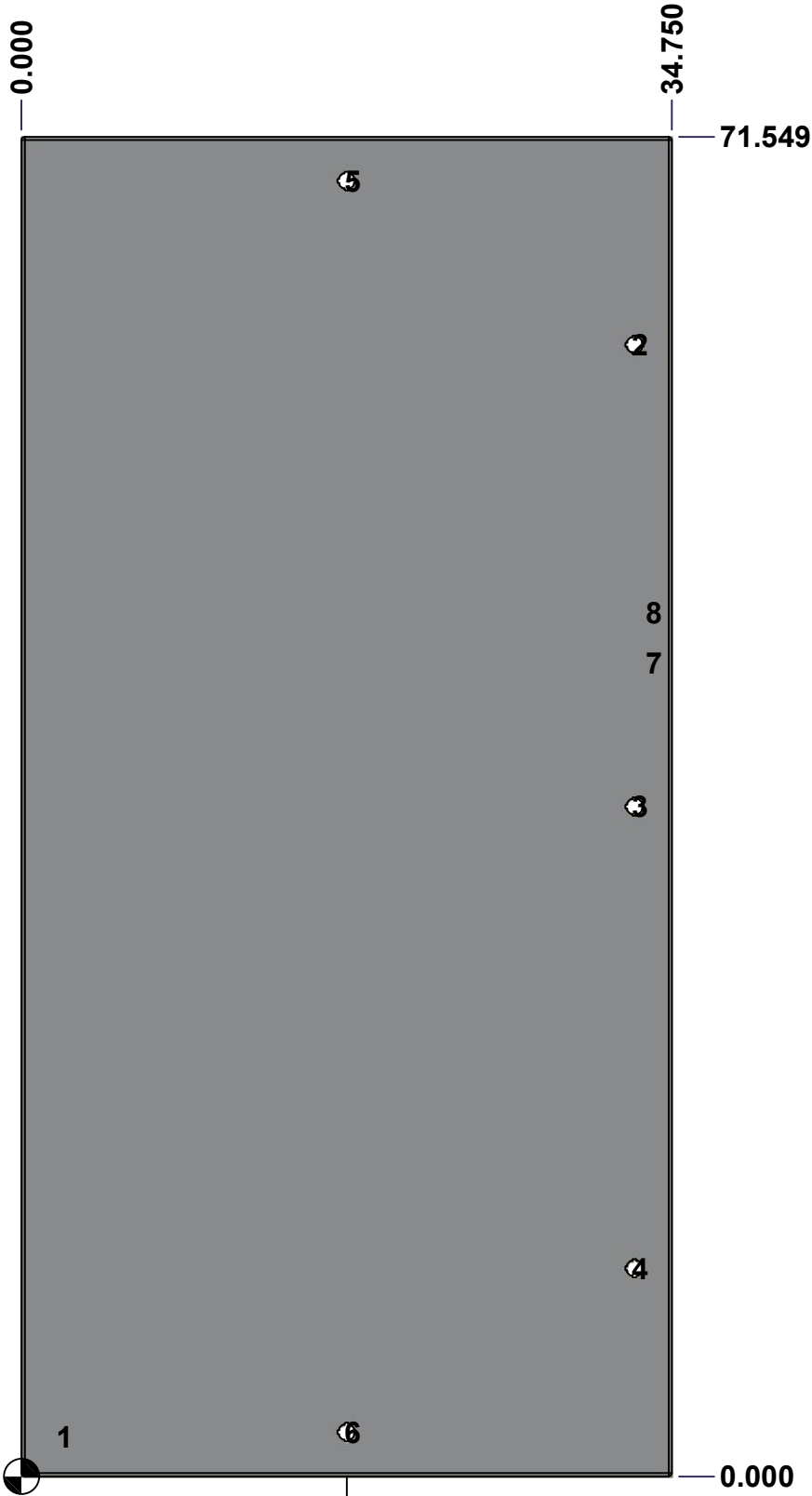
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	60.430	LOCK 889 SCQ4-SL @ 0.0°
3	32.750	35.774	LOCK 889 SCQ4-SL @ 0.0°
4	32.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
5	17.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	43.445	STUDS M6 x 18mm (Inside)
8	33.489	46.123	STUDS M6 x 18mm (Inside)



FRONT

	Description	Status	
	5412DDS 72" x 72" Slave Door	(NULL)	
	Part Number Numéro Pièce	Rev.	14
	5412DDS727224LD	0	18

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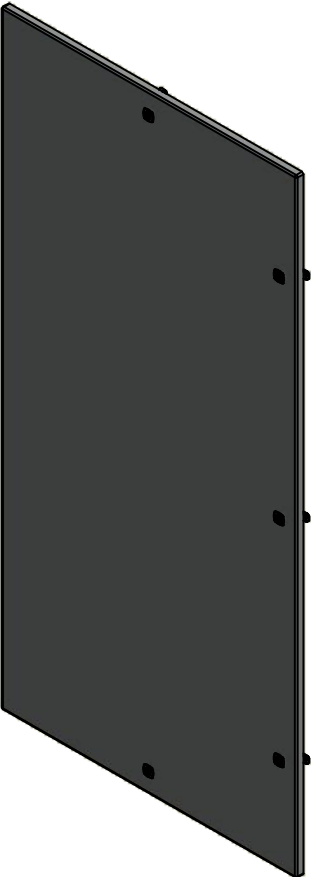
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412DDS727224\5412DDS727224.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

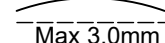
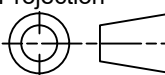


Isometric View





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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 9/19/2014	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412DDS 72" x 72" Slave Door			Detail Rev.
Part Number Numéro Pièce 5412DDS727224LD			Rev. 0
			15 18

2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS727224DG	0	5412DDS 72" x 72" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS727224LD-P	0	5412DDS 72" x 72" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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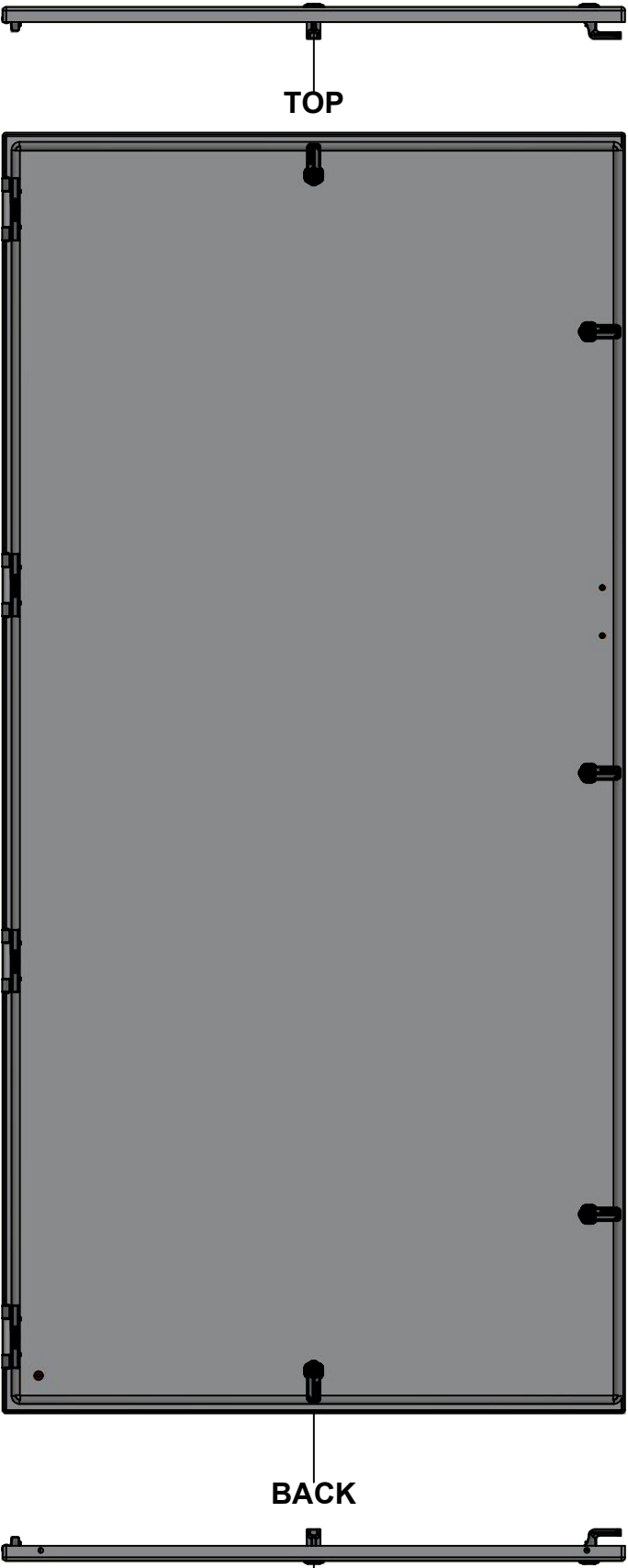
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Tolerance ±1/32" unless otherwise specified

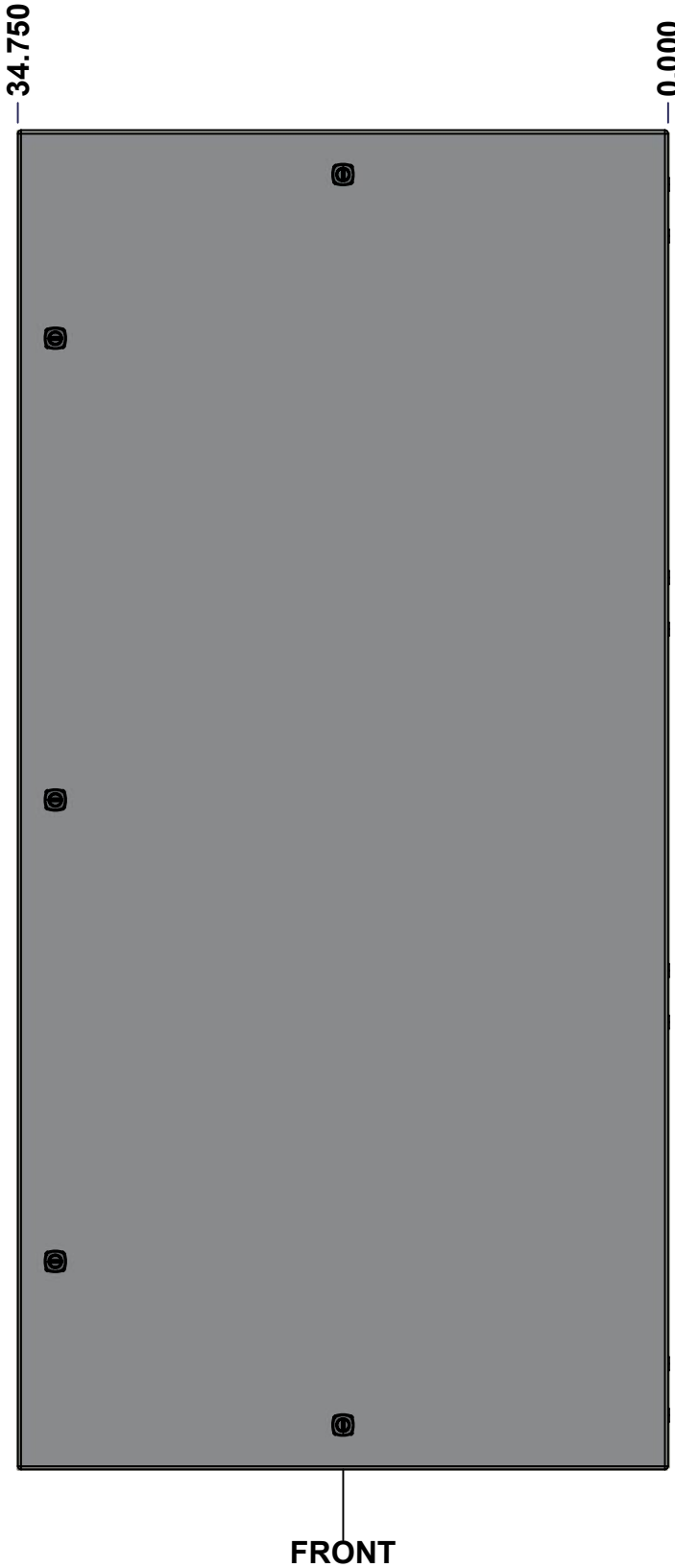
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Tolérance ±1/32" sauf spécification contraire

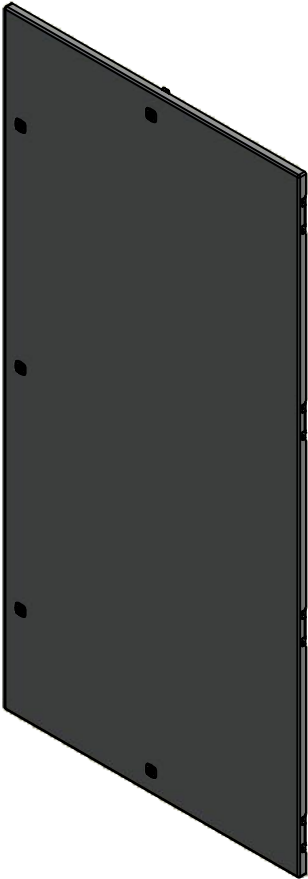
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0.000
0.835
LEFT



71.549
0.000
RIGHT



Isometric View

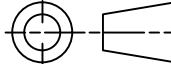


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/19/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412DDS 72" x 72" Master Door

Detail Rev.

Part Number
Numéro Pièce

5412DDS727224FD

Rev.

16

0

18

SEE BILL OF MATERIAL ON LAST PAGE

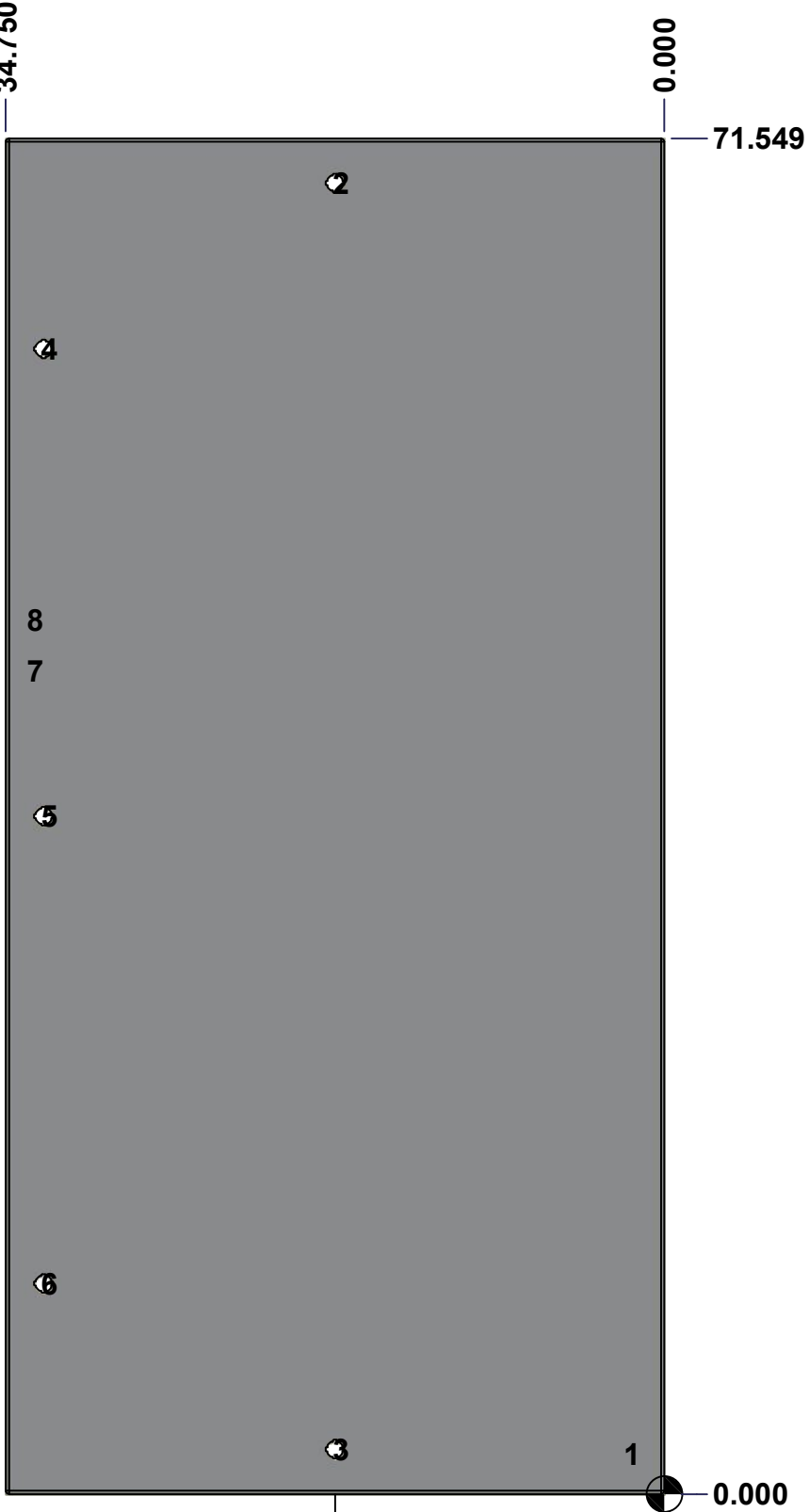
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	17.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
3	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
4	32.750	60.430	LOCK 889 SCQ4-SL @ 180.0°
5	32.750	35.774	LOCK 889 SCQ4-SL @ 180.0°
6	32.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
7	33.489	43.445	STUDS M6 x 18mm (Inside)
8	33.489	46.123	STUDS M6 x 18mm (Inside)



FRONT

	Description	Status	
	5412DDS 72" x 72" Master Door	(NULL)	
	Part Number	Rev.	17
	Numéro Pièce	0	18
5412DDS727224FD			

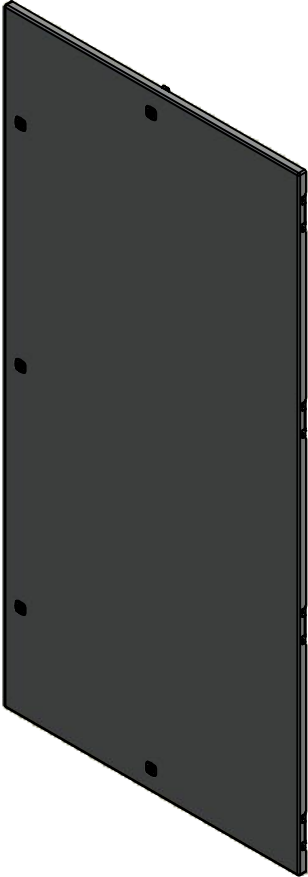
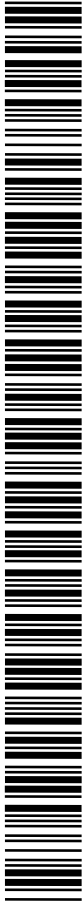
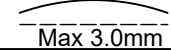
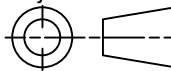
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 9/19/2014
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 5412DDS 72" x 72" Master Door			Detail Rev.
Part Number Numéro Pièce 5412DDS727224FD			Rev. 18 018

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2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS727224DG	0	5412DDS 72" x 72" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS727224FD-P	0	5412DDS 72" x 72" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

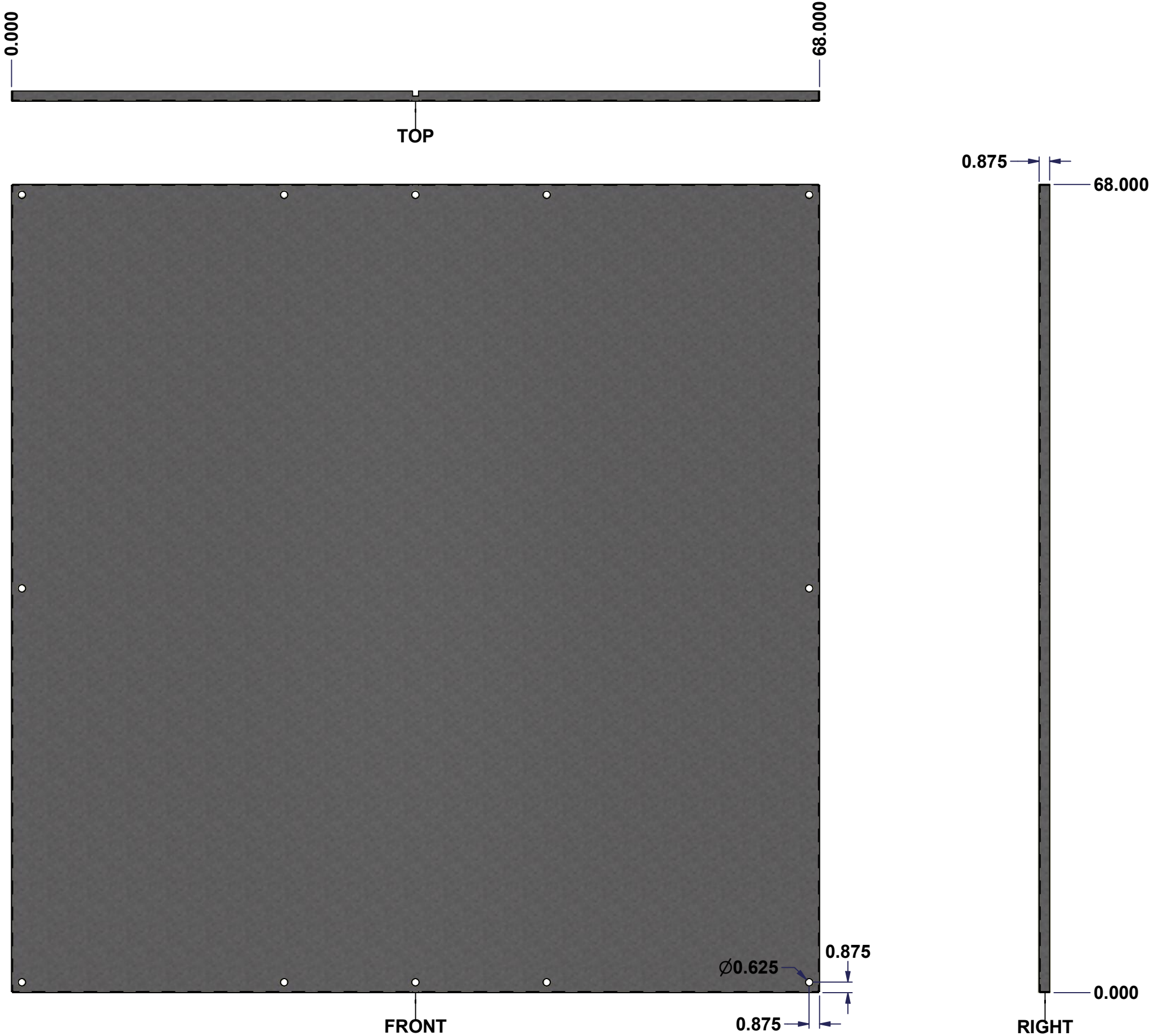
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Tolerance ±1/32" unless otherwise specified

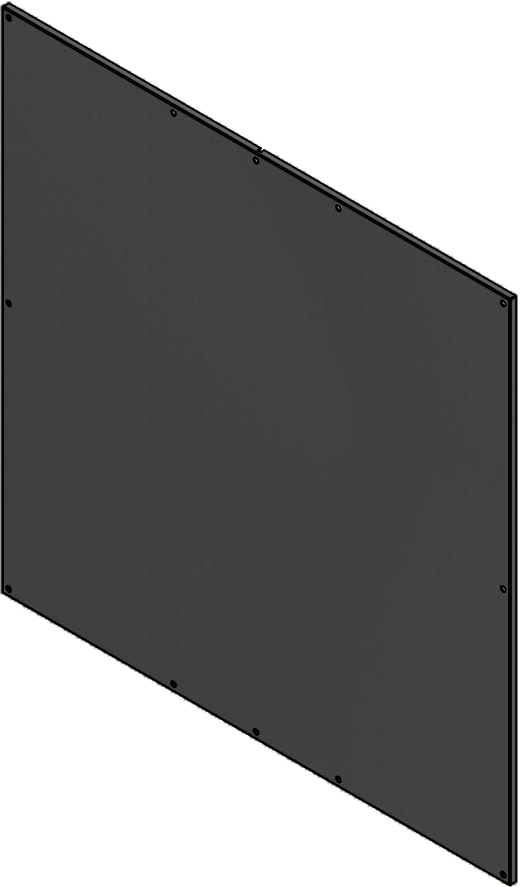
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

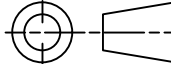


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 04/11/2009	
Material Matière 12 Ga Galvanized (2.5mm)			
Color Couleur Unpainted		Finish Fin Unpainted	
Description 885 SP7272G Inner Panel			Detail Rev.
Part Number Numéro Pièce 885SP7272G			Rev. 0
			1 2

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		 Max 3.0mm Projection
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted		Finish Fini Unpainted
Description 885 SP7272G Inner Panel		Detail Rev.
Part Number Numéro Pièce 885SP7272G		Rev. 0
		2 2

1	885SP7272G-P	0	885 SP7272G Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			