

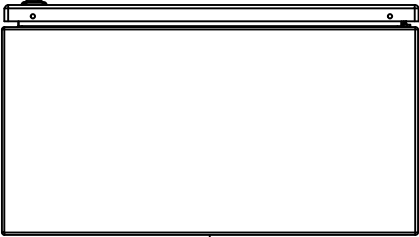
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Tolerance ±1/32" unless otherwise specified

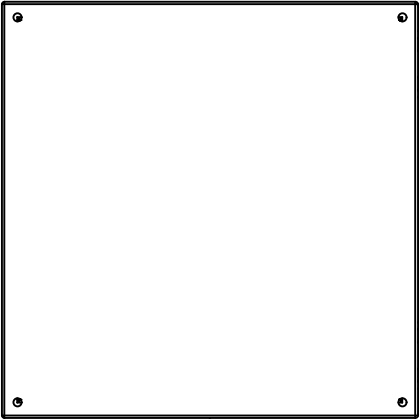
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Tolérance ±1/32" sauf spécification contraire

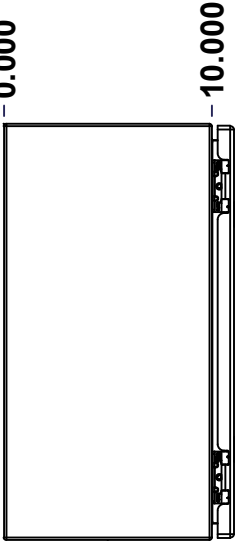
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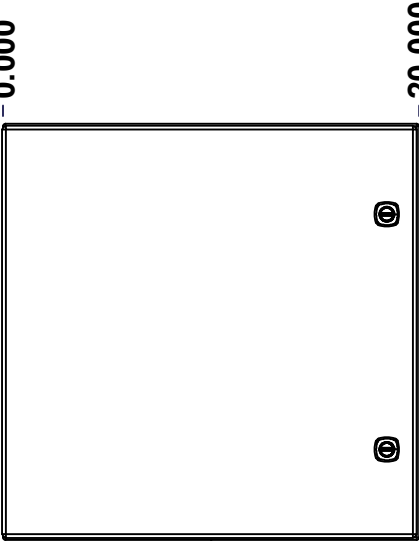
TOP



BACK



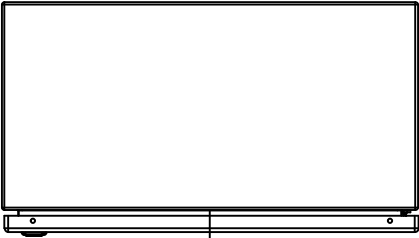
LEFT



FRONT

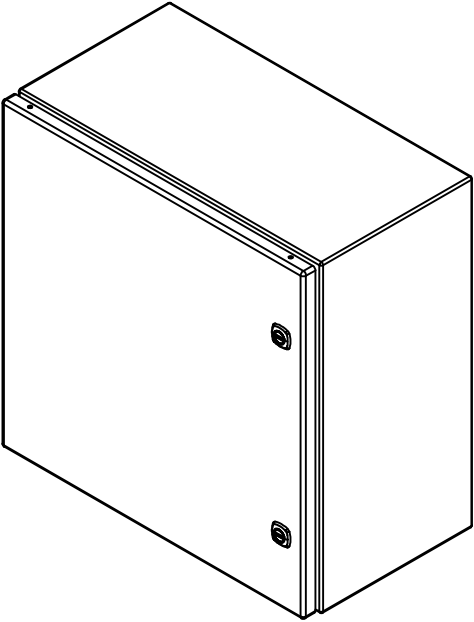


RIGHT



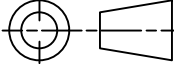
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 25-Aug-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412EAL 20" x 20" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 9
SEE BILL OF MATERIAL ON LAST PAGE		0	5412EAL202010

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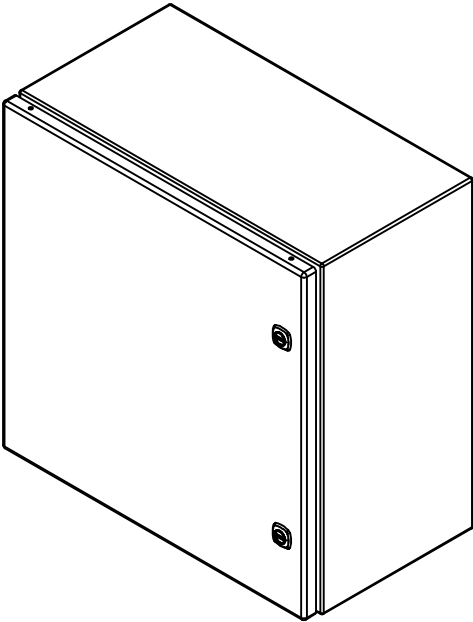
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

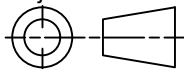


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 25-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color

Asa-61 Grey

Finish

Smooth

Description

5412EAL 20" x 20" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412EAL202010

Rev.

2

9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2020G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EAL202010C	0	5412EAL 20" x 20" Cover
1	5412EAL202010B	0	5412EAL 20" x 20" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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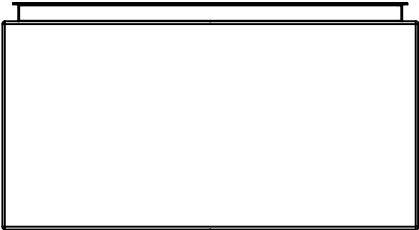
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Tolerance ±1/32" unless otherwise specified

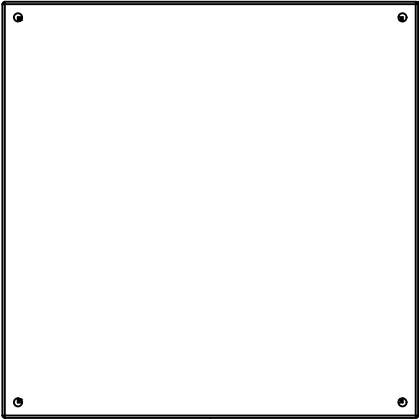
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Tolérance ±1/32" sauf spécification contraire

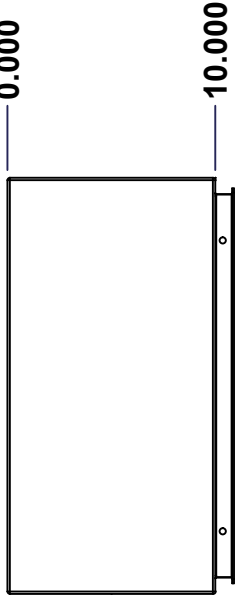
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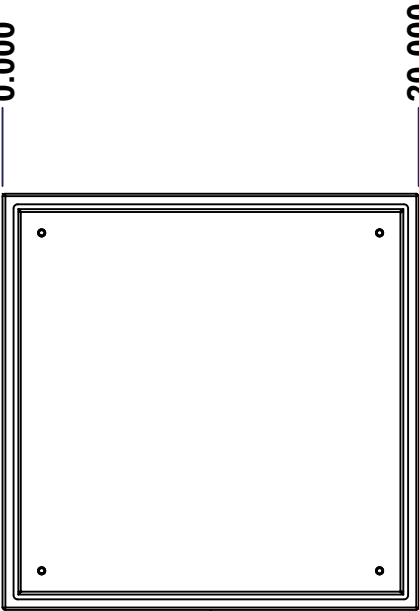
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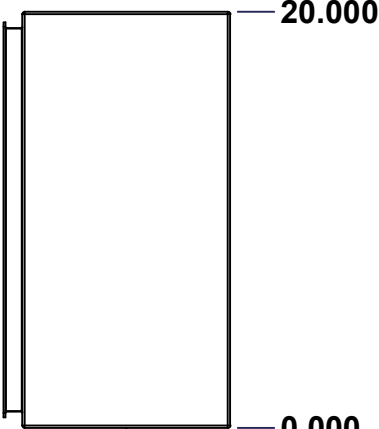
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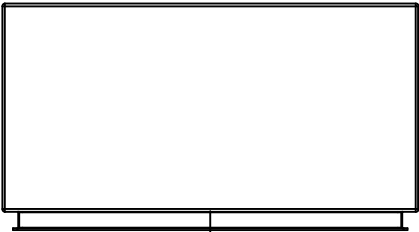
LEFT



FRONT

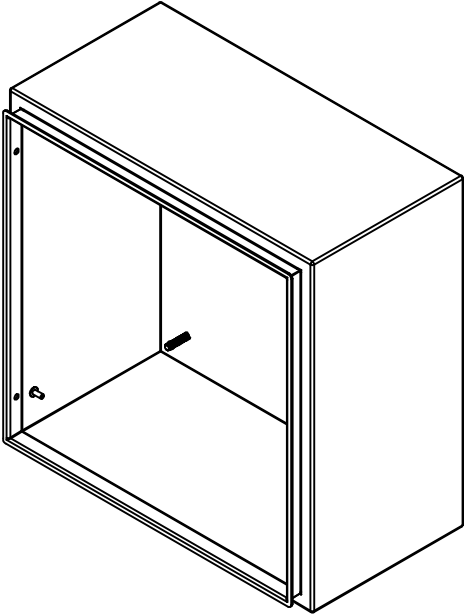


RIGHT

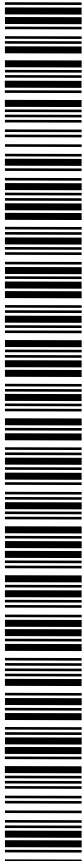


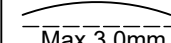
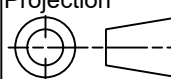
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 25-Aug-14	
Material Matière				Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey		Finish Finis Smooth	
Description 5412EAL 20" x 20" x 10" Body				Detail Rev.	
Part Number Numéro Pièce 5412EAL202010B				Rev. 3 0 9	

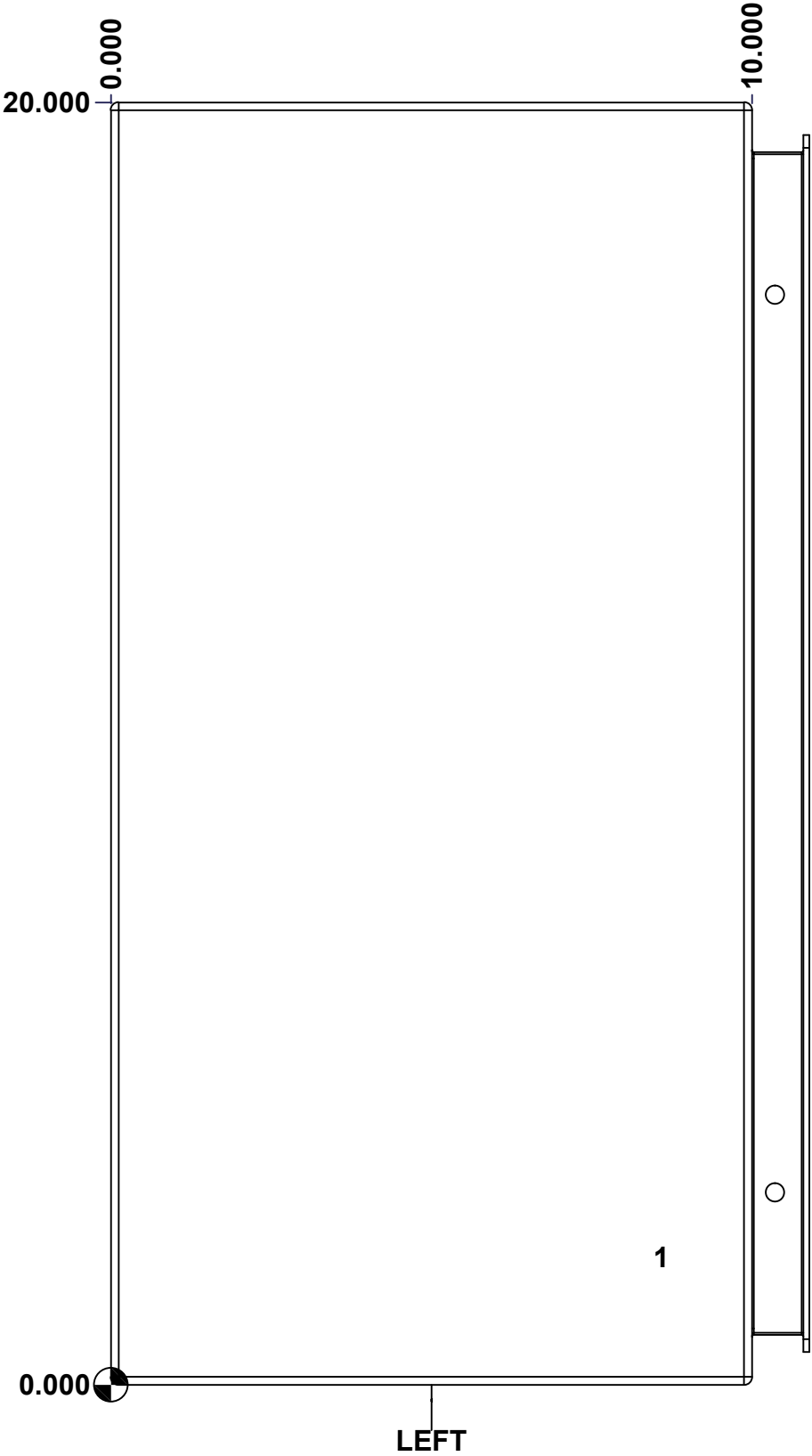
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412EAL 20" x 20" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412EAL202010B	0	9

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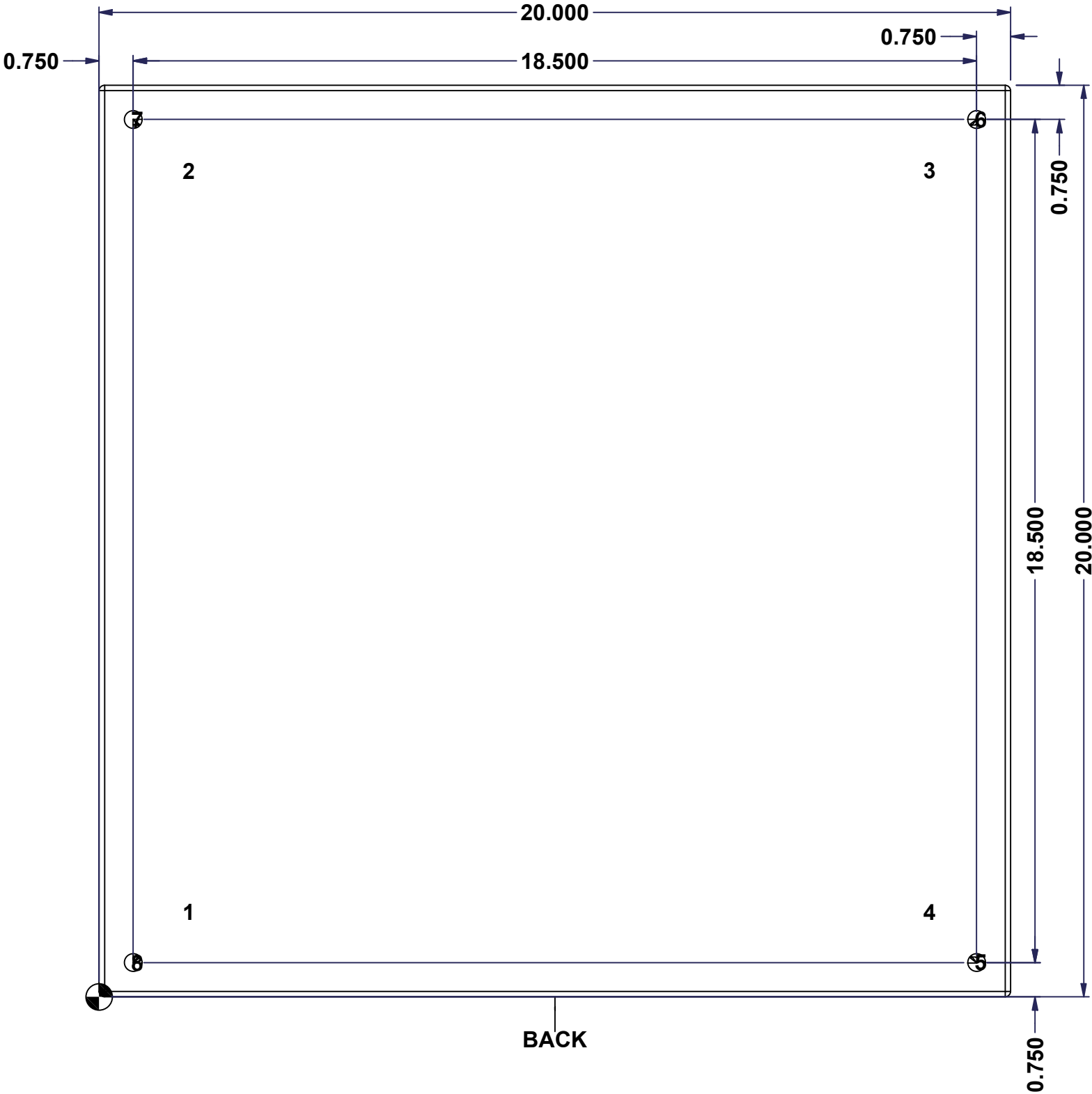
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



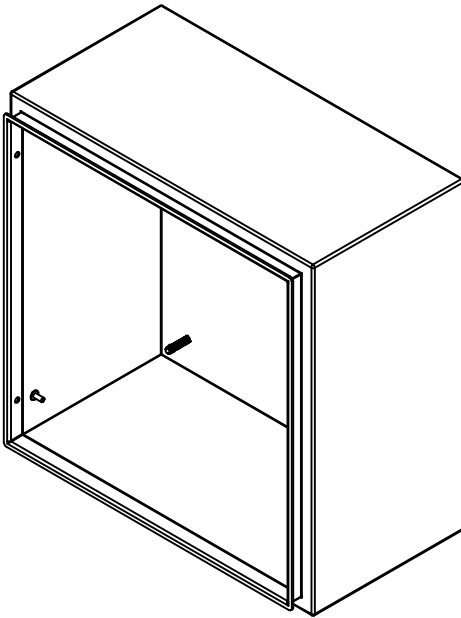
BACK

	Description	Status	
	5412EAL 20" x 20" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EAL202010B			

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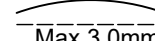
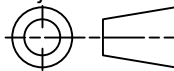
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 25-Aug-14
Material Matière Aluminum 5052-H32 (2.3mm)		
Color Couleur Asa-61 Grey		Finish Fini Smooth
Description		Detail Rev.
5412EAL 20" x 20" x 10" Body		
Part Number Numéro Pièce 5412EAL202010B		Rev. 6 0 9

1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EAL202010B-P	0	5412EAL 20" x 20" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

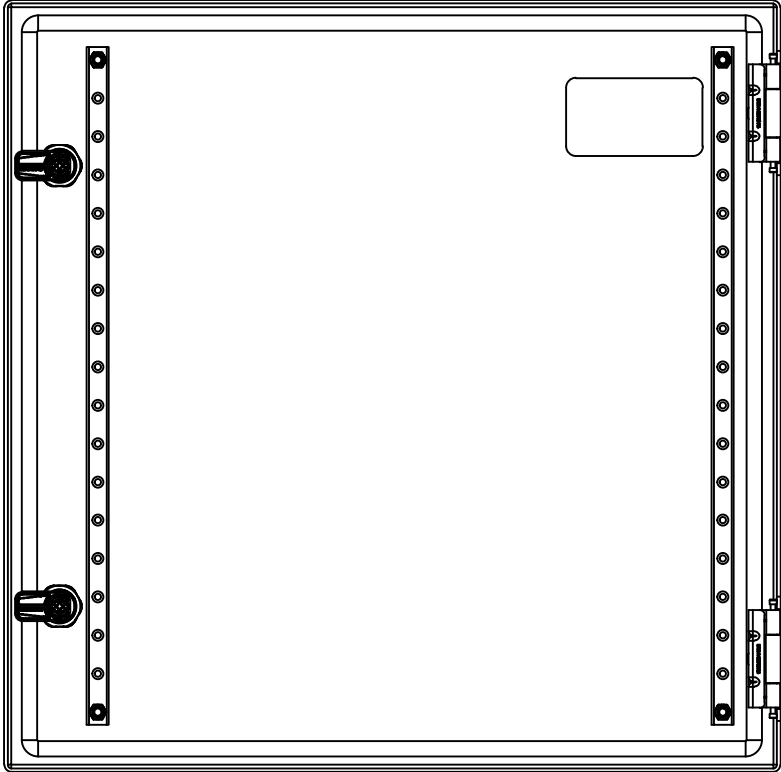
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Tolérance ±1/32" sauf spécification contraire

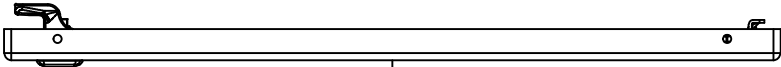
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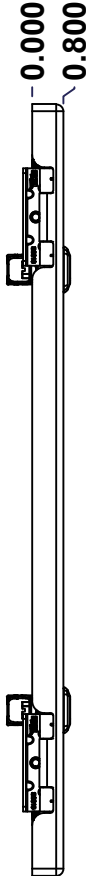
TOP



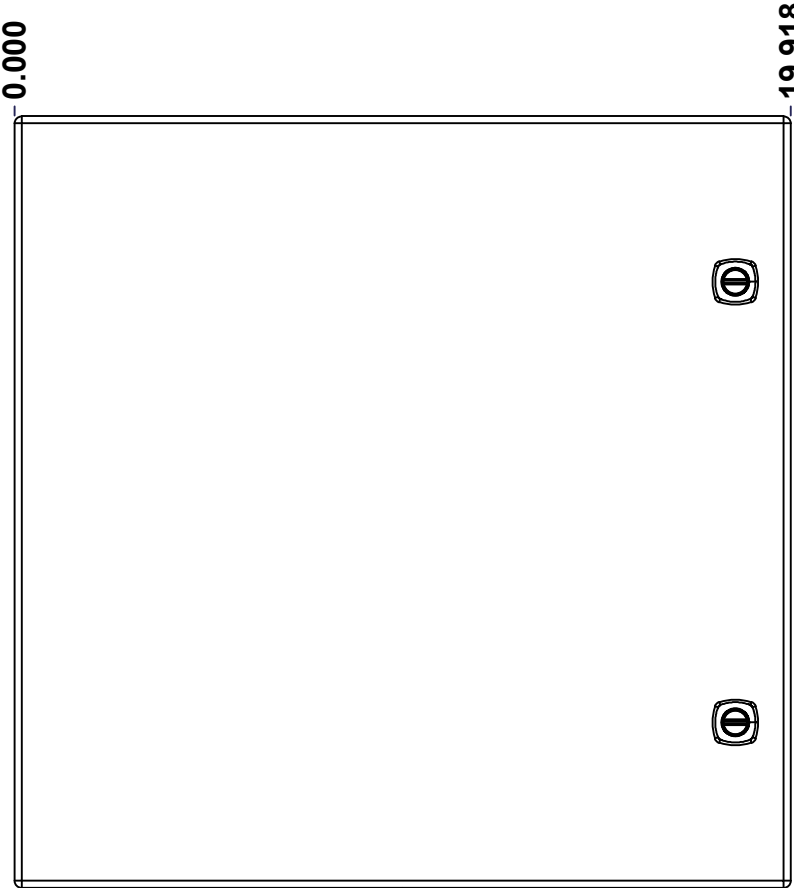
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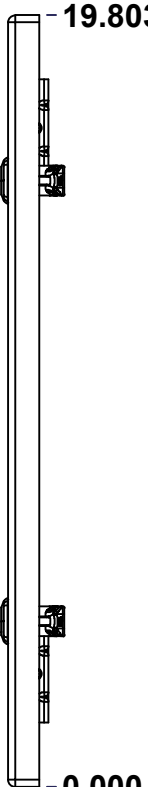
BOTTOM



LEFT



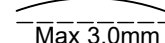
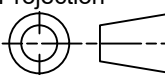
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 25-Aug-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412EAL 20" x 20" Cover			Detail Rev.
Part Number Numéro Pièce 5412EAL202010C			Rev. 7 0 9

SEE BILL OF MATERIAL ON LAST PAGE

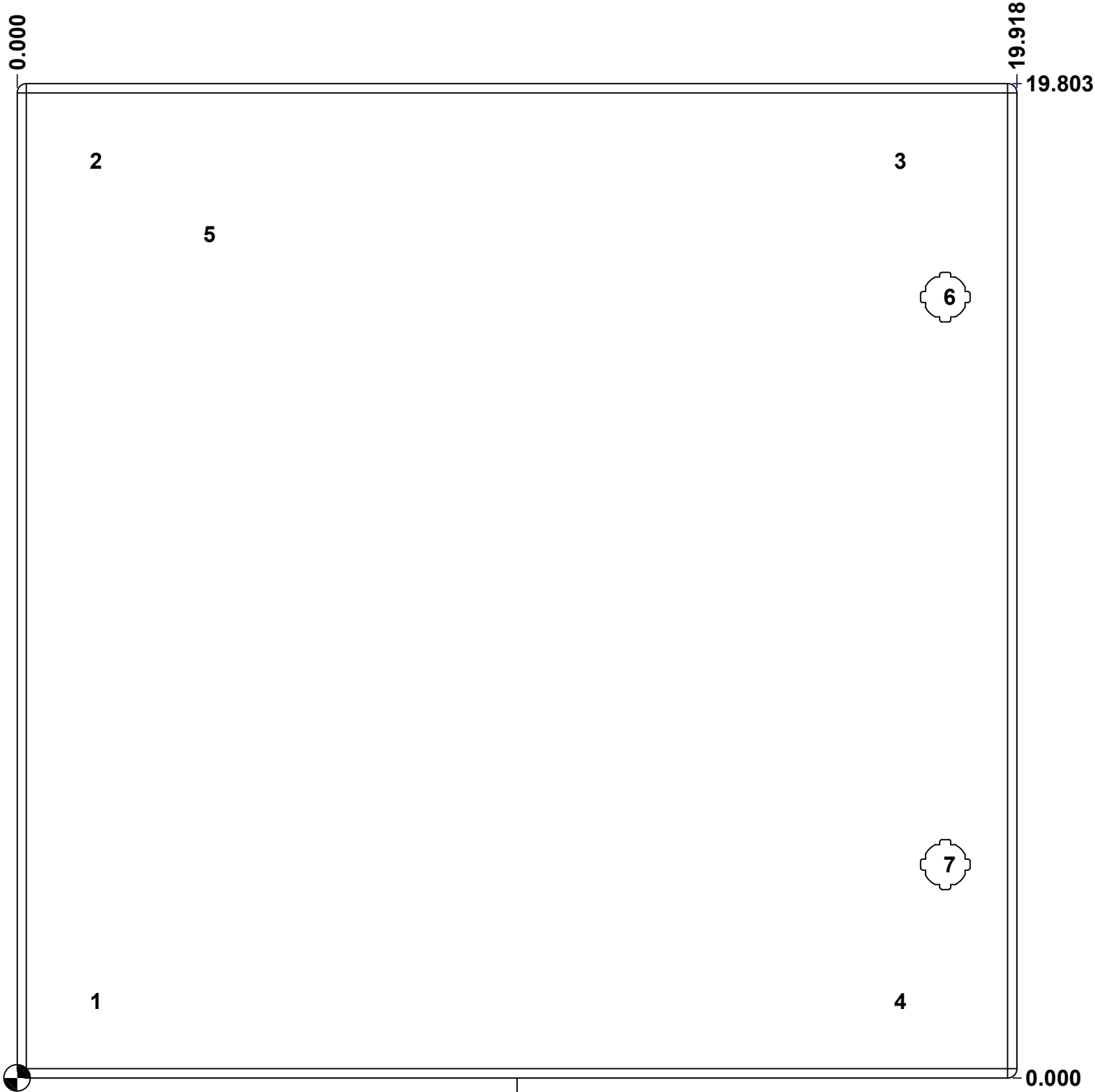
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	17.517	18.268	STUD M6 x 18mm (Inside)
4	17.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	18.494	15.553	880 SCQ4-SL
7	18.494	4.250	880 SCQ4-SL



FRONT

	Description	Status	
	5412EAL 20" x 20" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412EAL202010C			

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Tolerance ±1/32" unless otherwise specified

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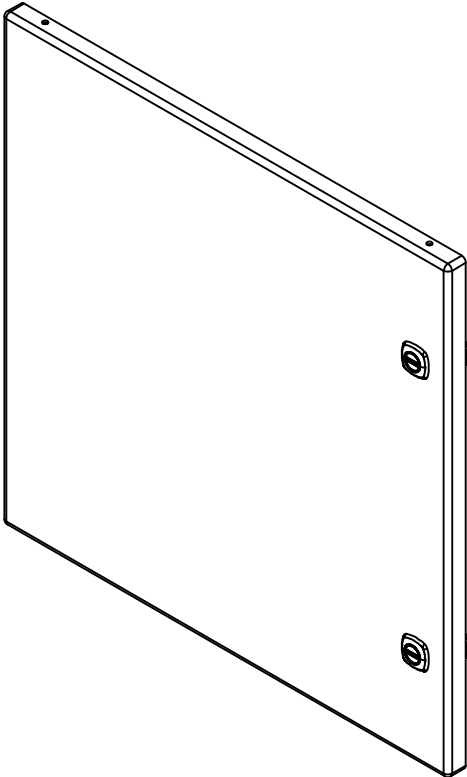
Tolérance ±1/32" sauf spécification contraire

No.

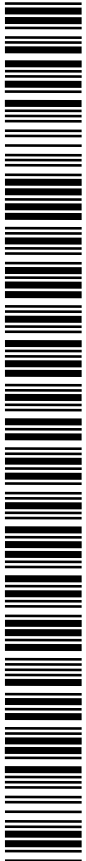
Revisions

Date

By/Par



Isometric View





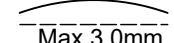
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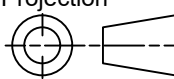
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 25-Aug-14

Material

Matière

Aluminum 5052-H32 (2.3mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412EAL 20" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412EAL202010C

Rev.

0

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL202010G	0	5412EAL 20" x 20" Cover Gasket Part
1	5412EAL202010C-P	0	5412EAL 20" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

 |

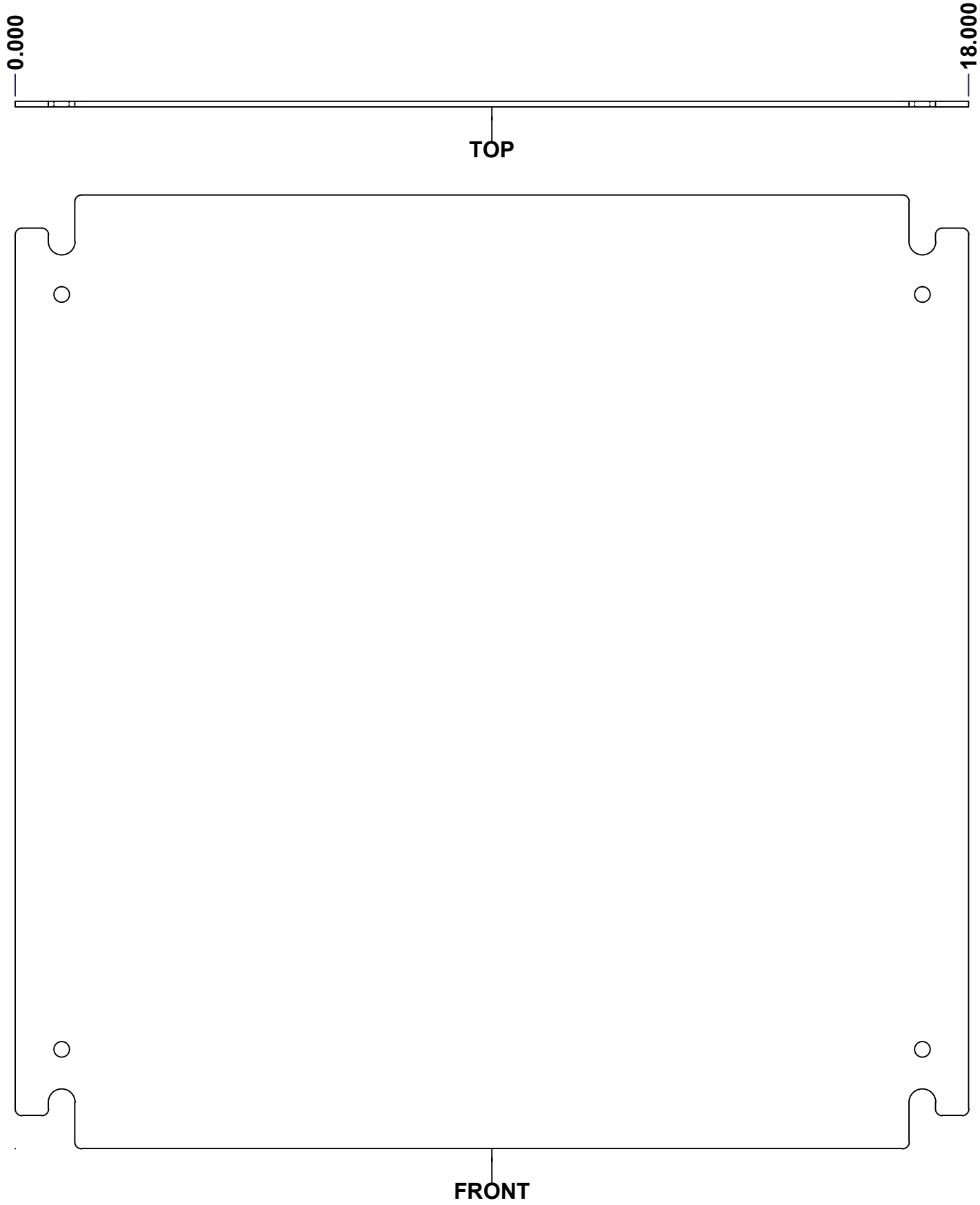
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Tolerance $\pm 1/32$ " unless otherwise specified

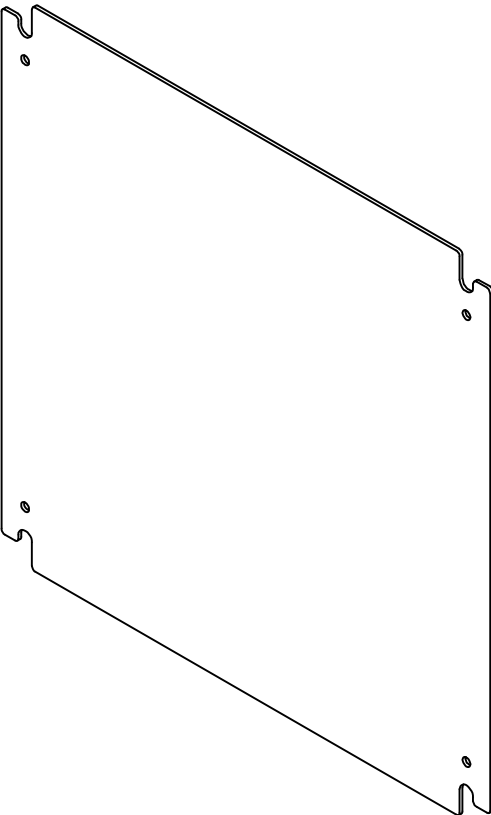
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Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

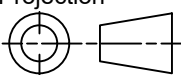


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2020G			Rev. 0
			1 2

1	881 SP2020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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All knockouts are actual size / Les disques défonçables sont grandeur réel

0.000 18.000 18.000 0.000

1 2 3 4

FRONT

