

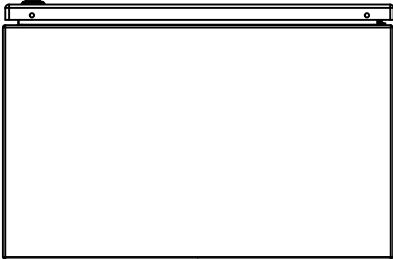
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Tolerance ±1/32" unless otherwise specified

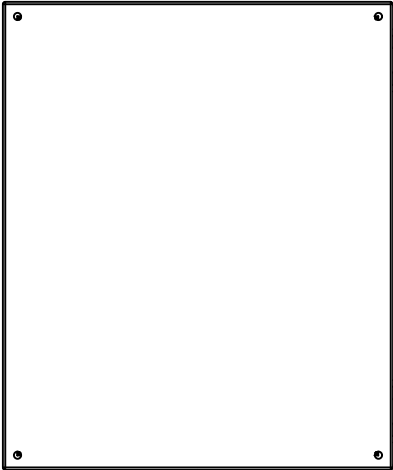
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Tolérance ±1/32" sauf spécification contraire

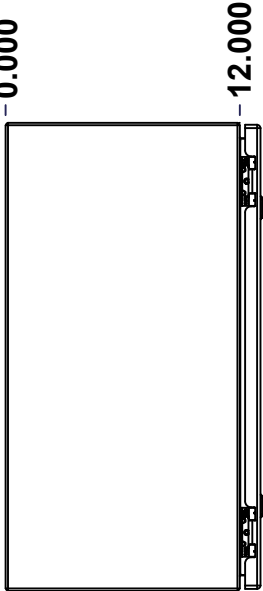
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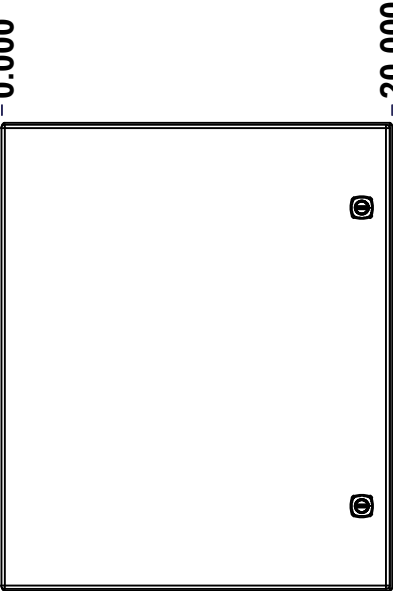
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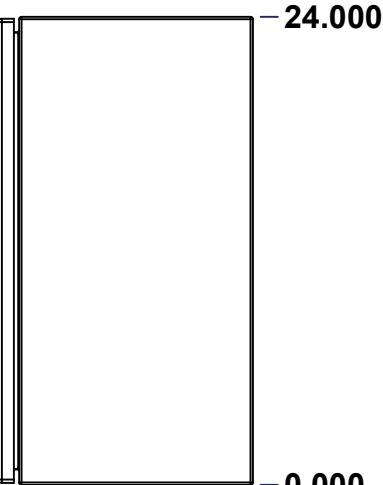
BACK



LEFT



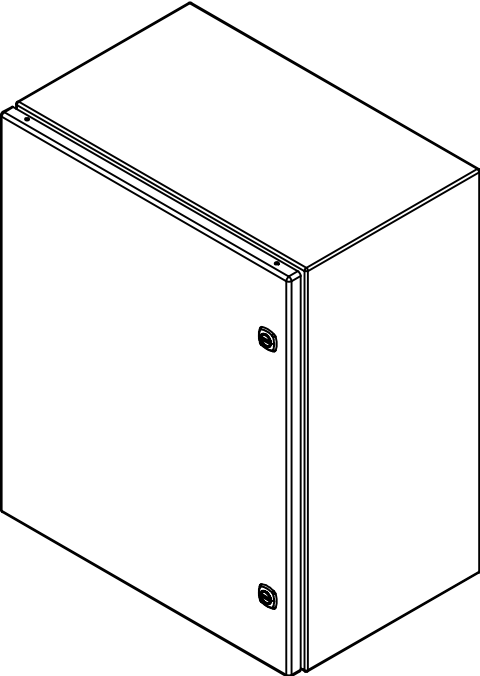
FRONT



RIGHT



BOTTOM



Isometric View

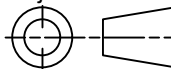


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 26-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412EAL 24" x 20" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412EAL242012

Rev.

1

0

9

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



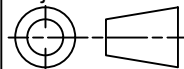
Isometric View

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Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 26-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Colo

Asa-61 Grey

Finish

Smooth

Description

5412EAL 24" x 20" x 12" Assembly

Part Number
Numéro Pièce

5412EAL242012

Rev.

O

9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

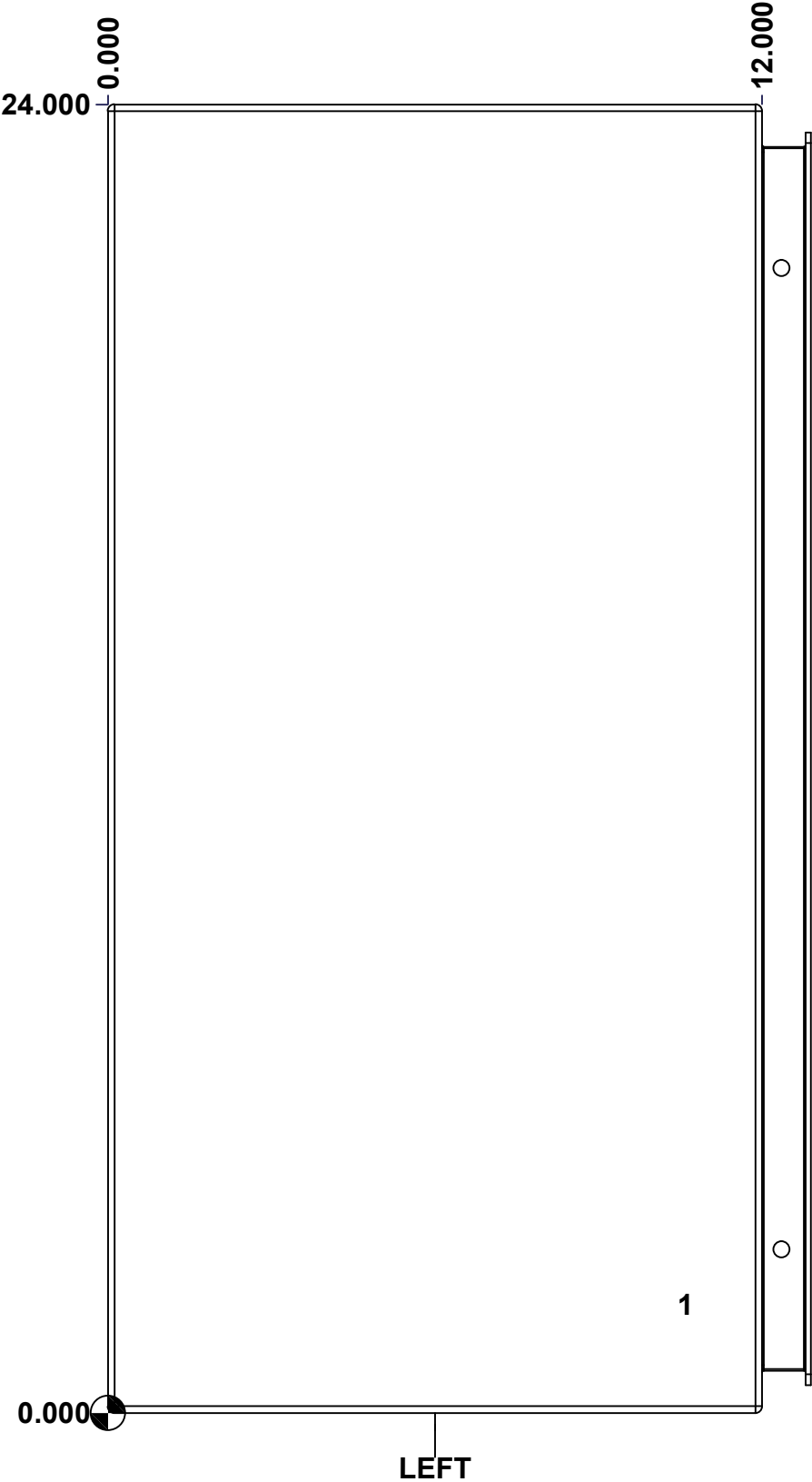
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412EAL 24" x 20" x 12" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	
5412EAL242012B		0	4	9

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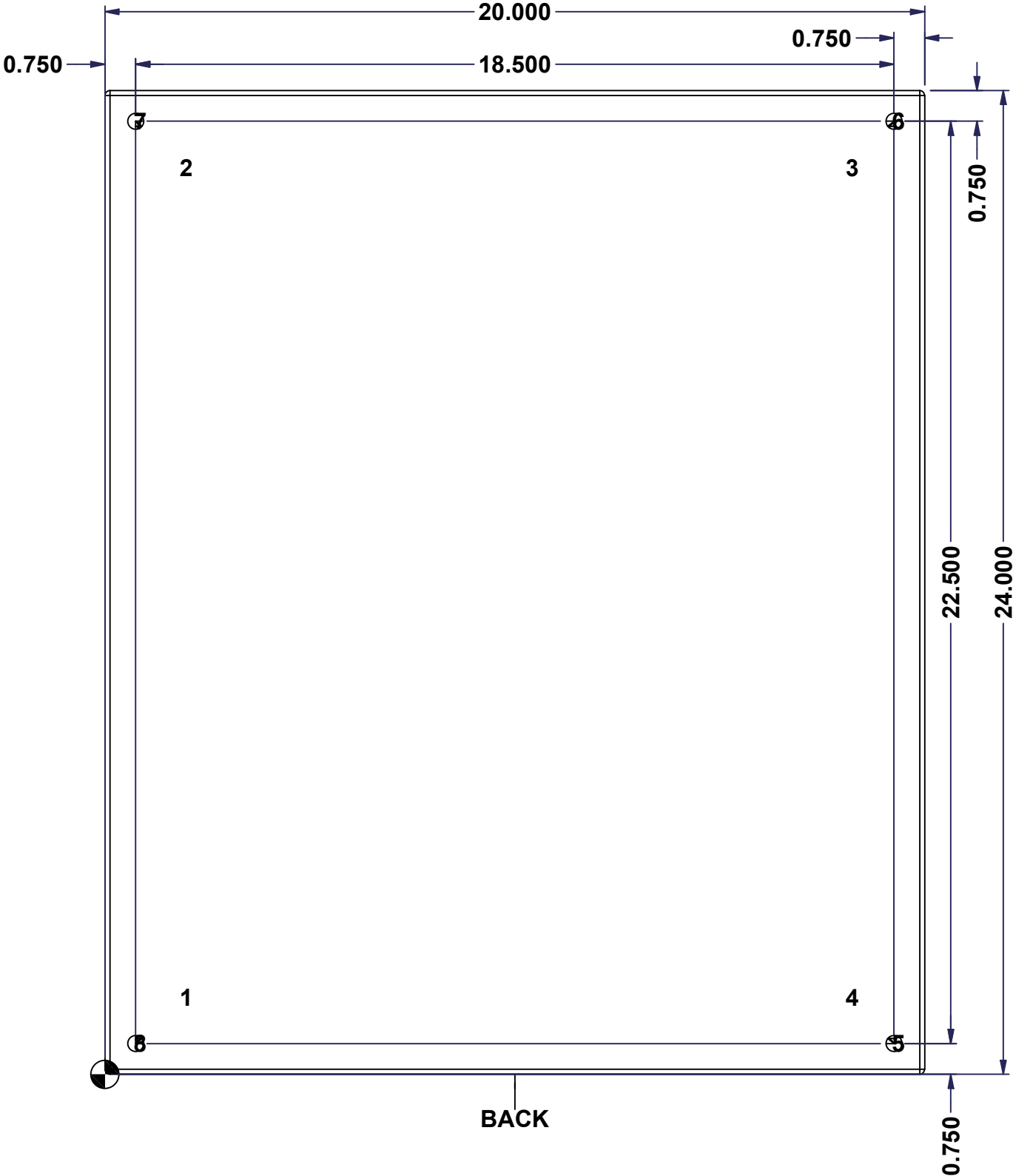
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412EAL 24" x 20" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EAL242012B			

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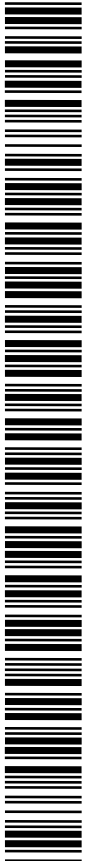
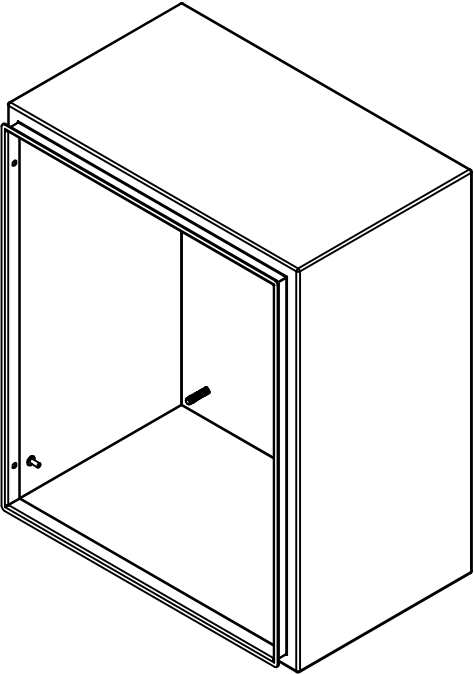
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

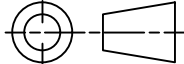


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 26-Aug-14
Material Matière Aluminum 5052-H32 (2.3mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412EAL 24" x 20" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412EAL242012B	Rev. 6 0 9

1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EAL242012B-P	0	5412EAL 24" x 20" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

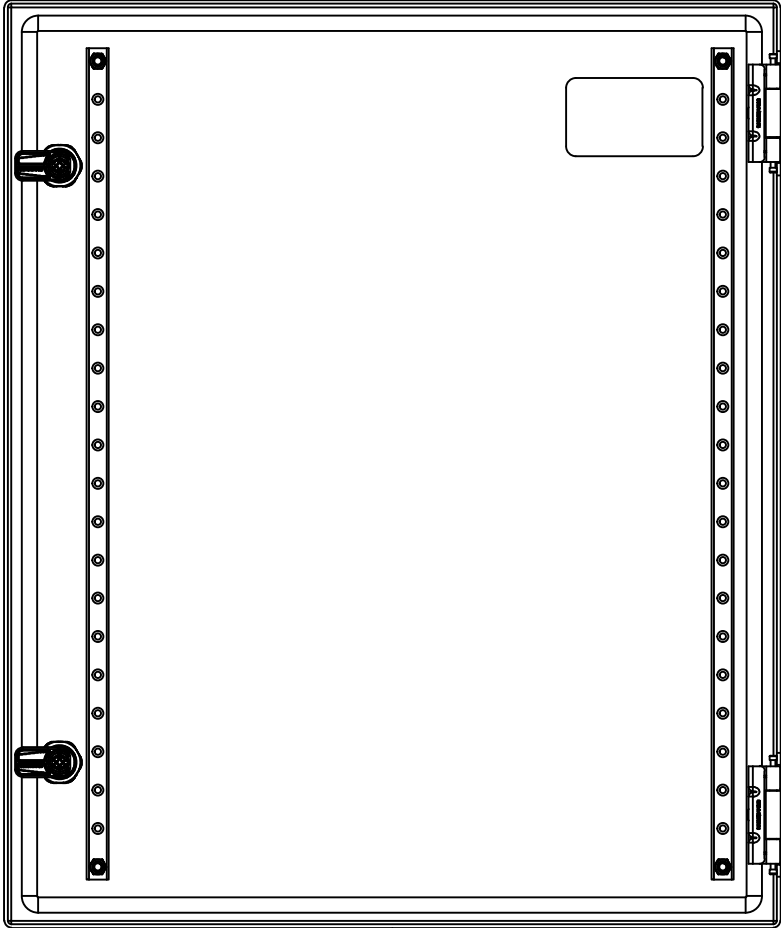
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Tolérance ±1/32" sauf spécification contraire

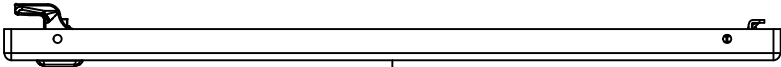
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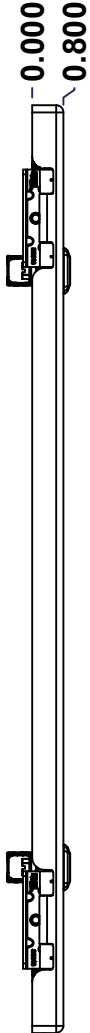
TOP



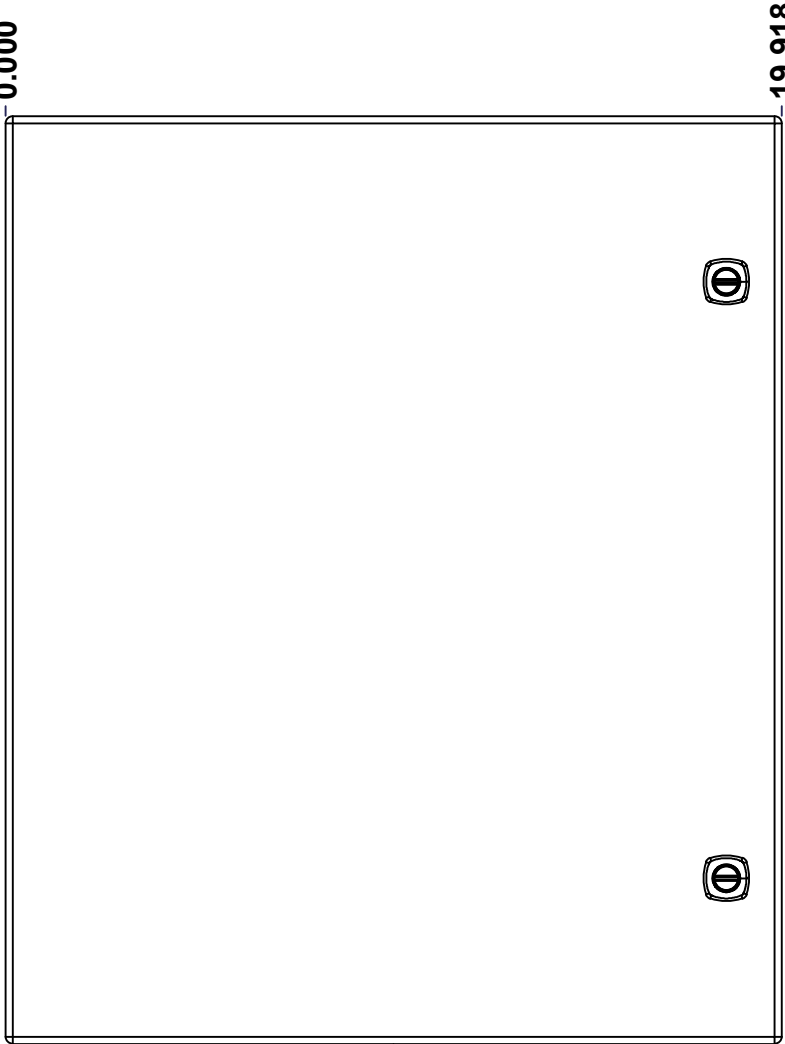
BACK



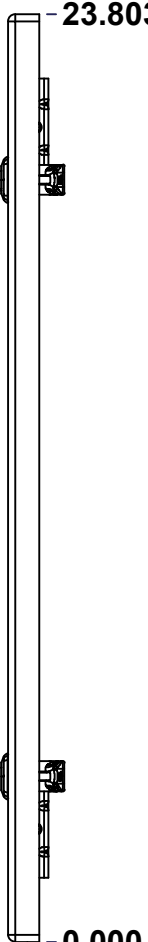
BOTTOM



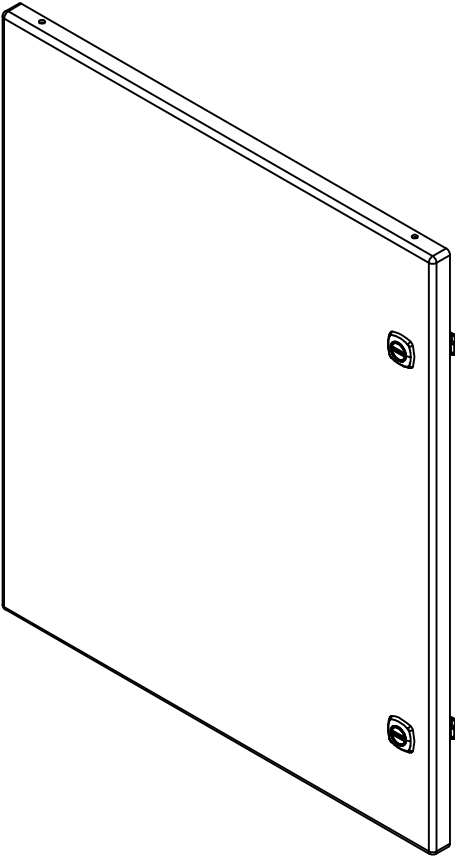
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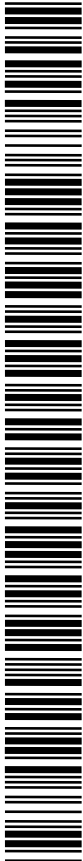
FRONT



RIGHT



Isometric View

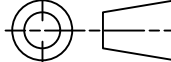


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 26-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412EAL 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EAL242012C

Rev.

7

9

SEE BILL OF MATERIAL ON LAST PAGE

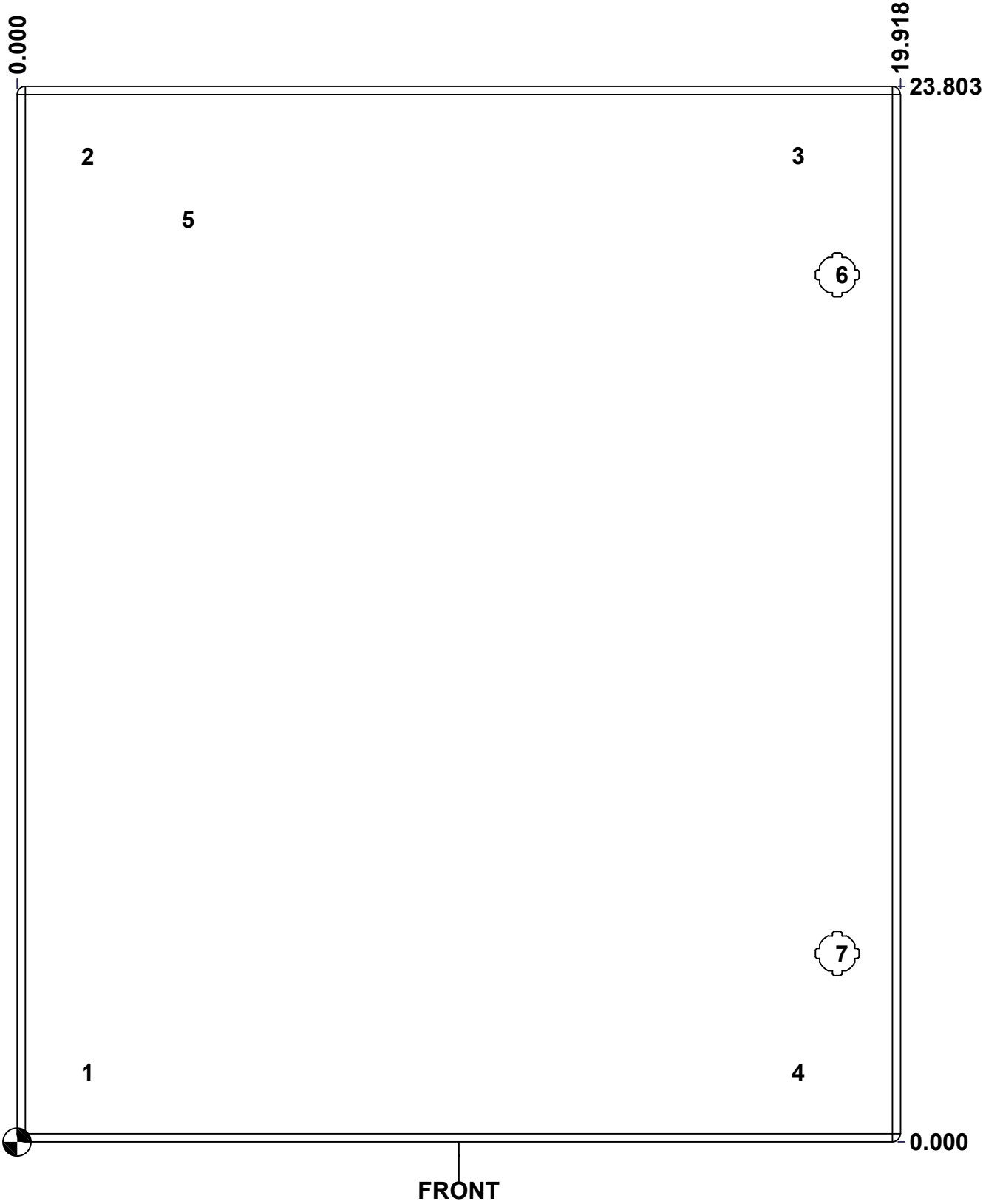
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	880 SCQ4-SL
7	18.494	4.250	880 SCQ4-SL



	Description	Status	
	5412EAL 24" x 20" Cover	(NULL)	
	Part Number Numéro Pièce 5412EAL242012C	Rev. 0	8 9

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Tolerance ±1/32" unless otherwise specified

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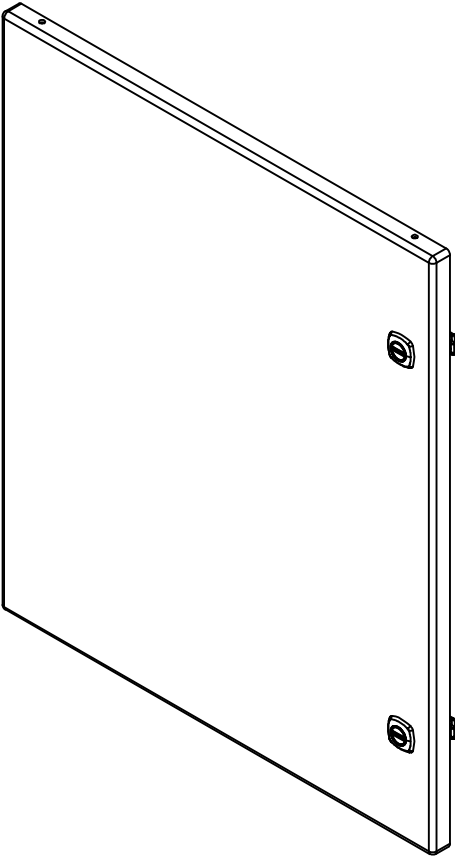
Tolérance ±1/32" sauf spécification contraire

No.

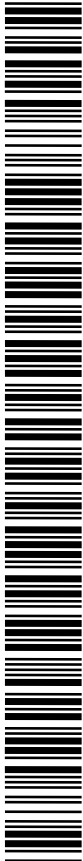
Revisions

Date

By/Par

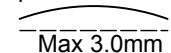


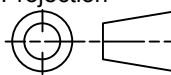
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 26-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412EAL 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EAL242012C

Rev.

9

0

9

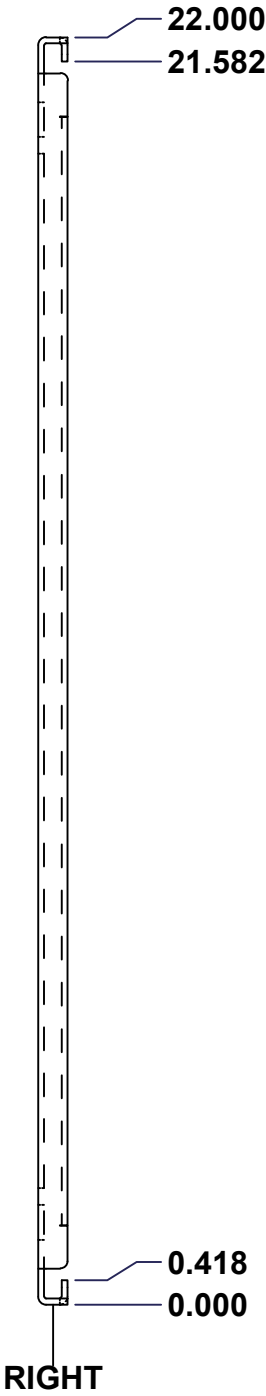
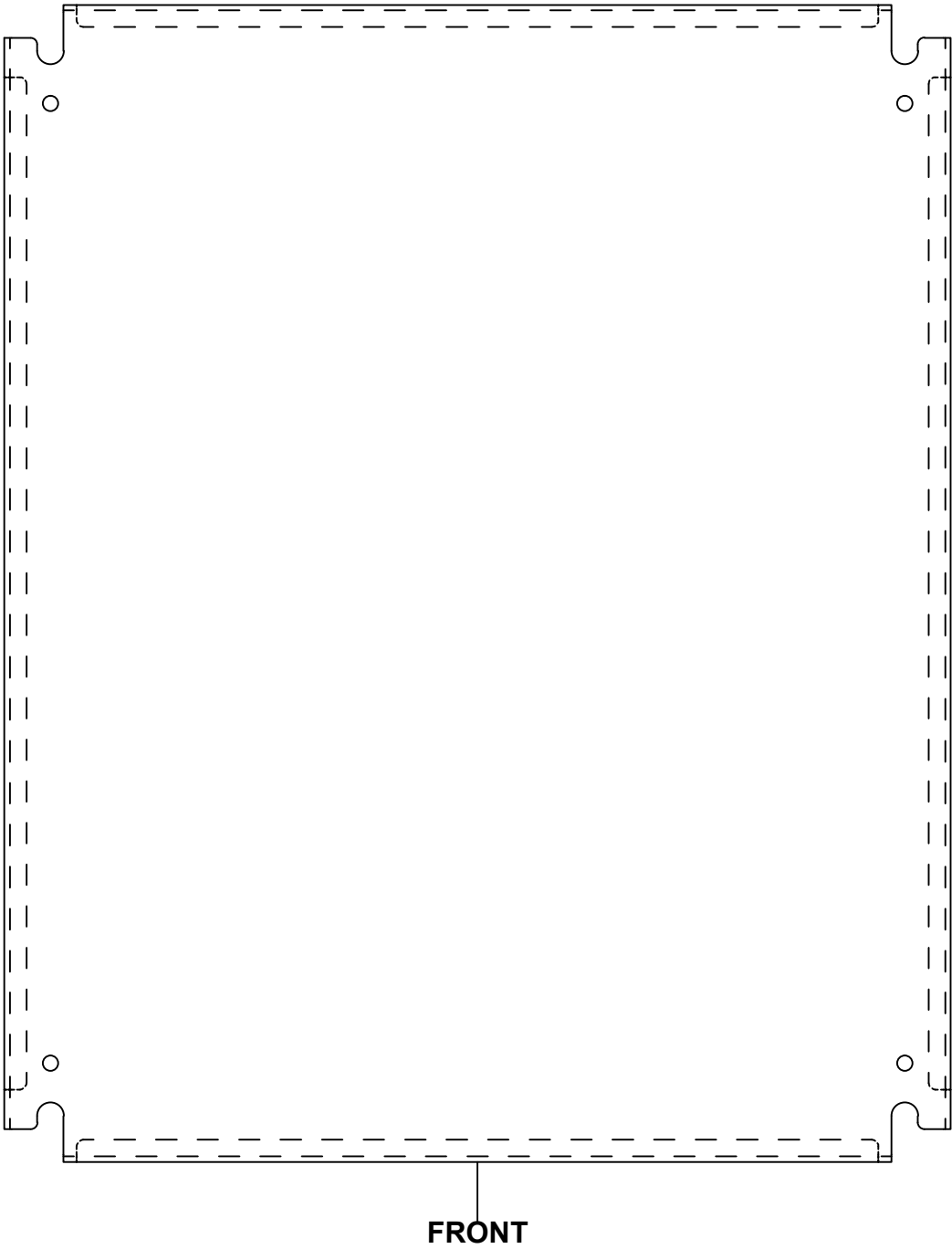
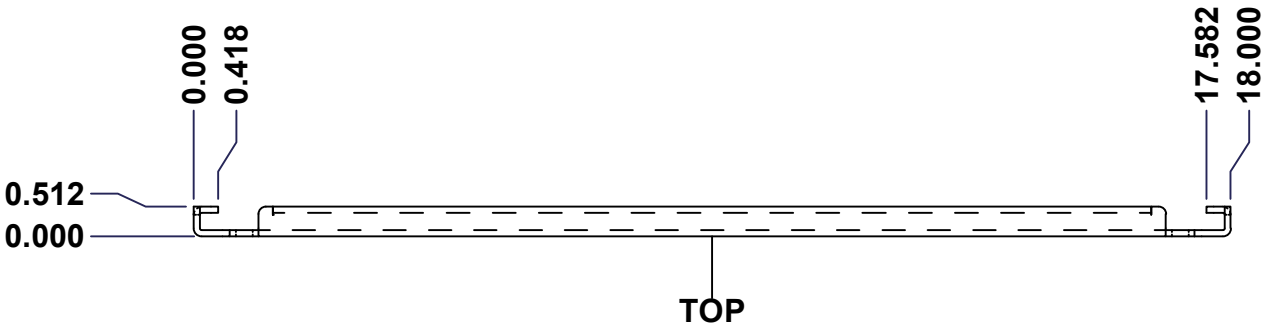
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL242012G	0	5412EAL 24" x 20" Cover Gasket Part
1	5412EAL242012C-P	0	5412EAL 24" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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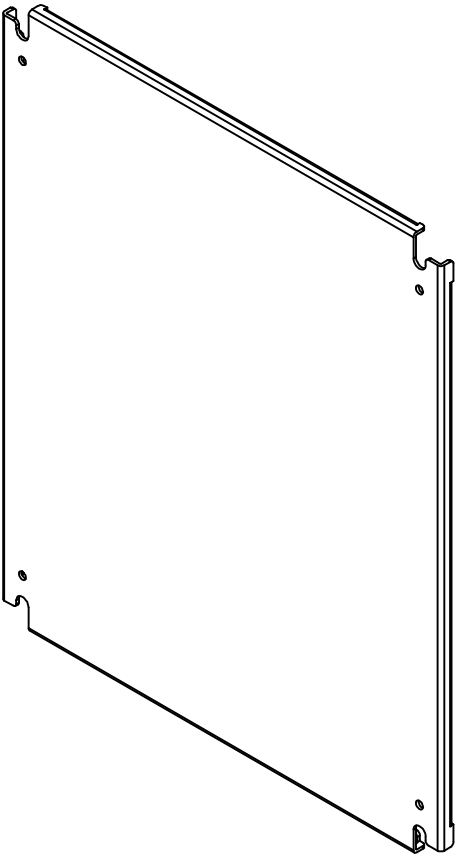
Tolerance $\pm 1/32"$ unless otherwise specified

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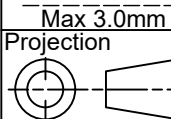
Tolérance $\pm 1/32"$ sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date			
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini See Part List	
Description				Detail Rev.	
881 SP - Inner Panel					
Part Number Numéro Pièce				Rev.	
881 SP2420G				0 1 2	

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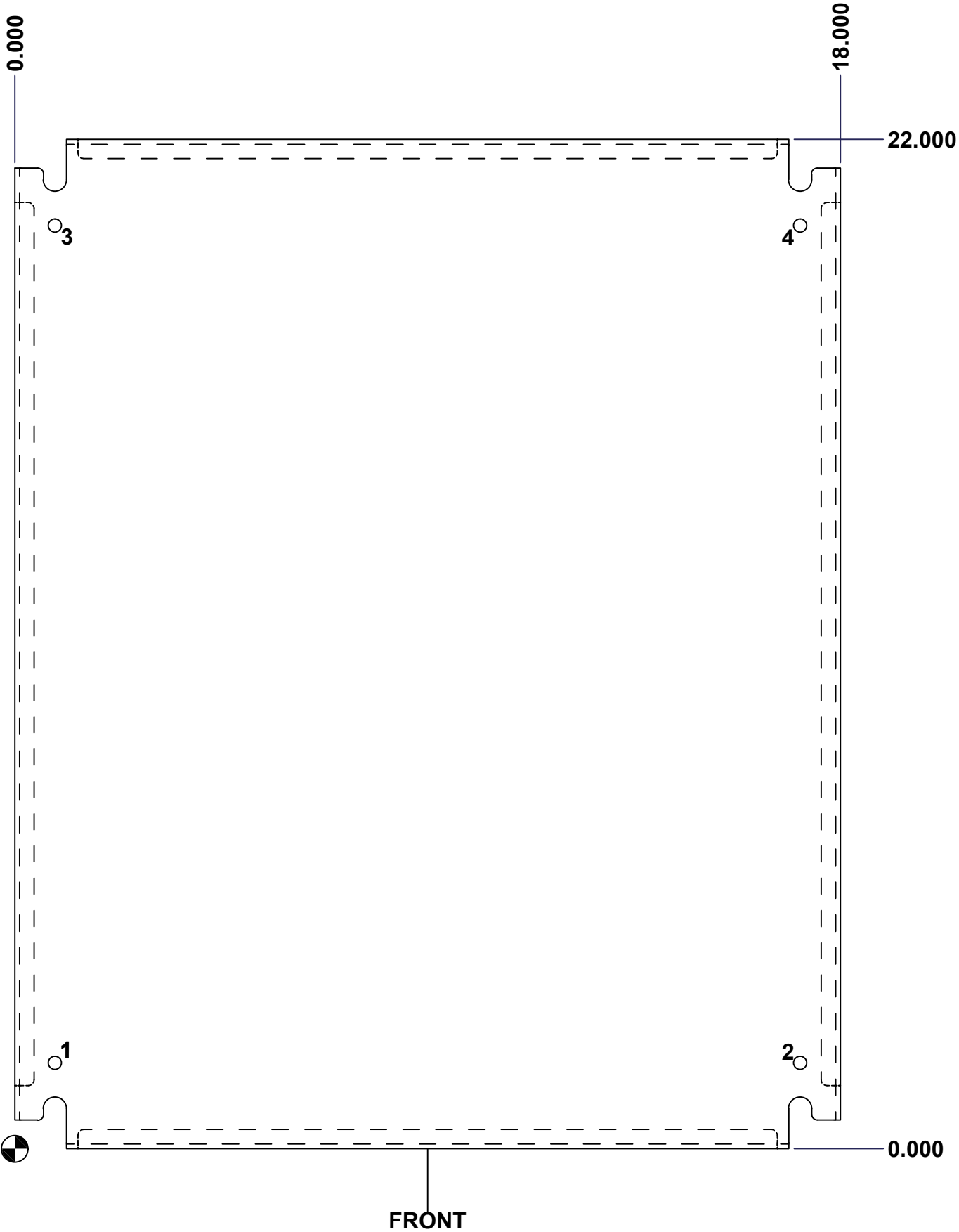
Tolerance ±1/32" unless otherwise specified

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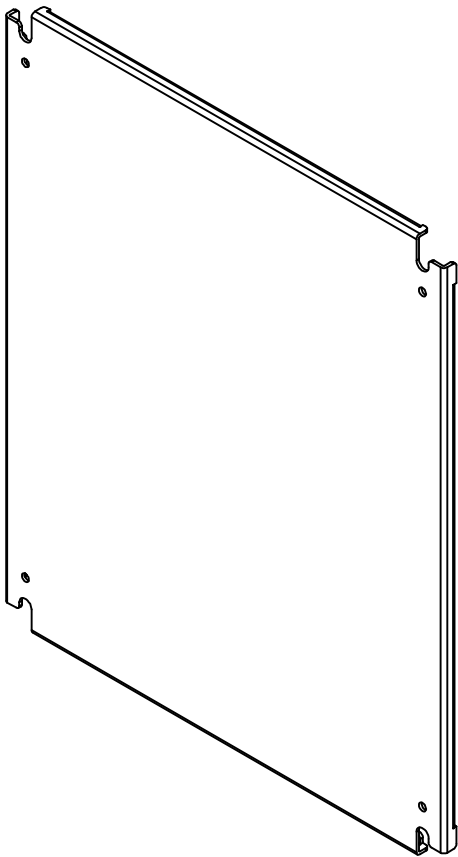
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

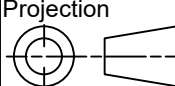


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad	Date 23-Jan-07	
Material Matière See Part List		
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP2420G		Rev. 0 2 / 2

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