

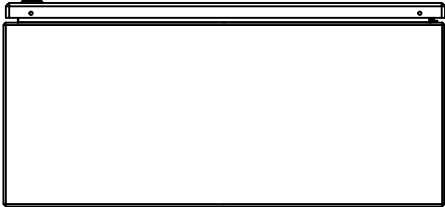
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Tolerance $\pm 1/32$ " unless otherwise specified

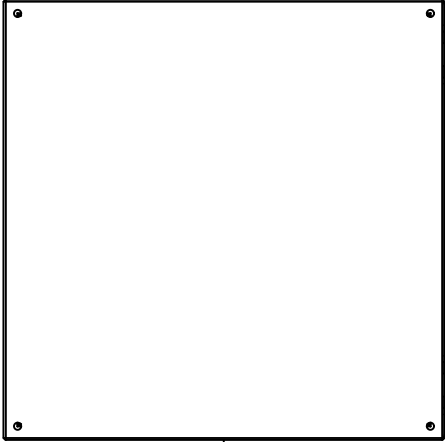
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Tolérance $\pm 1/32$ " sauf spécification contraire

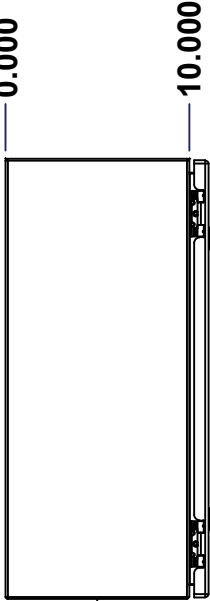
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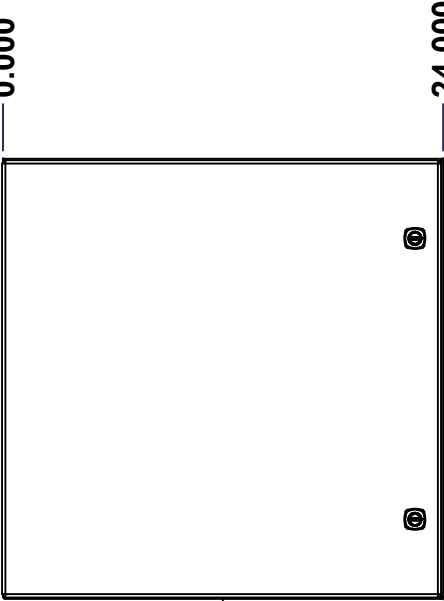
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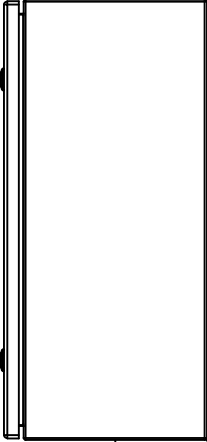
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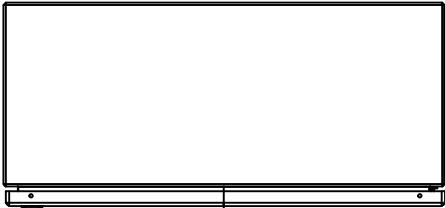
LEFT



FRONT




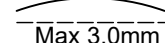
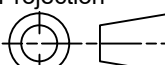
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 29-Aug-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412EAL 24" x 24" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce 5412EAL242410			Rev. 0
			1 9

SEE BILL OF MATERIAL ON LAST PAGE

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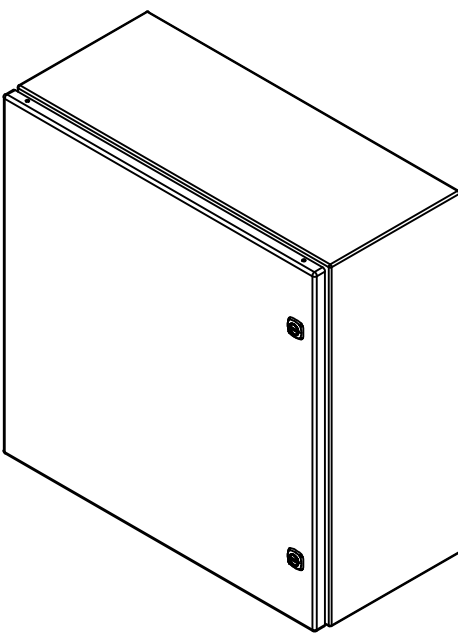
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire


NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par

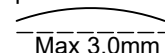


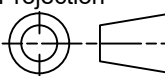
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer Client
Date

Drawn By
Dessiné Par BoxCad: BoxCad
Date 29-Aug-14

Material
Matière Aluminum 5052-H32 (2.3mm)

Color
Couleur Asa-61 Grey
Finish
Fini Smooth

Description
5412EAL 24" x 24" x 10" Assembly
Detail Rev.

Part Number
Numéro Pièce
5412EAL242410

Rev. 0
2
9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2424G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EAL242410C	0	5412EAL 24" x 24" Cover
1	5412EAL242410B	0	5412EAL 24" x 24" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

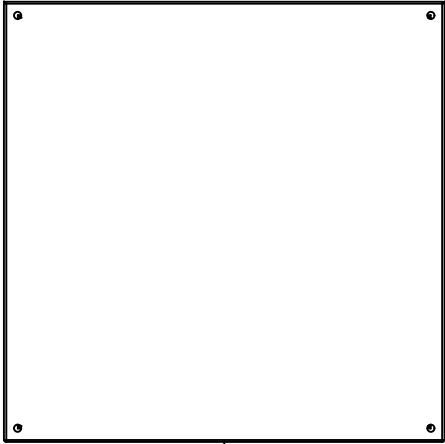
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Tolérance ±1/32" sauf spécification contraire

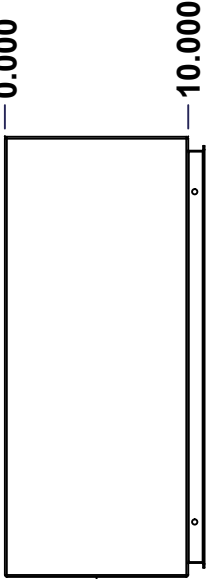
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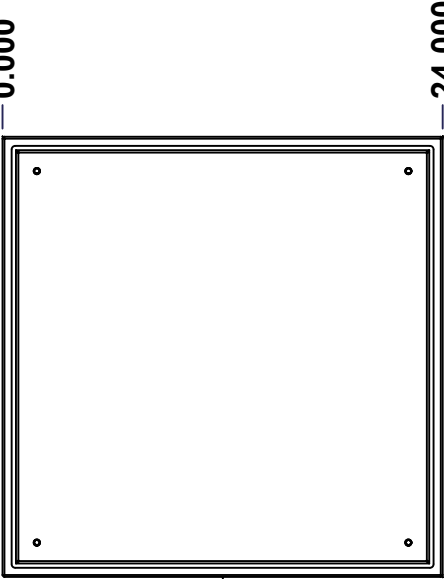
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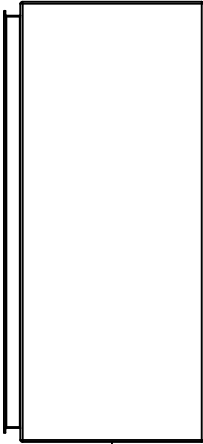
BACK



LEFT



FRONT

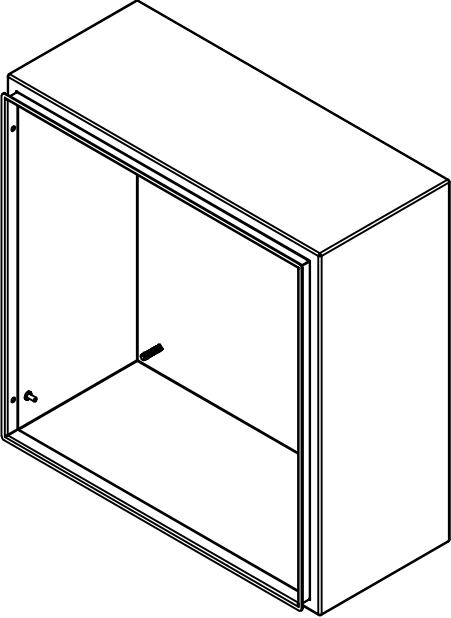


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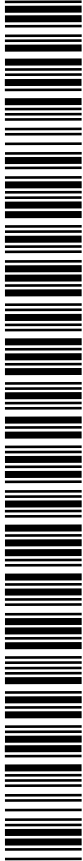




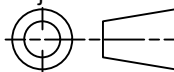
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 29-Aug-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur Asa-61 Grey		Finish Finis Smooth	
Description 5412EAL 24" x 24" x 10" Body		Detail Rev.	
Part Number Numéro Pièce 5412EAL242410B		Rev. 0	<div>3 9</div>

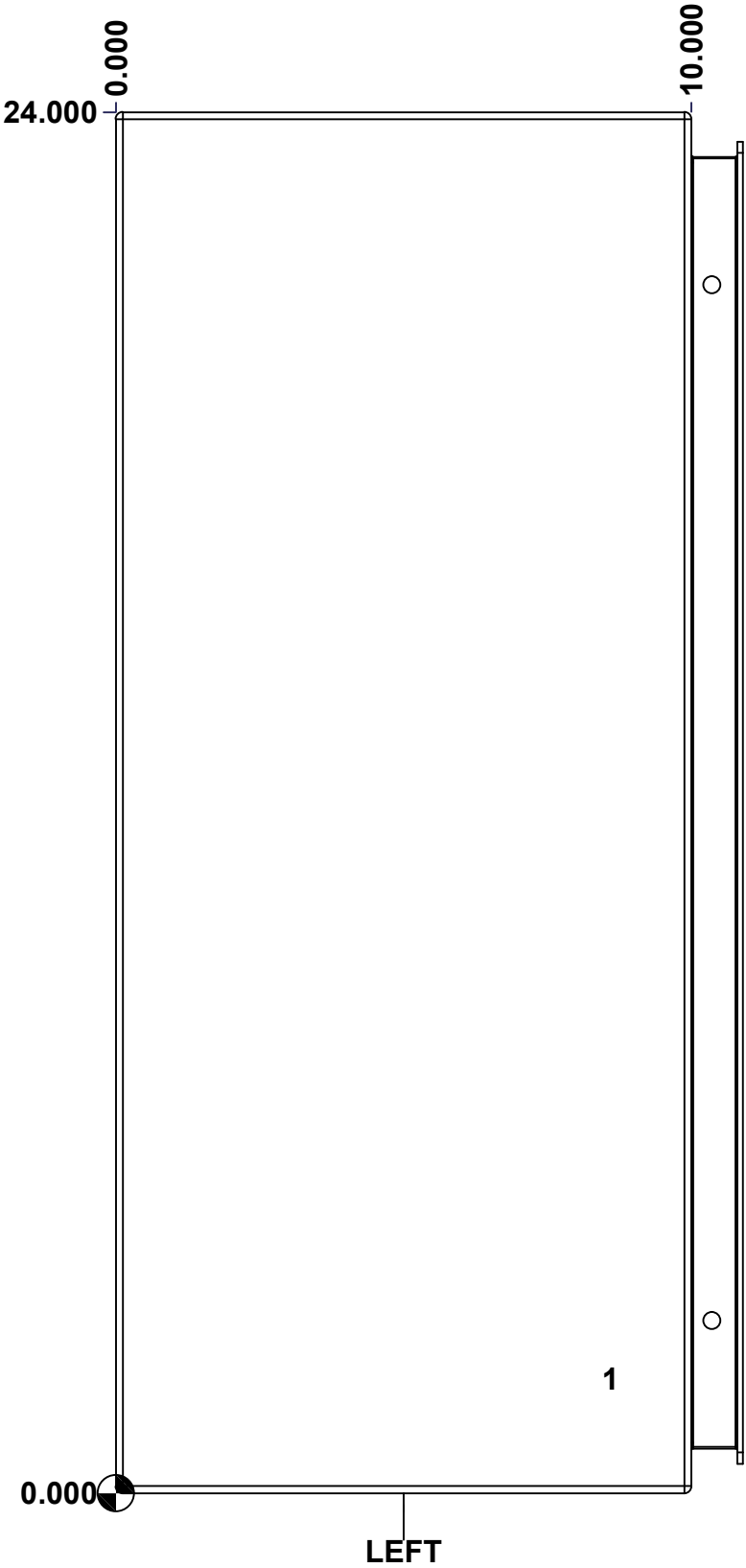
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412EAL 24" x 24" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412EAL242410B	Rev. 0	4 9

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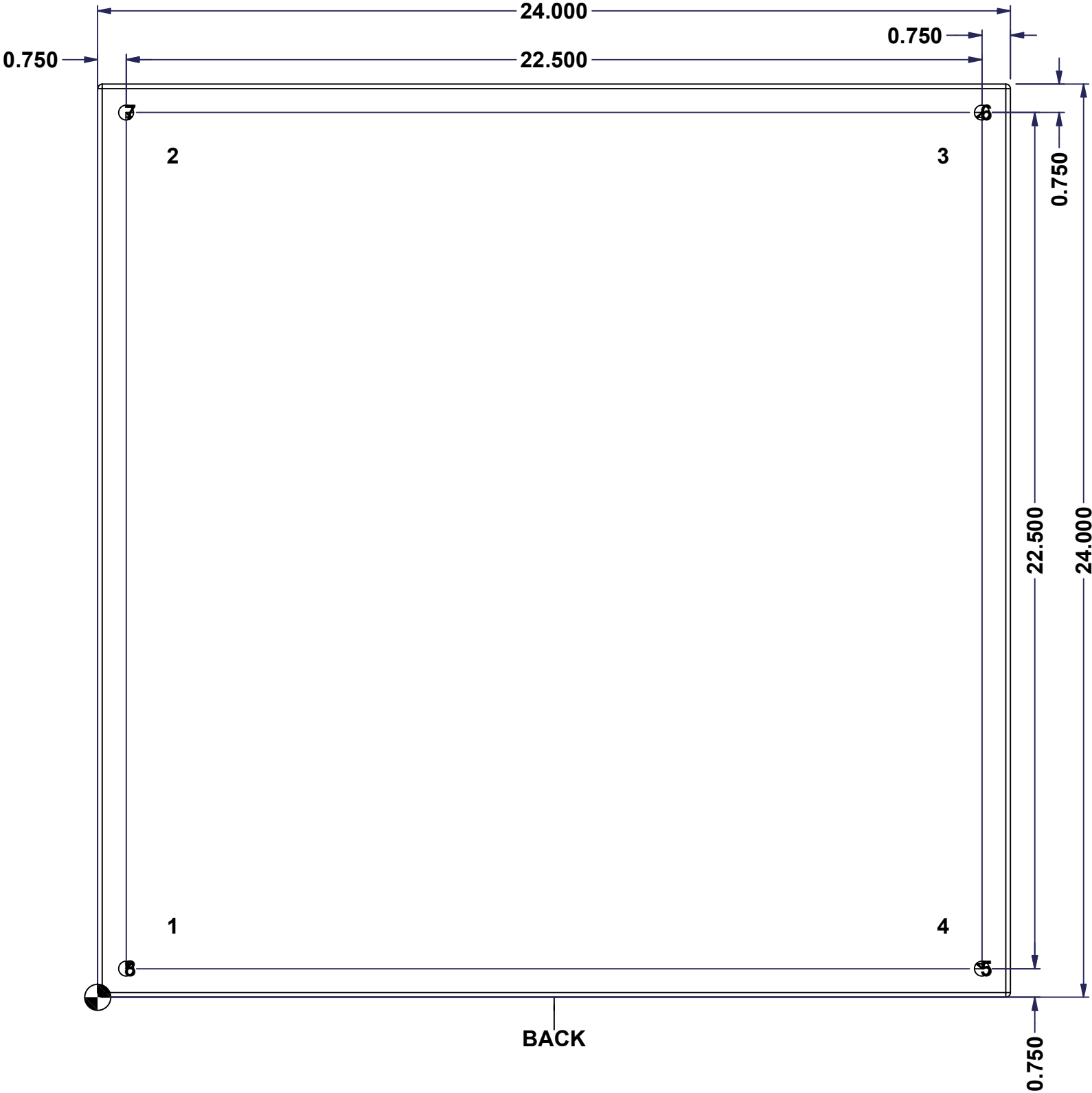
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412EAL 24" x 24" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EAL242410B			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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Revisions

Date

By/Par

Isometric View

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Tolerance $\pm 1/32$ " unless otherwise specified

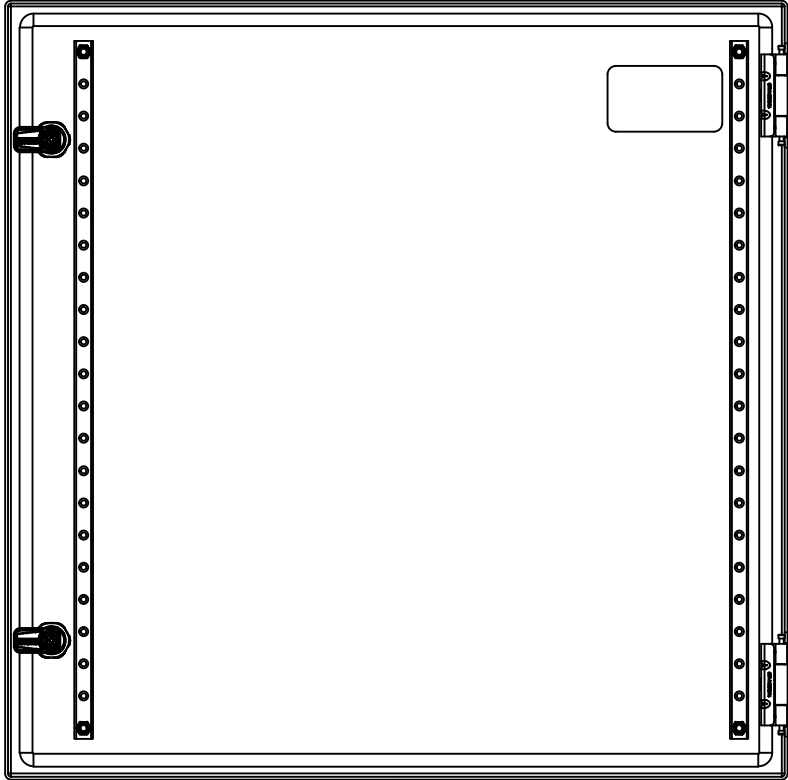
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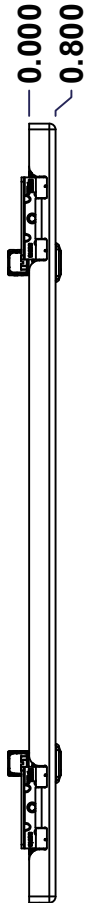
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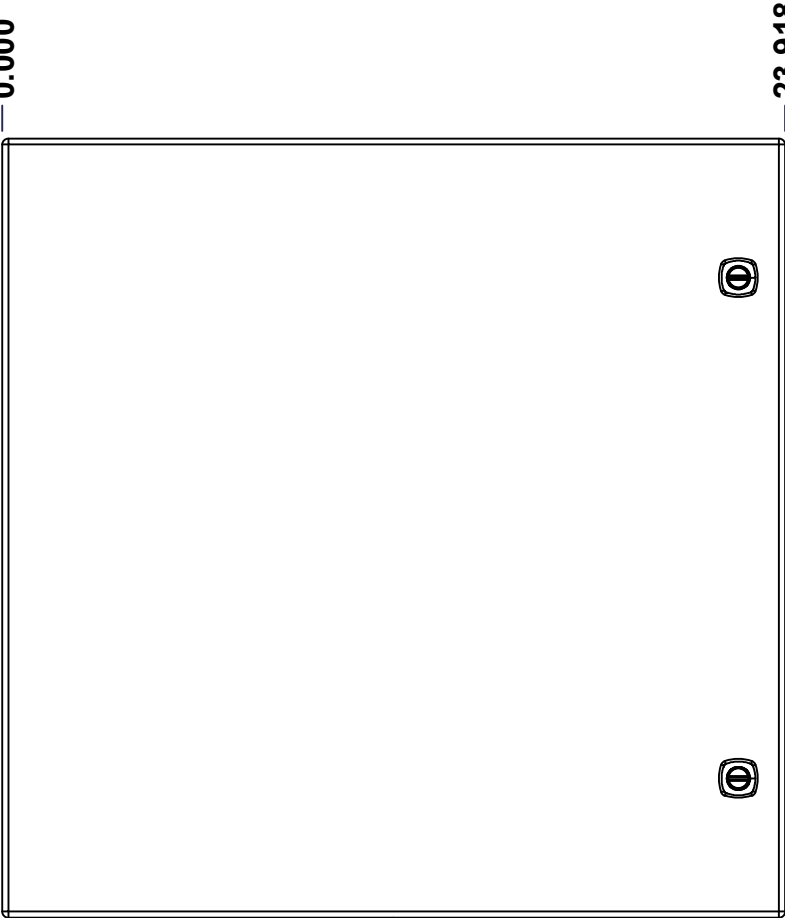
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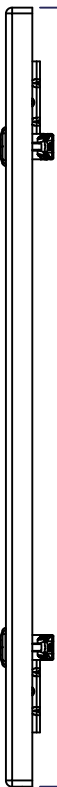
BACK



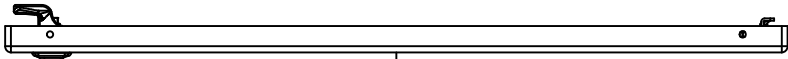
LEFT



FRONT

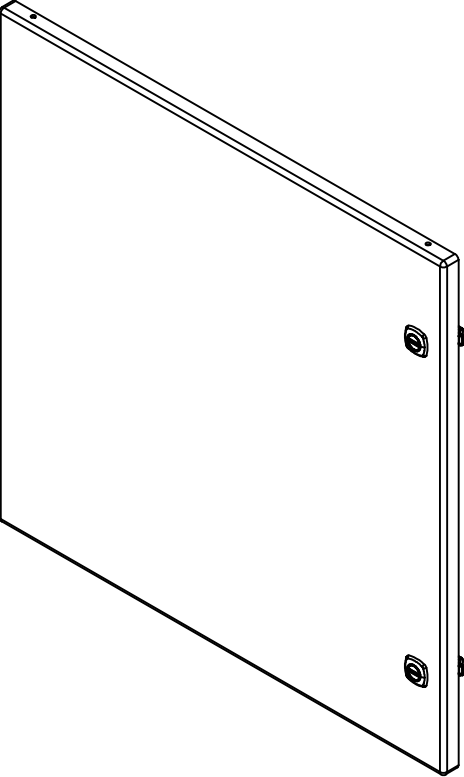


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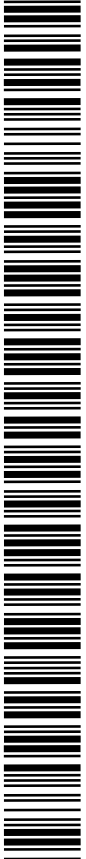



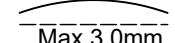
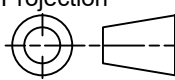
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 29-Aug-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412EAL 24" x 24" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
SEE BILL OF MATERIAL ON LAST PAGE 5412EAL242410C			0 9

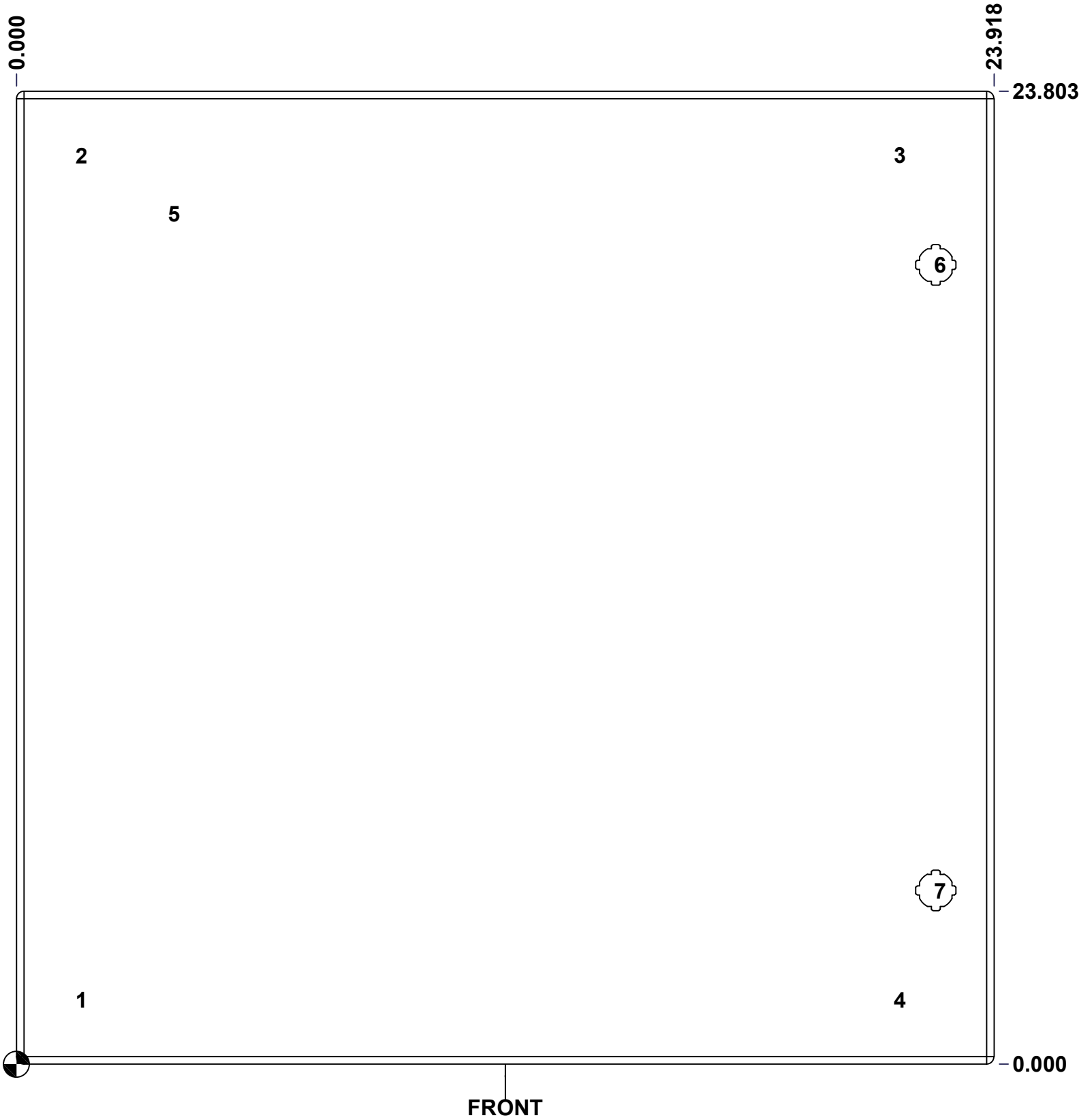
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412EAL 24" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412EAL242410C	0	9

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Tolerance ±1/32" unless otherwise specified

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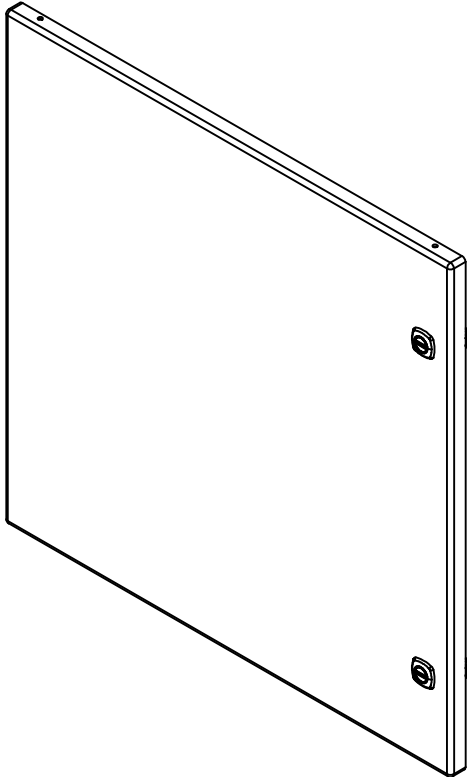
Tolérance ±1/32" sauf spécification contraire

No.


Revisions


Date

By/Par

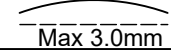


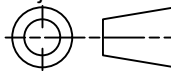
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 29-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EAL 24" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EAL242410C

Rev.

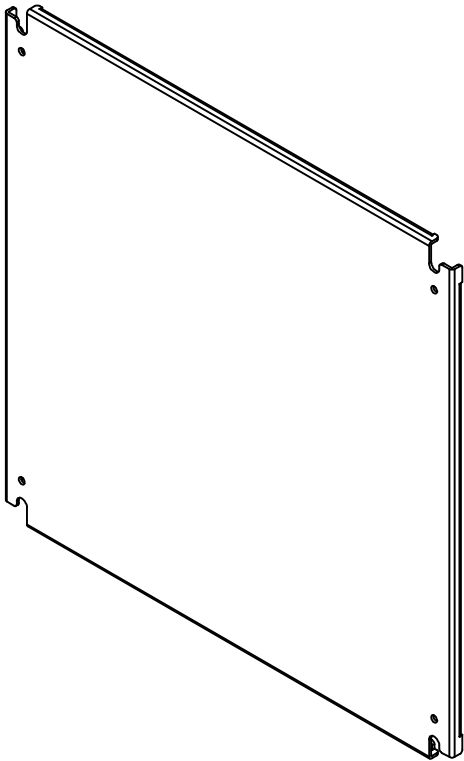
9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL242410G	0	5412EAL 24" x 24" Cover Gasket Part
1	5412EAL242410C-P	0	5412EAL 24" x 24" Cover Part
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32"$ sauf spécification contraire



Isometric View

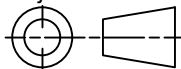


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Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date 23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP2424G

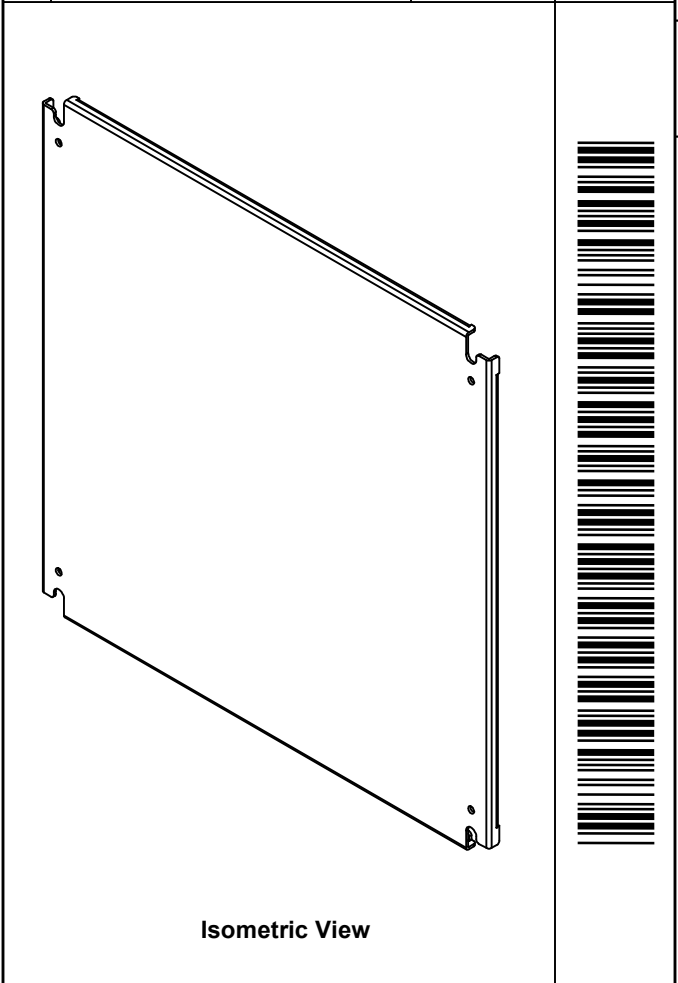
Rev.

ev.	1
0	1

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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No.	Revisions	Date	By/Par



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