

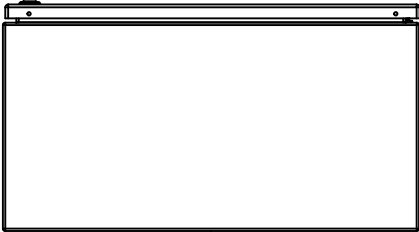
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

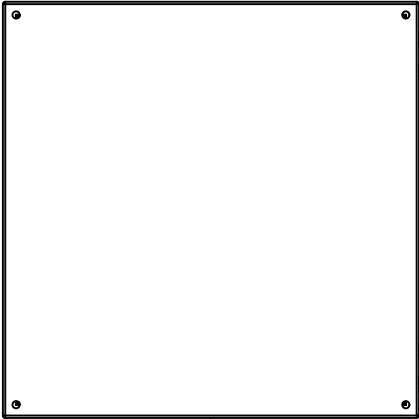
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

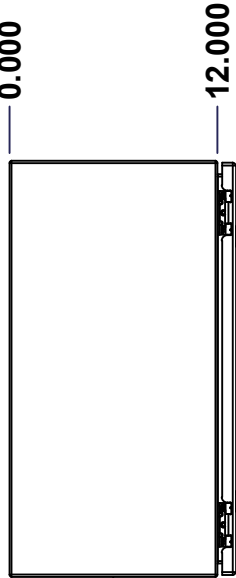
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



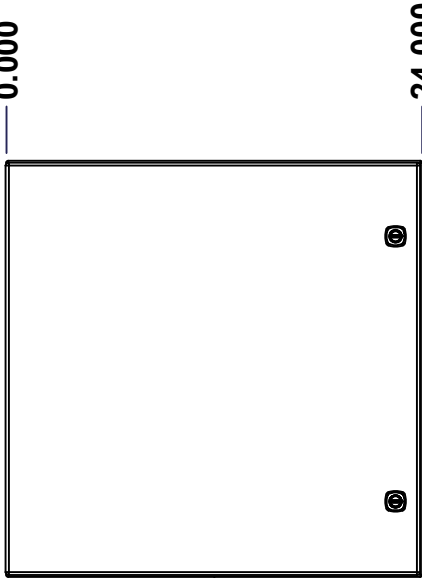
TOP



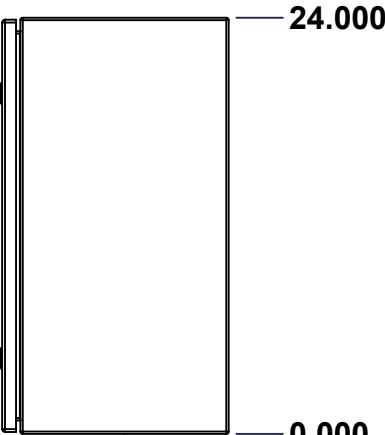
BACK



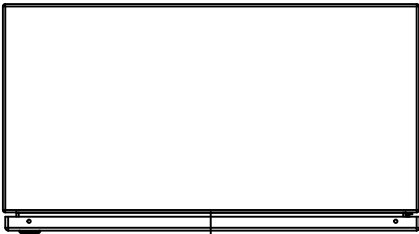
LEFT



FRONT

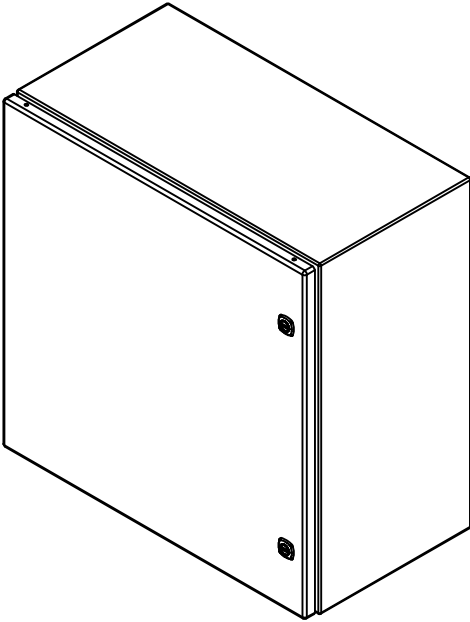


RIGHT



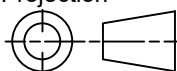
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 27-Aug-14	
Material Matière Aluminum 5052-H32 (2.3mm)					
Color Couleur Asa-61 Grey		Finish Fini Smooth			
Description 5412EAL 24" x 24" x 12" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412EAL242412				Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

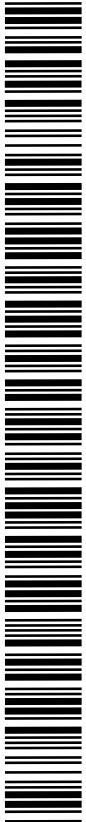
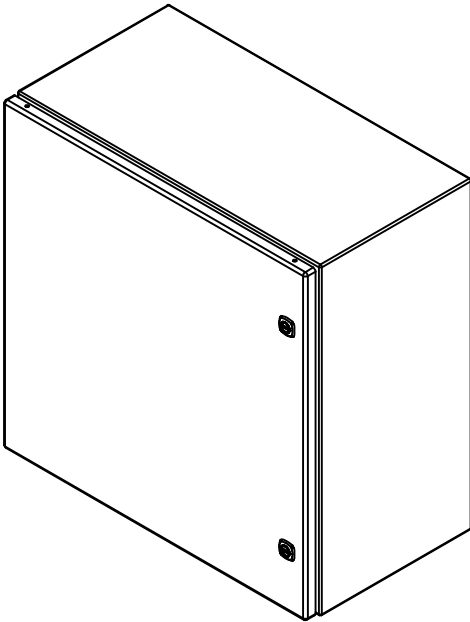
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

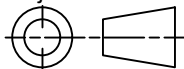


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 27-Aug-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412EAL 24" x 24" x 12" Assembly	

Part Number Numéro Pièce	Rev.	2
5412EAL242412	0	9

2	STK-Q-07310	3	Flange Lock Nut M8
1	881 SP2424G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EAL242412C	0	5412EAL 24" x 24" Cover
1	5412EAL242412B	0	5412EAL 24" x 24" x 12" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

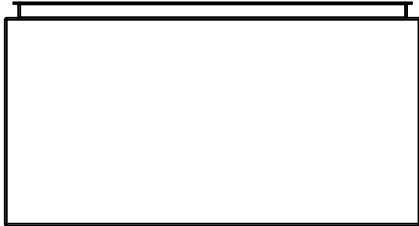
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

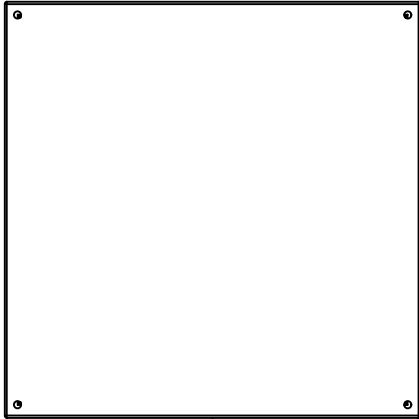
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

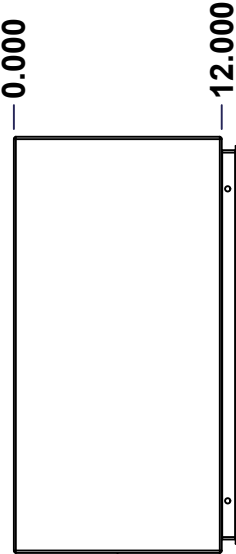
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



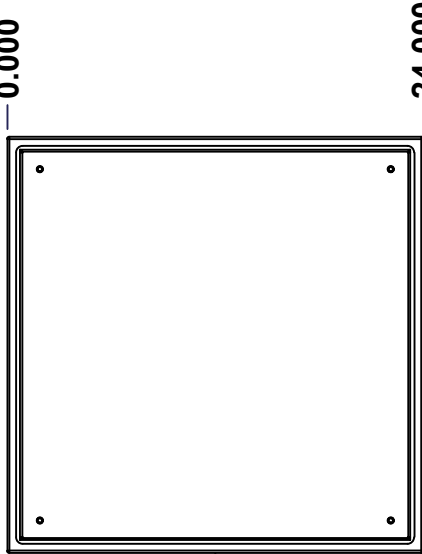
TOP



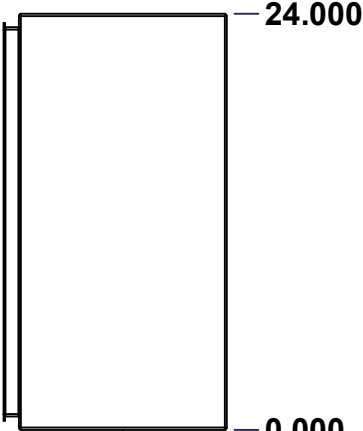
BACK



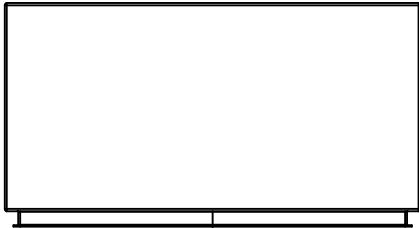
LEFT



FRONT

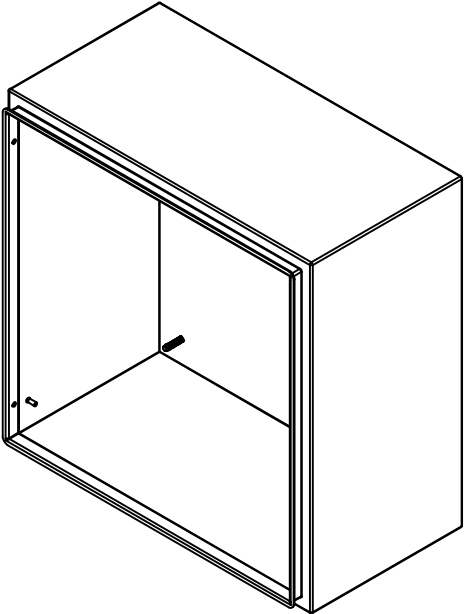


RIGHT



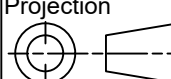
BOTTOM

No.	Revisions	Date	By/Par

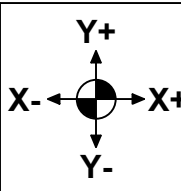


Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 27-Aug-14	
Material Matière Aluminum 5052-H32 (2.3mm)					
Color Couleur Asa-61 Grey		Finish Fini Smooth			
Description 5412EAL 24" x 24" x 12" Body				Detail Rev.	
Part Number Numéro Pièce 5412EAL242412B				Rev. 0	3 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Description	Status	
5412EAL 24" x 24" x 12" Body	(NULL)	
Part Number Numéro Pièce	Rev.	4
5412EAL242412B	0	9

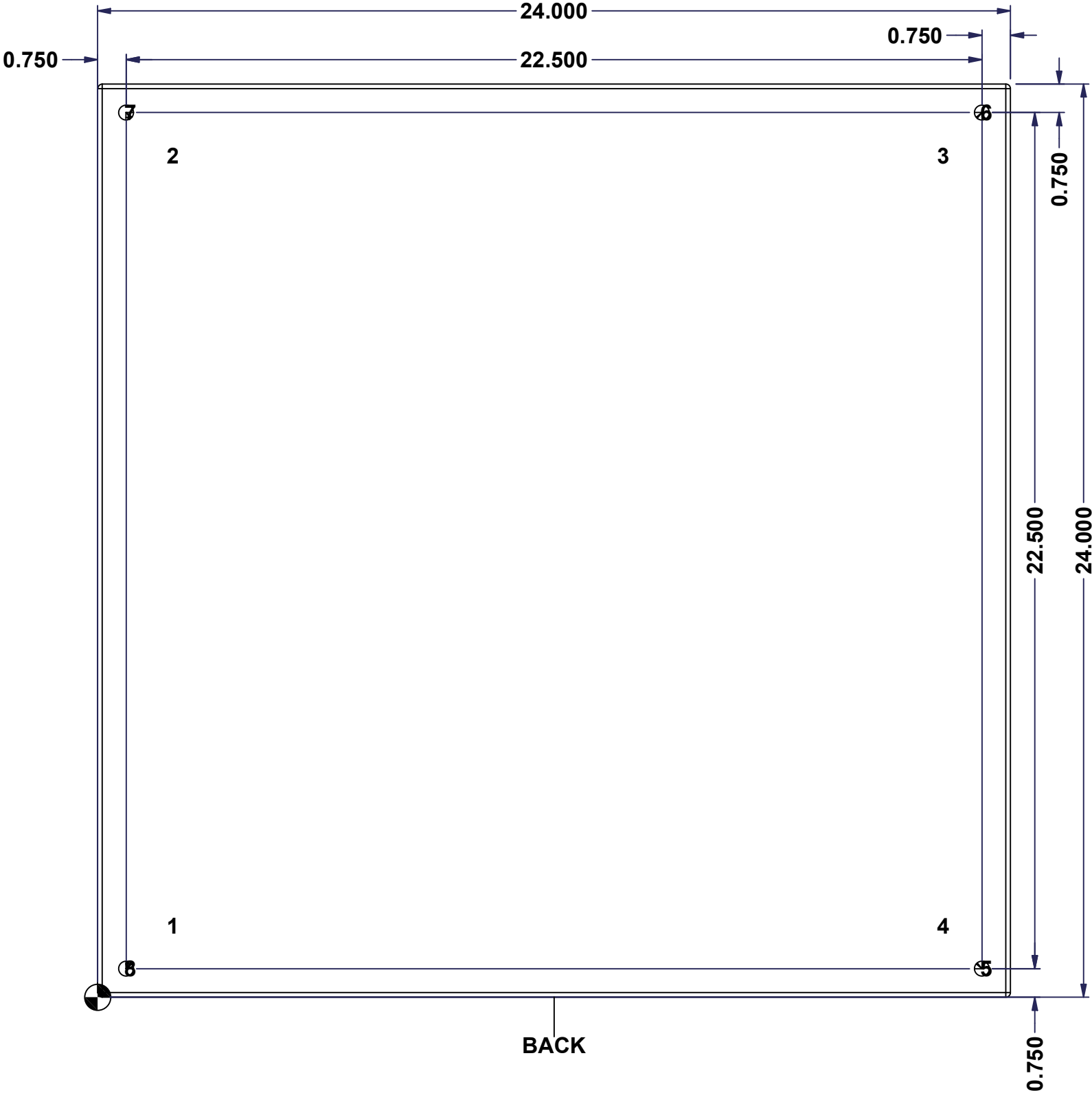
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412EAL 24" x 24" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EAL242412B			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 27-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

Detail Rev.

Part Number
Numéro Pièce

Rev.

6

9

1

STK-Q-16090

0

Ground Stud M6 x 16mm Aluminum

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16010

0

Stud M8 x 35mm Aluminum

1

5412EAL242412B-P

0

5412EAL 24" x 24" x 12" Body Part

Qty

Part Number

Rev

Description

Parts List

5412EAL242412B

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

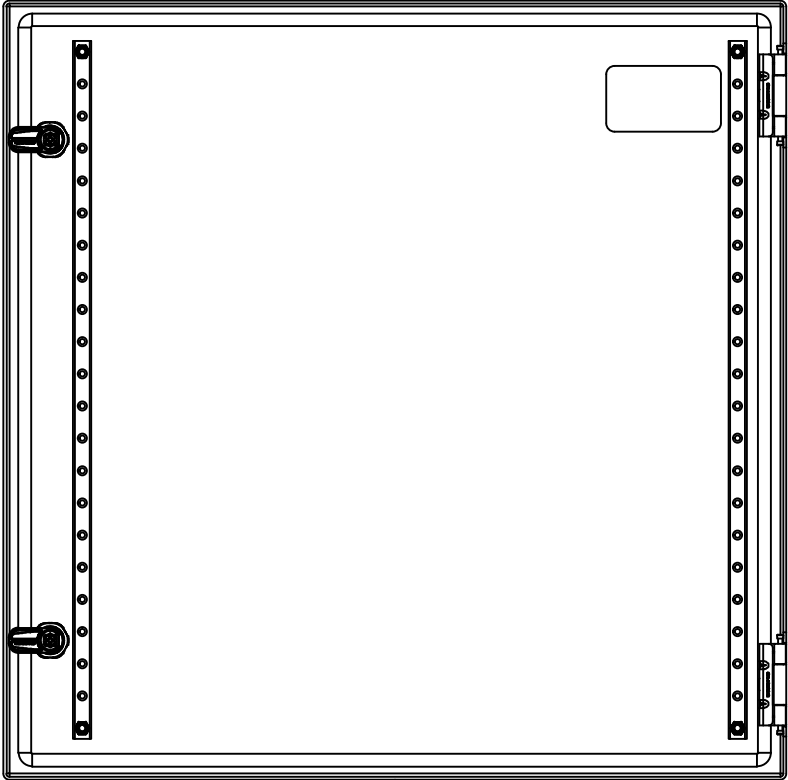
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

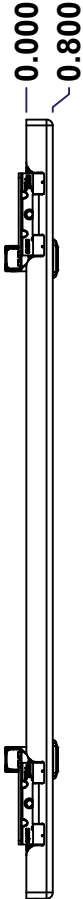
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



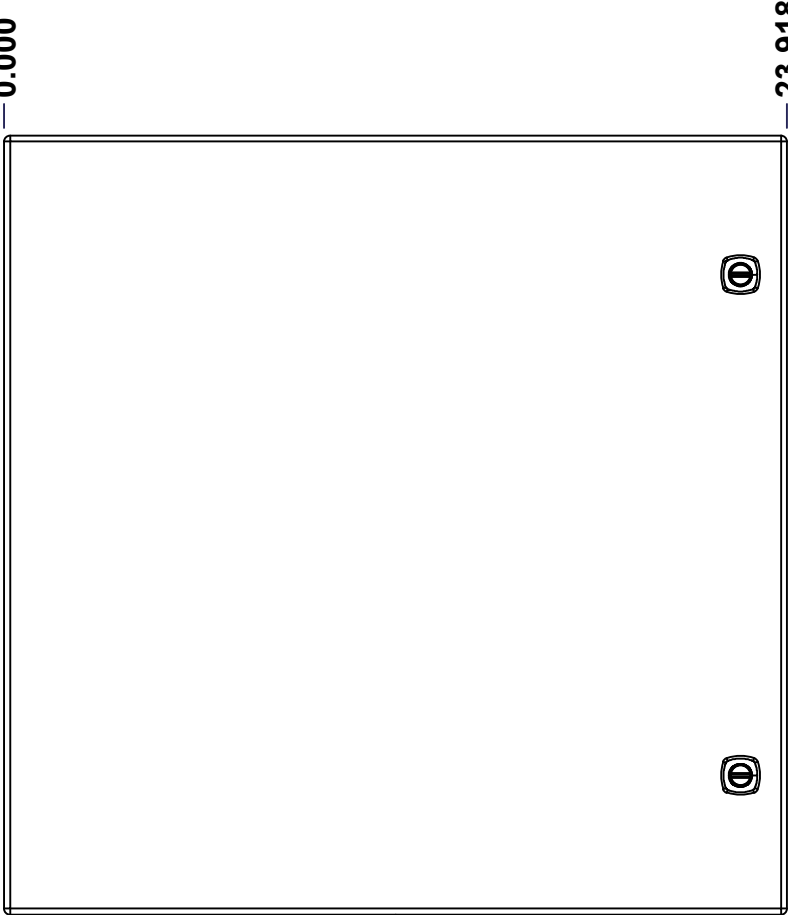
TOP



BACK



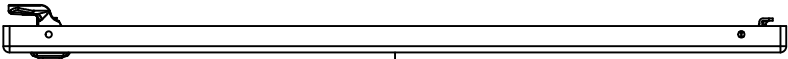
LEFT



FRONT

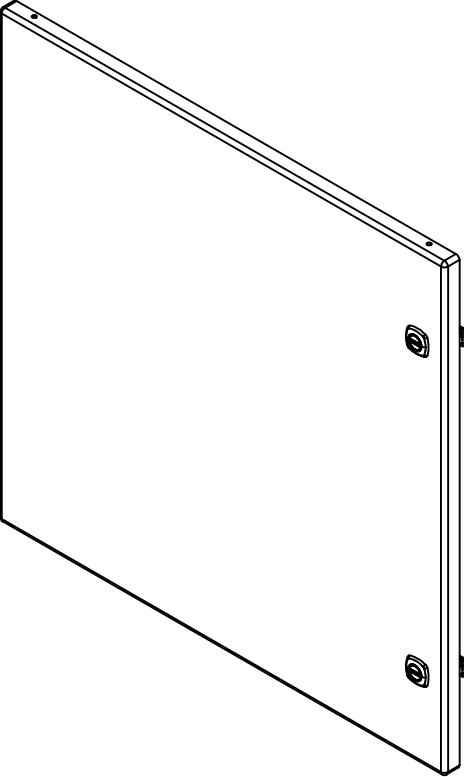


RIGHT

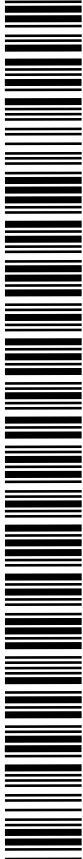


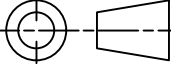
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 27-Aug-14	
Material Matière Aluminum 5052-H32 (2.3mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412EAL 24" x 24" Cover	Detail Rev.	
Part Number Numéro Pièce 5412EAL242412C	Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE

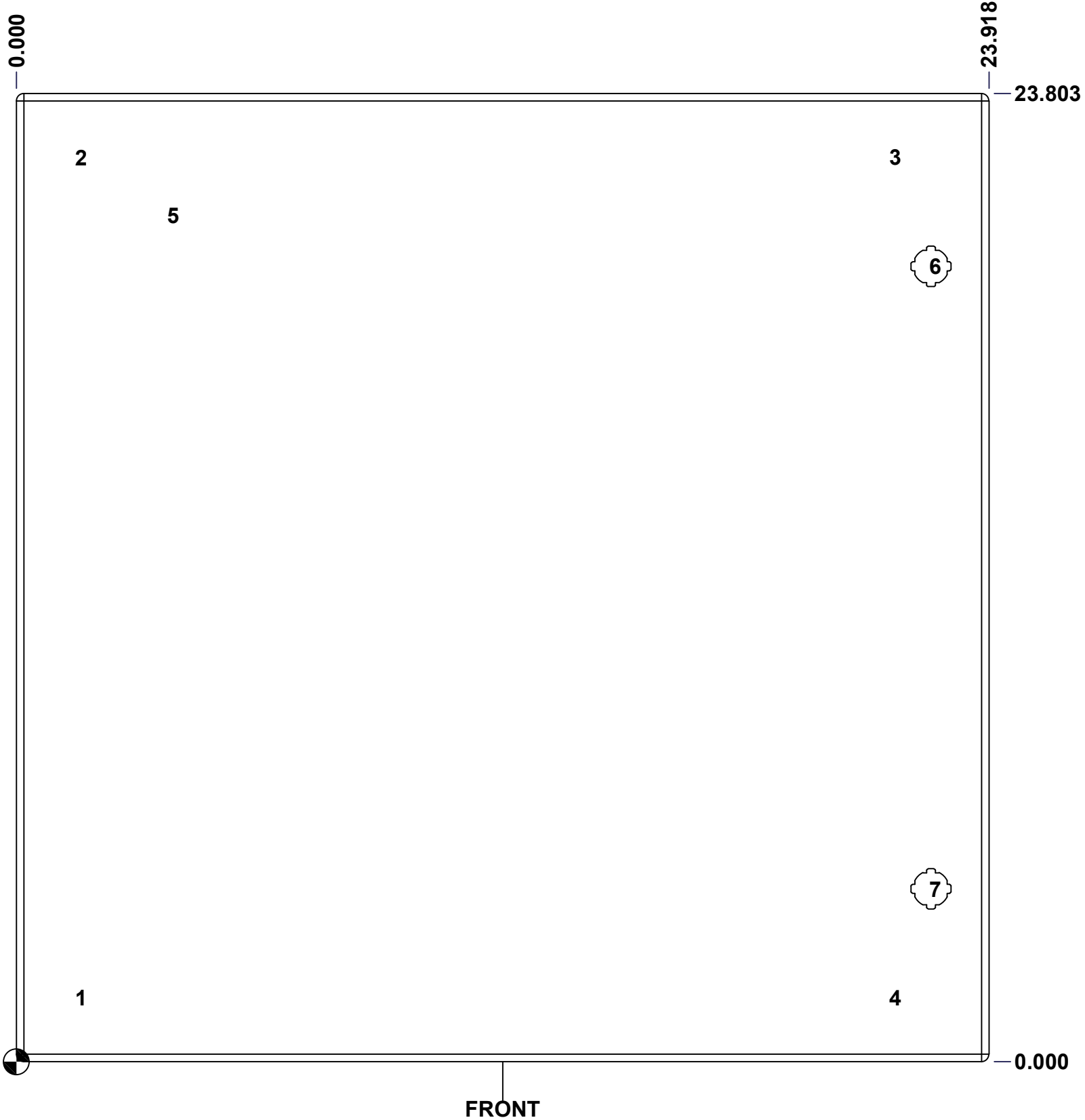
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

	Description	Status	
	5412EAL 24" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412EAL242412C	0	8/9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EAL242412\5412EAL242412.idw

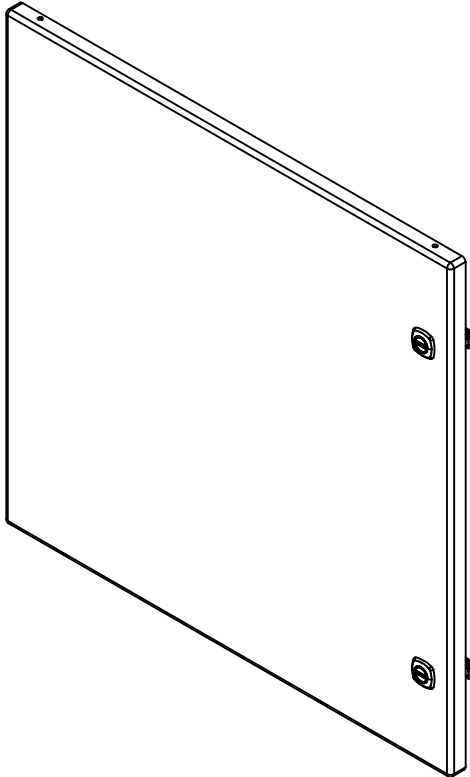
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

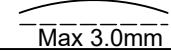
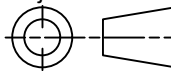


Isometric View





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 27-Aug-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EAL 24" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EAL242412C

Rev.

9

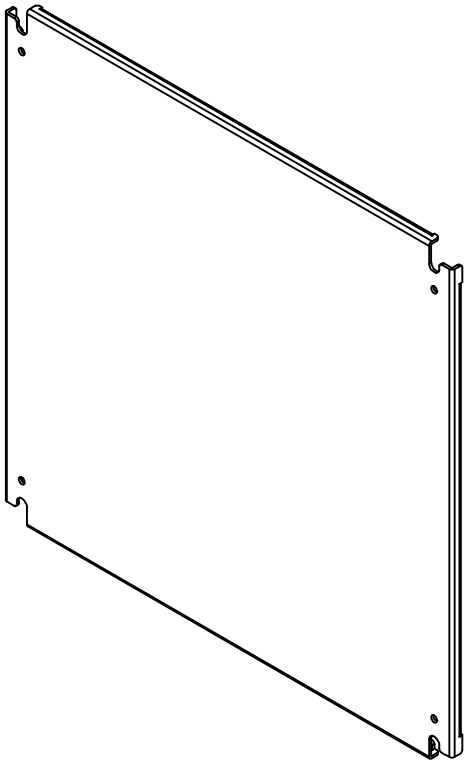
0

9

2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL242412G	0	5412EAL 24" x 24" Cover Gasket Part
1	5412EAL242412C-P	0	5412EAL 24" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32"$ sauf spécification contraire



Isometric View

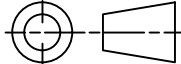


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fin

[See Part List](#)

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP2424G

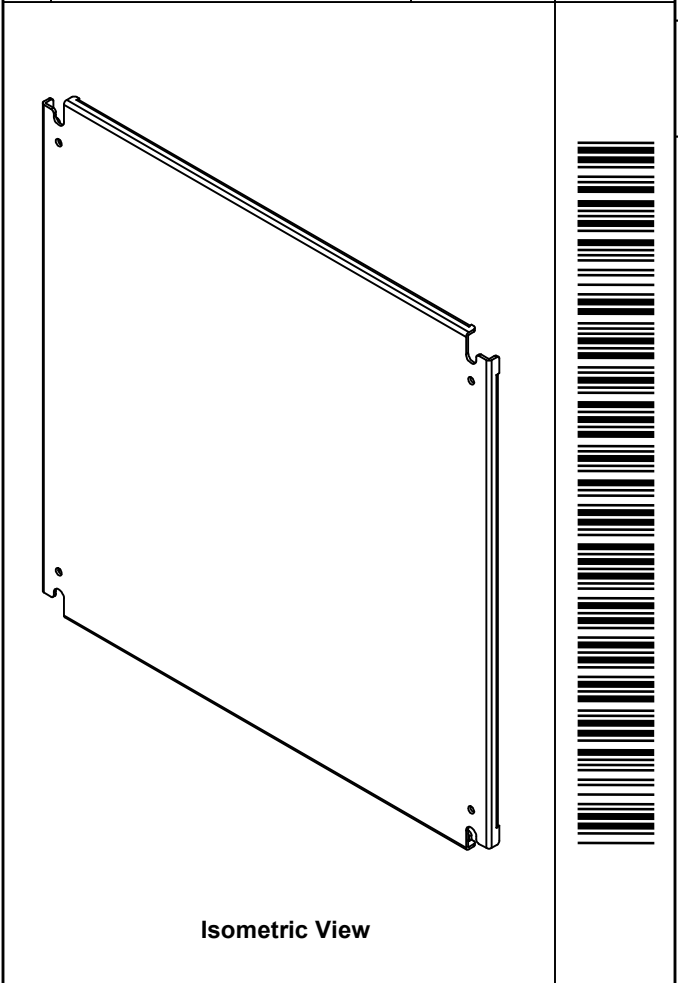
Rev.

V.	1
----	---

2

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM