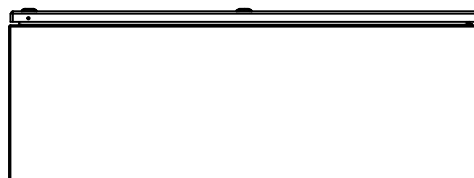
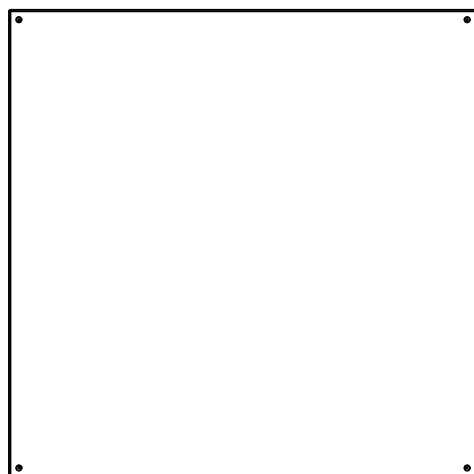


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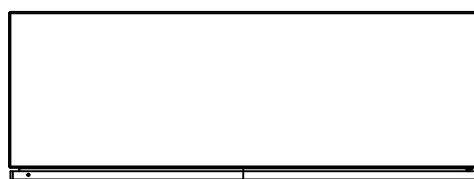
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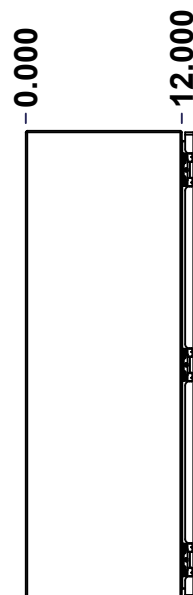
TOP



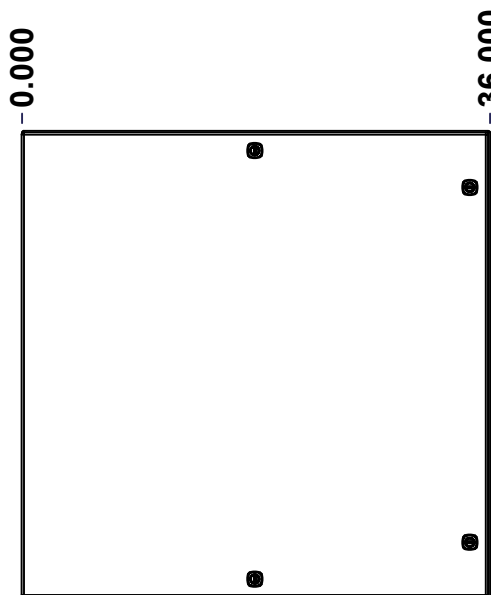
BACK



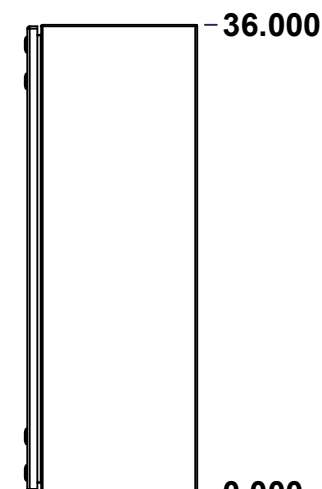
BOTTOM



LEFT

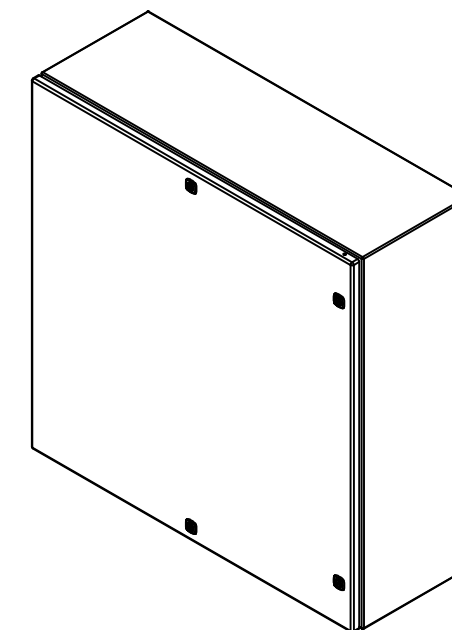


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 06-Sep-13
Material / Matière: Aluminum 5052-H32 (2.3mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412EAL 36" x 36" x 12" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412EAL363612	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

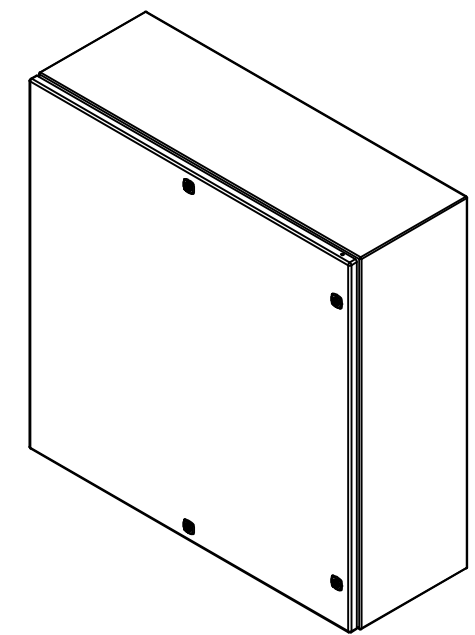
1  
9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Sep-13
Material Matière	Aluminum 5052-H32 (2.3mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412EAL 36" x 36" x 12" Assembly	

Part Number Numéro Pièce	Rev.	2
<b>5412EAL363612</b>	<b>0</b>	9

Qty	Part Number	Rev	Description
2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP3636G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EAL363612C	0	5412EAL 36" x 36" Cover
1	5412EAL363612B	0	5412EAL 36" x 36" x 12" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw

Parts List

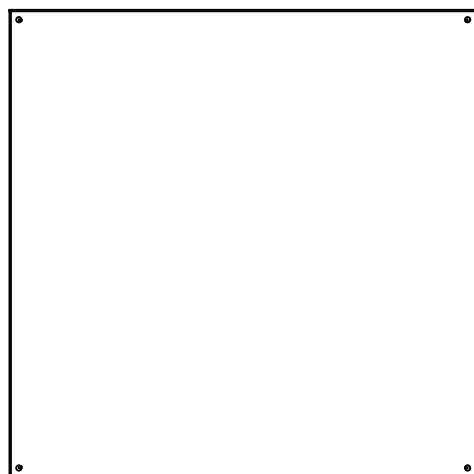
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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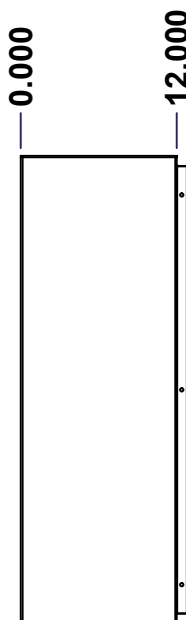
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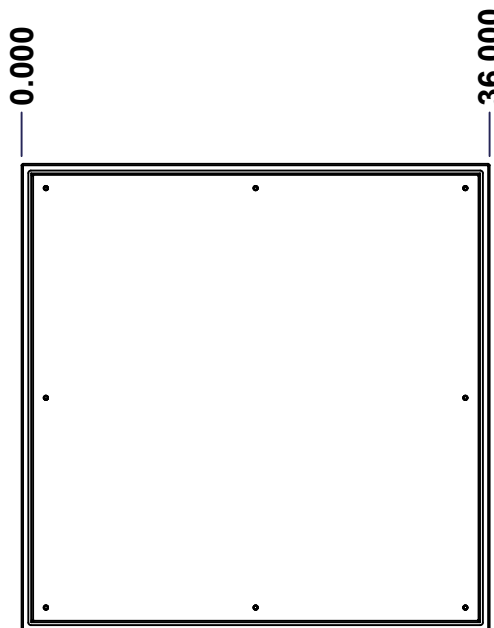
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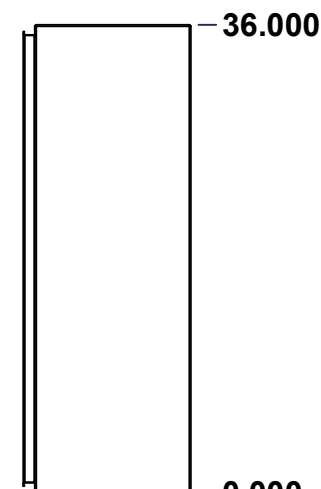
BACK



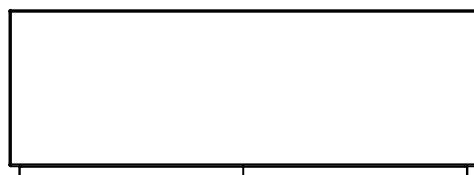
LEFT



FRONT

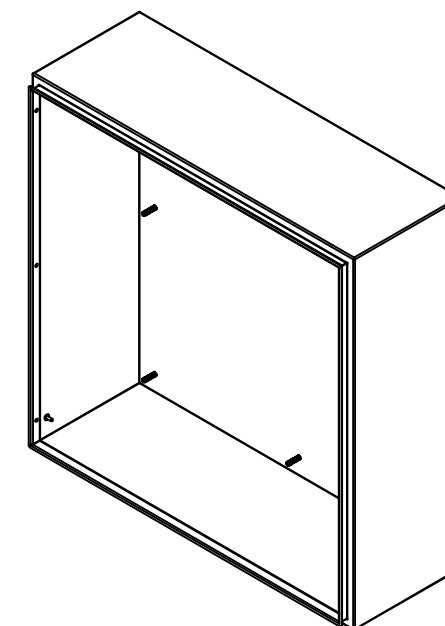


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 06-Sep-13
Material / Matière: Aluminum 5052-H32 (2.3mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Description: 5412EAL 36" x 36" x 12" Body	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5412EAL363612B	Rev. 0	3	9
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SEE BILL OF MATERIAL ON LAST PAGE

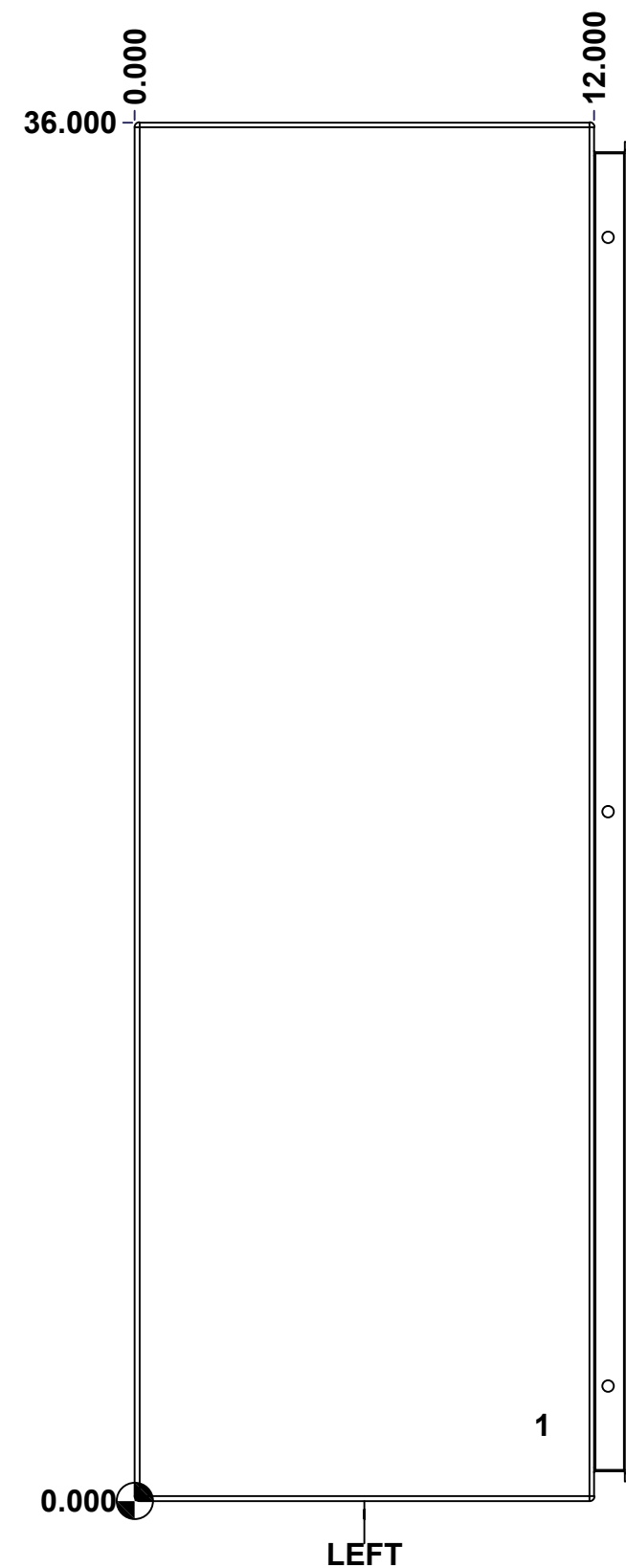
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412EAL 36" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412EAL363612B</b>	<b>0</b>	4 9

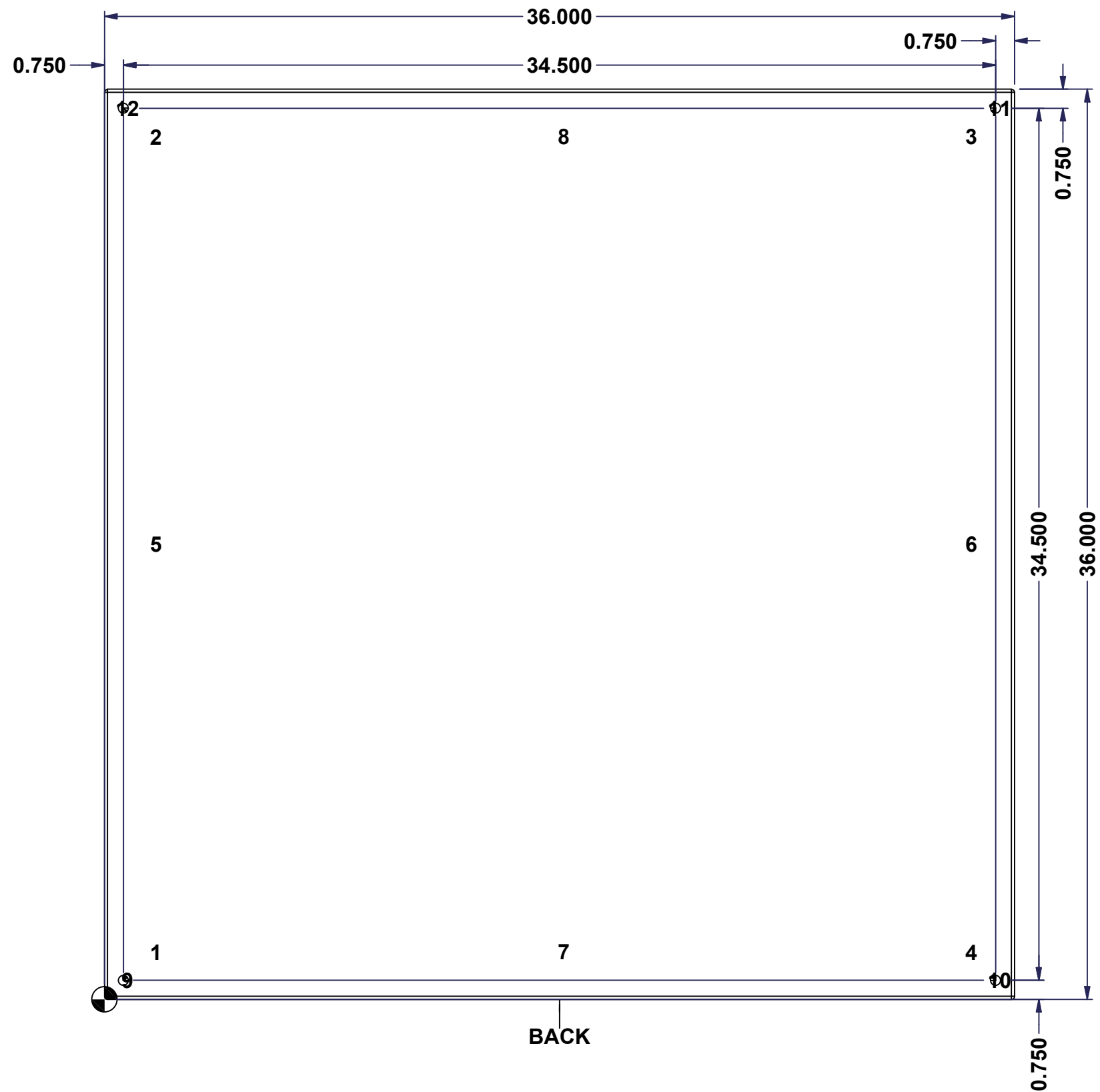
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----			
9	0.750	0.750	RND Ø0.390
10	35.250	0.750	RND Ø0.390
11	35.250	35.250	RND Ø0.390
12	0.750	35.250	RND Ø0.390

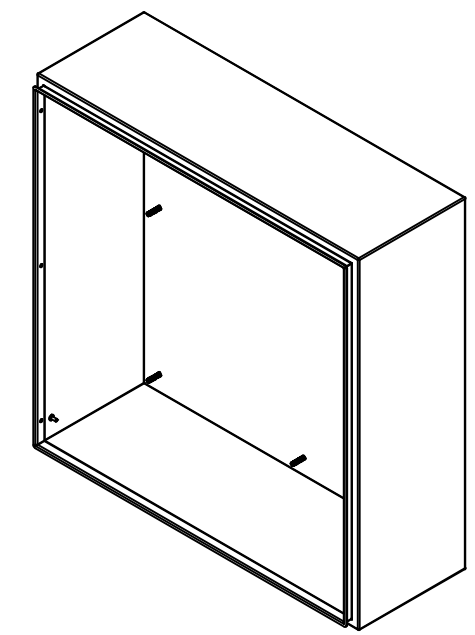


	Description	Status
	5412EAL 36" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412EAL363612B</b>	<b>0</b> / 5 / 9

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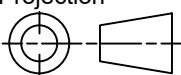
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No.	Revisions	Date	By/Par



Isometric View

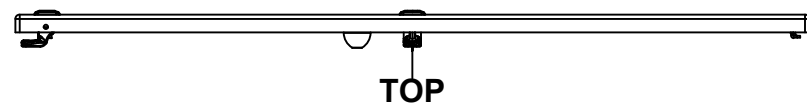


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Sep-13
Material Matière	Aluminum 5052-H32 (2.3mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EAL 36" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	6
<b>5412EAL363612B</b>	<b>0</b>	9

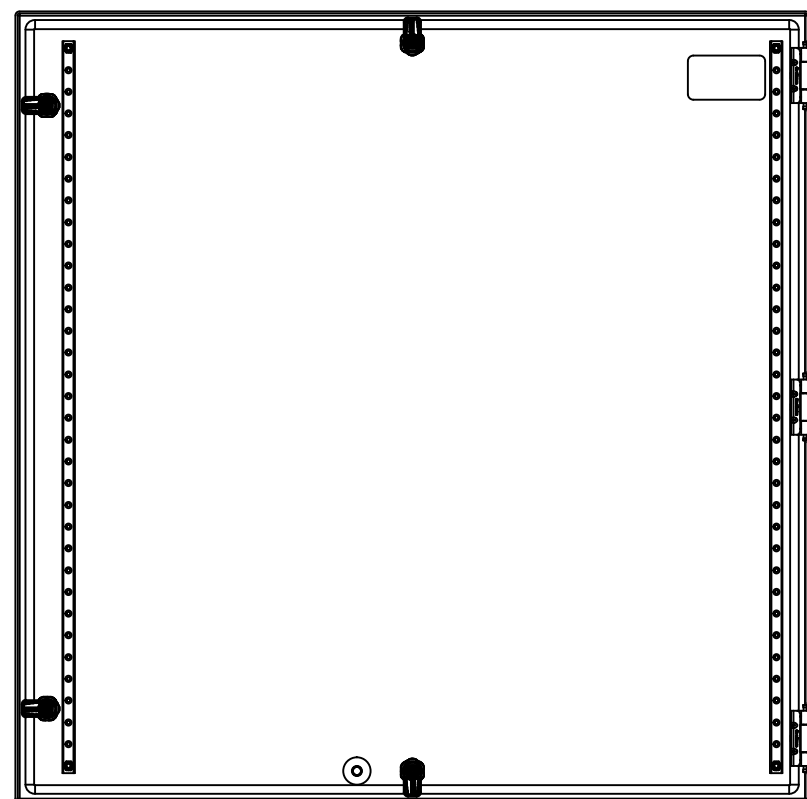
Qty	Part Number	Rev	Description
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EAL363612B-P	0	5412EAL 36" x 36" x 12" Body Part
Parts List			

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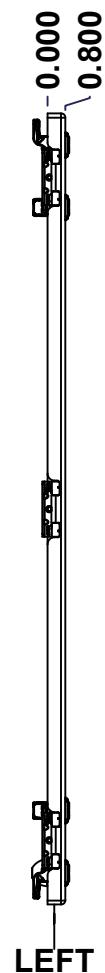
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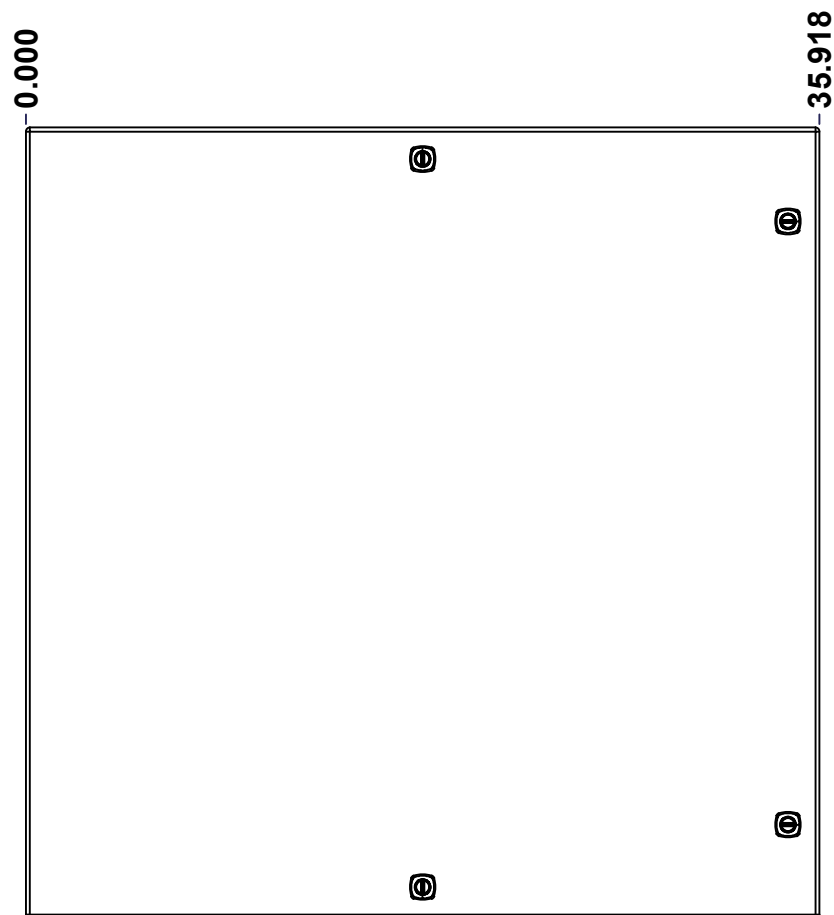
TOP



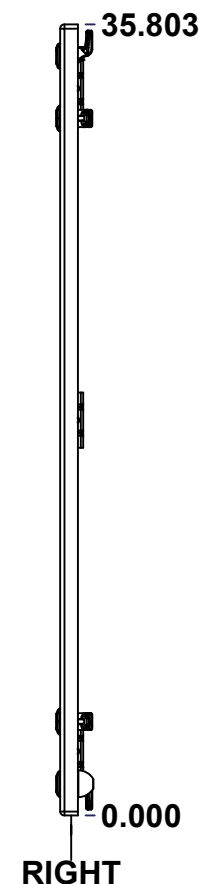
BACK



LEFT



FRONT

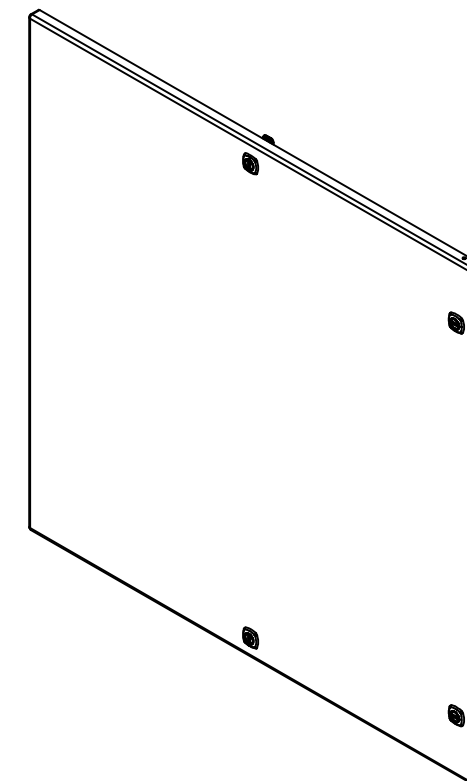


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Sep-13
Material Matière Aluminum 5052-H32 (2.3mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412EAL 36" x 36" Cover	Detail Rev.
--	-------------

Part Number Numéro Pièce <b>5412EAL363612C</b>	Rev. <b>0</b>	<b>7</b> <b>9</b>
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SEE BILL OF MATERIAL ON LAST PAGE

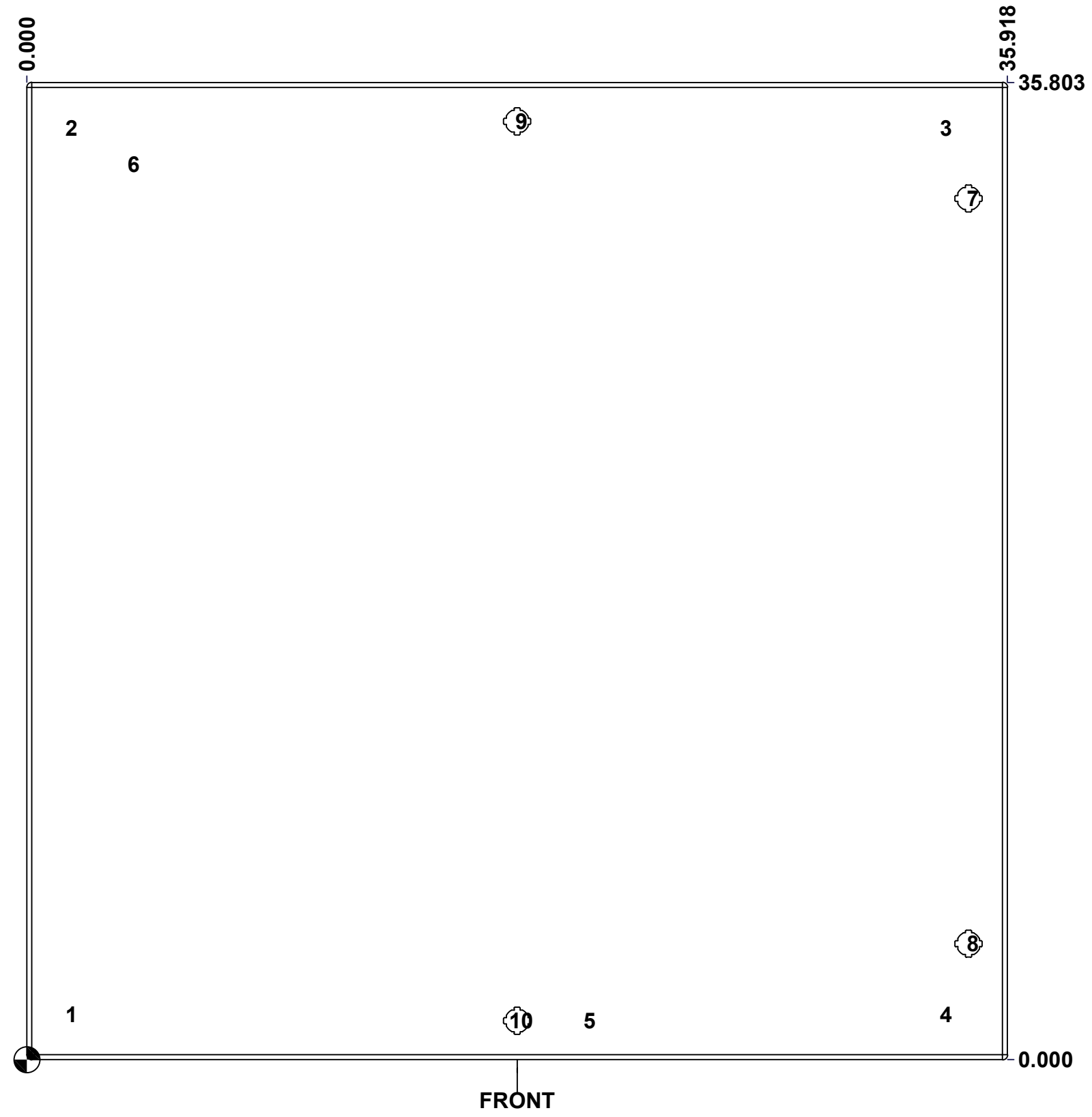
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	20.459	1.435	STUD M6 x 18mm (Inside)
-----			
6	3.750	32.803	LABEL_EXM (Inside)
7	34.494	31.553	880 SCQ4-SL
8	34.494	4.250	880 SCQ4-SL
9	17.959	34.379	880 SCQ4-SL
10	17.959	1.424	880 SCQ4-SL



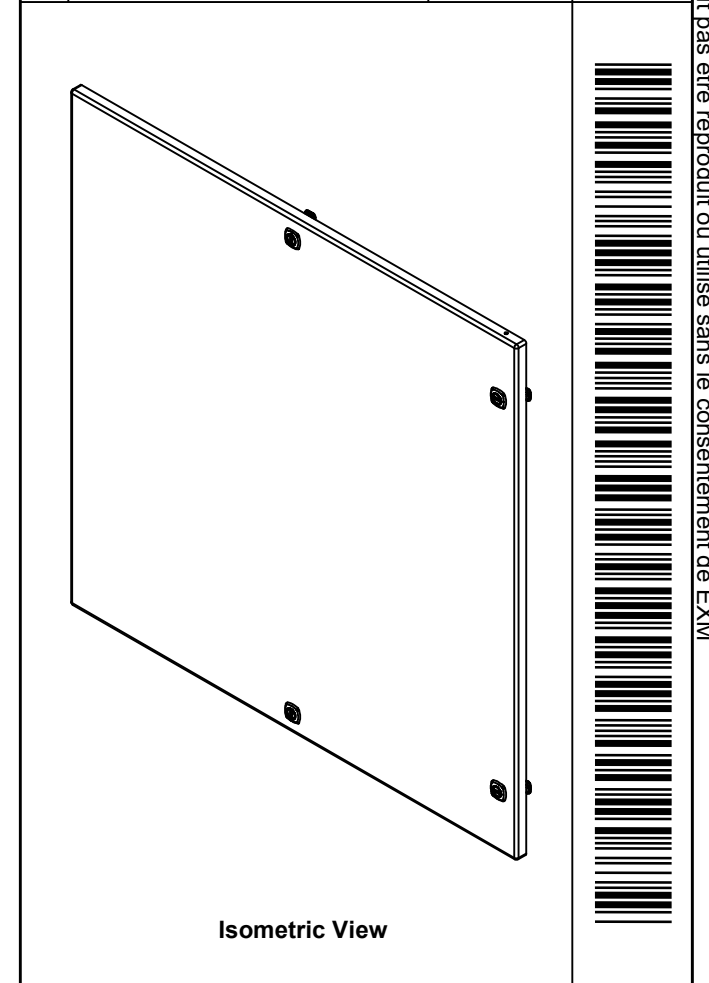
	Description	Status
	5412EAL 36" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412EAL363612C</b>	<b>0</b> / 8 / 9



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No.	Revisions	Date	By/Par




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**Flatness**  
**Aplatissement**  
 Max 3.0mm  
**Projection**  

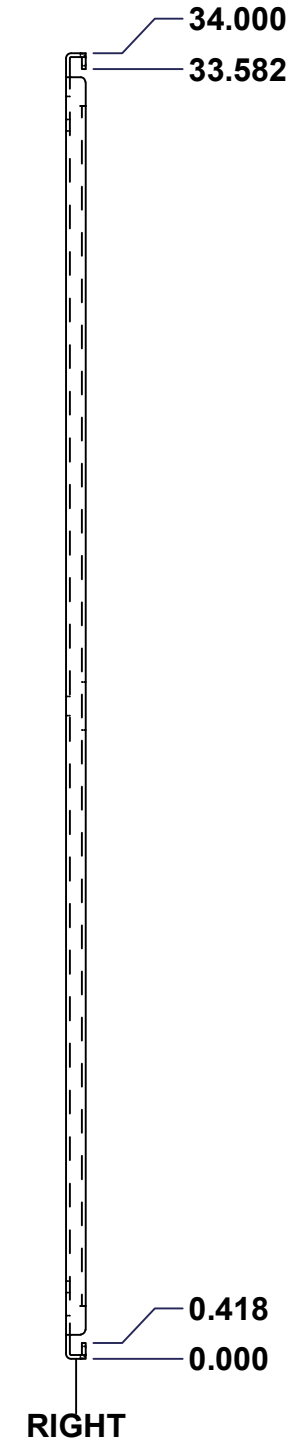
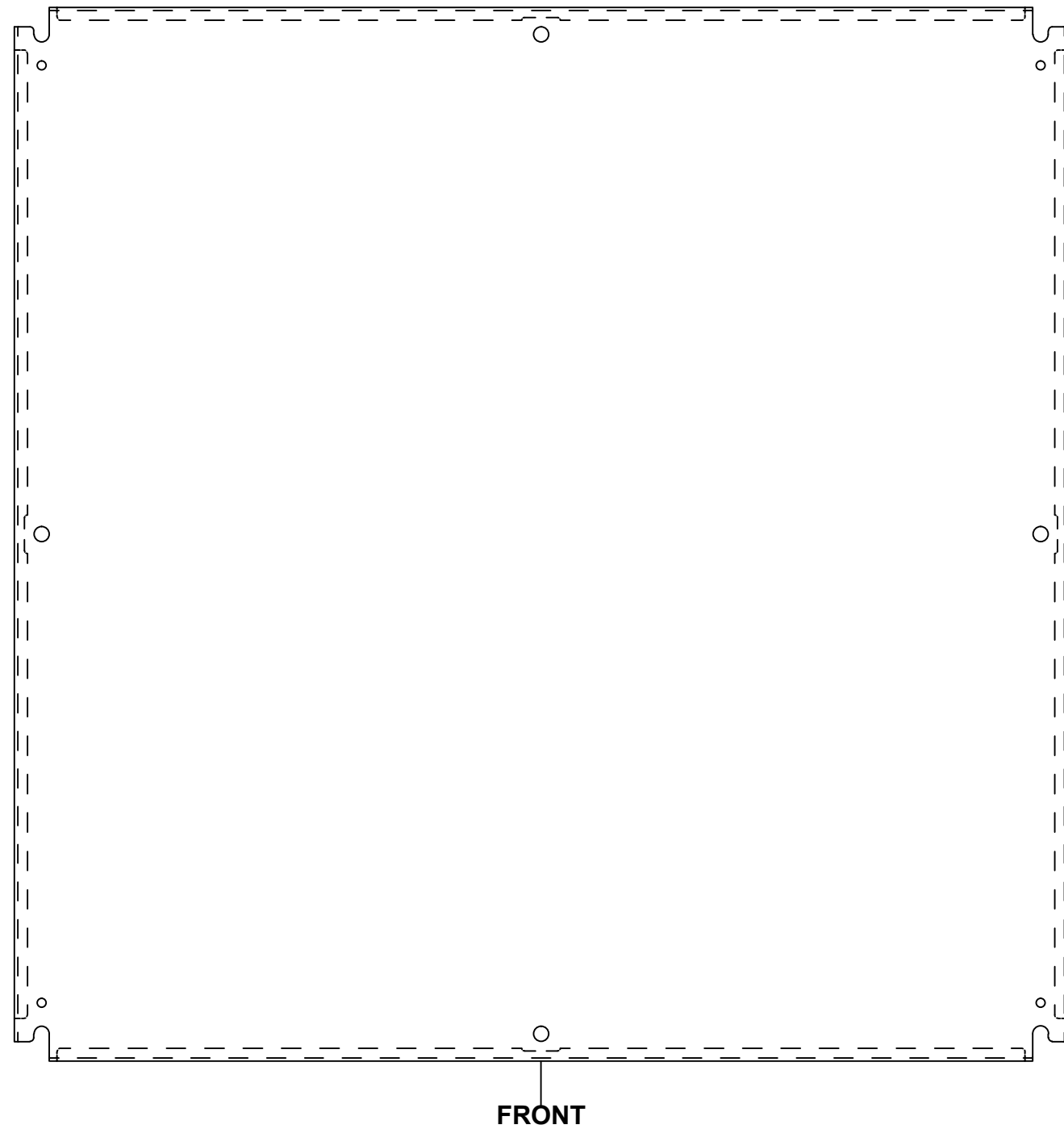
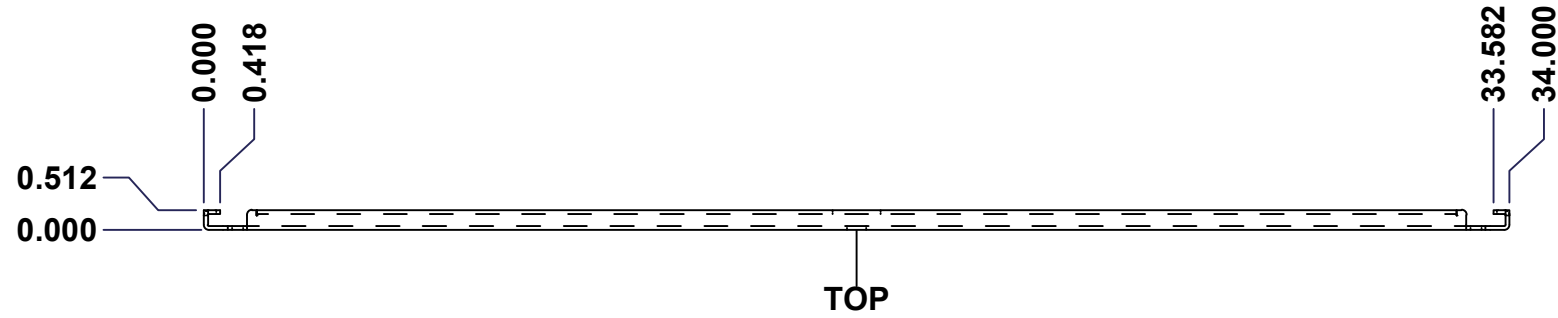

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
5	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL363612G	0	5412EAL 36" x 36" Cover Gasket Part
1	5412EAL363612C-P	0	5412EAL 36" x 36" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 06-Sep-13
Material / Matière: Aluminum 5052-H32 (2.3mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412EAL 36" x 36" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412EAL363612C</b>	Rev. 0 / 9

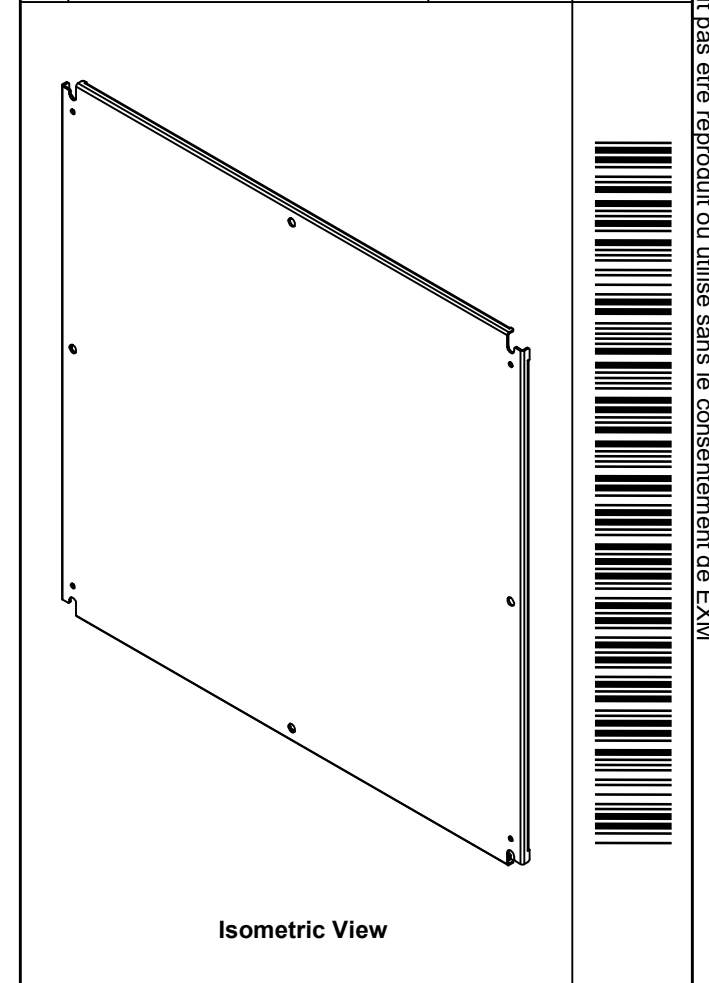
Qty	Part Name	Rev	Description
Parts List			

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	<p>Projection</p>
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: <b>881 SP3636G</b>	Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

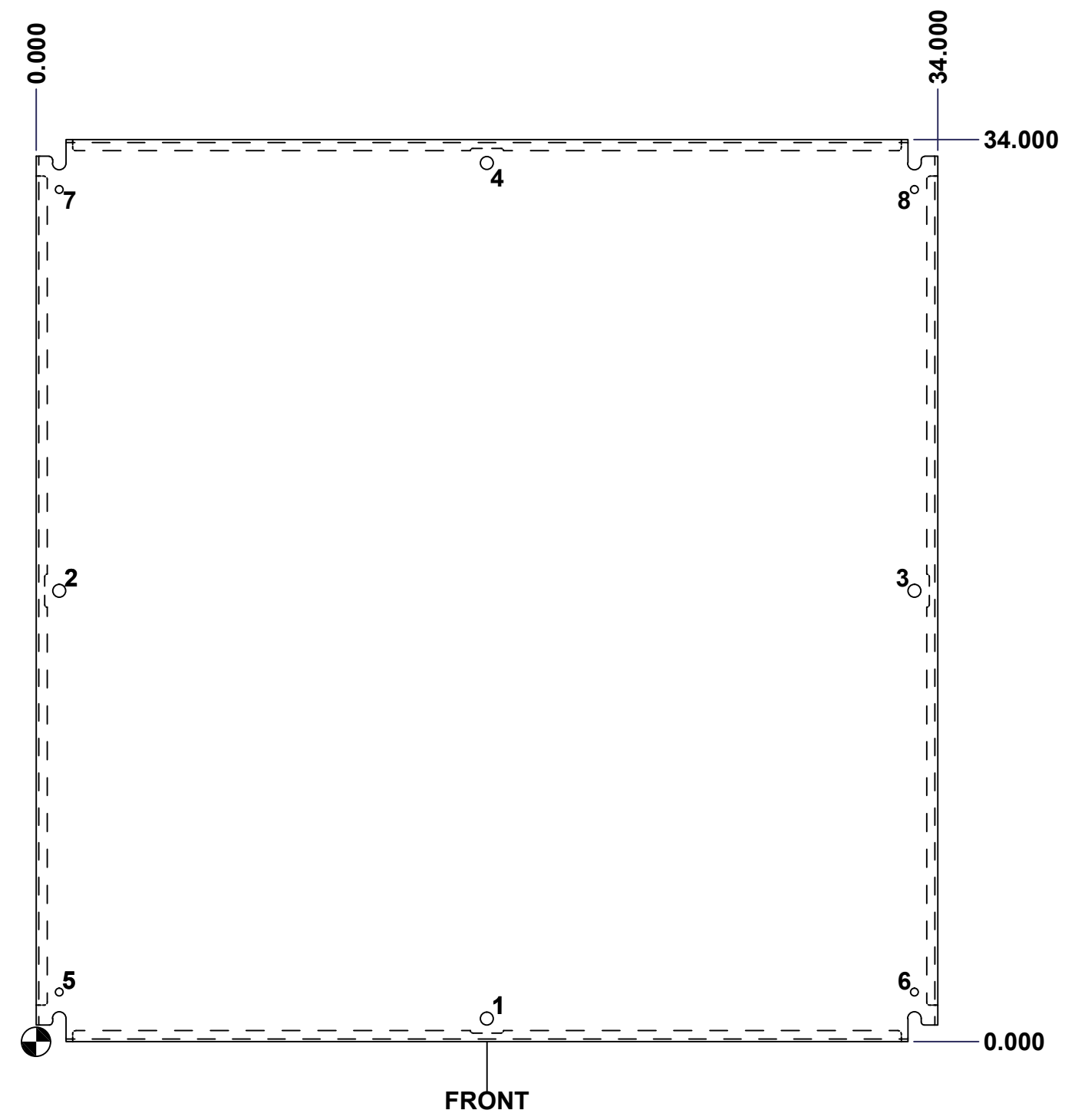
Parts List

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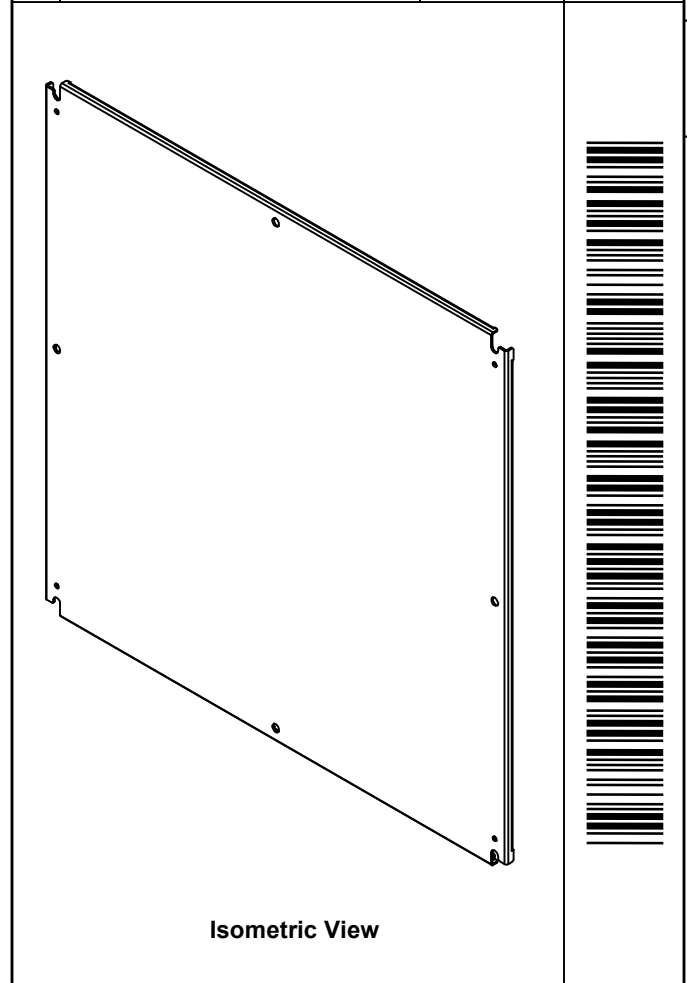
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP3636G	Rev. 2 0