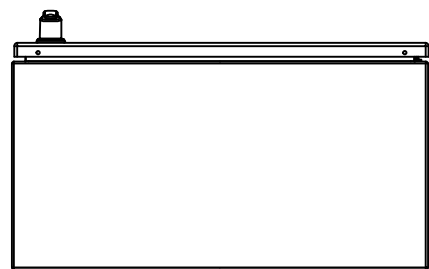
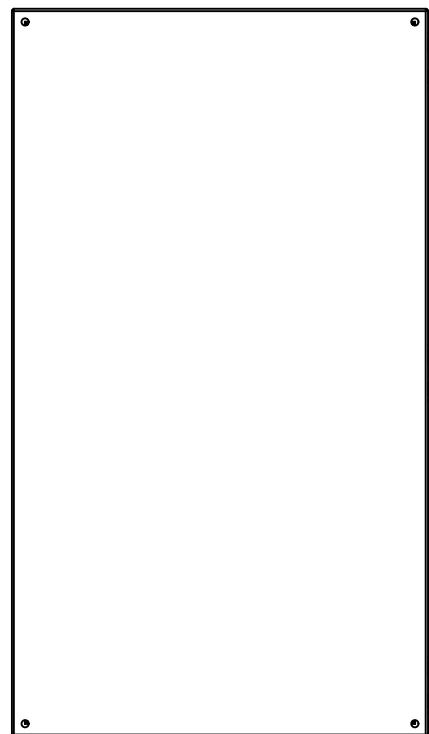


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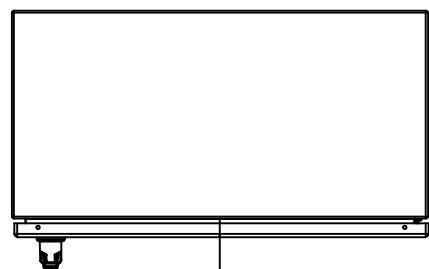
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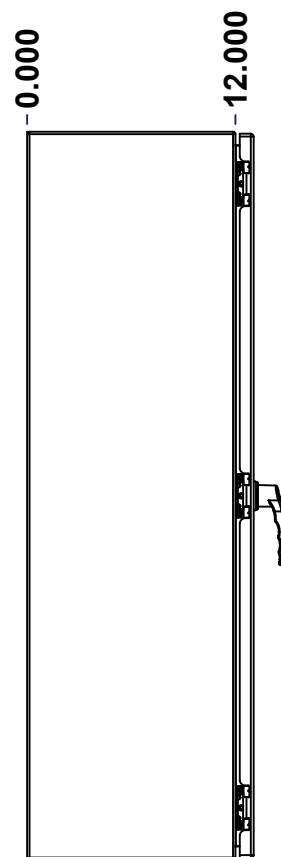
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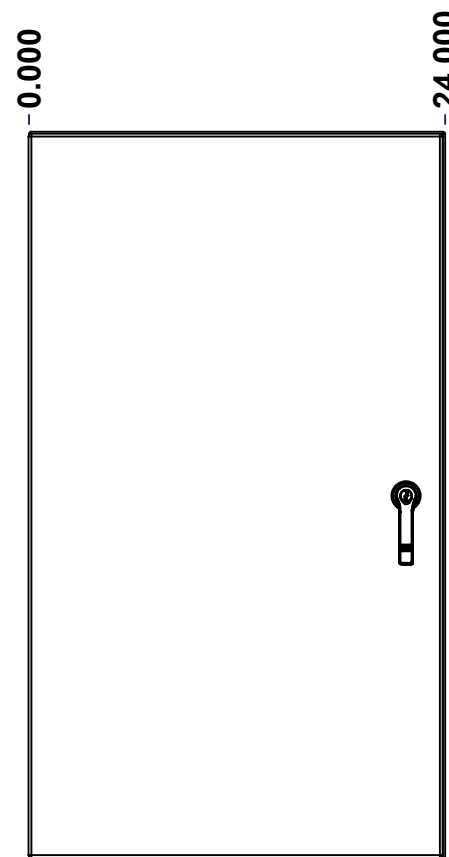
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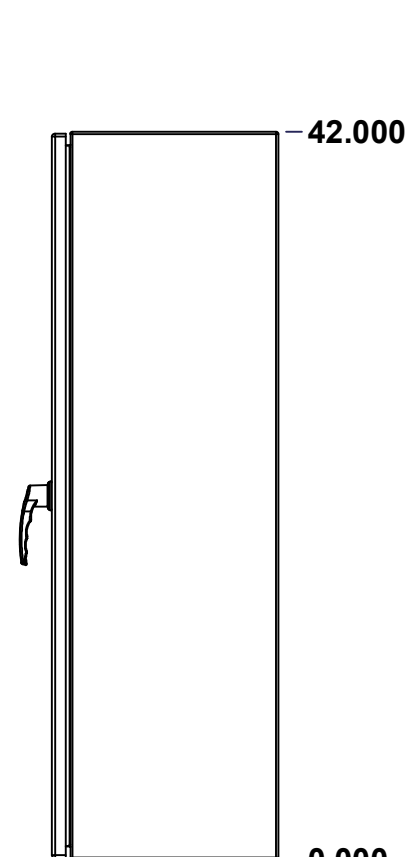
BOTTOM



LEFT

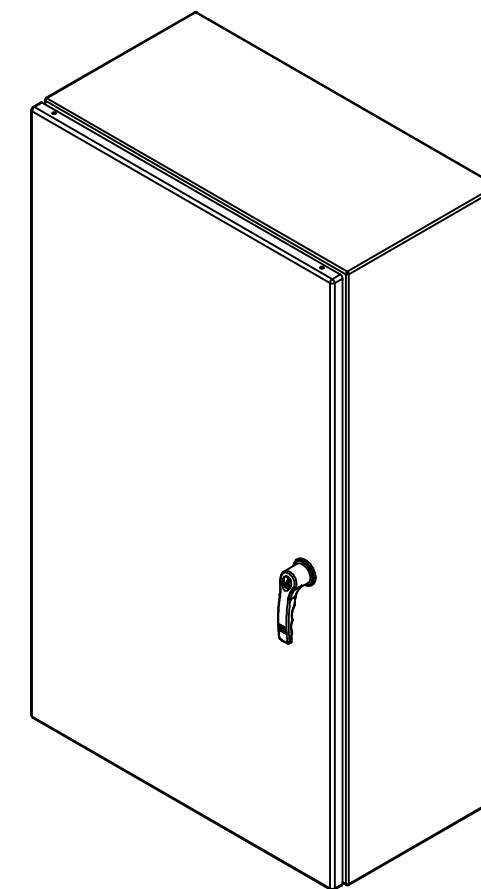


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|--------------------------------------------------|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 05-Sep-14 |
| Material Matière Aluminum 5052-H32 (2.3mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412EAL 42" x 24" x 12" Assembly | Detail Rev. |
| Part Number Numéro Pièce 5412EAL422412 | Rev. 0 |

SEE BILL OF MATERIAL ON LAST PAGE

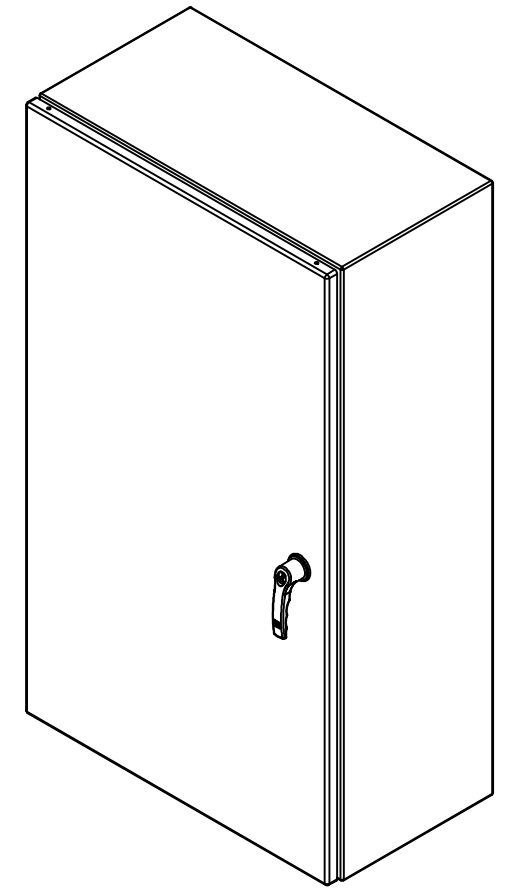
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9

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| NOTE | |
|------|--------------------------------------------|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 880 PP included (Not installed) |

| No. | Revisions | Date | By/Par |
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Flatness
 Aplatissement
 Max 3.0mm
 Projection


| | |
|-------------------------|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par | Date 05-Sep-14 |

Material Matière Aluminum 5052-H32 (2.3mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412EAL 42" x 24" x 12" Assembly Detail Rev.

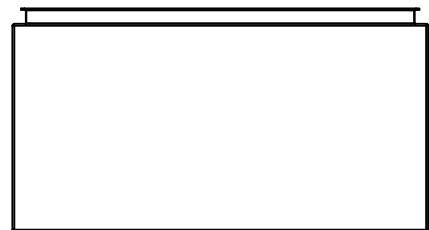
Part Number Numéro Pièce **5412EAL422412** Rev. 0 2/9

| PACKING | | |
|-----------------------|-----|------------------------------------------------|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

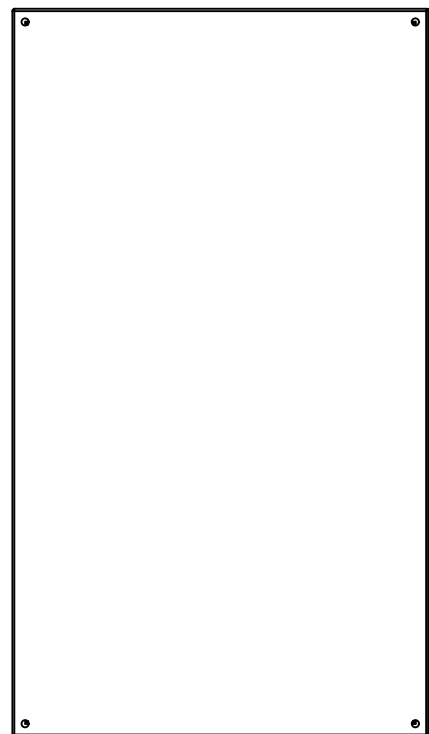
| Qty | Part Number | Rev | Description |
|------------|----------------|-----|--------------------------------------------|
| 2 | STK-Q-07310 | 2 | Flange Lock Nut M8 |
| 1 | 881 SP4224G | 0 | 881 SP - Inner Panel |
| 2 | STK-Q-07615 | 0 | Inner Panel Support Bracket |
| 2 | STK-K-01320 | 0 | 5412 ES Inner Panel Accessory Kit |
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412EAL422412C | 0 | 5412EAL 42" x 24" Cover |
| 1 | 5412EAL422412B | 0 | 5412EAL 42" x 24" x 12" Body |
| 3 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Parts List | | | |

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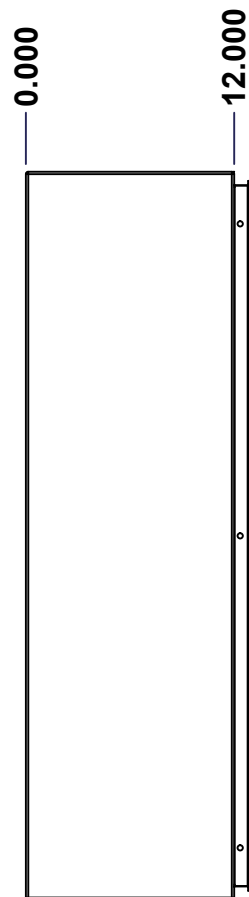
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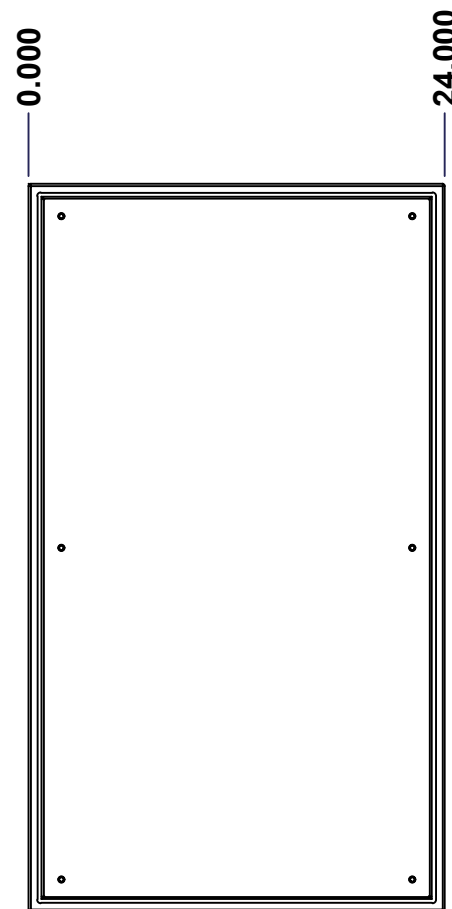
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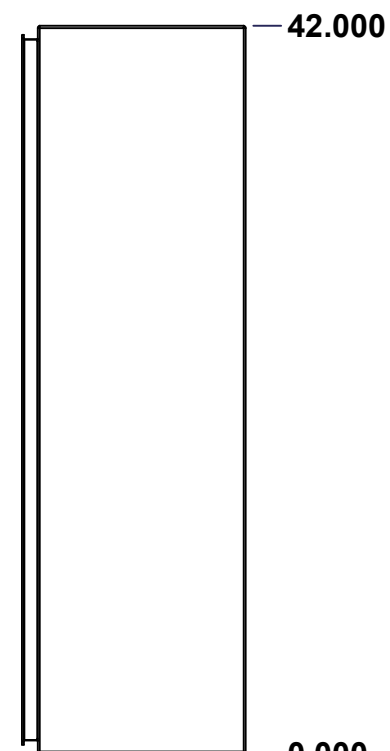
BOTTOM



LEFT

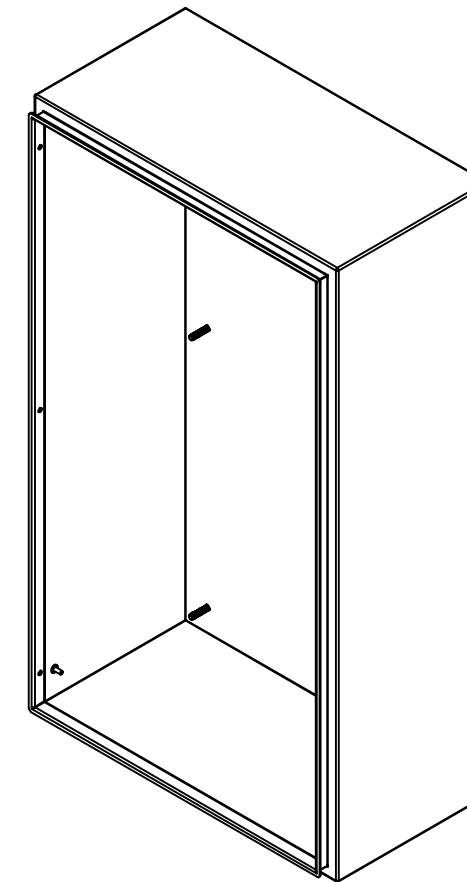


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|-----------------------------------------------|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 05-Sep-14 |
| Material Matière Aluminum 5052-H32 (2.3mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412EAL 42" x 24" x 12" Body | Detail Rev. |
| Part Number Numéro Pièce 5412EAL422412B | Rev. 3 |
| SEE BILL OF MATERIAL ON LAST PAGE | 0 |

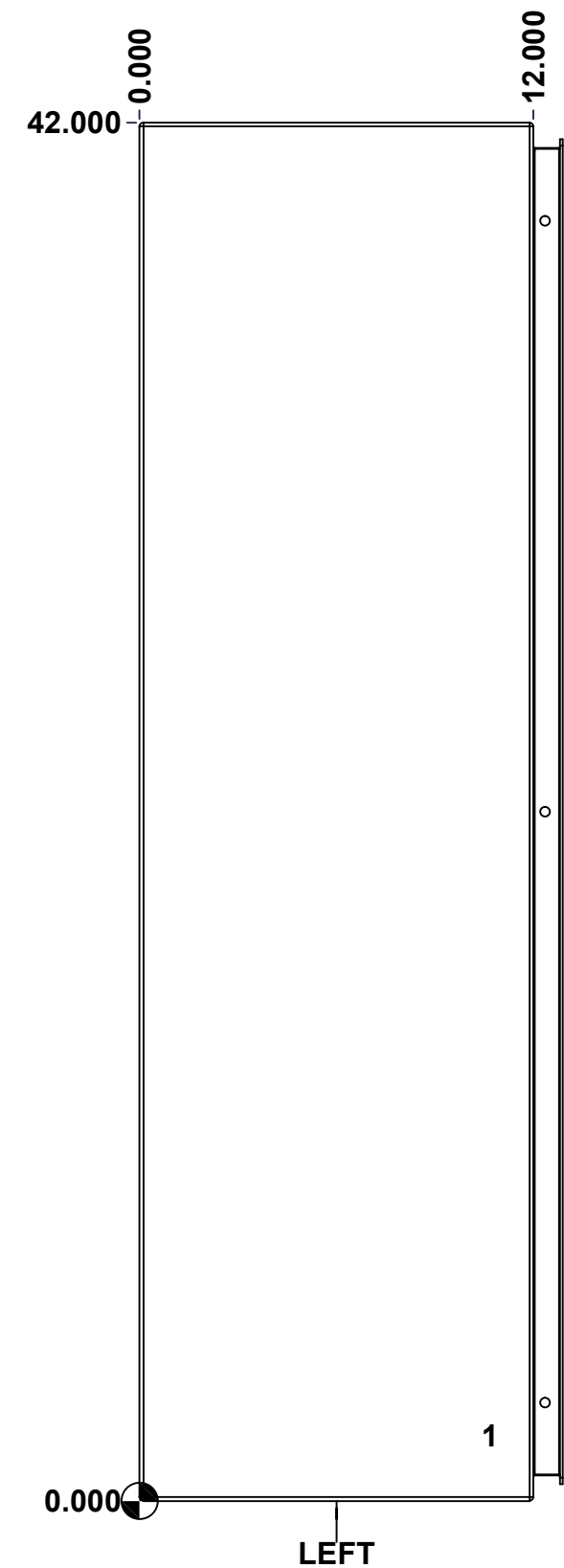
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|-------|-----------------------------|
| 1 | 10.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|------------------------------|----------|--------|
| | Description | Status | |
| | 5412EAL 42" x 24" x 12" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412EAL422412B | 0 | 4 9 |

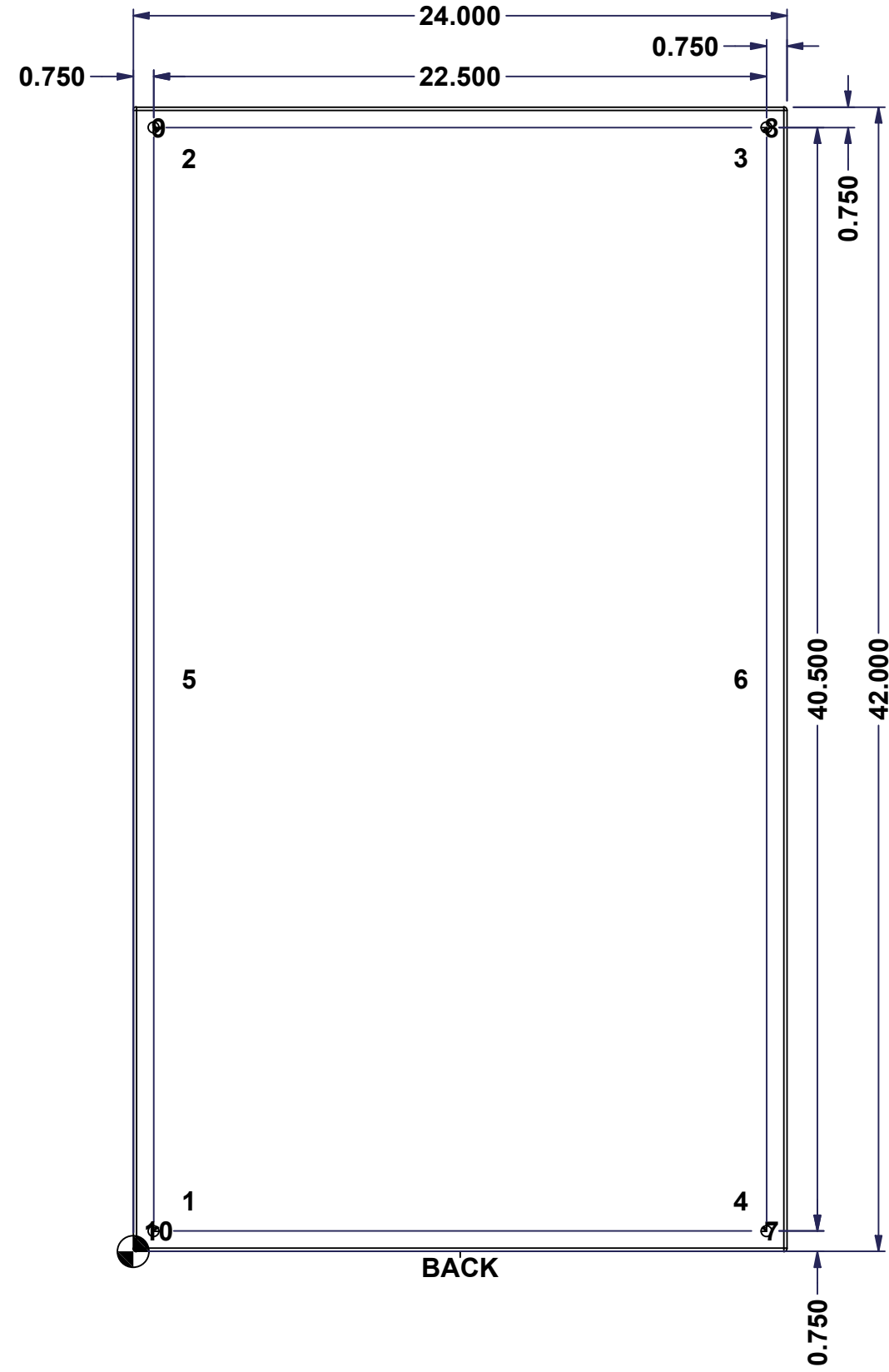
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 40.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 22.125 | 40.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 22.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 21.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 22.125 | 21.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 23.250 | 0.750 | RND Ø0.390 |
| 8 | 23.250 | 41.250 | RND Ø0.390 |
| 9 | 0.750 | 41.250 | RND Ø0.390 |
| 10 | 0.750 | 0.750 | RND Ø0.390 |

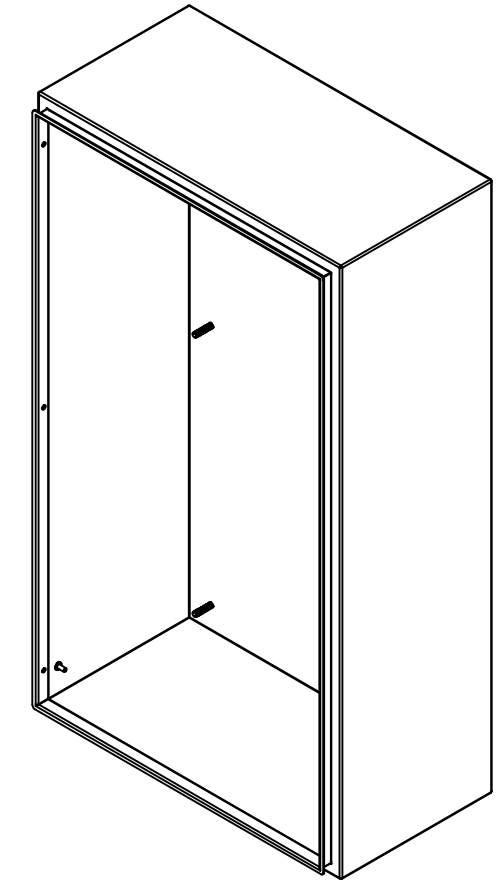


| | | |
|--|------------------------------|------------------|
| | Description | Status |
| | 5412EAL 42" x 24" x 12" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412EAL422412B | 0 / 5 / 9 |

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Isometric View

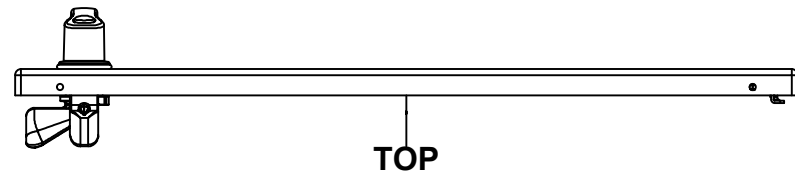


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|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----------------------------------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | | Date: 05-Sep-14 |
| Material / Matière: Aluminum 5052-H32 (2.3mm) | | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth | |
| Description: 5412EAL 42" x 24" x 12" Body | | Detail Rev. |
| Part Number / Numéro Pièce: 5412EAL422412B | | Rev. 6 0 / 9 |

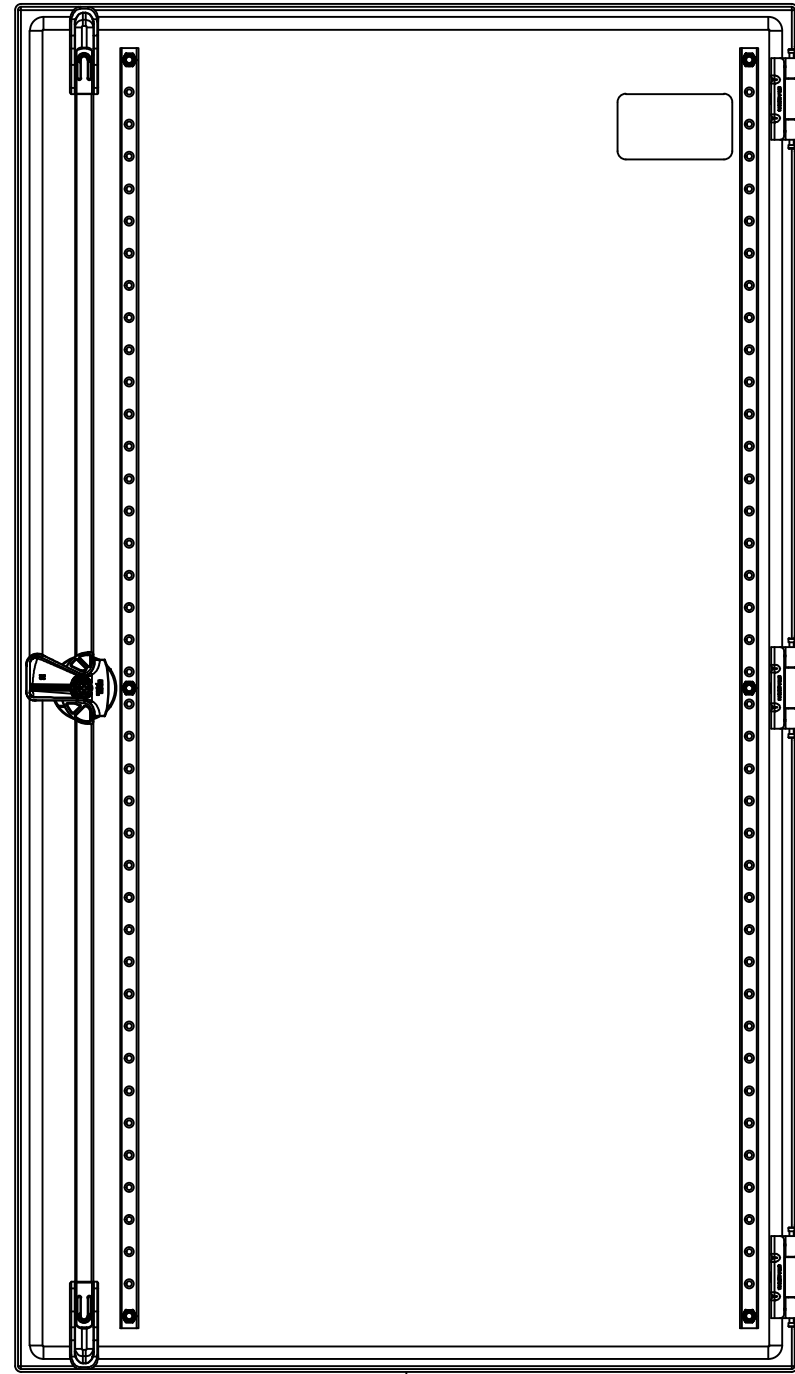
| Qty | Part Number | Rev | Description |
|------------|------------------|-----|-------------------------------------|
| 1 | STK-Q-16090 | 0 | Ground Stud M6 x 16mm Aluminum |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 6 | STK-Q-16010 | 0 | Stud M8 x 35mm Aluminum |
| 1 | 5412EAL422412B-P | 0 | 5412EAL 42" x 24" x 12" Body Part |
| Parts List | | | |

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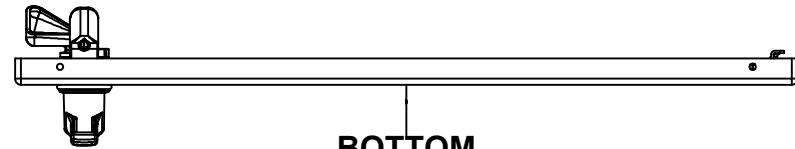
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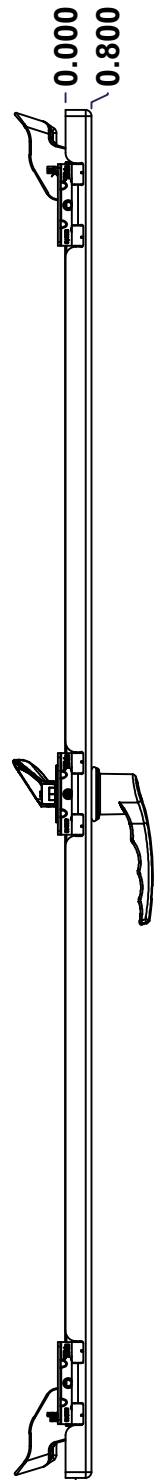
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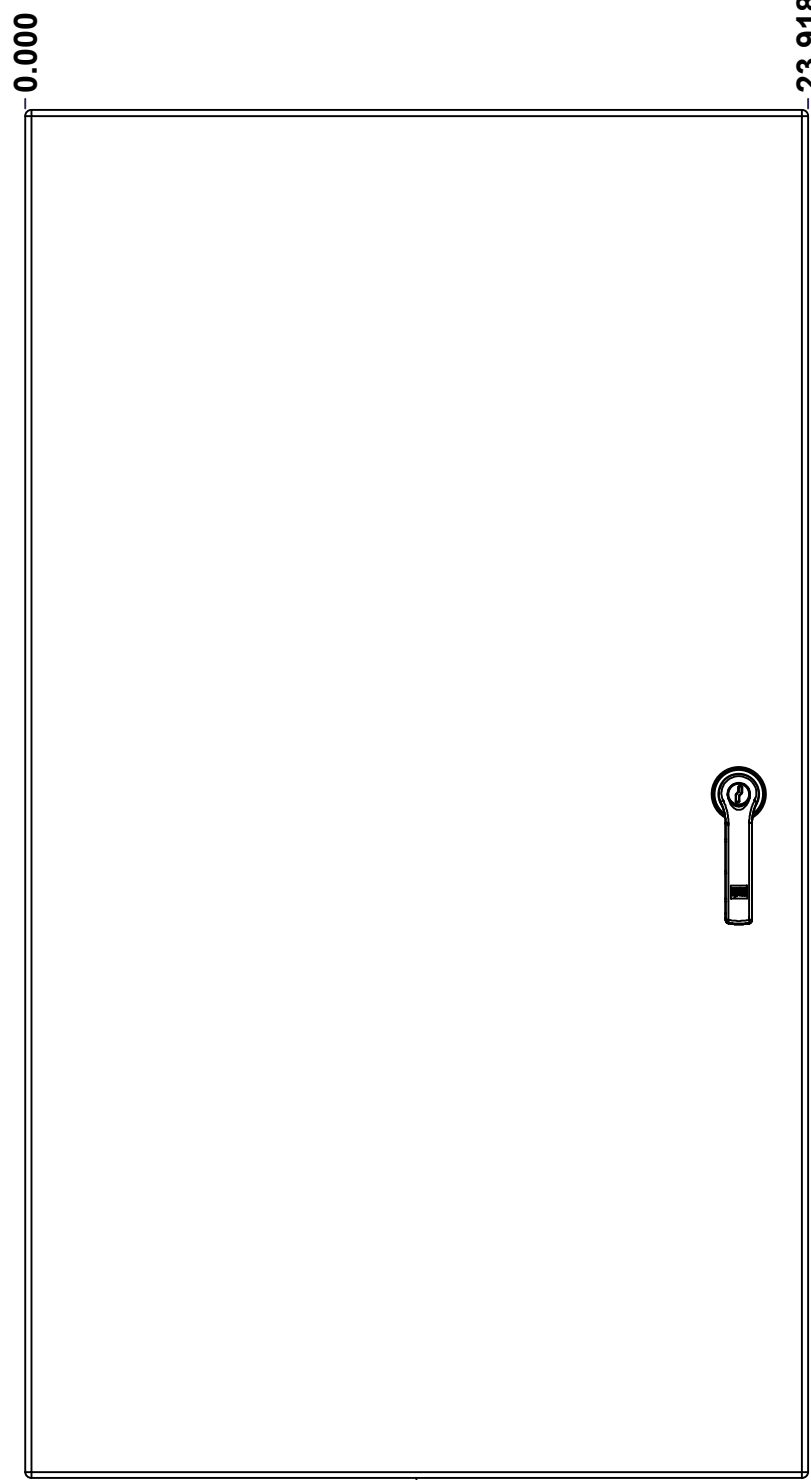
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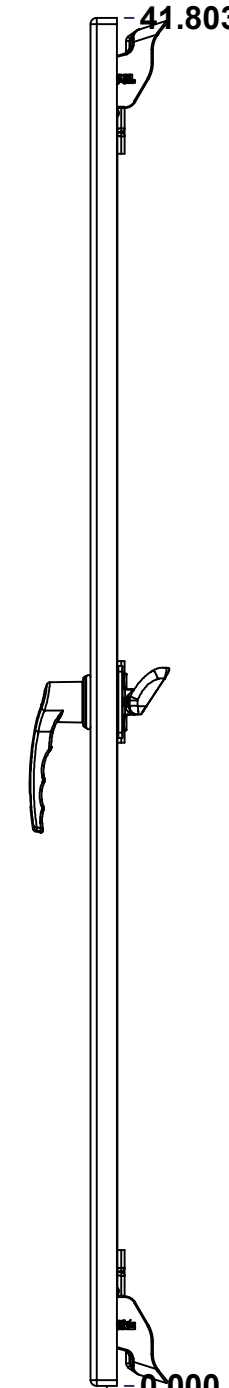
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

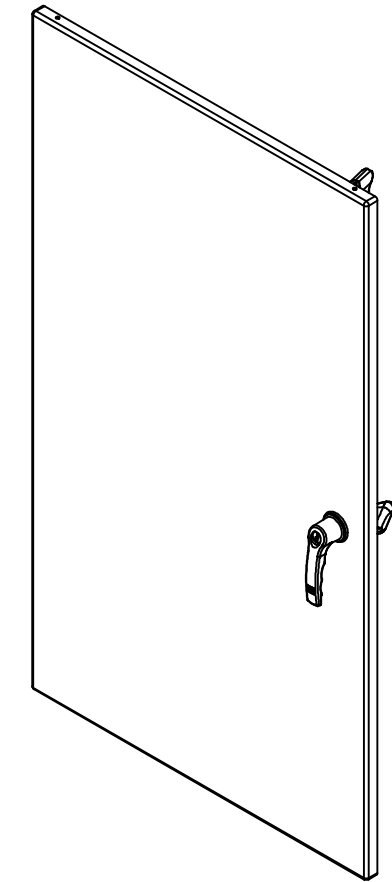
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23.918

41.803


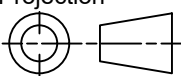
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Isometric View



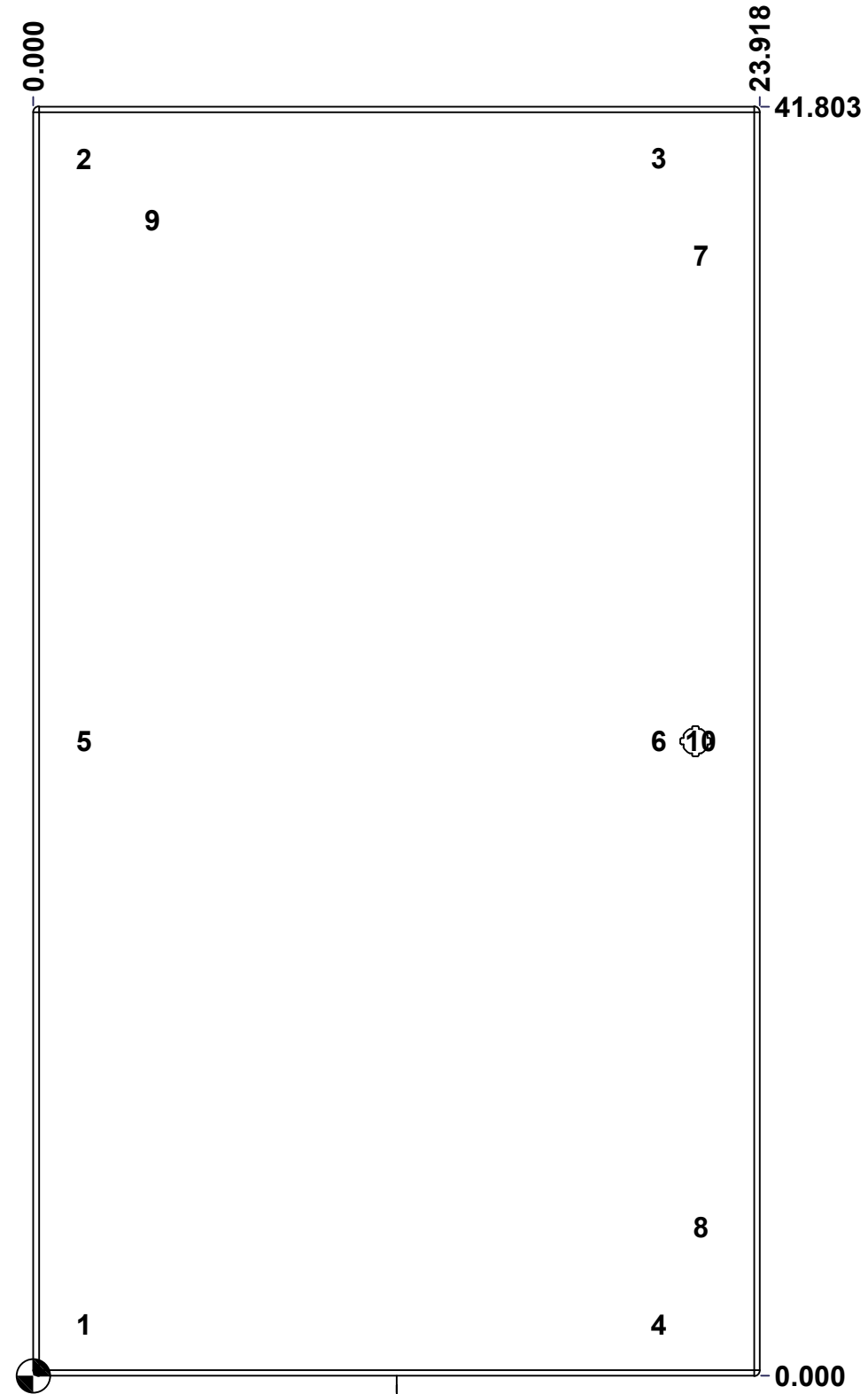
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 05-Sep-14 |
| Material Matière | Aluminum 5052-H32 (2.3mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412EAL 42" x 24" Cover | | |
| Part Number Numéro Pièce | Rev. | 7 |
| 5412EAL422412C | 0 | 9 |

SEE BILL OF MATERIAL ON LAST PAGE

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|-----------------------------------------------------|--------|--------|---------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.486 | 1.709 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 40.094 | STUD M6 x 18mm (Inside) |
| 3 | 20.423 | 40.094 | STUD M6 x 18mm (Inside) |
| 4 | 20.423 | 1.709 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 20.902 | STUD M6 x 18mm (Inside) |
| 6 | 20.423 | 20.902 | STUD M6 x 18mm (Inside) |
| 7 | 21.803 | 36.896 | CLOSING BAR STUD (Inside) |
| 8 | 21.803 | 4.907 | CLOSING BAR STUD (Inside) |
| ----- | ----- | ----- | ----- |
| 9 | 3.750 | 38.053 | LABEL_EXM (Inside) |
| 10 | 21.803 | 20.902 | 885 ESL2A |



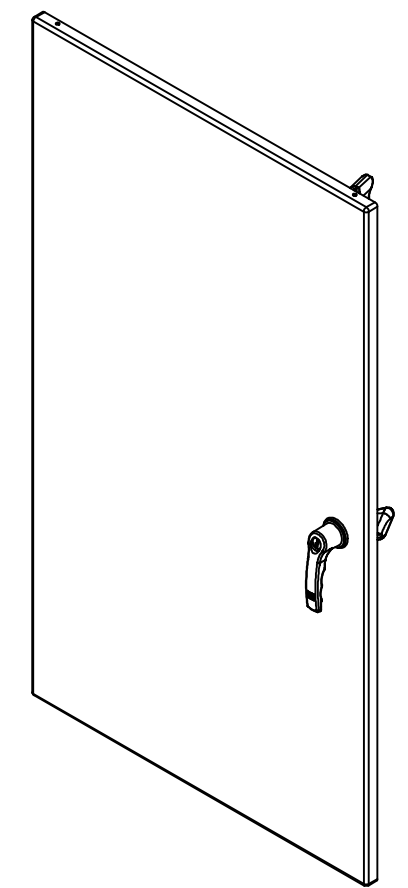
FRONT

| | | |
|--|-----------------------------|------------------|
| | Description | Status |
| | 5412EAL 42" x 24" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412EAL422412C | 0 / 8 / 9 |

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Isometric View

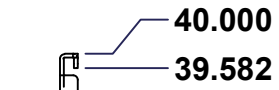
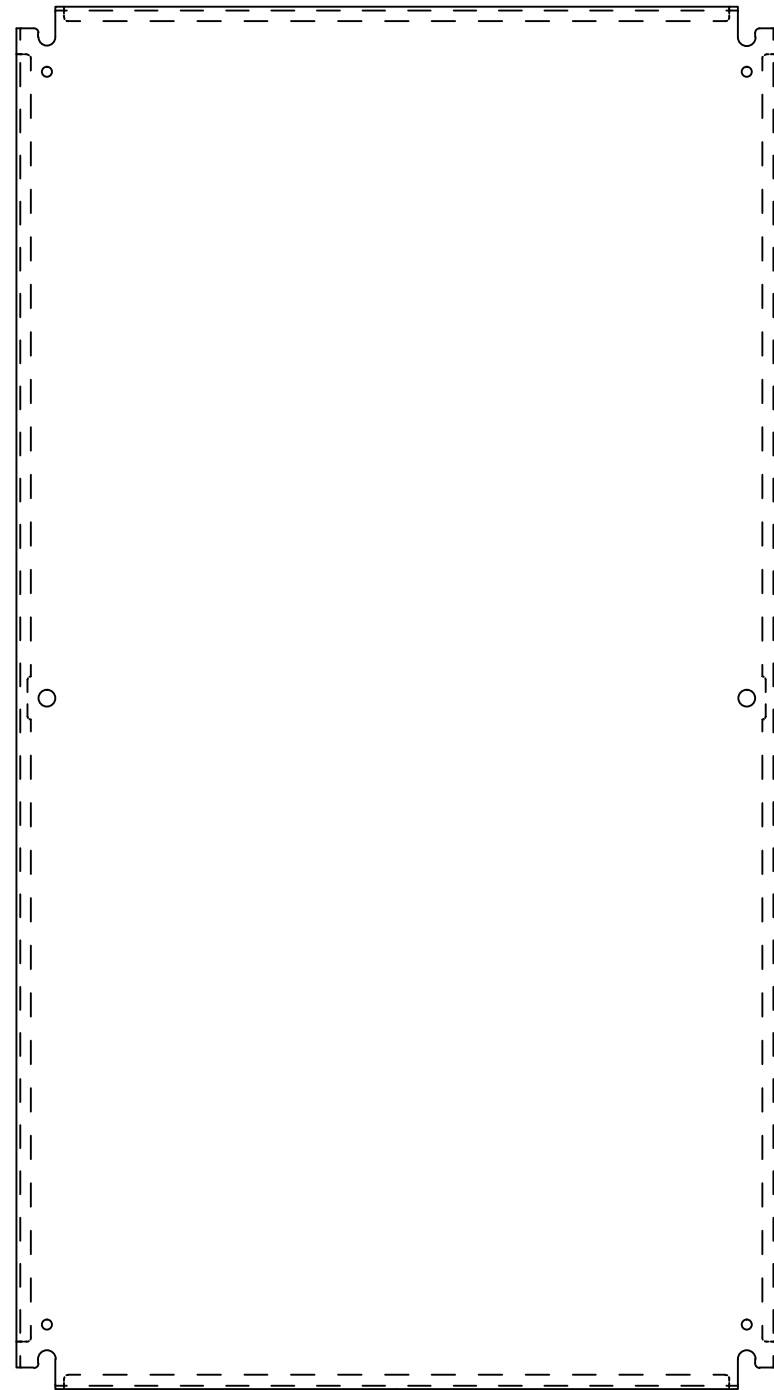
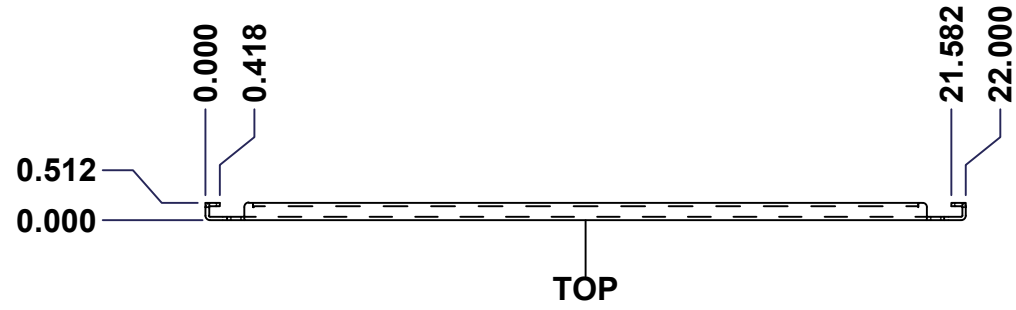
| | | | |
|---|------------------|----|--------------------------------------------|
| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
| 2 | STK-Q-45655-42 | 0 | 5412 ES - Closing Bar |
| 1 | STK-Q-50536 | 13 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | STK-Q-90051 | 2 | 5412 ES - Handle Cam Spacer |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 2 | STK-Q-46020-42 | 5 | 5412 ES Vertical Door Stiffener 42" |
| 2 | STK-Q-16406 | 2 | Guide Stud - Small (No Paint Cap Required) |
| 6 | STK-Q-16060 | 0 | Stud M6 x 18mm Aluminum |
| 1 | 5412EAL422412G | 0 | 5412EAL 42" x 24" Cover Gasket Part |
| 1 | 5412EAL422412C-P | 0 | 5412EAL 42" x 24" Cover Part |
| 3 | STK-A-33016 | 0 | 5412 ESS Bended Hinge (Body Part) |
| 6 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |

| Qty | Part Name | Rev | Description |
|------------|-----------|-----|-------------|
| Parts List | | | |

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| | Projection | Customer Client |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 05-Sep-14 | Material Matière Aluminum 5052-H32 (2.3mm) |
| Color Couleur Asa-61 Grey | Finish Fini Smooth | Description 5412EAL 42" x 24" Cover |
| Part Number Numéro Pièce 5412EAL422412C | Rev. 0 | Detail Rev. 9 |

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Isometric View

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| Customer Client | Date | |
| Drawn By Dessiné Par: BoxCad | Date: 23-Jan-07 | |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini: See Part List |
| Description: 881 SP - Inner Panel | | Detail Rev. |
| Part Number Numéro Pièce: 881 SP4224G | Rev. 0 | 1 2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP4224G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

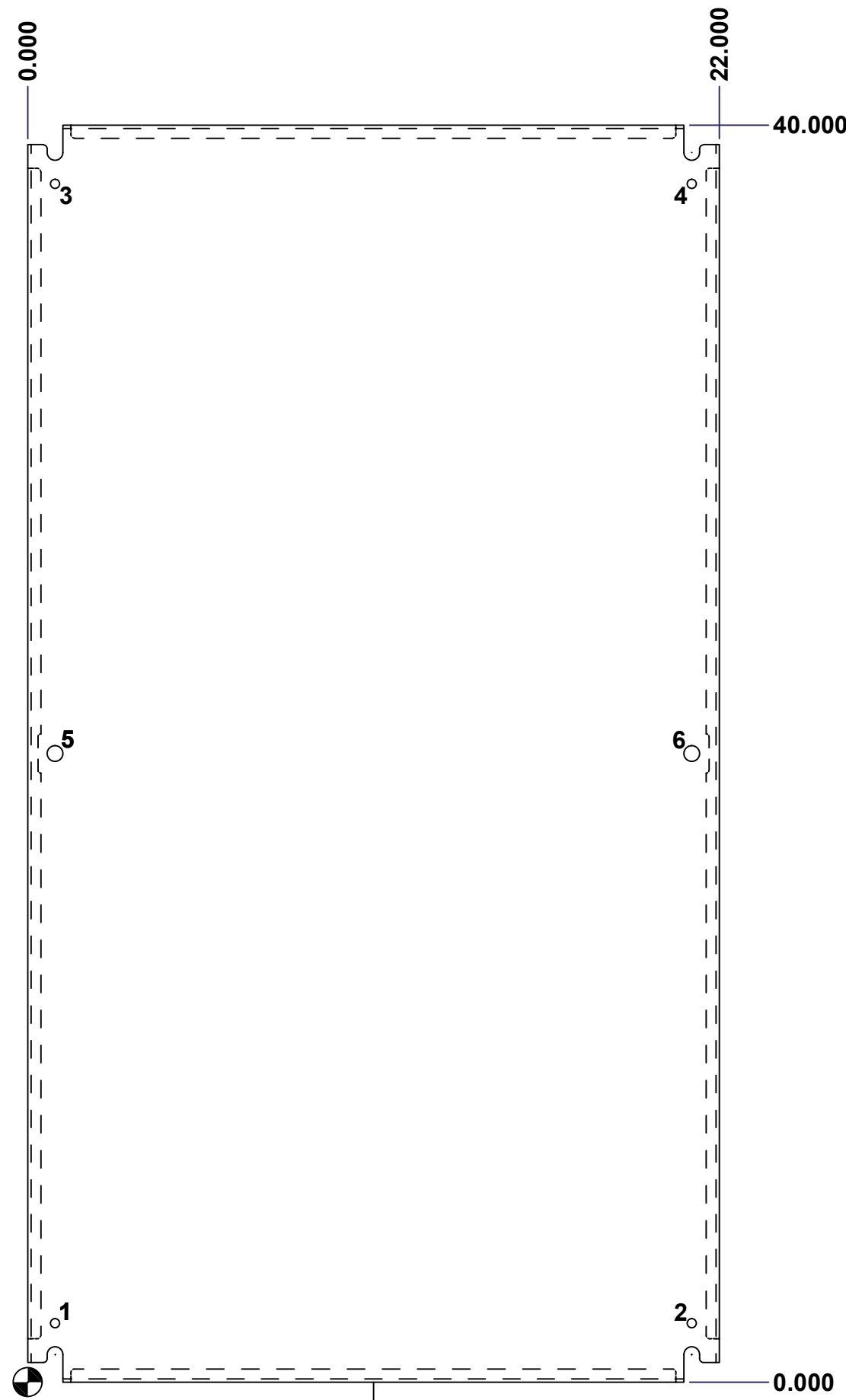
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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 21.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 38.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 21.125 | 38.125 | GROUND HOLE (RND Ø0.290) |
| 5 | 0.875 | 20.000 | MTG STUD HOLE (RND Ø0.500) |
| 6 | 21.125 | 20.000 | MTG STUD HOLE (RND Ø0.500) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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FRONT

Isometric View

| | | | | | |
|---------------------------------------------------|--|--------------------------------------------------------------|--|----------------------------------------|--|
| | | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm | |
| Customer Client | | Date | | Projection | |
| Drawn By Dessiné Par BoxCad | | Date 23-Jan-07 | | Material Matière See Part List | |
| Color Couleur See Part List | | Finish Fini See Part List | | Description 881 SP - Inner Panel | |
| Part Number Numéro Pièce 881 SP4224G | | Rev. 0 | | Detail Rev. 2 | |