

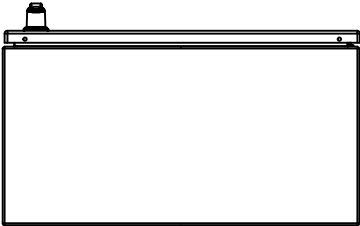
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Tolerance ±1/32" unless otherwise specified

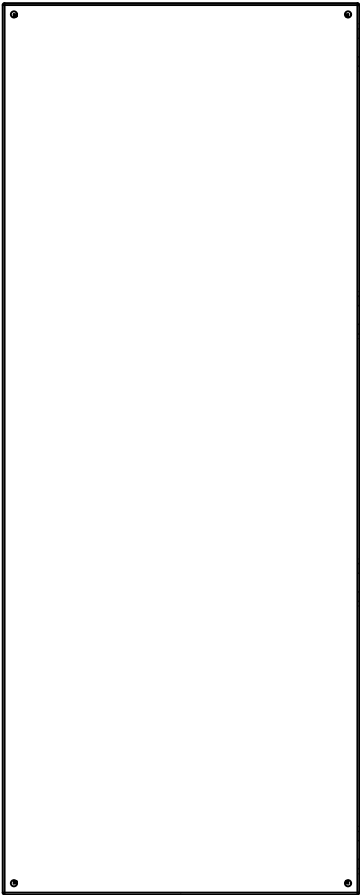
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Tolérance ±1/32" sauf spécification contraire

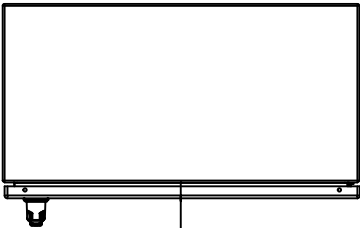
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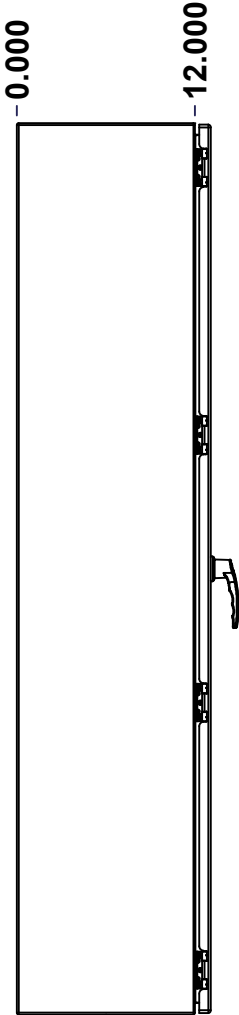
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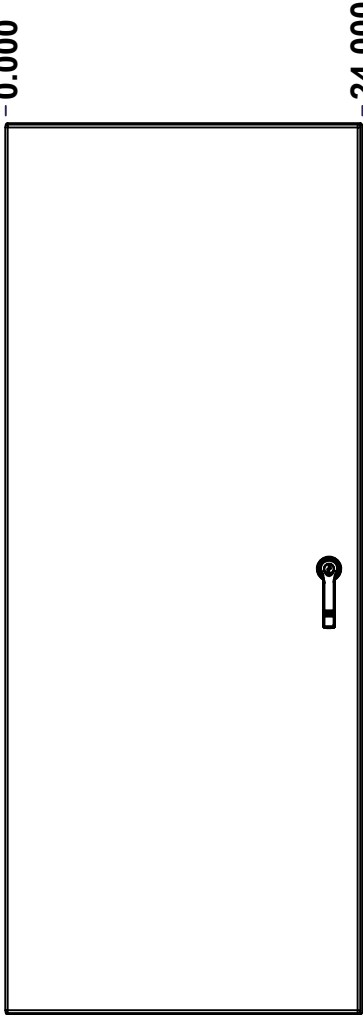
BACK



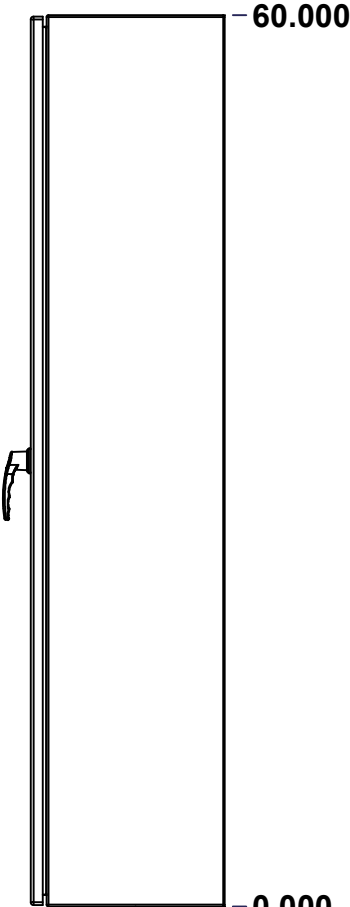
BOTTOM



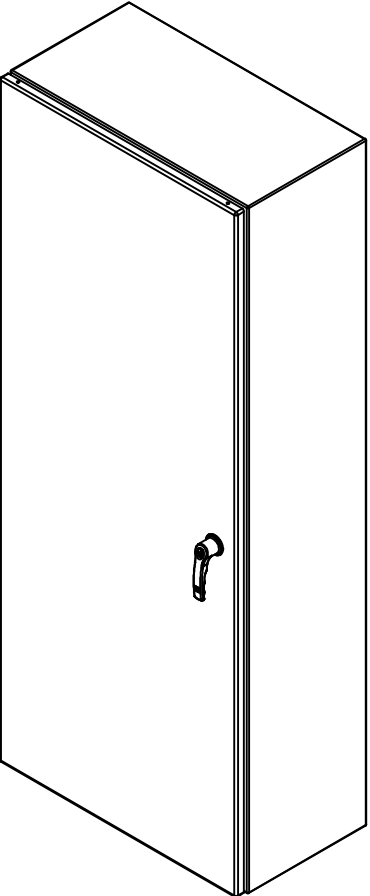
LEFT



FRONT



RIGHT



Isometric View

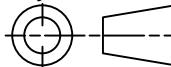


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 05-Sep-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EAL 60" x 24" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412EAL602412

Rev.

1
9

SEE BILL OF MATERIAL ON LAST PAGE

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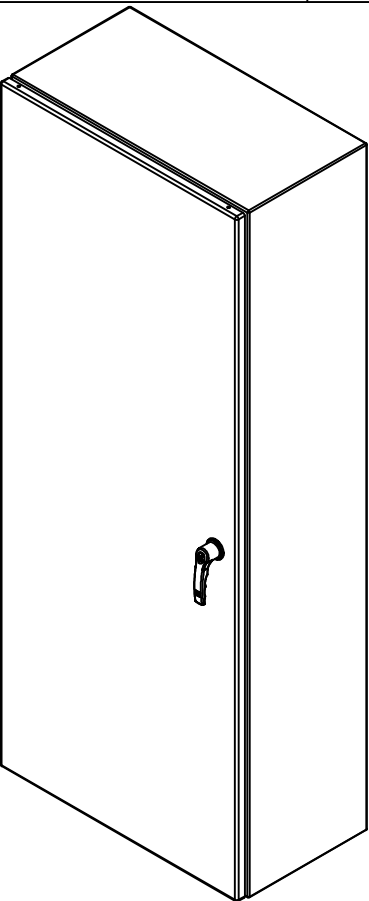
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

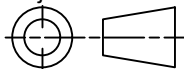


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 05-Sep-14

BoxCad: BoxCad

Material Matière	Aluminum 5052-H32 (2.3mm)
---------------------	---------------------------

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412EAL 60" x 24" x 12" Assembly	

Part Number Numéro Pièce	Rev.	2
5412EAL602412	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

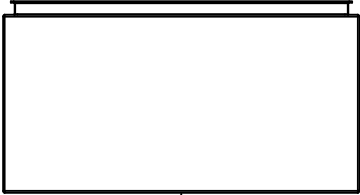
2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP6024G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EAL602412C	0	5412EAL 60" x 24" Cover
1	5412EAL602412B	0	5412EAL 60" x 24" x 12" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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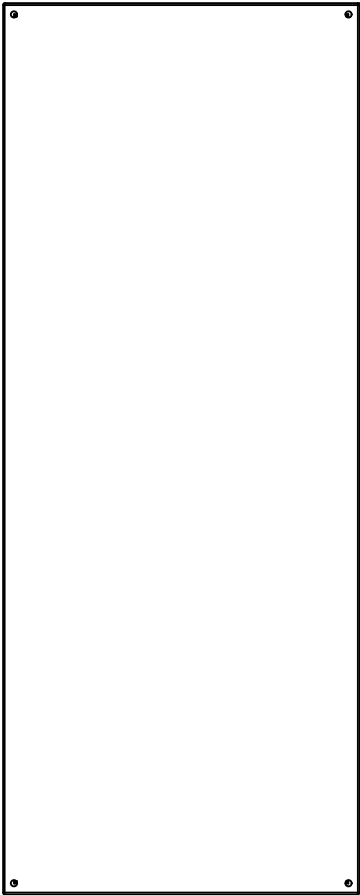
Tolerance ±1/32" unless otherwise specified

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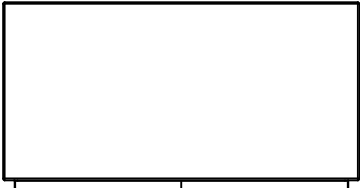
Tolérance ±1/32" sauf spécification contraire



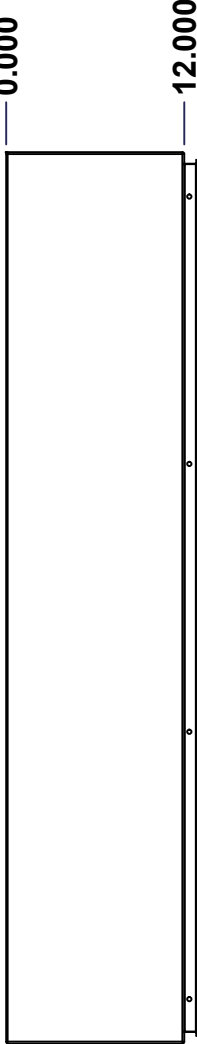
TOP



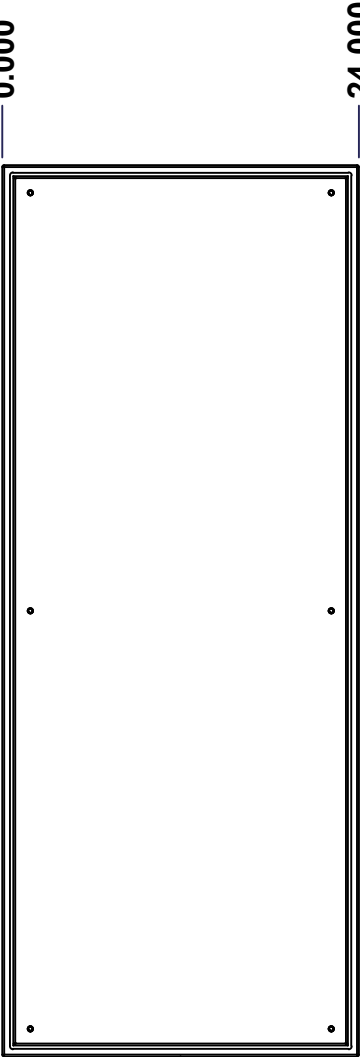
BACK



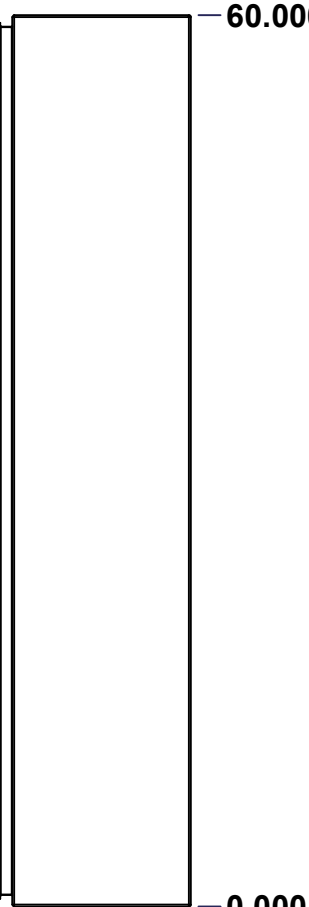
BOTTOM



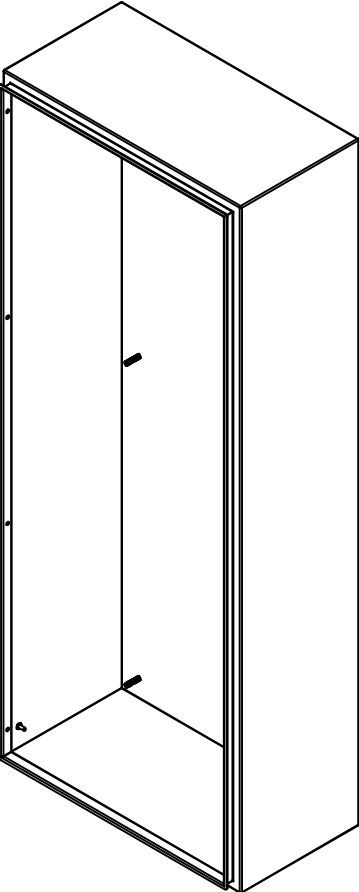
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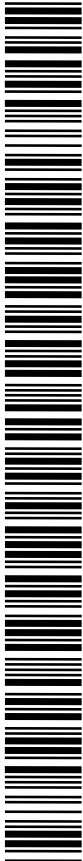
FRONT



RIGHT



Isometric View



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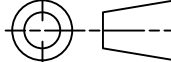


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 05-Sep-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EAL 60" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412EAL602412B

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

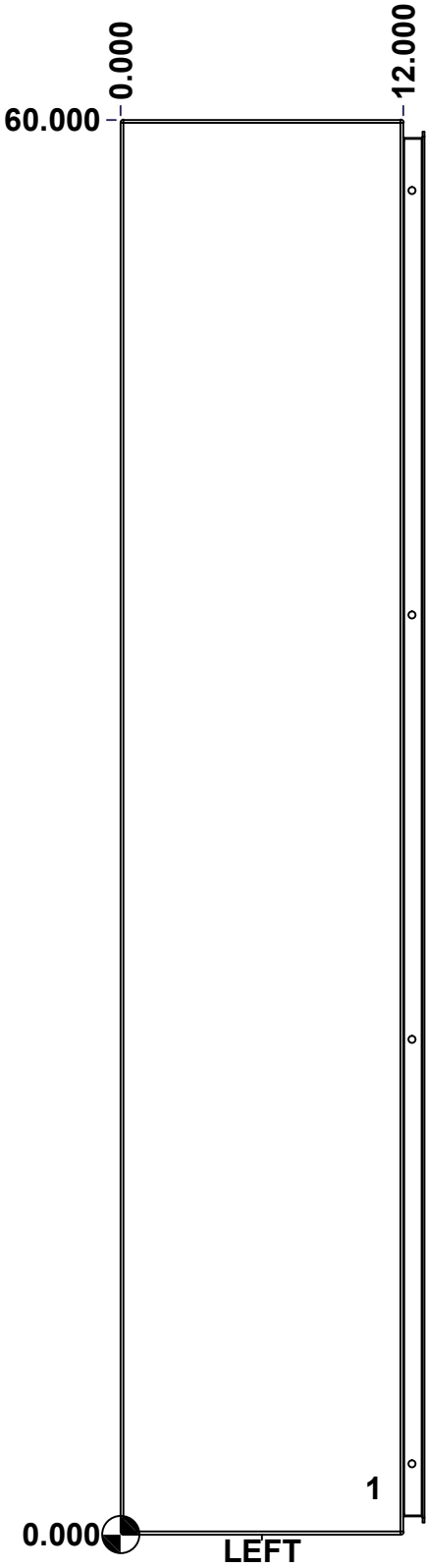
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



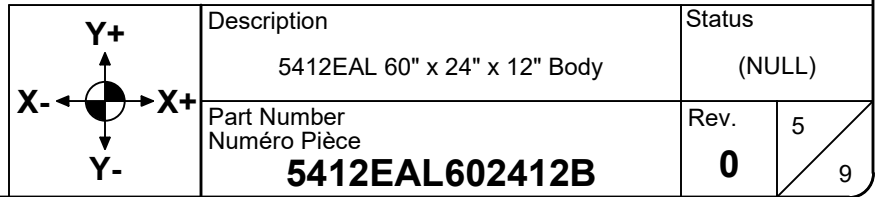
	Description	Status	
	5412EAL 60" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412EAL602412B	0	4 9

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Technical drawing showing the back view of a rectangular object. The drawing includes the following dimensions and labels:

- Top Dimensions:**
 - Overall width: 24.000
 - Inner width: 22.500
 - Thickness (right side): 0.750
- Right Side Dimensions:**
 - Overall height: 60.000
 - Inner height: 58.500
 - Thickness (bottom right): 0.750
- Internal Features and Labels:**
 - A vertical line on the left is labeled **5**.
 - A vertical line on the right is labeled **6**.
 - A horizontal line at the bottom is labeled **BACK**.
 - Points are numbered: **1** (bottom left corner), **2** (top left corner), **3** (top right corner), **4** (bottom right corner), **7** (bottom right corner, near the corner), and **8** (top right corner, near the corner).



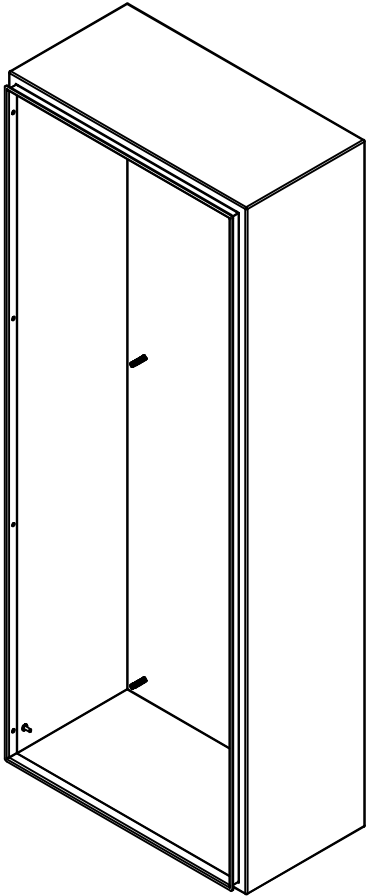
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Tolerance ±1/32" unless otherwise specified

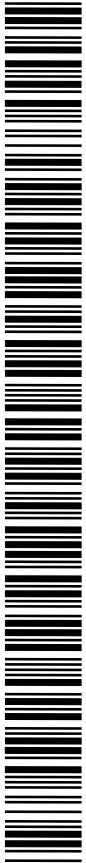
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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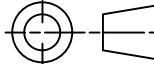


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Sep-14
-------------------------	----------------	----------------

Material Matière	Aluminum 5052-H32 (2.3mm)
---------------------	---------------------------

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412EAL 60" x 24" x 12" Body	

Part Number Numéro Pièce	Rev.	6
5412EAL602412B	0	9

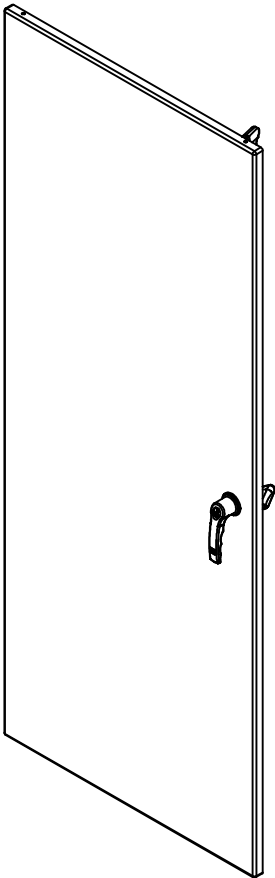
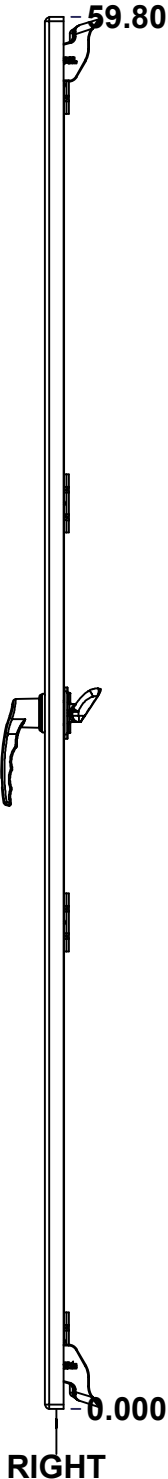
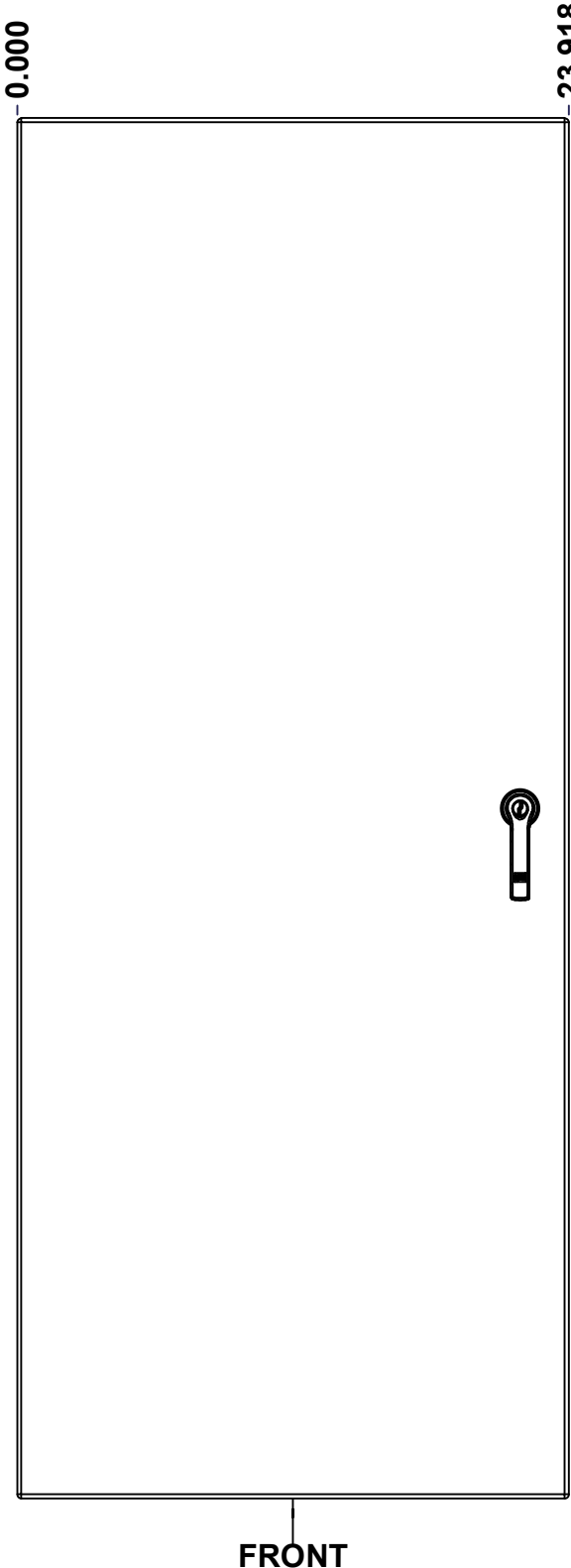
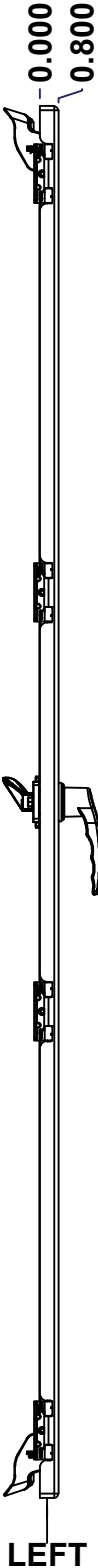
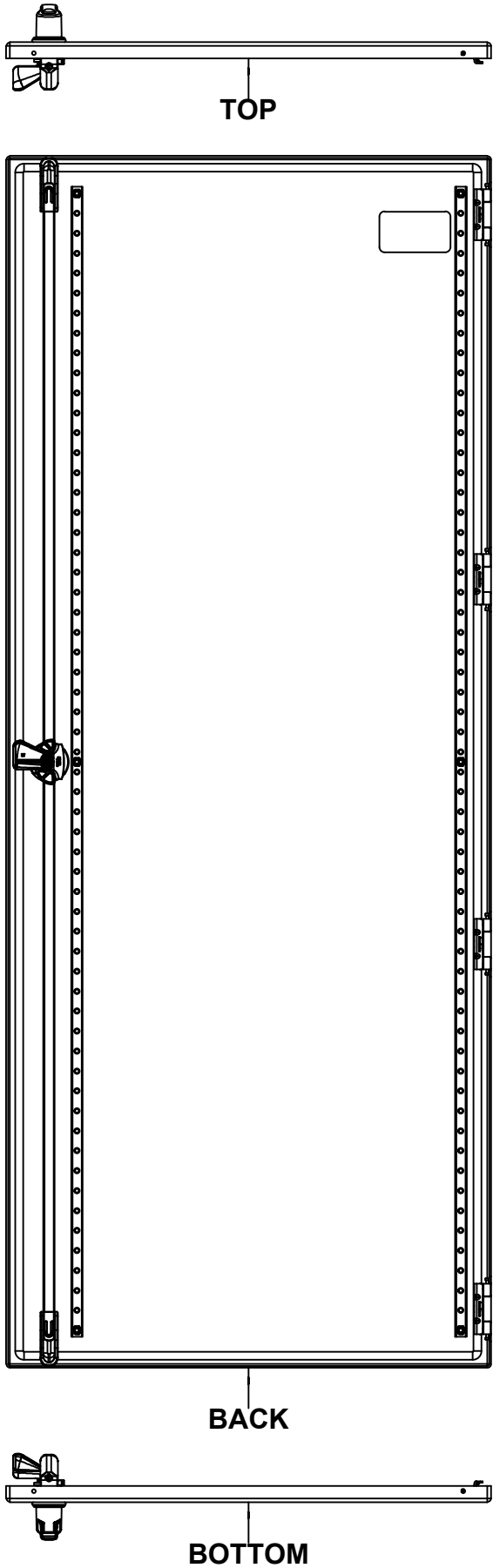
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EAL602412B-P	0	5412EAL 60" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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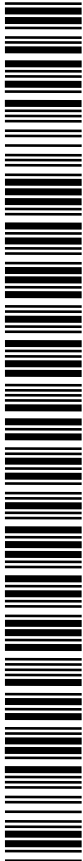
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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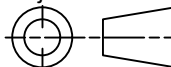


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 05-Sep-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412EAL 60" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EAL602412C

Rev.

7

0

9

SEE BILL OF MATERIAL ON LAST PAGE

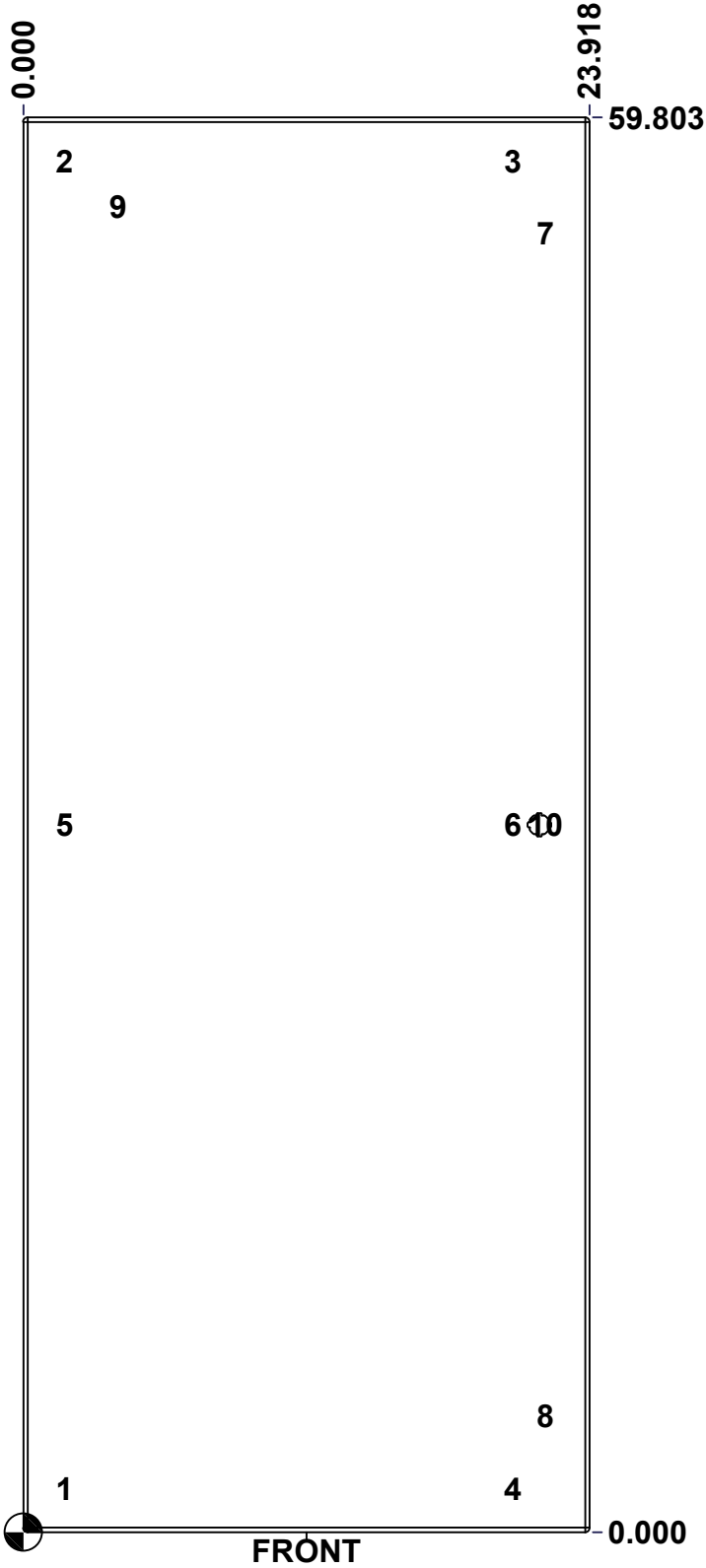
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	20.423	57.953	STUD M6 x 18mm (Inside)
4	20.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	20.423	29.902	STUD M6 x 18mm (Inside)
7	21.803	54.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	3.750	56.053	LABEL_EXM (Inside)
10	21.803	29.902	885 ESL2A



	Description	Status	
	5412EAL 60" x 24" Cover	(NULL)	
	Part Number	Rev.	8 / 9
	Numéro Pièce 5412EAL602412C	0	

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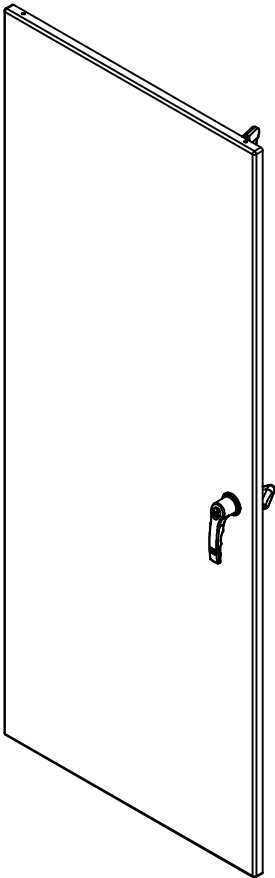
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Tolerance ±1/32" unless otherwise specified

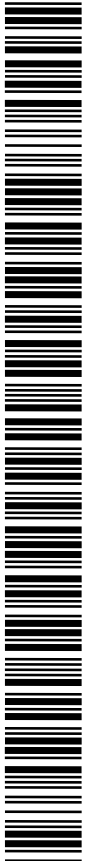
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Tolérance ±1/32" sauf spécification contraire


No.	Revisions	Date	By/Par



Isometric View

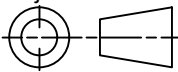


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	2	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16406	2	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL602412G	0	5412EAL 60" x 24" Cover Gasket Part
1	5412EAL602412C-P	0	5412EAL 60" x 24" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client
Date

Drawn By
Dessiné Par
BoxCad: BoxCad
Date 05-Sep-14

Material
Matière
Aluminum 5052-H32 (2.3mm)

Color
Couleur
Asa-61 Grey
Finish
Fini
Smooth

Description
5412EAL 60" x 24" Cover
Detail Rev.

Part Number
Numéro Pièce
5412EAL602412C
Rev. 0
9

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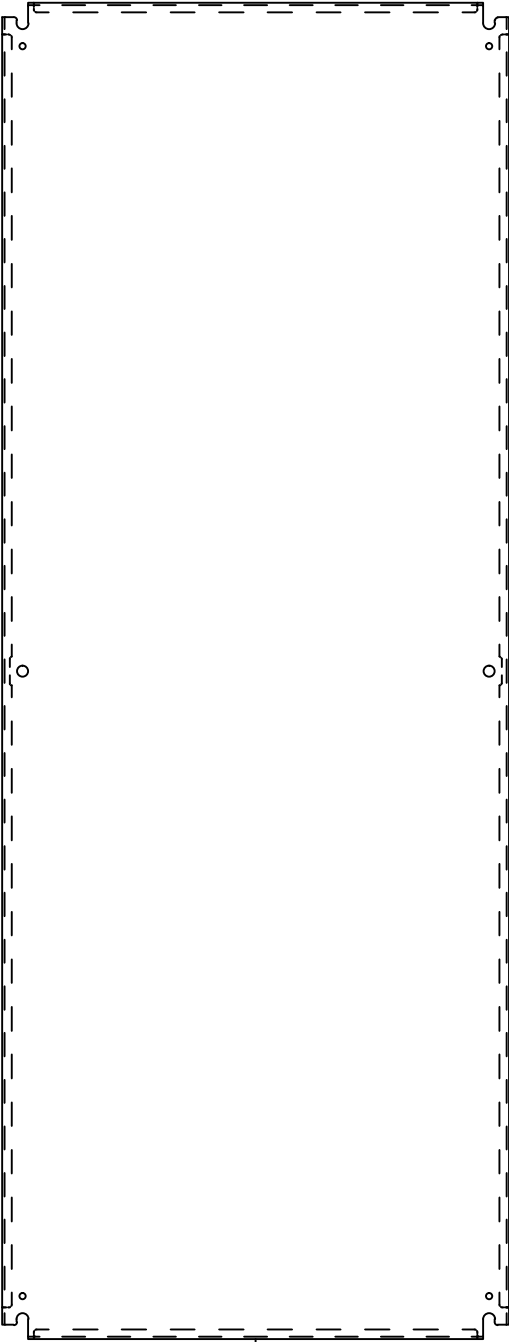
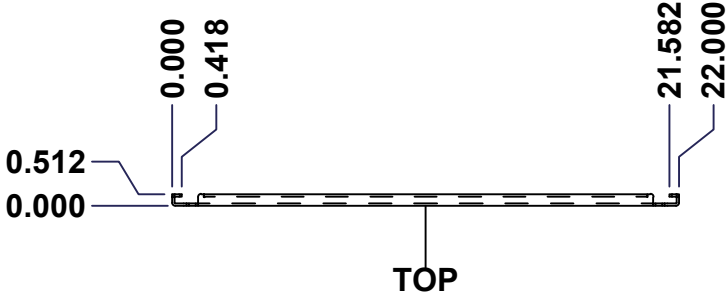
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Tolerance $\pm 1/32$ " unless otherwise specified

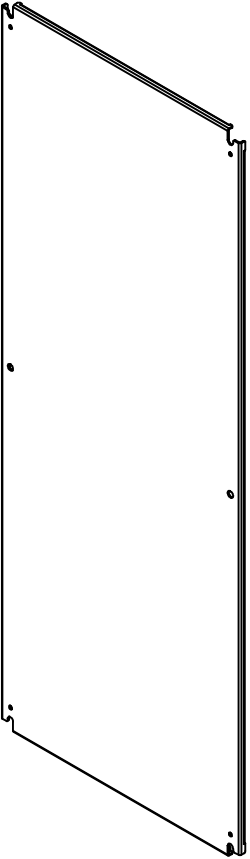
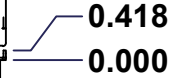
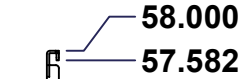
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Tolérance $\pm 1/32$ " sauf spécification contraire

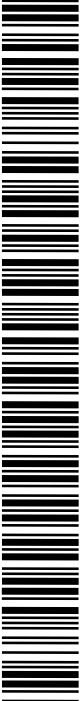
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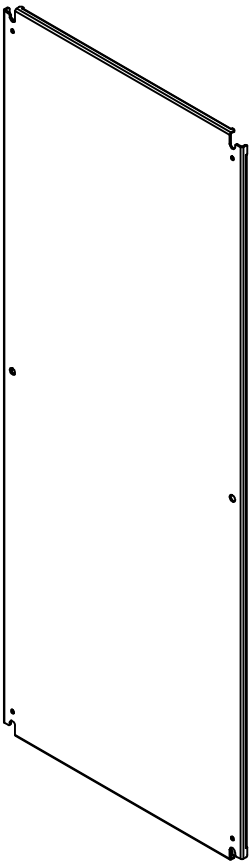
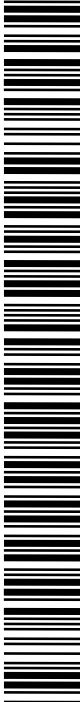


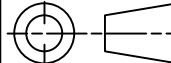
FRONT



Isometric View



1	881 SP6024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
<div><p>Isometric View</p></div>			
<div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div></div>		<div>Flatness Aplatissement</div> <div> Max 3.0mm</div> <div>Projection</div> <div></div>	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur See Part List		Finish Fini See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1
881 SP6024G		0	2

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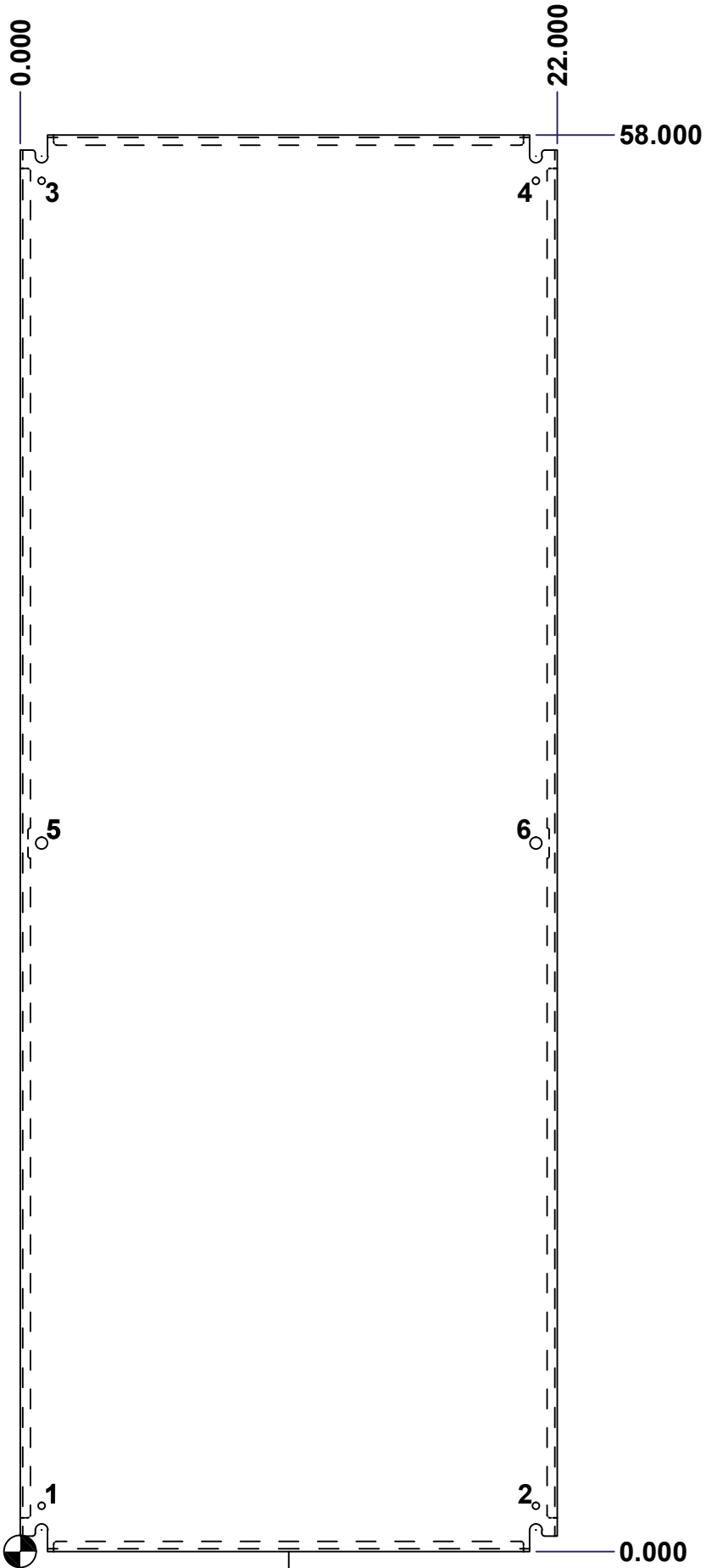
Tolerance ±1/32" unless otherwise specified

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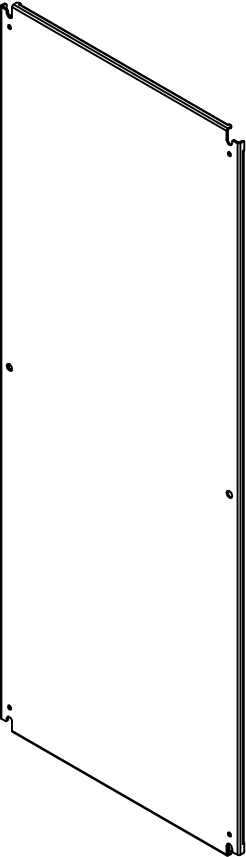
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	21.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	29.000	MTG STUD HOLE (RND Ø0.500)

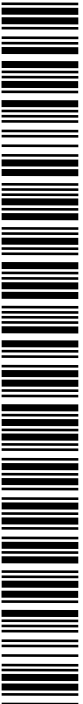
All knockouts are actual size / Les disques défonçables sont grandeur réel


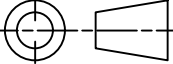


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Finis See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP6024G		Rev. 0	2 2

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