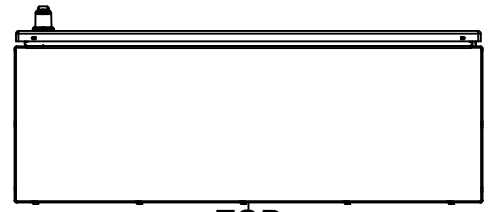
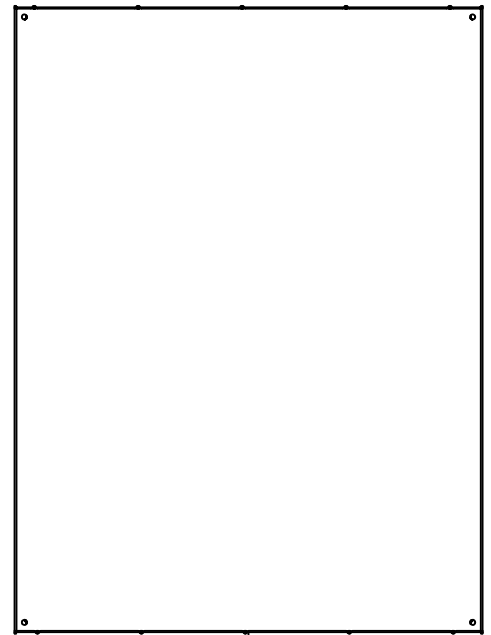


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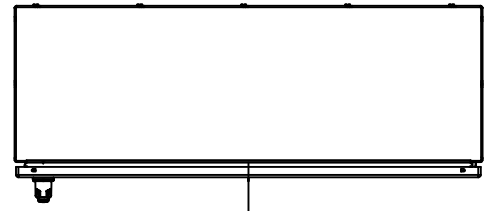
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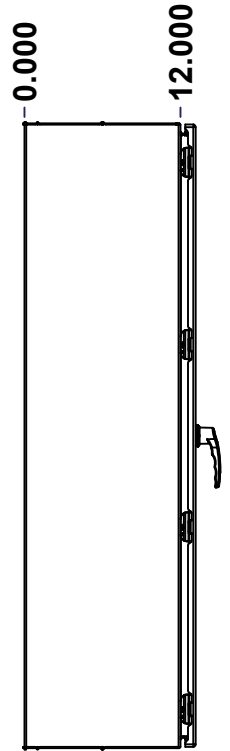
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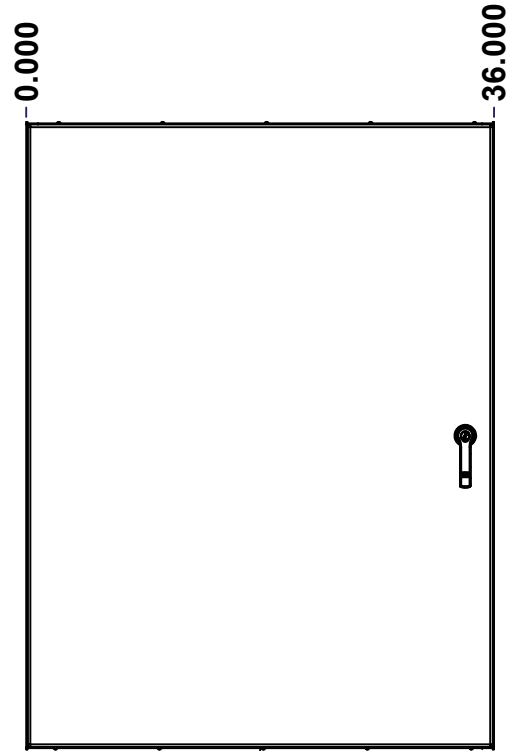
BACK



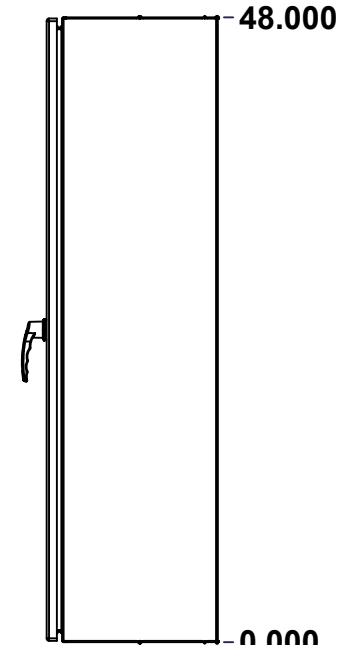
BOTTOM



LEFT

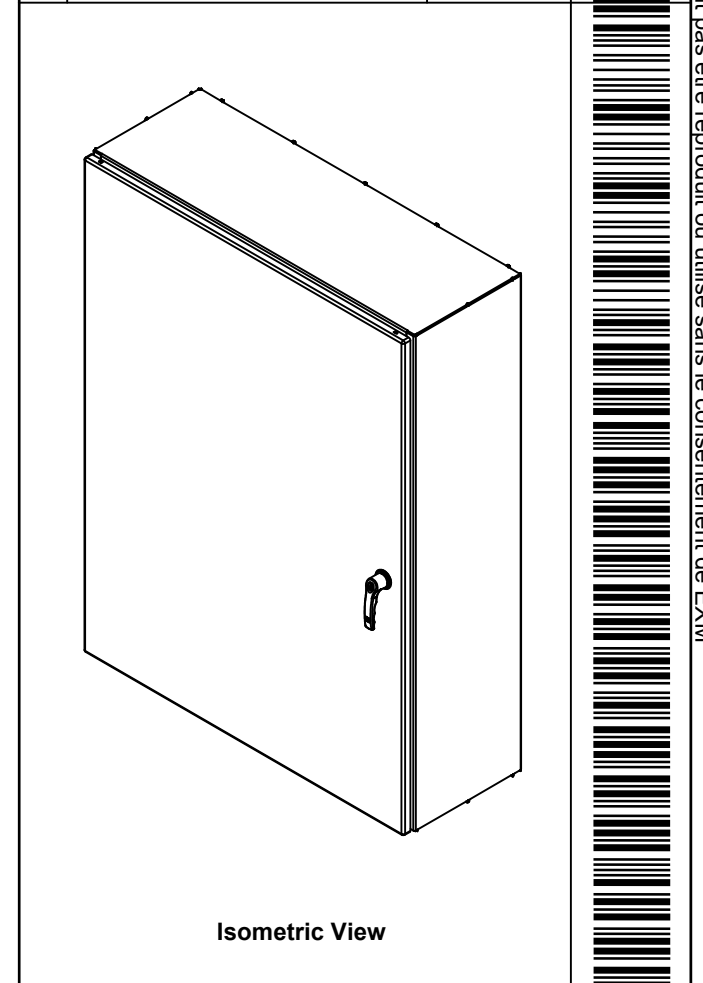


FRONT




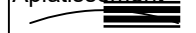
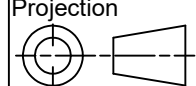
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 27-Mar-20
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALBU 48" x 36" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412EALBU483612	0	2

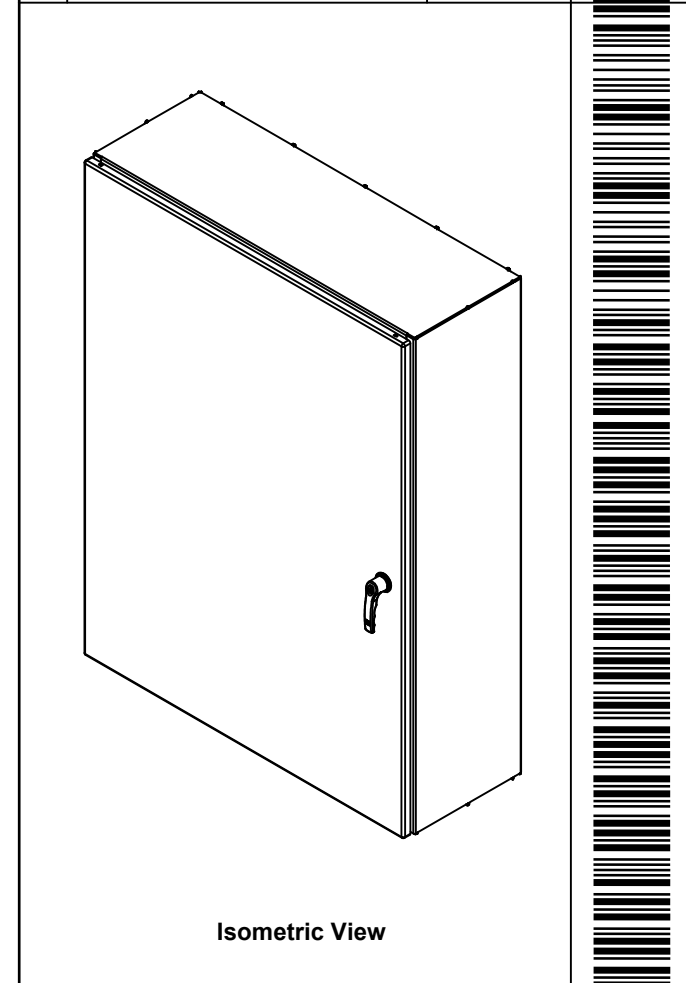
SEE BILL OF MATERIAL ON LAST PAGE


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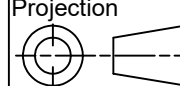
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par




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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness / Aplatissement: Max 3.0mm  
 Projection: 

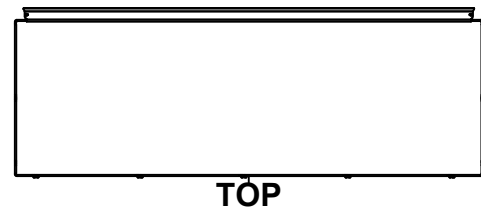
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EALBU483612_mcC	0	5412EALBU 48" x 36" Cover
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
8	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP4836G	0	881 SP - Inner Panel
1	5412EALBU483612_mcB	0	5412EALBU 48" x 36" x 12" Body
2	STK-Q-07615	0	Inner Panel Support Bracket
8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

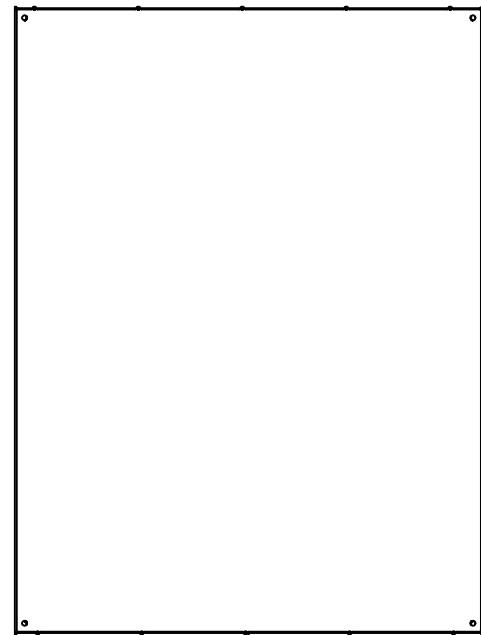
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 27-Mar-20
Material / Matière: Aluminum 5052-H32 (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412EALBU 48" x 36" x 12" Assembly	Detail Rev.
Part Number / Numéro Pièce: <b>5412EALBU483612</b>	Rev. 0

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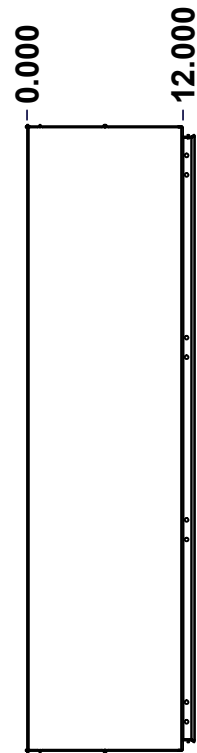
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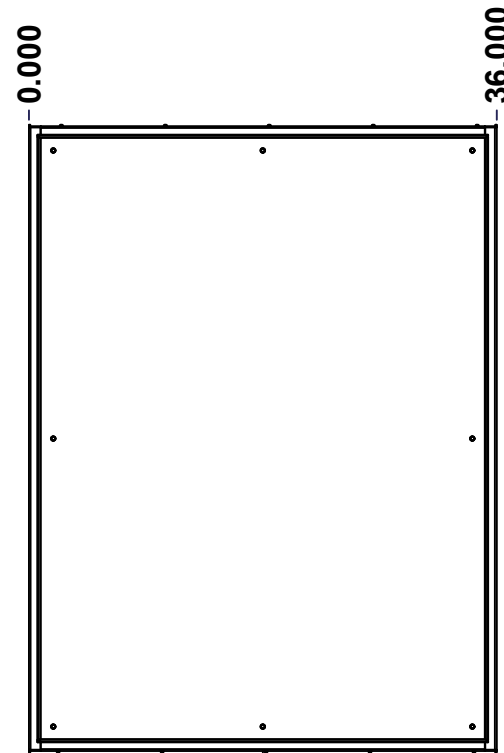
TOP



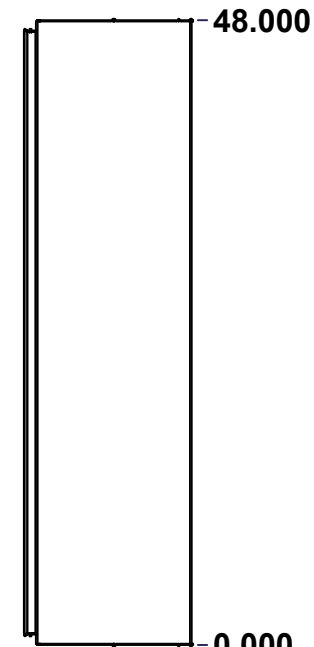
BACK



LEFT



FRONT

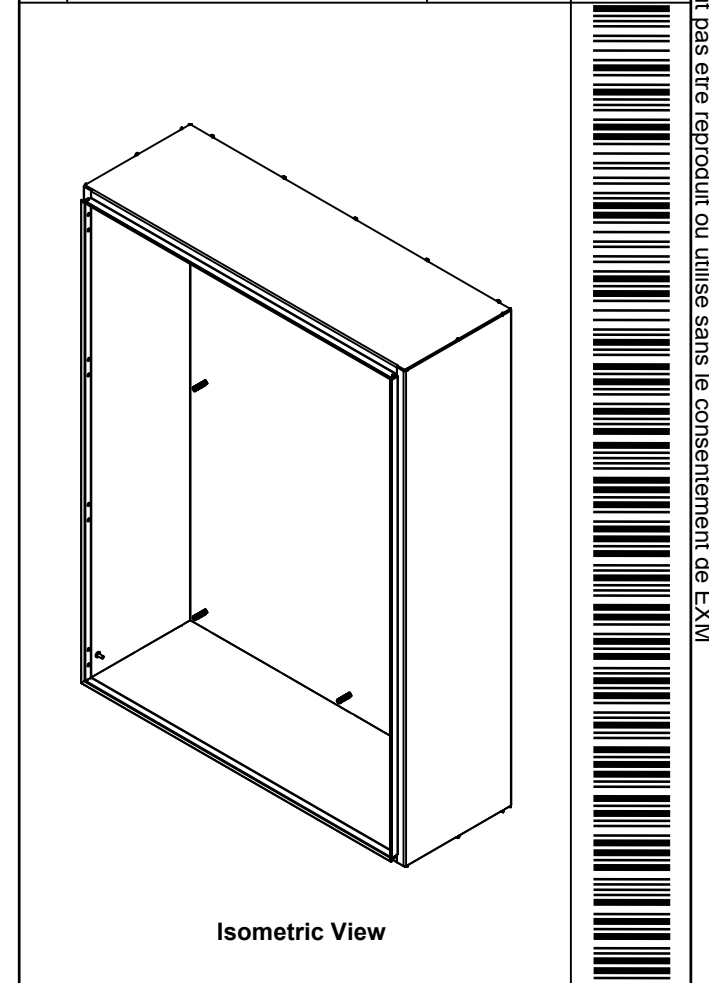


RIGHT




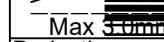
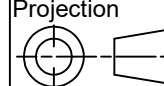
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 27-Mar-20
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALBU 48" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	1 7
SEE BILL OF MATERIAL ON LAST PAGE <b>5412EALBU483612B</b>	<b>0</b>	

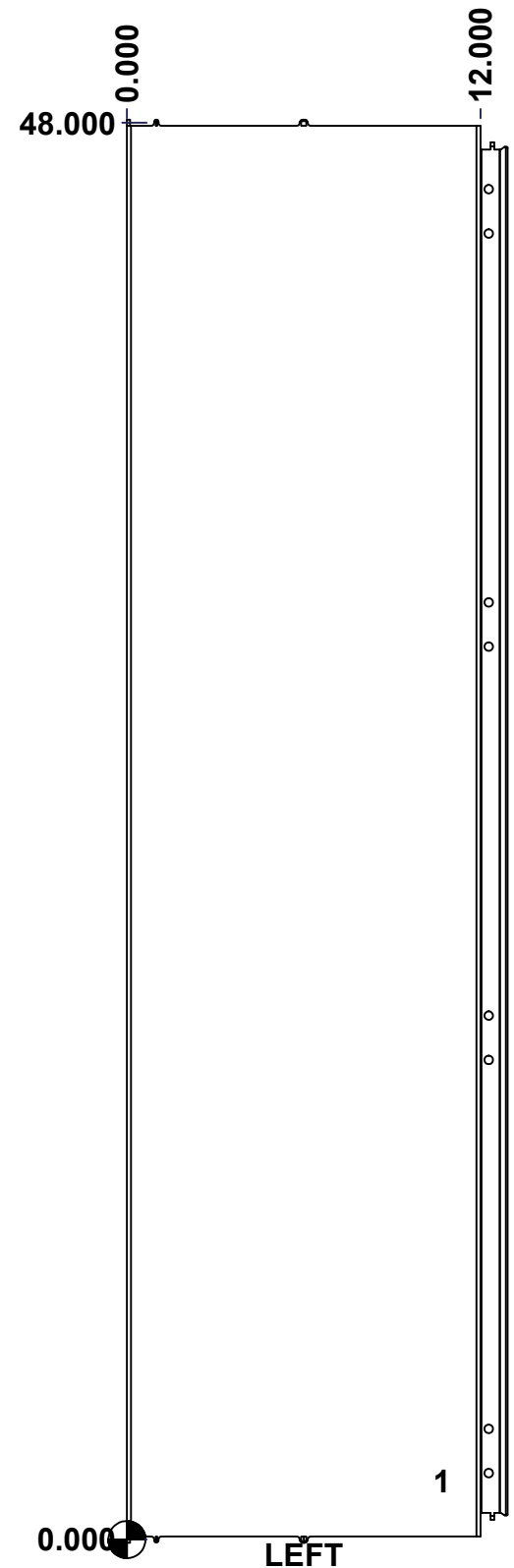
SEE BILL OF MATERIAL ON LAST PAGE

**5412EALBU483612B**

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412EALBU 48" x 36" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	
	<b>5412EALBU483612B</b>		<b>0</b>	5 / 7

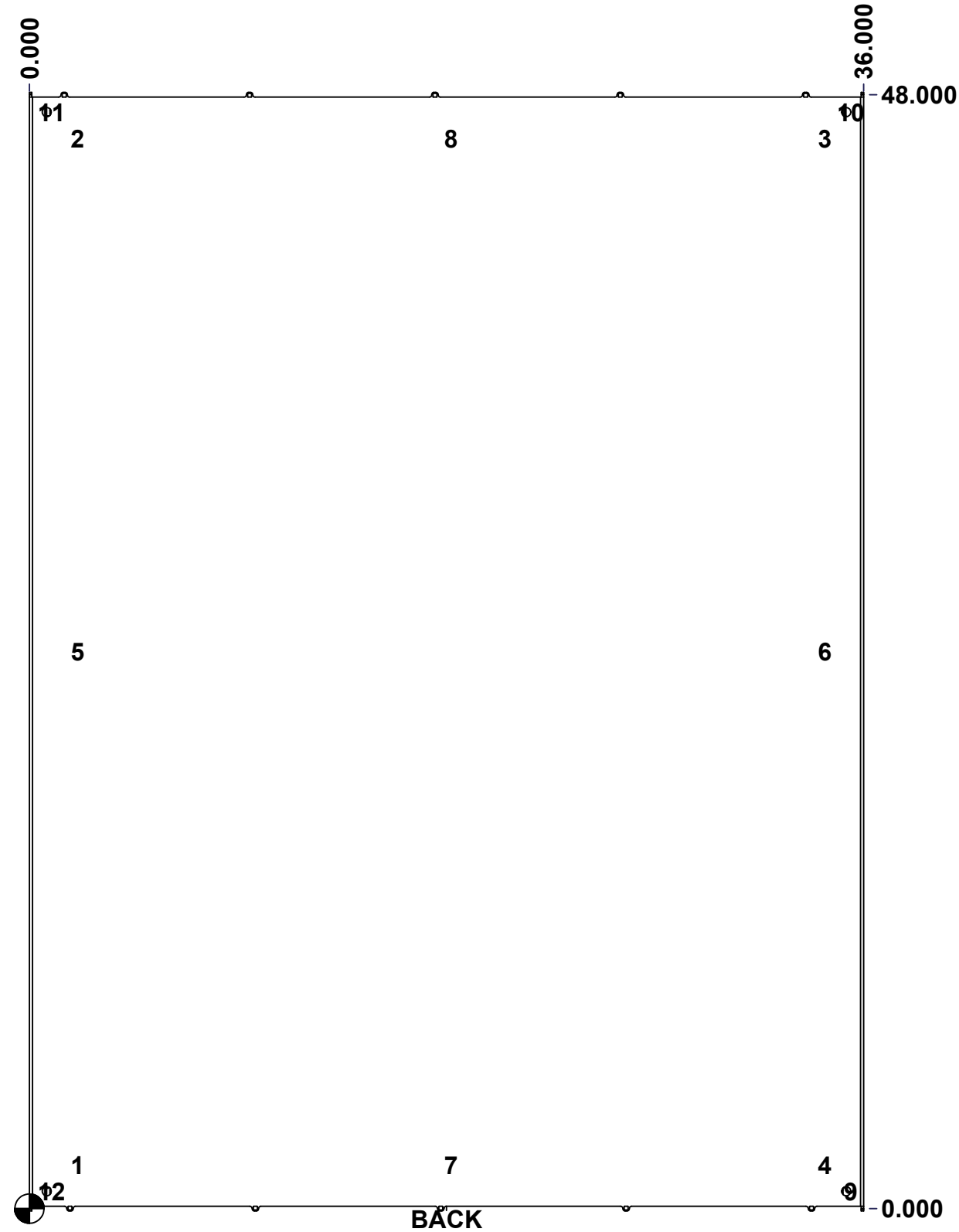
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

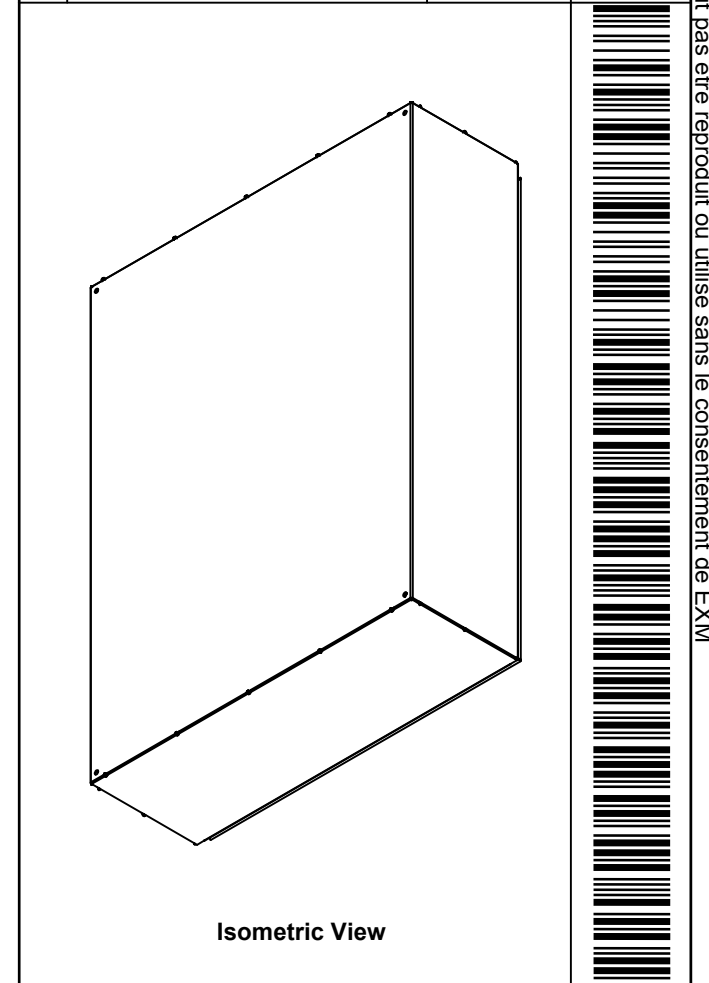


	Description	Status	
	5412EALBU 48" x 36" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>5412EALBU483612B</b>	<b>0</b>	6 7

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No.	Revisions	Date	By/Par

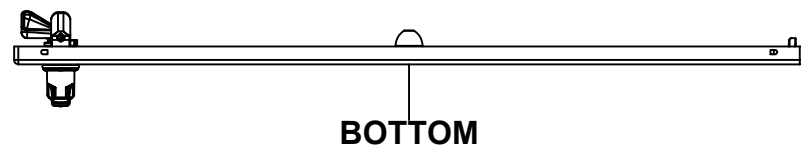
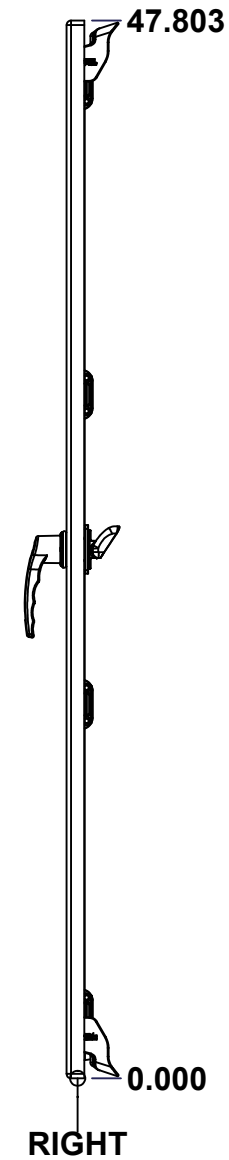
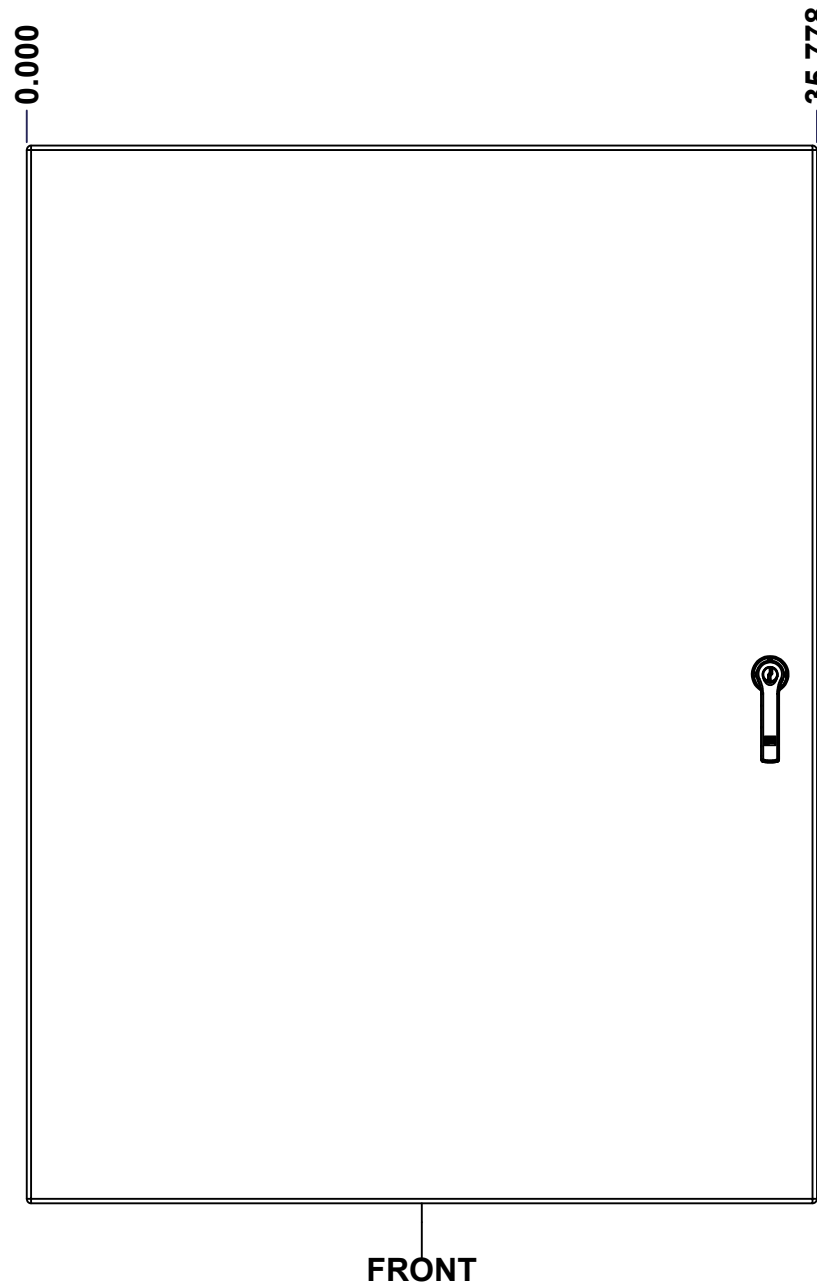
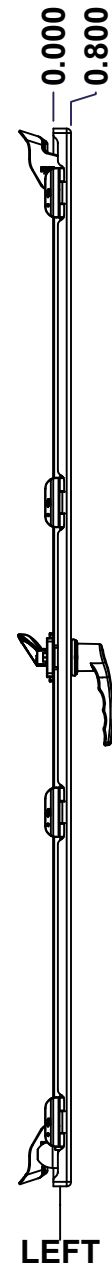
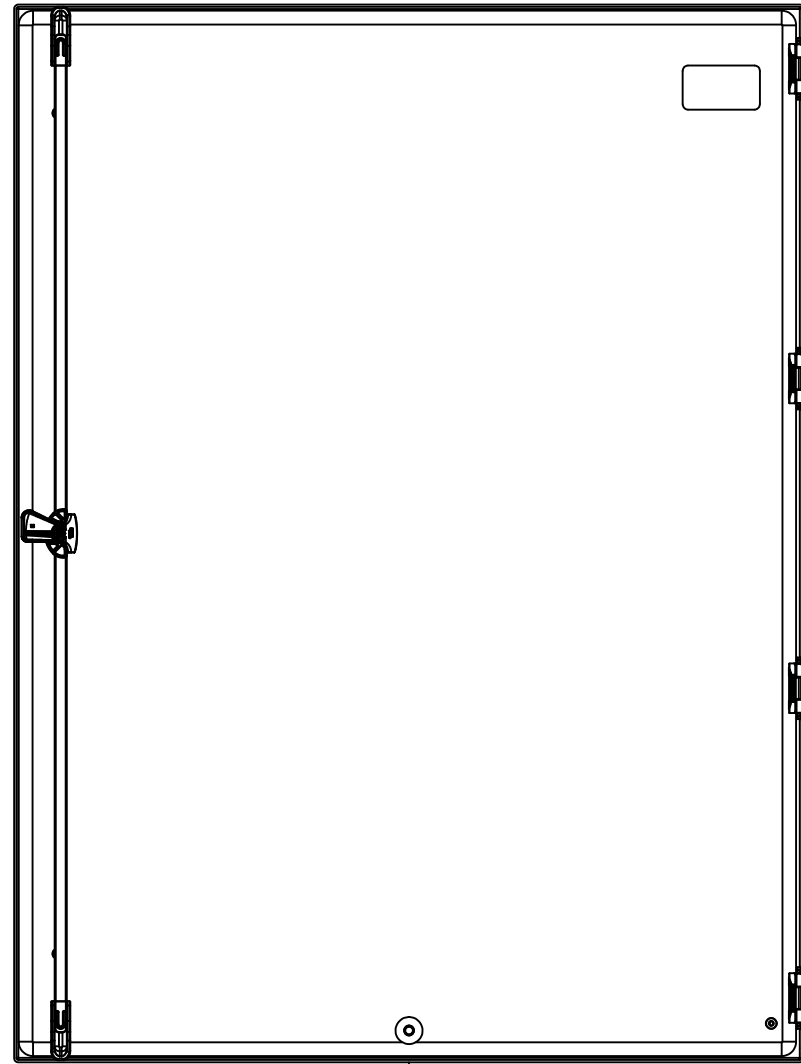
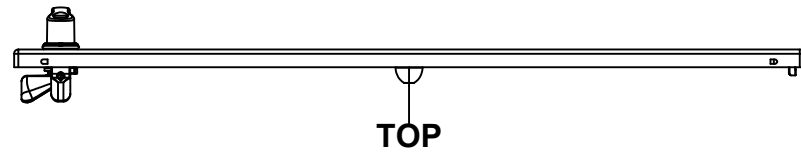


Qty	Part Number	Rev	Description
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EALBU483612_mcBT-P	0	5412EALBU 48" x 36" x 12" Bottom Part
1	5412EALBU483612_mcT-P	0	5412EALBU 48" x 36" x 12" Top Part
1	5412EALBU483612_mcB-P	0	5412EALBU 48" x 36" x 12" Body Part
Parts List			

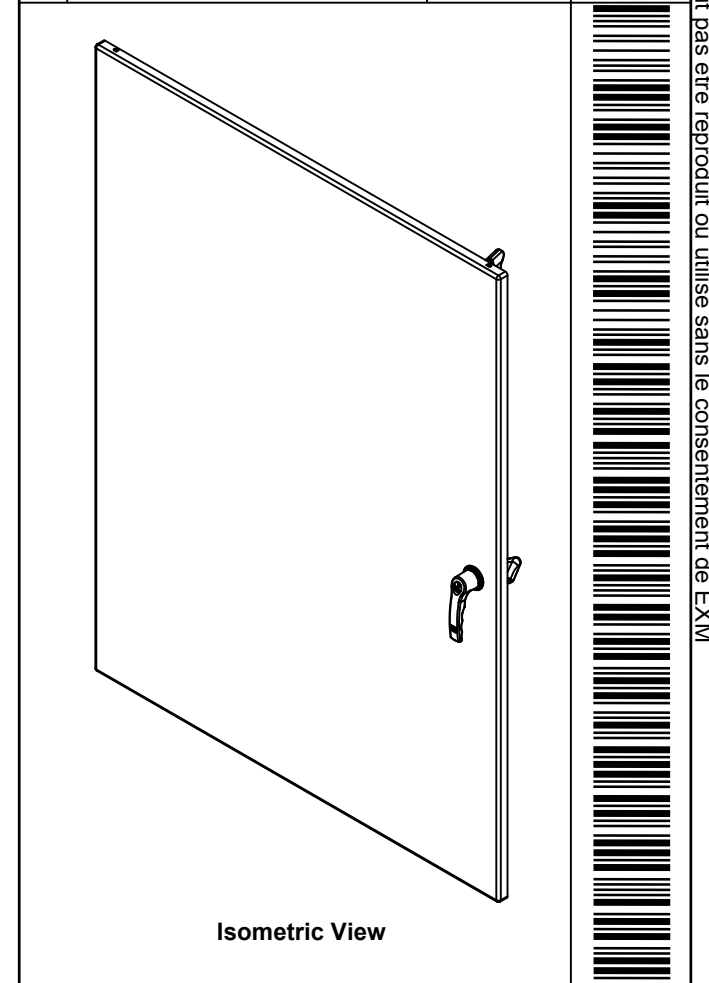
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 27-Mar-20
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412EALBU 48" x 36" x 12" Body	
Part Number Numéro Pièce	Rev. 0	7 / 7
<b>5412EALBU483612B</b>		

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No.	Revisions	Date	By/Par



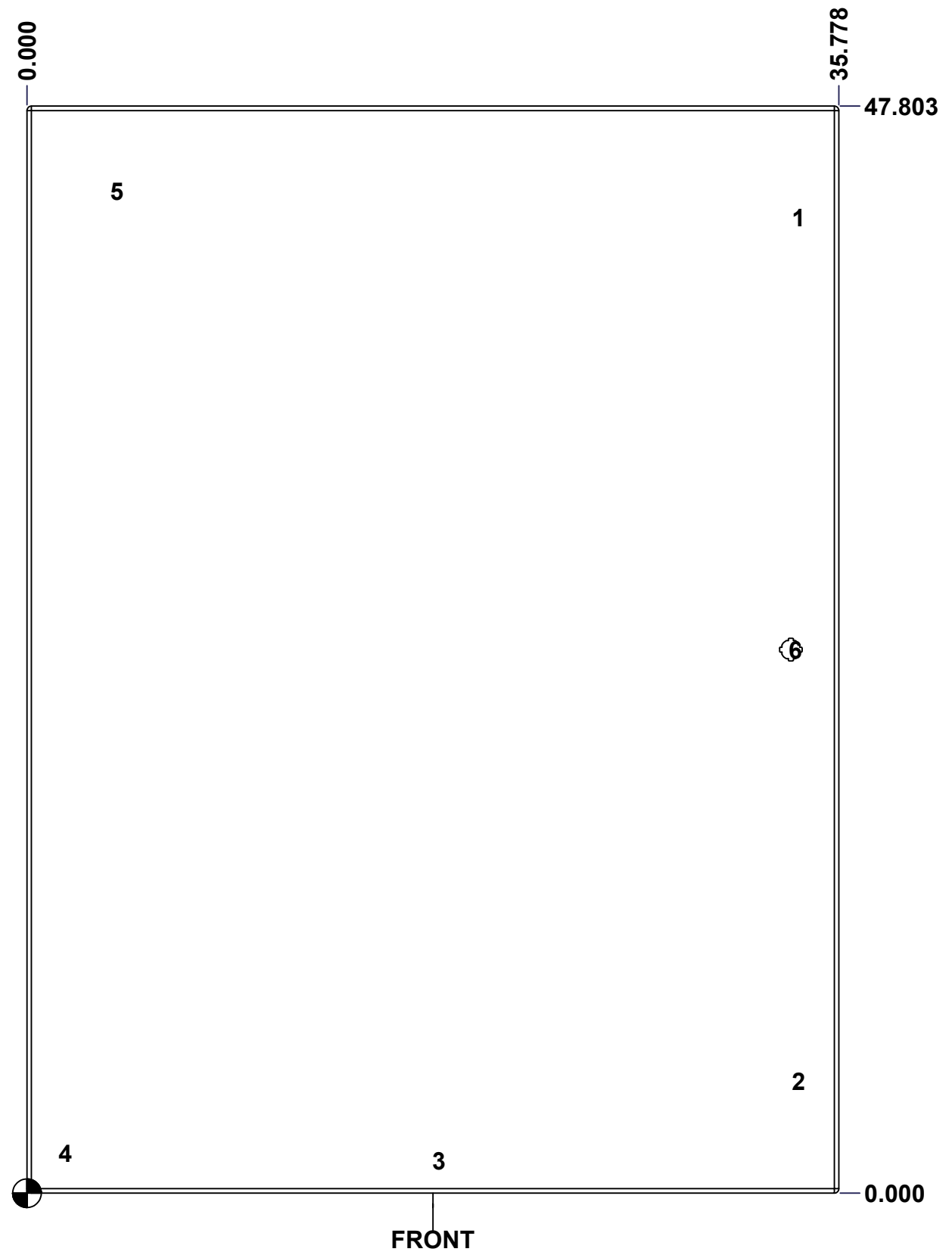
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 27-Mar-20
Material / Matière: Aluminum 5052-H32 (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412EALBU 48" x 36" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412EALBU483612C		Rev. 1/3

**SEE BILL OF MATERIAL ON LAST PAGE 5412EALBU483612C**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.803	42.896	CLOSING BAR STUD (Inside)
2	33.803	4.907	CLOSING BAR STUD (Inside)
3	17.959	1.435	STUD M6 x 18mm (Inside)
-----			
4	1.486	1.756	GND STUD M6 x 16mm (Inside)
5	3.750	44.053	LABEL_EXM (Inside)
6	33.663	23.902	HANDLE 885 ESL2A @ 0.0°



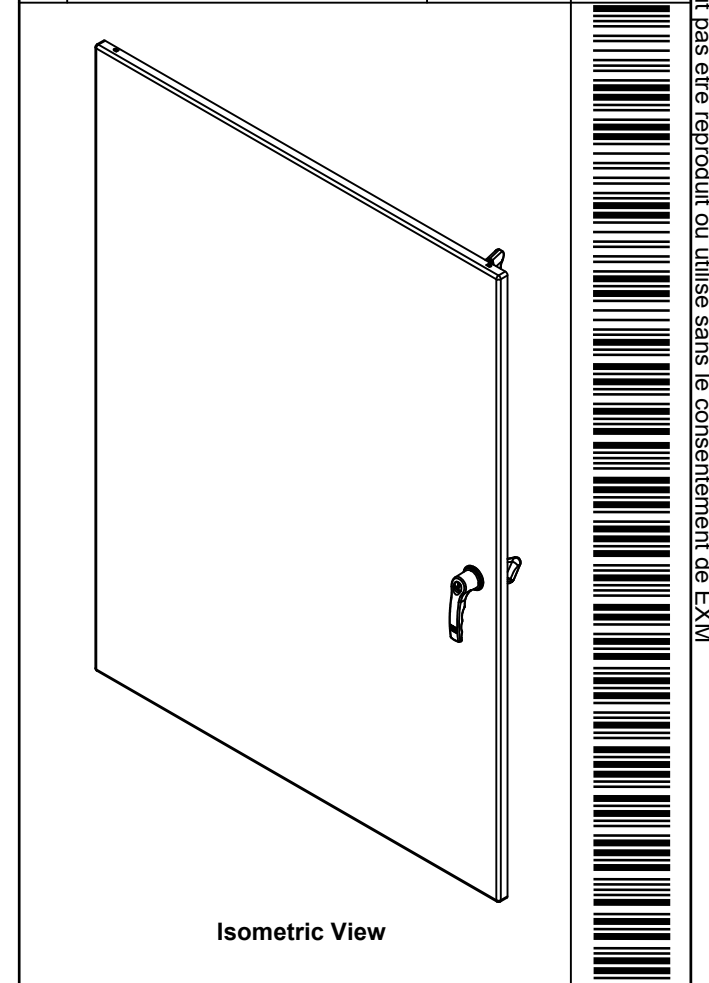
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	5412EALBU 48" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412EALBU483612C</b>	<b>0</b>	2 3



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No.	Revisions	Date	By/Par



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-16406	2	Guide Stud - Small (No Paint Cap Required)
1	5412EALBU483612_mcG	0	5412EALBU 48" x 36" Cover Gasket Part
4	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
1	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EALBU483612_mcC-P	0	5412EALBU 48" x 36" Cover Part
Qty	Part Name	Rev	Description
Parts List			

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[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm

Projection

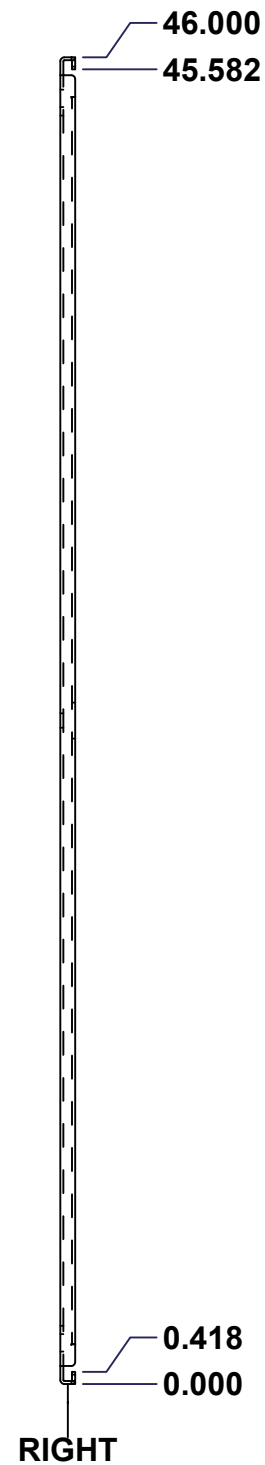
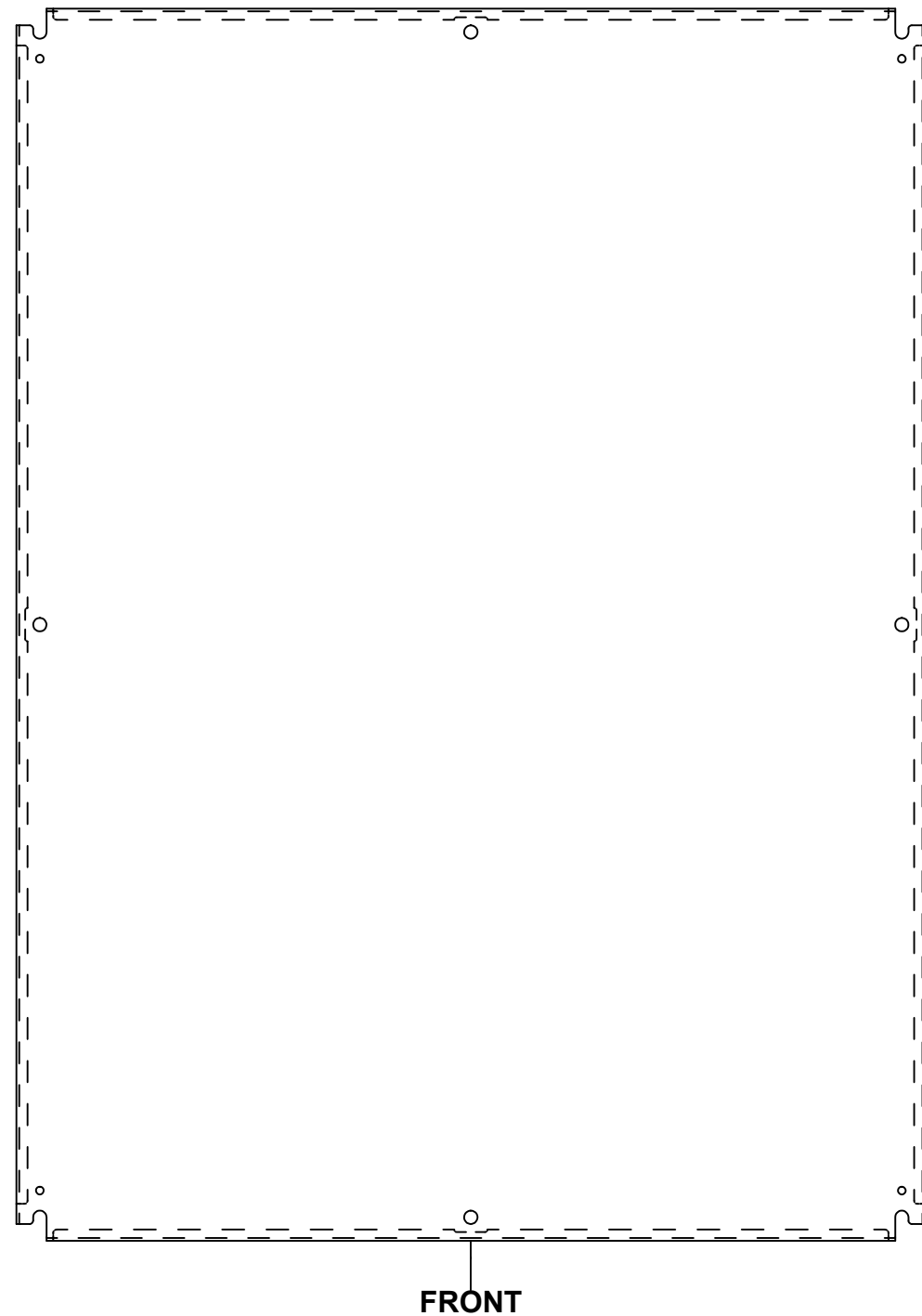
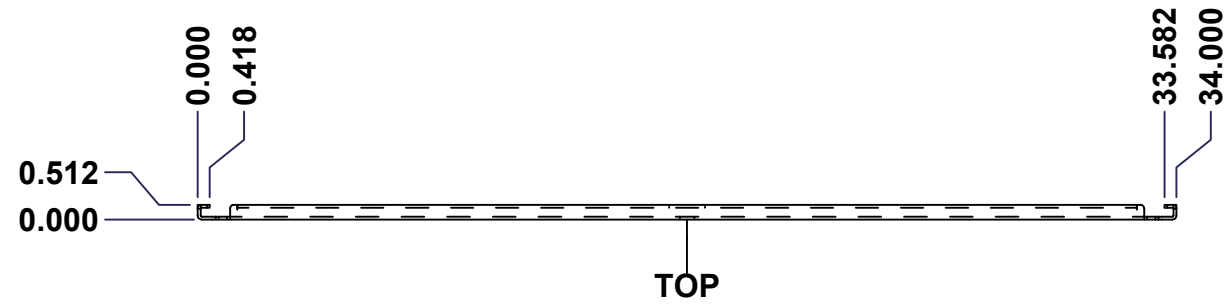
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 27-Mar-20
Material Matière Aluminum 5052-H32 (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412EALBU 48" x 36" Cover		Detail Rev.
Part Number Numéro Pièce <b>5412EALBU483612C</b>		Rev. 3 <b>0</b> 3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4836G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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		Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date	1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description	881 SP - Inner Panel	
Part Number Numéro Pièce: <b>881 SP4836G</b>	Detail Rev.	
	Rev. <b>0</b>	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

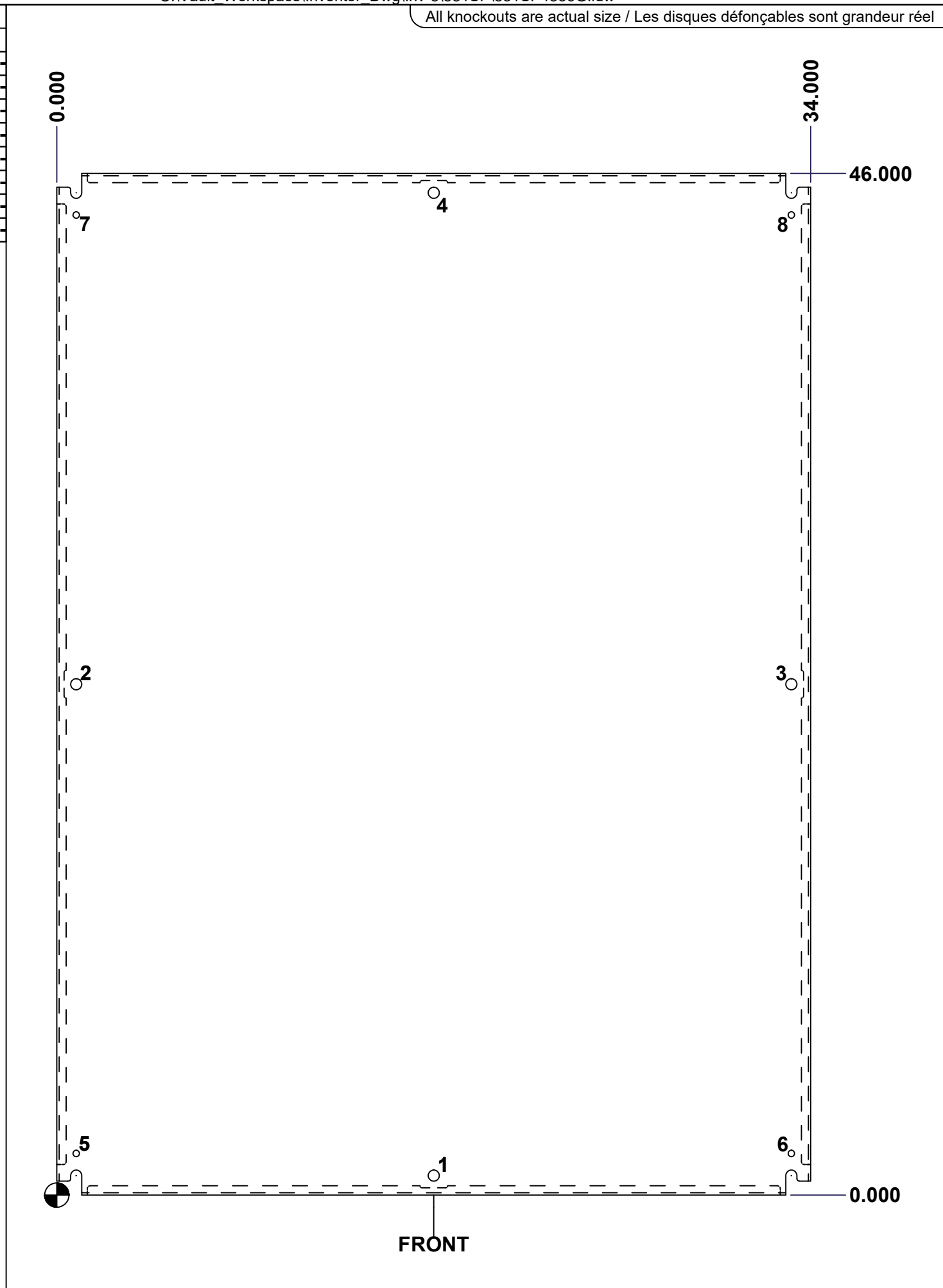
Parts List

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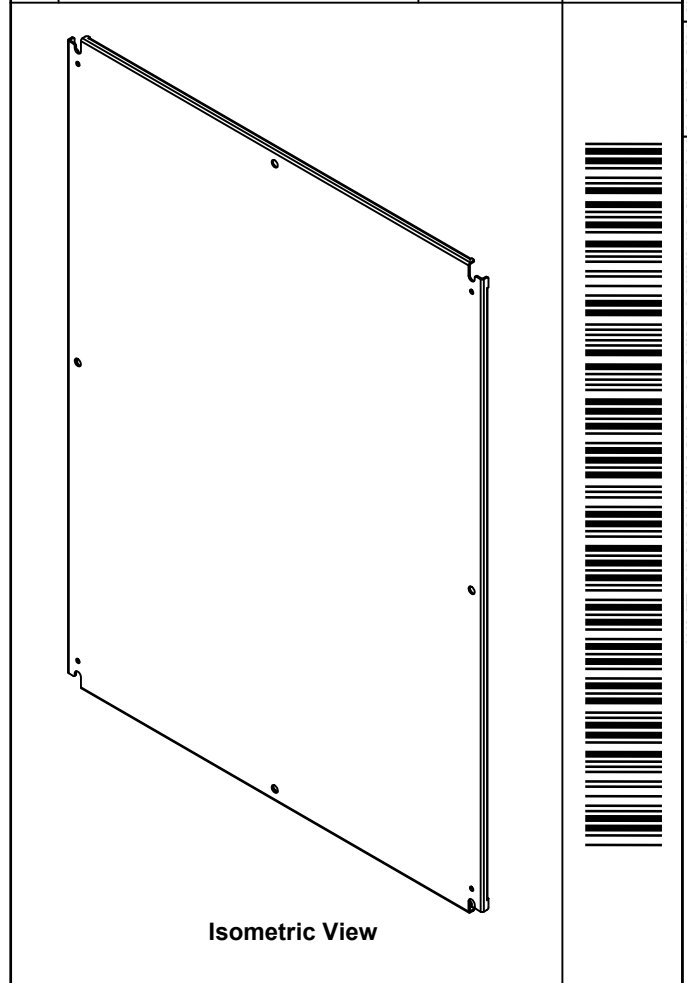
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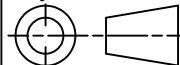
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4836G	Rev. 2 0