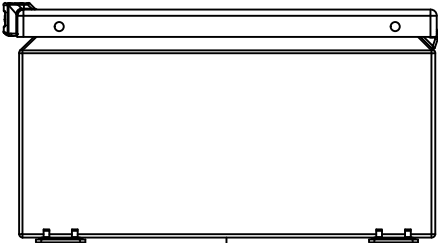


This drawing is confidential and must not be reproduced or used without the consent of EXM

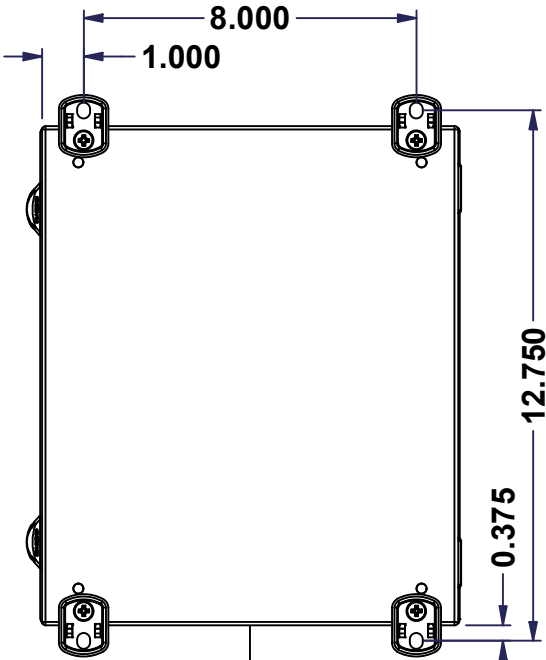
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

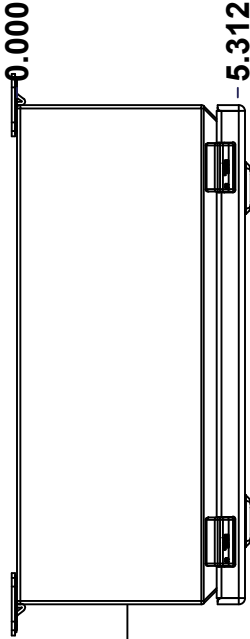
Tolérance ±1/32" sauf spécification contraire



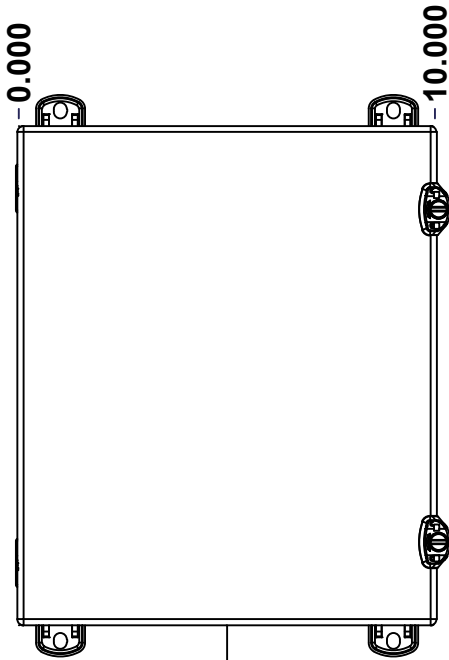
TOP



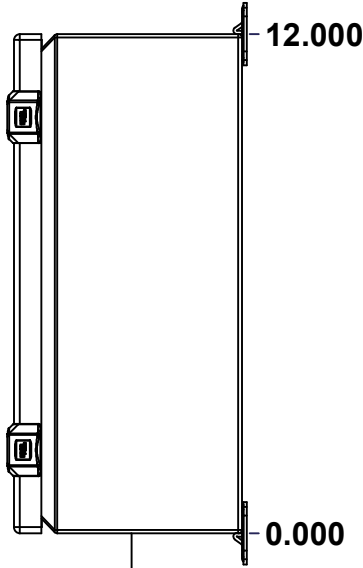
BACK



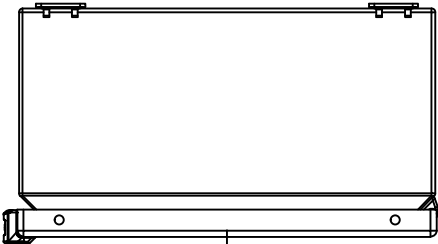
LEFT



FRONT

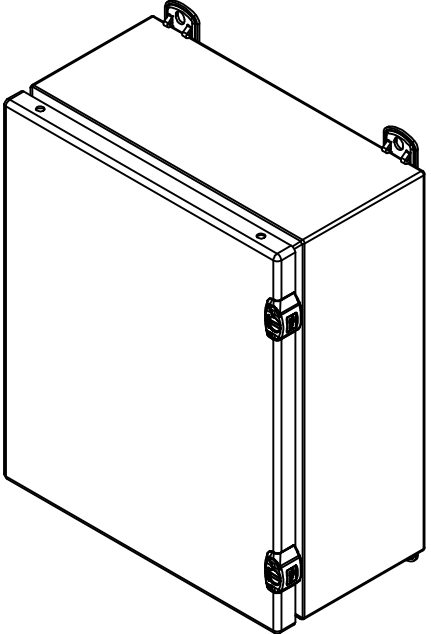


RIGHT





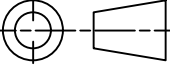
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 19-Aug-14	
Material Matière		Aluminum 5052-H32 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412EALCH 12" x 10" x 5" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412EALCH121005			

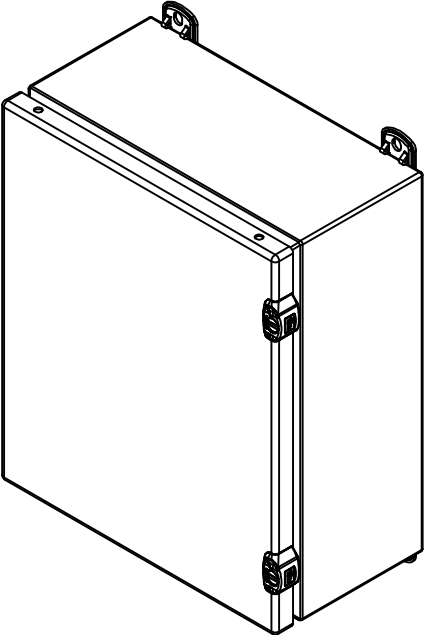


This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground standoffs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting standoffs
6	C/W 885 ESCHMF2 Mounting Feet (Installed)

No.	Revisions	Date	By/Par
			
Isometric View			
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		Aluminum 5052-H32 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412EALCH 12" x 10" x 5" Assembly			
Part Number Numéro Pièce		Rev.	2
5412EALCH121005		0	9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

PACKING		
ITEM	QTY	DESCRIPTION
STK-E-04316	1	CARTON 5412 ESCH121005
Plastic bag	1	To protect cover surface and inside gasket
Packaging label	1	White label with product number
STK-S-01100	1	ESCH EXM SQUARE STICKER

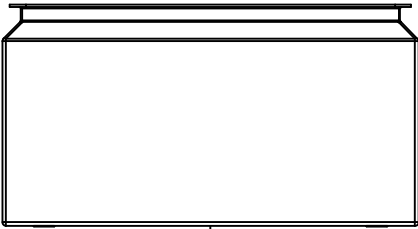
1	5412EALCH121005C	0	5412EALCH 12" x 10" Cover
1	885 ESSCHMFQ	0	5412 ESSCH Mounting Feet Accessory Kit
1	STK-K-02910	3	5412 ESCH Accessory Kit
8	STK-Q-07210	0	Flange Lock Nut M6
1	880 SP1210G	0	880 SP1210G - Inner Panel
1	5412EALCH121005B	0	5412EALCH 12" x 10" x 5" Body
2	STK-Q-08126	1	M5 Stainless Steel 316 Nylon Insert Lock Nut with Incorporated Sealing Washer
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

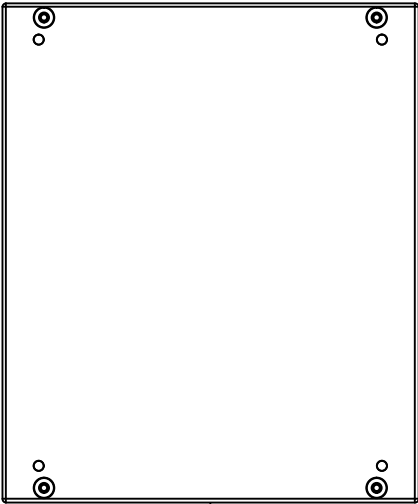
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

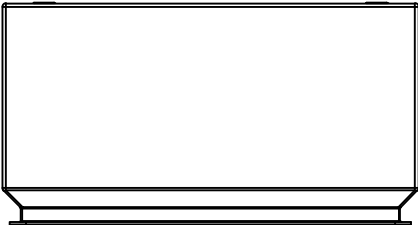
Tolérance ±1/32" sauf spécification contraire



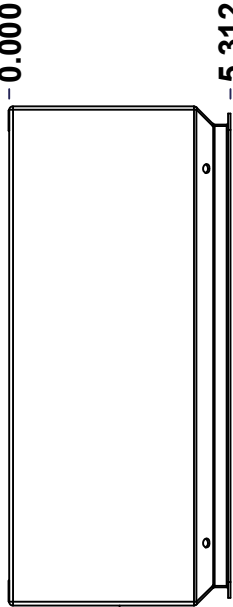
TOP



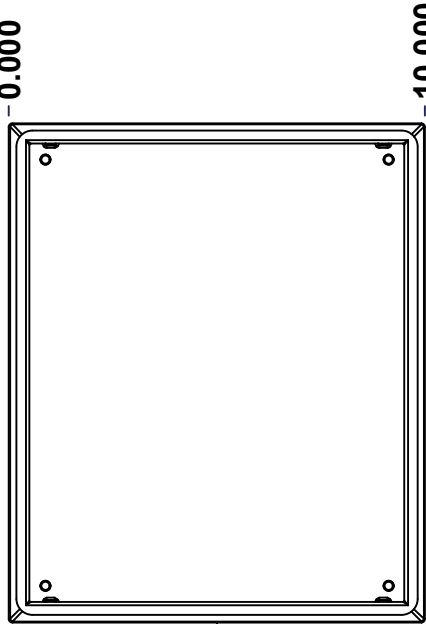
BACK



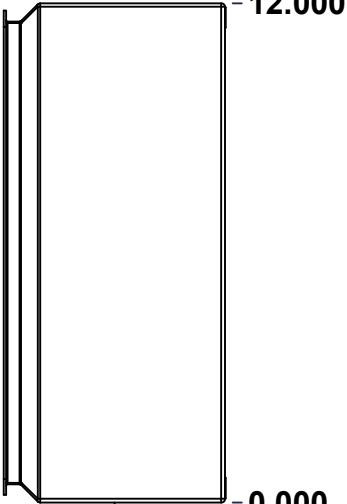
BOTTOM



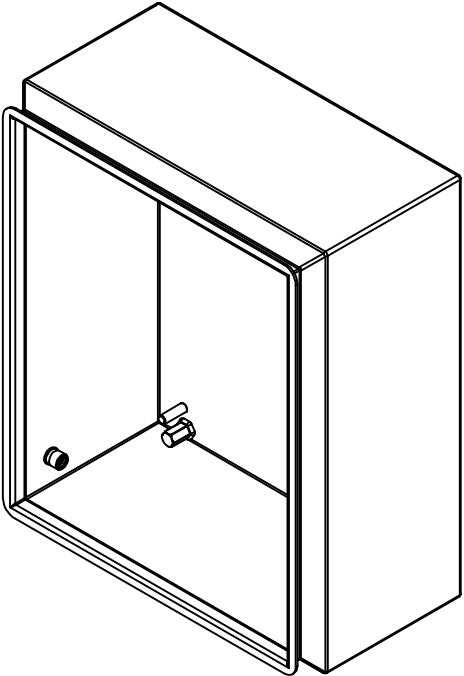
LEFT



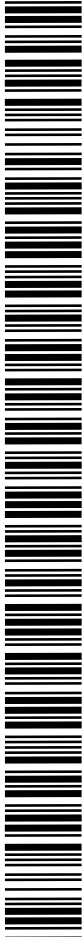
FRONT



RIGHT




Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par




Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

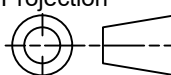
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Material Matière	Aluminum 5052-H32 (1.4mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412EALCH 12" x 10" x 5" Body	
Part Number Numéro Pièce	Rev.
5412EALCH121005B	0

3

9

SEE BILL OF MATERIAL ON LAST PAGE

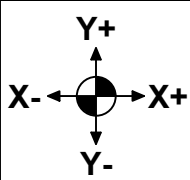
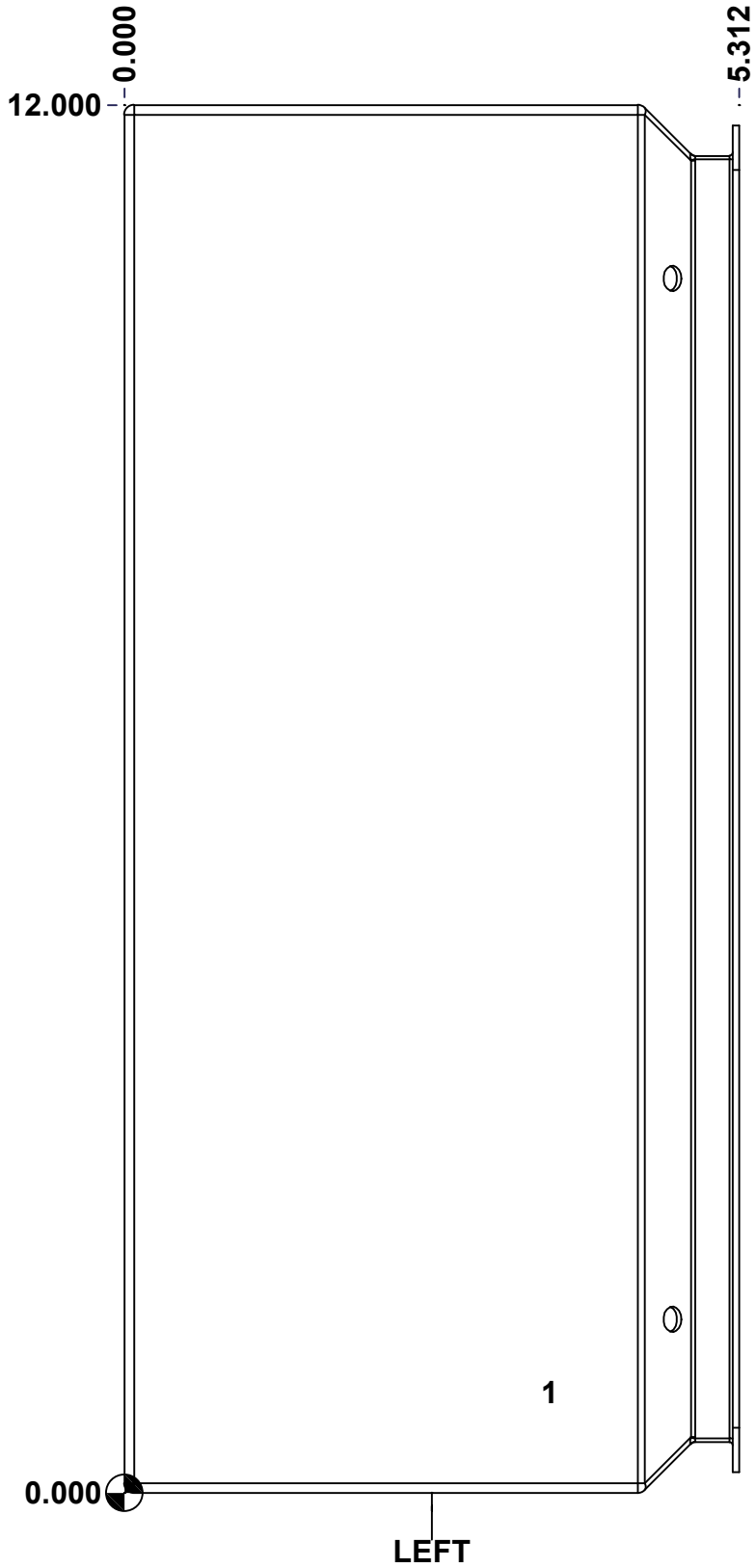
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.625	0.875	STANDOFF M6 x 10mm (Inside)



Description		Status	
5412EALCH 12" x 10" x 5" Body		(NULL)	
Part Number Numéro Pièce		Rev.	
5412EALCH121005B		0	4/9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

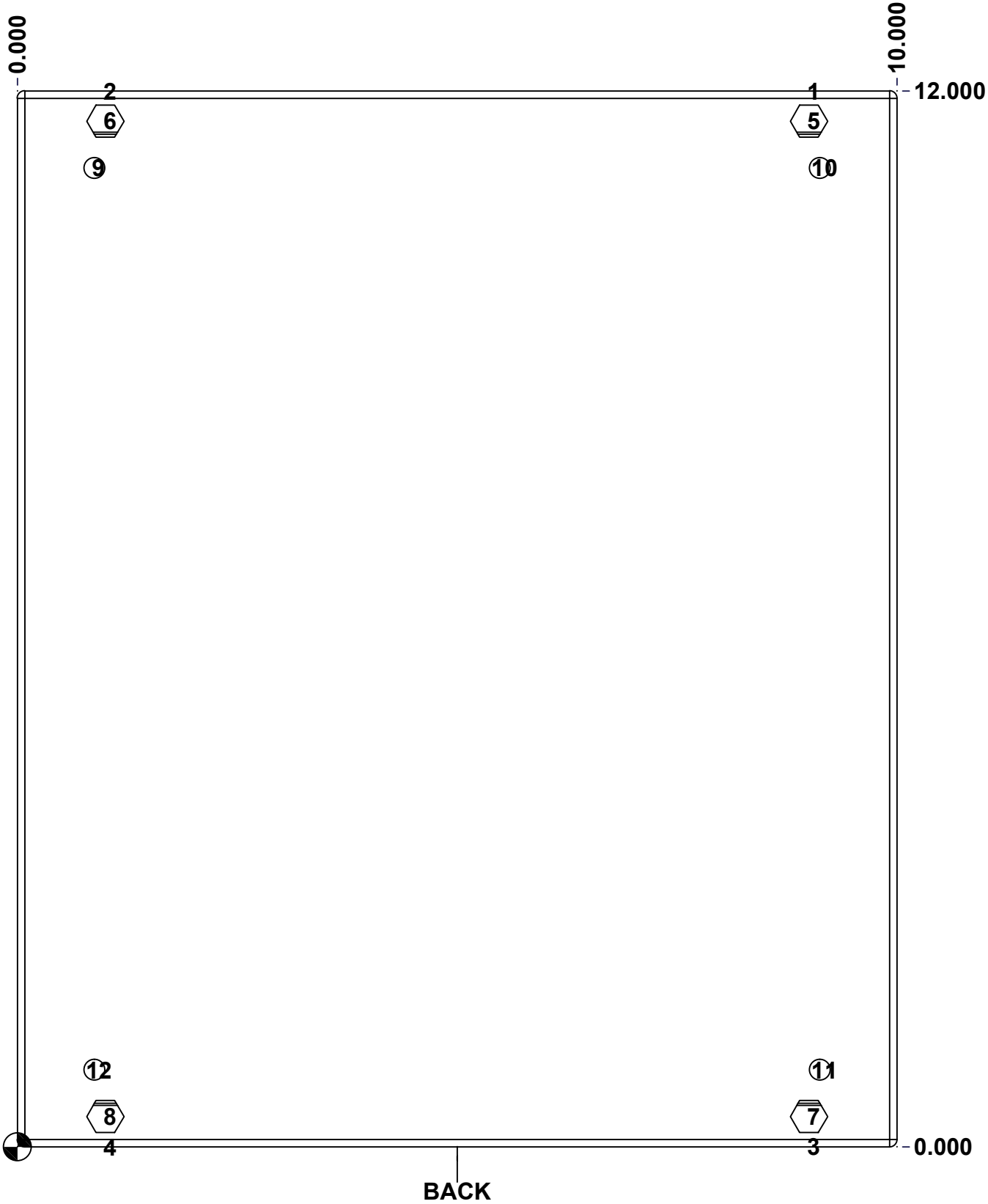
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	9.000	12.000	FOOT 885 ESCHMF2
2	1.000	12.000	FOOT 885 ESCHMF2
3	9.000	0.000	FOOT 885 ESCHMF2
4	1.000	0.000	FOOT 885 ESCHMF2
5	9.000	11.656	RIVET NUT M6_FH_CE (Inside)
6	1.000	11.656	RIVET NUT M6_FH_CE (Inside)
7	9.000	0.344	RIVET NUT M6_FH_CE (Inside)
8	1.000	0.344	RIVET NUT M6_FH_CE (Inside)
9	0.875	11.125	PEM FHS-M6-20 (Inside)
10	9.125	11.125	PEM FHS-M6-20 (Inside)
11	9.125	0.875	PEM FHS-M6-20 (Inside)
12	0.875	0.875	PEM FHS-M6-20 (Inside)



	Description	Status	
	5412EALCH 12" x 10" x 5" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412EALCH121005B	0	9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

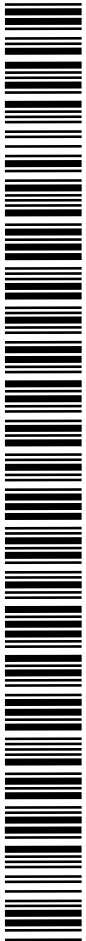
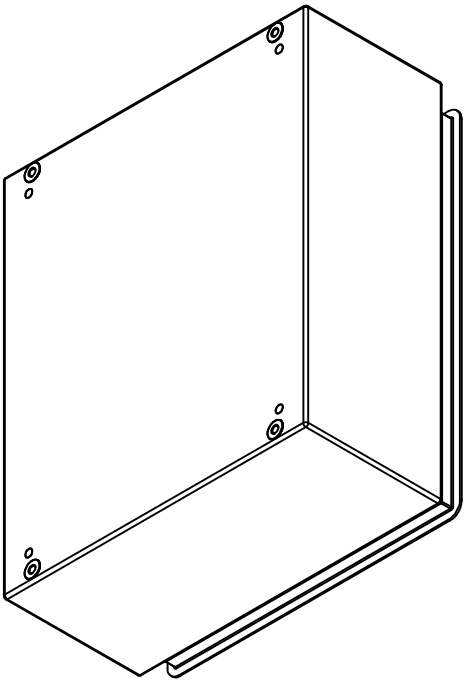
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

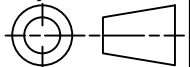


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 19-Aug-14
BoxCad: BoxCad	
Material Matière	Aluminum 5052-H32 (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412EALCH 12" x 10" x 5" Body	

Part Number Numéro Pièce	Rev.	6
5412EALCH121005B	0	9

4	STK-PEM-FHS-M6-20	0	SS PEM Self-Clinching Stud M6 x 20.0mm
1	STK-Q-08400	4	Aluminum Standoff M6 x 10mm
1	5412EALCH121005B-P	0	5412EALCH 12" x 10" x 5" Body Part
4	RIVET_NUT_SS_M6_FH_CE	0	Stainless Steel Rivet Nut M6 (Low Profile Close End)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
Qty	Part Number	Rev	Description
Parts List			

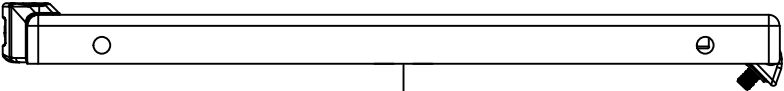
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

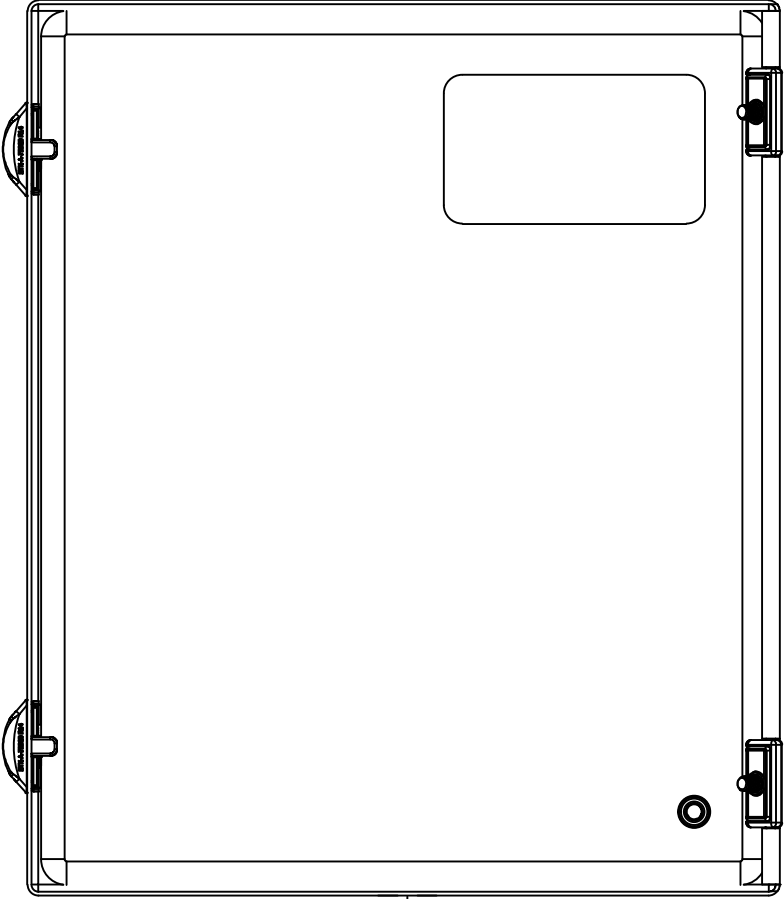
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

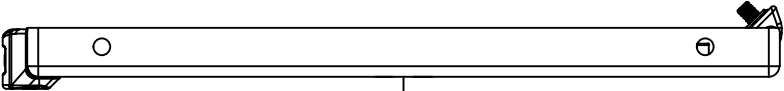
Tolérance $\pm 1/32$ " sauf spécification contraire



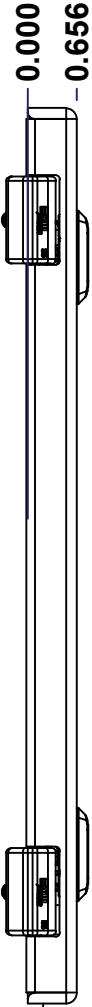
TOP



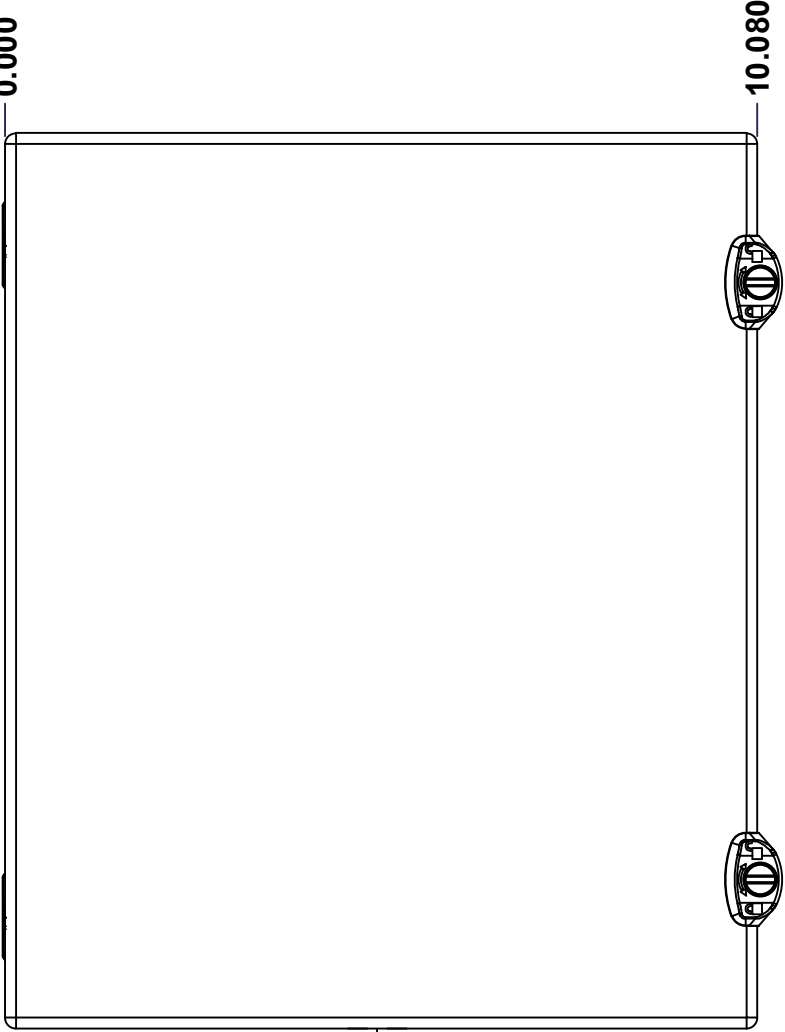
BACK



BOTTOM



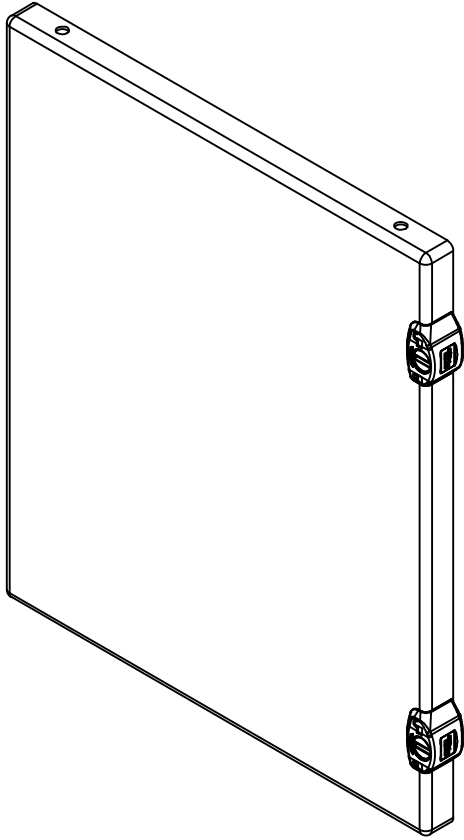
LEFT



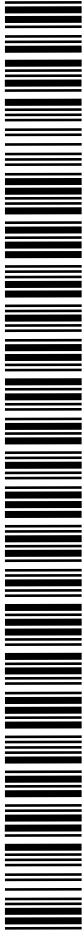
FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

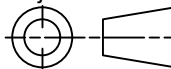


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Aug-14

Material
Matière

Aluminum 5052-H32 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EALCH 12" x 10" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EALCH121005C

Rev.

7
9

SEE BILL OF MATERIAL ON LAST PAGE

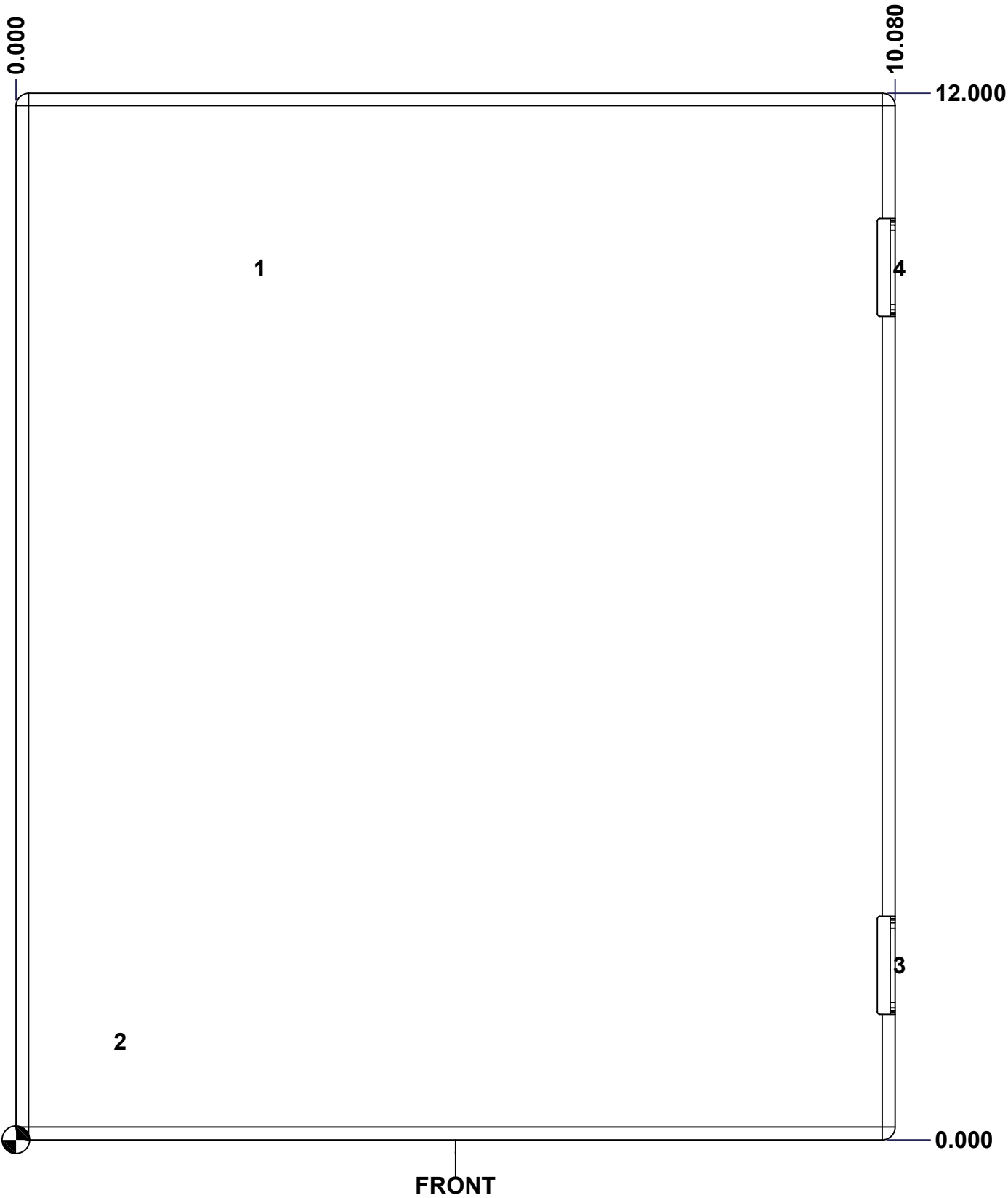
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.750	10.000	LABEL_EXM
2	1.145	1.125	STANDOFF M6 x 10mm (Inside)
3	10.080	2.000	LOCK 880 SCQ2MS @ 0.0°
4	10.080	10.000	LOCK 880 SCQ2MS @ 0.0°



	Description	Status	
	5412EALCH 12" x 10" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412EALCH121005C			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

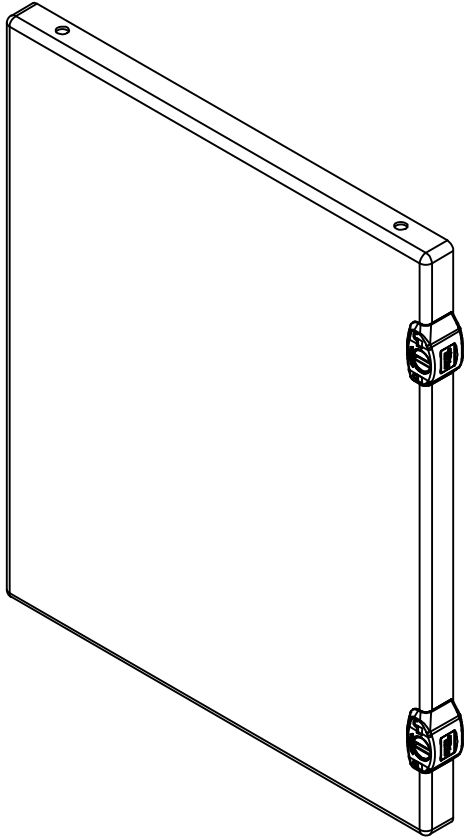
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified


C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALCH121005\5412EALCH121005.idw


Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

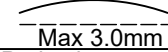
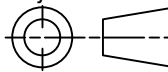


Isometric View





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Aug-14

Material
Matière

Aluminum 5052-H32 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EALCH 12" x 10" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EALCH121005C

Rev.

0

9

9

1	5412EALCH121005G	0	5412EALCH 12" x 10" Gasket
1	STK-Q-08400	4	Aluminum Standoff M6 x 10mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412EALCH121005C-P	0	5412EALCH 12" x 10" Cover Part
2	STK-A-33038	3	5412 ESSMCH - Stainless Steel Hinge
2	STK-A-79960	14	5412 ESMCH - External Lock Assy - Slot Lock
Qty	Part Number	Rev	Description
Parts List			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Technical drawing of a square plate with four holes, showing three views: TOP, FRONT, and RIGHT.

TOP View: A square plate with a width of 8.880. The top edge is labeled "TOP". The corners are rounded with a radius of R0.125.

FRONT View: A square plate with a height of 10.880. The bottom edge is labeled "FRONT". The corners are rounded with a radius of R0.125. There are four holes, each with a diameter of $\varnothing 0.320$ (4). The holes are located at the corners of the square. The distance from the bottom edge to the center of the bottom-right hole is 0.315. The distance from the right edge to the center of the bottom-right hole is 0.315.

RIGHT View: A vertical line representing the right edge of the plate. The right edge is labeled "RIGHT". The top edge is labeled "10.880". The bottom edge is labeled "0.000".

No.	Revisions	Date	By/Par


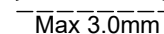
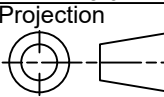
Isometric View

<div style="display: inline-block; vertical-align: middle; margin-left: 10px;"> Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com </div>		Flatness Aplatissement <div style="text-align: center; margin-top: 5px;"> Max 3.0mm </div>	
		Projection <div style="text-align: center; margin-top: 5px;"> </div>	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière 14 Ga Galvanized (1.7mm)			
Color Couleur Unpainted		Finish Fini Galvanized	
Description 880 SP1210G - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 880 SP1210G		Rev. 0	<div style="text-align: center;"> 1 / 2 </div>

No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière 14 Ga Galvanized (1.7mm)			
Color Couleur Unpainted		Finish Fini Galvanized	
Description 880 SP1210G - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 880 SP1210G		Rev. 0	<div style="border: 1px solid black; padding: 5px; text-align: center;"> 2 <hr style="border: 0; border-top: 1px solid black; margin: 0;"/> 2 </div>

1	880 SP1210G-P	0	880 SP1210G - Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			