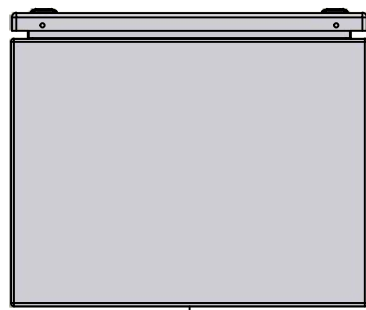
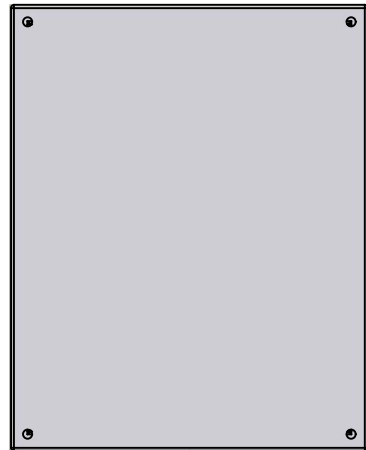


This drawing is confidential and must not be reproduced or used without the consent of EXM

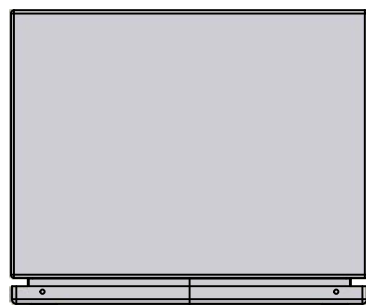
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



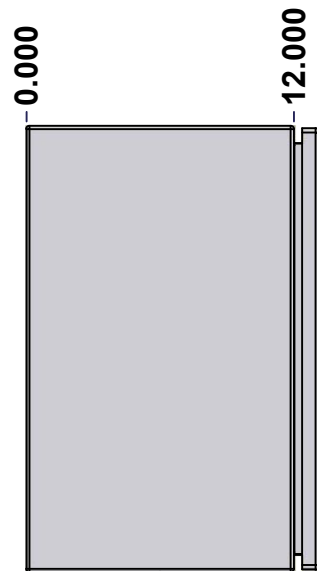
TOP



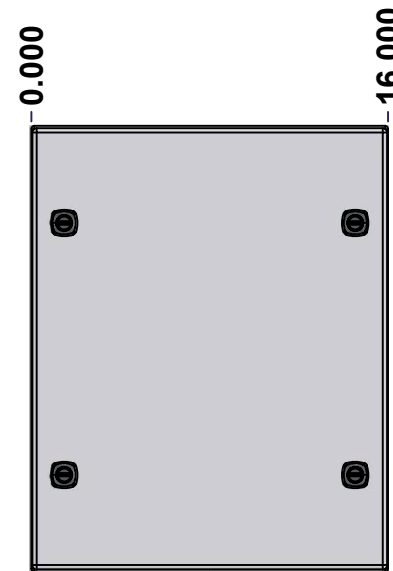
BACK



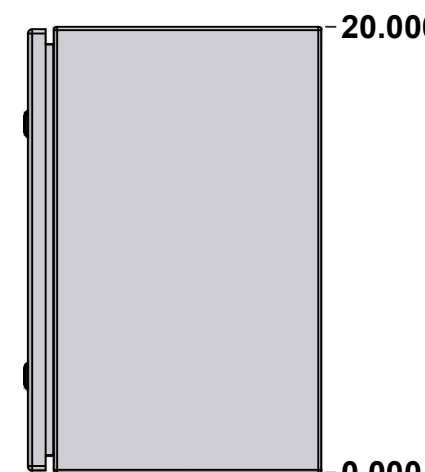
BOTTOM



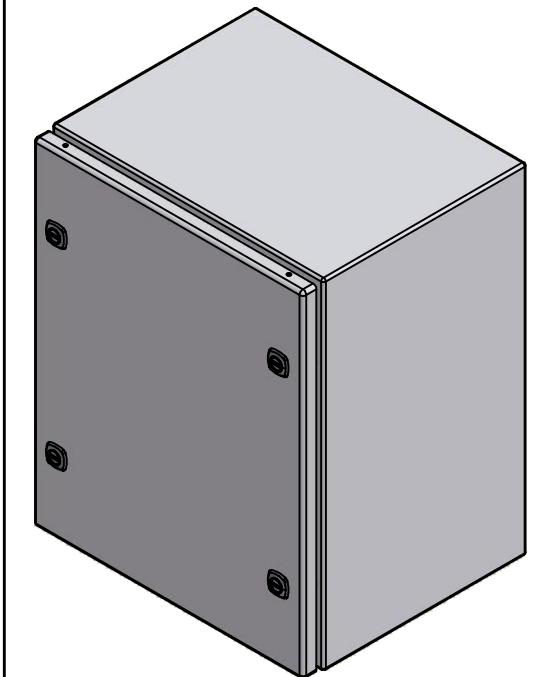
LEFT



FRONT




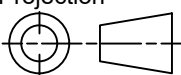
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/19/2014
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALQT 20" x 16" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412EALQT201612	0	9

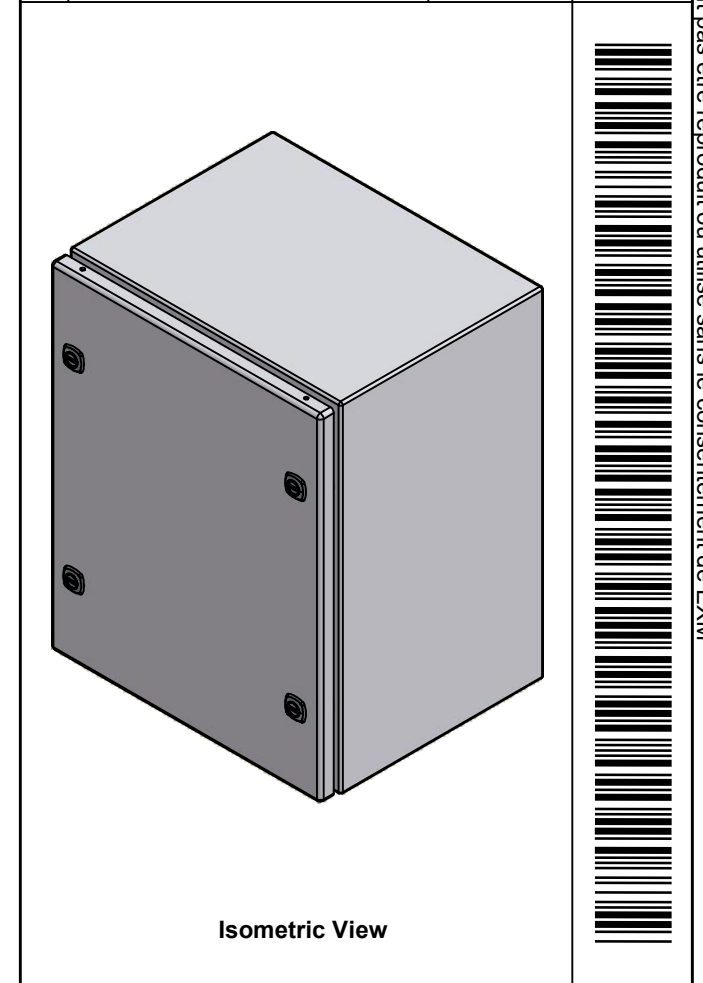
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



EXM
www.exmweb.com

Tél: (450) 979-4373
Fax: (450) 979-4626

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12/19/2014

Material / Matière	Aluminum 5052-H32 (2.5mm)
--------------------	---------------------------

Color / Couleur	Asa-61 Grey	Finish / Fini	Smooth
-----------------	-------------	---------------	--------

Description	5412EALQT 20" x 16" x 12" Assembly	Detail Rev.	
-------------	------------------------------------	-------------	--

Part Number / Numéro Pièce	5412EALQT201612	Rev.	0
----------------------------	------------------------	------	---

Qty	Part Number	Rev	Description
2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2016G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
1	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT201612C	0	5412EALQT 20" x 16" Cover
1	5412EALQT201612B	0	5412EALQT 20" x 16" x 12" Body

Parts List

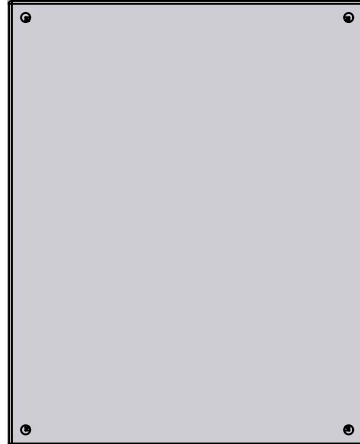
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



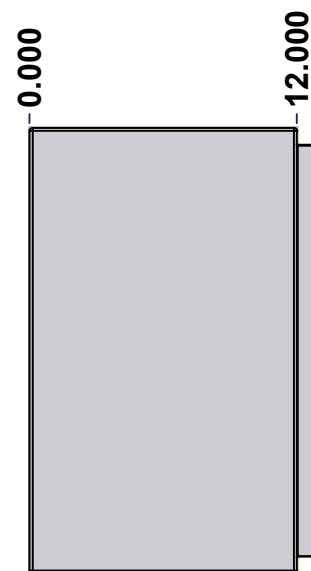
TOP



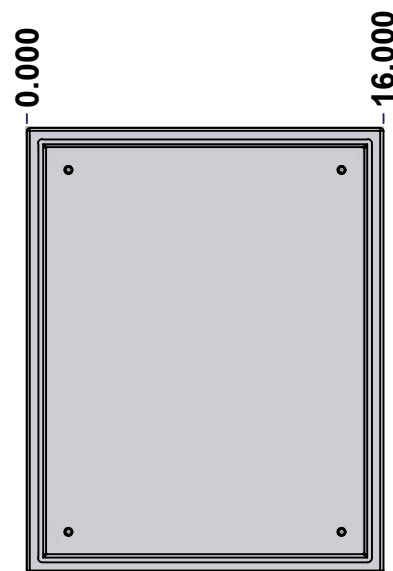
BACK



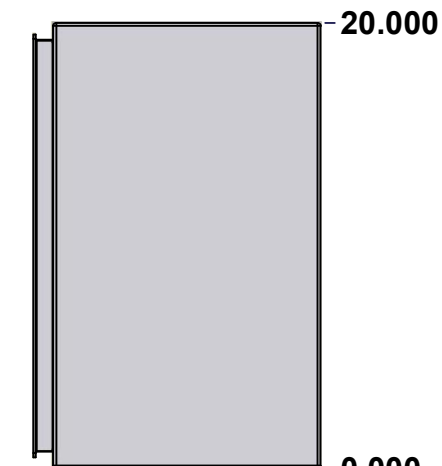
BOTTOM



LEFT

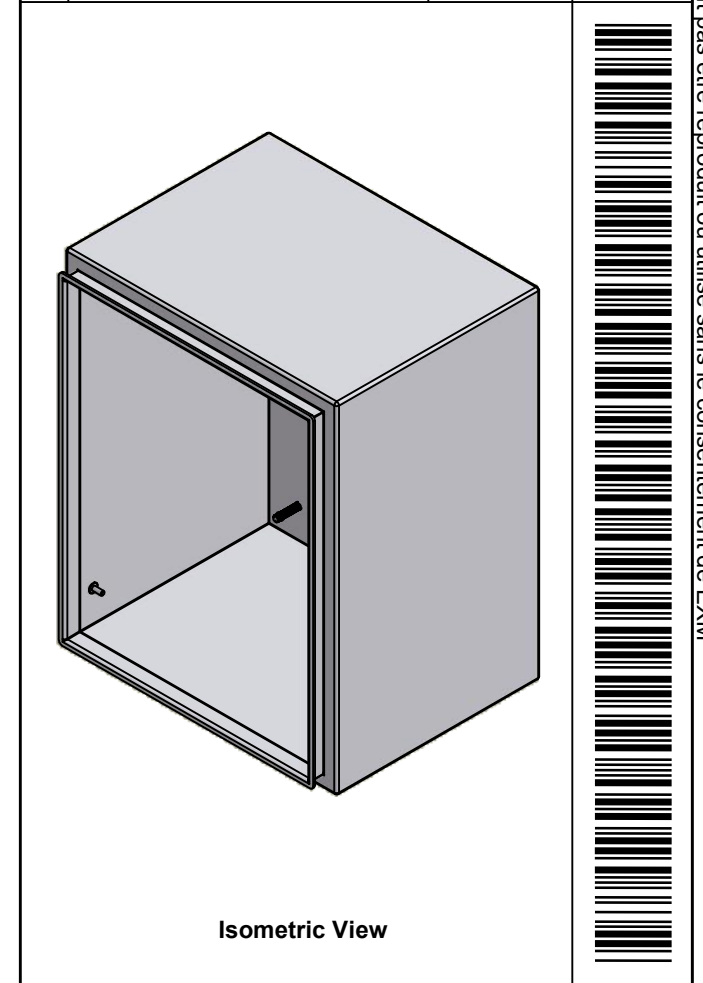


FRONT




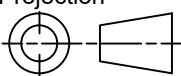
RIGHT

No.	Revisions	Date	By/Par



Isometric View



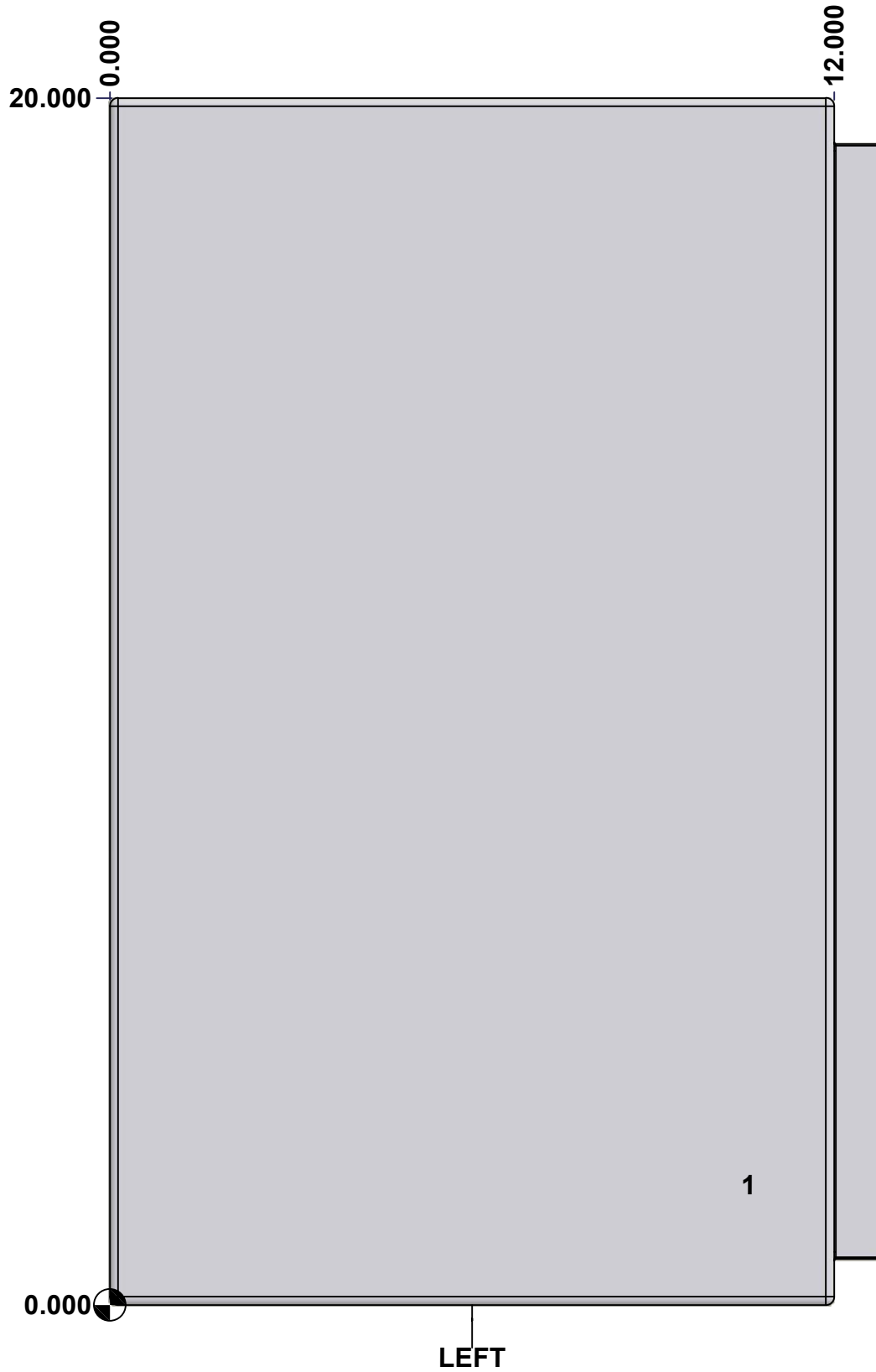
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/19/2014
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALQT 20" x 16" x 12" Body		
Part Number Numéro Pièce	Rev.	3
5412EALQT201612B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status
	5412EALQT 20" x 16" x 12" Body		(NULL)
	Part Number Numéro Pièce		Rev.
	5412EALQT201612B		0 / 4 / 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

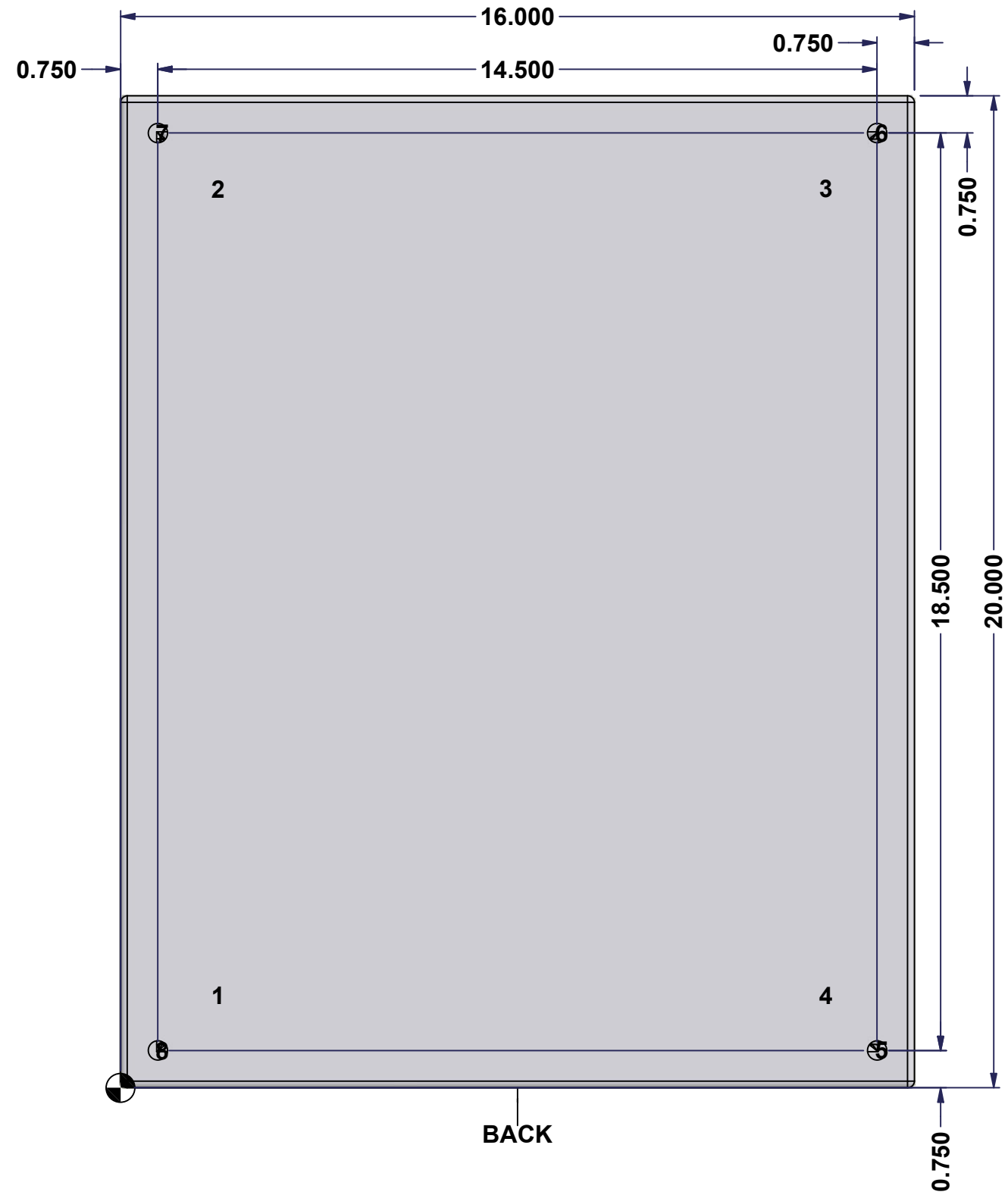
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)

5	15.250	0.750	RND Ø0.390
6	15.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



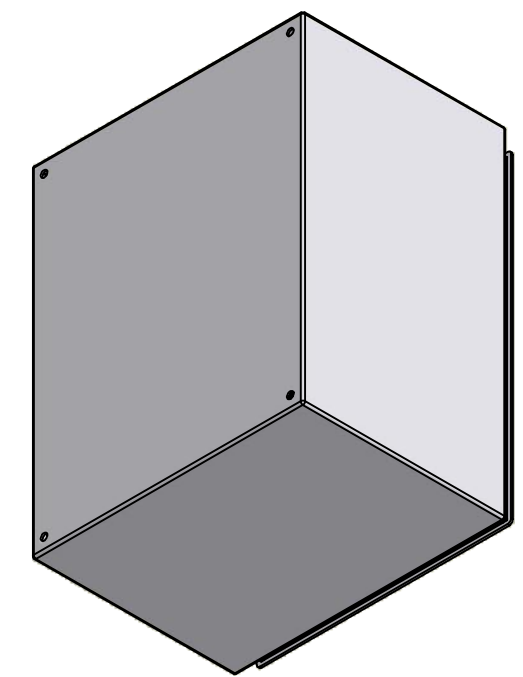
BACK

	Description	Status	
	5412EALQT 20" x 16" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
	5412EALQT201612B		

This drawing is confidential and must not be reproduced or used without the consent of EXM


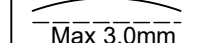
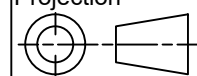
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

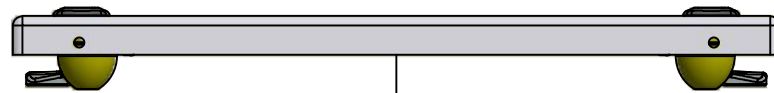


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/19/2014
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412EALQT 20" x 16" x 12" Body		
Part Number Numéro Pièce	Rev.	6
5412EALQT201612B	0	9

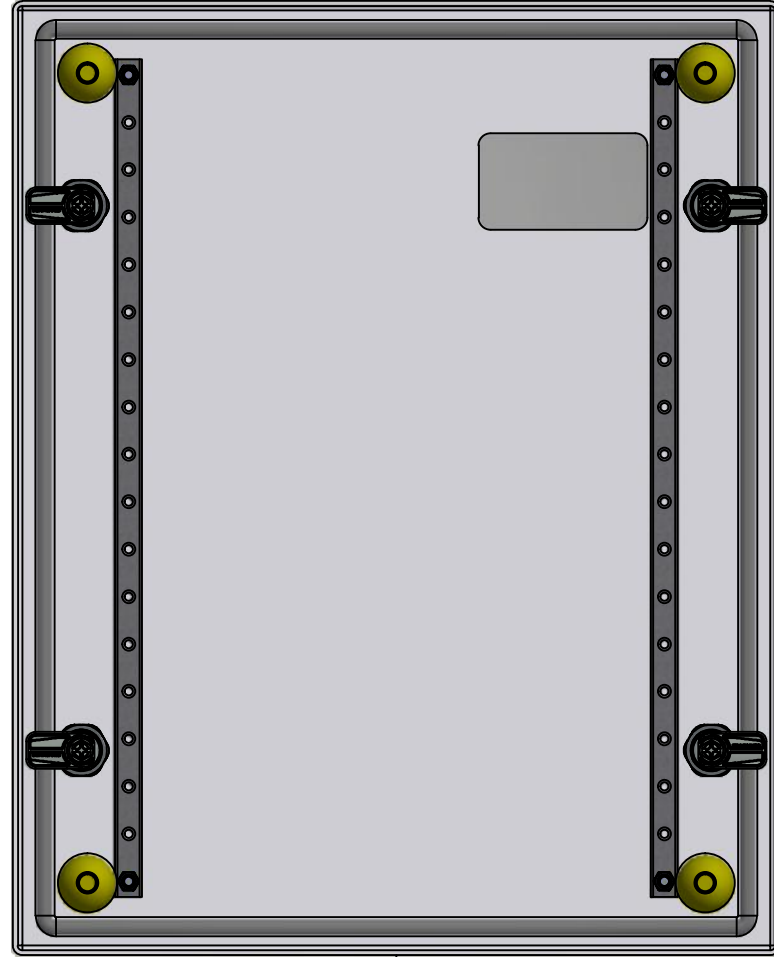
Qty	Part Number	Rev	Description
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EALQT201612B-P	0	5412EALQT 20" x 16" x 12" Body Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



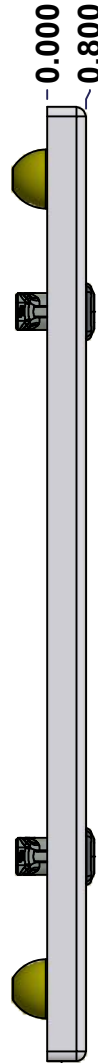
TOP



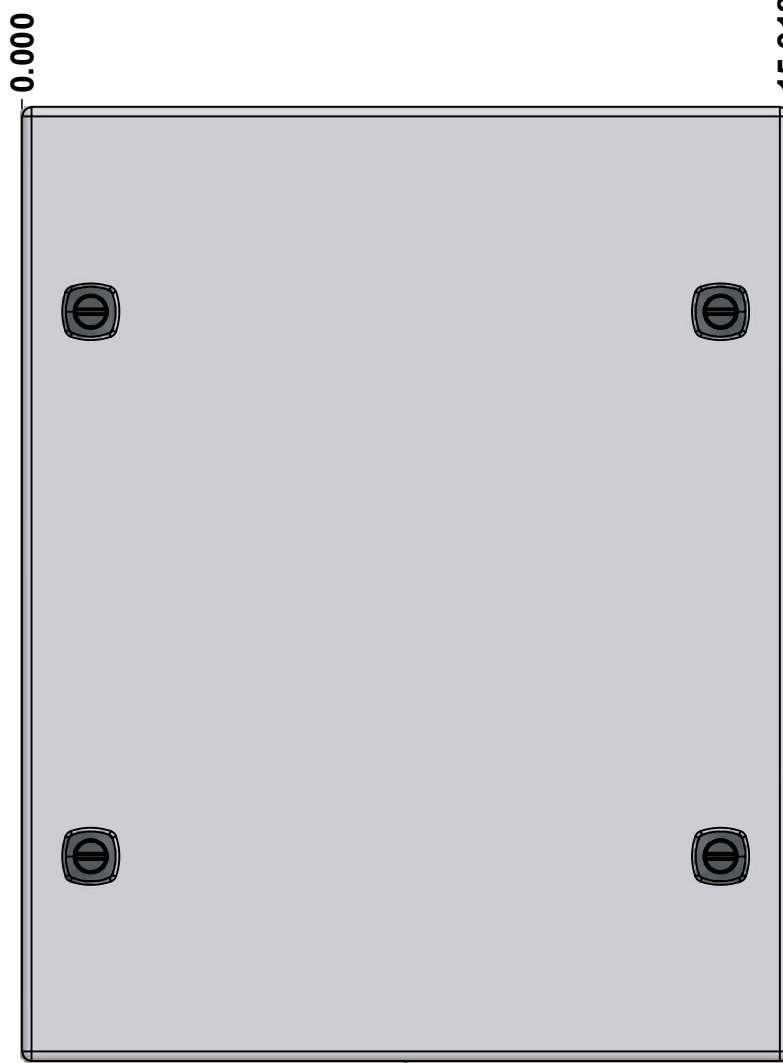
BACK



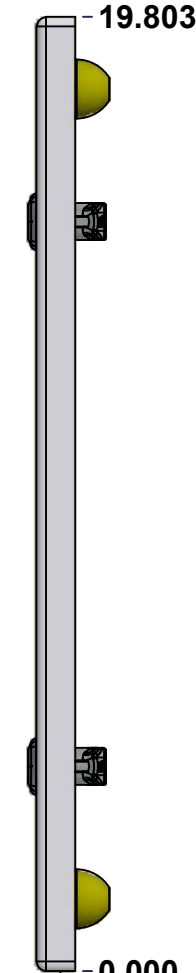
BOTTOM



LEFT

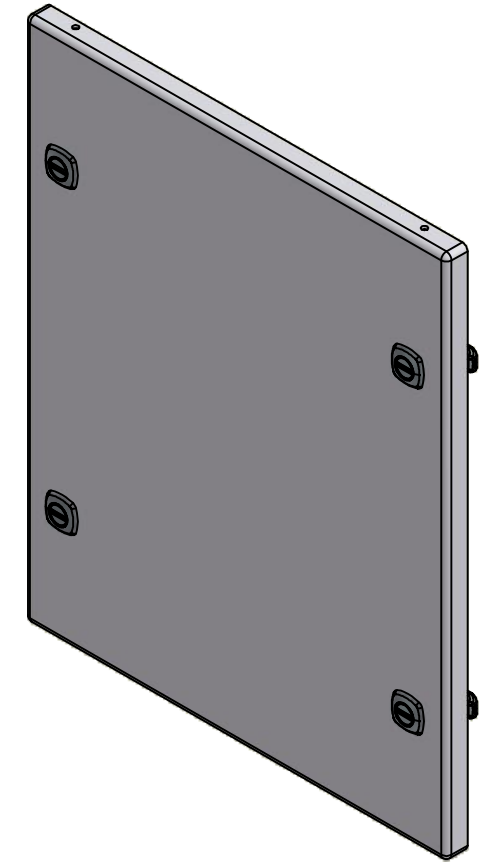


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



EXM
exm
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date
Drawn By Dessiné Par BoxCad: BoxCad
Date 12/19/2014

Material Matière Aluminum 5052-H32 (2.5mm)

Color Couleur Asa-61 Grey
Finish Fini Smooth

Description 5412EALQT 20" x 16" Cover
Detail Rev.

Part Number Numéro Pièce **5412EALQT201612C**
Rev. 7
0 9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

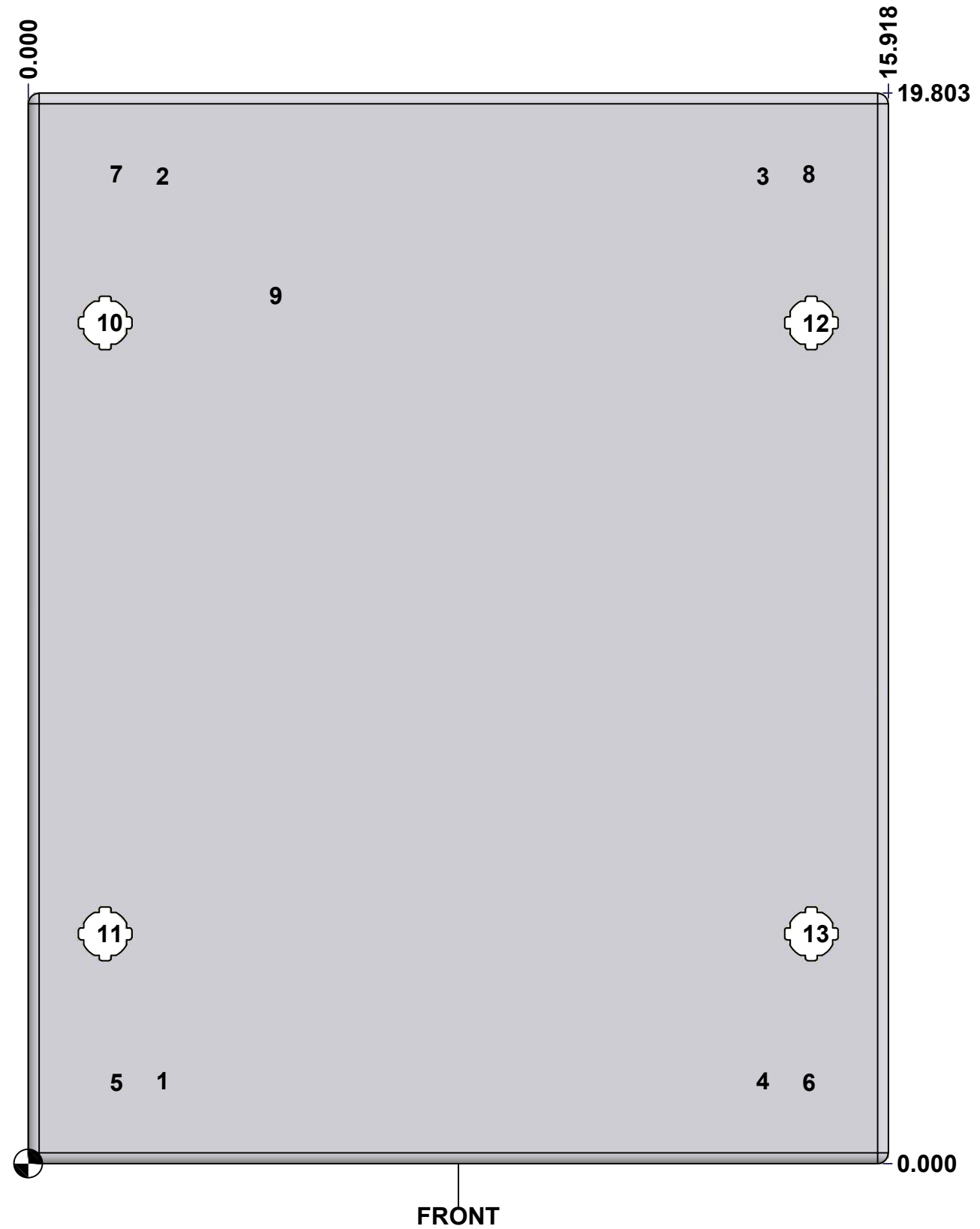
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	13.517	18.268	STUD M6 x 18mm (Inside)
4	13.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	14.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	14.368	18.303	STUD M6 x 18mm (Inside)

9	4.500	16.053	LABEL_EXM (Inside)
10	1.424	15.553	LOCK 880 SCQ4-SL @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
12	14.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
13	14.494	4.250	LOCK 880 SCQ4-SL @ 0.0°

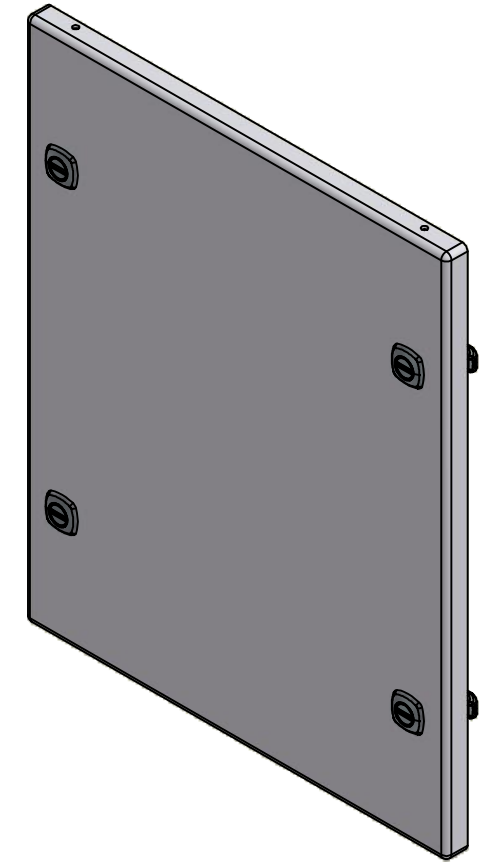


	Description	Status
	5412EALQT 20" x 16" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412EALQT201612C	0 / 8 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par	Date 12/19/2014

Material Matière	Aluminum 5052-H32 (2.5mm)
---------------------	---------------------------

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

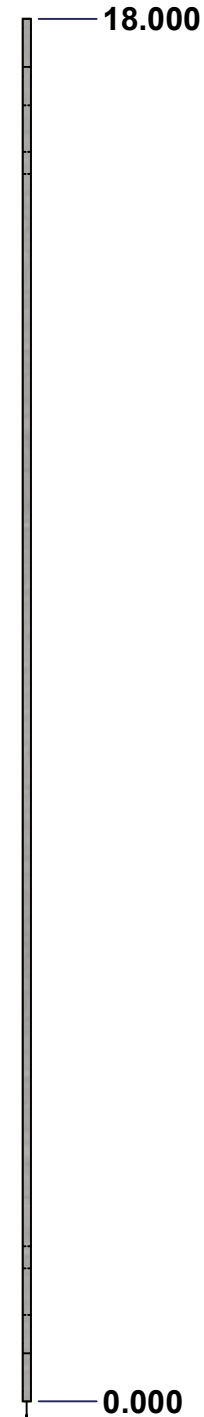
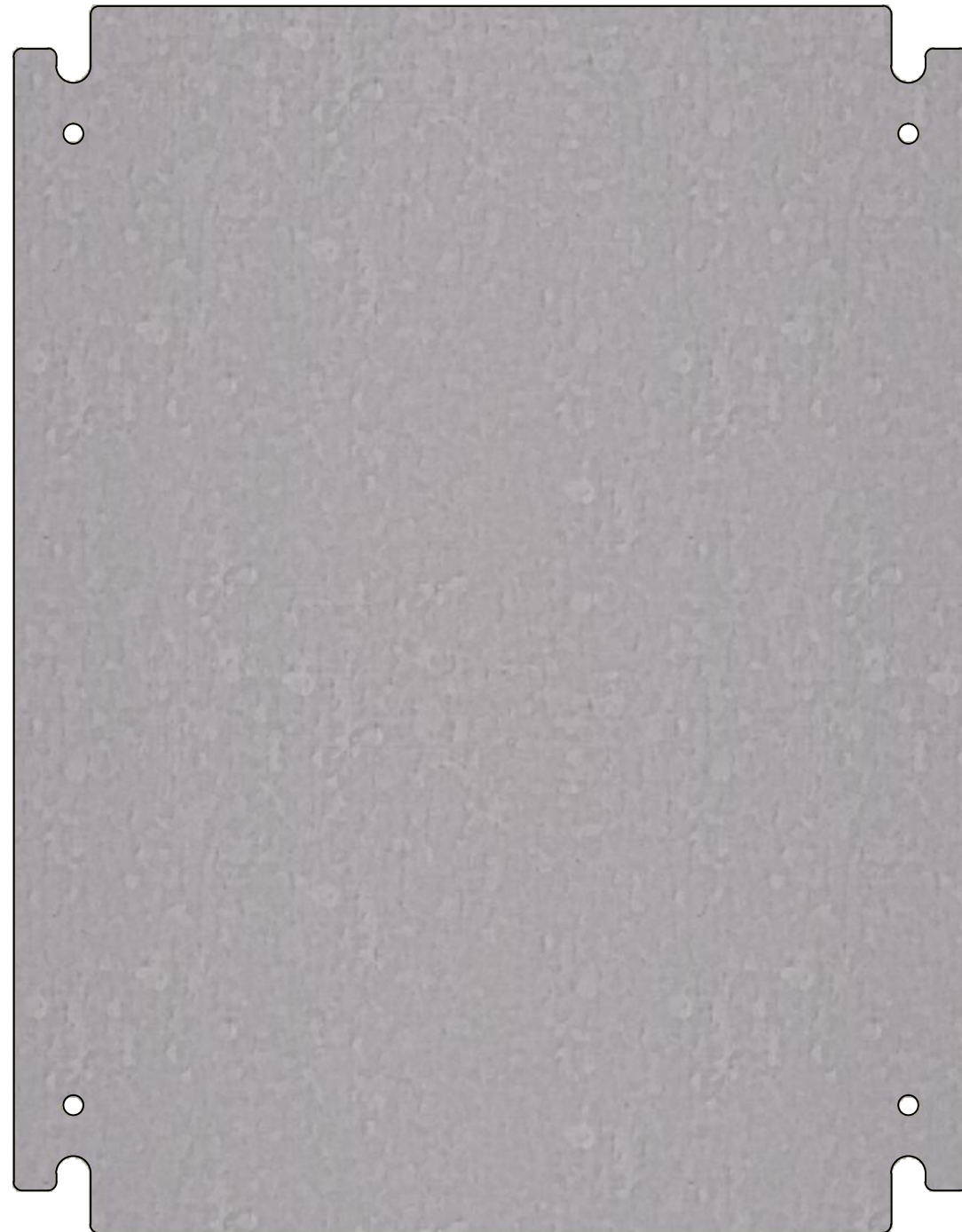
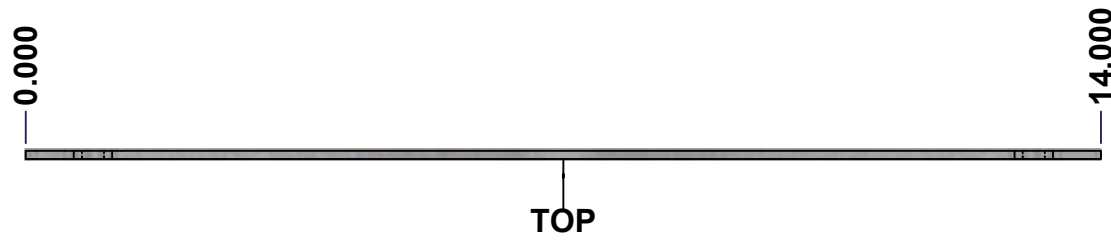
Description	Detail Rev.
5412EALQT 20" x 16" Cover	

Part Number Numéro Pièce	Rev.	9
5412EALQT201612C	0	9

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
8	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EALQT201612G	0	5412EALQT 20" x 16" Cover Gasket Part
1	5412EALQT201612C-P	0	5412EALQT 20" x 16" Cover Part
4	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: See Part List		
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP2016G		Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2016G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

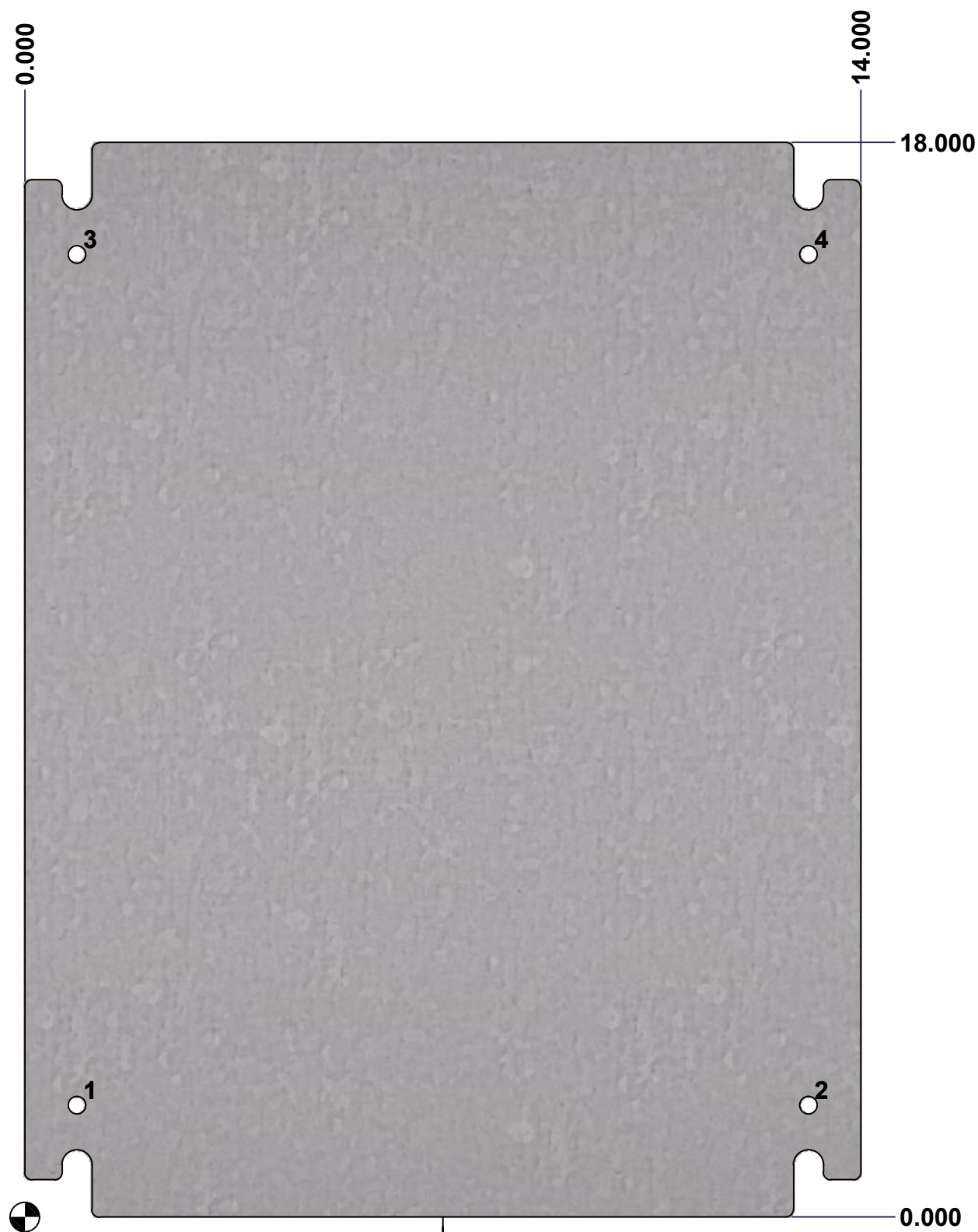
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

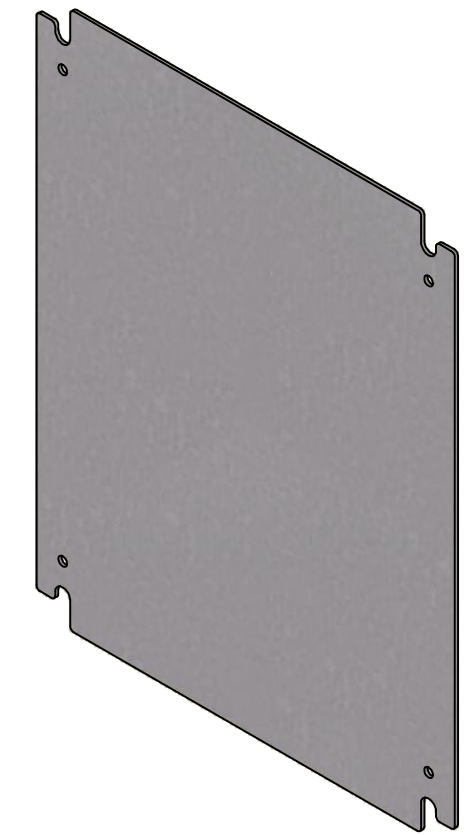
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	13.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	13.125	16.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	881 SP - Inner Panel	
Part Number Numéro Pièce	881 SP2016G	Detail Rev. Rev. 2 0