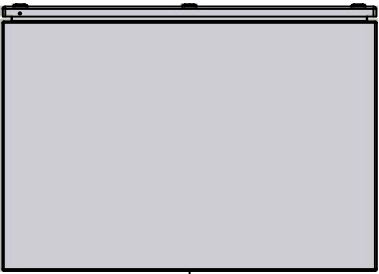


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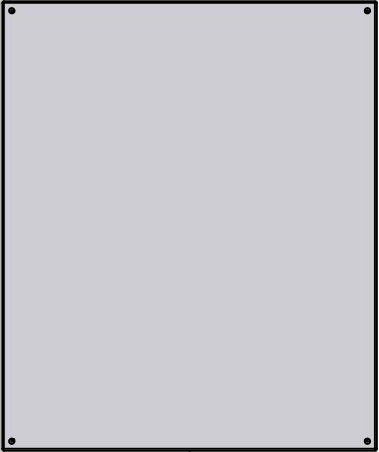
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



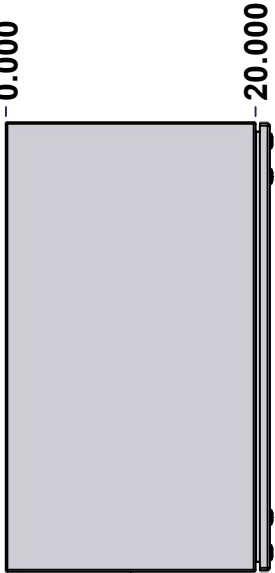
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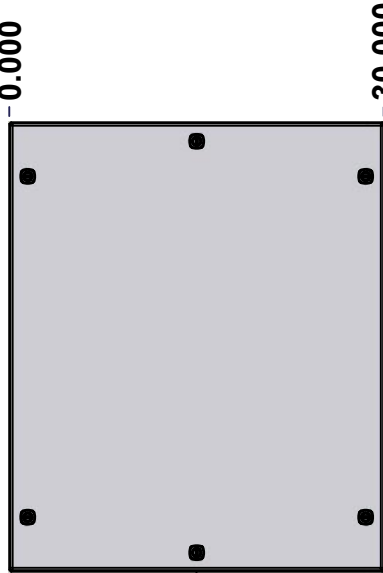
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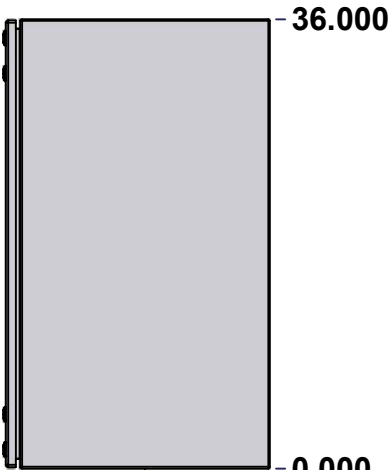
BOTTOM



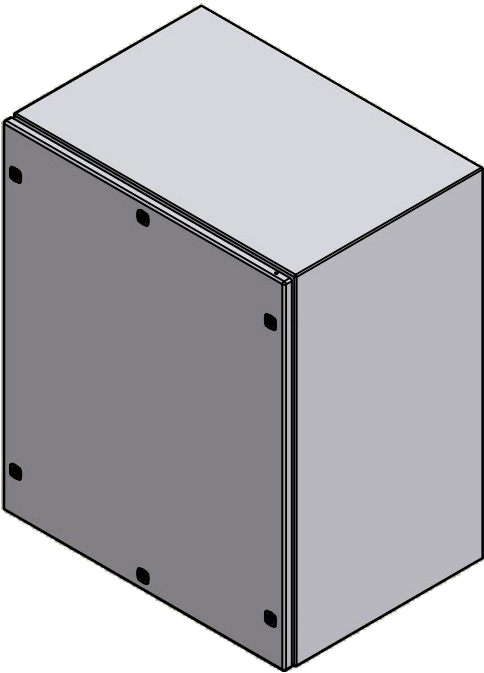
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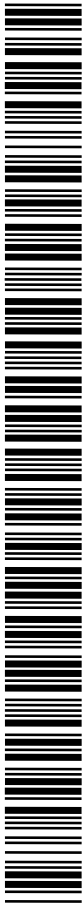
FRONT



RIGHT



Isometric View



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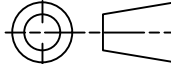


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2014-12-18

Material
Matière

Aluminum 5052-H32 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412EALQT 36" x 30" x 20" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412EALQT363020

Rev.

1
9

SEE BILL OF MATERIAL ON LAST PAGE

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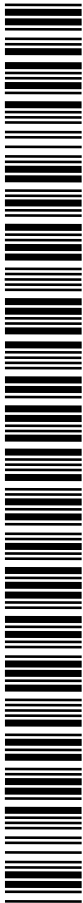
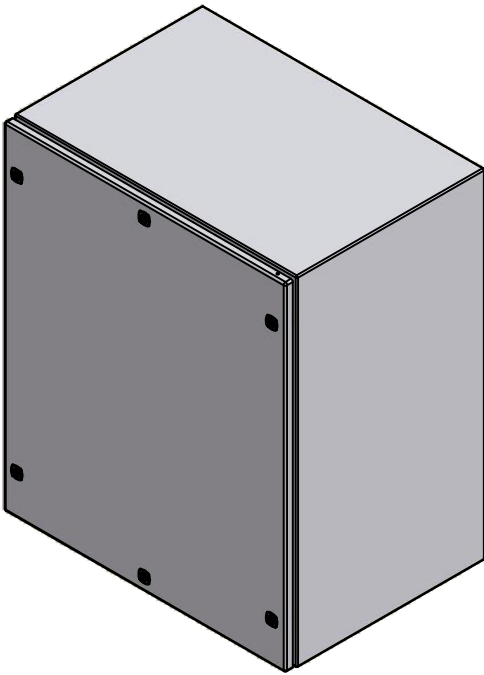
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT363020\5412EALQT363020.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

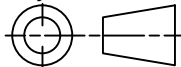


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2014-12-18	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth

Description		Detail Rev.	
5412EALQT 36" x 30" x 20" Assembly			
Part Number Numéro Pièce		Rev.	2
5412EALQT363020		0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP3630G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT363020C	0	5412EALQT 36" x 30" Cover
1	5412EALQT363020B	0	5412EALQT 36" x 30" x 20" Body
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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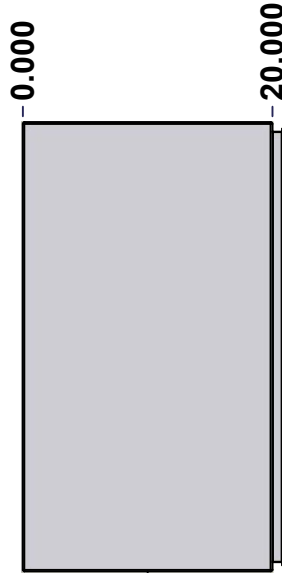
Tolérance ±1/32" sauf spécification contraire



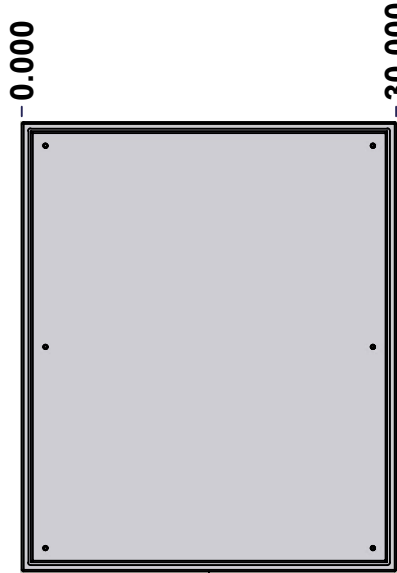
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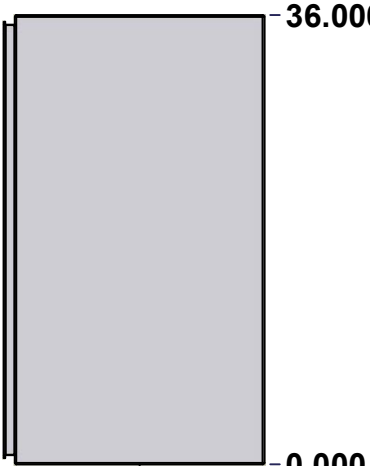
BACK



LEFT



FRONT

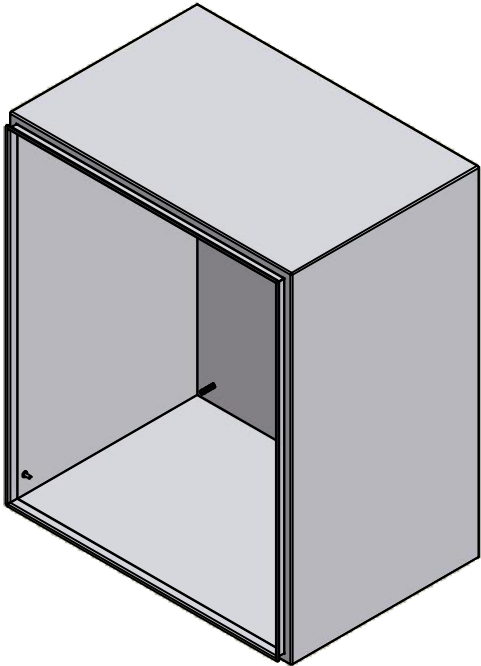


RIGHT

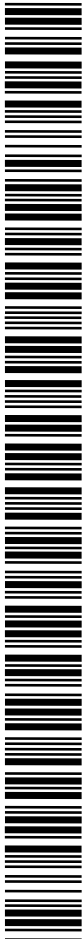


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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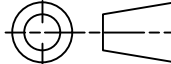


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2014-12-18

Material
Matière

Aluminum 5052-H32 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EALQT 36" x 30" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412EALQT363020B

Rev.

3
9

SEE BILL OF MATERIAL ON LAST PAGE

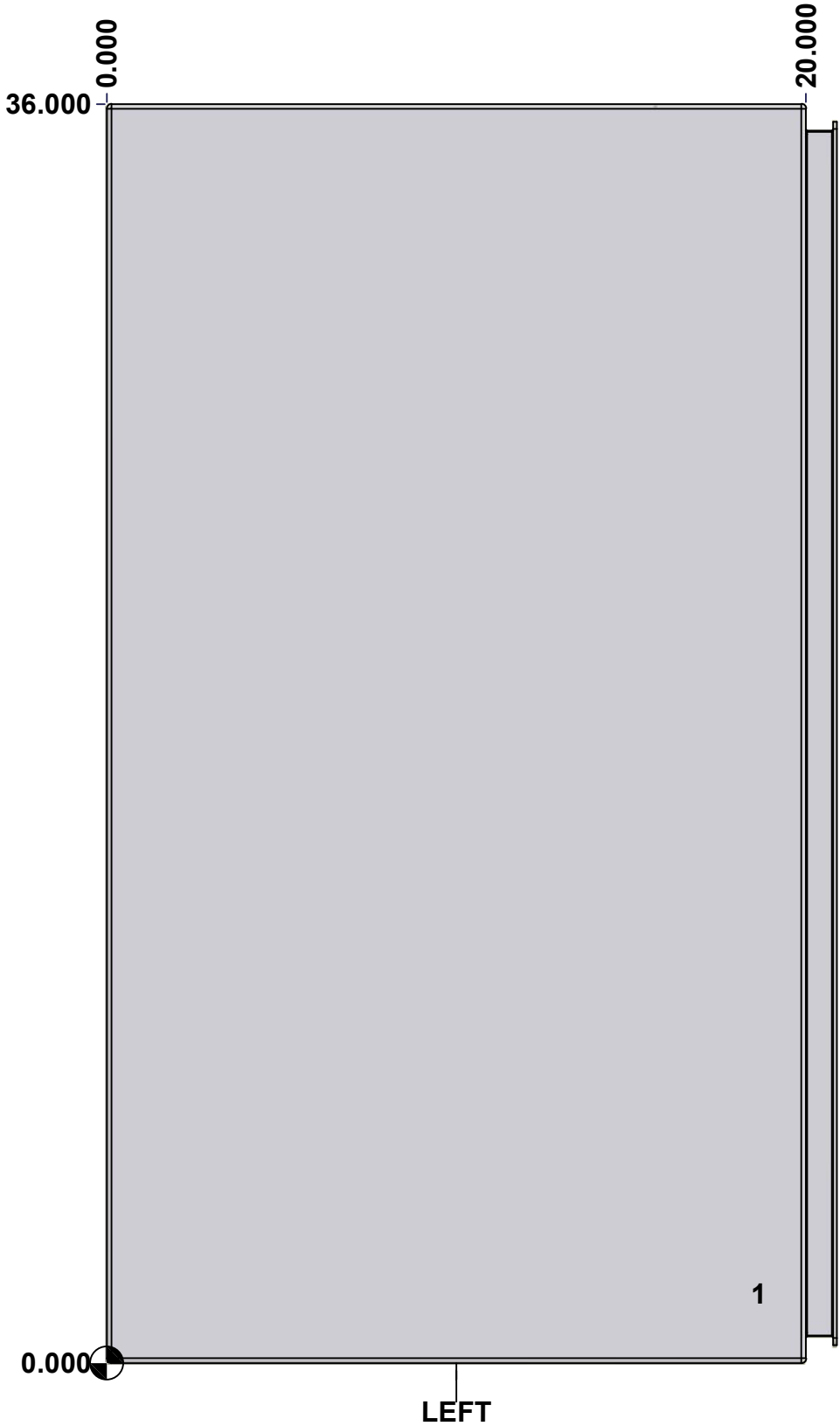
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412EALQT 36" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412EALQT363020B	0	4/9

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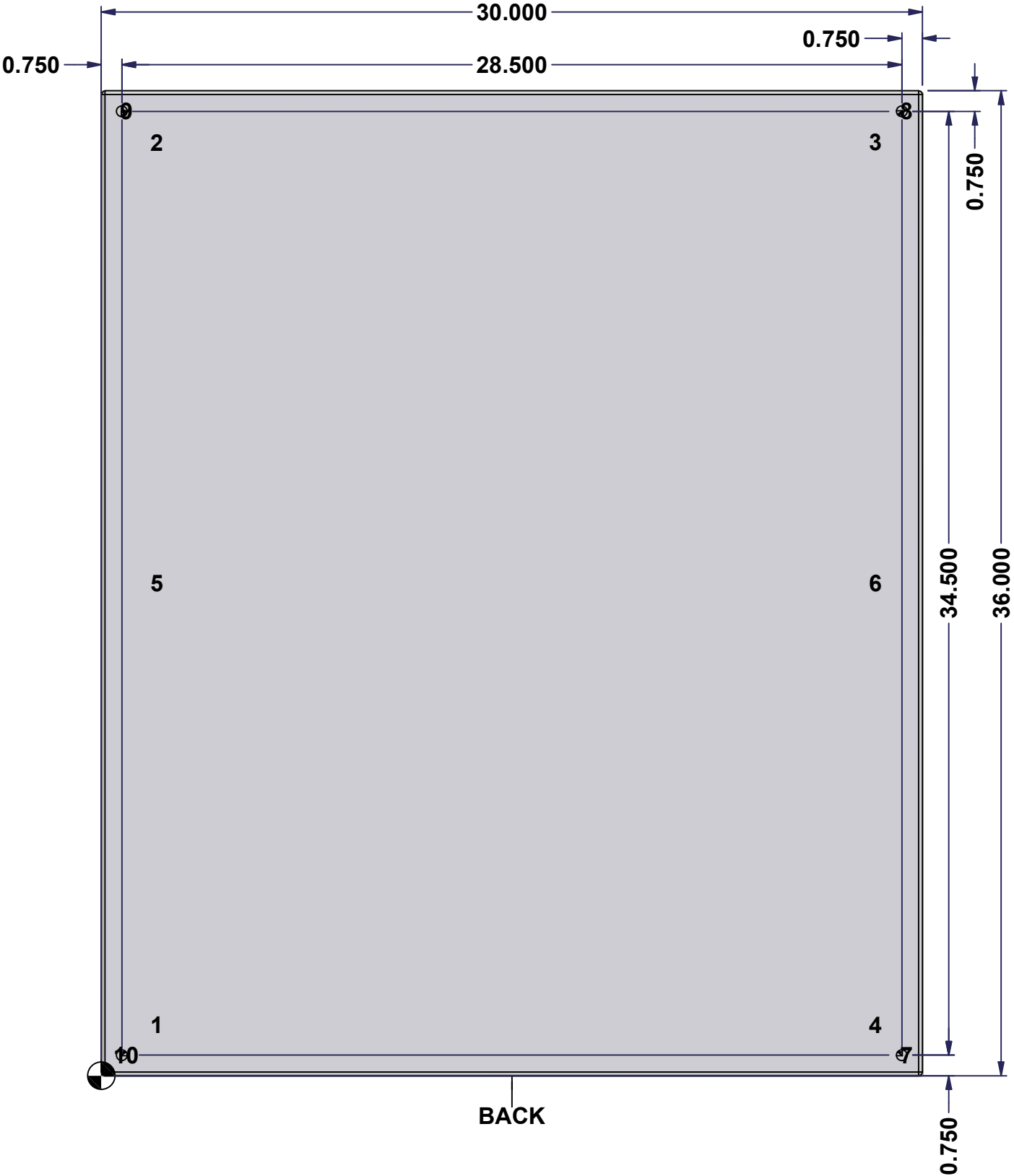
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT363020\5412EALQT363020.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



BACK

	Description	Status	
	5412EALQT 36" x 30" x 20" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EALQT363020B			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT363020\5412EALQT363020.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

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Customer Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

BoxCad: BoxCad

Aluminum 5052-H32 (2.5mm)

Asa-61 Grey

5412EALQT 36" x 30" x 20" Body

5412EALQT363020B

Date

Date 2014-12-18

Finish
Fini

Detail Rev.

Rev. 6

09

1

STK-Q-16090

0

Ground Stud M6 x 16mm Aluminum

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16010

0

Stud M8 x 35mm Aluminum

1

5412EALQT363020B-P

0

5412EALQT 36" x 30" x 20" Body Part

Qty

Part Number

Rev

Description

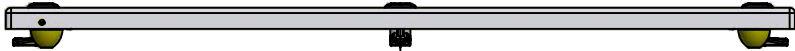
Parts List

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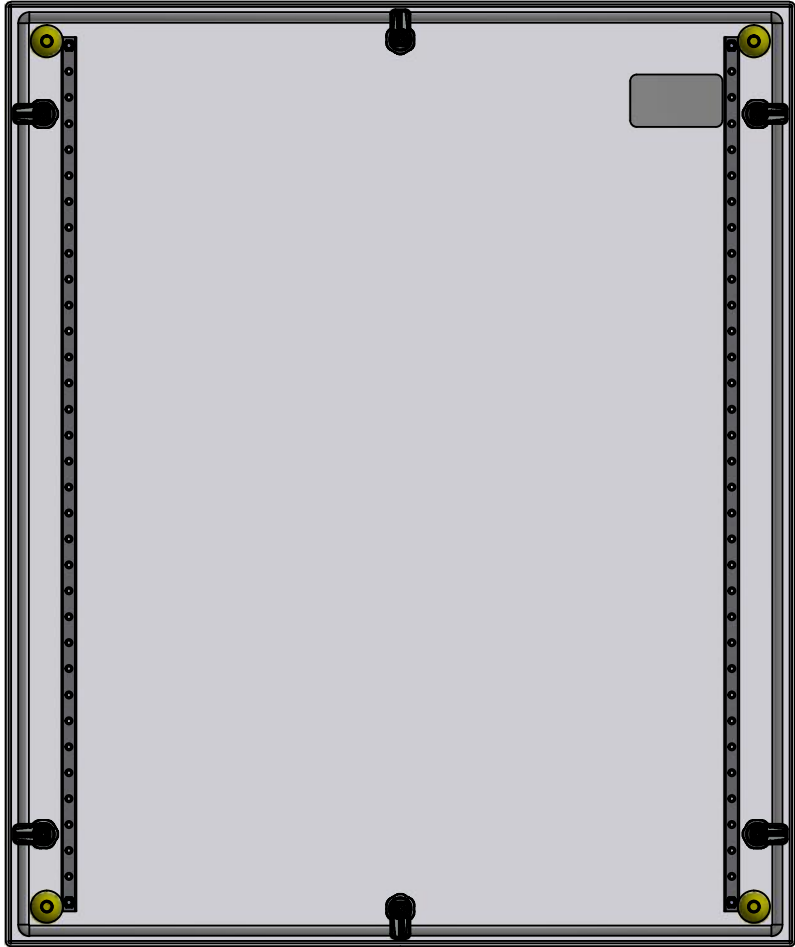
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Tolérance ±1/32" sauf spécification contraire



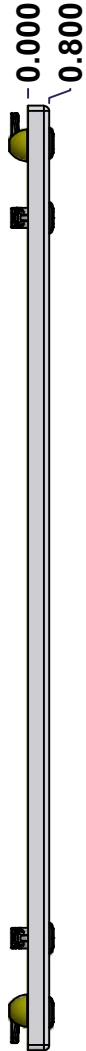
TOP



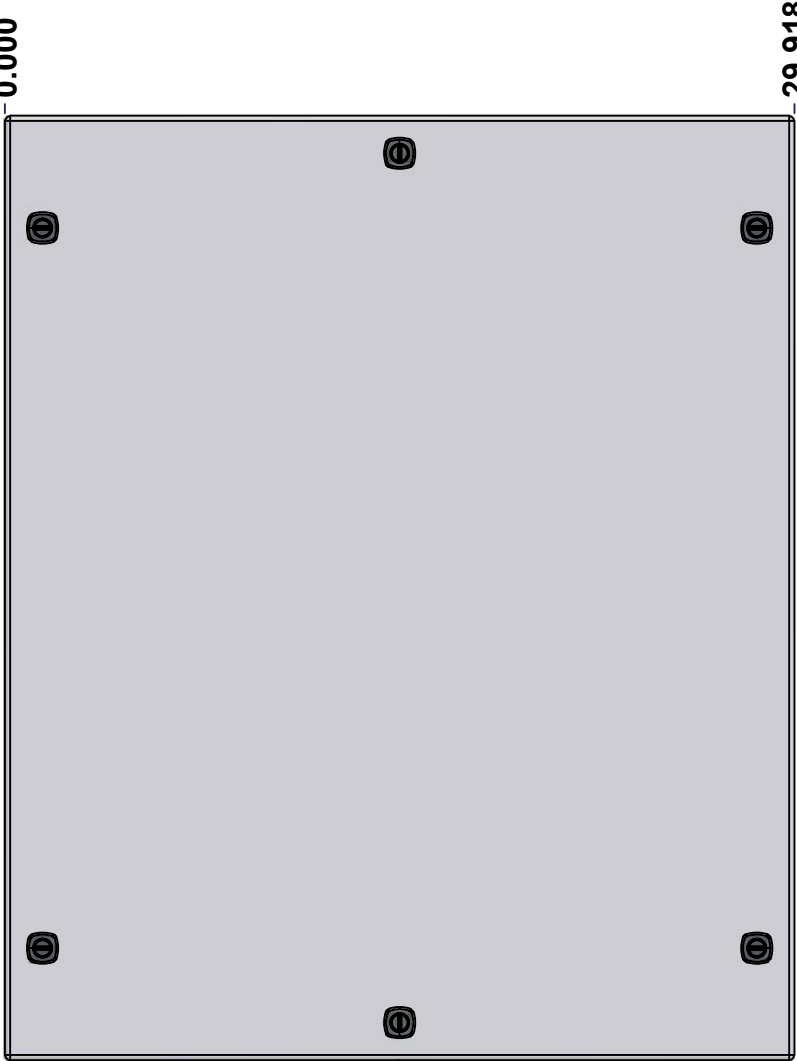
BACK



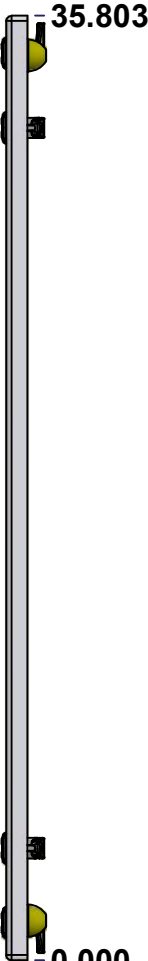
BOTTOM



LEFT

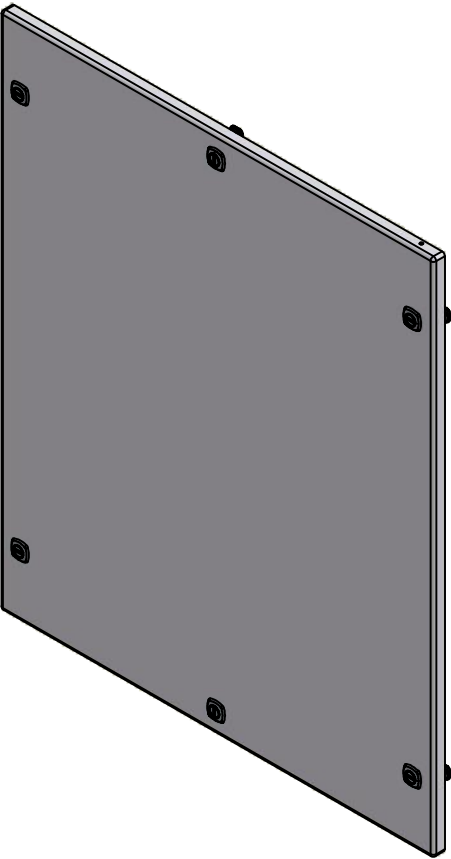


FRONT

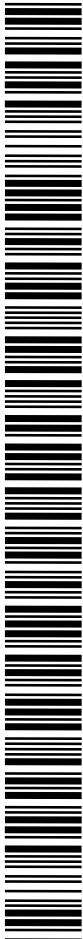


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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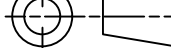


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2014-12-18	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description			Detail Rev.
5412EALQT 36" x 30" Cover			
Part Number Numéro Pièce		Rev.	7
5412EALQT363020C		0	9

SEE BILL OF MATERIAL ON LAST PAGE

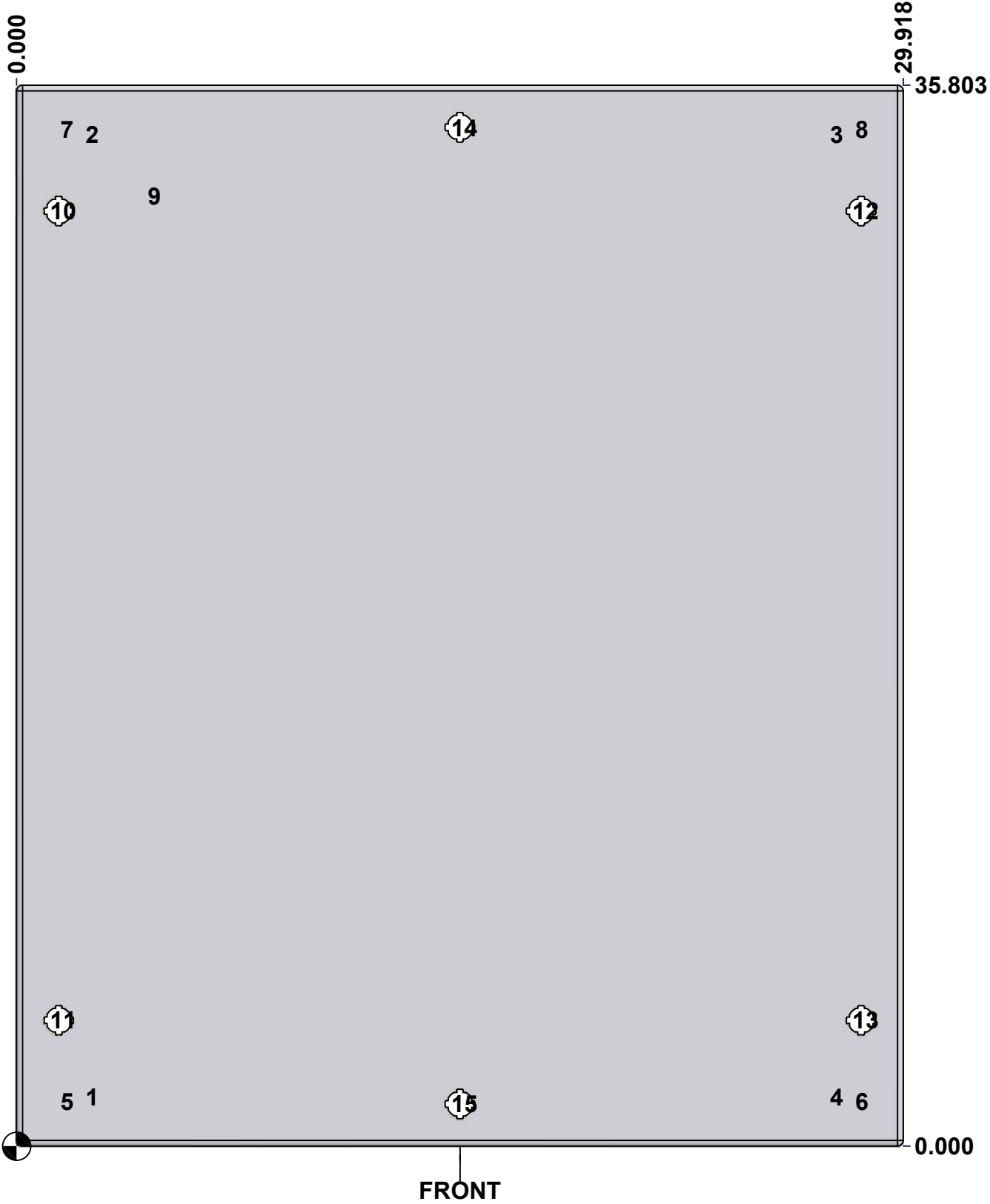
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Tolerance ±1/32" unless otherwise specified

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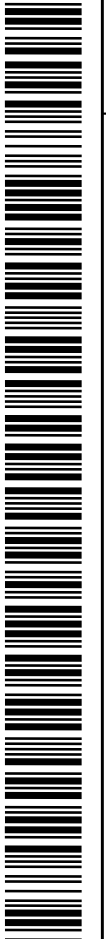
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	28.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	28.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	4.500	32.053	LABEL_EXM (Inside)
10	1.424	31.553	LOCK 880 SCQ4-SL @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
12	28.494	31.553	LOCK 880 SCQ4-SL @ 0.0°
13	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
14	14.959	34.379	LOCK 880 SCQ4-SL @ 90.0°
15	14.959	1.424	LOCK 880 SCQ4-SL @ 270.0°



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	Description	Status	
	5412EALQT 36" x 30" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412EALQT363020C			



Flatness	
Aplatissement	

Max 5.0mm
Projection

Date	
------	--

Date 2014-12-18

Smooth

Detail Rev.

Rev.	9
------	---

ev.	9	
-----	---	--

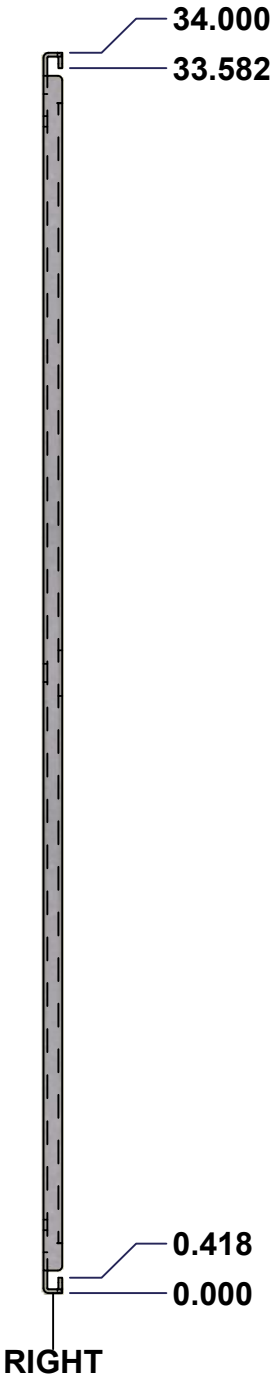
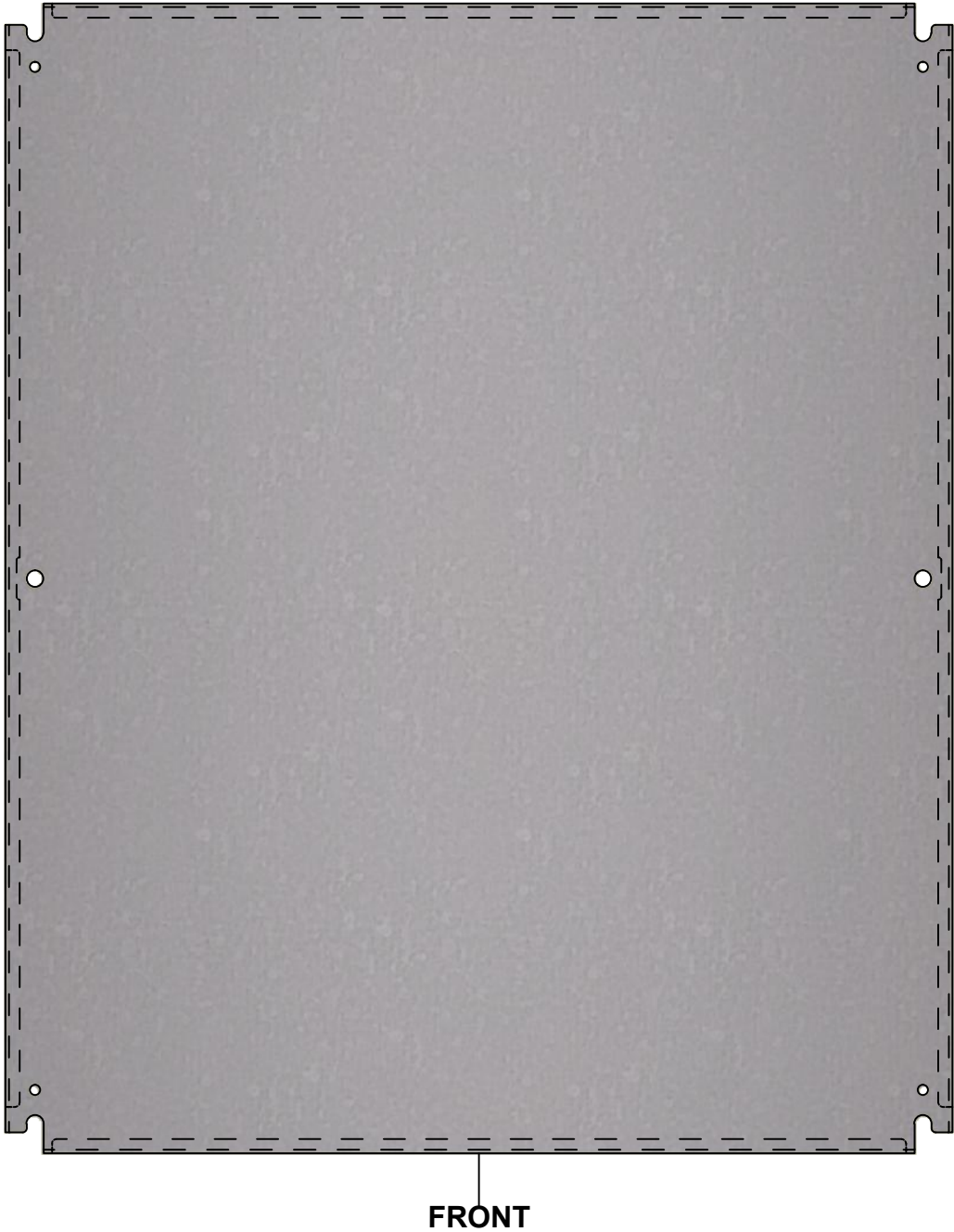
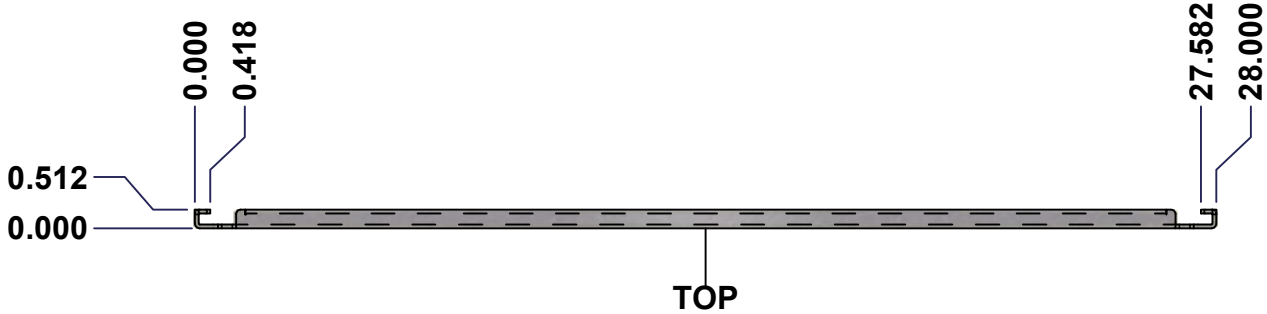
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
8	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EALQT363020G	0	5412EALQT 36" x 30" Cover Gasket Part
1	5412EALQT363020C-P	0	5412EALQT 36" x 30" Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

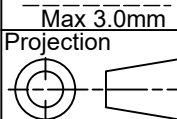
Tolérance $\pm 1/32''$ sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3630G		Rev. 0	1 2

1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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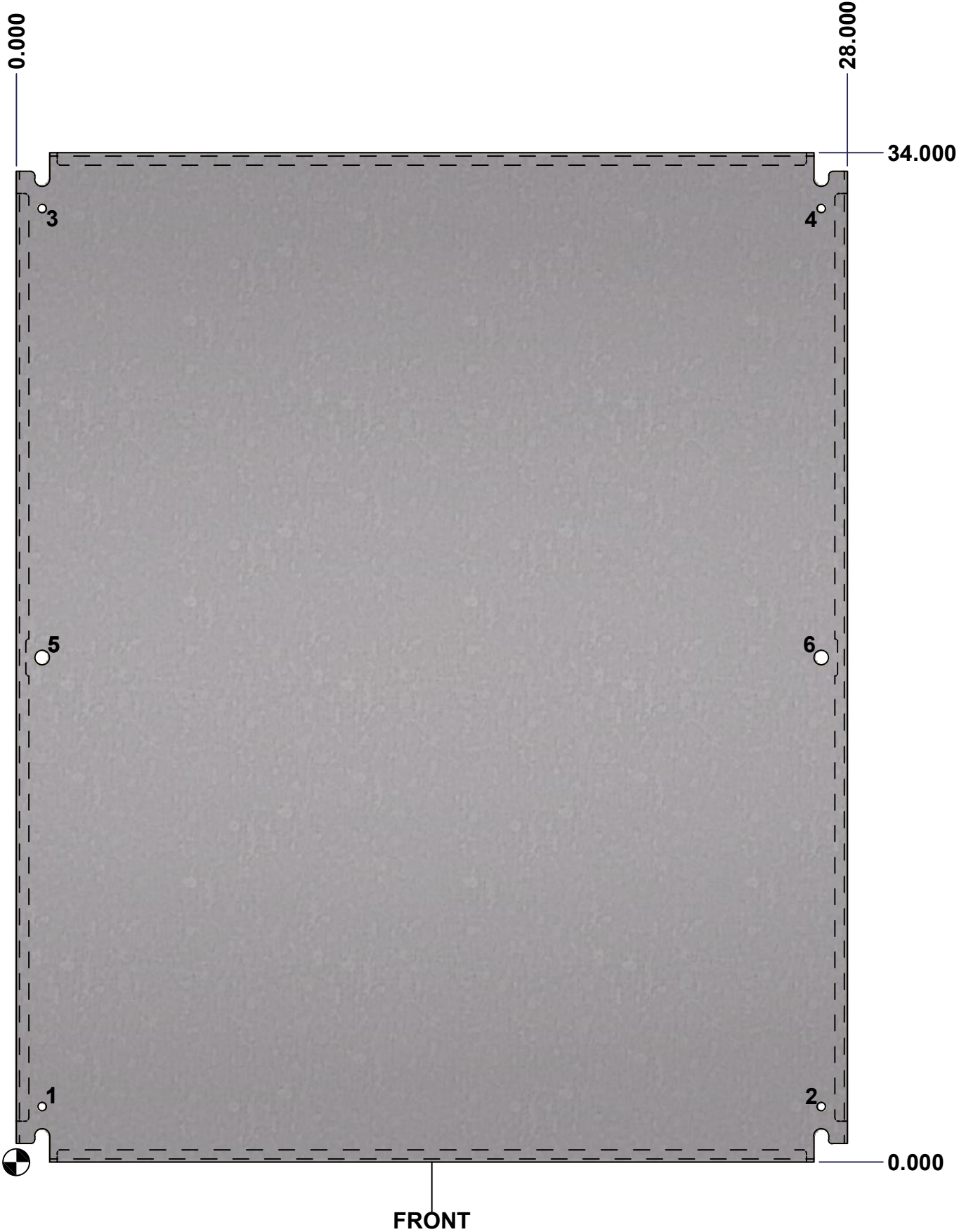
Tolerance ±1/32" unless otherwise specified

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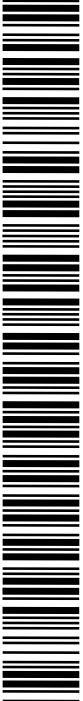
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



Isometric View



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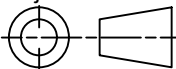


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fin

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3630G

Rev.

2

2