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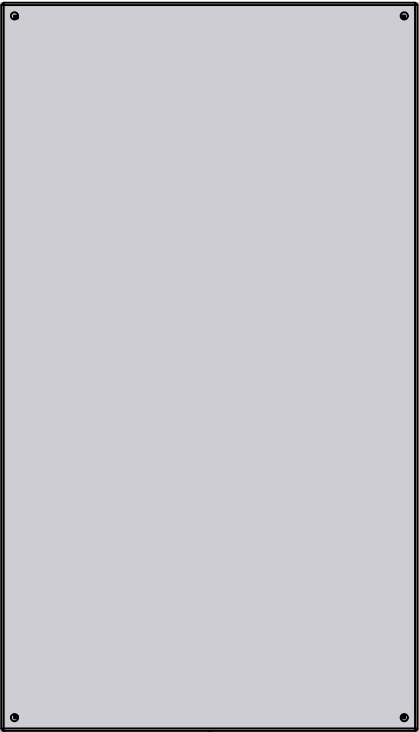
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT422412\5412EALQT422412.idw

Tolérance ±1/32" sauf spécification contraire



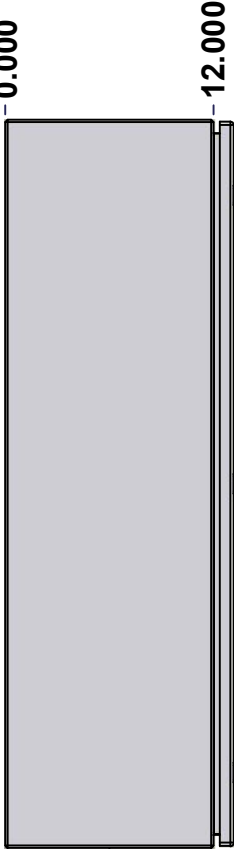
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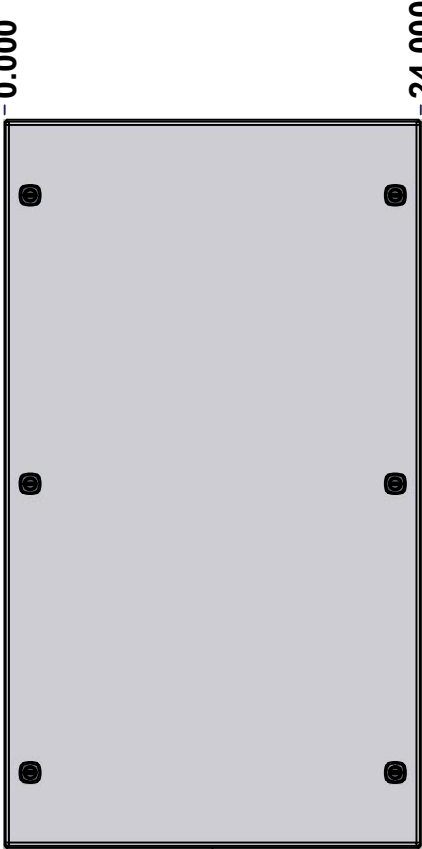
BACK



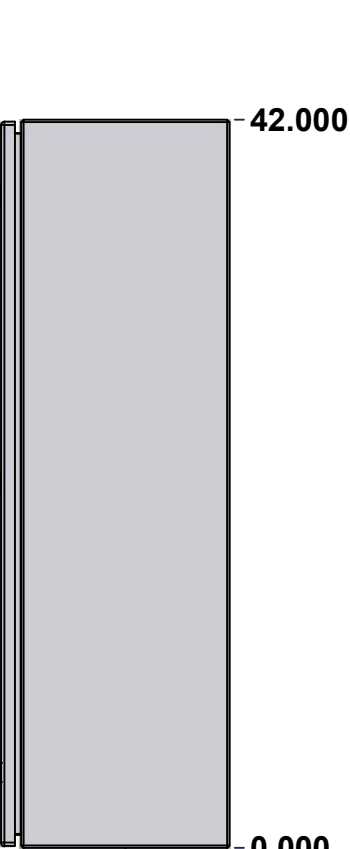
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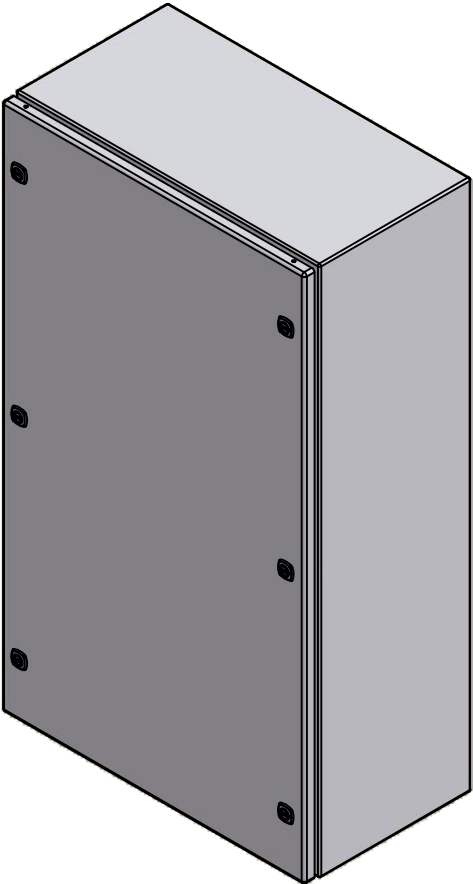
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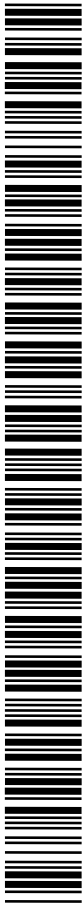
FRONT



RIGHT

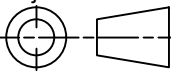


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Dec-14	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 42" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412EALQT422412			

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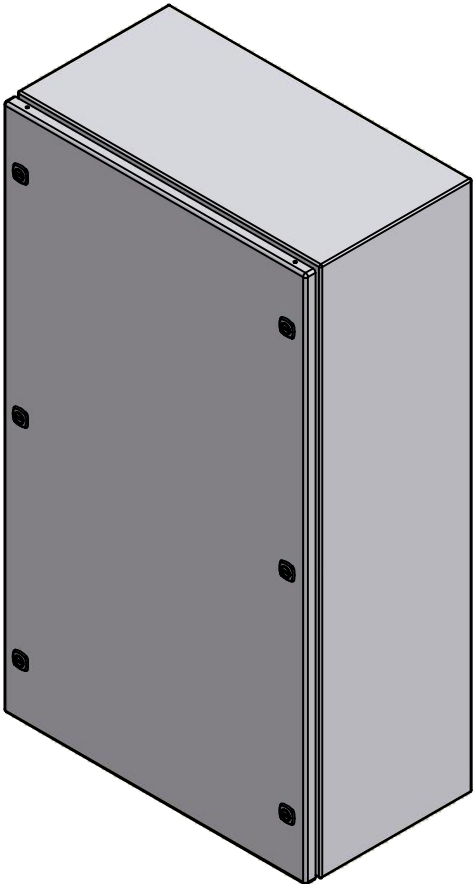
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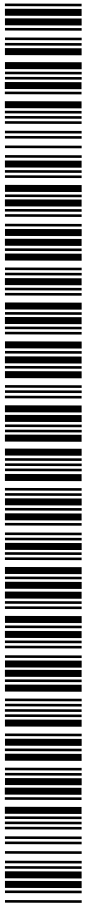
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



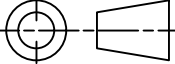
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP4224G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT422412C	0	5412EALQT 42" x 24" Cover
1	5412EALQT422412B	0	5412EALQT 42" x 24" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Dec-14	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 42" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412EALQT422412			Rev. 0
			2 9

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Tolerance ±1/32" unless otherwise specified

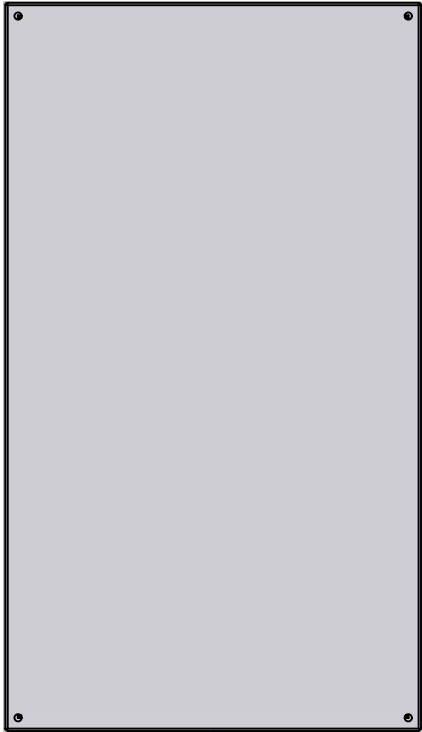
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Tolérance ±1/32" sauf spécification contraire

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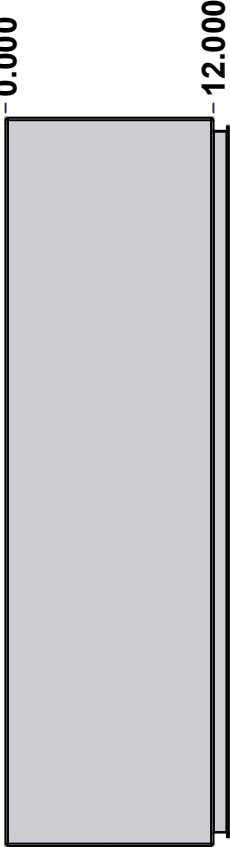
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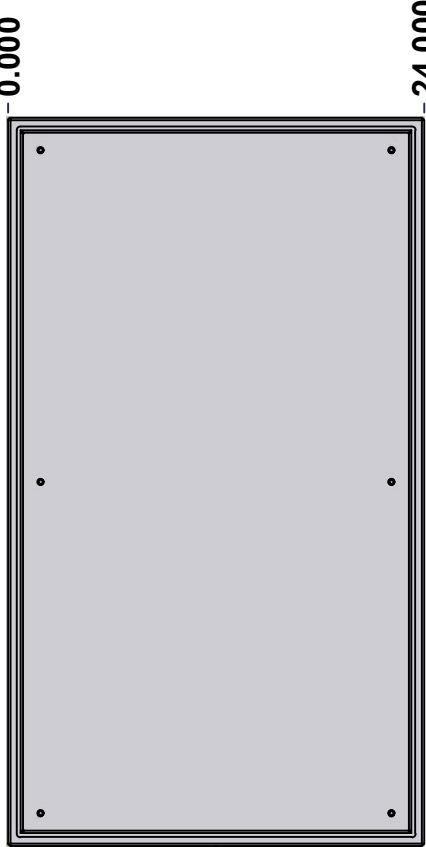
BACK



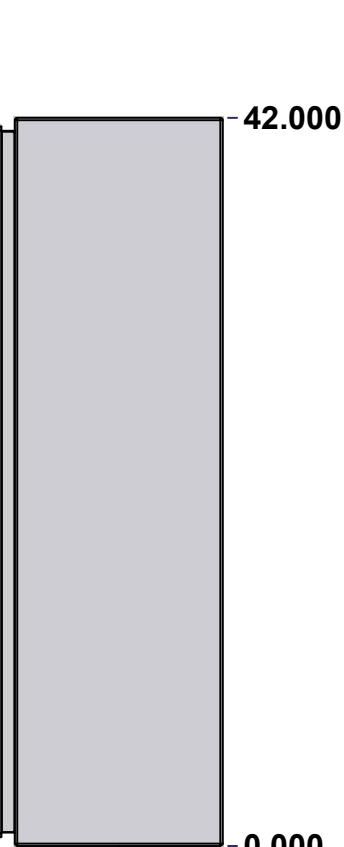
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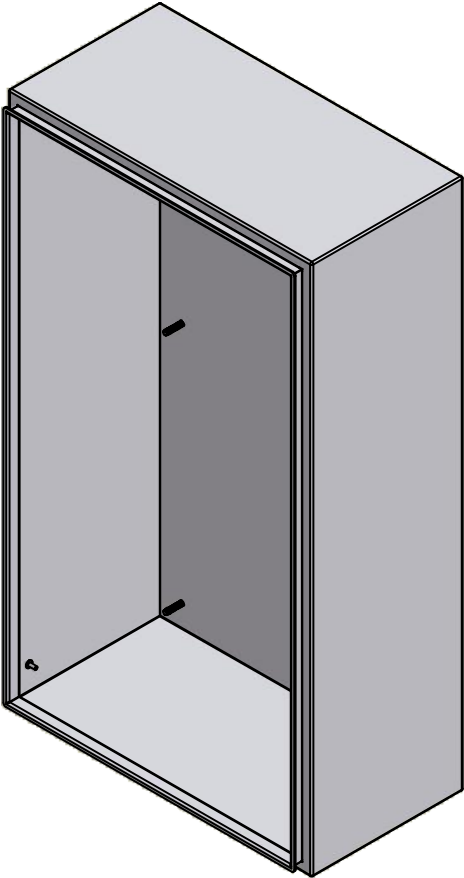
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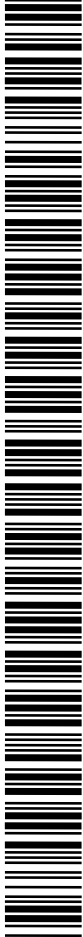
FRONT



RIGHT



Isometric View

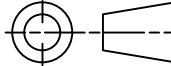


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 17-Dec-14

Material
Matière Aluminum 5052-H32 (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412EALQT 42" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce
5412EALQT422412B

Rev.
0

3
9

SEE BILL OF MATERIAL ON LAST PAGE

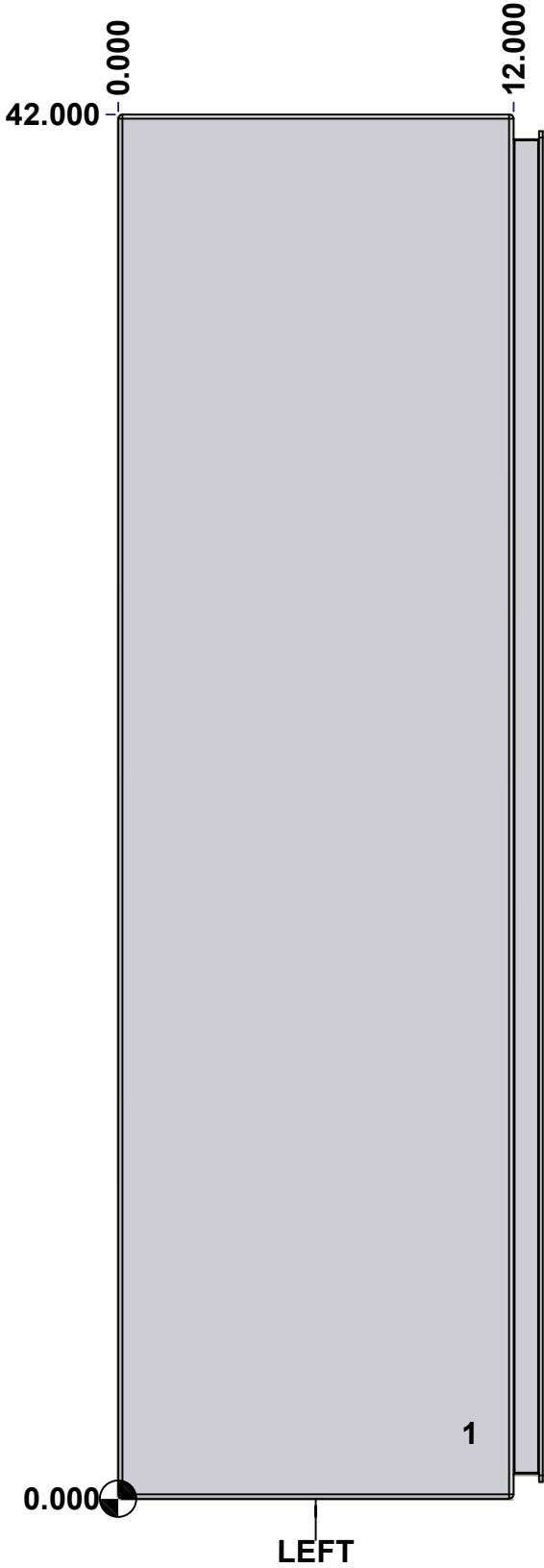
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412EALQT 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412EALQT422412B	0	4/9

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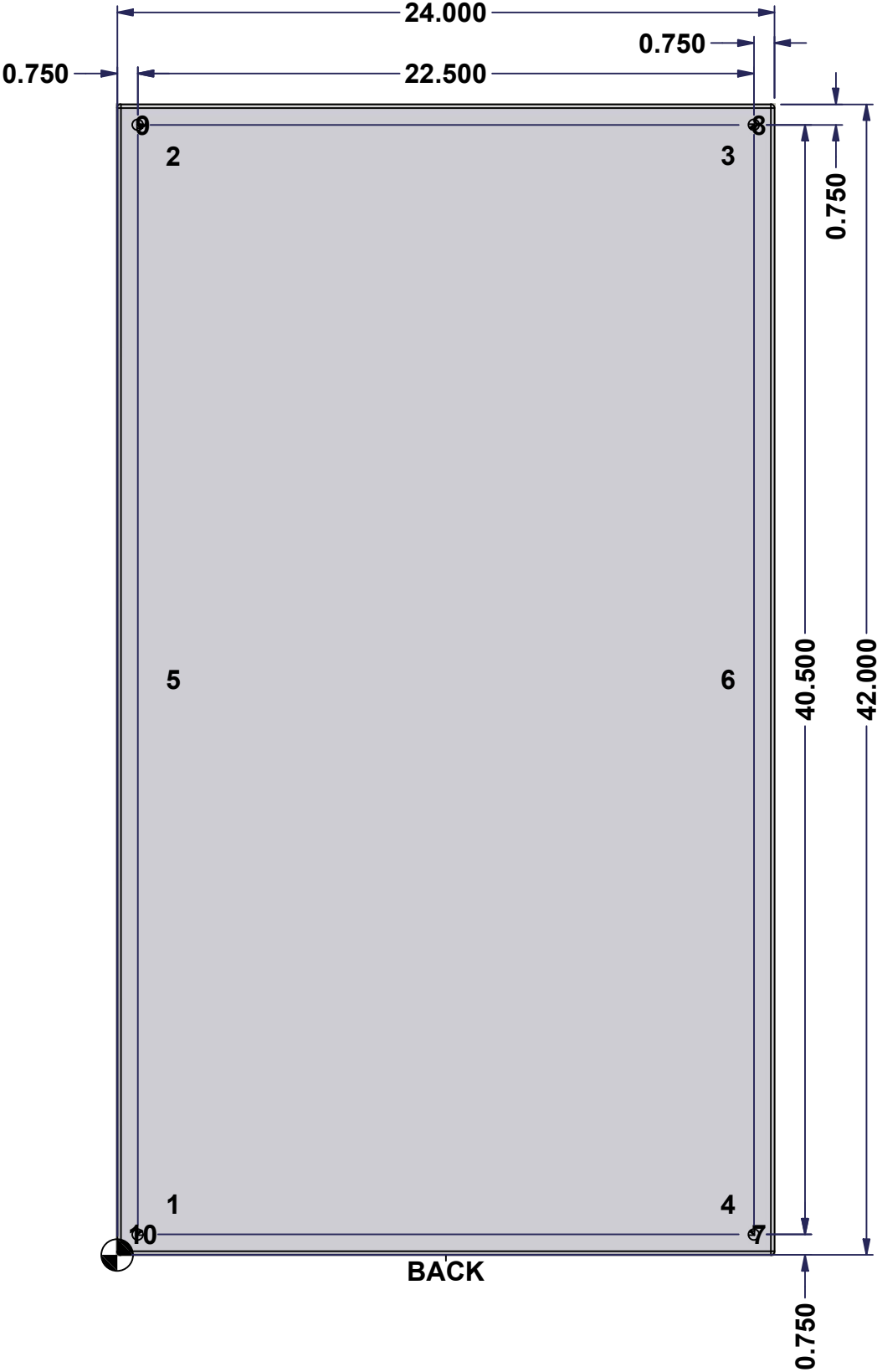
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT422412\5412EALQT422412.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412EALQT 42" x 24" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EALQT422412B			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Dec-14

Material
Matière

Aluminum 5052-H32 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

Detail Rev.

Part Number
Numéro Pièce

Rev.

6

5412EALQT422412B

0

9

1

STK-Q-16090

0

Ground Stud M6 x 16mm Aluminum

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16010

0

Stud M8 x 35mm Aluminum

1

5412EALQT422412B-P

0

5412EALQT 42" x 24" x 12" Body Part

Qty

Part Number

Rev

Description

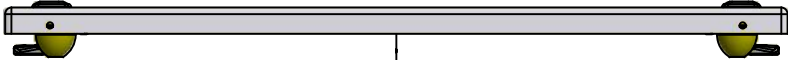
Parts List

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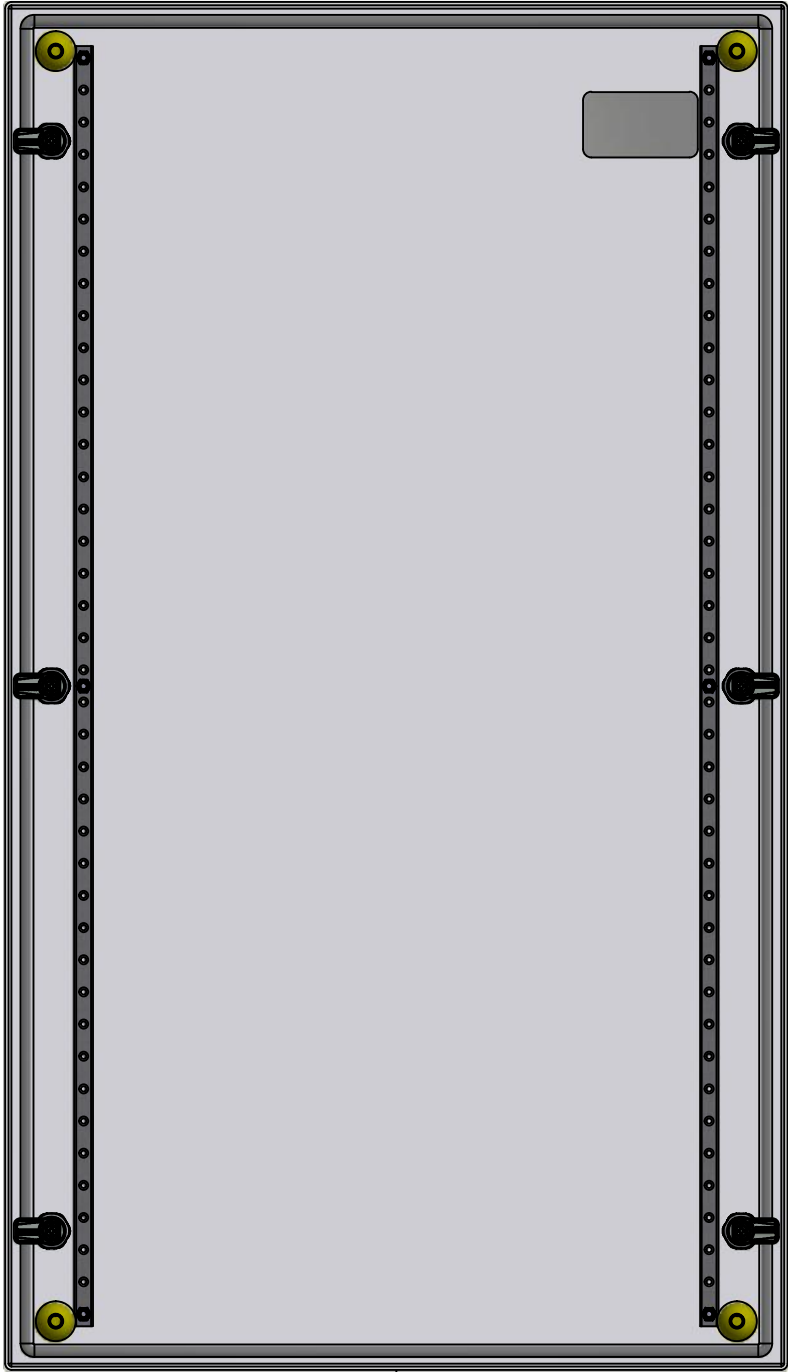
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

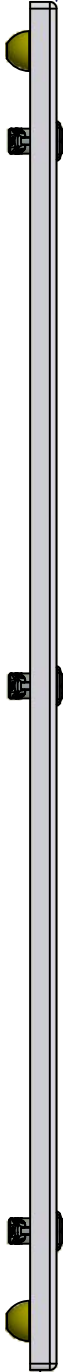


BACK



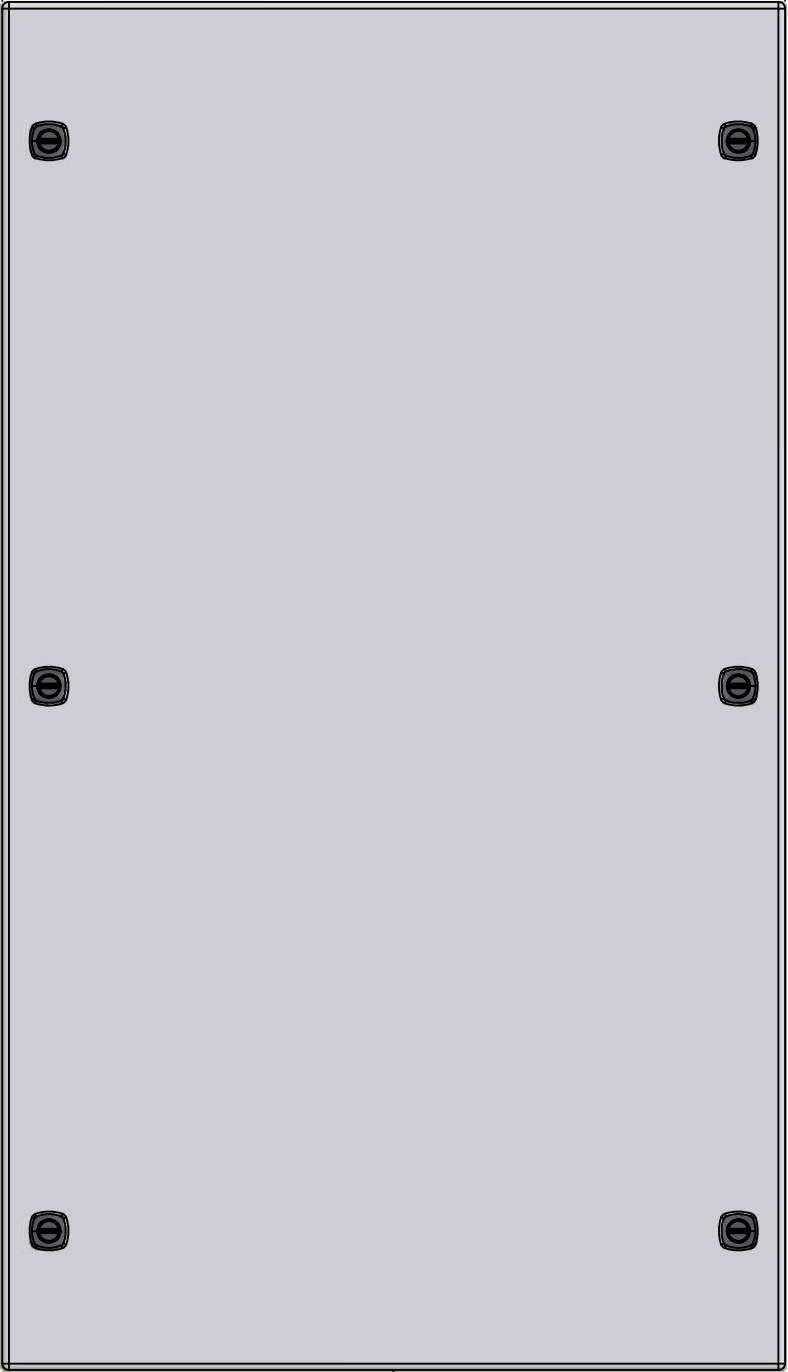
BOTTOM

0.000
0.800



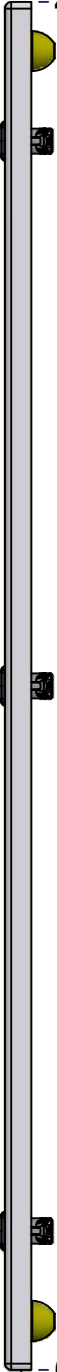
LEFT

0.000
23.918



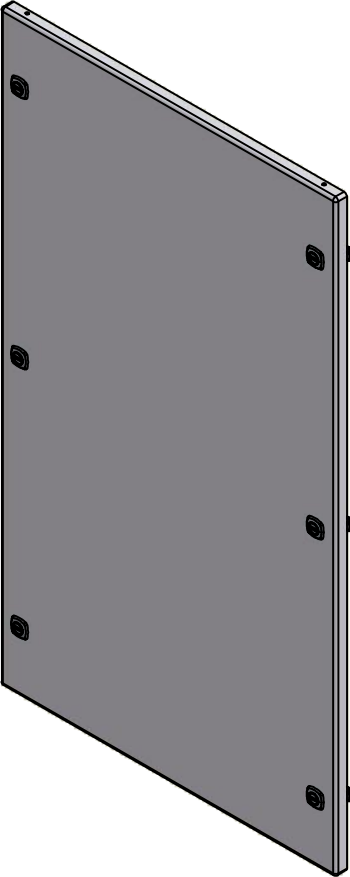
FRONT

41.803

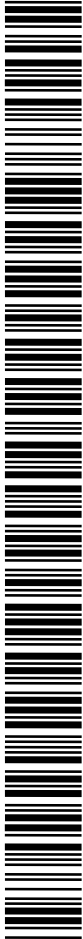


RIGHT

0.000



Isometric View

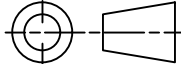


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Dec-14

Material
Matière

Aluminum 5052-H32 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EALQT 42" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EALQT422412C

Rev.

0

7

9

SEE BILL OF MATERIAL ON LAST PAGE

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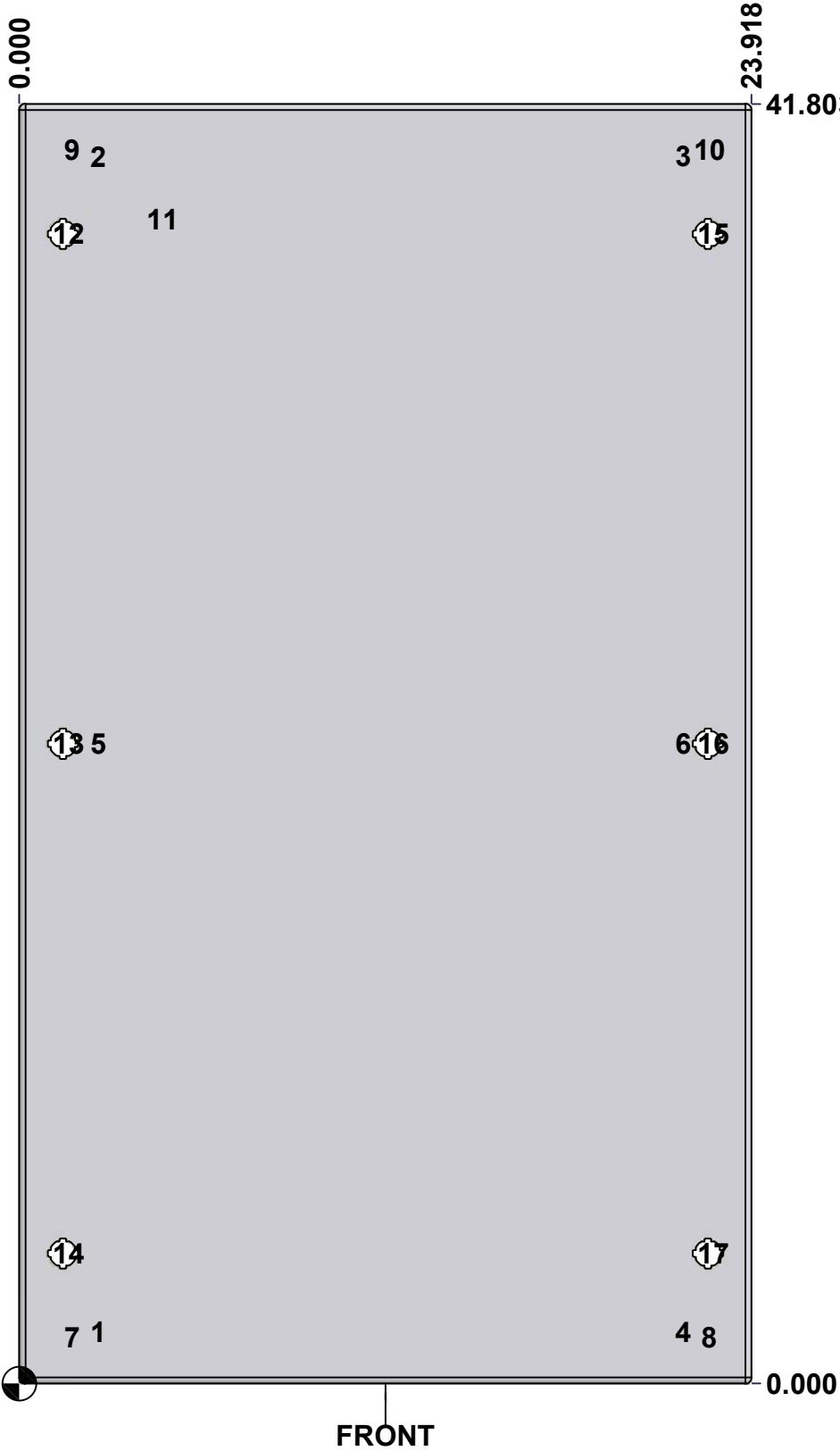
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	21.517	40.094	STUD M6 x 18mm (Inside)
4	21.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	21.517	20.902	STUD M6 x 18mm (Inside)
7	1.550	1.500	STUD M6 x 18mm (Inside)
8	22.368	1.500	STUD M6 x 18mm (Inside)
9	1.550	40.303	STUD M6 x 18mm (Inside)
10	22.368	40.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	4.500	38.053	LABEL_EXM (Inside)
12	1.424	37.553	LOCK 880 SCQ4-SL @ 180.0°
13	1.424	20.902	LOCK 880 SCQ4-SL @ 180.0°
14	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
15	22.494	37.553	LOCK 880 SCQ4-SL @ 0.0°
16	22.494	20.902	LOCK 880 SCQ4-SL @ 0.0°
17	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412EALQT 42" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412EALQT422412C	0	9

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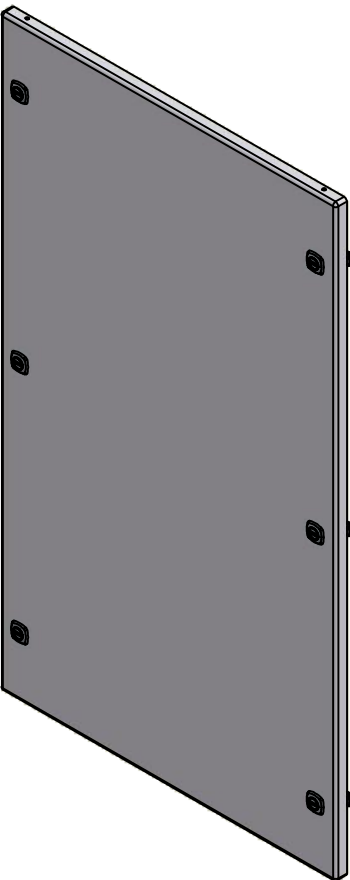
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Tolerance ±1/32" unless otherwise specified

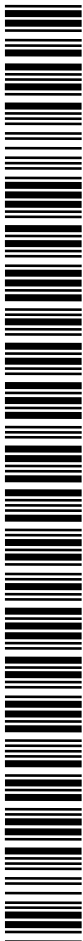
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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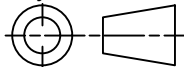


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Dec-14	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412EALQT 42" x 24" Cover			
Part Number Numéro Pièce		Rev.	9
5412EALQT422412C		0	9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
10	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EALQT422412G	0	5412EALQT 42" x 24" Cover Gasket Part
1	5412EALQT422412C-P	0	5412EALQT 42" x 24" Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

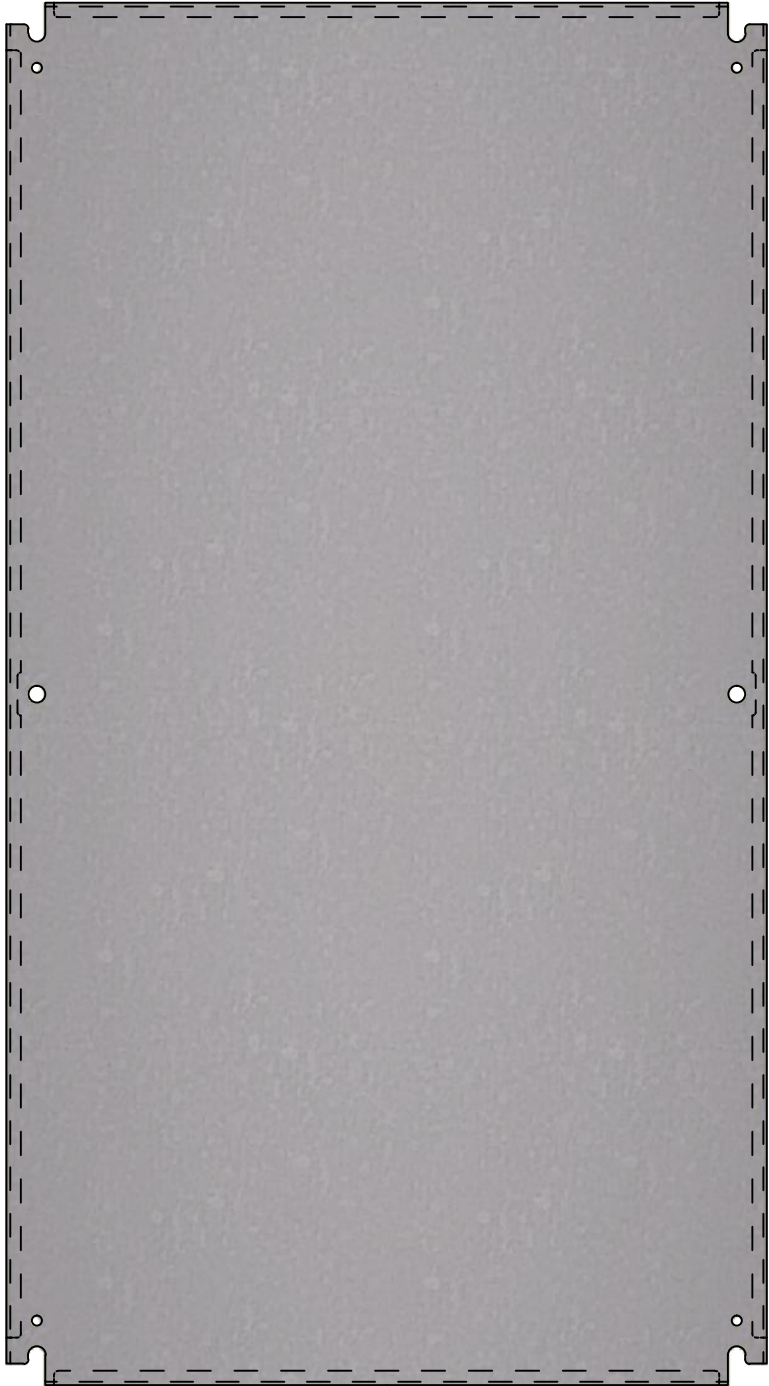
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Tolérance $\pm 1/32$ " sauf spécification contraire

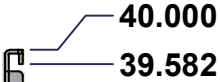
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TOP



FRONT



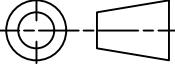
RIGHT



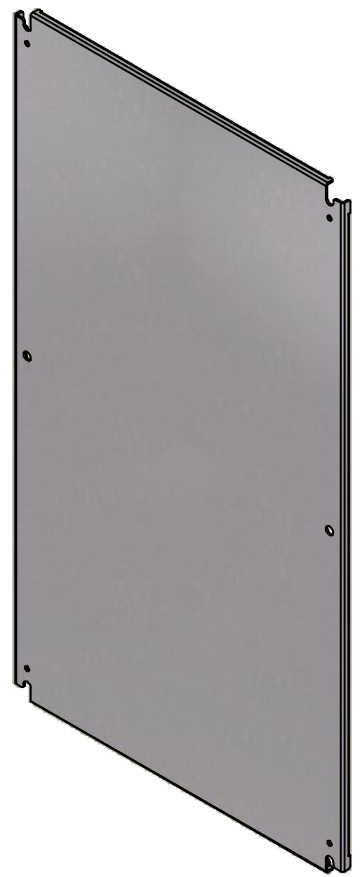
Isometric View



1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4224G			Rev. 0
			1 2

No.	Revisions	Date	By/Par



Flatness Aplatissement  Max 3.0mm	Projection 
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Date 23-Jan-07

Finish	
Finj	See Part List

Rev.	2
0	2

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