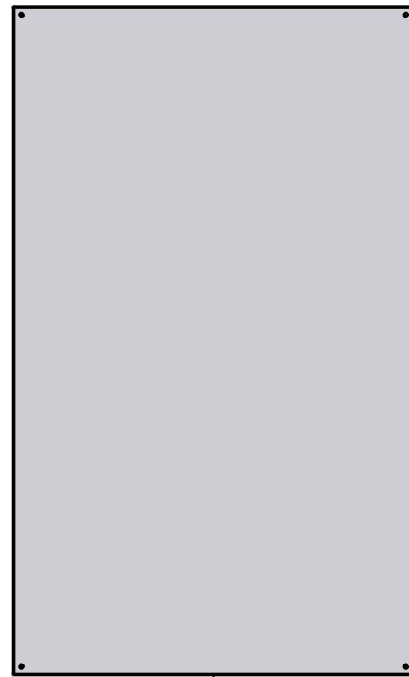


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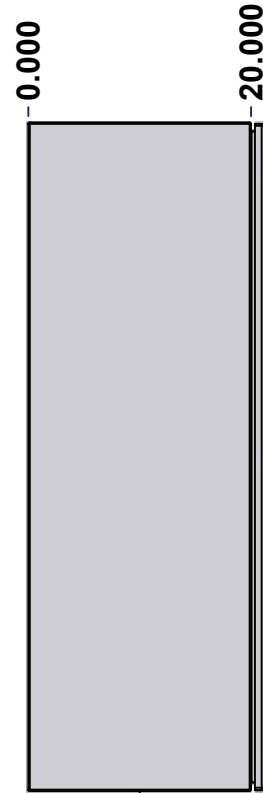
TOP



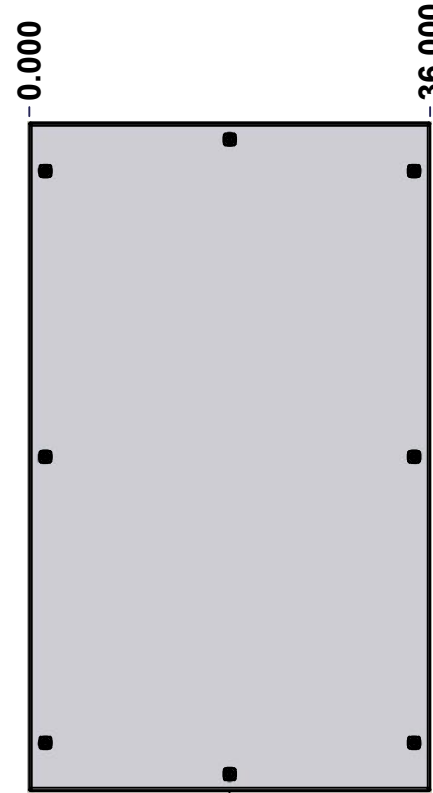
BACK



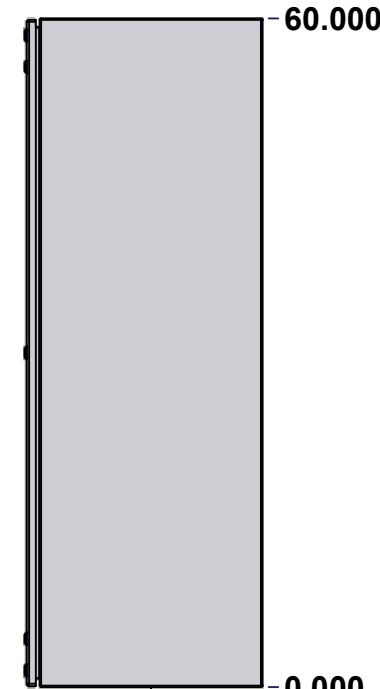
BOTTOM



LEFT

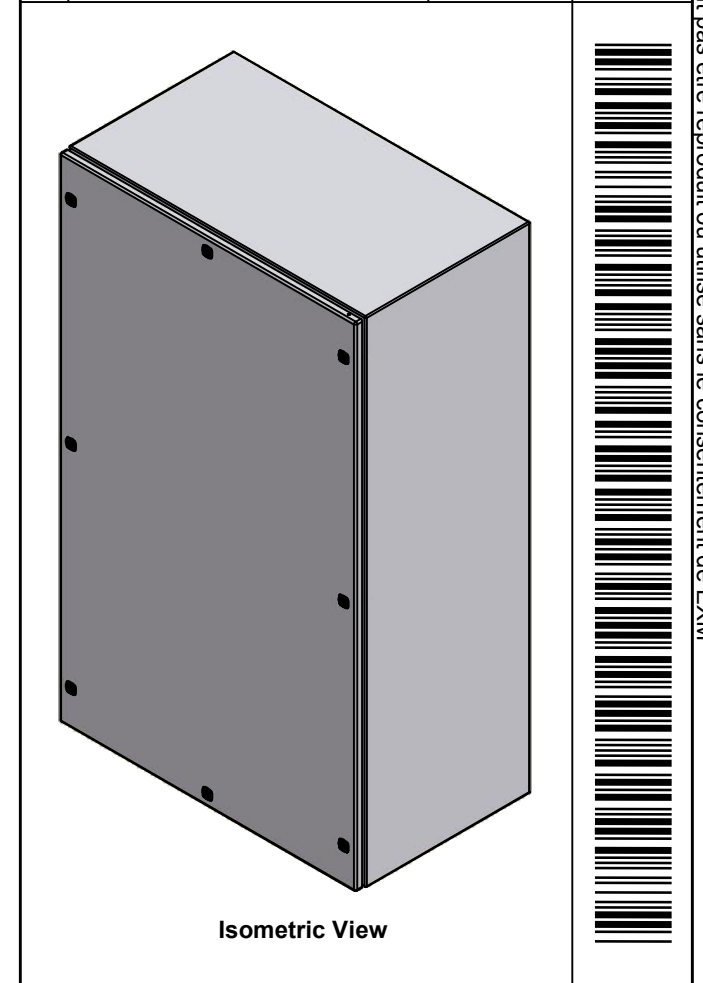


FRONT

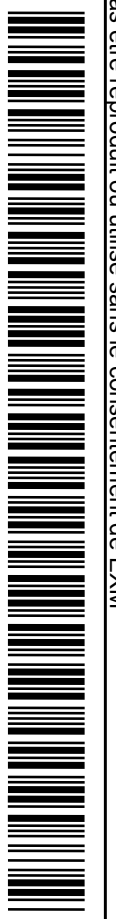



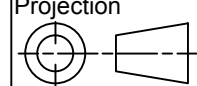
RIGHT

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Isometric View



|  |                           |   |
|--|---------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                           | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer<br>Client   | Date                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad            | Date 18-Dec-14  |
| Material<br>Matière  | Aluminum 5052-H32 (2.5mm) |   |
| Color<br>Couleur   | Asa-61 Grey               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.               |   |
| 5412EALQT 60" x 36" x 20" Assembly   |                           |   |
| Part Number<br>Numéro Pièce  | Rev.                      | 1   |
| 5412EALQT603620  | 0                         | 9   |

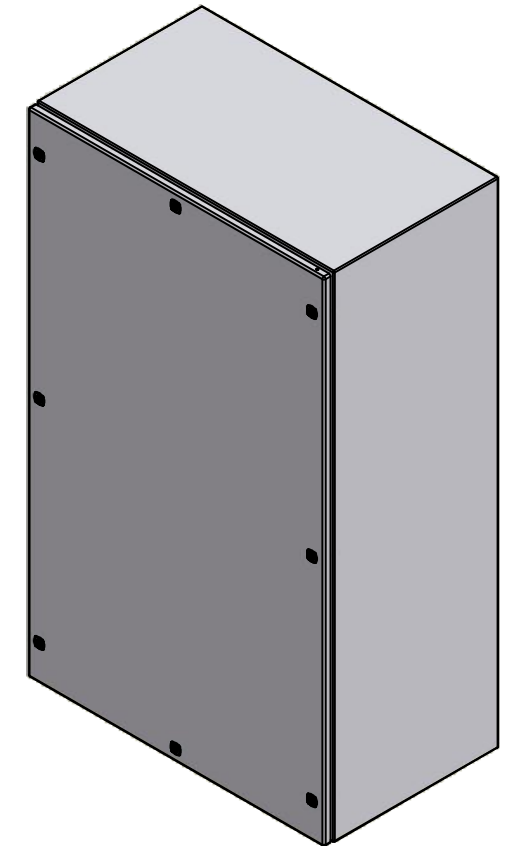
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| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4X Enclosure                          |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |
| 6    | C/W 880 PP included (Not installed)        |

| No. | Revisions | Date | By/Par |
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Isometric View




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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


|  |                 |
|--|-----------------|
| Customer Client                        | Date            |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 18-Dec-14 |

Material Matière: Aluminum 5052-H32 (2.5mm)

Color Couleur: Asa-61 Grey      Finish Fini: Smooth

Description: 5412EALQT 60" x 36" x 20" Assembly      Detail Rev.

Part Number Numéro Pièce: **5412EALQT603620**      Rev. 0      2/9

| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

| Qty | Part Number      | Rev | Description                       |
|-----|------------------|-----|-----------------------------------|
| 2   | STK-Q-07310      | 2   | Flange Lock Nut M8                |
| 1   | 881 SP6036G      | 0   | 881 SP - Inner Panel              |
| 2   | STK-Q-07615      | 0   | Inner Panel Support Bracket       |
| 1   | STK-K-01800      | 5   | 5412 ES Accessory Kit             |
| 3   | STK-K-01320      | 0   | 5412 ES Inner Panel Accessory Kit |
| 1   | 880 PP           | 6   | Self Adhesive Print Pocket        |
| 1   | 5412EALQT603620C | 0   | 5412EALQT 60" x 36" Cover         |
| 1   | 5412EALQT603620B | 0   | 5412EALQT 60" x 36" x 20" Body    |

Parts List

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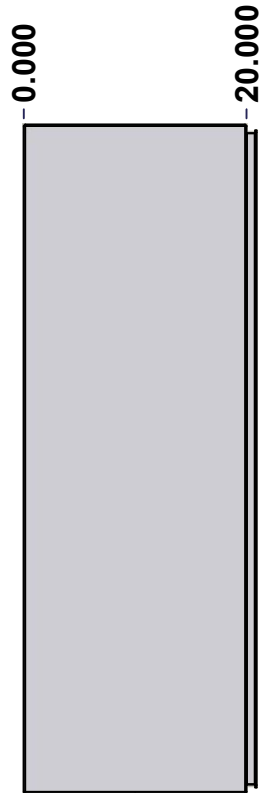
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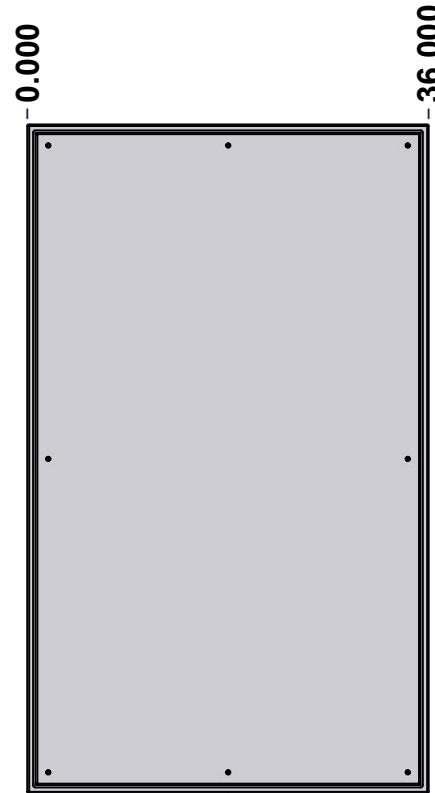
TOP



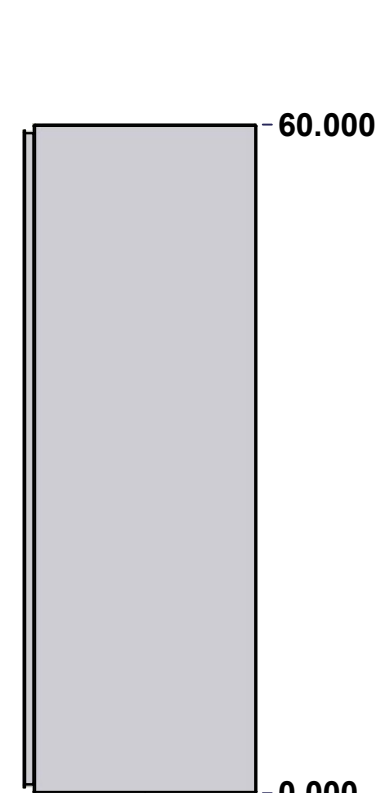
BACK



LEFT



FRONT

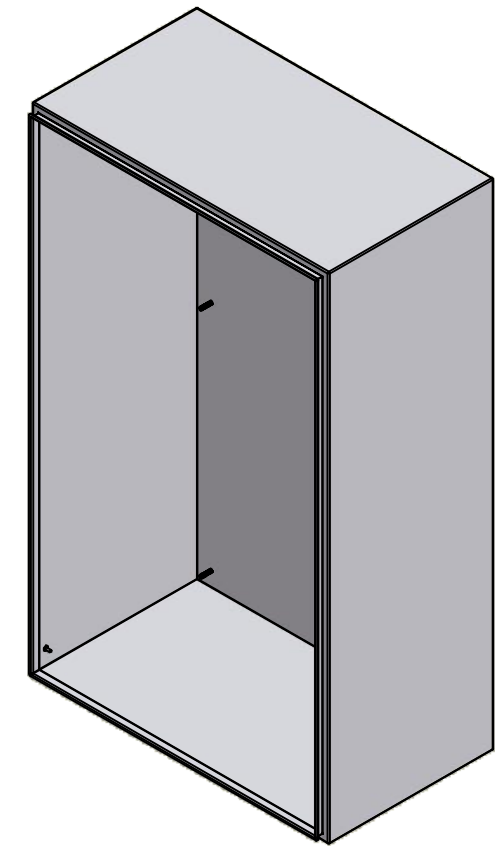


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

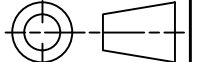


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Flatness  
Aplatissement

Max 3.0mm

Projection



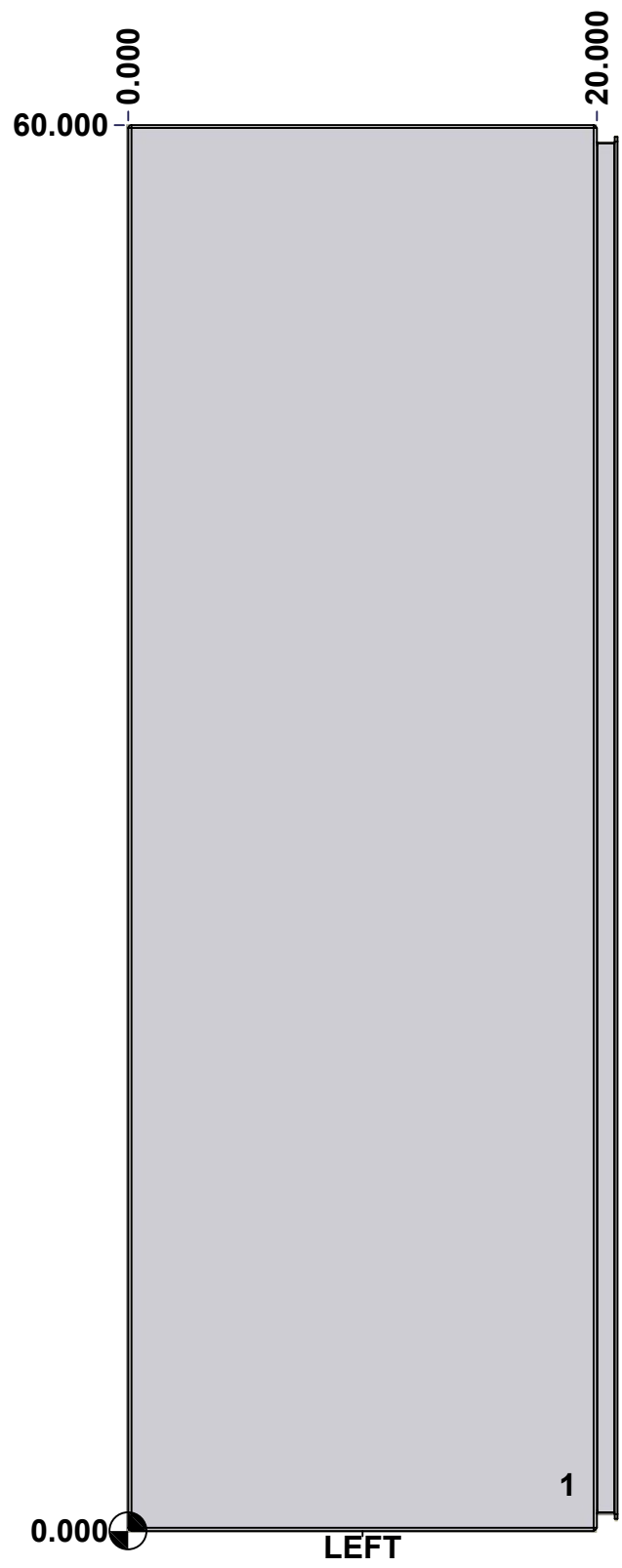
|   |                       |
|---|-----------------------|
| Customer Client                                     | Date                  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad              | Date 18-Dec-14        |
| Material<br>Matière Aluminum 5052-H32 (2.5mm)       |                       |
| Color<br>Couleur Asa-61 Grey                        | Finish<br>Fini Smooth |
| Description<br>5412EALQT 60" x 36" x 20" Body       | Detail Rev.           |
| Part Number<br>Numéro Pièce <b>5412EALQT603620B</b> | Rev. 3<br><b>0</b>    |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                             |
|---|--------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |        |       |                             |
| CUT-OUT   | XDIM   | YDIM  | DESCRIPTION                 |
| 1   | 18.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                                |          |     |
|--|--------------------------------|----------|-----|
|  | Description                    | Status   |     |
|  | 5412EALQT 60" x 36" x 20" Body | (NULL)   |     |
|  | Part Number<br>Numéro Pièce    | Rev.     |     |
|  | <b>5412EALQT603620B</b>        | <b>0</b> | 4/9 |

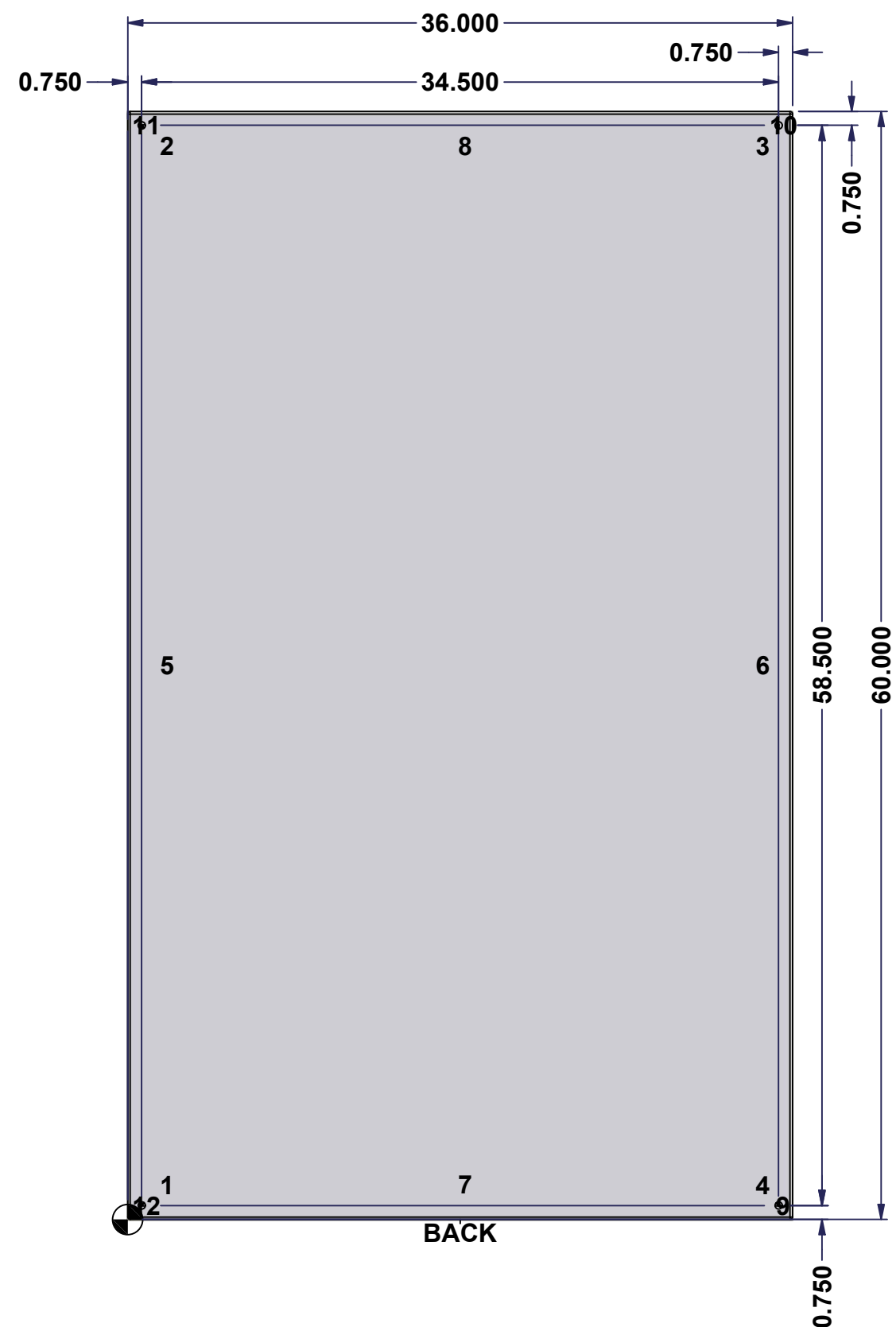
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 34.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 34.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5       | 1.875  | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6       | 34.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 7       | 18.000 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 8       | 18.000 | 58.125 | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 9       | 35.250 | 0.750  | RND Ø0.390                 |
| 10      | 35.250 | 59.250 | RND Ø0.390                 |
| 11      | 0.750  | 59.250 | RND Ø0.390                 |
| 12      | 0.750  | 0.750  | RND Ø0.390                 |



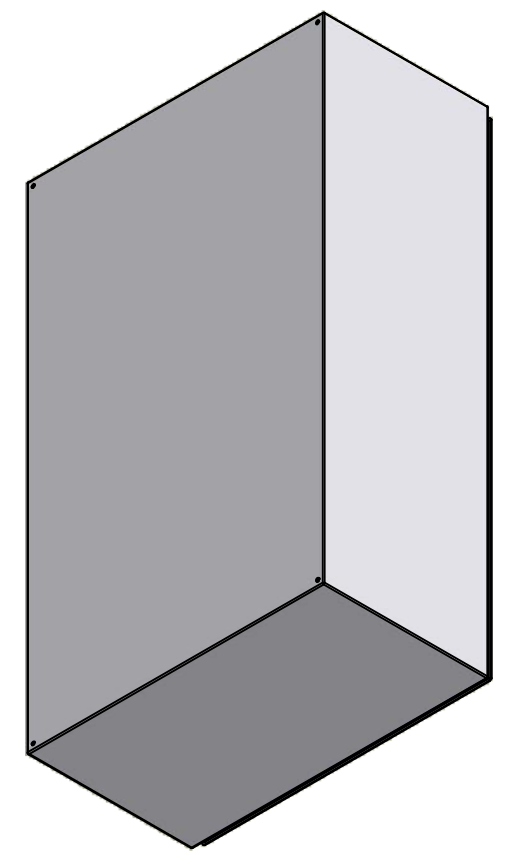
BACK

|                         |                                |          |        |
|-------------------------|--------------------------------|----------|--------|
|                         | Description                    |          | Status |
|                         | 5412EALQT 60" x 36" x 20" Body |          | (NULL) |
| Part Number             |                                | Rev.     | 5      |
| Numéro Pièce            |                                | <b>0</b> | 9      |
| <b>5412EALQT603620B</b> |                                |          |        |

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Isometric View

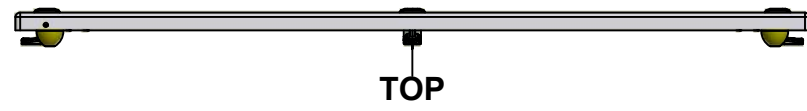


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| Customer Client  |                       | Date                                   |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   |                       | Date 18-Dec-14                         |
| Material<br>Matière Aluminum 5052-H32 (2.5mm)  |                       |  |
| Color<br>Couleur Asa-61 Grey   | Finish<br>Fini Smooth |  |
| Description<br>5412EALQT 60" x 36" x 20" Body  |                       | Detail Rev.                            |
| Part Number<br>Numéro Pièce <b>5412EALQT603620B</b>  |                       | Rev. 0                                 |

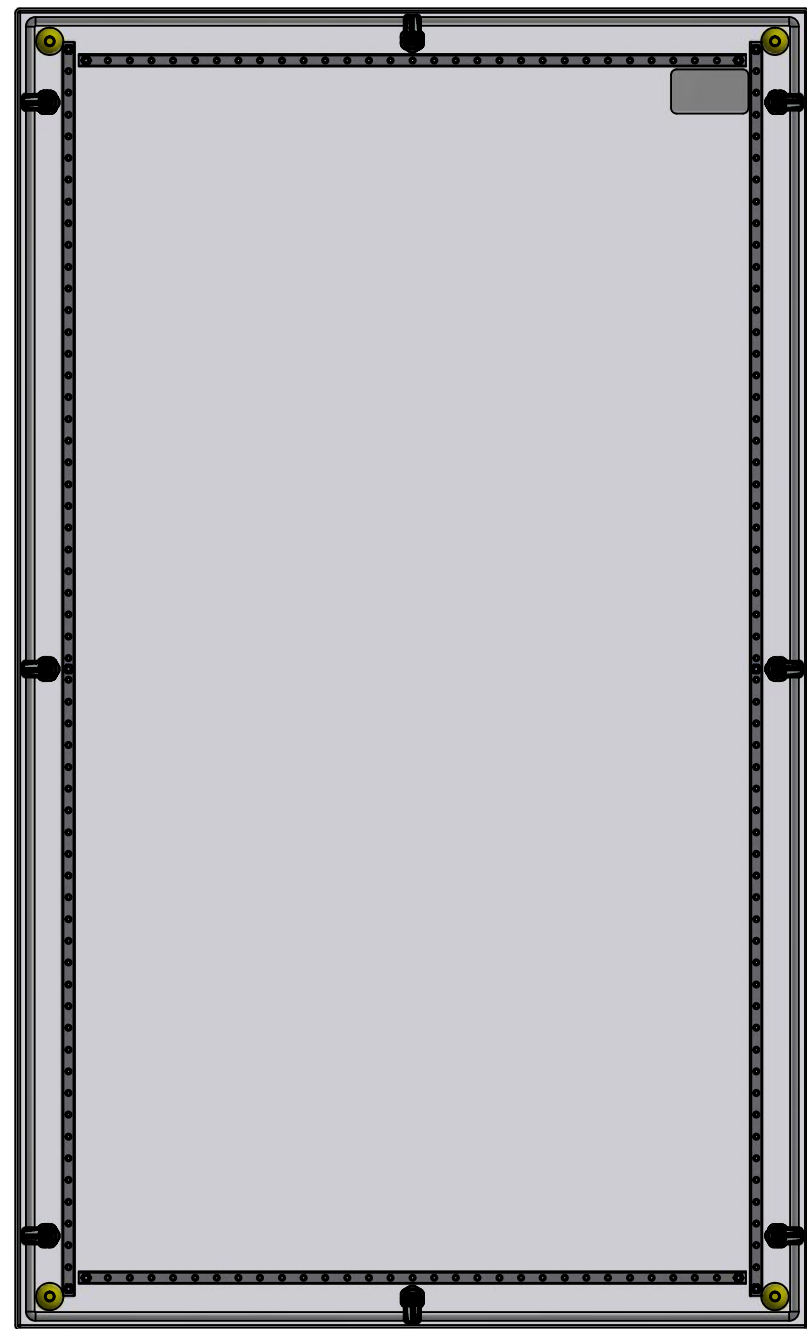
| Qty        | Part Number        | Rev | Description                         |
|------------|--------------------|-----|-------------------------------------|
| 1          | STK-Q-16090        | 0   | Ground Stud M6 x 16mm Aluminum      |
| 1          | STK-P-02400S       | 0   | Powder Paint (Asa-61 Grey / Smooth) |
| 8          | STK-Q-16010        | 0   | Stud M8 x 35mm Aluminum             |
| 1          | 5412EALQT603620B-P | 0   | 5412EALQT 60" x 36" x 20" Body Part |
| Parts List |                    |     |                                     |

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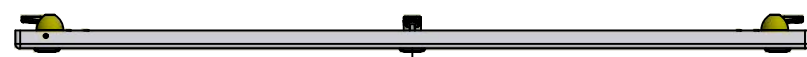
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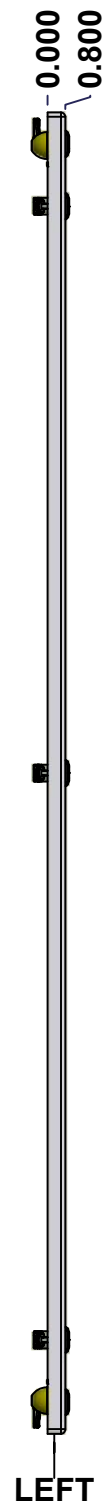
TOP



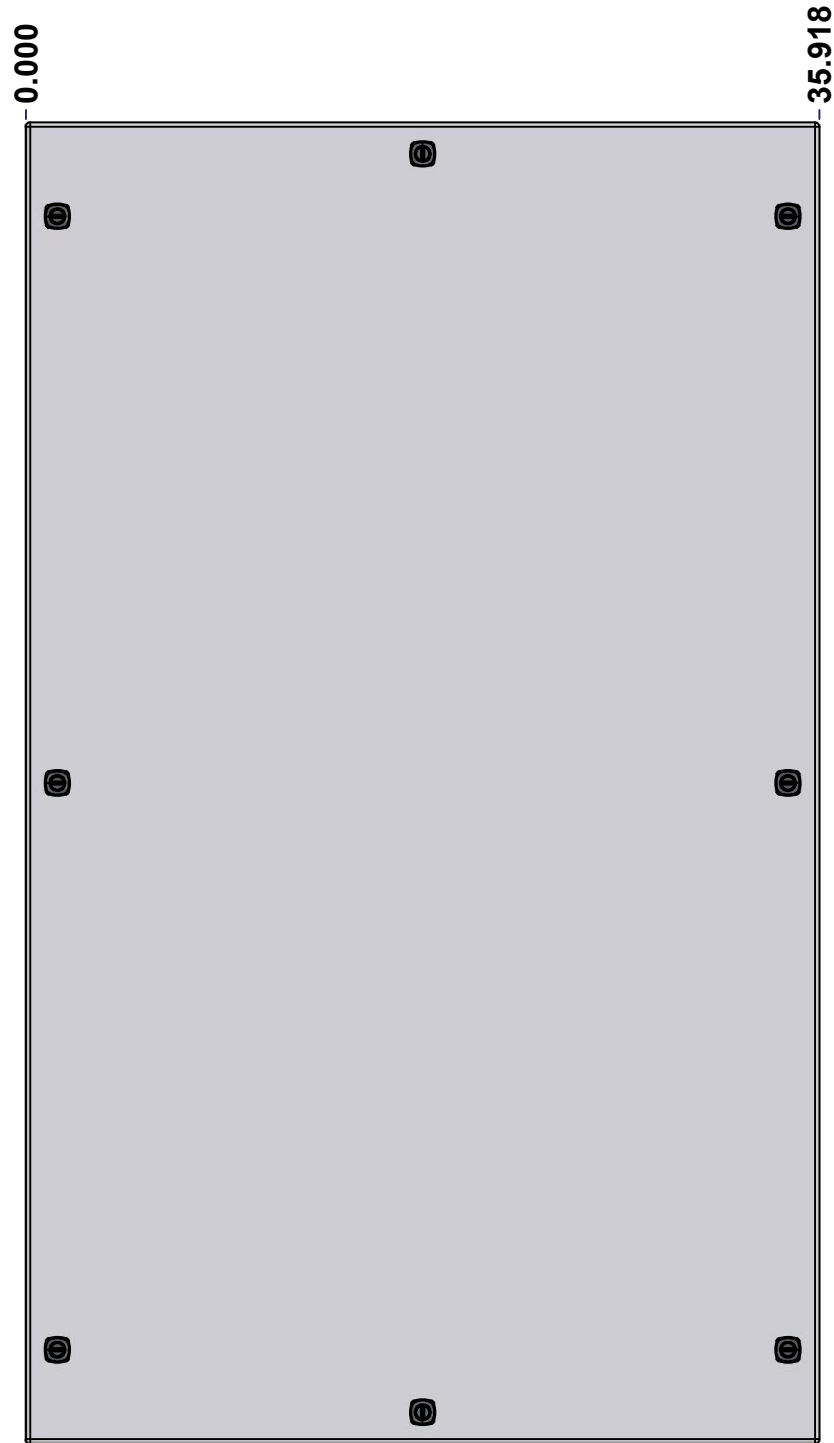
BACK



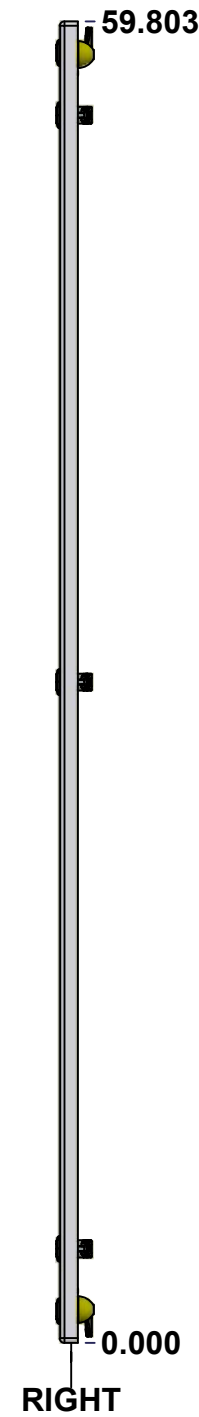
BOTTOM



LEFT

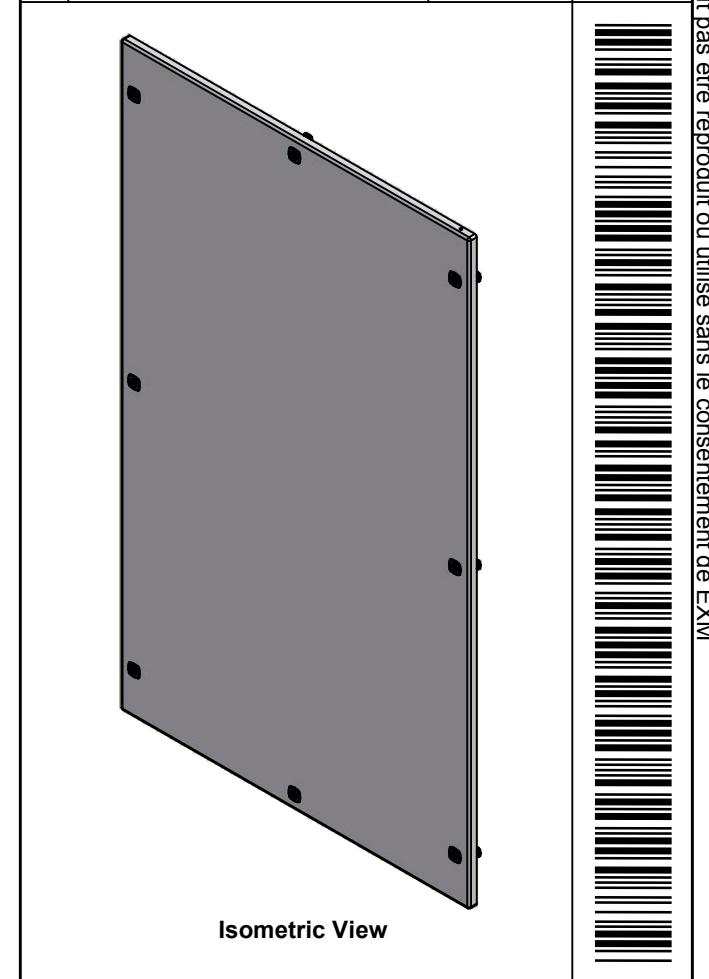


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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|  |                           | Max 3.0mm                 |
| Projection   |                           |                           |
| Customer<br>Client   | Date                      |                           |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad            | Date 18-Dec-14            |
| Material<br>Matière  | Aluminum 5052-H32 (2.5mm) |                           |
| Color<br>Couleur   | Asa-61 Grey               | Finish<br>Fini Smooth     |
| Description  |                           | Detail Rev.               |
| 5412EALQT 60" x 36" Cover  |                           |                           |
| Part Number<br>Numéro Pièce  | Rev.                      | 7                         |
| SEE BILL OF MATERIAL ON LAST PAGE  | 0                         | 9                         |

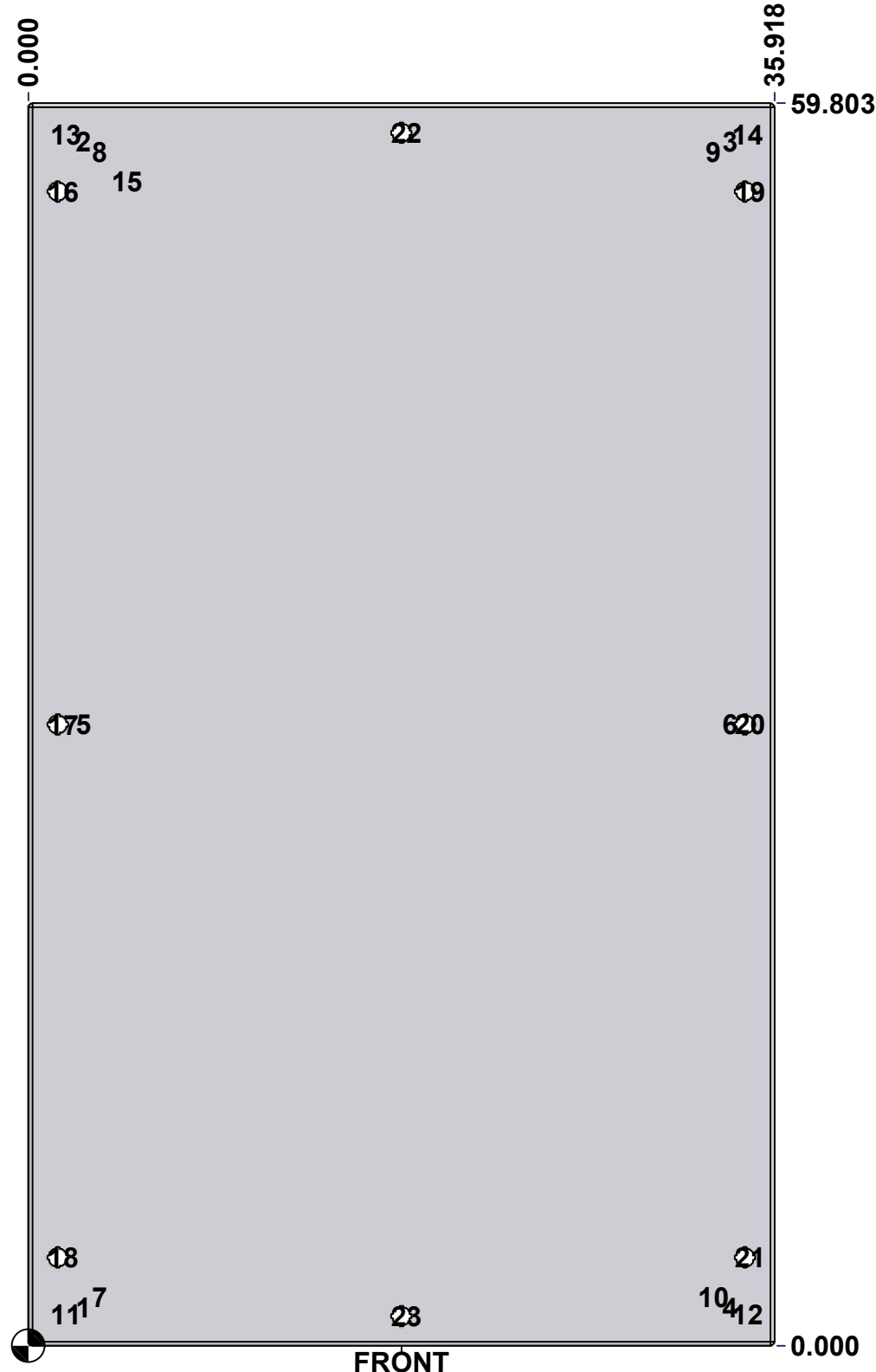
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**5412EALQT603620C**

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                           |
|---|--------|--------|---------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                           |
| CUT-OUT   | XDIM   | YDIM   | DESCRIPTION               |
| 1   | 2.401  | 1.850  | STUD M6 x 18mm (Inside)   |
| 2   | 2.401  | 57.953 | STUD M6 x 18mm (Inside)   |
| 3   | 33.517 | 57.953 | STUD M6 x 18mm (Inside)   |
| 4   | 33.517 | 1.850  | STUD M6 x 18mm (Inside)   |
| 5   | 2.401  | 29.902 | STUD M6 x 18mm (Inside)   |
| 6   | 33.517 | 29.902 | STUD M6 x 18mm (Inside)   |
| 7   | 3.195  | 2.350  | STUD M6 x 18mm (Inside)   |
| 8   | 3.195  | 57.453 | STUD M6 x 18mm (Inside)   |
| 9   | 32.723 | 57.453 | STUD M6 x 18mm (Inside)   |
| 10  | 32.723 | 2.350  | STUD M6 x 18mm (Inside)   |
| 11  | 1.550  | 1.500  | STUD M6 x 18mm (Inside)   |
| 12  | 34.368 | 1.500  | STUD M6 x 18mm (Inside)   |
| 13  | 1.550  | 58.303 | STUD M6 x 18mm (Inside)   |
| 14  | 34.368 | 58.303 | STUD M6 x 18mm (Inside)   |
| -----   |        |        |                           |
| 15  | 4.500  | 56.053 | LABEL_EXM (Inside)        |
| 16  | 1.424  | 55.553 | LOCK 880 SCQ4-SL @ 180.0° |
| 17  | 1.424  | 29.902 | LOCK 880 SCQ4-SL @ 180.0° |
| 18  | 1.424  | 4.250  | LOCK 880 SCQ4-SL @ 180.0° |
| 19  | 34.494 | 55.553 | LOCK 880 SCQ4-SL @ 0.0°   |
| 20  | 34.494 | 29.902 | LOCK 880 SCQ4-SL @ 0.0°   |
| 21  | 34.494 | 4.250  | LOCK 880 SCQ4-SL @ 0.0°   |
| 22  | 17.959 | 58.379 | LOCK 880 SCQ4-SL @ 90.0°  |
| 23  | 17.959 | 1.424  | LOCK 880 SCQ4-SL @ 270.0° |



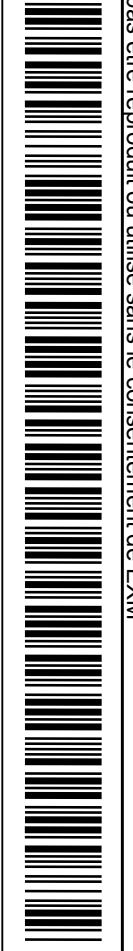
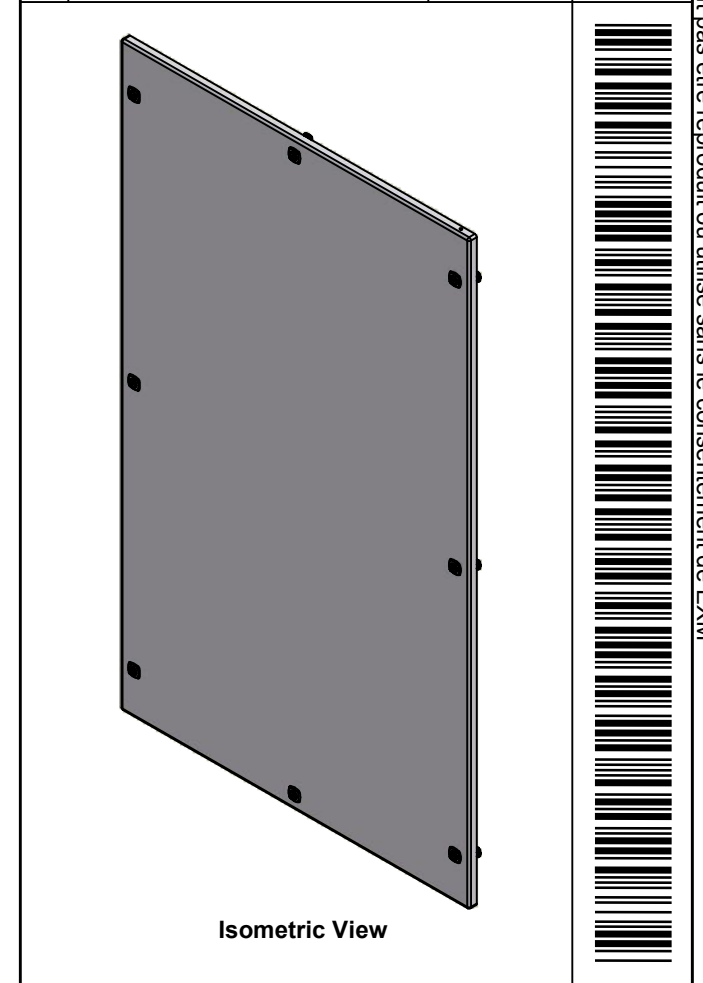
|  |                           |          |
|--|---------------------------|----------|
|  | Description               | Status   |
|  | 5412EALQT 60" x 36" Cover | (NULL)   |
|  | Part Number               | Rev.     |
|  | Numéro Pièce              | 8        |
|  | <b>5412EALQT603620C</b>   | <b>0</b> |
|  |                           | 9        |



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Flatness  
Aplatissement  
Max 3.0mm

Projection



| Qty        | Part Name          | Rev       | Description                                   |
|------------|--------------------|-----------|---|
| 1          | STK-S-00100        | 0         | 3.5" x 2" Silver Milar Flexcon Sticker        |
| 1          | STK-P-02400S       | 0         | Powder Paint (Asa-61 Grey / Smooth)           |
| 2          | STK-Q-46020-60     | 5         | 5412 ES Vertical Door Stiffener 60"           |
| 14         | STK-Q-16060        | 0         | Stud M6 x 18mm Aluminum                       |
| 2          | STK-Q-46025-36-3   | 0.1.<br>1 | 5412 ES Horizontal Door Stiffener 36" (3 Pts) |
| 1          | 5412EALQT603620G   | 0         | 5412EALQT 60" x 36" Cover Gasket Part         |
| 1          | 5412EALQT603620C-P | 0         | 5412EALQT 60" x 36" Cover Part                |
| 8          | 880 SCQ4-SL        | 6         | 5412 ES 1/4 Turn Lock                         |
| 10         | STK-Q-07220        | 1         | M6 Nylon Insert Lock Nut                      |
| 4          | STK-Q-46515        | 3         | 5412 ES Door Support with Brass Insert        |
| Parts List |                    |           |   |

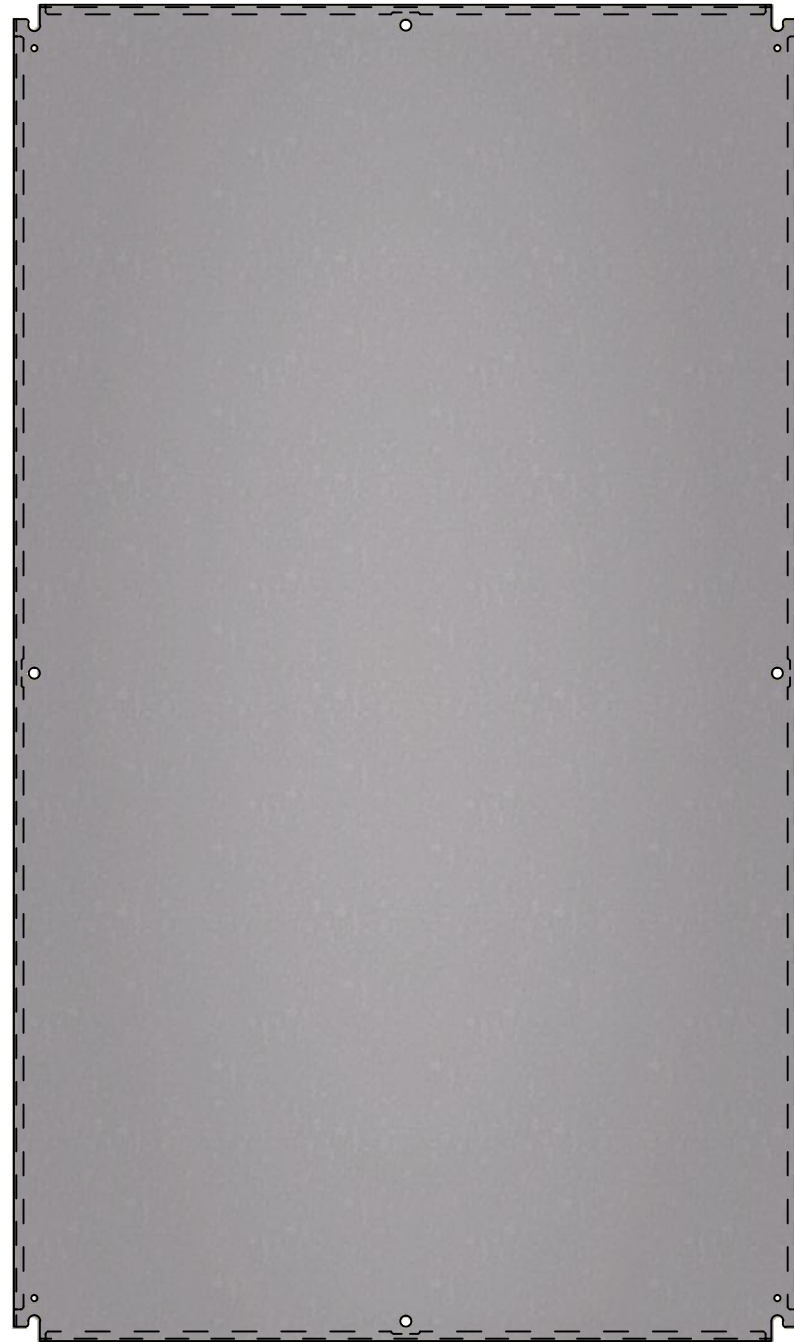
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|--|-----------------------|
| Customer<br>Client                                     | Date                  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                 | Date 18-Dec-14        |
| Material<br>Matière Aluminum 5052-H32 (2.5mm)          |                       |
| Color<br>Couleur Asa-61 Grey                           | Finish<br>Fini Smooth |
| Description<br>5412EALQT 60" x 36" Cover               | Detail Rev.           |
| Part Number<br>Numéro Pièce<br><b>5412EALQT603620C</b> | Rev. <b>0</b> / 9     |

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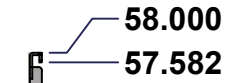
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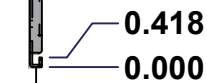
TOP



FRONT



RIGHT



| No. | Revisions | Date | By/Par |
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**Isometric View**

|  |                              |  |
|--|------------------------------|--|
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| Customer Client  | Date                         |  |
| Drawn By / Dessiné Par: BoxCad                               | Date: 23-Jan-07              |  |
| Material / Matière   | See Part List                |  |
| Color / Couleur: See Part List                               | Finish / Fini: See Part List |  |
| Description: 881 SP - Inner Panel                            |                              | Detail Rev.  |
| Part Number / Numéro Pièce: <b>881 SP6036G</b>               | Rev.:                        | 1 / 2  |

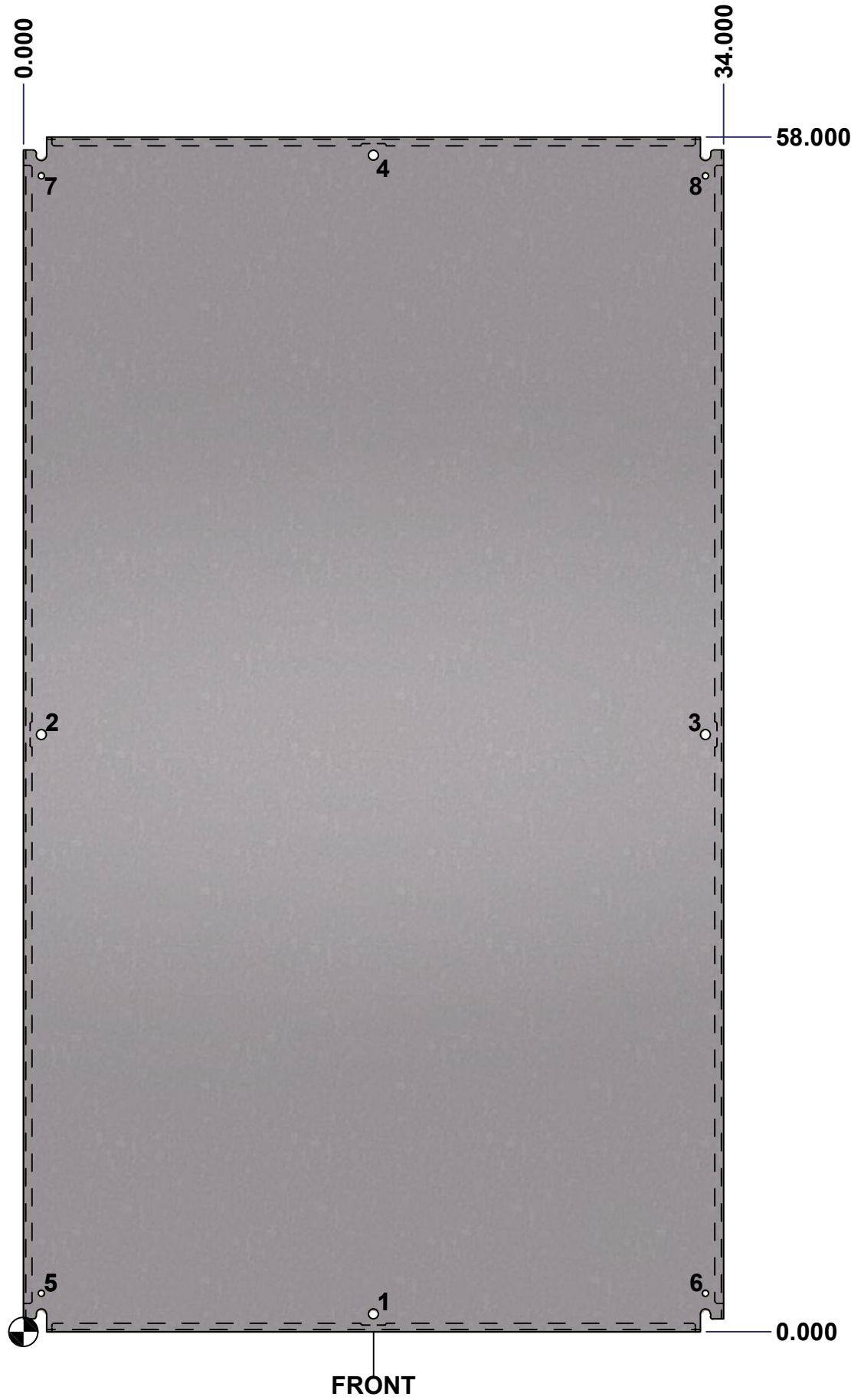
| Qty | Part Number   | Rev | Description               | Material         | Color     | Finish     |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1   | 881 SP6036G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

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| Table 1 |        |        | FRONT VIEW                 |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
| 1       | 17.000 | 0.875  | MTG STUD HOLE (RND Ø0.500) |
| 2       | 0.875  | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 3       | 33.125 | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 4       | 17.000 | 57.125 | MTG STUD HOLE (RND Ø0.500) |
| 5       | 0.875  | 1.875  | GROUND HOLE (RND Ø0.290)   |
| 6       | 33.125 | 1.875  | GROUND HOLE (RND Ø0.290)   |
| 7       | 0.875  | 56.125 | GROUND HOLE (RND Ø0.290)   |
| 8       | 33.125 | 56.125 | GROUND HOLE (RND Ø0.290)   |



All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

Isometric View

|   |  |  |  |  |  |
|---|--|--|--|--|--|
|   |  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com |  | Flatness<br>Aplatissement<br>Max 3.0mm |  |
| Customer<br>Client                                |  | Date   |  | Projection<br>                         |  |
| Drawn By<br>Dessiné Par BoxCad                    |  | Date 23-Jan-07   |  | Material<br>Matière See Part List      |  |
| Color<br>Couleur See Part List                    |  | Finish<br>Fini See Part List                                 |  | Description<br>881 SP - Inner Panel    |  |
| Part Number<br>Numéro Pièce<br><b>881 SP6036G</b> |  | Rev. 0   |  | Detail Rev. 2                          |  |