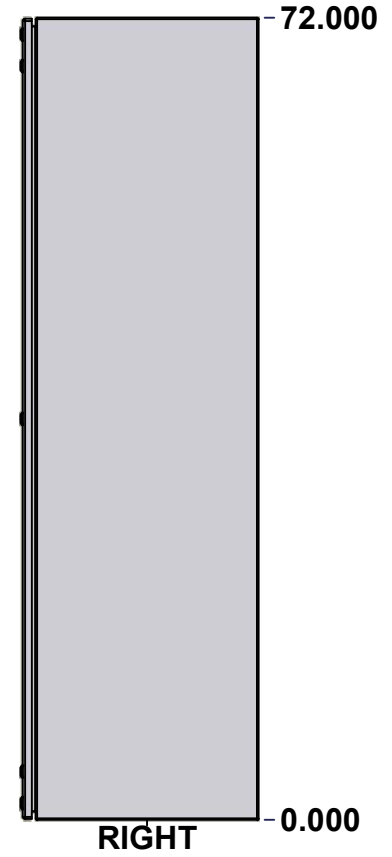
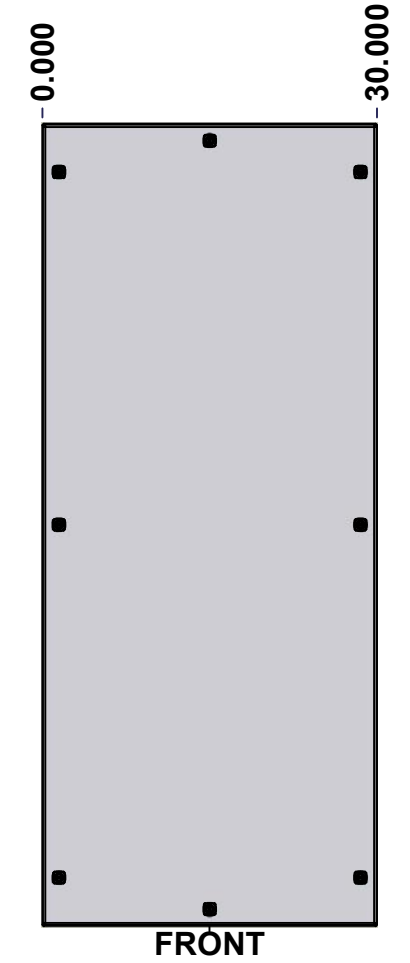
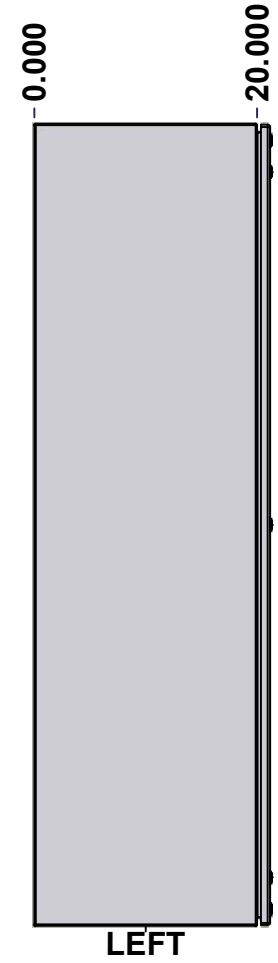
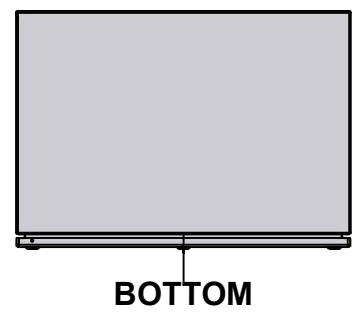
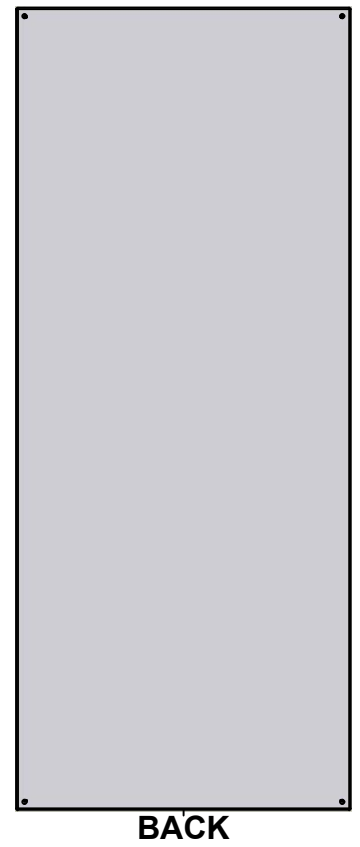
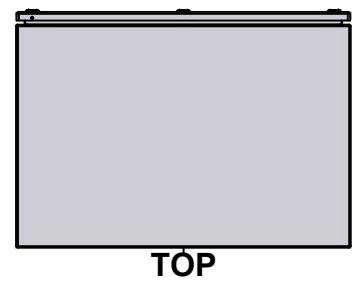
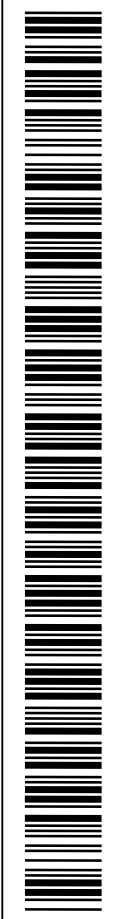
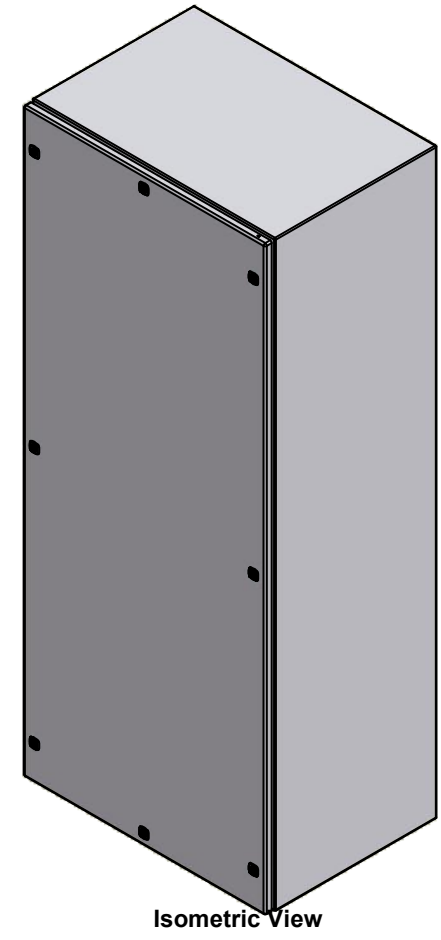



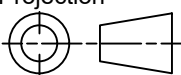
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-12-18
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALQT 72" x 30" x 20" Assembly		
Part Number Numéro Pièce	Rev.	1
5412EALQT723020	0	9

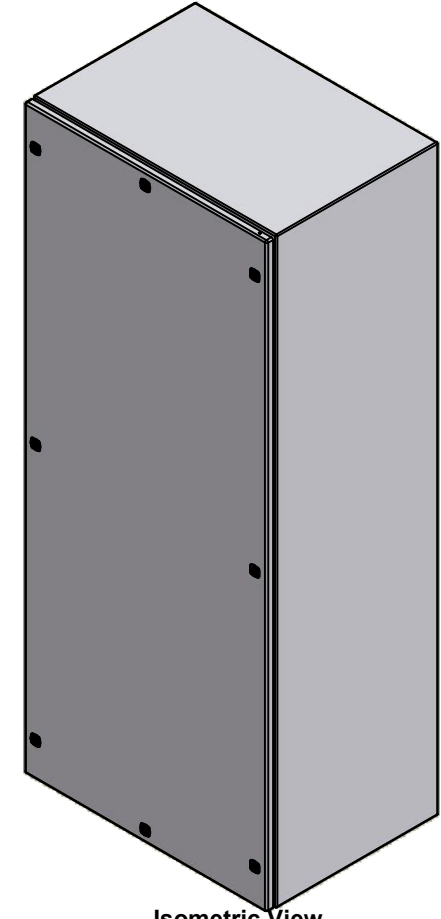
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
 Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-12-18

Material / Matière	Aluminum 5052-H32 (2.5mm)
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Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412EALQT 72" x 30" x 20" Assembly	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5412EALQT723020	Rev. 0	2	9
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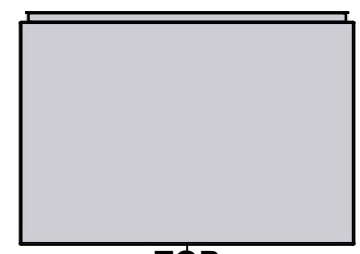
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP7230G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT723020C	0	5412EALQT 72" x 30" Cover
1	5412EALQT723020B	0	5412EALQT 72" x 30" x 20" Body

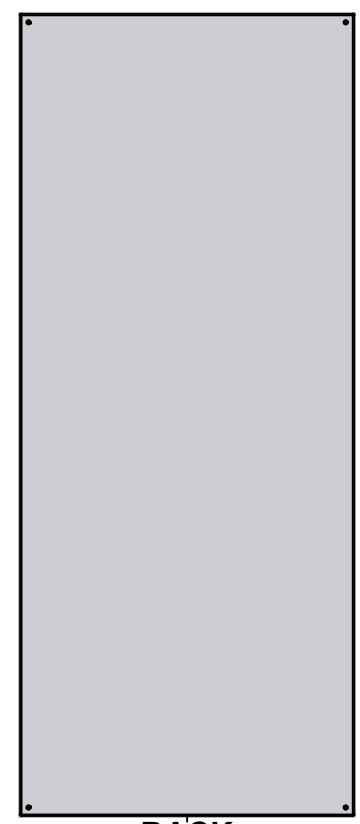
Parts List

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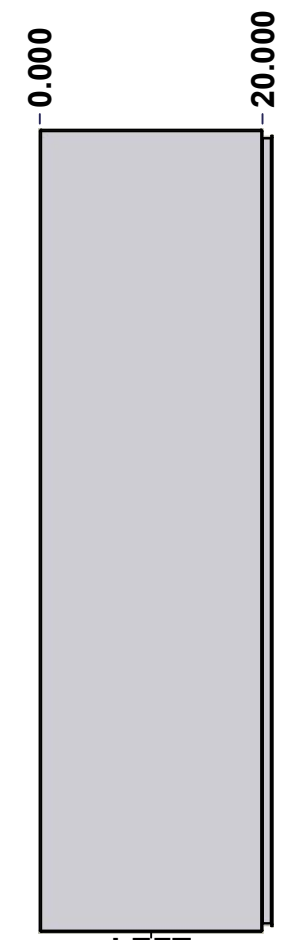
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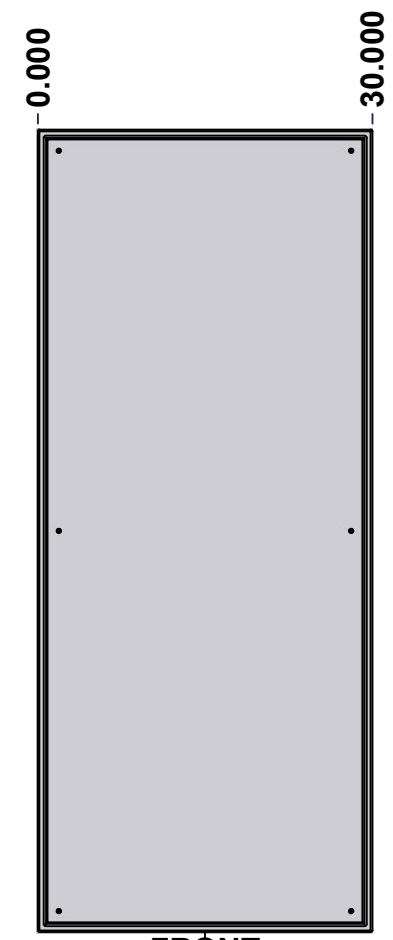
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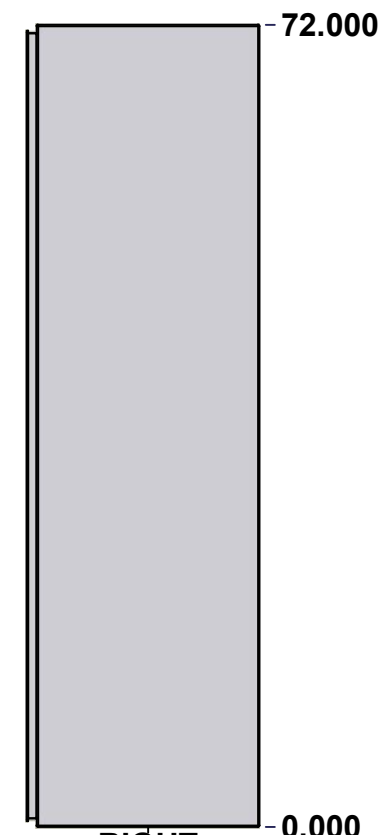
BOTTOM



LEFT

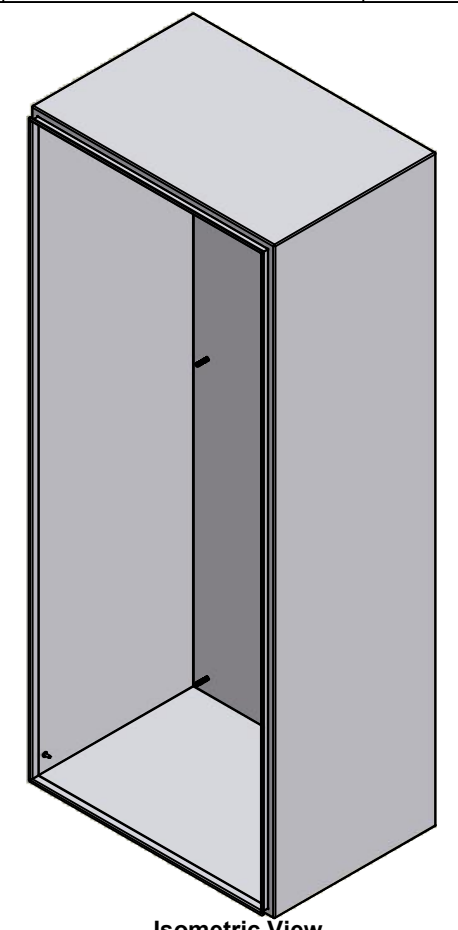


FRONT

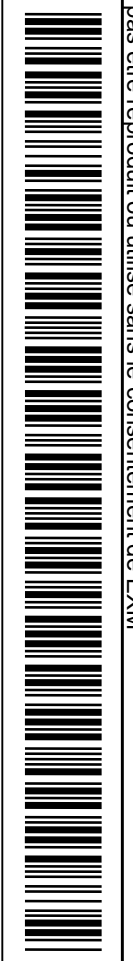



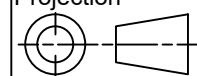
RIGHT

No.	Revisions	Date	By/Par



Isometric View



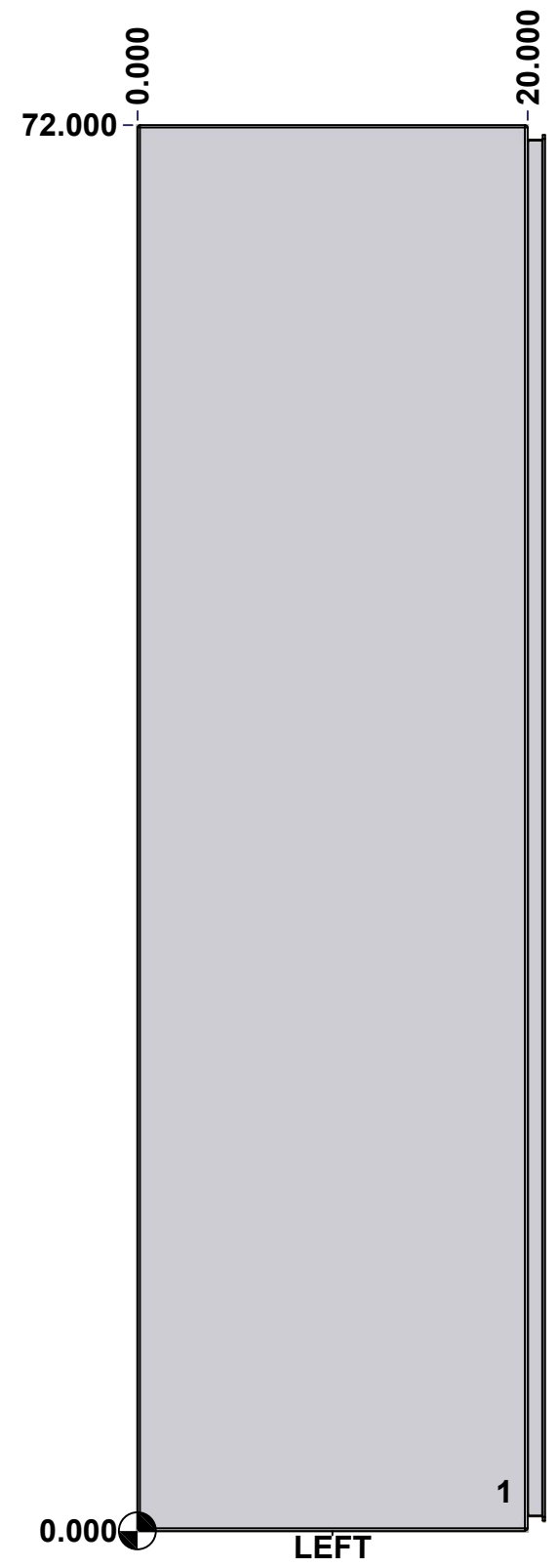
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-12-18
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALQT 72" x 30" x 20" Body		
Part Number Numéro Pièce	Rev.	3
5412EALQT723020B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412EALQT 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412EALQT723020B	0	4/9

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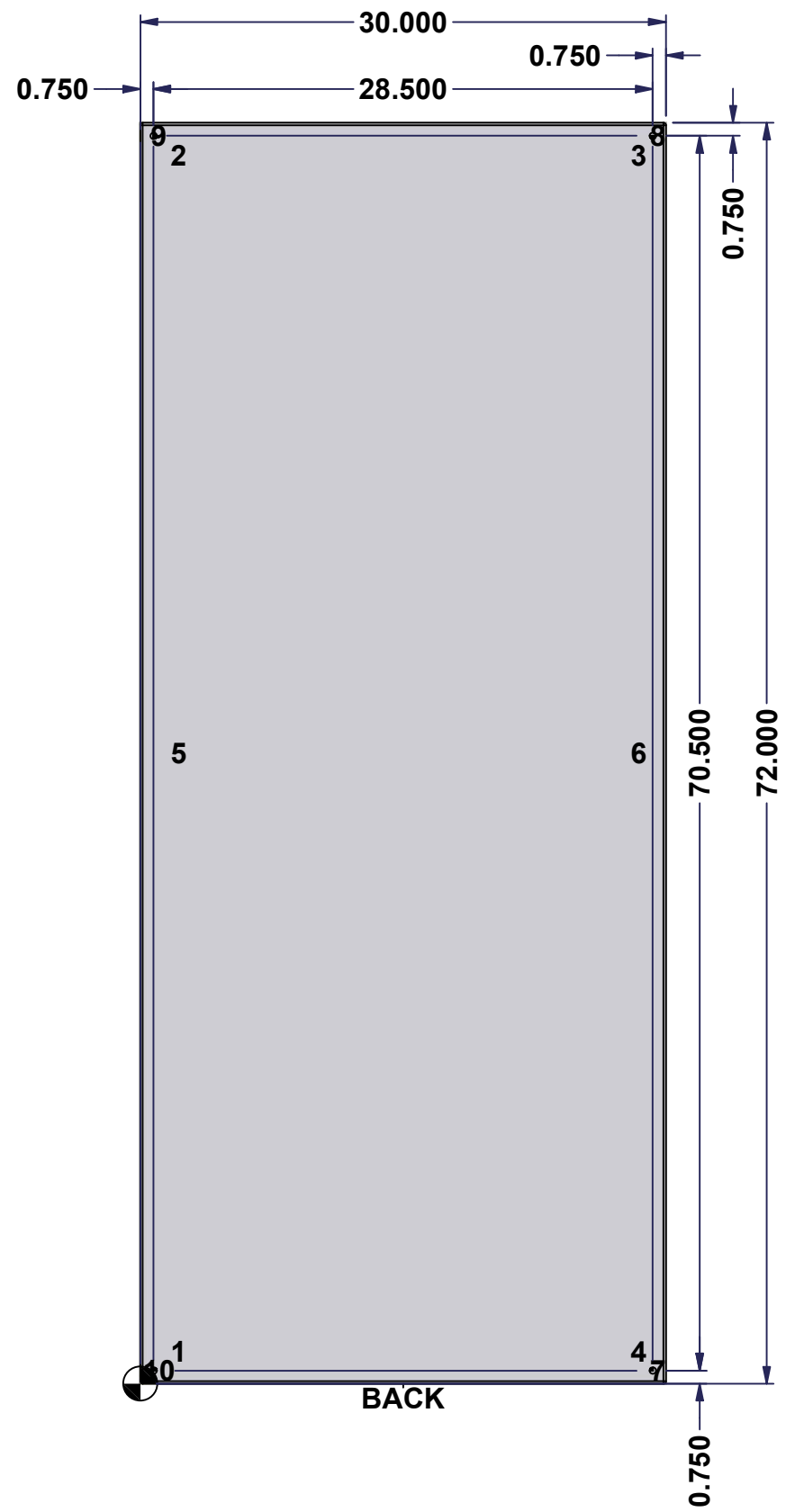
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

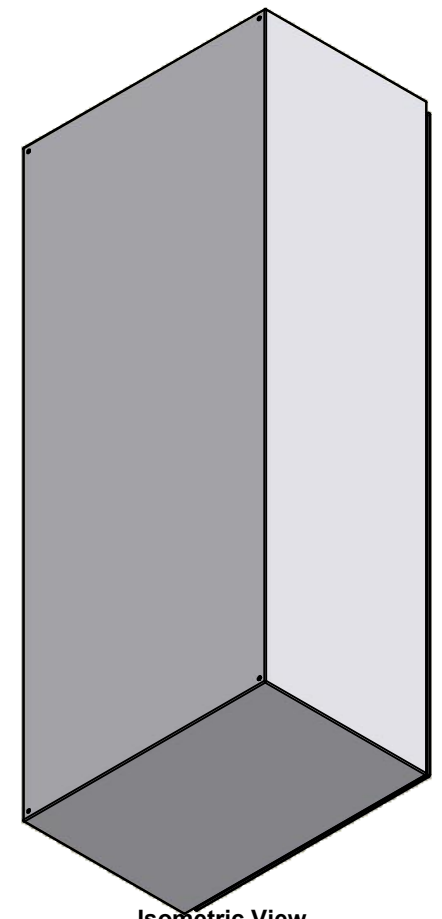


	Description	Status
	5412EALQT 72" x 30" x 20" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	5
	5412EALQT723020B	0
		9

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

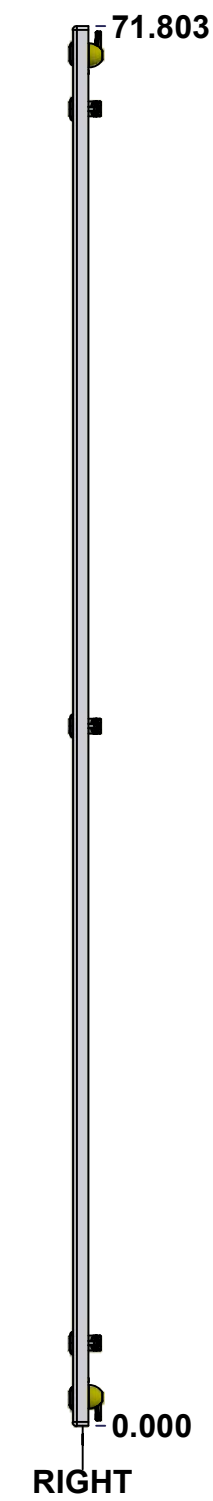
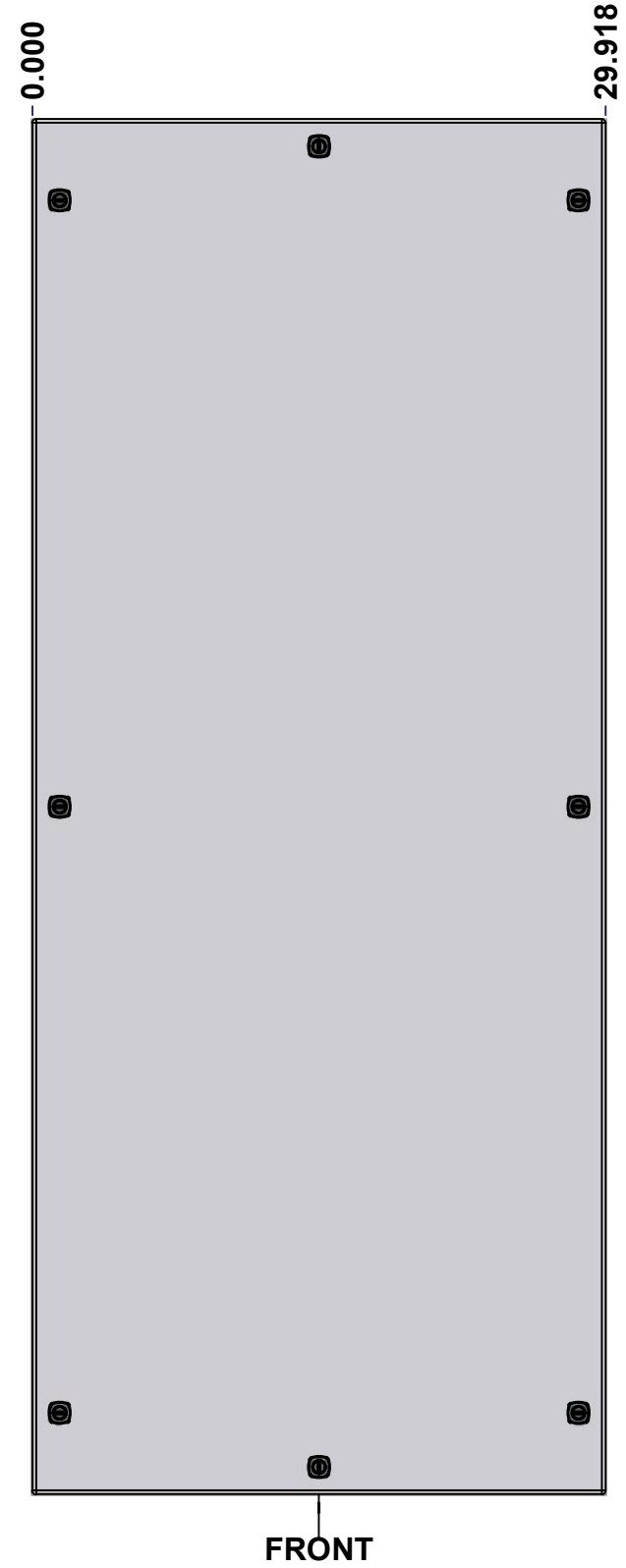
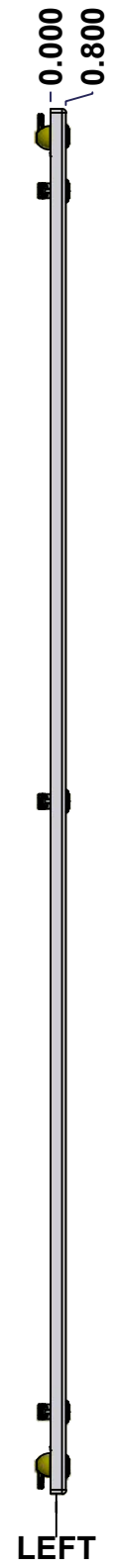
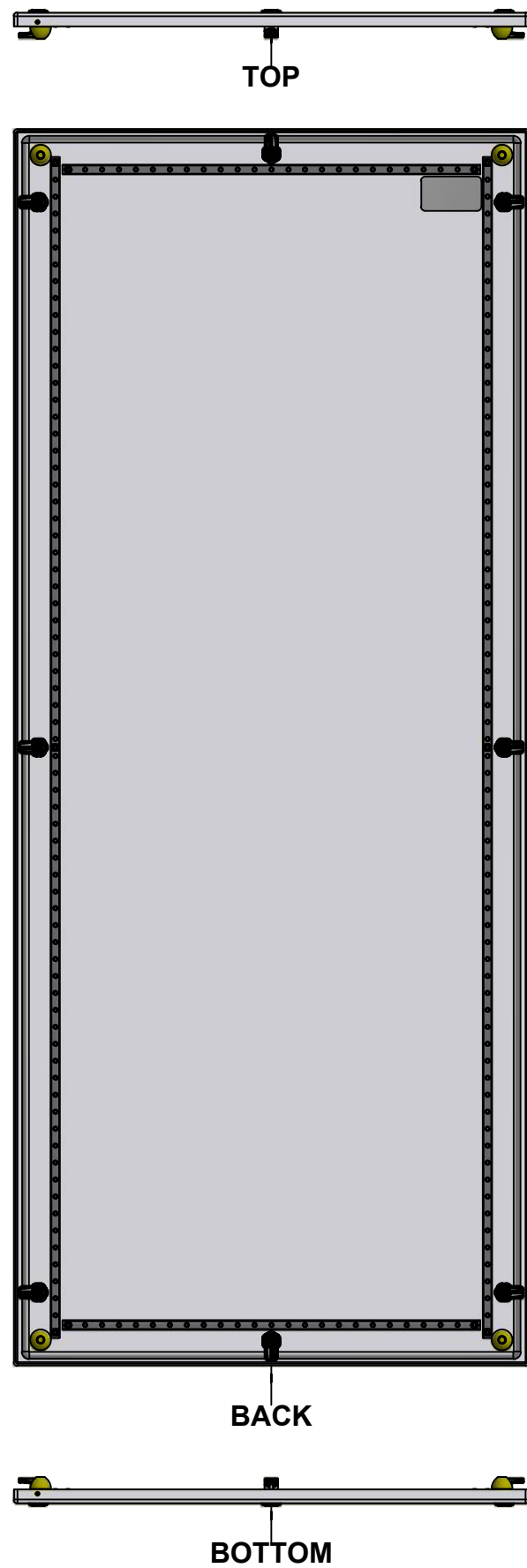
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-12-18
Material / Matière: Aluminum 5052-H32 (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Qty	Part Number	Rev	Description
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EALQT723020B-P	0	5412EALQT 72" x 30" x 20" Body Part
Parts List			

Description: 5412EALQT 72" x 30" x 20" Body		Detail Rev.	
Part Number / Numéro Pièce: 5412EALQT723020B		Rev.:	6
		0	9

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Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-12-18
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 72" x 30" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE

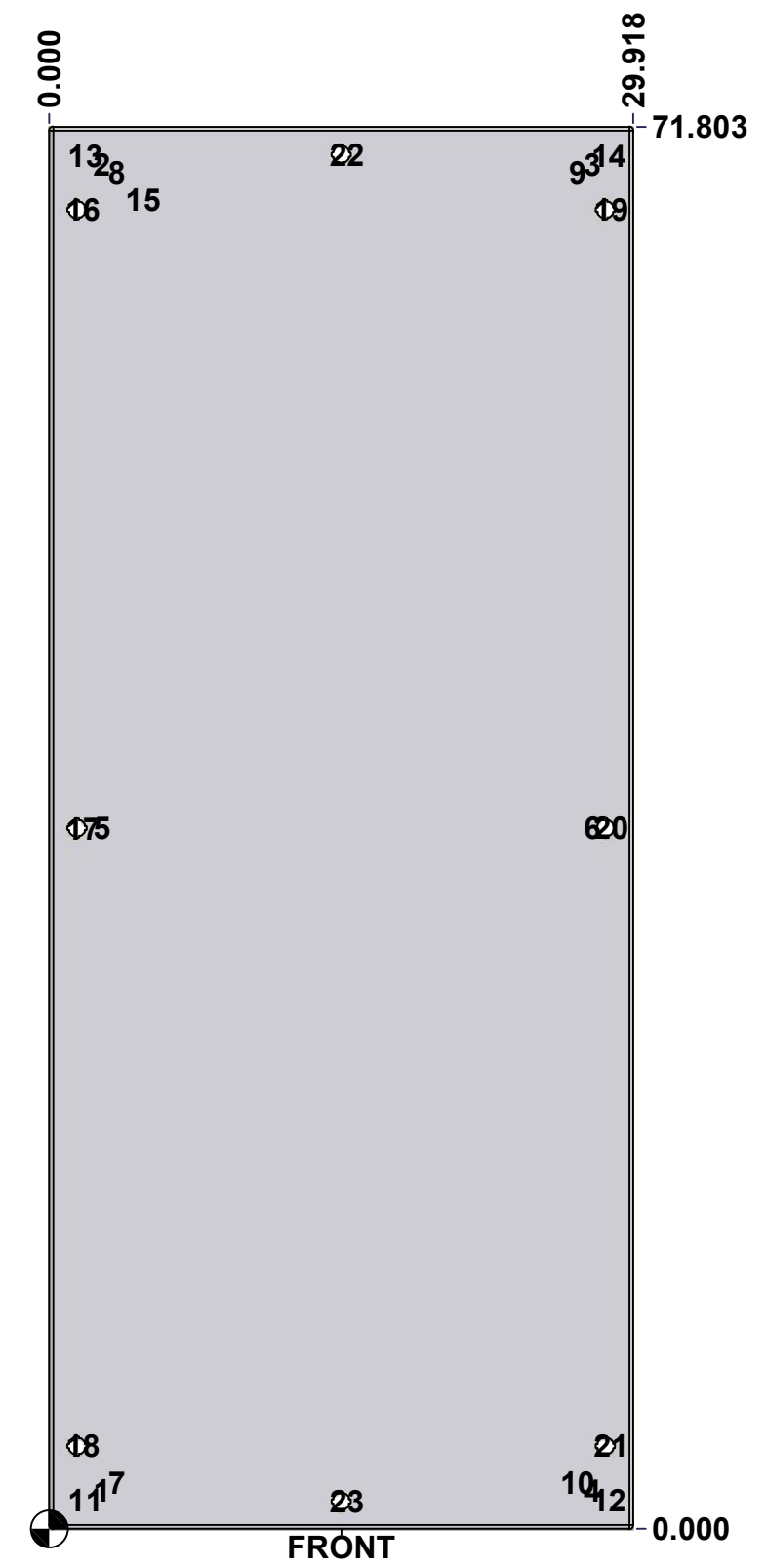
5412EALQT723020C

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	69.453	STUD M6 x 18mm (Inside)
9	26.770	69.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	28.368	70.303	STUD M6 x 18mm (Inside)

15	4.500	68.053	LABEL_EXM (Inside)
16	1.424	67.553	LOCK 880 SCQ4-SL @ 180.0°
17	1.424	35.902	LOCK 880 SCQ4-SL @ 180.0°
18	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
19	28.494	67.553	LOCK 880 SCQ4-SL @ 0.0°
20	28.494	35.902	LOCK 880 SCQ4-SL @ 0.0°
21	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
22	14.959	70.379	LOCK 880 SCQ4-SL @ 90.0°
23	14.959	1.424	LOCK 880 SCQ4-SL @ 270.0°

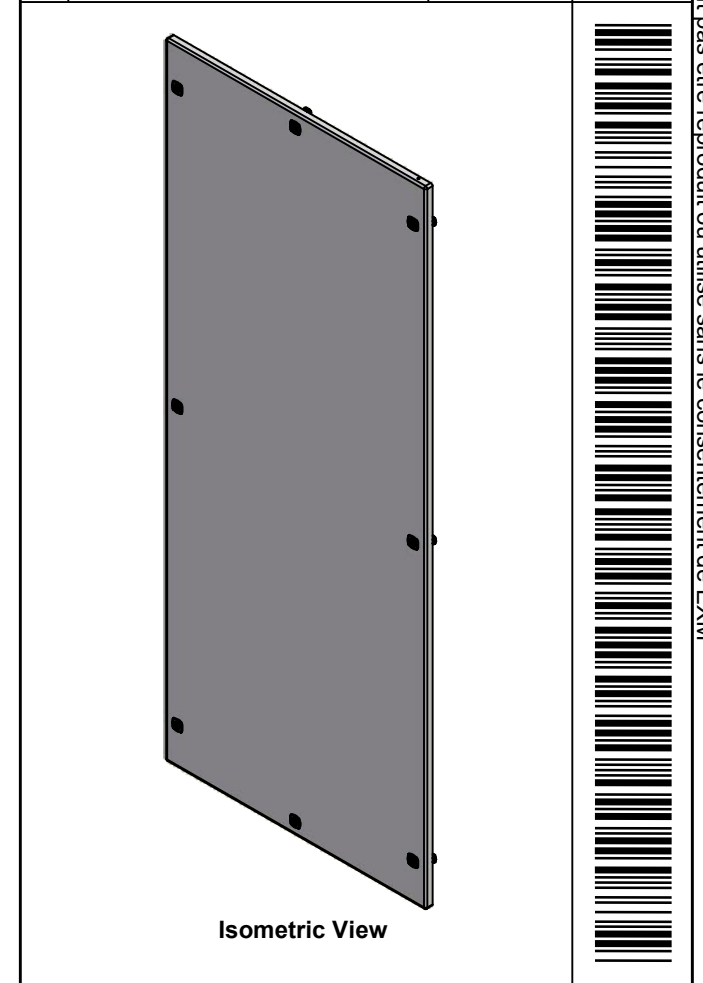


	Description	Status
	5412EALQT 72" x 30" Cover	(NULL)
Part Number Numéro Pièce 5412EALQT723020C	Rev.	8
	0	9

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Flatness
 Aplatissement
 Max 3.0mm
 Projection

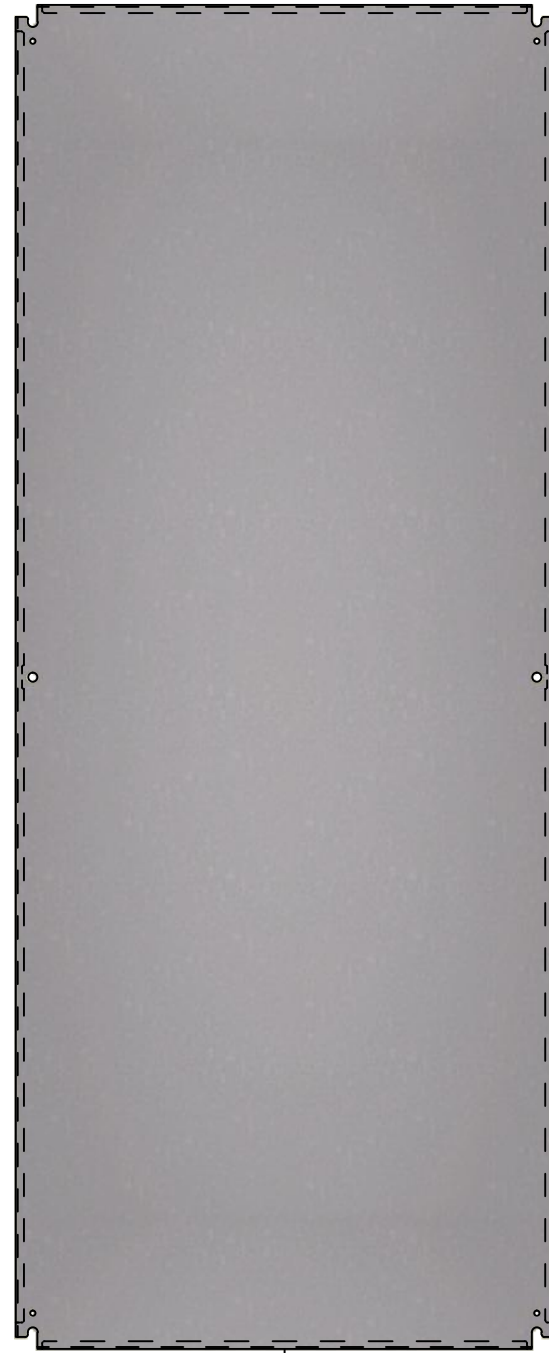

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
14	STK-Q-16060	0	Stud M6 x 18mm Aluminum
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
1	5412EALQT723020G	0	5412EALQT 72" x 30" Cover Gasket Part
1	5412EALQT723020C-P	0	5412EALQT 72" x 30" Cover Part
8	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-12-18
Material Matière Aluminum 5052-H32 (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 72" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412EALQT723020C	Rev. 0

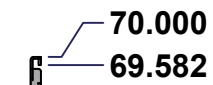
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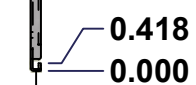
TOP



FRONT



RIGHT




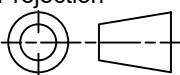
Isometric View



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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: See Part List		
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP7230G		Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

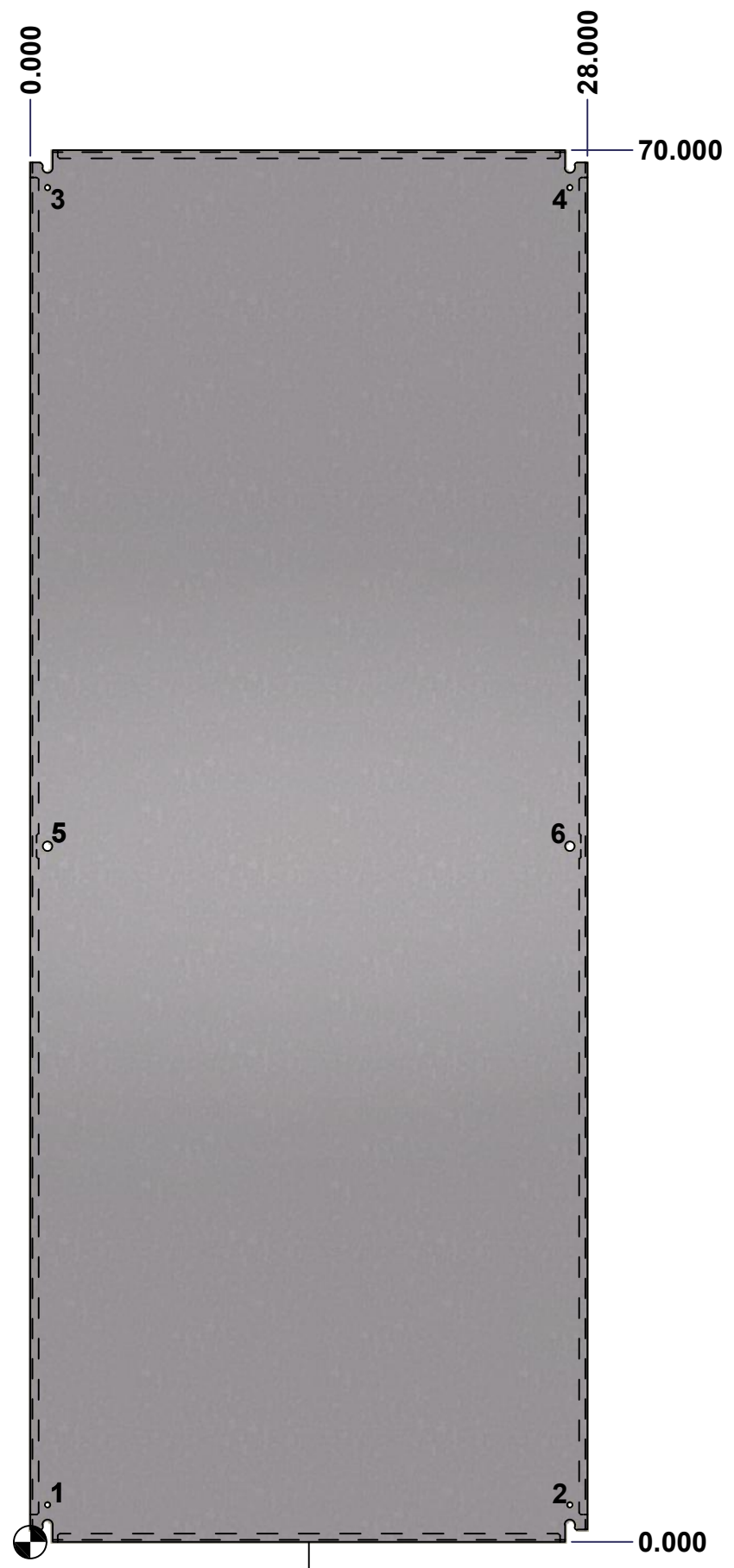
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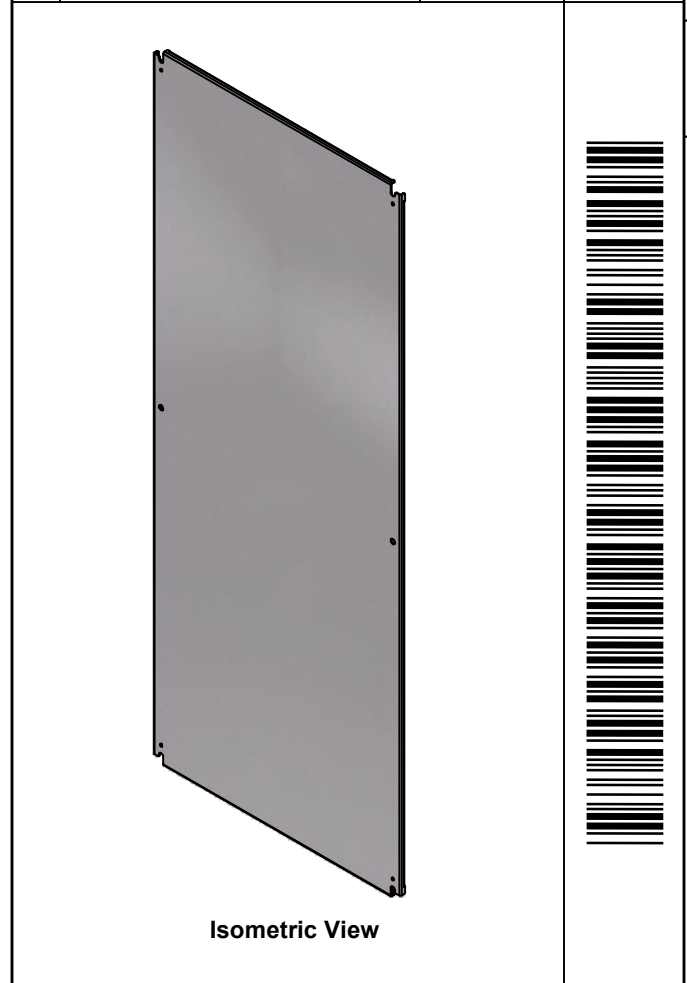
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel


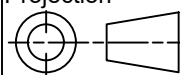
No.	Revisions	Date	By/Par



FRONT



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP7230G	Rev. 2 0