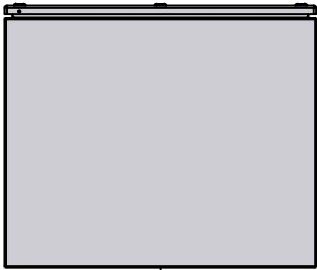


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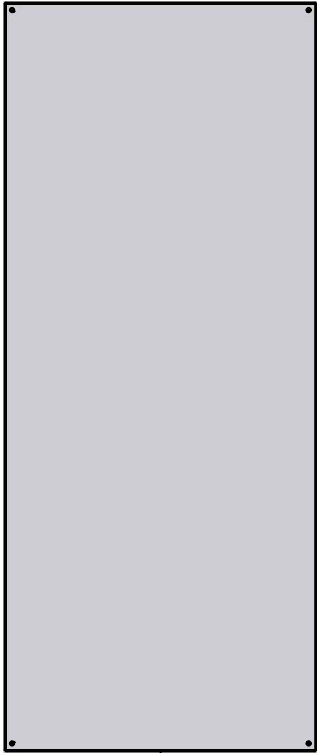
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



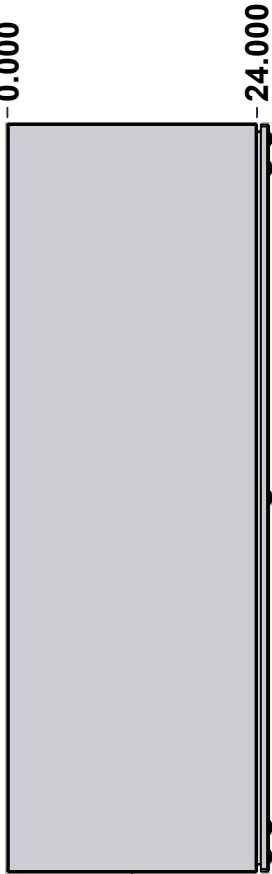
TOP



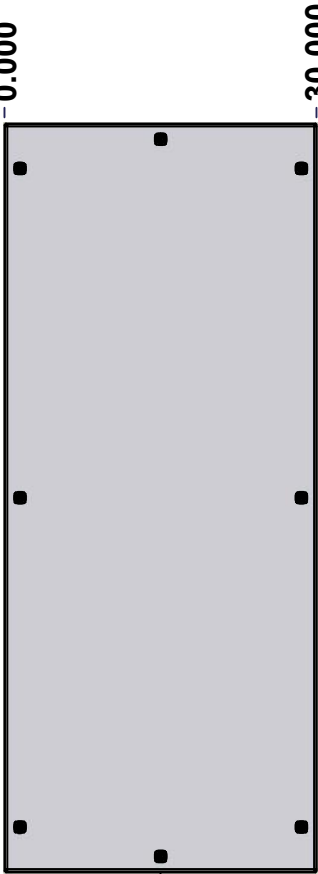
BACK



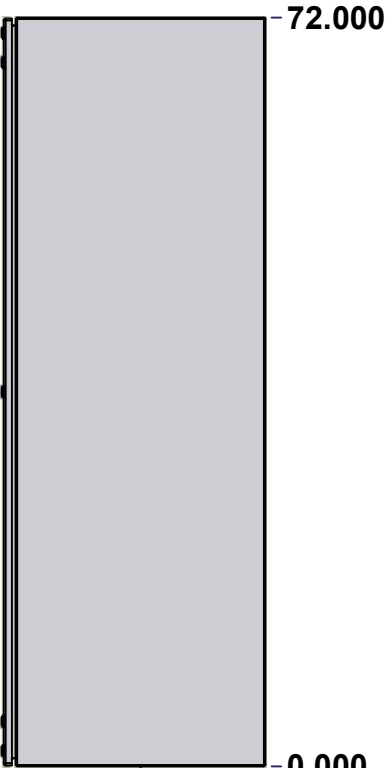
BOTTOM



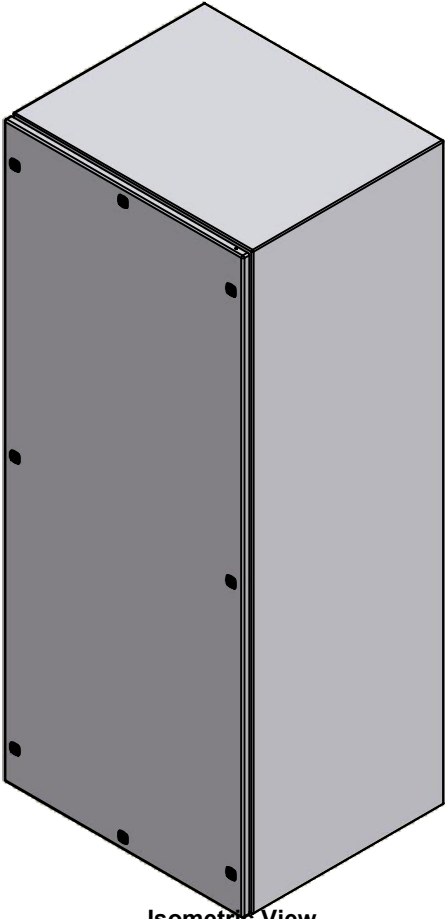
LEFT



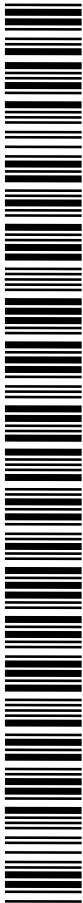
FRONT



RIGHT

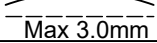
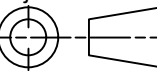


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2014-12-23	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 72" x 30" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412EALQT723024			

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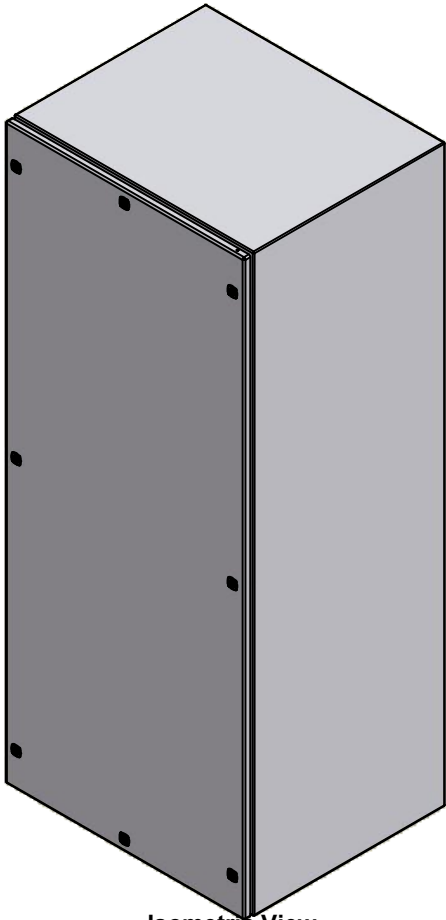
Tolerance ±1/32" unless otherwise specified

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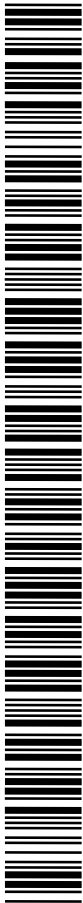
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



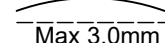
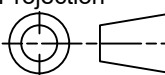
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP7230G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT723024C	0	5412EALQT 72" x 30" Cover
1	5412EALQT723024B	0	5412EALQT 72" x 30" x 24" Body
Qty	Part Number	Rev	Description
Parts List			

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2014-12-23	
Material Matière		Aluminum 5052-H32 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 72" x 30" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce 5412EALQT723024			Rev. 0
			2 9

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



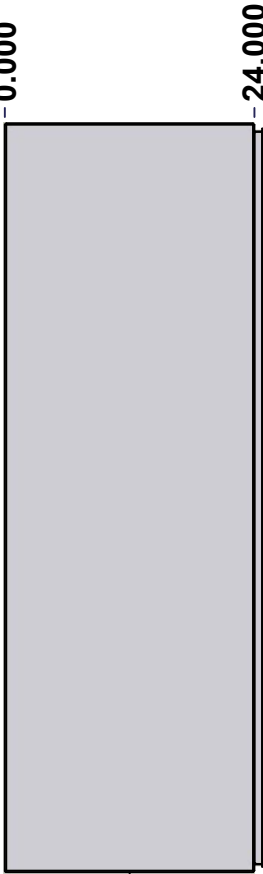
TOP



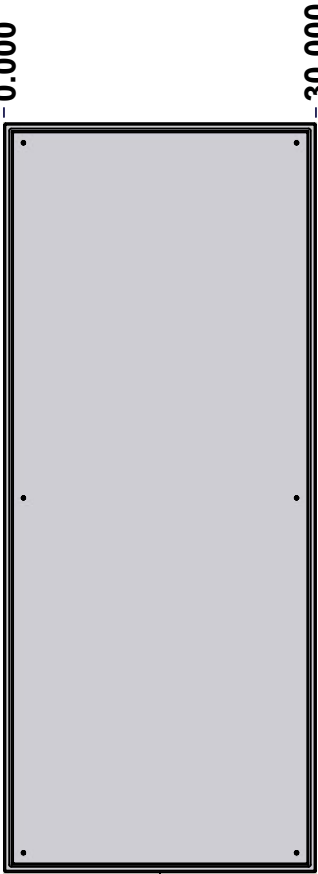
BACK



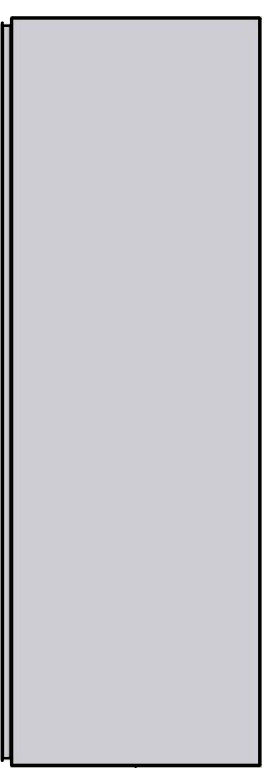
BOTTOM



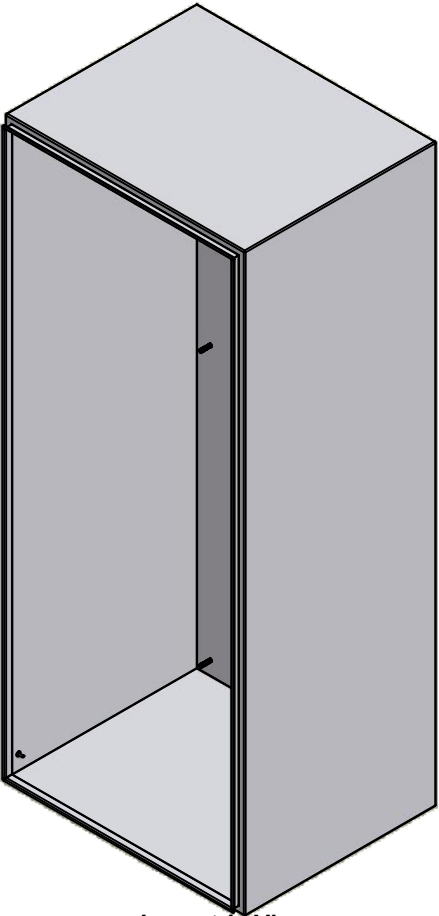
LEFT



FRONT



RIGHT



Isometric View



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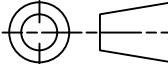


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

2014-12-23

Material
Matière

Aluminum 5052-H32 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EALQT 72" x 30" x 24" Body

Detail Rev.

Part Number
Numéro Pièce

5412EALQT723024B

Rev.

3

9

SEE BILL OF MATERIAL ON LAST PAGE

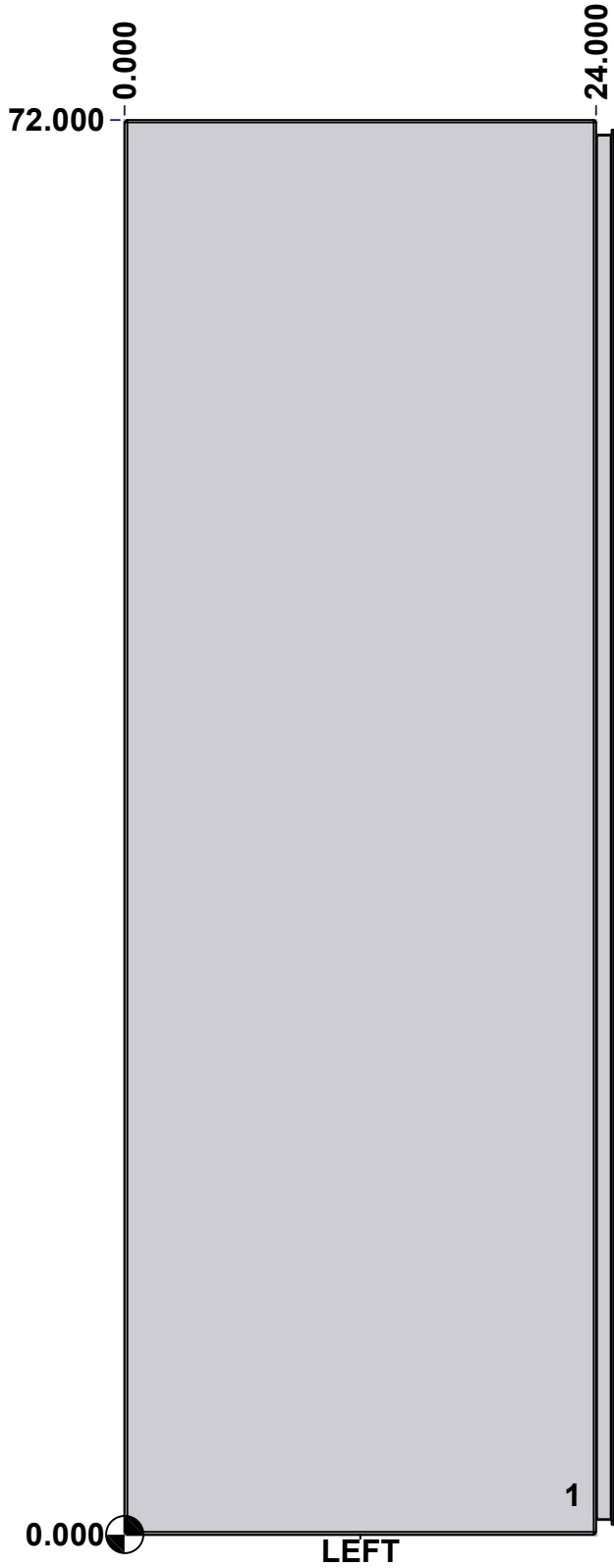
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT723024\5412EALQT723024.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412EALQT 72" x 30" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 5412EALQT723024B	Rev. 0	4 9

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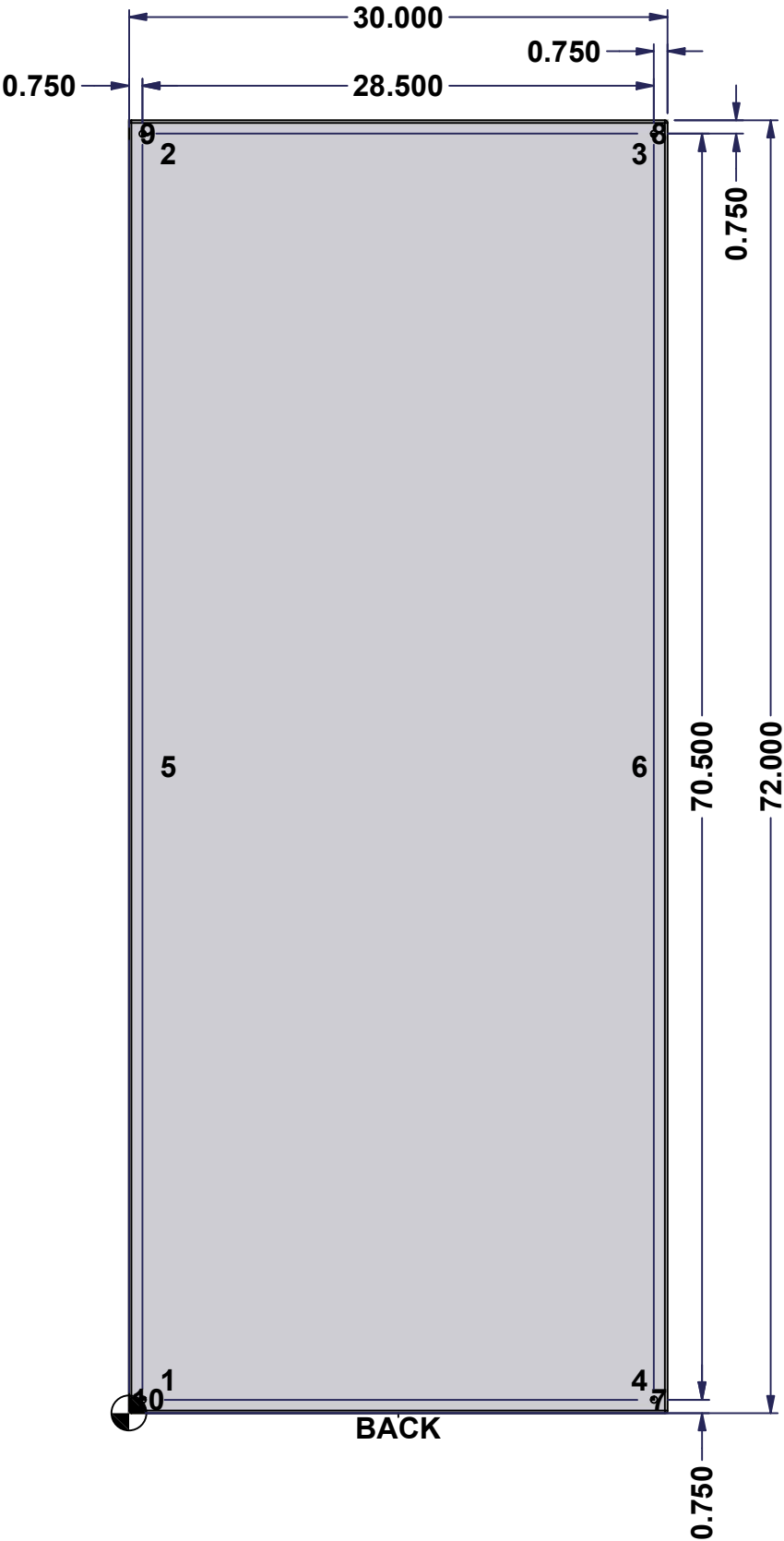
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT723024\5412EALQT723024.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412EALQT 72" x 30" x 24" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412EALQT723024B			

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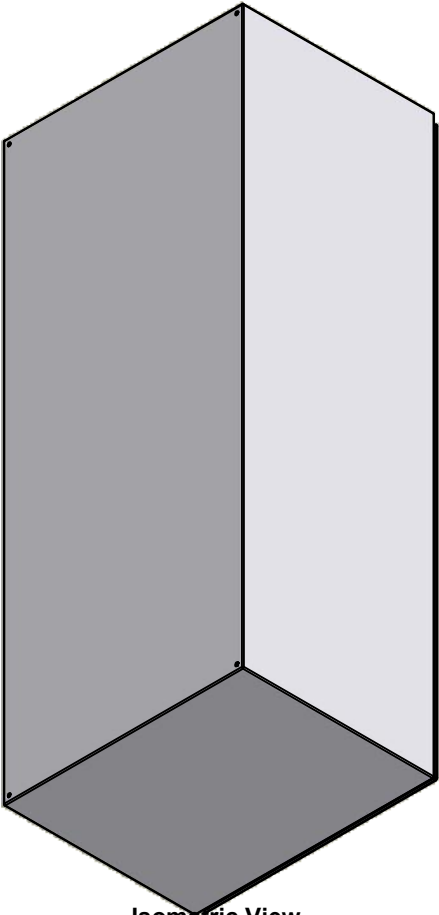
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Tolerance ±1/32" unless otherwise specified

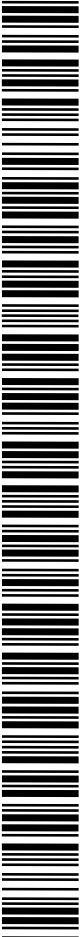
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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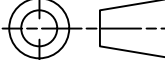


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-12-23
Material Matière Aluminum 5052-H32 (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EALQT723024B-P	0	5412EALQT 72" x 30" x 24" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.
5412EALQT 72" x 30" x 24" Body	
Part Number Numéro Pièce 5412EALQT723024B	Rev. 0
	6 9

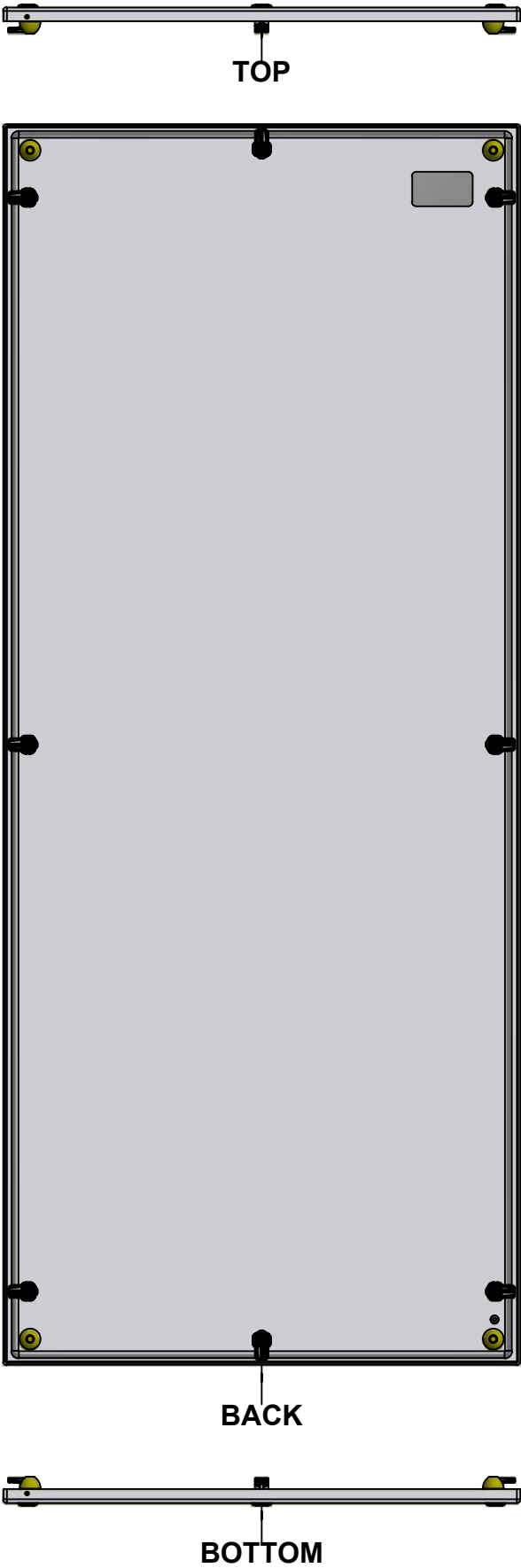
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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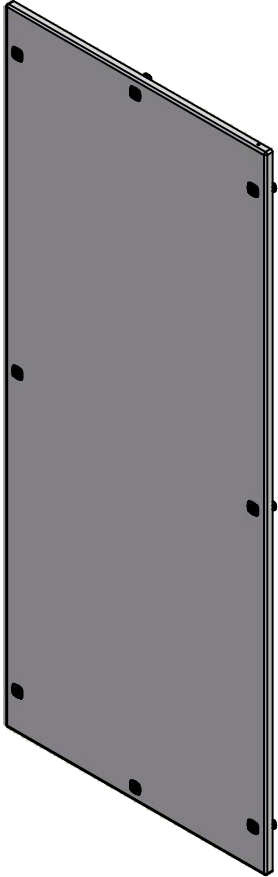


0.000
0.800
LEFT

0.000
29.918
FRONT

71.803
0.000
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2014-12-23
Material Matière Aluminum 5052-H32 (2.5mm)		
Color Couleur Asa-61 Grey		Finish Fini Smooth
Description 5412EALQT 72" x 30" Cover		Detail Rev.
Part Number Numéro Pièce 5412EALQT723024C		Rev. 7 0 9

SEE BILL OF MATERIAL ON LAST PAGE

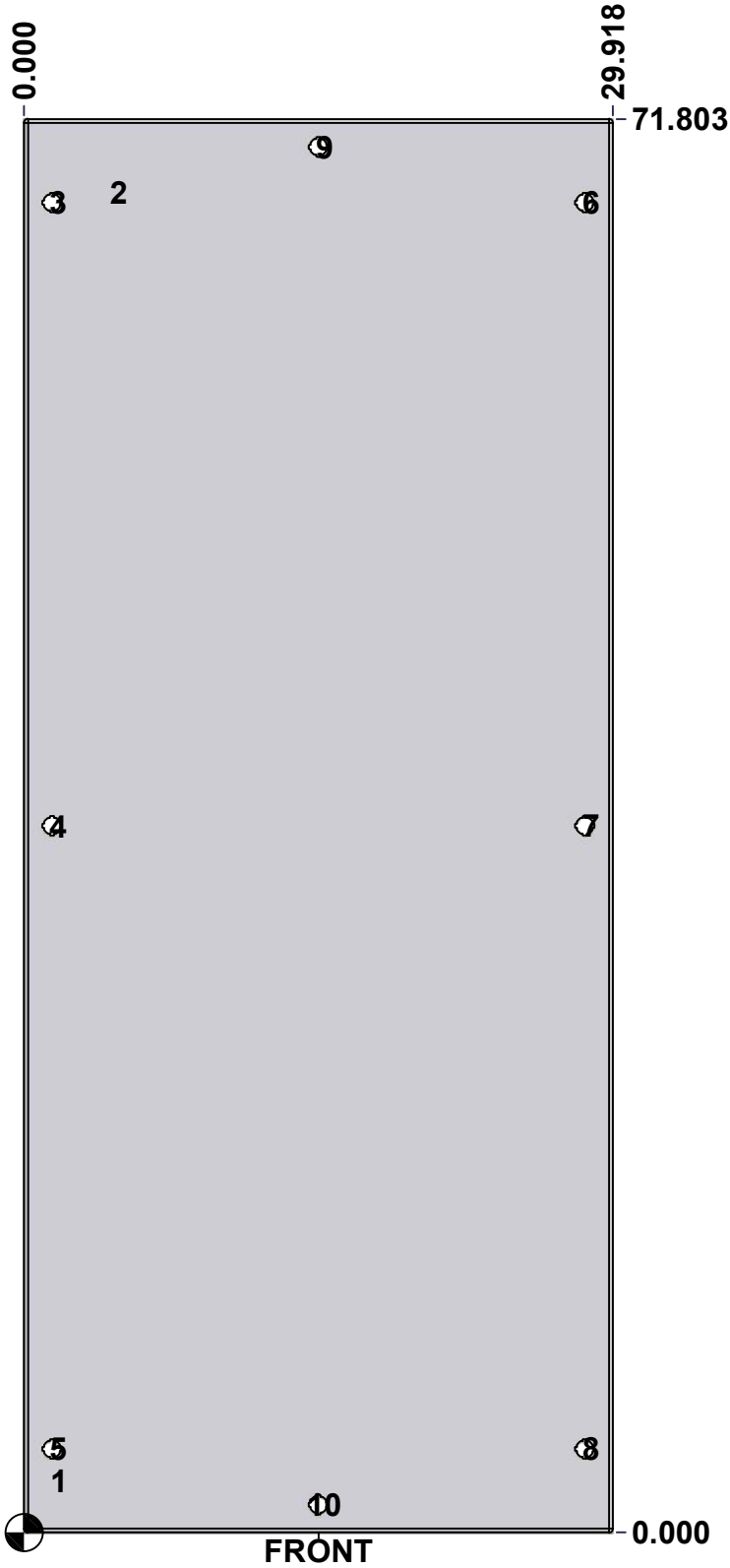
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT723024\5412EALQT723024.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	2.625	GND STUD M6 x 16mm (Inside)
2	4.500	68.053	LABEL_EXM (Inside)
3	1.424	67.553	LOCK 880 SCQ4-SL @ 180.0°
4	1.424	35.902	LOCK 880 SCQ4-SL @ 180.0°
5	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
6	28.494	67.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.494	35.902	LOCK 880 SCQ4-SL @ 0.0°
8	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
9	14.959	70.379	LOCK 880 SCQ4-SL @ 90.0°
10	14.959	1.424	LOCK 880 SCQ4-SL @ 270.0°



	Description	Status	
	5412EALQT 72" x 30" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412EALQT723024C			

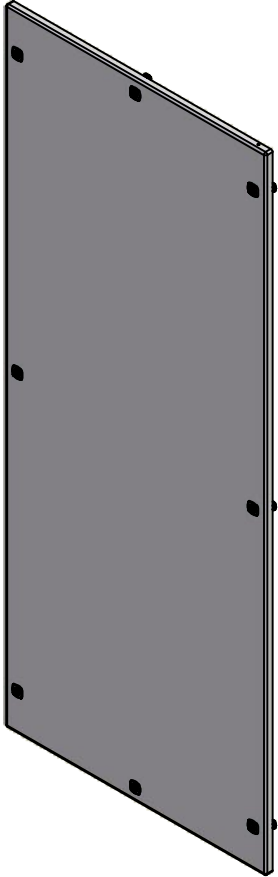
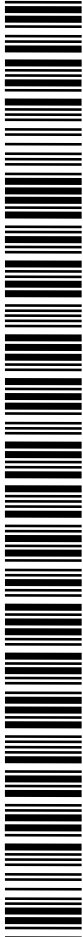
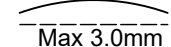
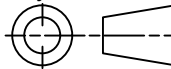
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412EALQT723024\5412EALQT723024.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 2014-12-23
Material Matière Aluminum 5052-H32 (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412EALQT 72" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412EALQT723024C			Rev. 0
			9
			9

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1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
4	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412EALQT723024G	0	5412EALQT 72" x 30" Cover Gasket Part
1	5412EALQT723024C-P	0	5412EALQT 72" x 30" Cover Part
8	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

A full-page view of a blank sheet of graph paper. The page is covered by a uniform grid of small squares. There are four binder holes punched along the left edge of the paper. The paper appears slightly aged or off-white.

— **69.582**

— 0.000



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Max 3.0mm

Max 3.0mm
Projection

Date	23-Jan-07
------	-----------

[See Part List](#)

2

1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

