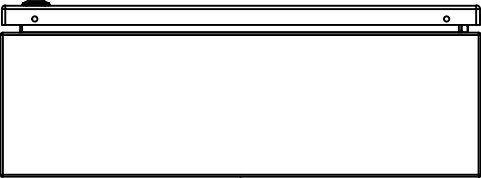


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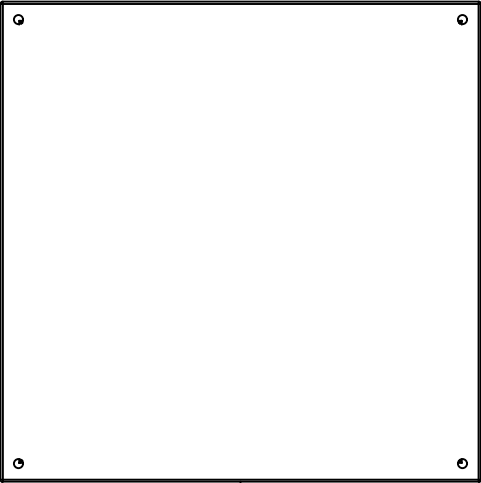
Tolerance ±1/32" unless otherwise specified

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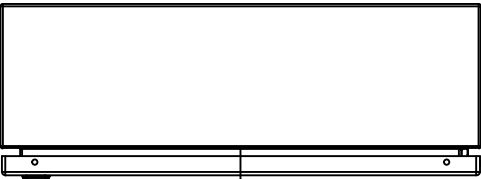
Tolérance ±1/32" sauf spécification contraire



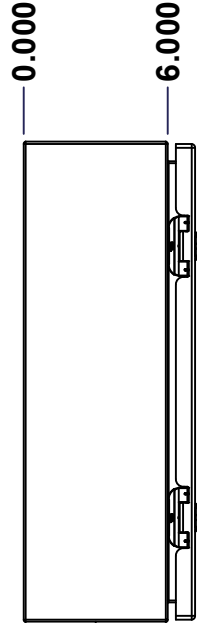
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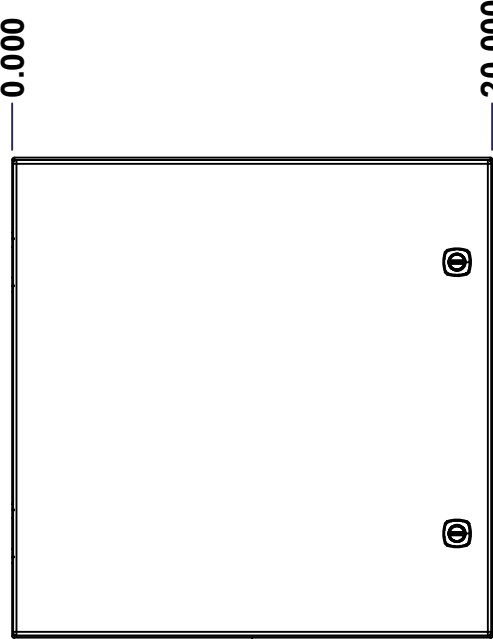
BACK



BOTTOM



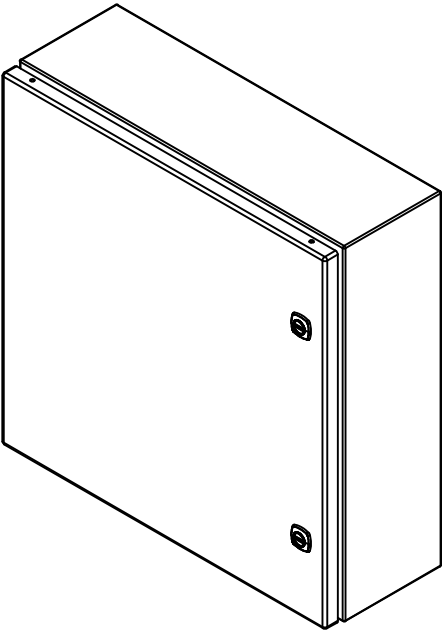
LEFT



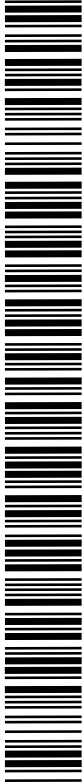
FRONT



RIGHT



Isometric View



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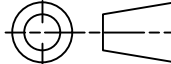


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 25-Oct-17

Material
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ES 20" x 20" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce
5412ES202006

Rev.
0

1
9

SEE BILL OF MATERIAL ON LAST PAGE

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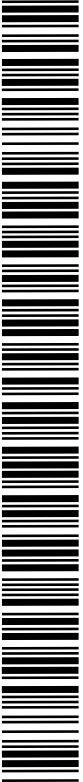
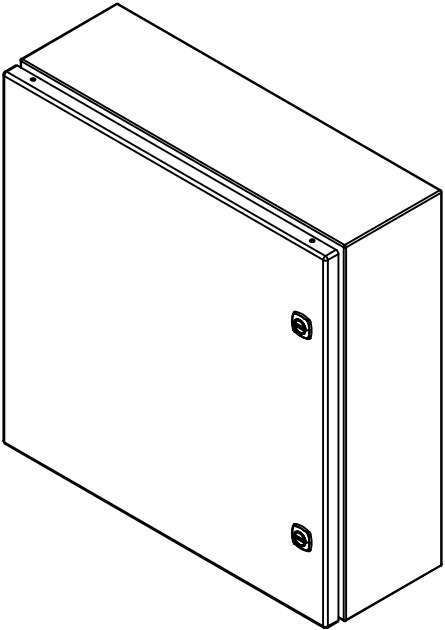
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

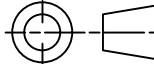


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 25-Oct-17
Material Matière	BoxCad: BoxCad
16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	Detail Rev.
5412ES 20" x 20" x 6" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ES202006	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

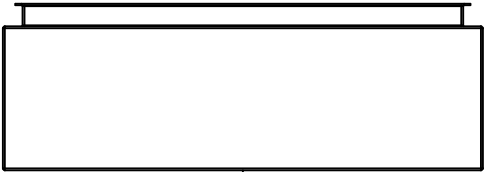
1	881 SP2020G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES202006C	0	5412ES 20" x 20" Cover
1	5412ES202006B	0	5412ES 20" x 20" x 6" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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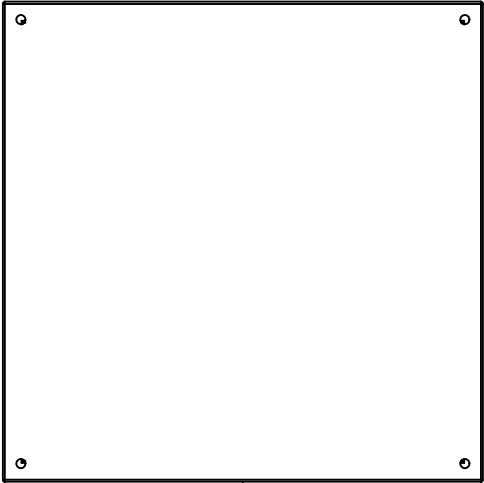
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



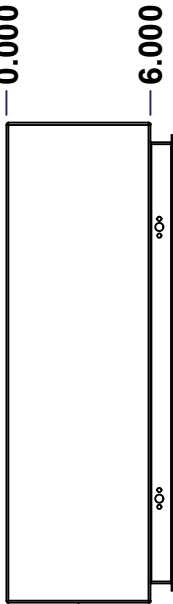
TOP



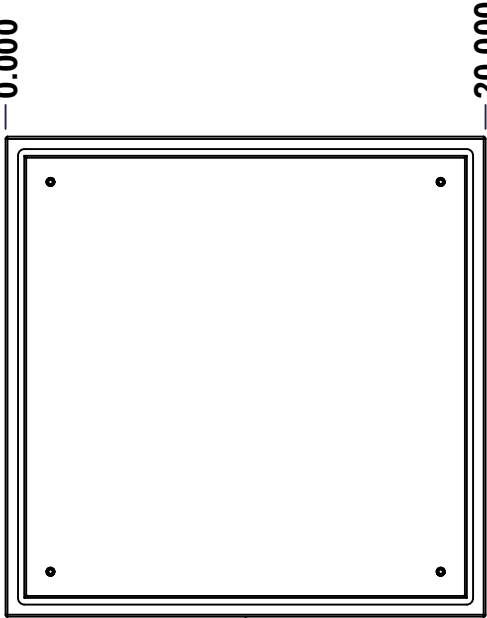
BACK



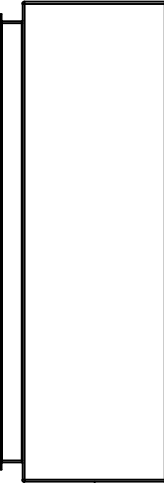
BOTTOM



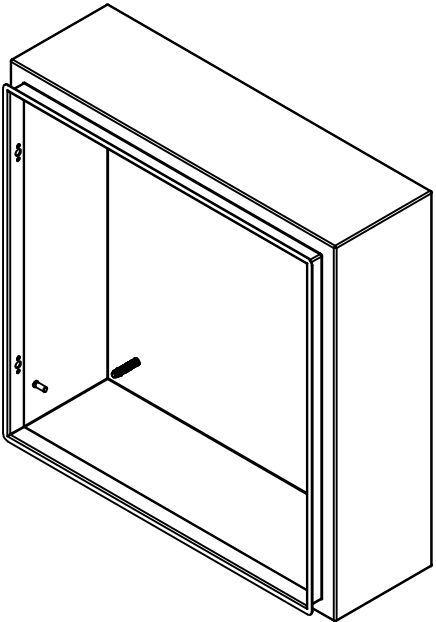
LEFT



FRONT



RIGHT



Isometric View



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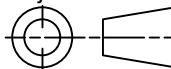


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 25-Oct-17

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 20" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES202006B

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

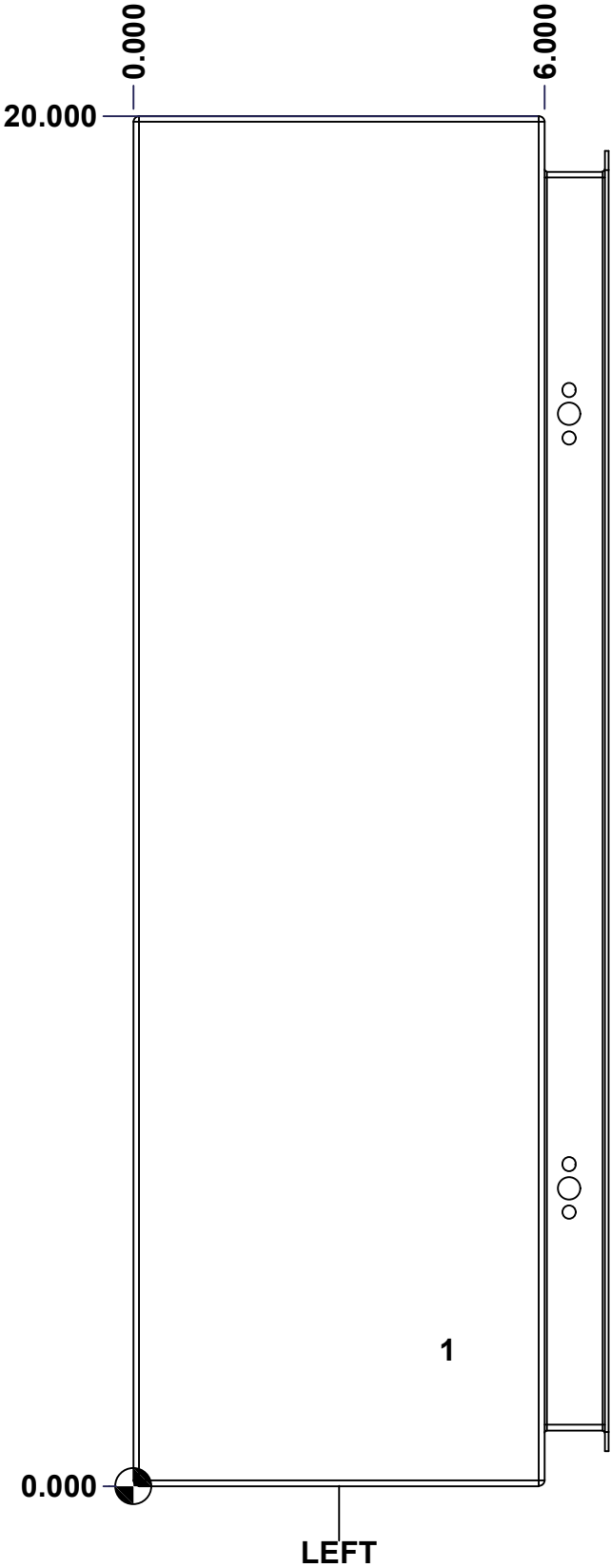
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 20" x 20" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES202006B	Rev. 0	4 9

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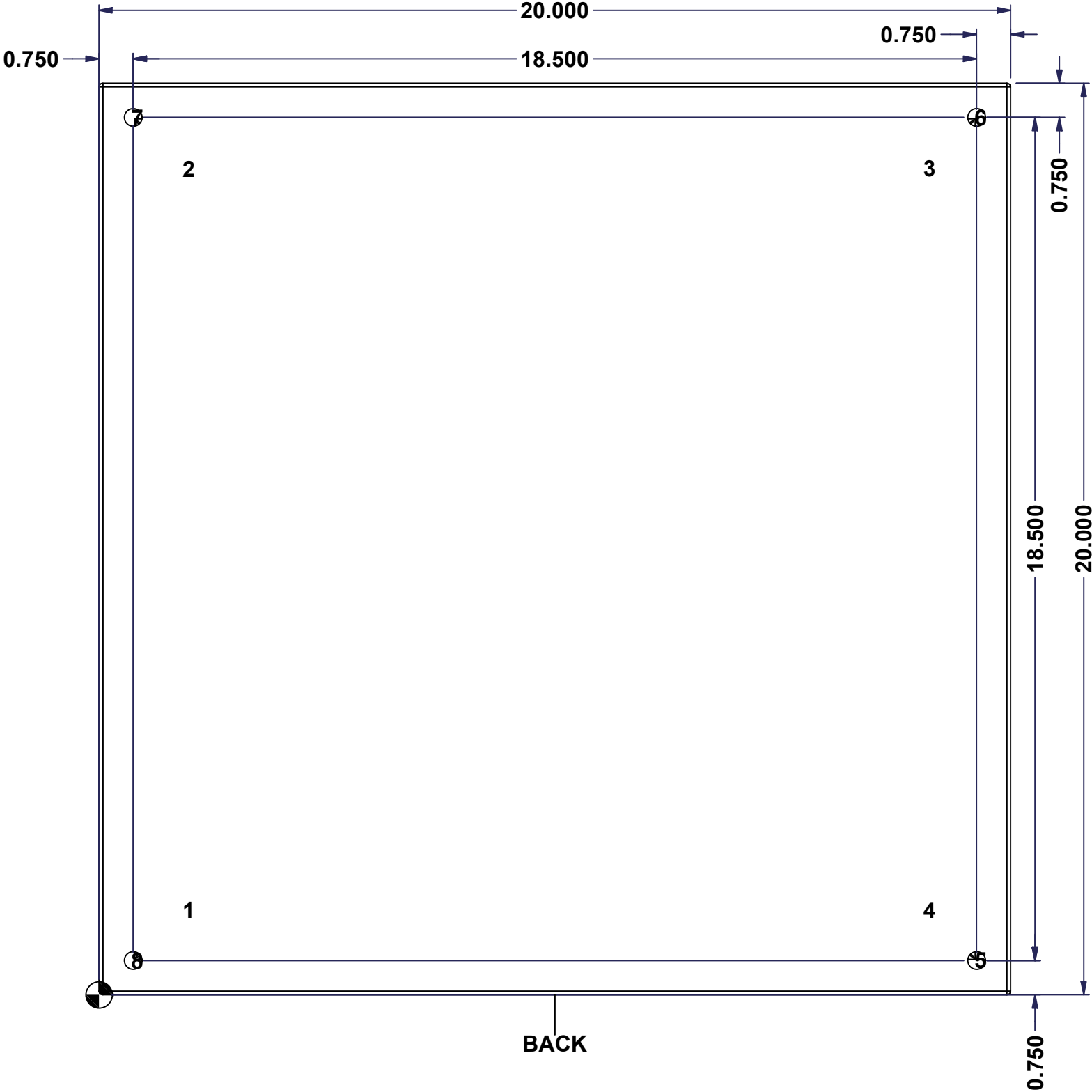
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES202006\5412ES202006.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



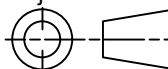
	Description 5412ES 20" x 20" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES202006B	Rev. 0	5 9

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No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 25-Oct-17	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412ES 20" x 20" x 6" Body			
Part Number Numéro Pièce		Rev.	6
5412ES202006B		0	9

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ES202006B-P	0	5412ES 20" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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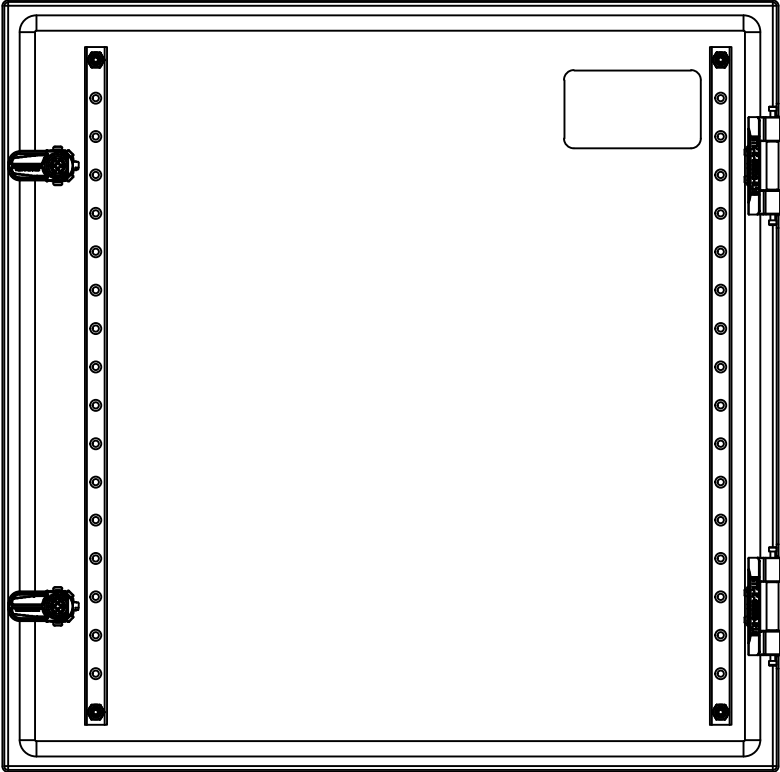
Tolerance ±1/32" unless otherwise specified

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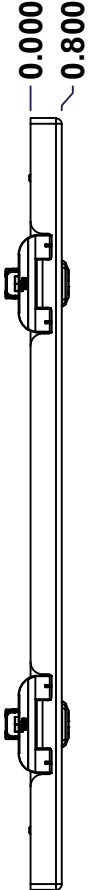
Tolérance ±1/32" sauf spécification contraire



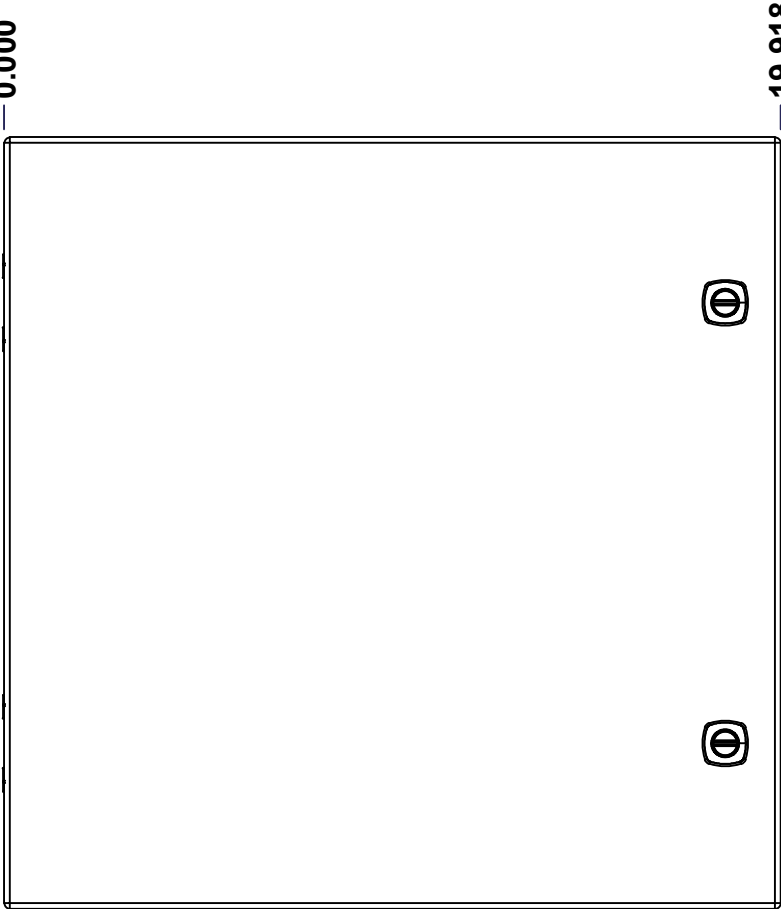
TOP



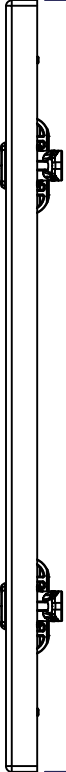
BACK



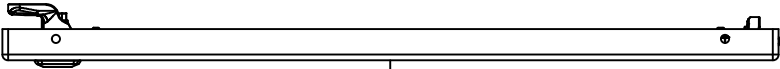
LEFT



FRONT

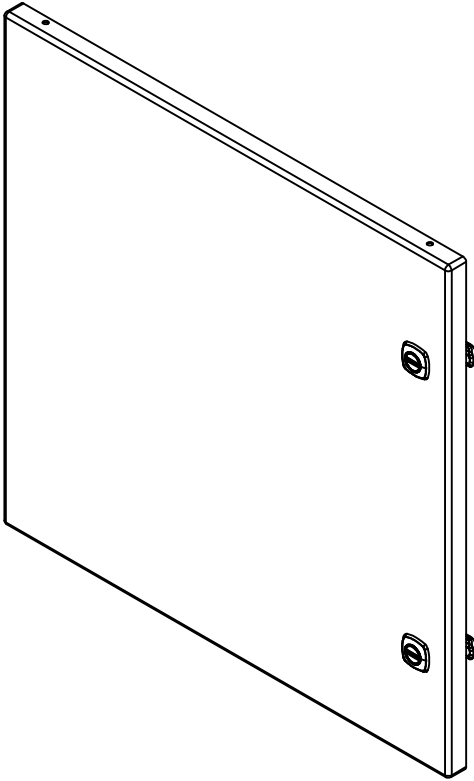


RIGHT

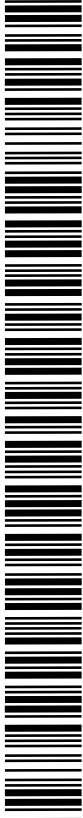


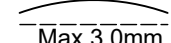
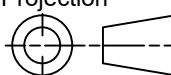
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 25-Oct-17	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 20" x 20" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
5412ES202006C			0 9

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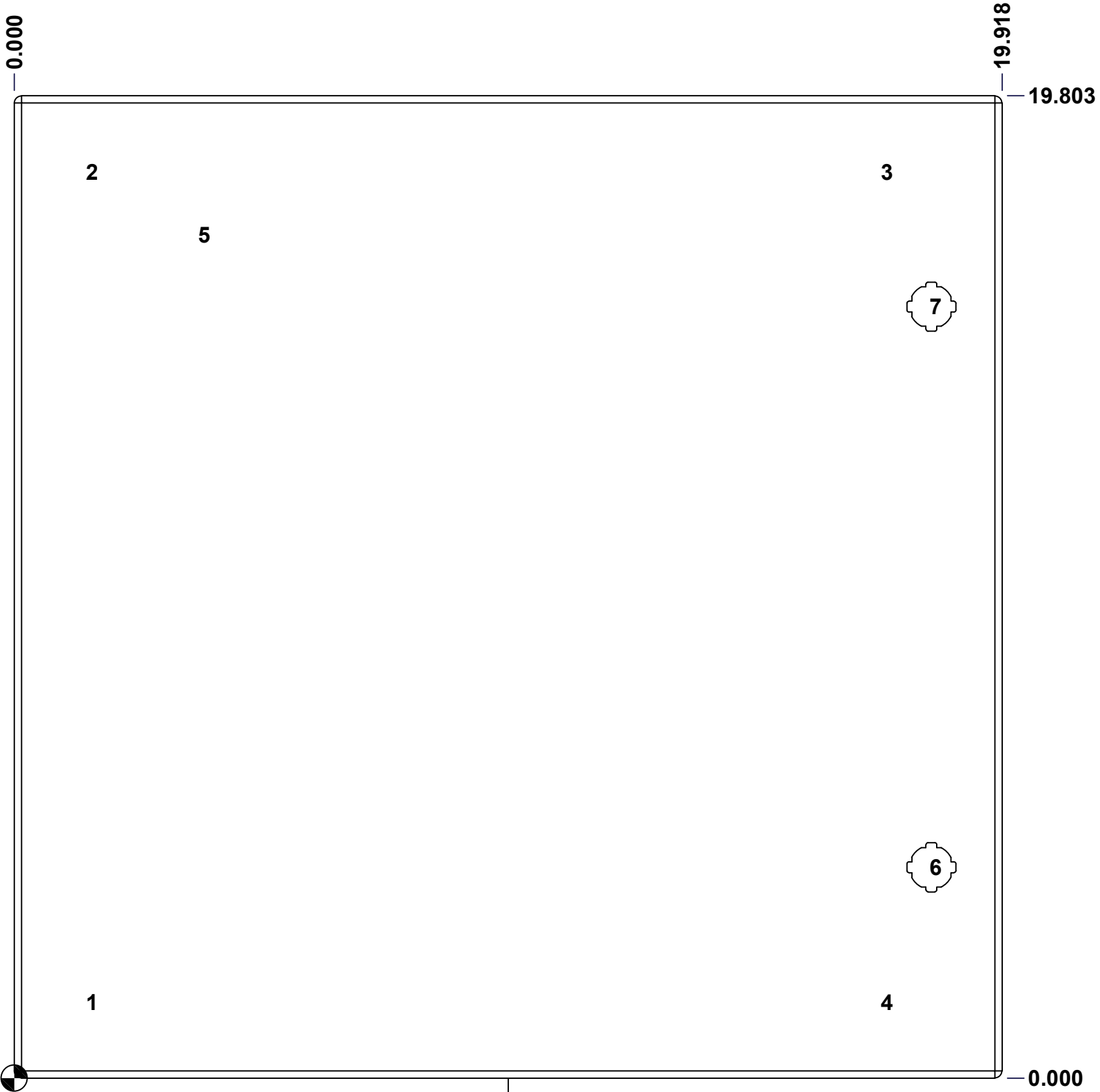
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	17.517	18.268	STUD M6 x 18mm (Inside)
4	17.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	17.000	LABEL_EXM (Inside)
6	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
7	18.494	15.553	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description	Status	
	5412ES 20" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
5412ES202006C		0	8 / 9

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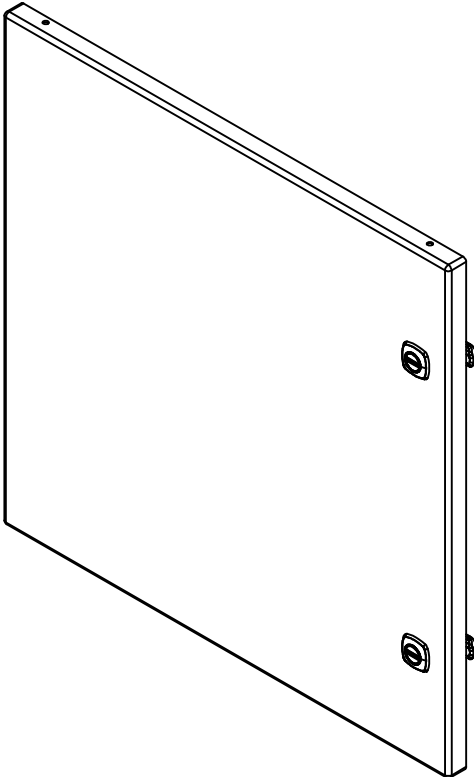
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Tolerance ±1/32" unless otherwise specified

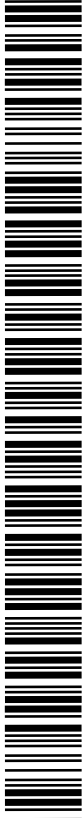
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

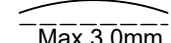
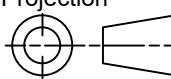


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 25-Oct-17

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 20" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES202006C

Rev.

9

9

2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES202006G	0	5412ES 20" x 20" Cover Gasket Part
1	5412ES202006C-P	0	5412ES 20" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

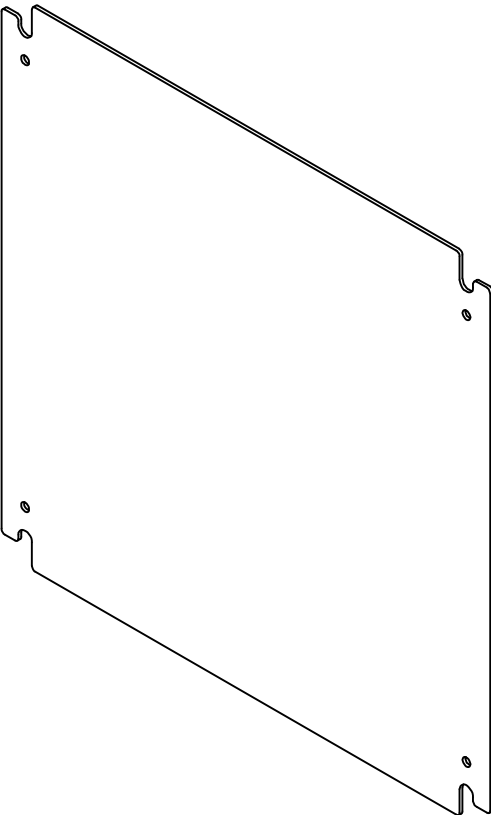
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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2020G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View


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Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07

Material Matière	See Part List
---------------------	---------------

Color Couleur	See Part List	Finish Fin	See Part List
------------------	---------------	---------------	---------------

Description	Detail Rev.
881 SP - Inner Panel	

Part Number Numéro Pièce	Rev.	1 2
881 SP2020G	0	

1	881 SP2020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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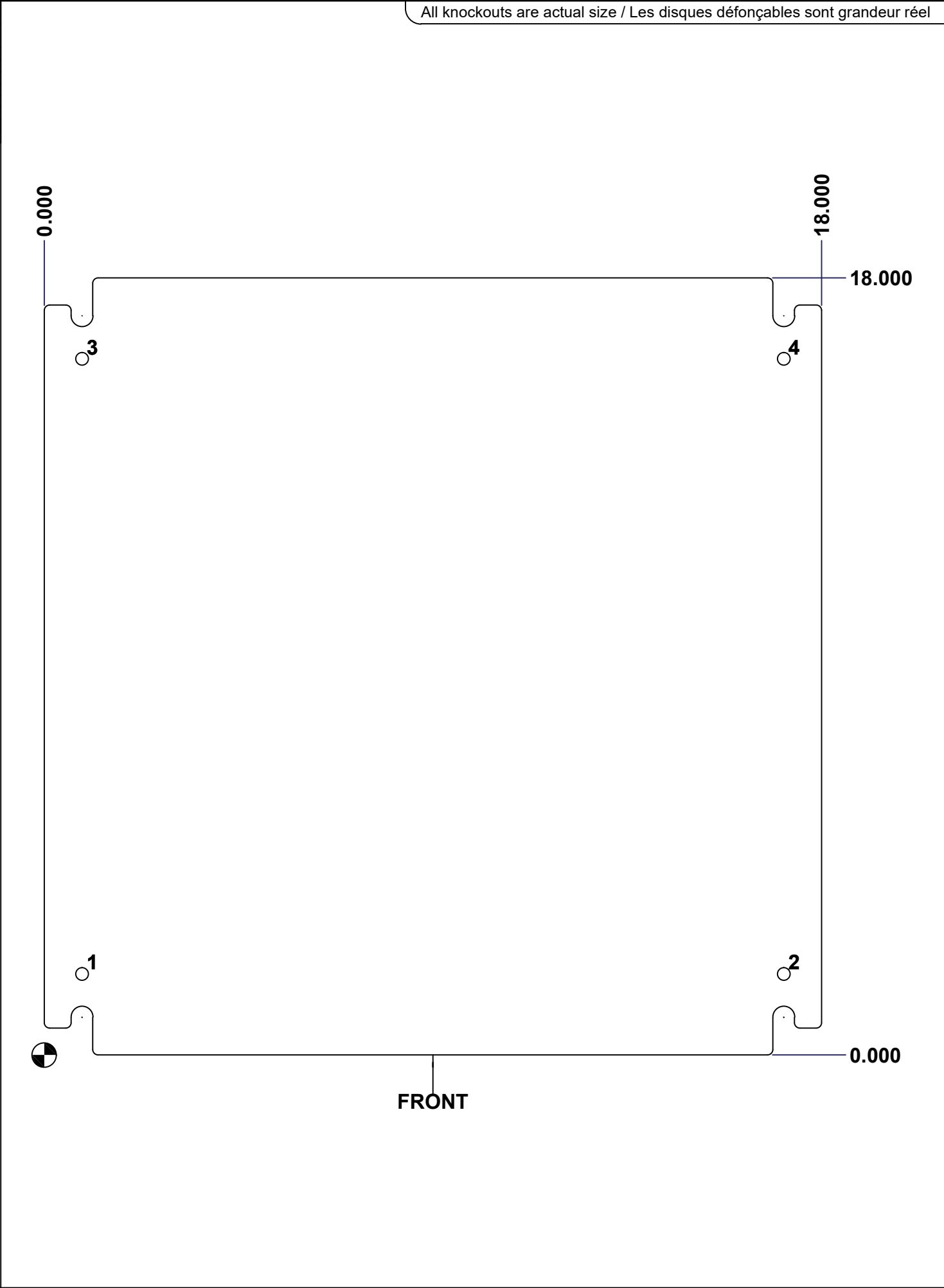
Tolerance ±1/32" unless otherwise specified

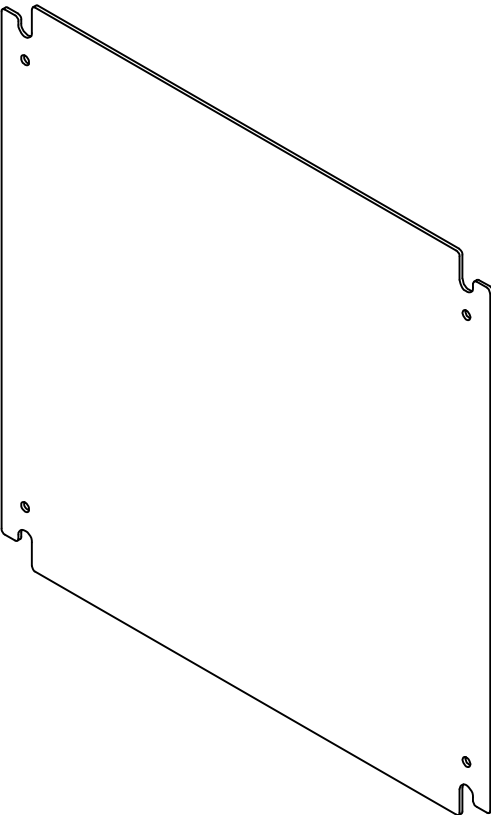
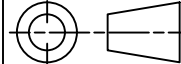
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2020G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	17.125	16.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP2020G		Rev. 0	2 2

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