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Tolerance ±1/32" unless otherwise specified

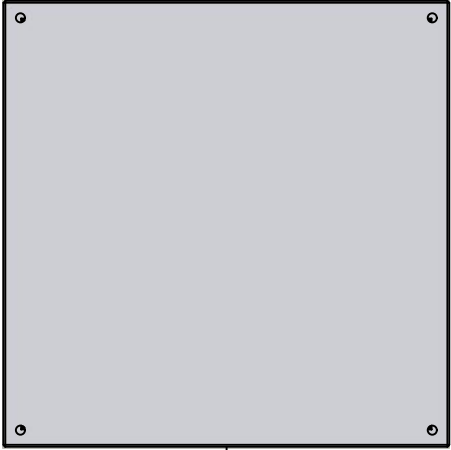
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Tolérance ±1/32" sauf spécification contraire

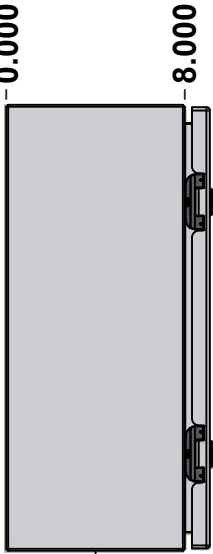
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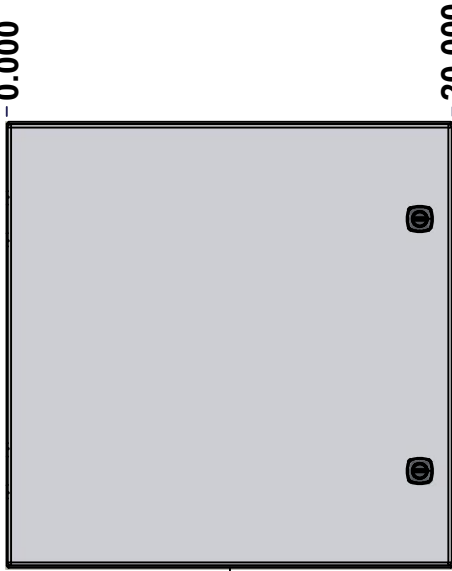
TOP



BACK



LEFT



FRONT

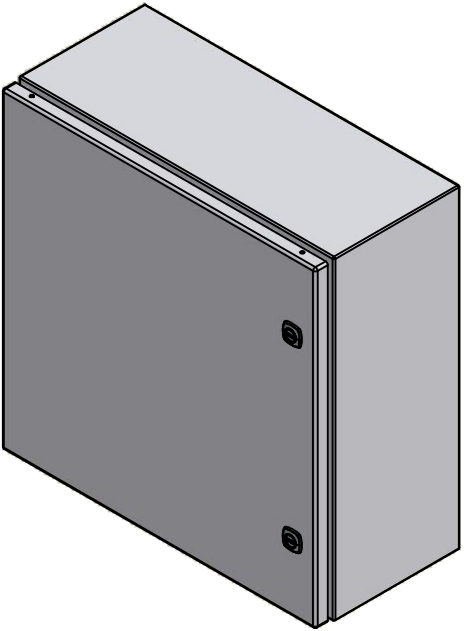


RIGHT





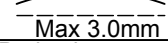
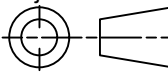
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



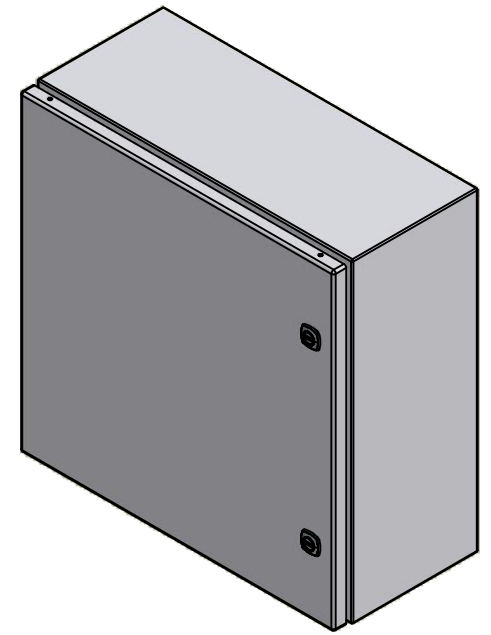
 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 10-Sep-19	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 20" x 20" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ES202008NOIP			9

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No.	Revisions	Date	By/Par

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)




Isometric View



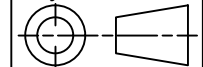
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Flatness	
Aplatissement	



Max 3.0mm

Projection



Customer Client	
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Date	
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Drawn By
Dessiné P

BoxCad: BoxCad

Date	10-Sep-19
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Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color

Asa-61 Grey

Finish

Smooth

Description

Description	5412ES 20" x 20" x 8" Assembly
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Detail Rev.

	Part Number Numéro Pièce
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5412ES202008NOIP

Rev.	
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES202008NOIPC	0	5412ES 20" x 20" Cover
1	5412ES202008NOIPB	0	5412ES 20" x 20" x 8" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

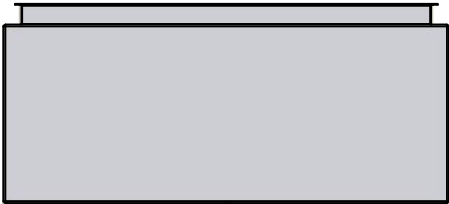
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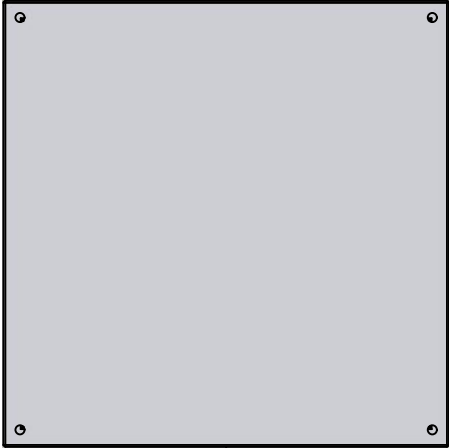
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Tolérance ±1/32" sauf spécification contraire

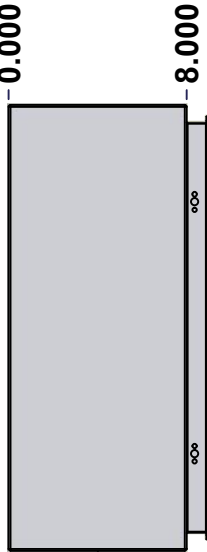
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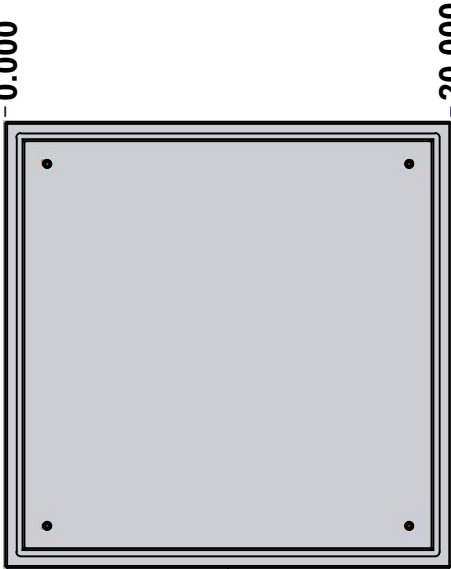
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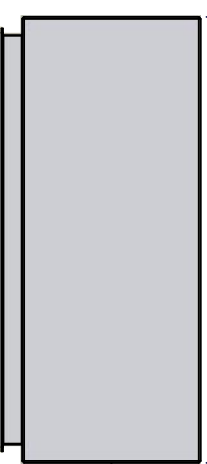
BACK



LEFT



FRONT

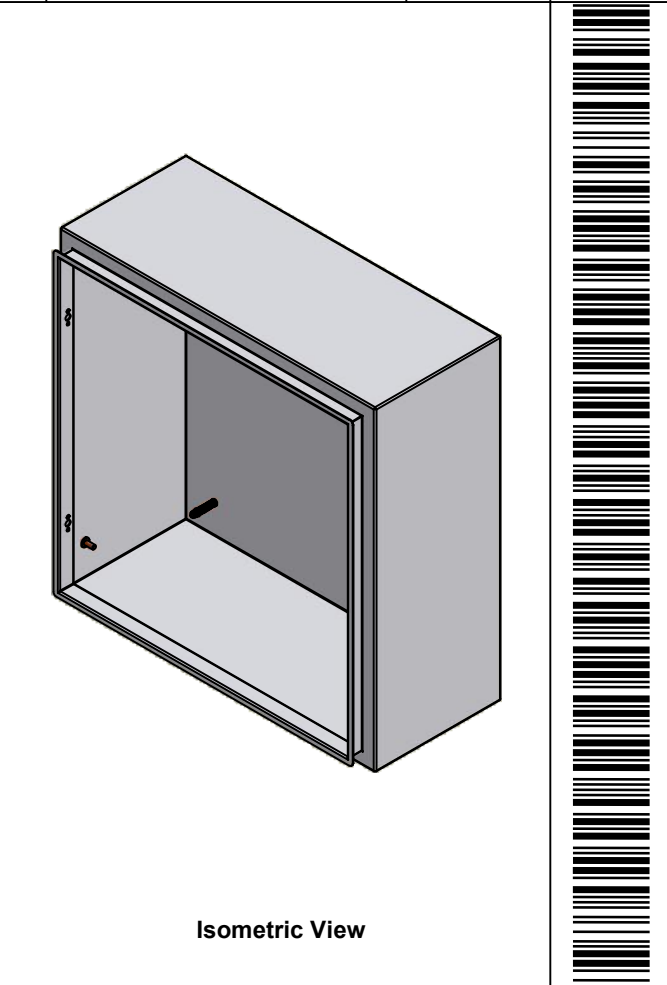


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

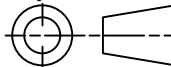


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Sep-19
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fin Smooth
Description 5412ES 20" x 20" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ES202008NOIPB	Rev. 0
	3 9

SEE BILL OF MATERIAL ON LAST PAGE

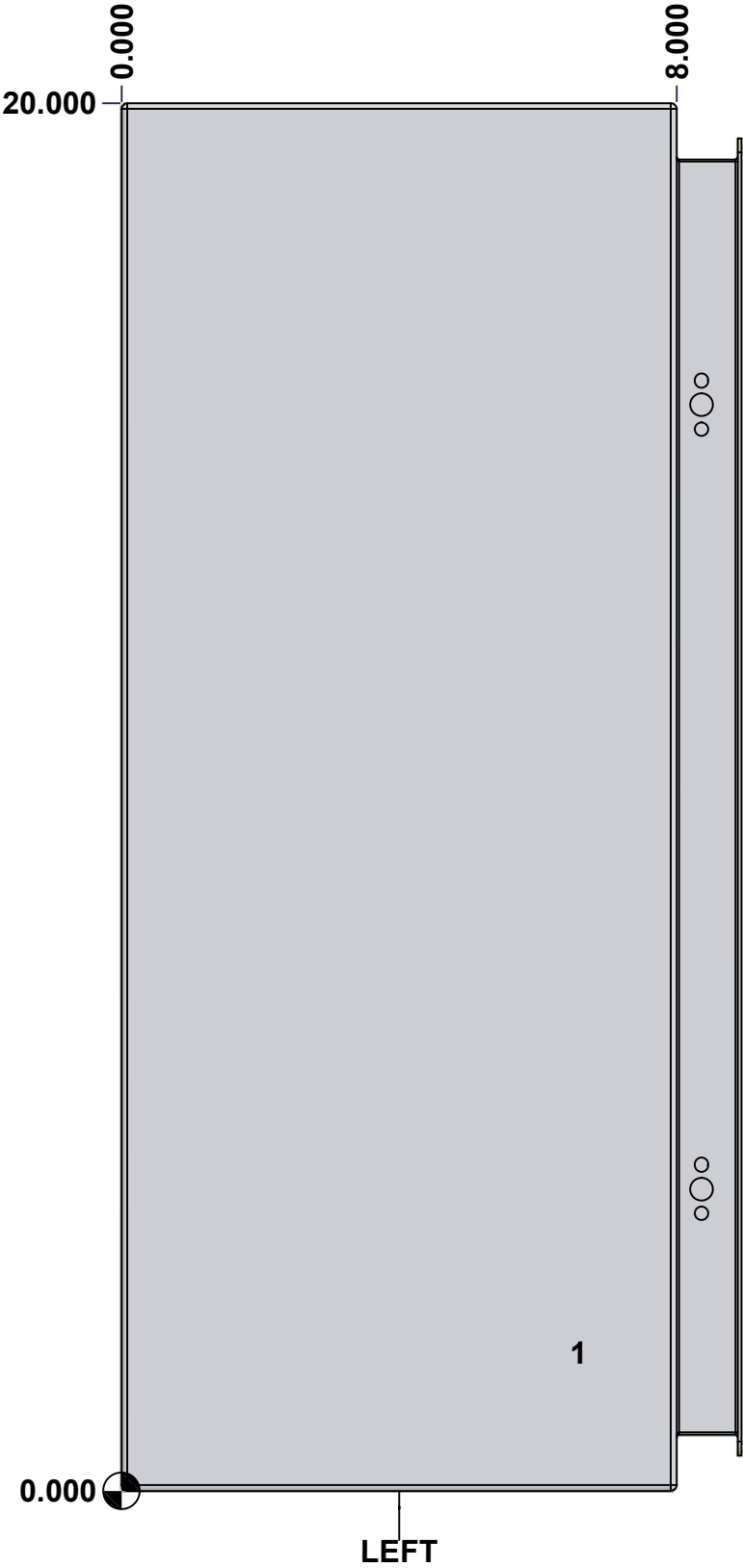
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 20" x 20" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES202008NOIPB	Rev. 0	4 9

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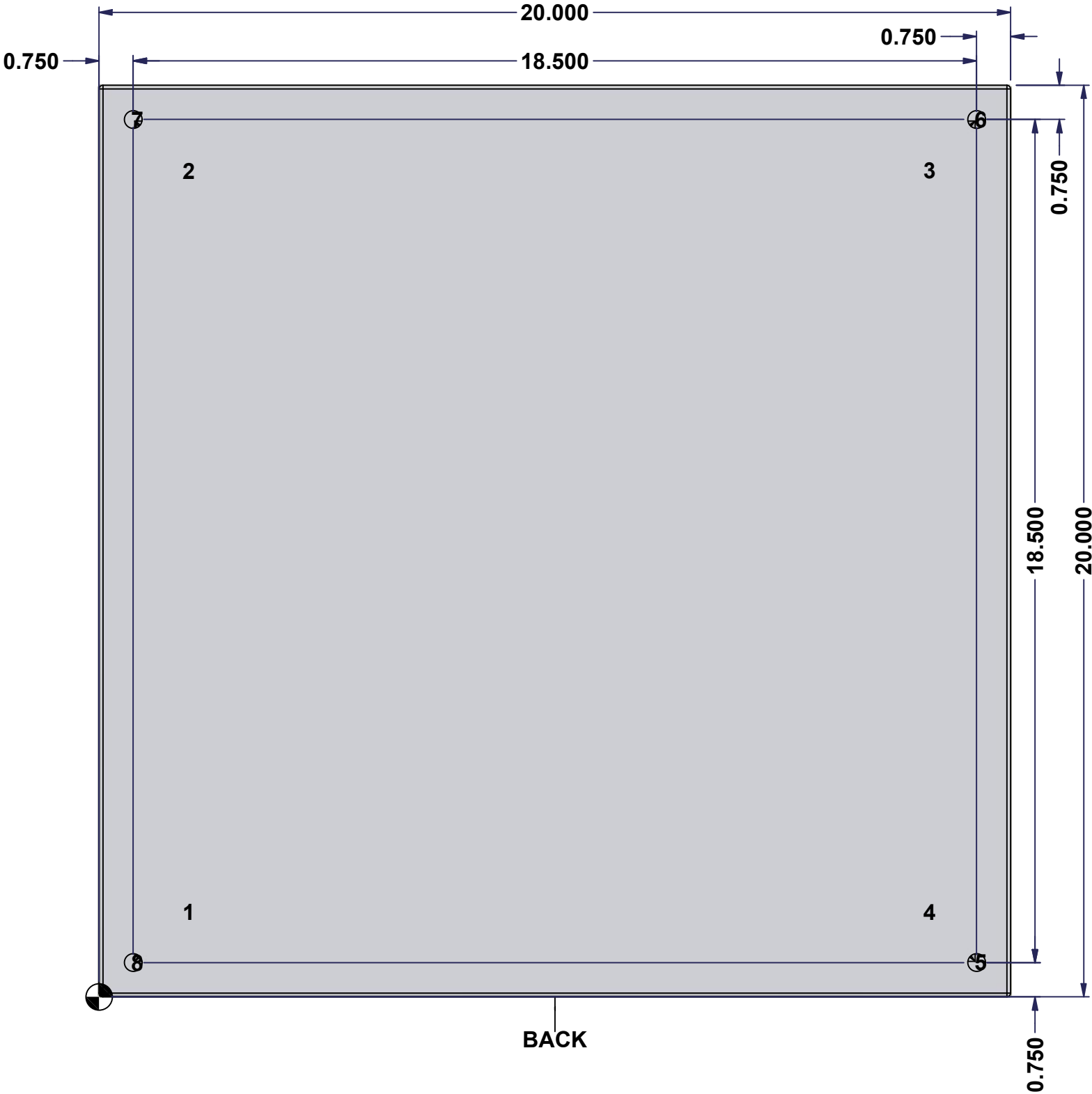
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description	Status	
	5412ES 20" x 20" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ES202008NOIPB	0	9

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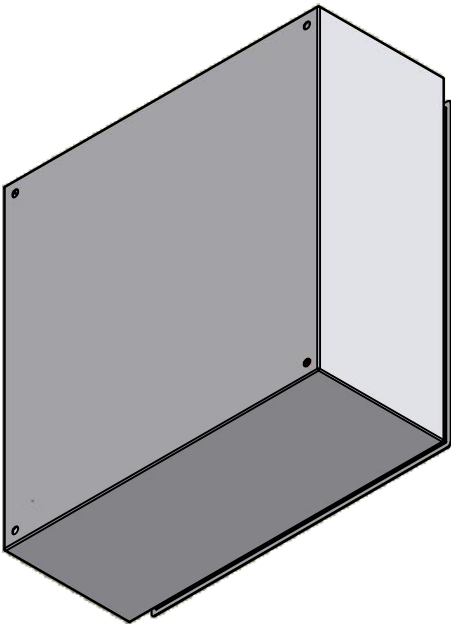
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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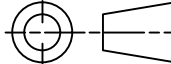


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Sep-19
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ES 20" x 20" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ES202008NOIPB	Rev. 6 0 9

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES202008NOIPB-P	0	5412ES 20" x 20" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

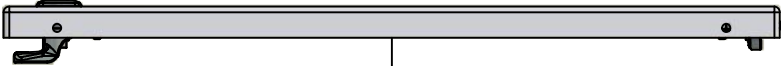
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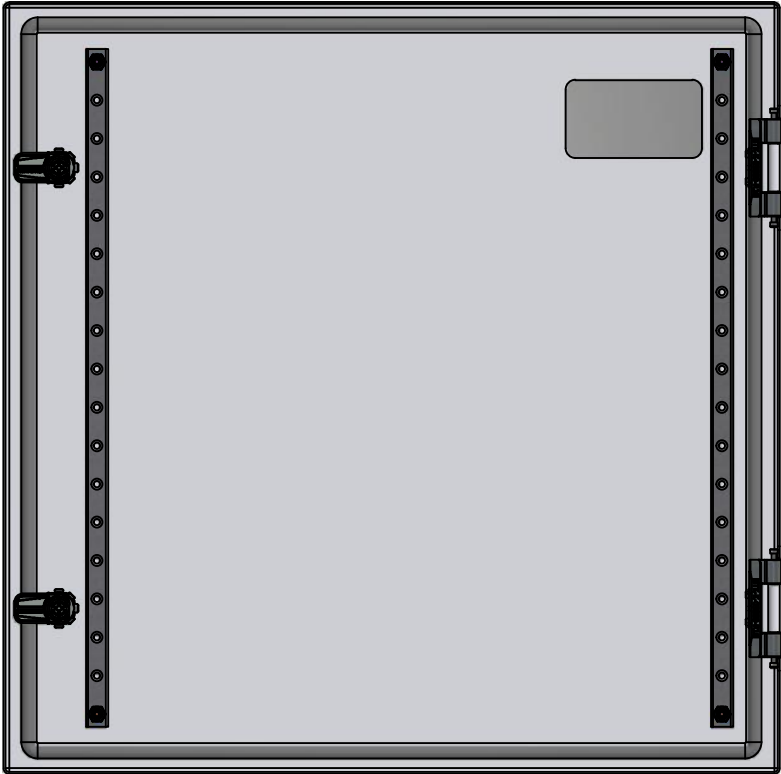
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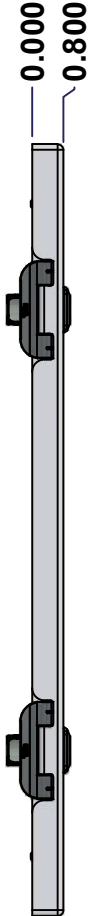
TOP



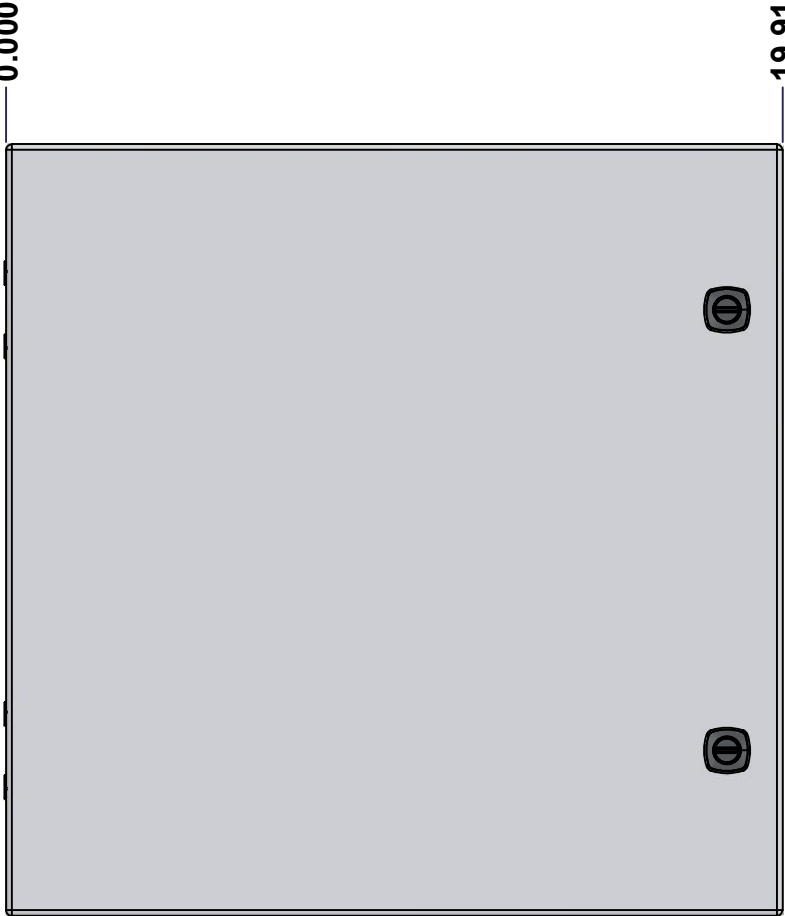
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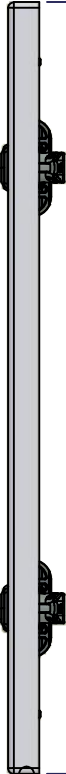
BOTTOM



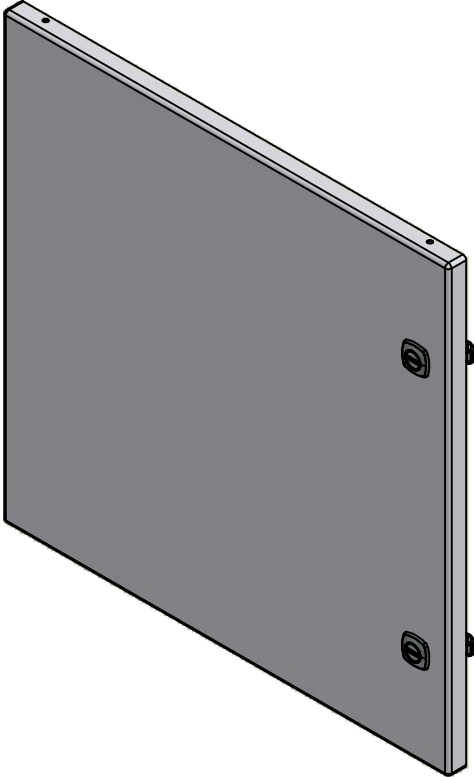
LEFT



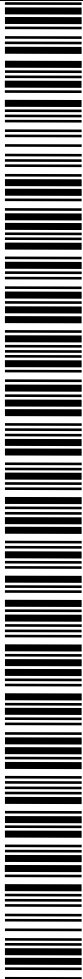
FRONT



RIGHT



Isometric View

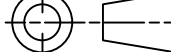


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10-Sep-19

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 20" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES202008NOIPC

Rev.

7

0

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SEE BILL OF MATERIAL ON LAST PAGE

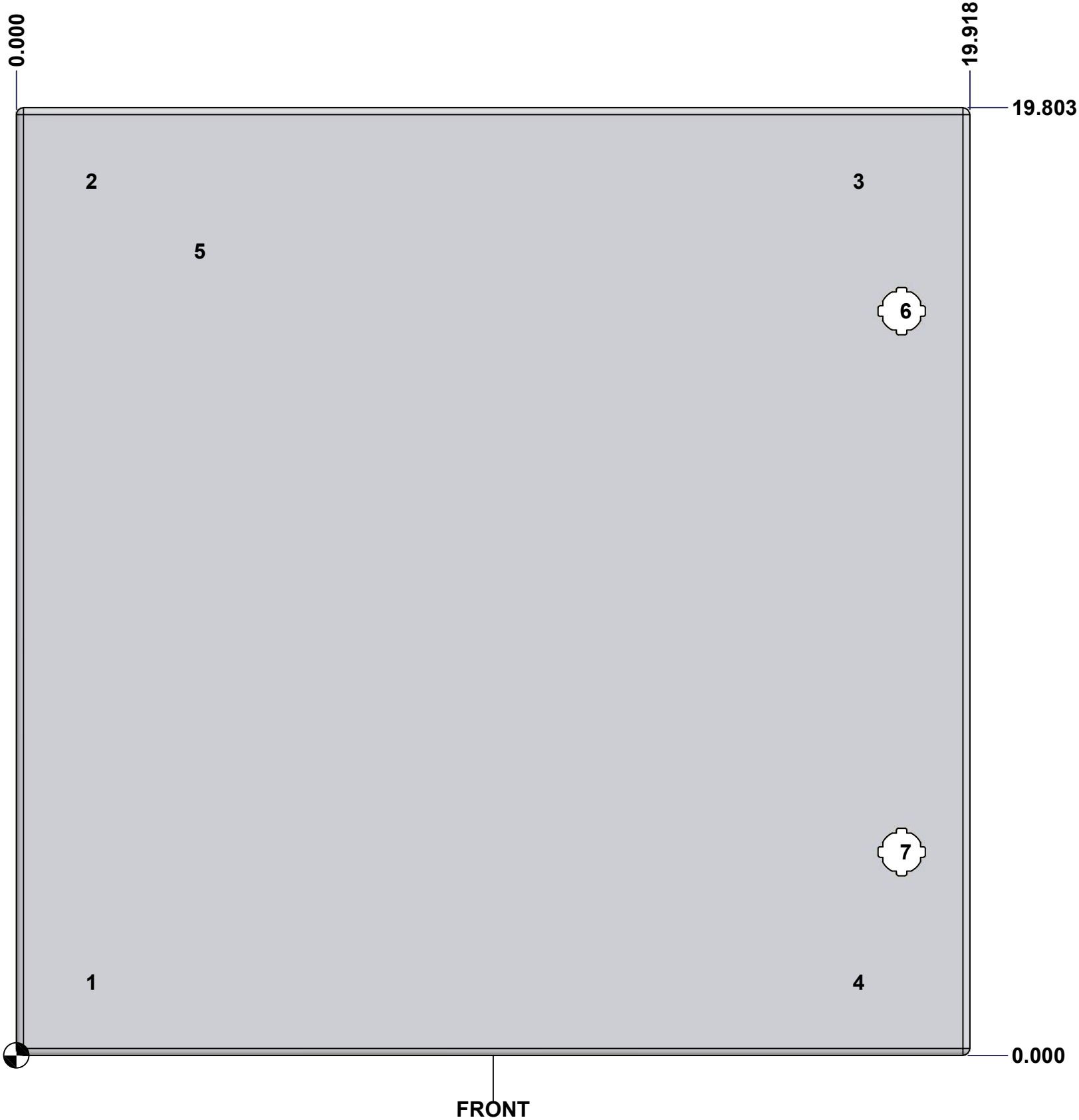
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	17.517	18.268	STUD M6 x 18mm (Inside)
4	17.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	18.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



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	Description 5412ES 20" x 20" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ES202008NOIPC	Rev. 0	8 9

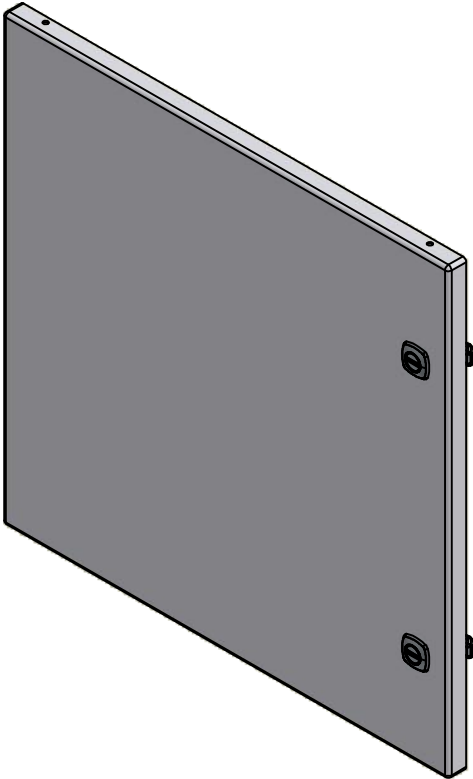
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

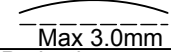
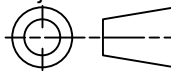


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10-Sep-19

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 20" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES202008NOIPC

Rev.

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES202008NOIPG	0	5412ES 20" x 20" Cover Gasket Part
1	5412ES202008NOIPC-P	0	5412ES 20" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			