

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw

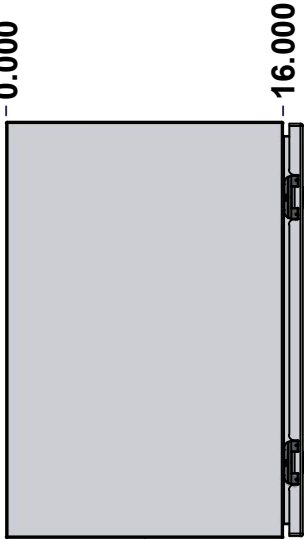
Tolérance ±1/32" sauf spécification contraire



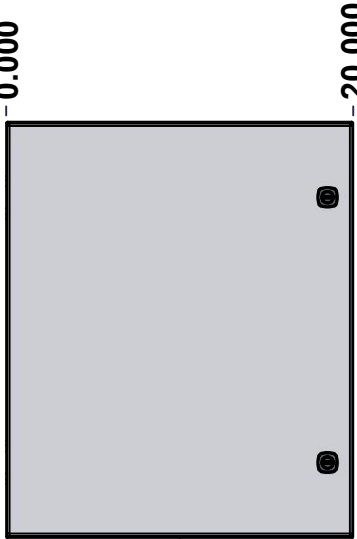
TOP



BACK



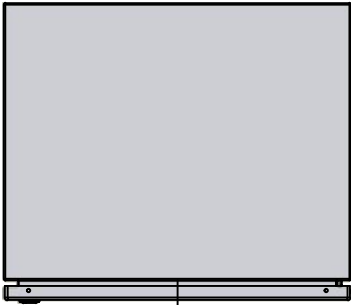
LEFT



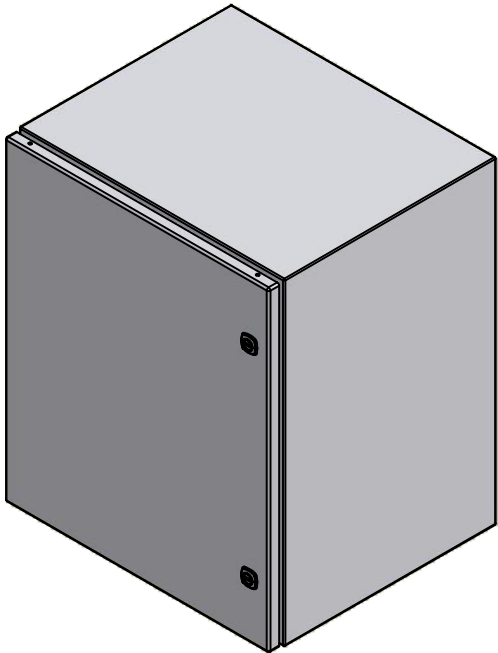
FRONT



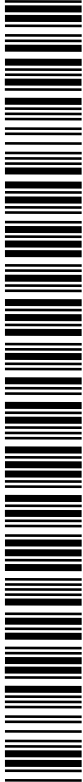
RIGHT



BOTTOM



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

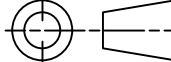


Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 2017-11-02

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412ES 24" x 20" x 16" Assembly

Detail Rev.

Part Number  
Numéro Pièce

5412ES242016

Rev.

1

9


SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



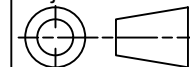
### Isometric View

Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)



Max 3.0mm

Projection	
------------	--



Date	
------	--

Date	2017-11-02
------	------------

Color	Asa-61 Grey
Couleur	

Finish	
Finj	Smooth

Detail Rev.	
-------------	--

Rev.

2

9

1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES242016C	0	5412ES 24" x 20" Cover
1	5412ES242016B	0	5412ES 24" x 20" x 16" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw

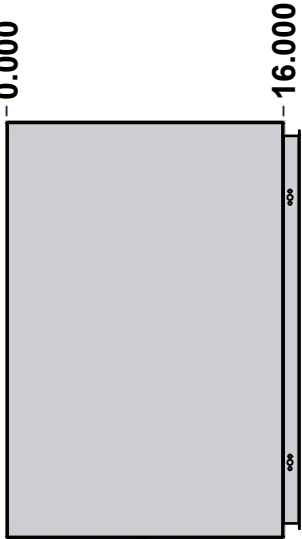
Tolérance ±1/32" sauf spécification contraire



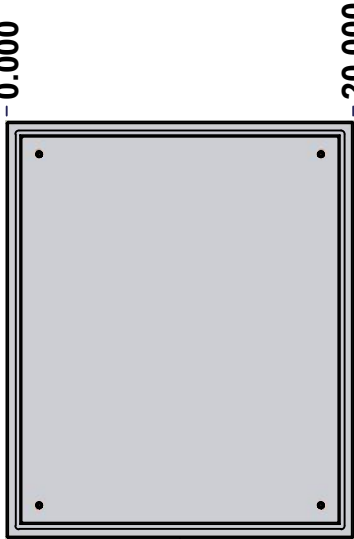
TOP



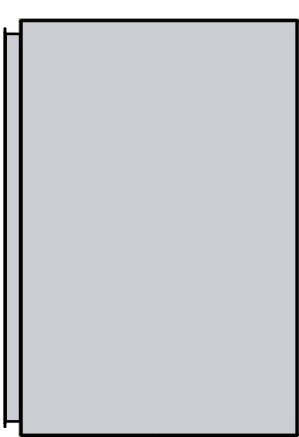
BACK



LEFT



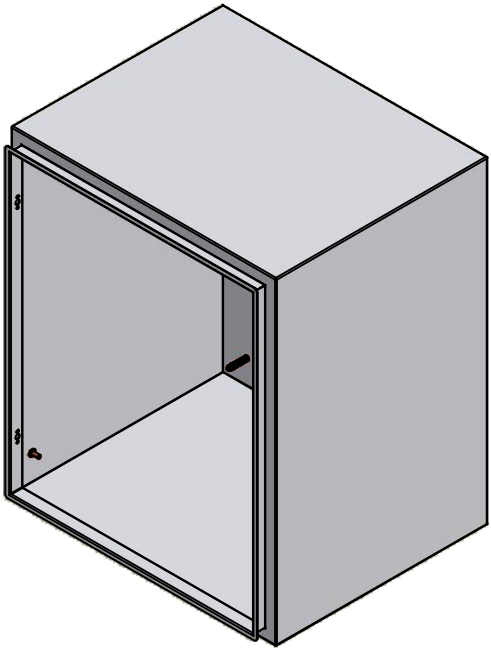
FRONT



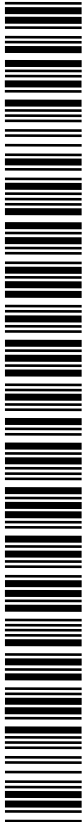
RIGHT



BOTTOM



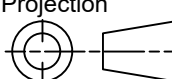


Isometric View

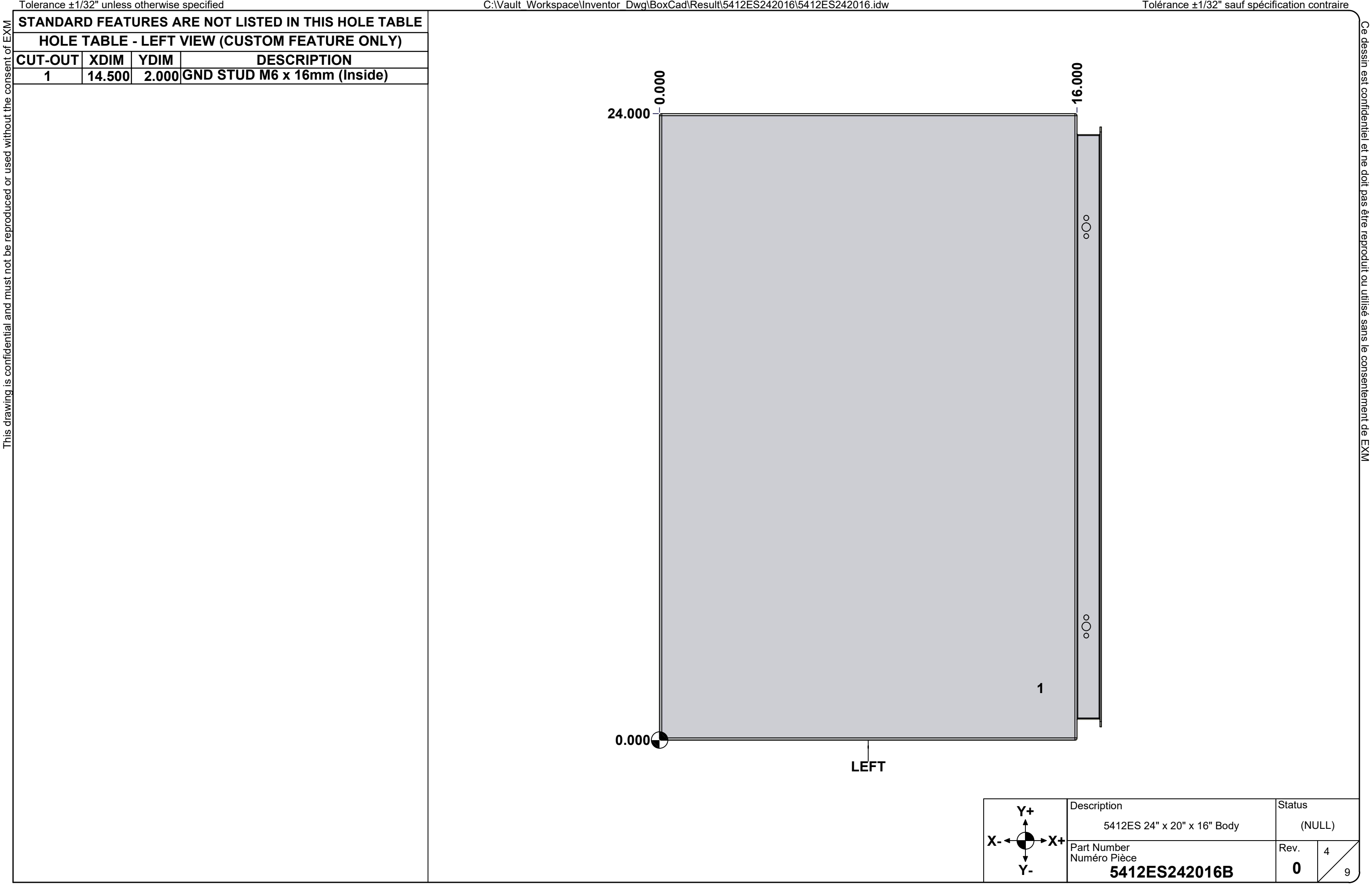


Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div>		Flatness Aplatissement <div></div> <div>Max 3.0mm</div>	
		Projection <div></div>	
Customer Client		Date	
Drawn By Dessiné Par		Date 2017-11-02	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 24" x 20" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
5412ES242016B		0	9

SEE BILL OF MATERIAL ON LAST PAGE



This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

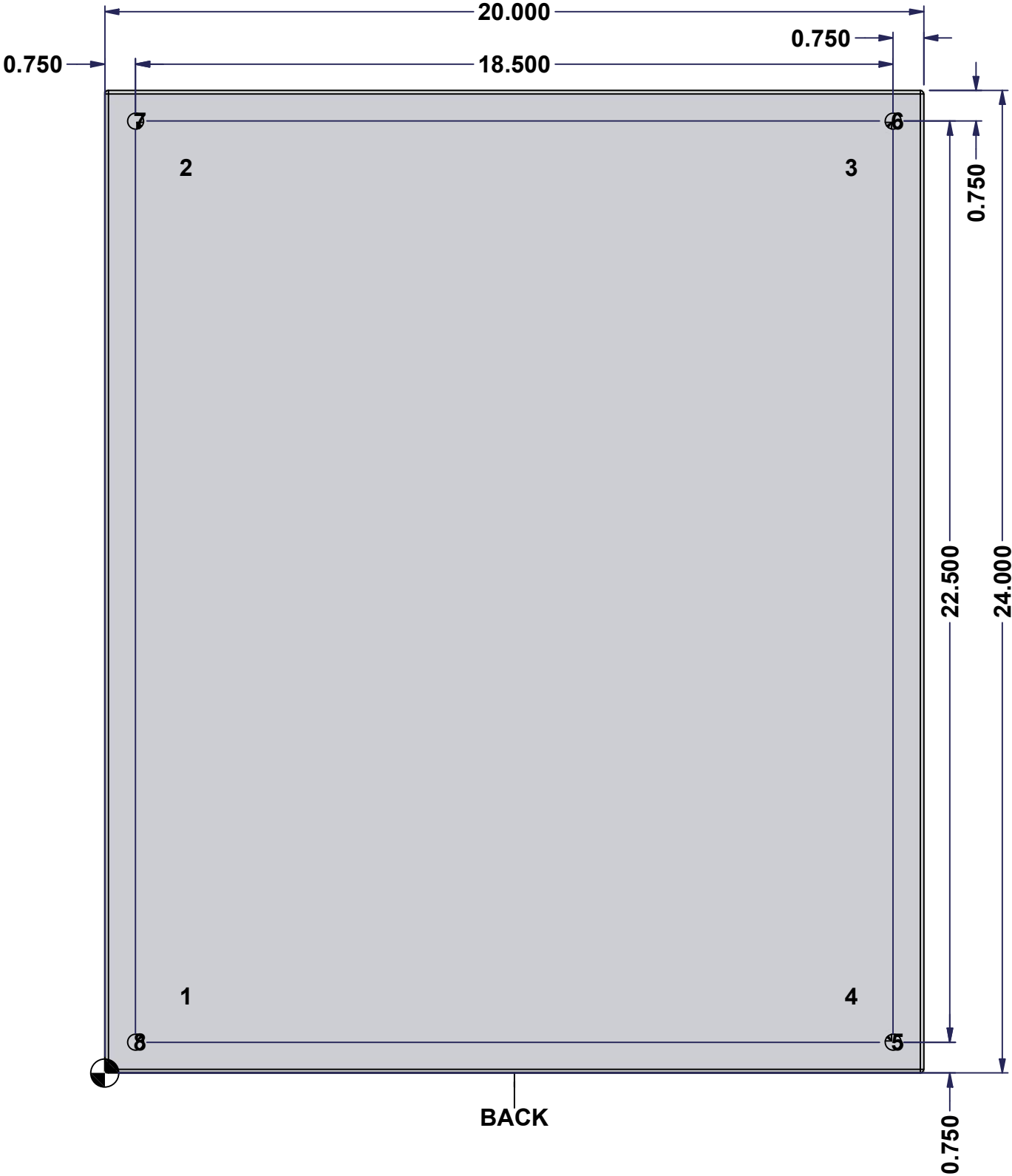
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ES 24" x 20" x 16" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ES242016B			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw

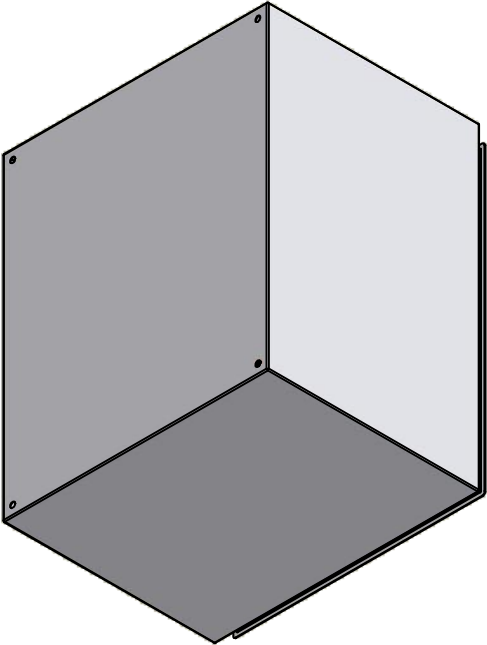
Tolérance ±1/32" sauf spécification contraire

No.

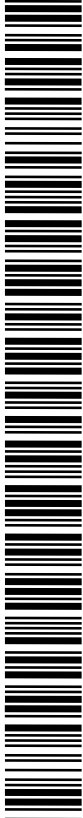
Revisions


Date

By/Par



Isometric View






Tél: (450) 979-4373

Fax: (450) 979-4626

[www.exmweb.com](http://www.exmweb.com)

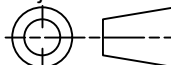
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 2017-11-02

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ES 24" x 20" x 16" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ES242016B

Rev.

6

9

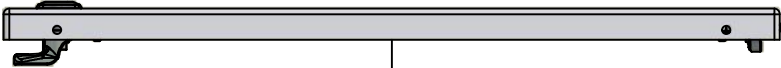
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES242016B-P	0	5412ES 24" x 20" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

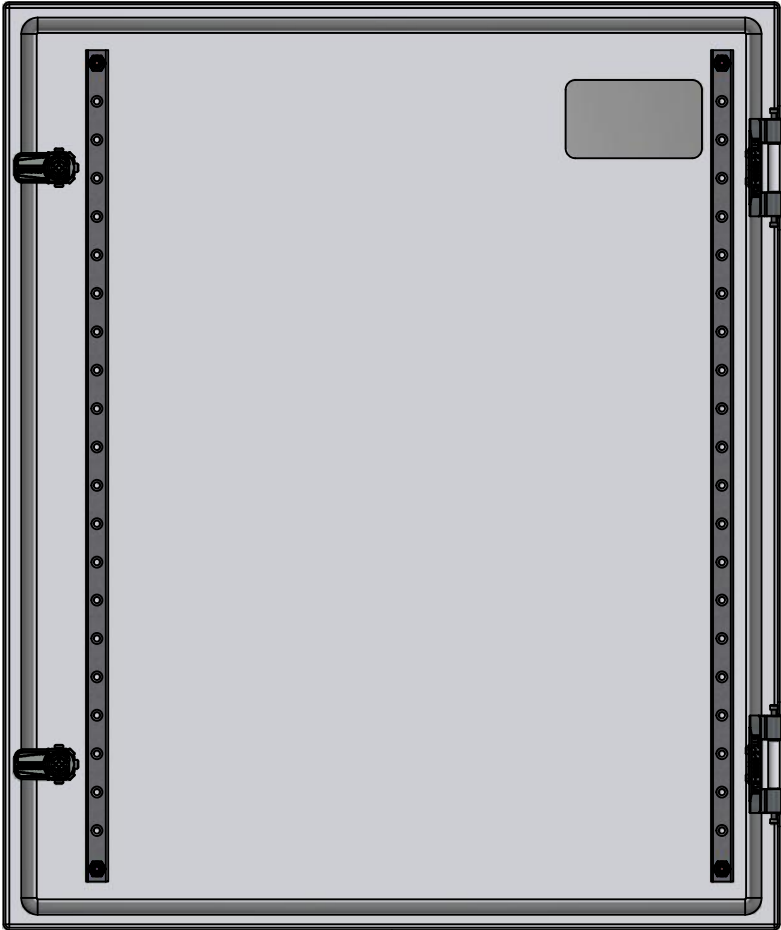
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw

Tolérance ±1/32" sauf spécification contraire



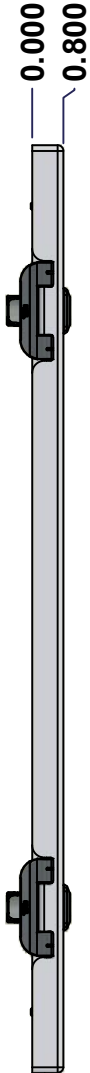
TOP



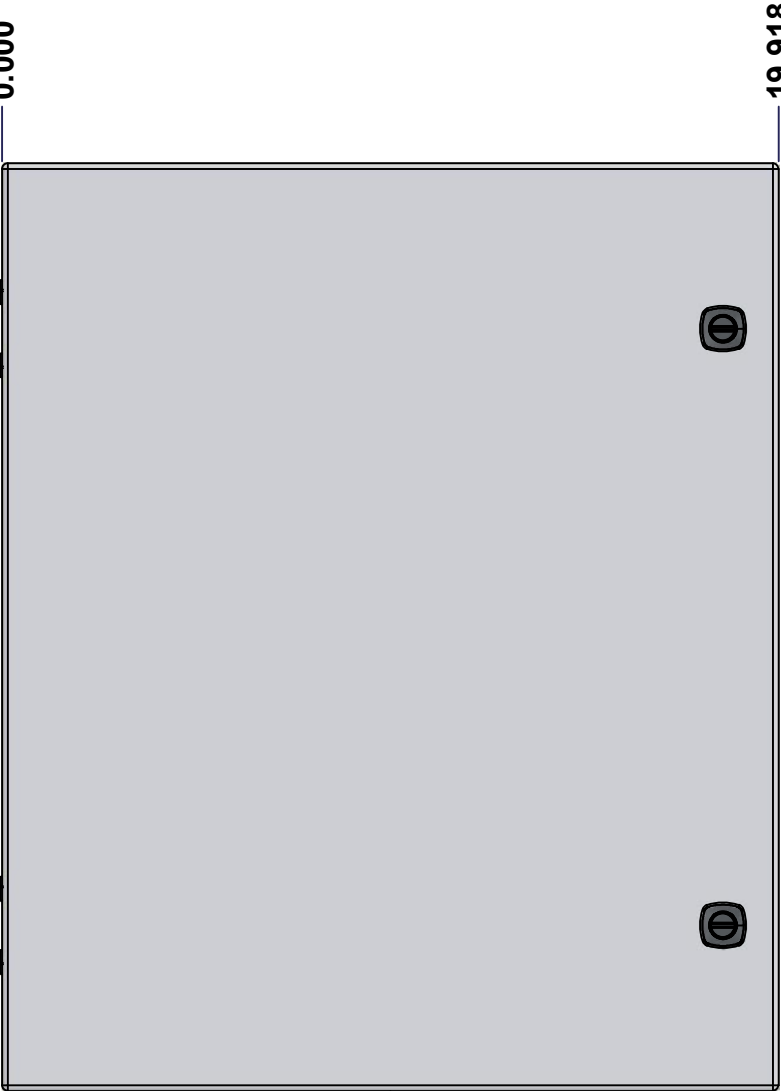
BACK



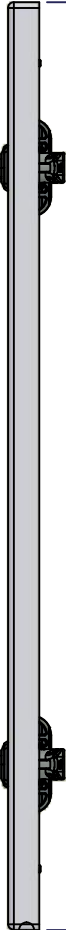
BOTTOM



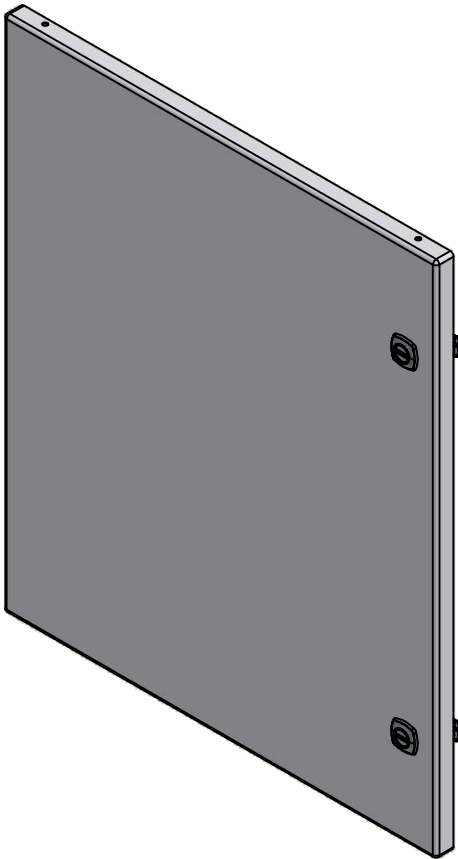
LEFT



FRONT



RIGHT




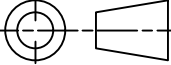
Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par

Isometric View		
Flatness Aplatissement Max 3.0mm		

		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 2017-11-02	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)					
Color Couleur Asa-61 Grey				Finish Fini Smooth	
Description 5412ES 24" x 20" Cover				Detail Rev.	
Part Number Numéro Pièce 5412ES242016C				Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE

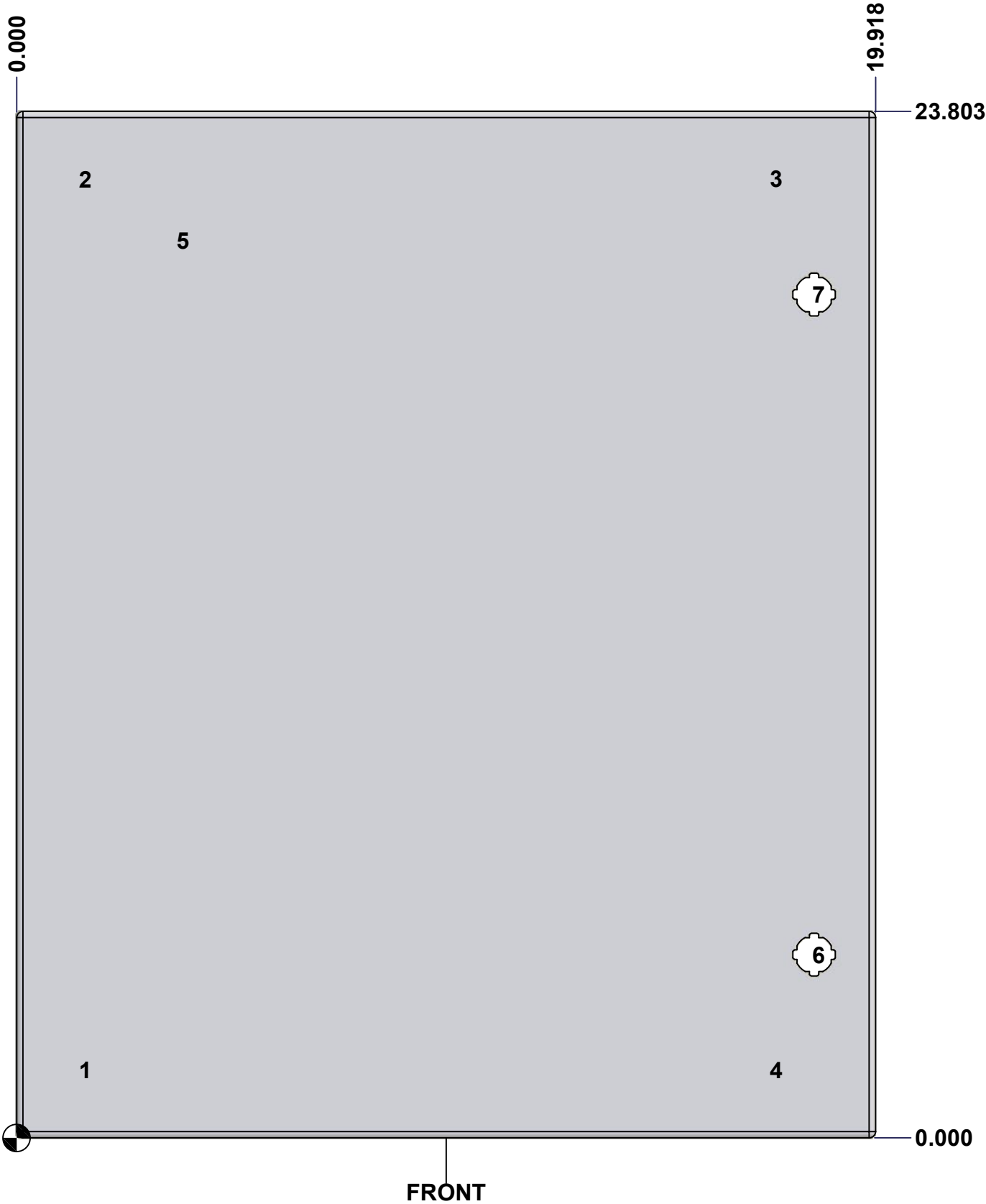
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
7	18.494	19.553	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description 5412ES 24" x 20" Cover	Status (NULL)	
	Part Number Numéro Pièce <b>5412ES242016C</b>	Rev. <b>0</b>	8 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



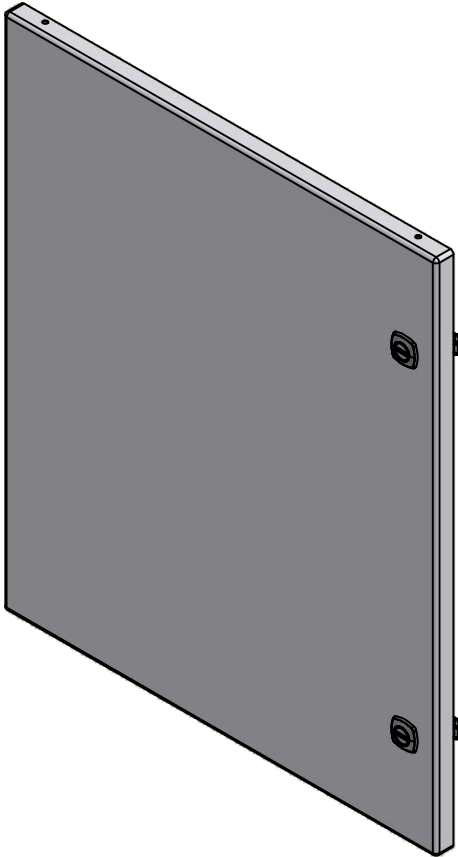
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified


C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242016\5412ES242016.idw


Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

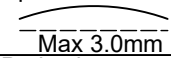
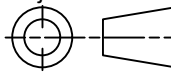


Isometric View





Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 2017-11-02

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ES 24" x 20" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ES242016C

Rev.

9

0

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES242016G	0	5412ES 24" x 20" Cover Gasket Part
1	5412ES242016C-P	0	5412ES 24" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**Isometric View**

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

22.000

21.582

0.418

0.000

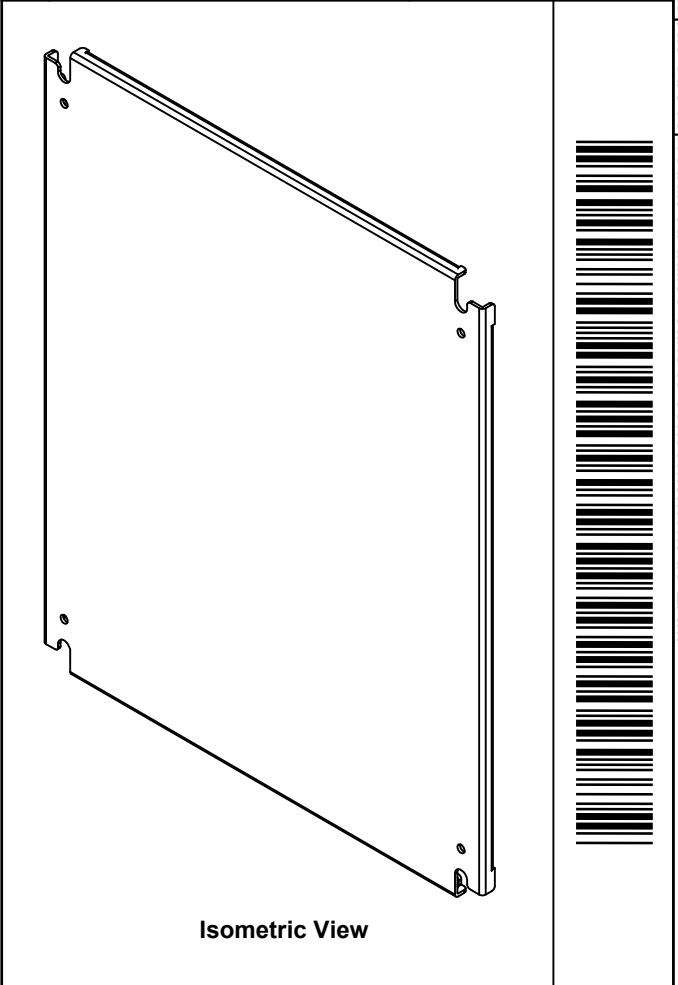
RIGHT



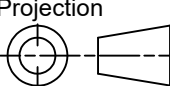
This drawing is confidential and must not be reproduced or used without the consent of EXM

All knockouts are actual size / Les disques défonçables sont grandeur réel

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	2
881 SP2420G		0	2