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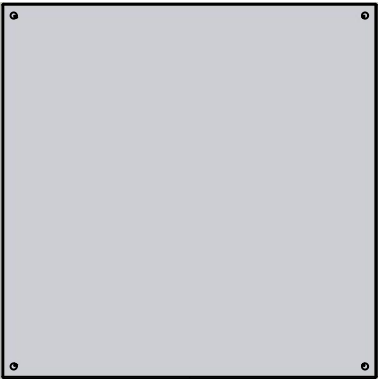
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242416\5412ES242416.idw

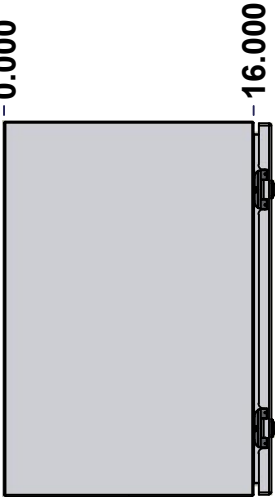
Tolérance ±1/32" sauf spécification contraire



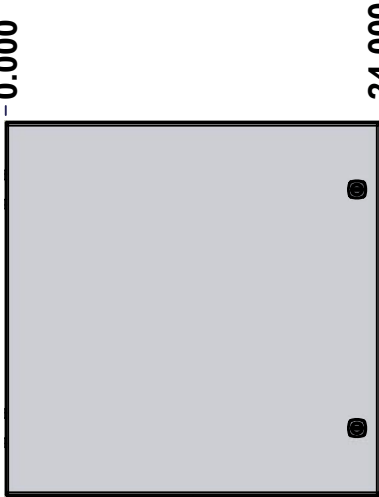
TOP



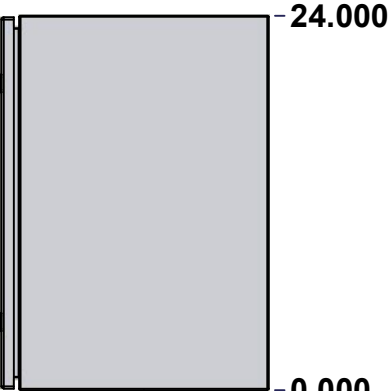
BACK



LEFT



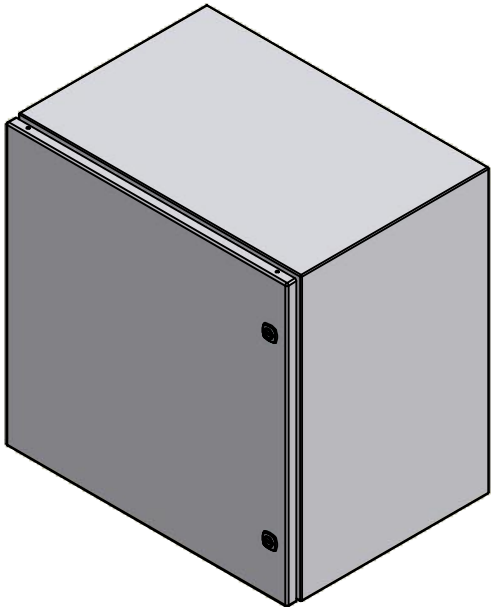
FRONT



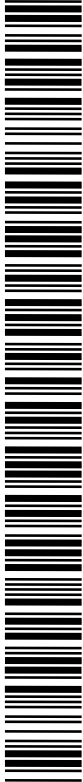
RIGHT



BOTTOM



Isometric View



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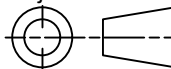


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 11/2/2017

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412ES 24" x 24" x 16" Assembly

Detail Rev.

Part Number  
Numéro Pièce

5412ES242416

Rev.

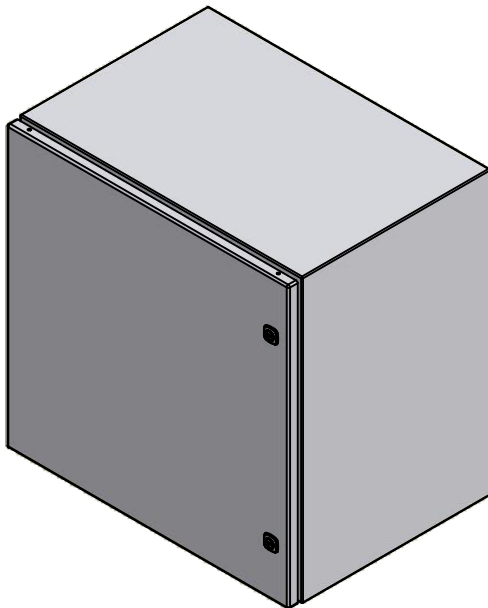


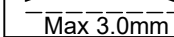
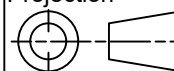

1

0

9

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242416\5412ES242416.idw										Tolérance ±1/32" sauf spécification contraire																																																						
NOTE															No.	Revisions					Date					By/Par																																																
ITEM		DESCRIPTION																																																																								
1		NEMA 4/12 Enclosure																																																																								
2		C/W Standard ground studs on box and cover																																																																								
3		C/W Standard door stiffener																																																																								
4		C/W Standard inner panel (Included)																																																																								
5		C/W Standard inner panel mounting studs																																																																								
6		C/W 880 PP included (Not installed)																																																																								
																																																																										
																																																																										
																																																																										
																														Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>																																												
															Customer Client															Date																																												
															Drawn By Dessiné Par															BoxCad: BoxCad															Date 11/2/2017																													
															Material Matière															16 Ga Cold Rolled A1008 CS Type B (1.4mm)																																												
															Color Couleur															Asa-61 Grey															Finish Fin															Smooth														
															Description															Detail Rev.																																												
															5412ES 24" x 24" x 16" Assembly																																																											
															Part Number Numéro Pièce															5412ES242416															Rev. 0															2 9														
															Qty															Part Number															Rev															Description														
																														Parts List																																												

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	1	White label with product number	

1	881 SP2424G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES242416C	0	5412ES 24" x 24" Cover
1	5412ES242416B	0	5412ES 24" x 24" x 16" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

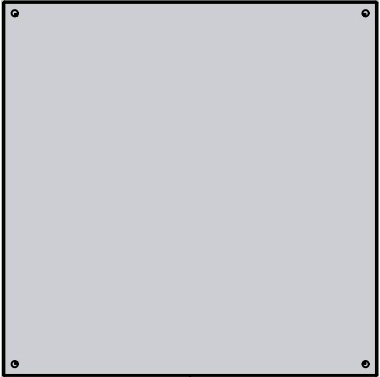
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Tolérance ±1/32" sauf spécification contraire

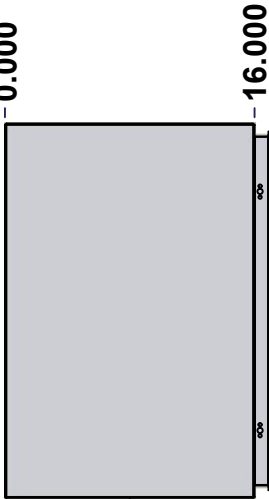
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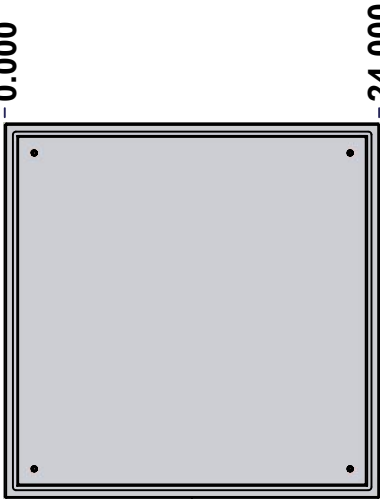
TOP



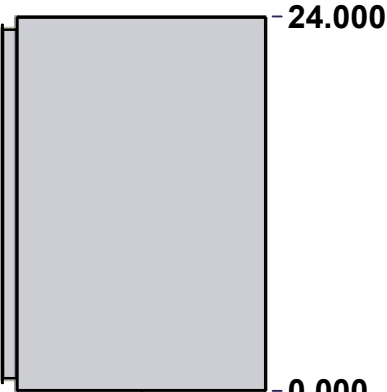
BACK



LEFT



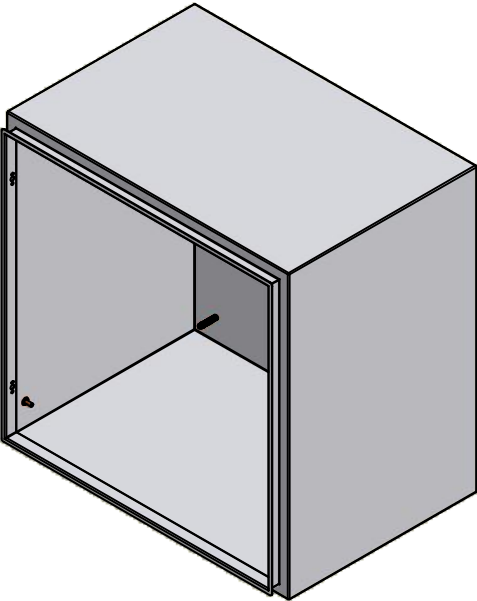
FRONT



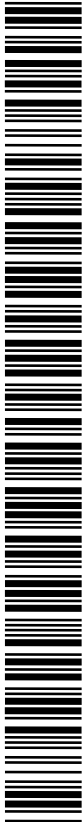
RIGHT



BOTTOM



Isometric View

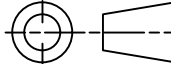


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 11/2/2017

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ES 24" x 24" x 16" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ES242416B

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

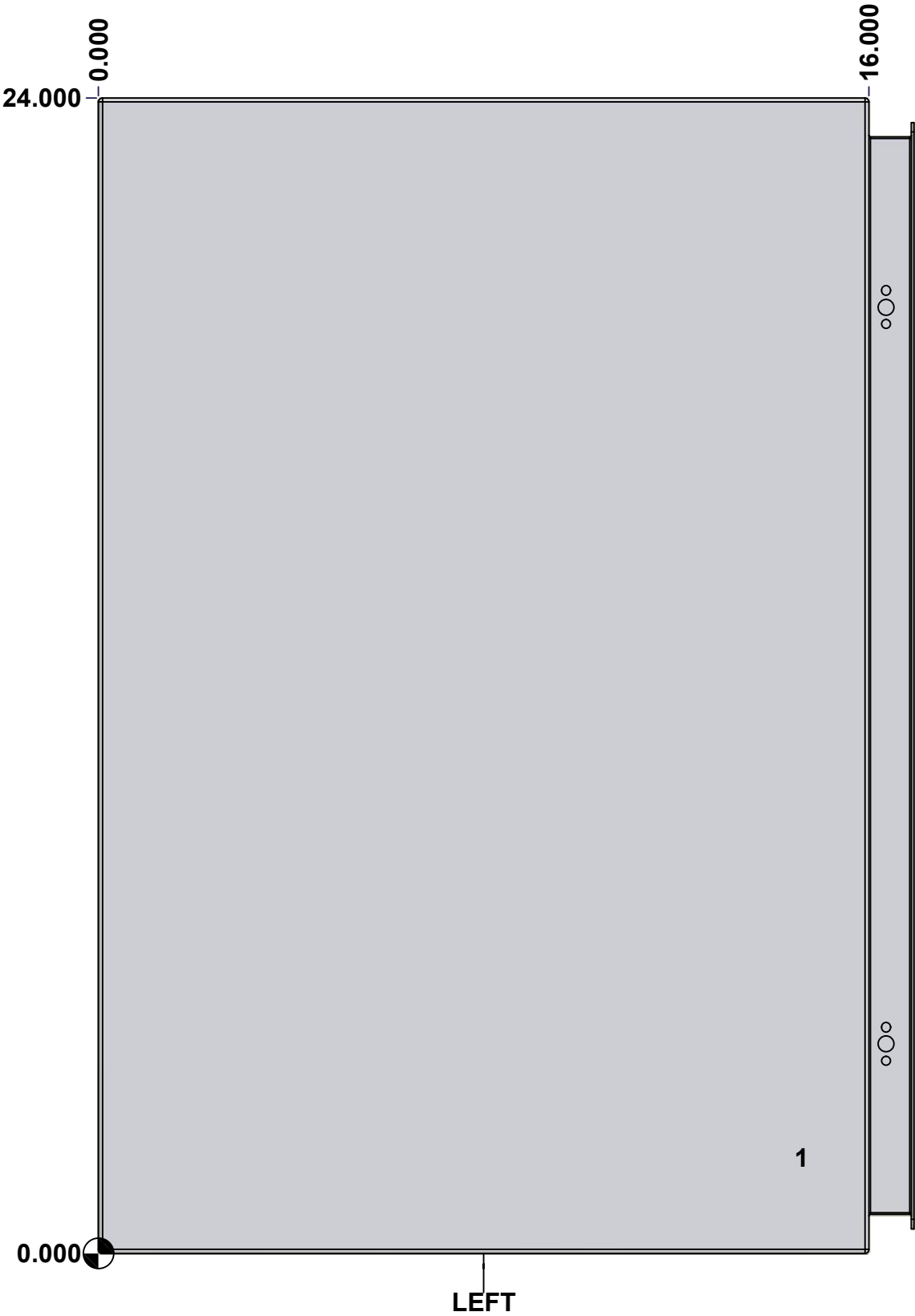
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 24" x 24" x 16" Body	(NULL)	
	Part Number	Rev.	4 9
	Numéro Pièce <b>5412ES242416B</b>	<b>0</b>	

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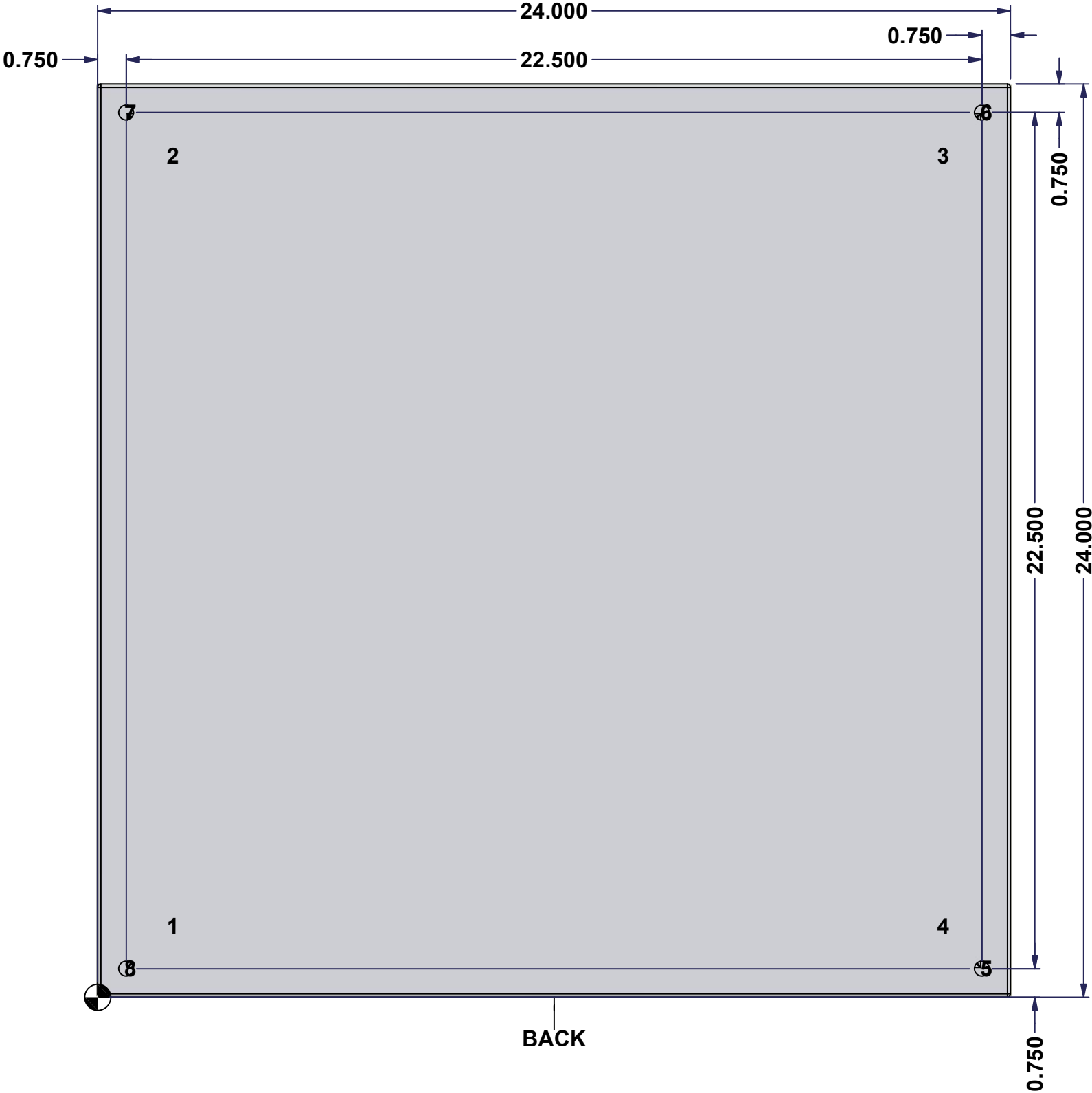
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES242416\5412ES242416.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ES 24" x 24" x 16" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ES242416B			

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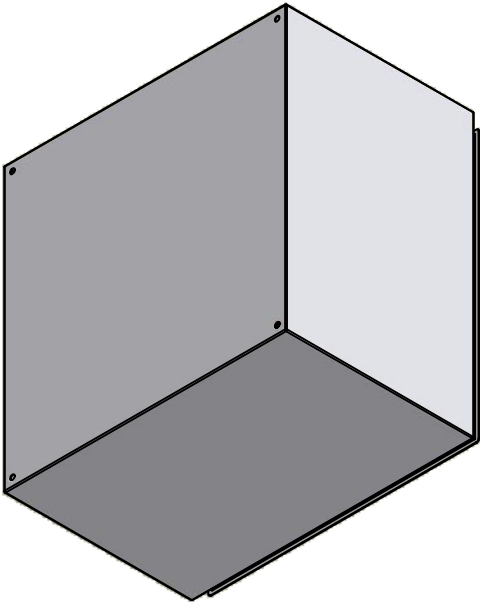
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Tolerance ±1/32" unless otherwise specified

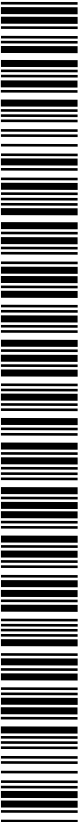
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

11/2/2017

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ES 24" x 24" x 16" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ES242416B

Rev.

6

9

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES242416B-P	0	5412ES 24" x 24" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

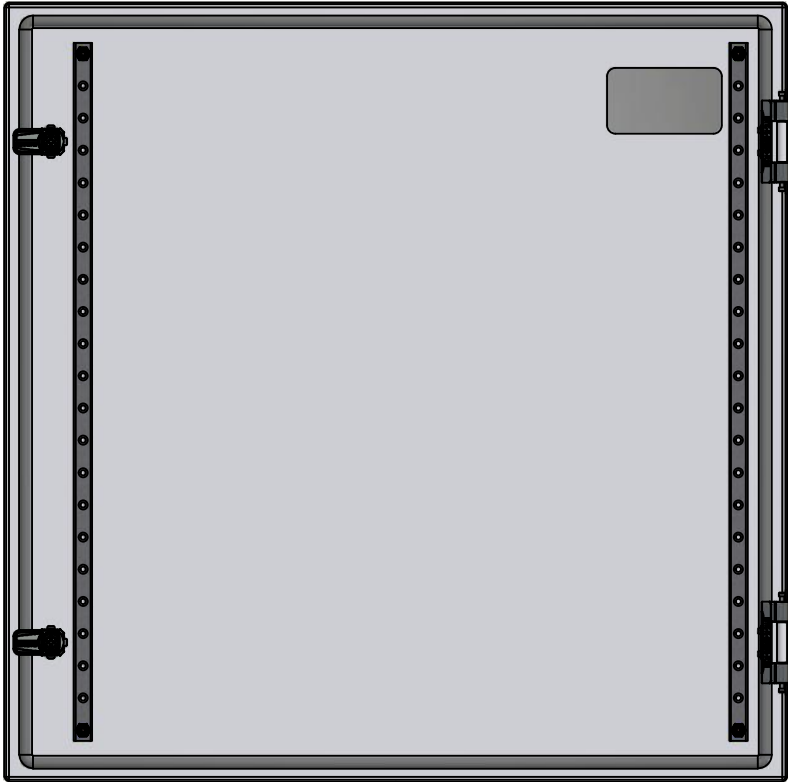
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Tolérance ±1/32" sauf spécification contraire

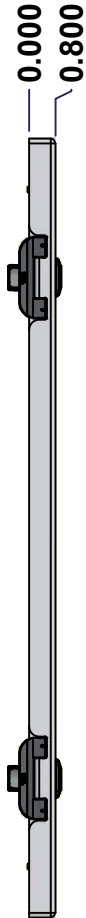
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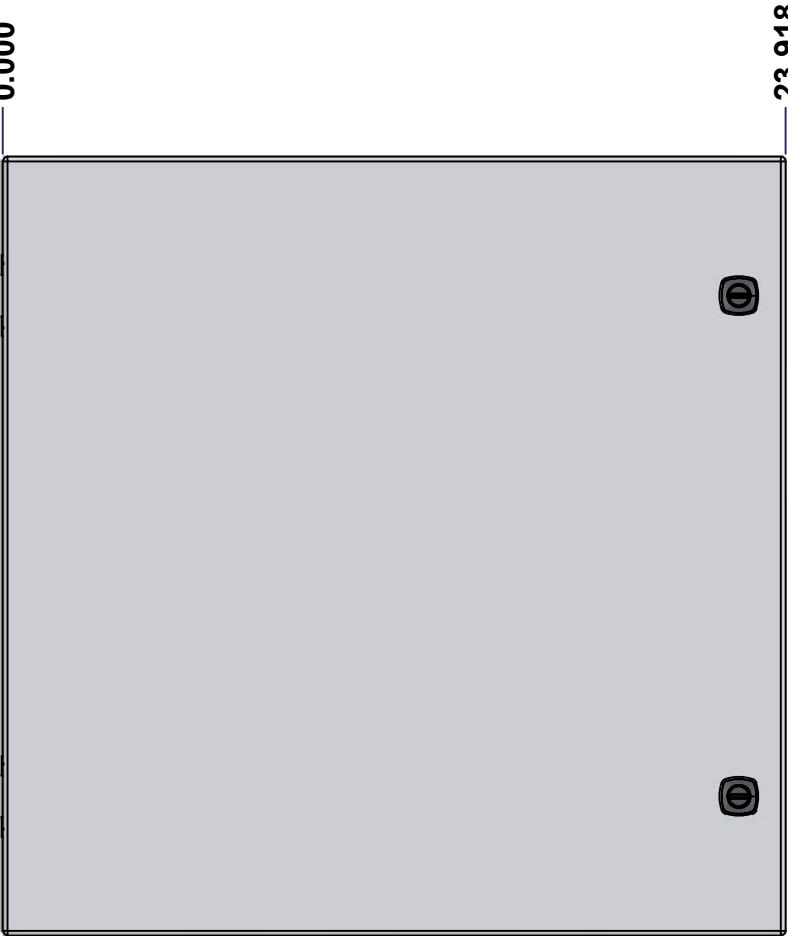
TOP



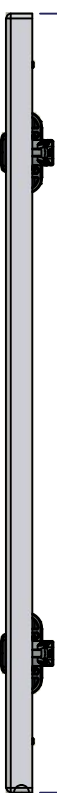
BACK



LEFT



FRONT

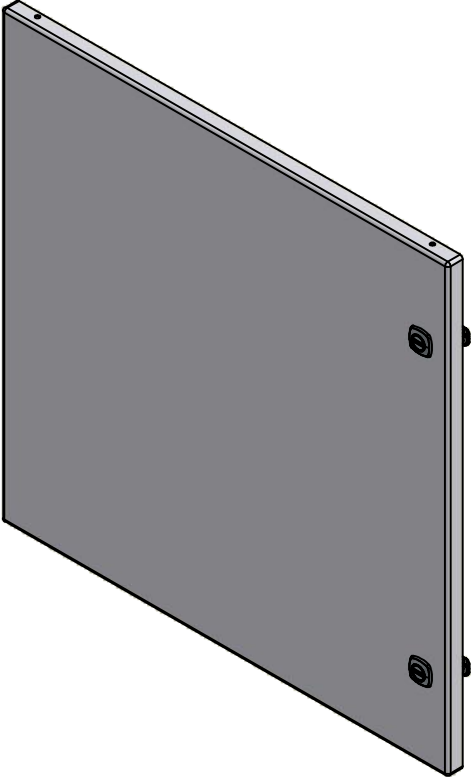


RIGHT





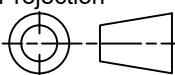
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11/2/2017	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 24" x 24" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
5412ES242416C			0 9

SEE BILL OF MATERIAL ON LAST PAGE

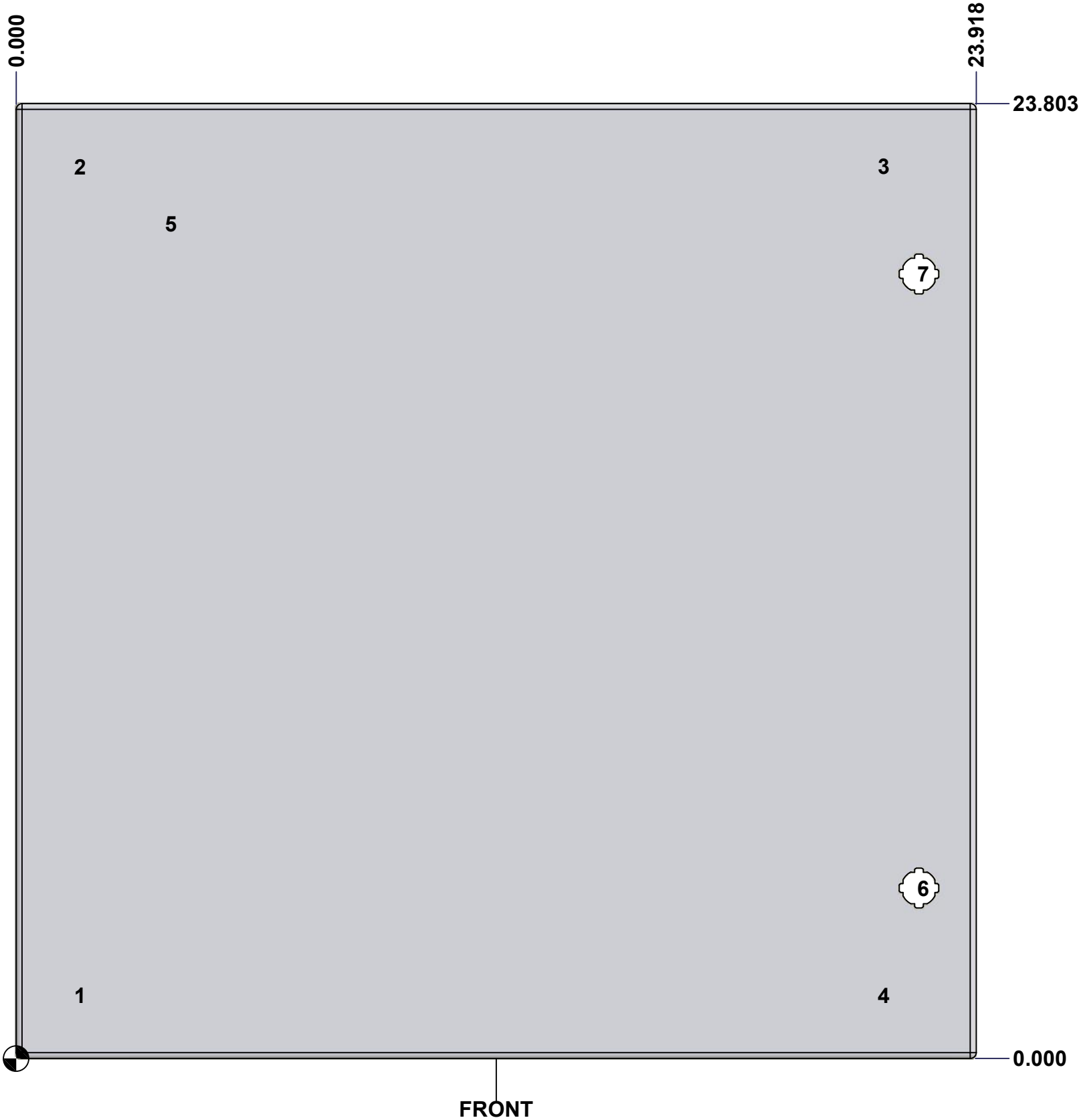
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	19.553	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412ES 24" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ES242416C	0	9

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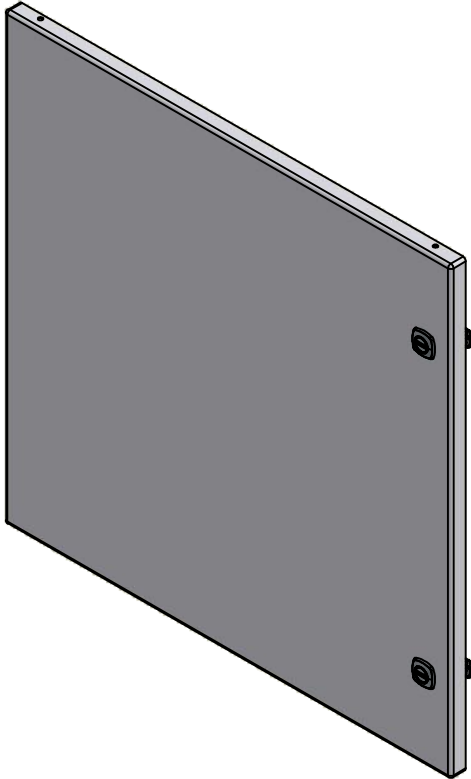
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Tolerance ±1/32" unless otherwise specified


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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

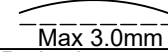
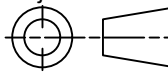


Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 11/2/2017

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ES 24" x 24" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ES242416C

Rev.

9

0

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES242416G	0	5412ES 24" x 24" Cover Gasket Part
1	5412ES242416C-P	0	5412ES 24" x 24" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

Tolerance  $\pm 1/32"$  unless otherwise specified

Tolérance  $\pm 1/32''$  sauf spécification contraire



### Isometric View

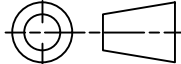


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Flatness	Aplatissement
----------	---------------

Max 3.0mm

## Projection

Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad

Date 1/23/2007

Material  
Matière

See Part List

Color	Couleur
Black	Noir
Blue	Bleu
Brown	Marron
Green	Vert
Grey	Gris
Orange	Orange
Pink	Rose
Purple	Violet
Red	Rouge
White	Blanc
Yellow	Jaune

See Part List

Finish  
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number  
Numéro Pièce

# 881 SP2424G

Rev.

ev.	1
0	

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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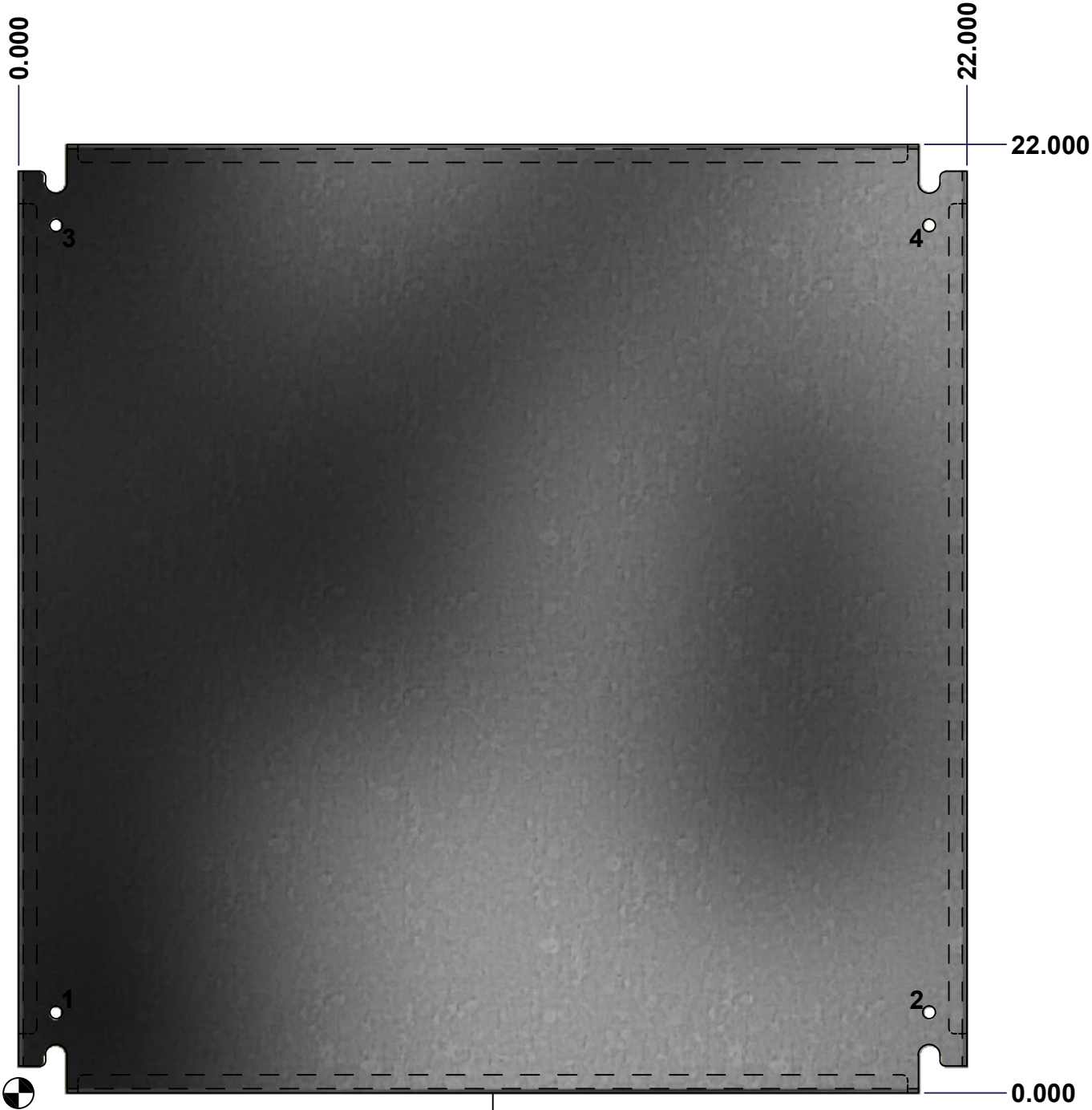
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2424G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	21.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par



Isometric View

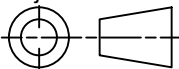


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2424G			Rev. 0
			2 / 2

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