

This drawing is confidential and must not be reproduced or used without the consent of EXM

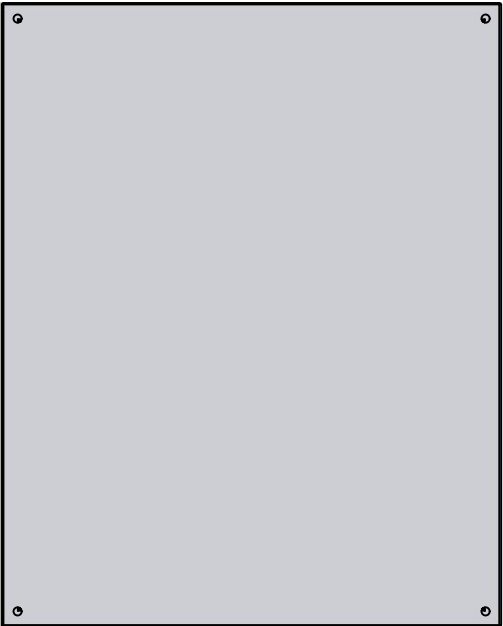
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

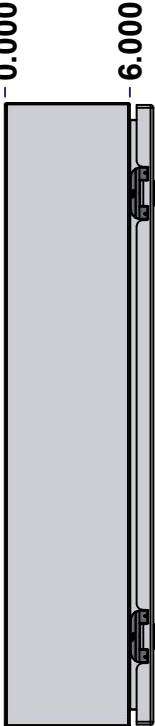
Tolérance ±1/32" sauf spécification contraire



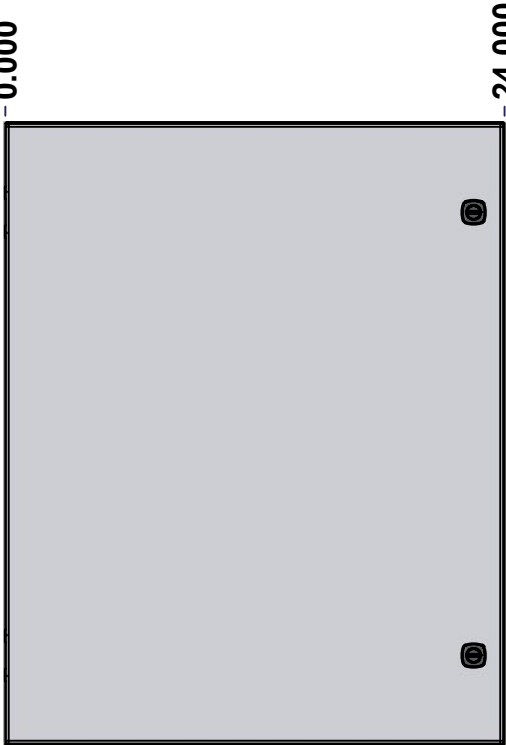
TOP



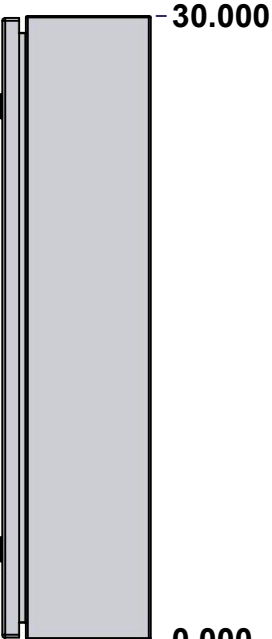
BACK



LEFT



FRONT

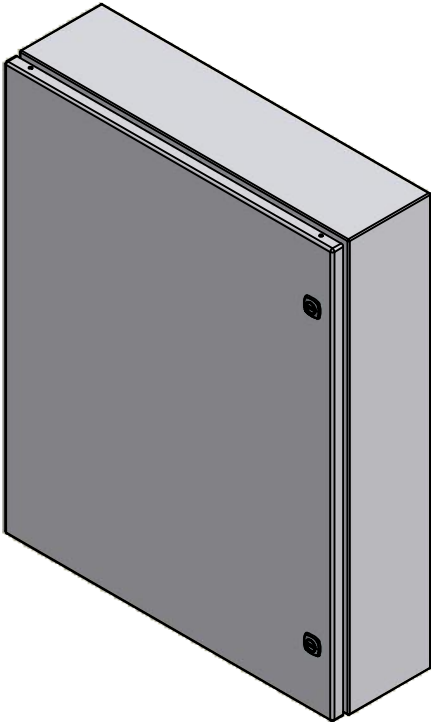


RIGHT

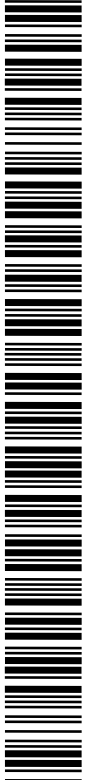


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

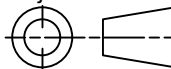


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

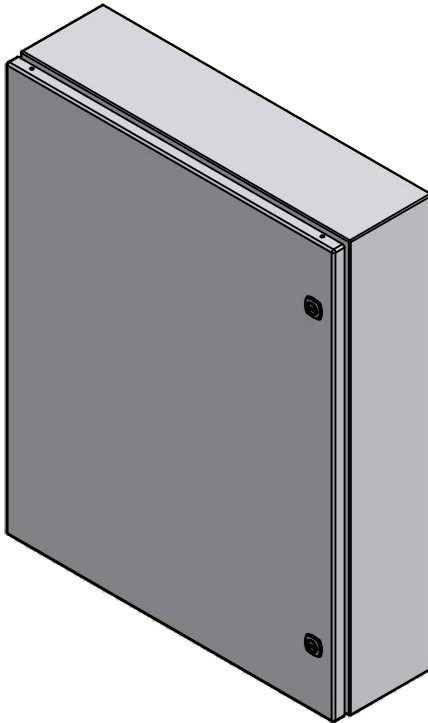
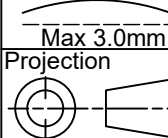
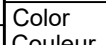
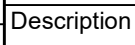
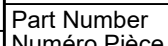
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10/26/2017	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 30" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ES302406			0 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw										Tolérance ±1/32" sauf spécification contraire									
NOTE															No.	Revisions					Date		By/Par						
ITEM		DESCRIPTION																											
1		NEMA 4/12 Enclosure																											
2		C/W Standard ground studs on box and cover																											
3		C/W Standard door stiffener																											
4		C/W Standard inner panel (Included)																											
5		C/W Standard inner panel mounting studs																											
6		C/W 880 PP included (Not installed)																											
																													
																													
																									Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com				
																									Date				
																									BoxCad: BoxCad				
																									16 Ga Cold Rolled A1008 CS Type B (1.4mm)				
																									Asa-61 Grey				
																									5412ES 30" x 24" x 6" Assembly				
																									5412ES302406				
																									0				
																									2				
																									9				

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	1	White label with product number	

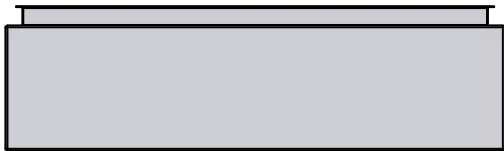
1	881 SP3024G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES302406C	0	5412ES 30" x 24" Cover
1	5412ES302406B	0	5412ES 30" x 24" x 6" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

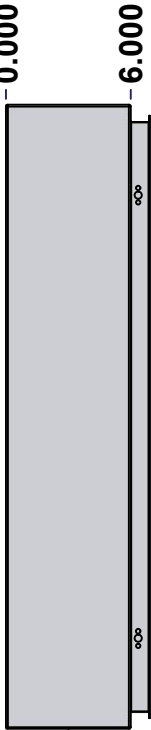
Tolérance ±1/32" sauf spécification contraire



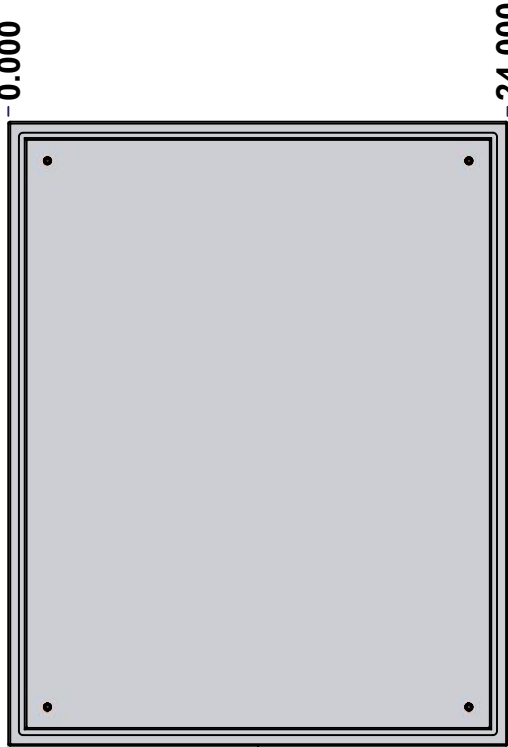
TOP



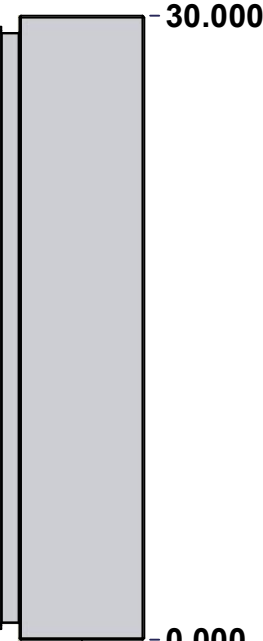
BACK



LEFT



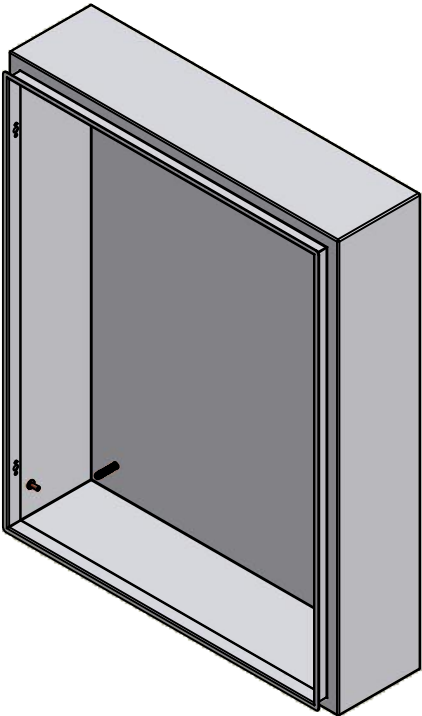
FRONT



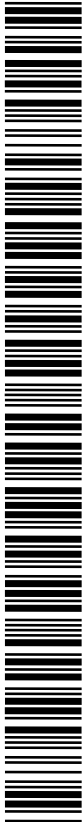
RIGHT



BOTTOM



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

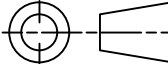


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10/26/2017

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ES 30" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce
5412ES302406B

Rev.
0

3
9

SEE BILL OF MATERIAL ON LAST PAGE

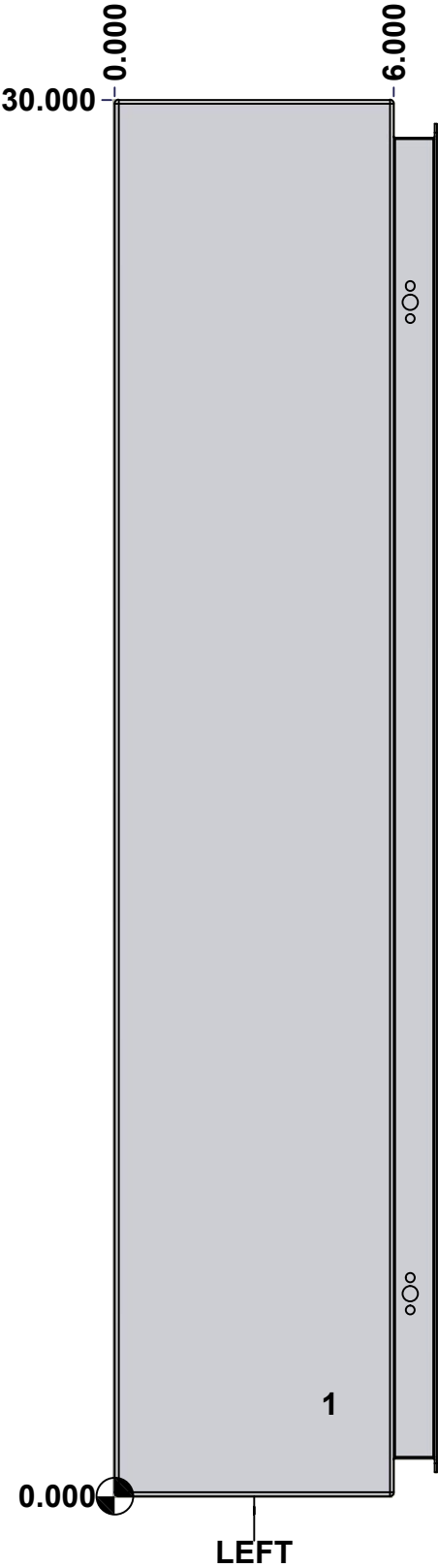
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 30" x 24" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES302406B	Rev. 0	4 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

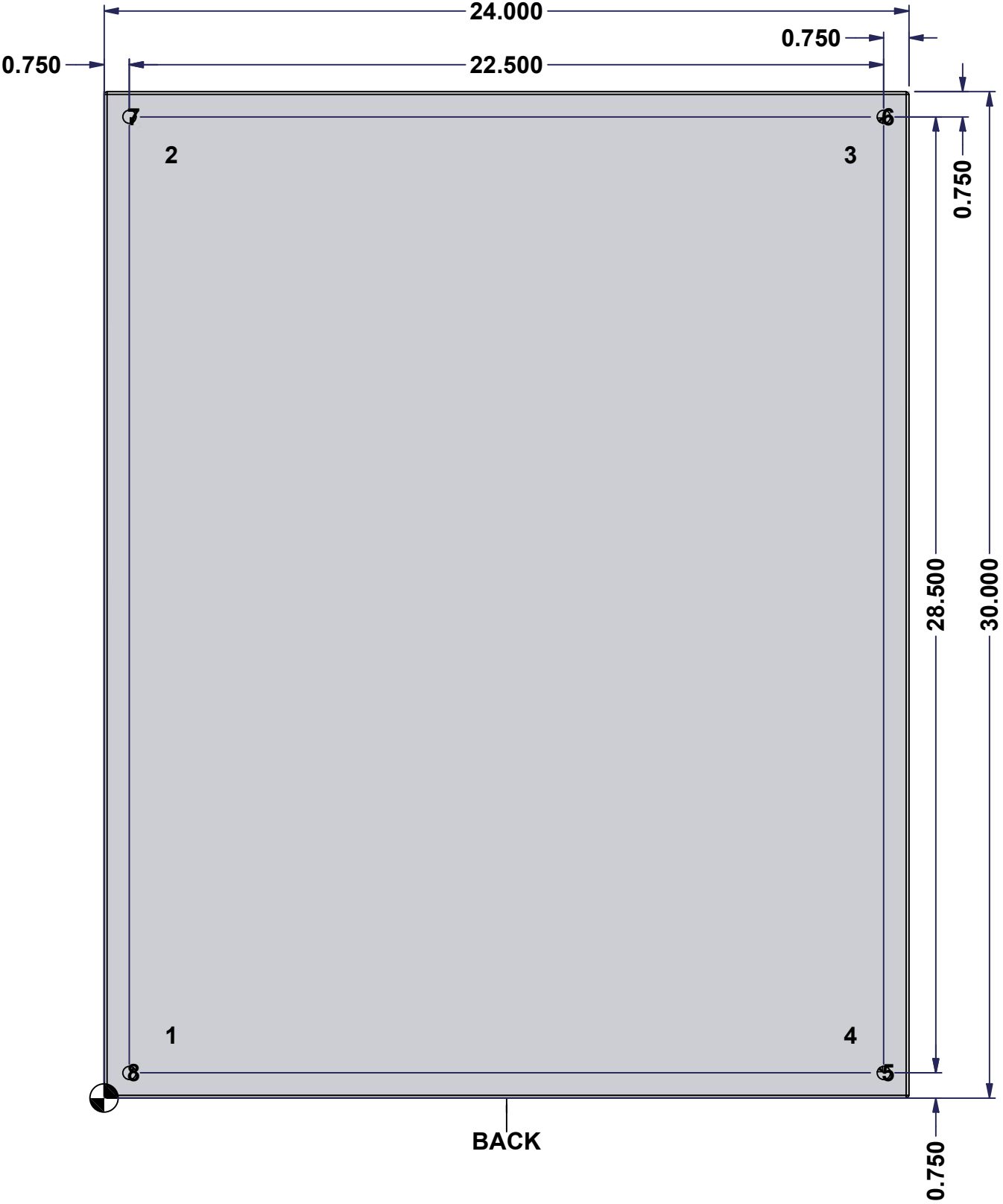
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description 5412ES 30" x 24" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES302406B	Rev. 0	5 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

Tolérance ±1/32" sauf spécification contraire

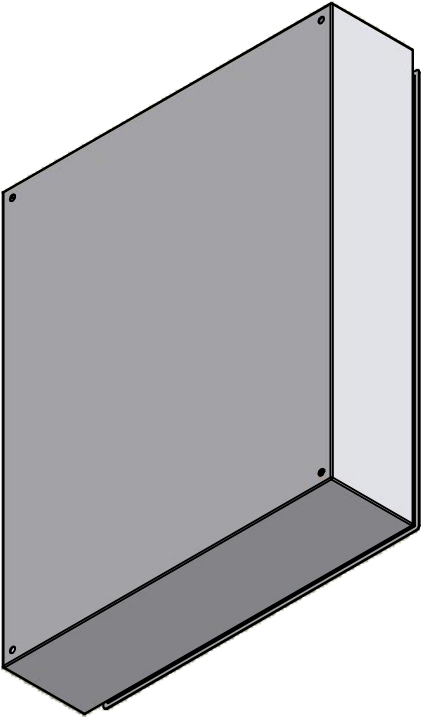
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.

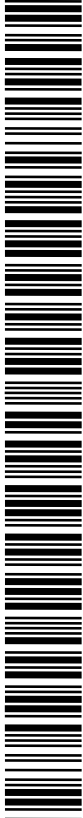
Revisions

Date

By/Par



Isometric View





Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

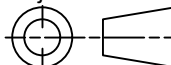
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10/26/2017

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES302406B

Rev.

6

9

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ES302406B-P

0

5412ES 30" x 24" x 6" Body Part

Qty

Part Number

Rev

Description

Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

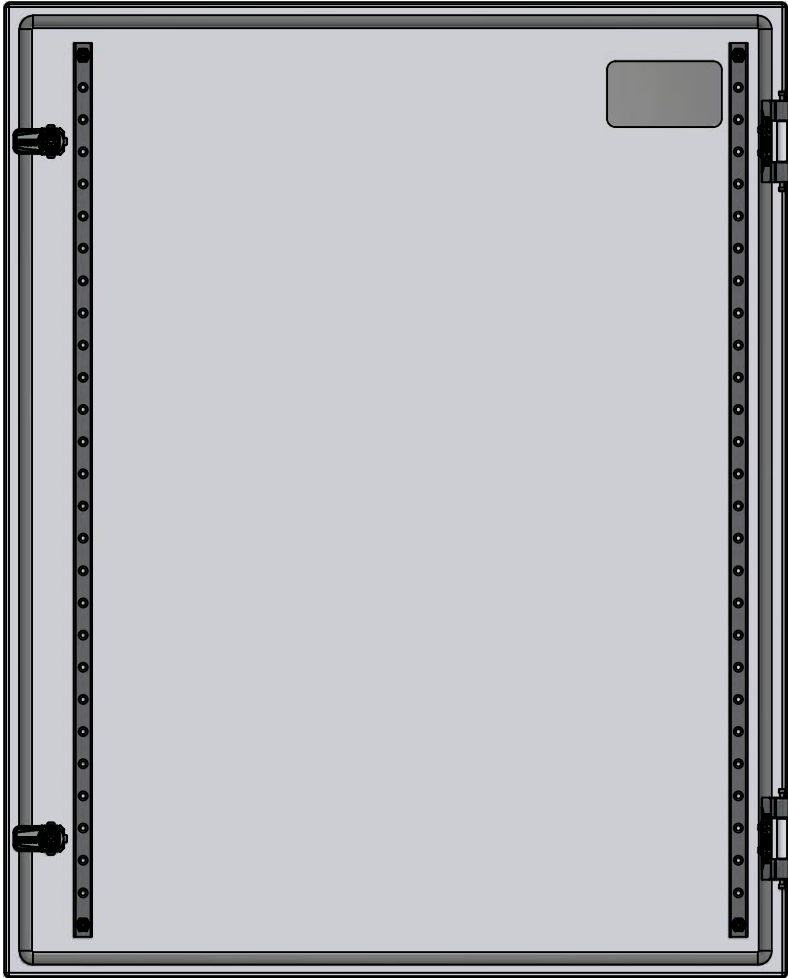
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

Tolérance ±1/32" sauf spécification contraire

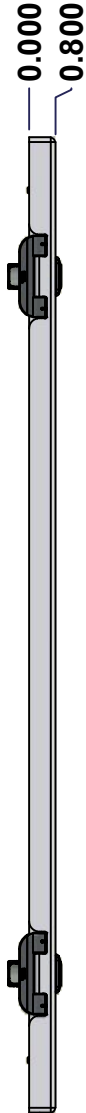
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



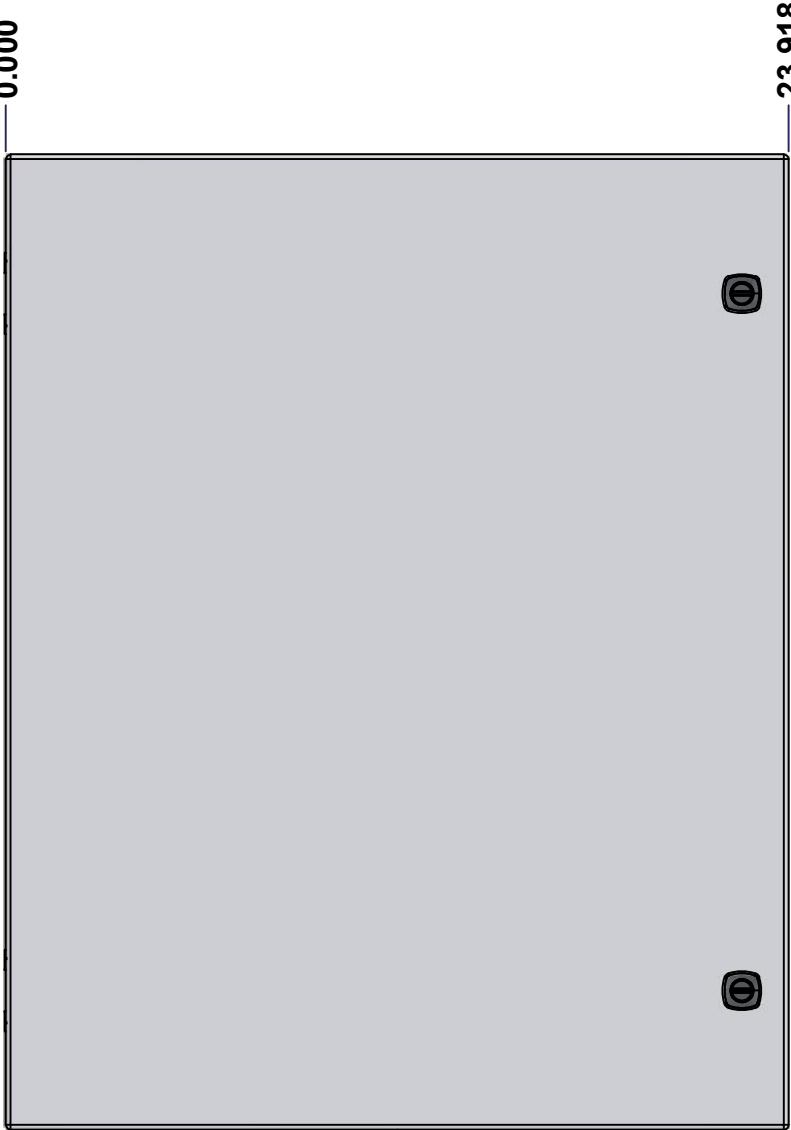
TOP



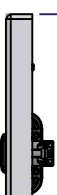
BACK



LEFT



FRONT

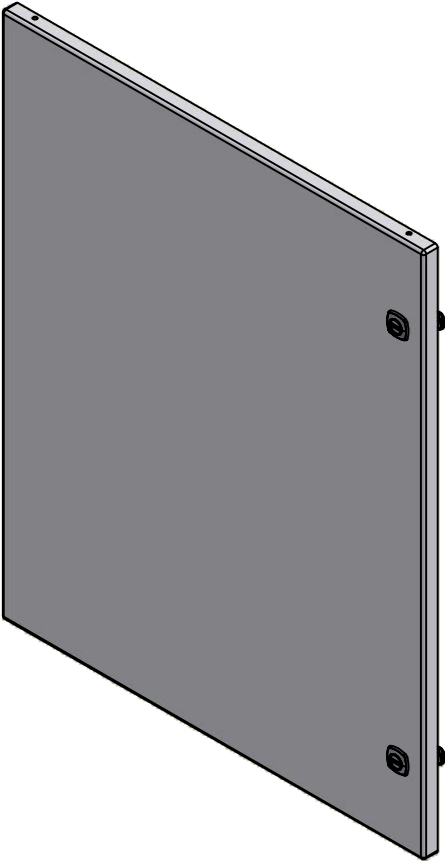


RIGHT

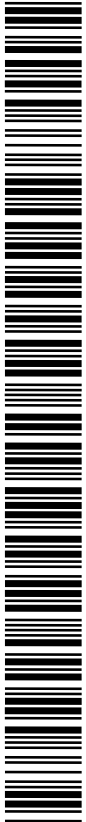


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

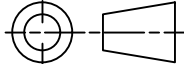


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10/26/2017	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ES 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	7
5412ES302406C		0	9

SEE BILL OF MATERIAL ON LAST PAGE

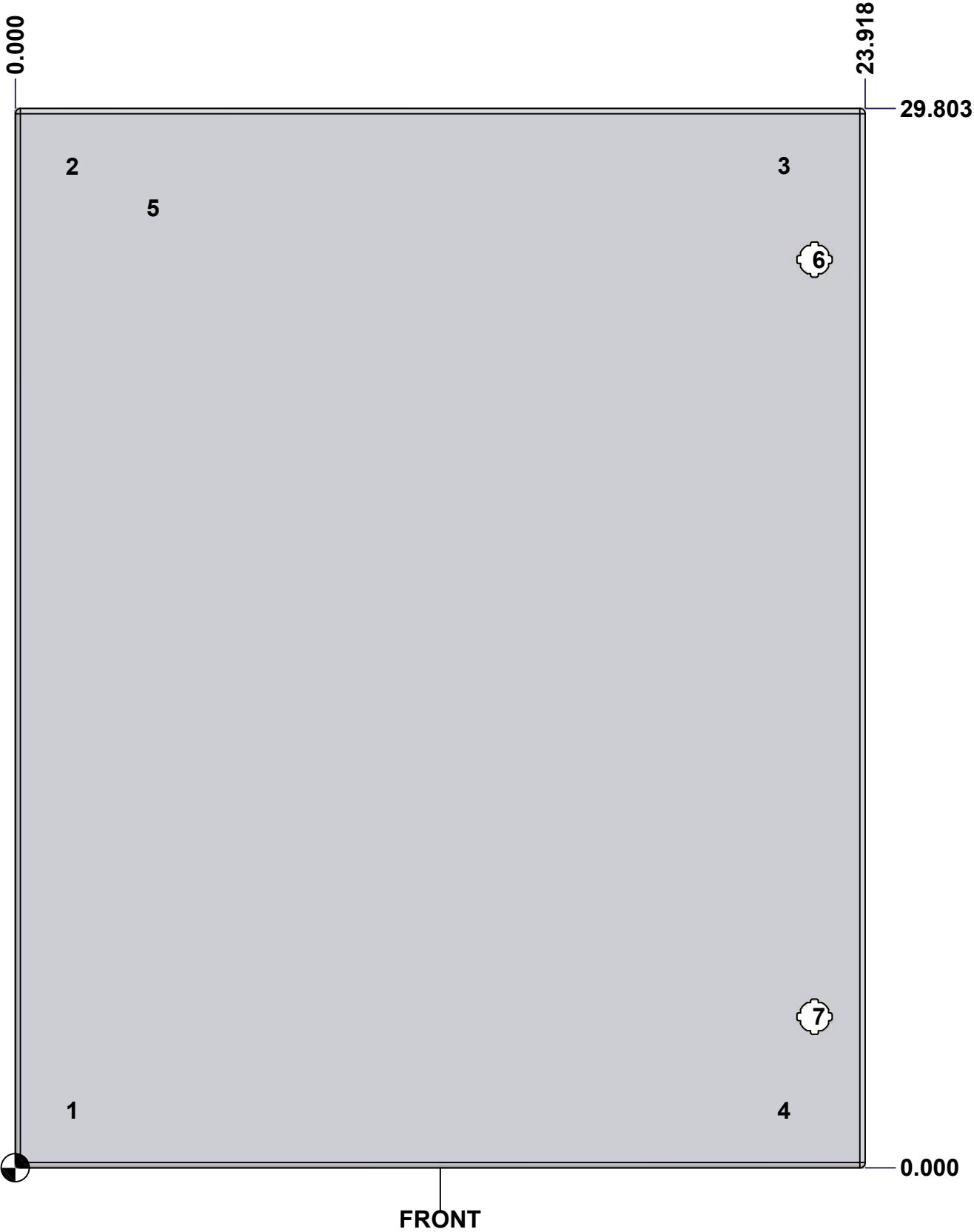
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	27.000	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description 5412ES 30" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ES302406C	Rev. 0	8 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

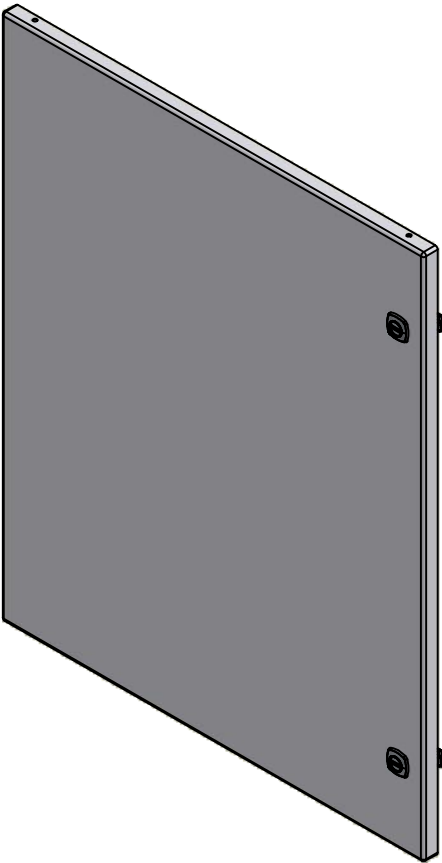
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

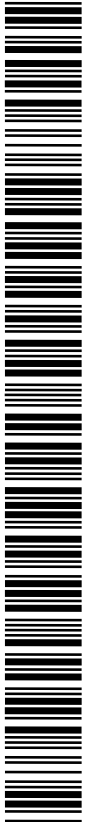
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302406\5412ES302406.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

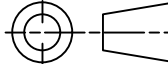


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date 10/26/2017
-------------------------	----------------	-----------------

Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
---------------------	---

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ES 30" x 24" Cover	

Part Number Numéro Pièce	Rev.	9
5412ES302406C	0	9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES302406G	0	5412ES 30" x 24" Cover Gasket Part
1	5412ES302406C-P	0	5412ES 30" x 24" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

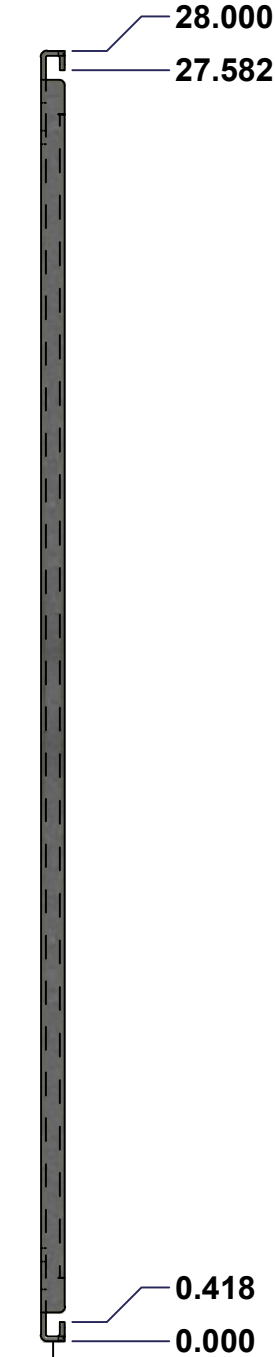
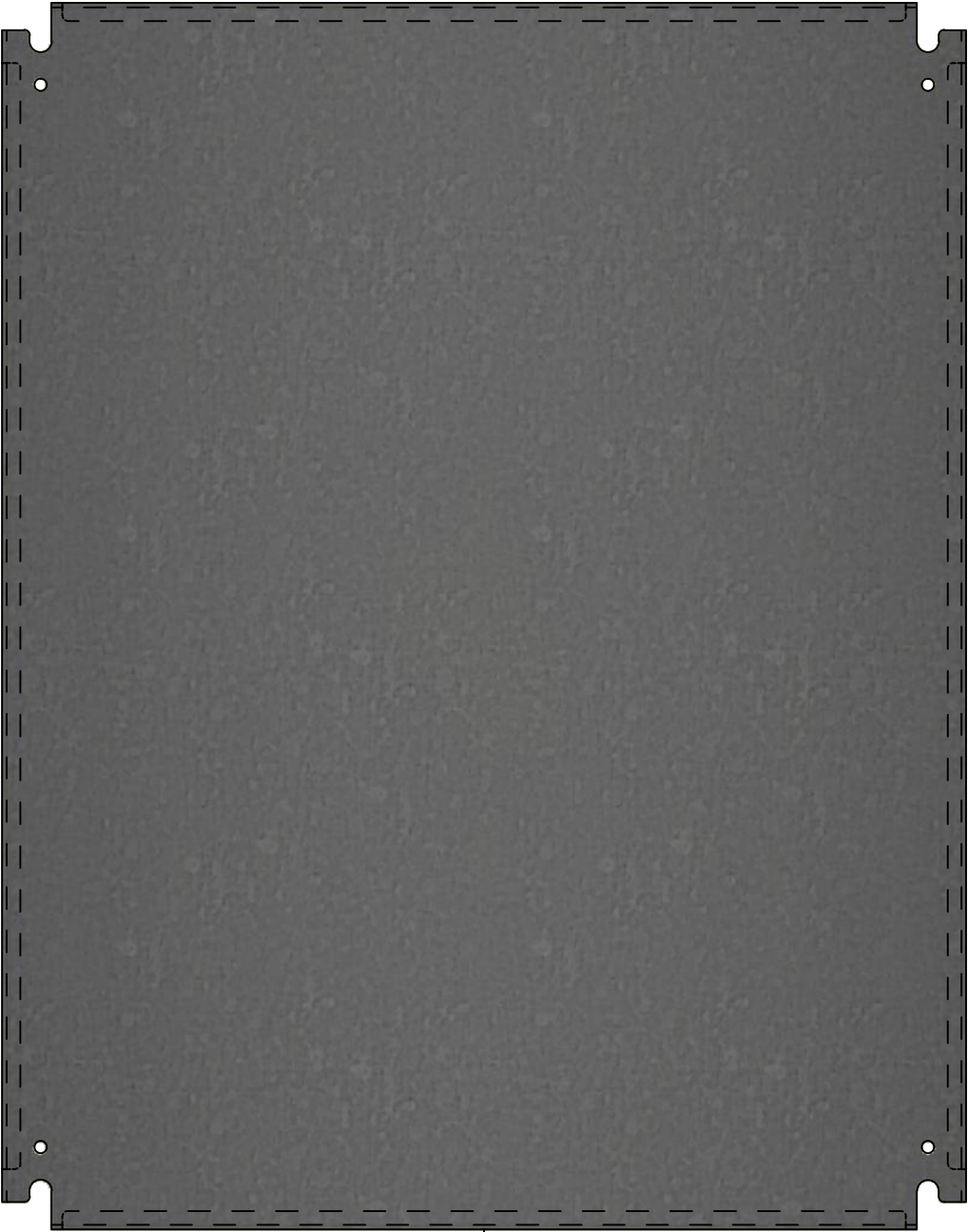
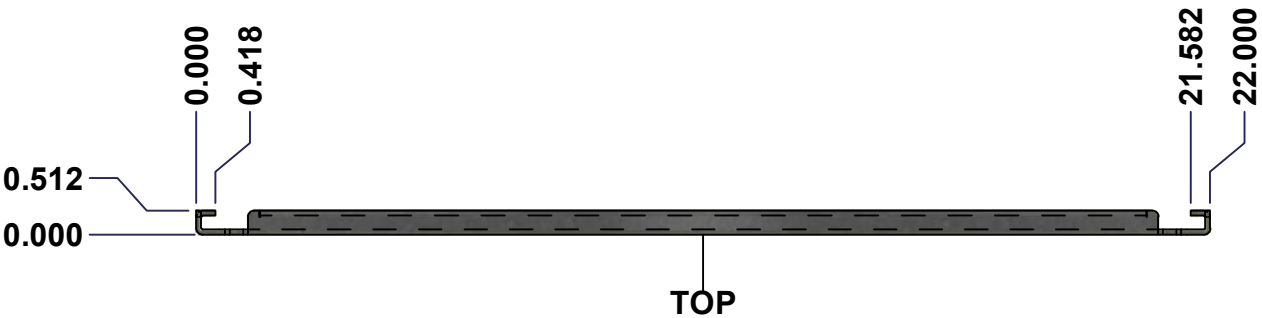
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32"$ unless otherwise specified

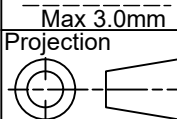
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	
Description		Finish Fin	
Detail Rev.		See Part List	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	
881 SP3024G		1 0 2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

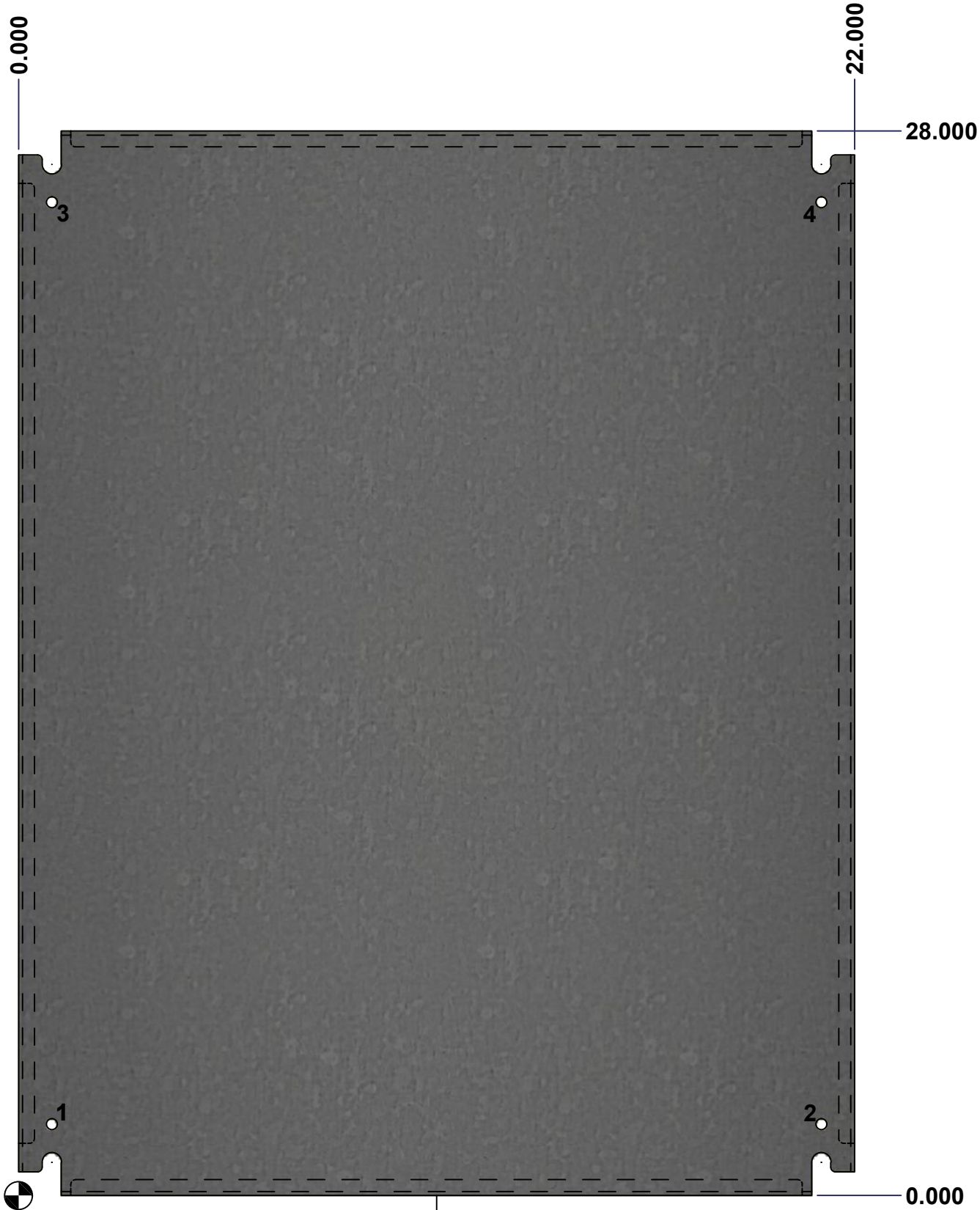
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

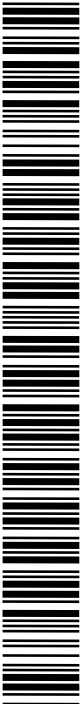
No.	Revisions	Date	By/Par



FRONT



Isometric View

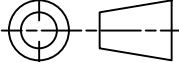


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3024G			Rev. 0
			2 2

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM