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Tolerance ±1/32" unless otherwise specified

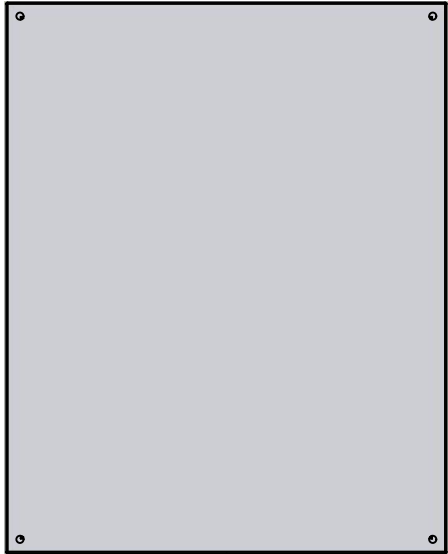
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302410NOIP\5412ES302410NOIP.idw

Tolérance ±1/32" sauf spécification contraire

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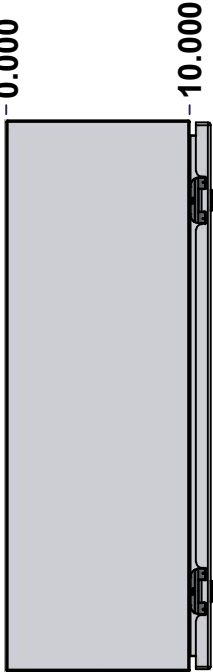
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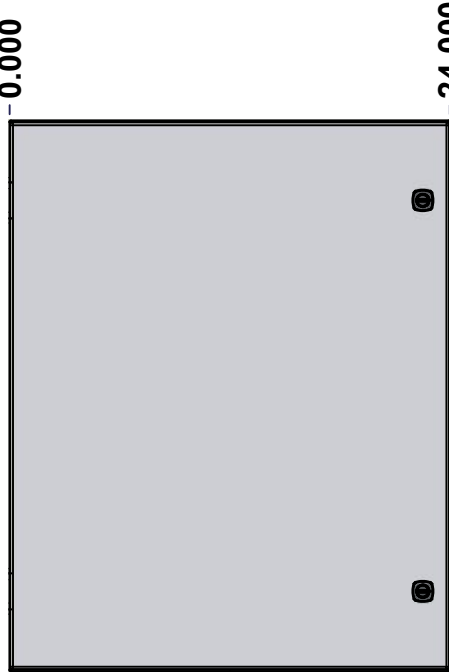
BACK



BOTTOM



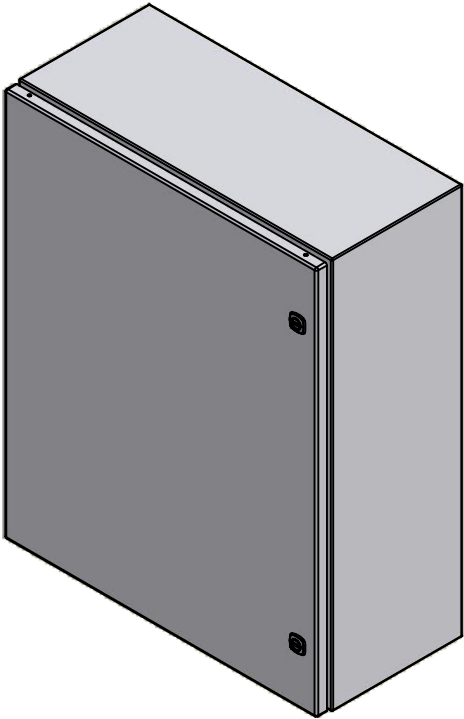
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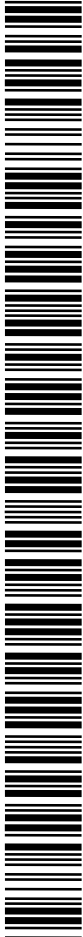
FRONT



RIGHT



Isometric View

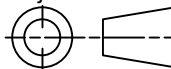


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/11/2019

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 24" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

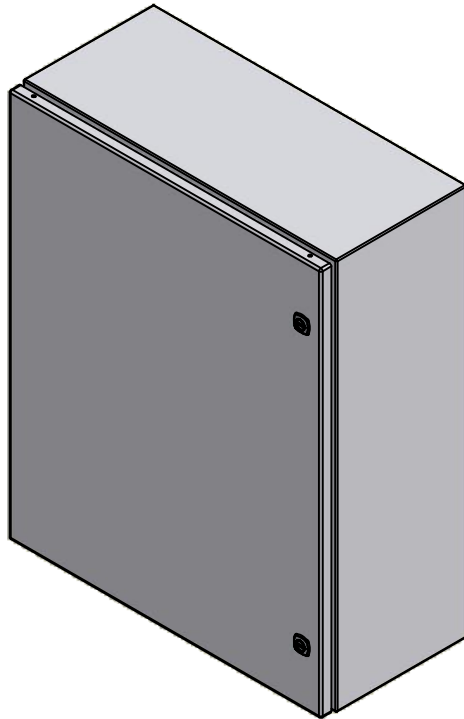
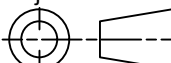
5412ES302410NOIP

Rev.

1
9

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302410NOIP\5412ES302410NOIP.idw		Tolérance ±1/32" sauf spécification contraire																																											
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 880 PP included (Not installed)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 880 PP included (Not installed)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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				 Isometric View																																											
				 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection  Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 9/11/2019 Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) Color Couleur Asa-61 Grey Finish Fin Smooth Description 5412ES 30" x 24" x 10" Assembly Detail Rev. Part Number Numéro Pièce 5412ES302410NOIP Rev. 0 2/9																																											
				<table><tr><td>1</td><td>880 PP</td><td>6</td><td>Self Adhesive Print Pocket</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ES302410NOIPC</td><td>0</td><td>5412ES 30" x 24" Cover</td></tr><tr><td>1</td><td>5412ES302410NOIPB</td><td>0</td><td>5412ES 30" x 24" x 10" Body</td></tr><tr><td>2</td><td>STK-Q-04050-08</td><td>0</td><td>M6 x 8mm Hexagon Socket Head Machine Screw</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>		1	880 PP	6	Self Adhesive Print Pocket	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ES302410NOIPC	0	5412ES 30" x 24" Cover	1	5412ES302410NOIPB	0	5412ES 30" x 24" x 10" Body	2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw	Qty	Part Number	Rev	Description	Parts List																	
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Qty	Part Number	Rev	Description																																												
Parts List																																															

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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Tolerance $\pm 1/32$ " unless otherwise specified

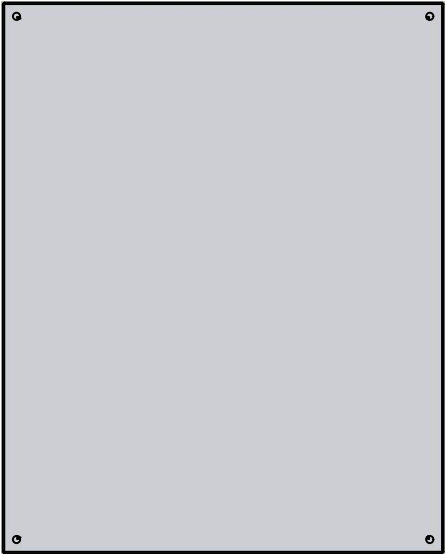
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Tolérance $\pm 1/32$ " sauf spécification contraire

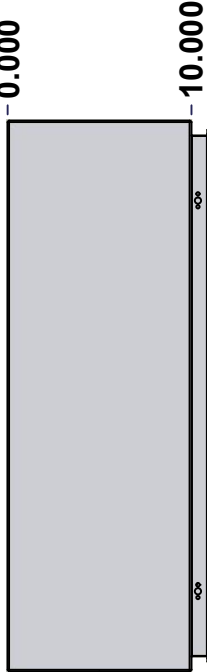
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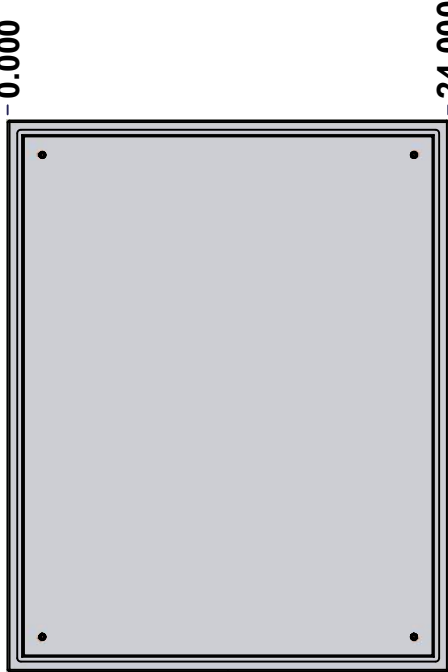
TOP



BACK



LEFT



FRONT

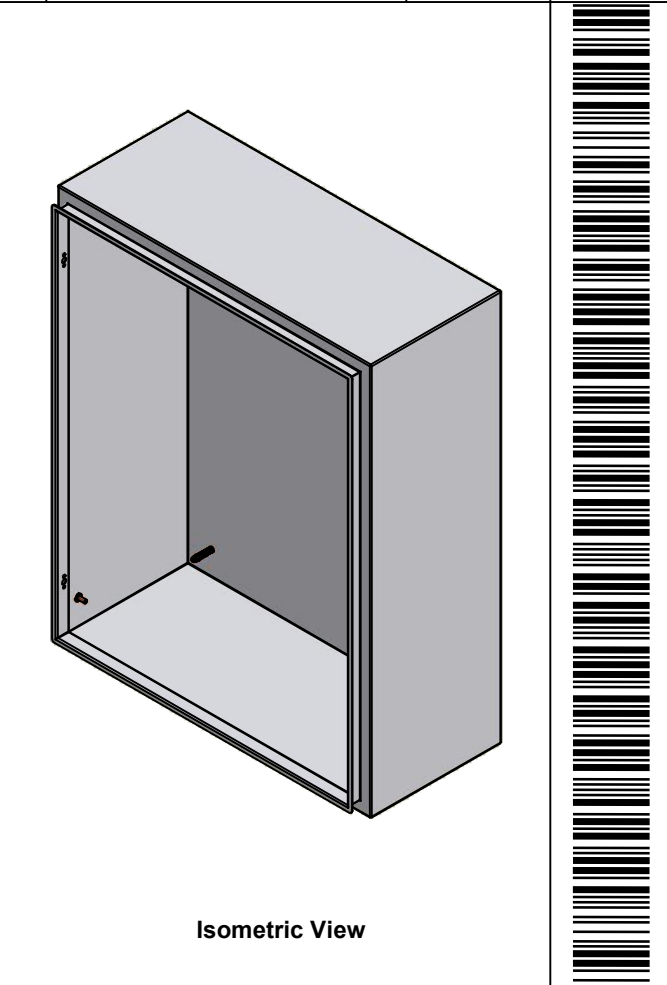


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

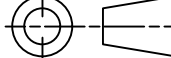


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 9/11/2019
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ES 30" x 24" x 10" Body	Detail Rev.
Part Number Numéro Pièce 5412ES302410NOIPB	Rev. 0
	3 9

SEE BILL OF MATERIAL ON LAST PAGE

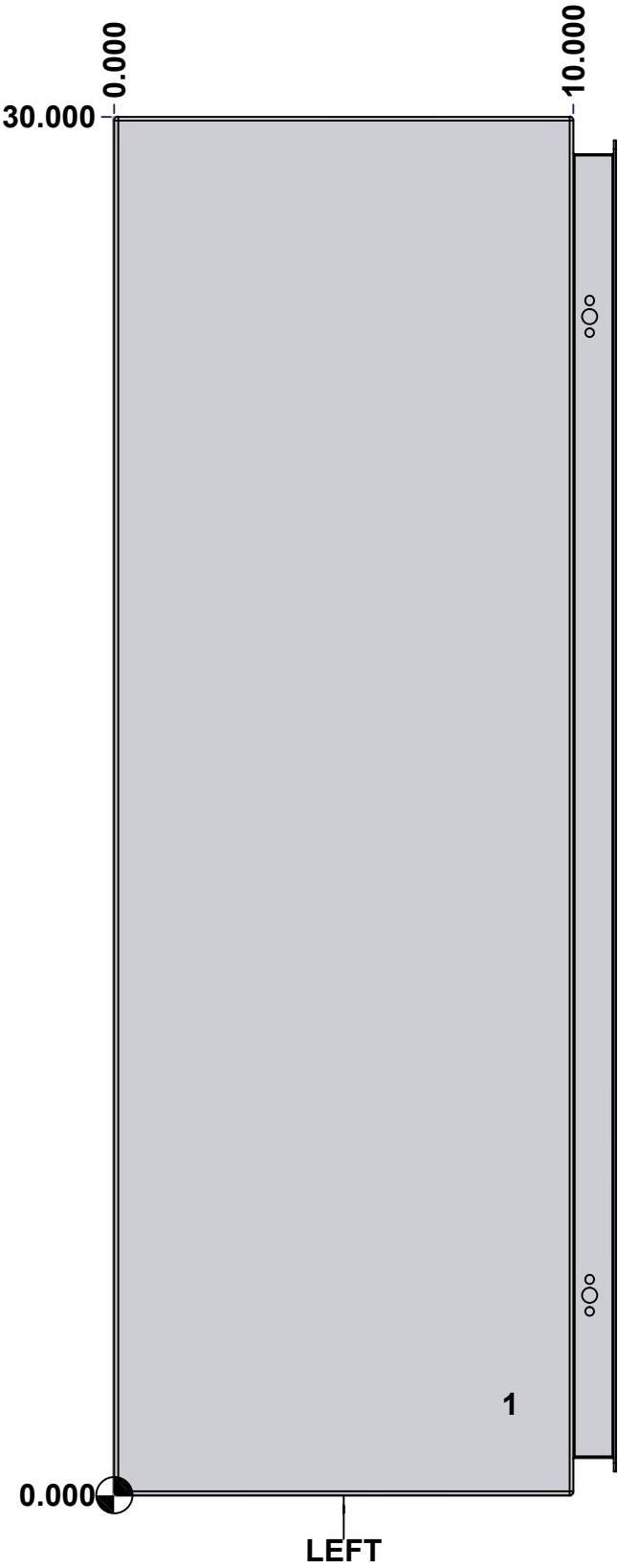
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 30" x 24" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES302410NOIPB	Rev. 0	4 9

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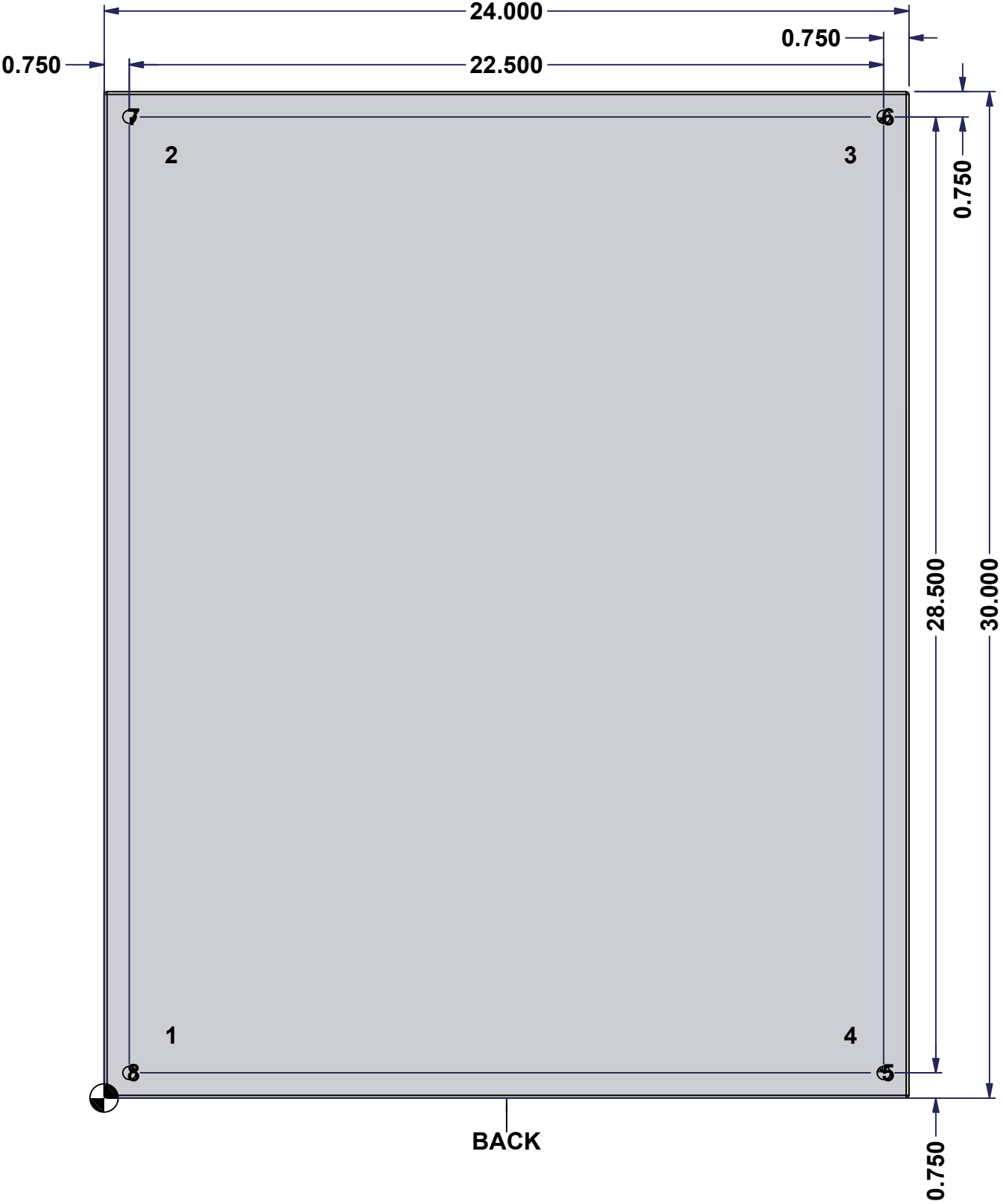
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description 5412ES 30" x 24" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES302410NOIPB	Rev. 0	5 9

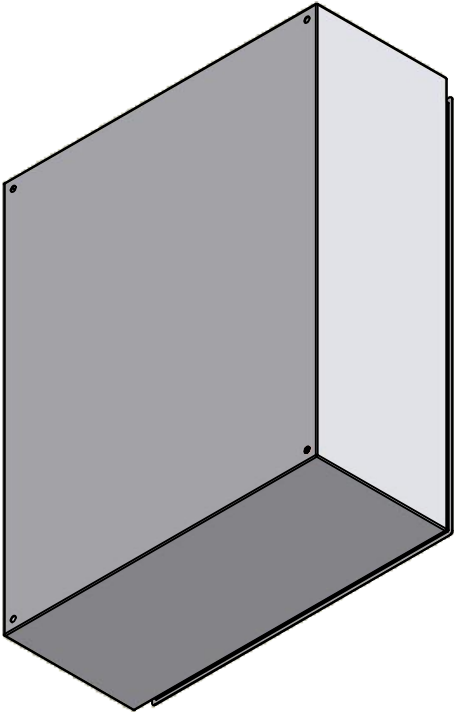
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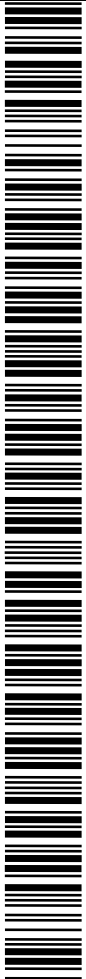
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

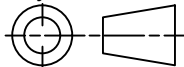


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 9/11/2019
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ES 30" x 24" x 10" Body	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ES302410NOIPB	Rev. 0	6 9
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1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES302410NOIPB-P	0	5412ES 30" x 24" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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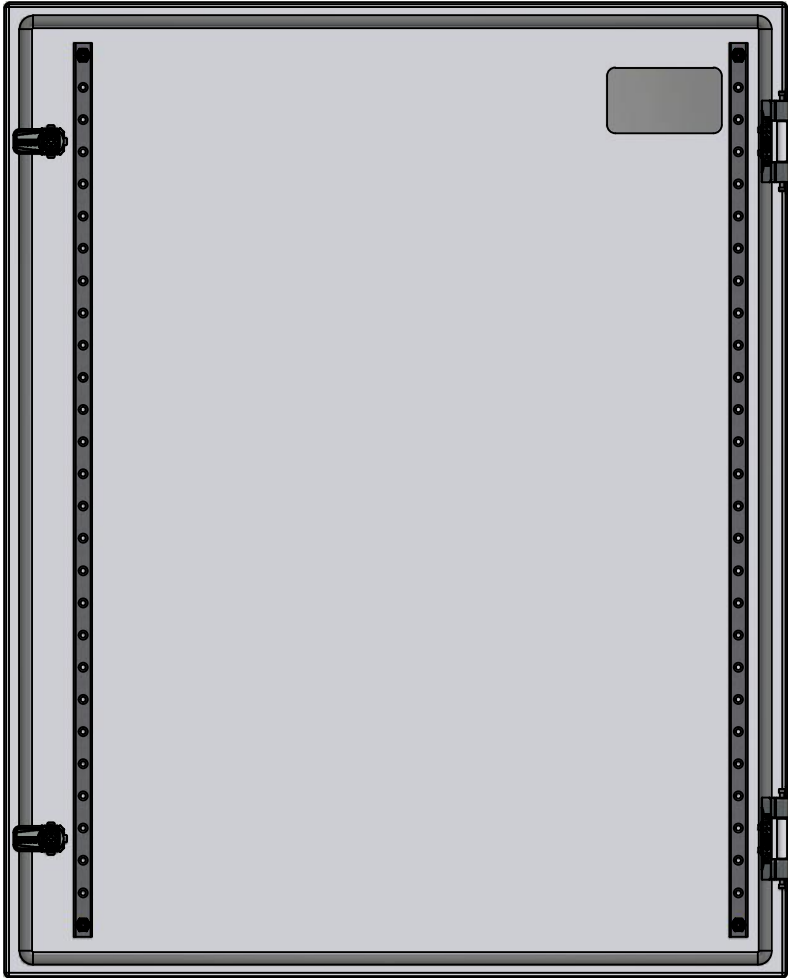
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



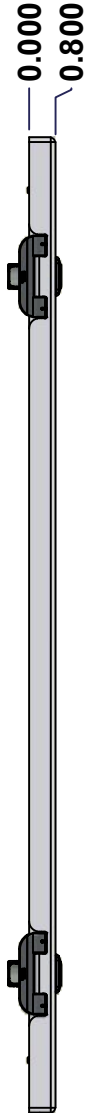
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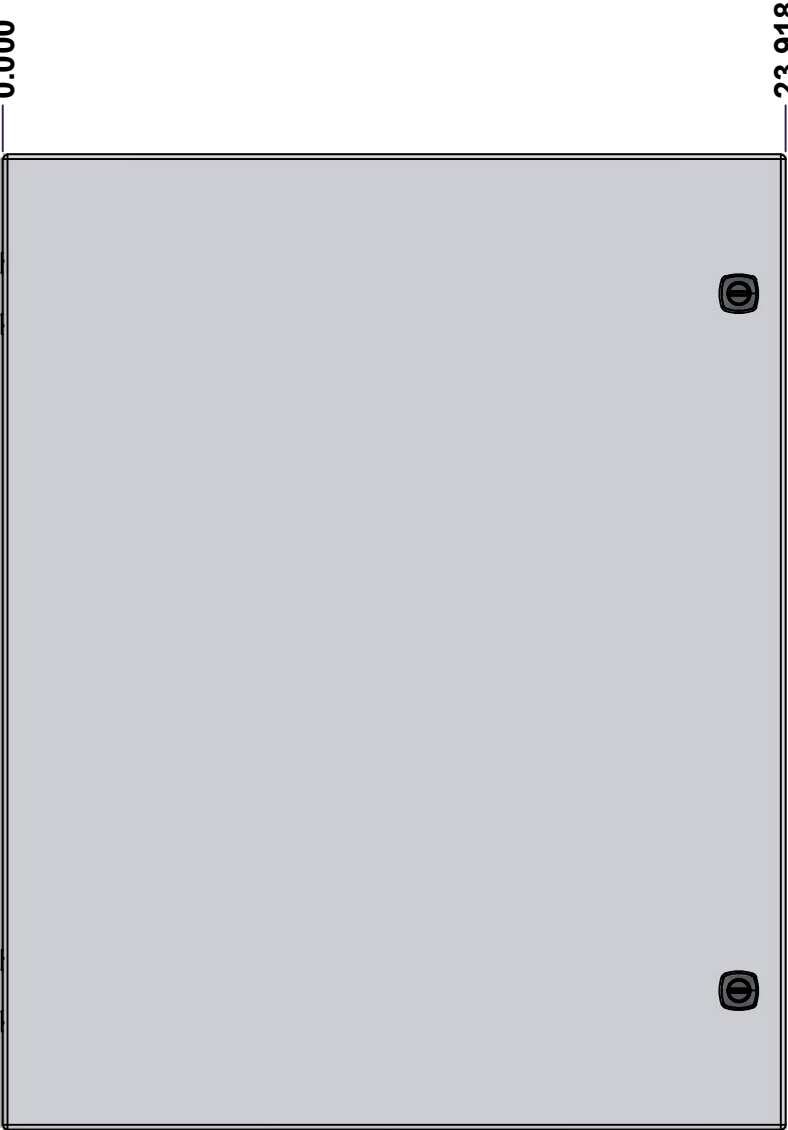
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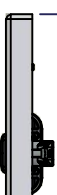
BOTTOM



LEFT



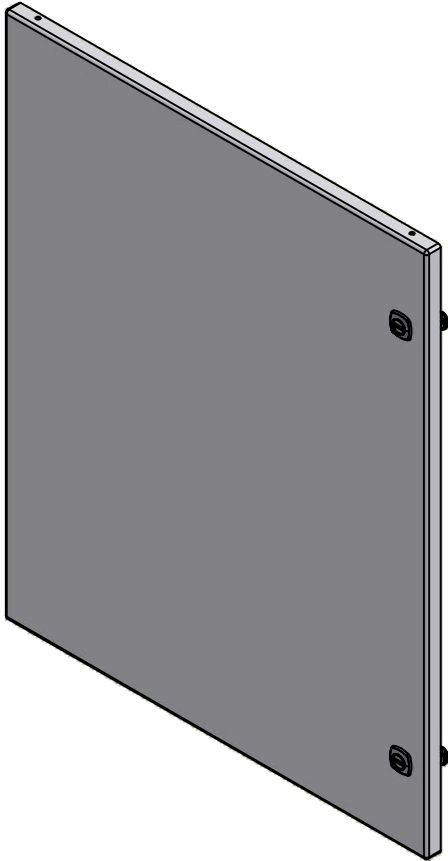
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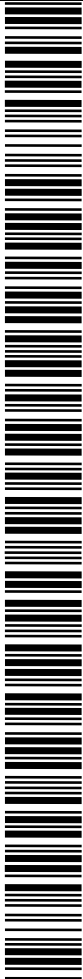
RIGHT

29.803

0.000

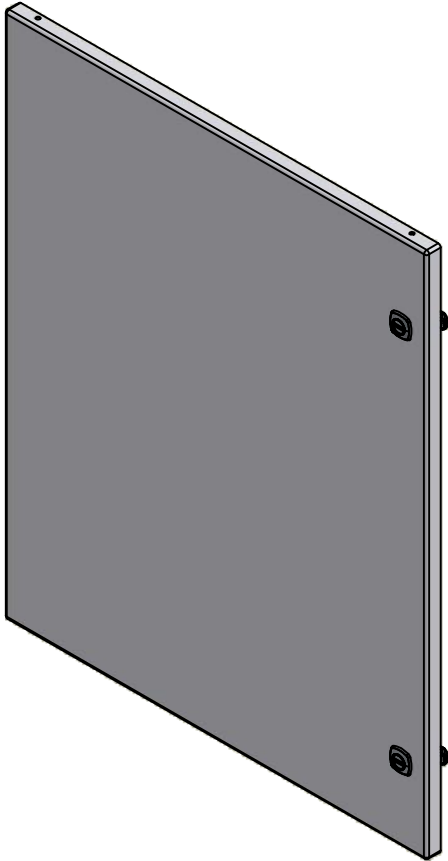
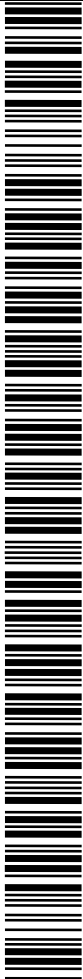


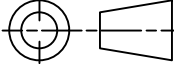
Isometric View



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No.	Revisions	Date	By/Par

			
Isometric View			

		Flatness Aplatissement	
		Max 3.0mm	
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Customer Client			
Date		Date	
Drawn By Dessiné Par BoxCad: BoxCad		9/11/2019	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description		Detail Rev.	
5412ES 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	
5412ES302410NOIPC		0	7 9

SEE BILL OF MATERIAL ON LAST PAGE

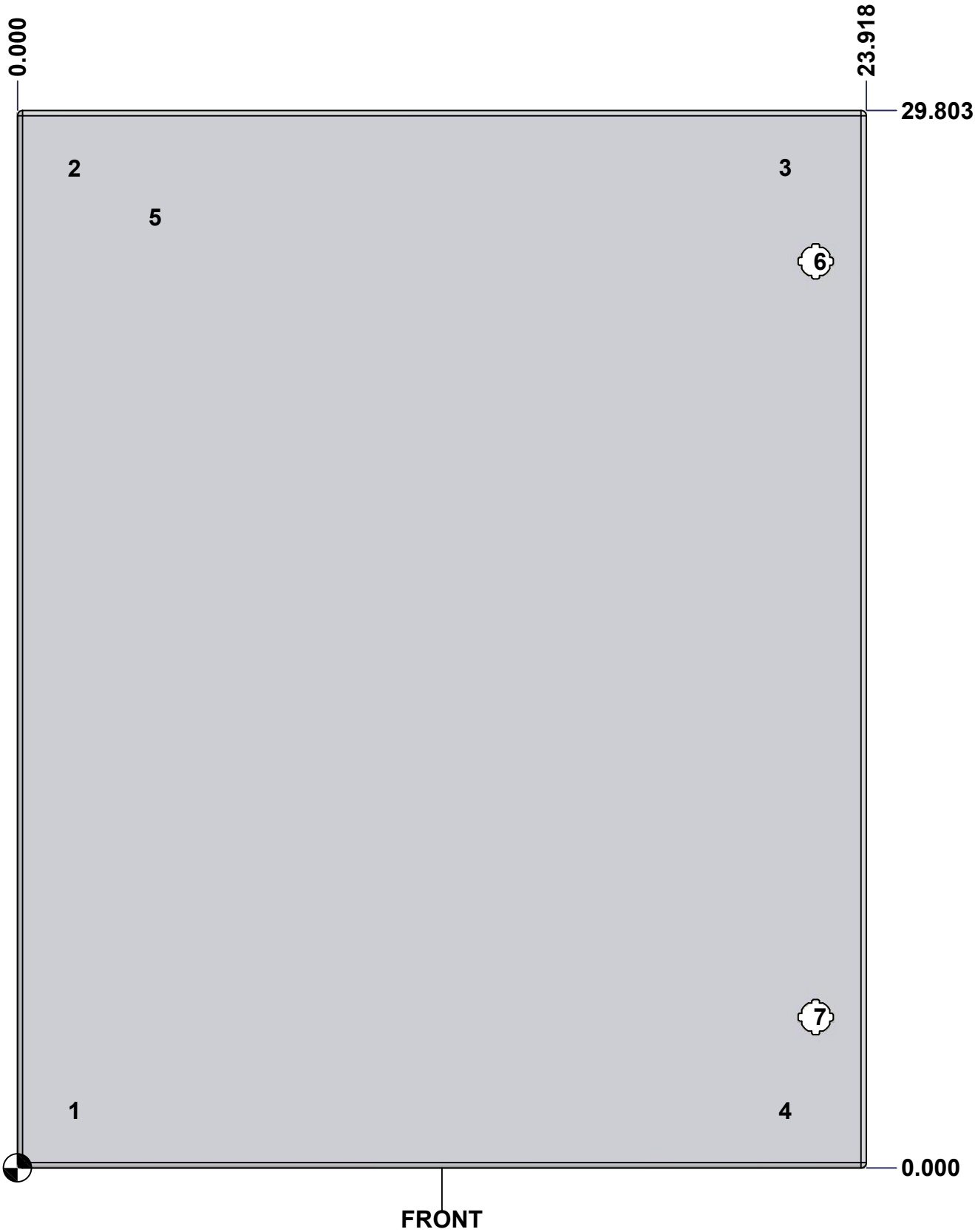
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412ES 30" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ES302410NOIPC	0	9

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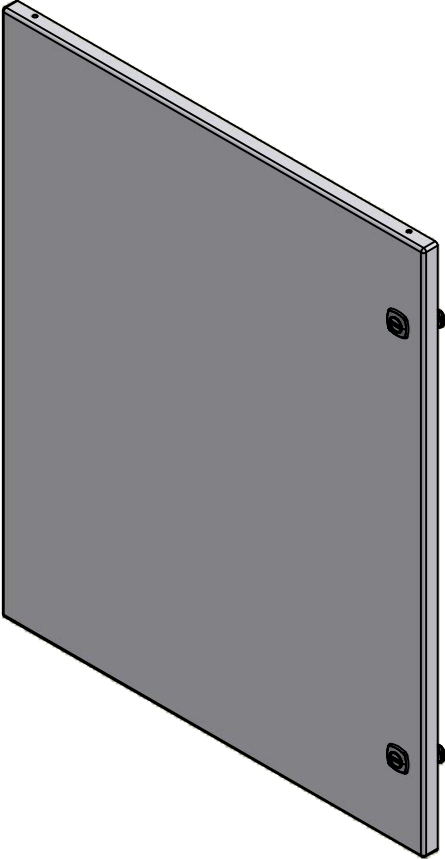
Tolérance ±1/32" sauf spécification contraire

No.

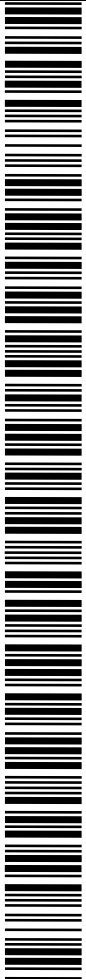
Revisions

Date

By/Par



Isometric View





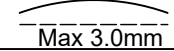
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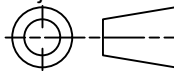
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/11/2019

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES302410NOIPC

Rev.

0

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES302410NOIPG	0	5412ES 30" x 24" Cover Gasket Part
1	5412ES302410NOIPC-P	0	5412ES 30" x 24" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			