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Tolerance $\pm 1/32$ " unless otherwise specified

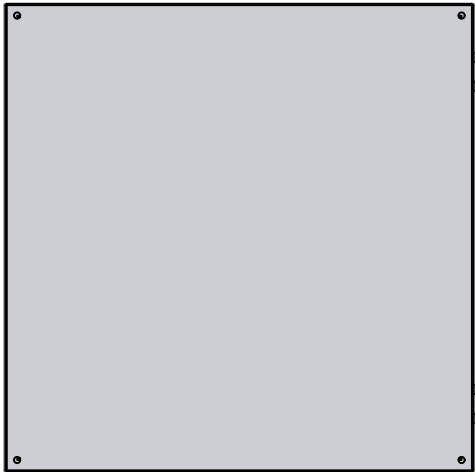
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES303010NOIP\5412ES303010NOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

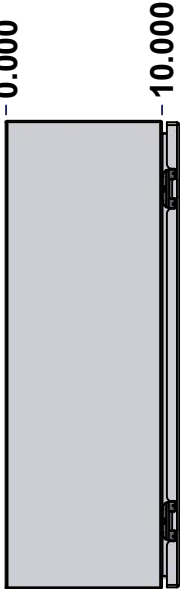
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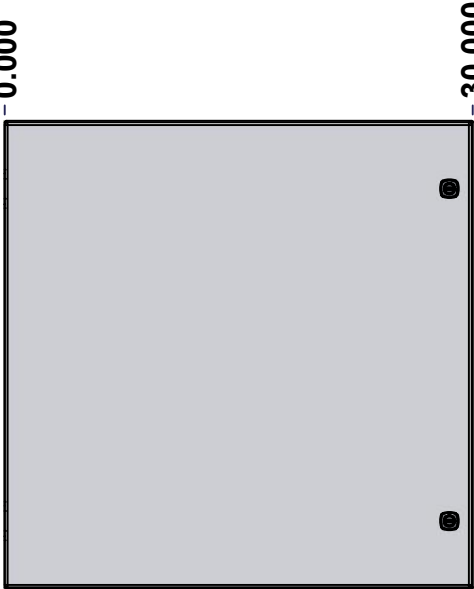
TOP



BACK



LEFT



FRONT



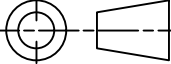
RIGHT



BOTTOM

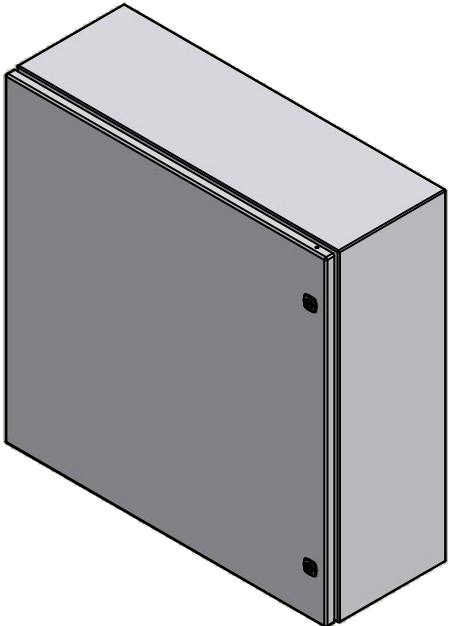
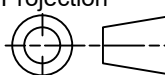
No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 2019-09-11	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ES 30" x 30" x 10" Assembly	Detail Rev.	
Part Number Numéro Pièce 5412ES303010NOIP	Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES303010NOIP\5412ES303010NOIP.idw		Tolérance ±1/32" sauf spécification contraire																																																											
<table><tr><th colspan="2">NOTE</th></tr><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 880 PP included (Not installed)</td></tr></table>				NOTE		ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 880 PP included (Not installed)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>				No.	Revisions	Date	By/Par																																				
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<table><tr><th colspan="4">PACKING</th></tr><tr><th>ITEM</th><th>QTY</th><th colspan="2">DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td colspan="2">Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td colspan="2">Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td colspan="2">To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td colspan="2">To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td colspan="2">White label with product number</td></tr></table>				PACKING				ITEM	QTY	DESCRIPTION		Cardboard sleeve	2	Top and Bottom		Cardboard strip	2	Between back of enclosure and inner panel		Plastic bag	1	To protect cover surface and inside gasket		Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together		Packaging label	1	White label with product number		<table><tr><td>1</td><td>880 PP</td><td>6</td><td>Self Adhesive Print Pocket</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ES303010NOIPC</td><td>0</td><td>5412ES 30" x 30" Cover</td></tr><tr><td>1</td><td>5412ES303010NOIPB</td><td>0</td><td>5412ES 30" x 30" x 10" Body</td></tr><tr><td>2</td><td>STK-Q-04050-08</td><td>0</td><td>M6 x 8mm Hexagon Socket Head Machine Screw</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>				1	880 PP	6	Self Adhesive Print Pocket	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ES303010NOIPC	0	5412ES 30" x 30" Cover	1	5412ES303010NOIPB	0	5412ES 30" x 30" x 10" Body	2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw	Qty	Part Number	Rev	Description	Parts List			
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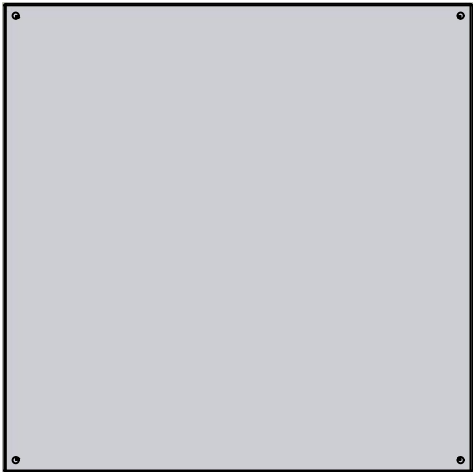
Tolerance $\pm 1/32$ " unless otherwise specified

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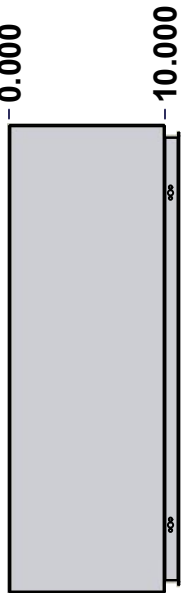
Tolérance $\pm 1/32$ " sauf spécification contraire



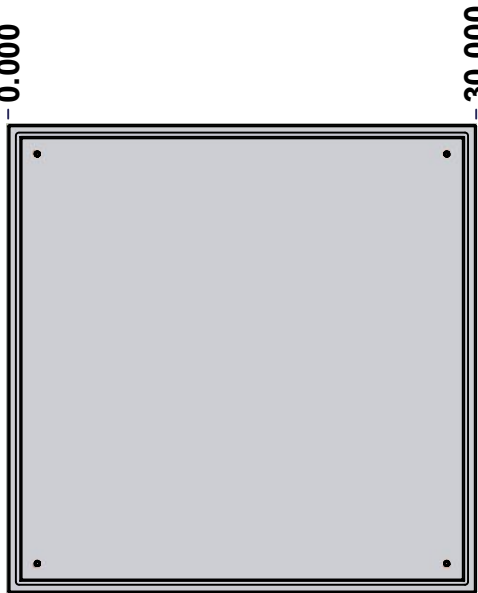
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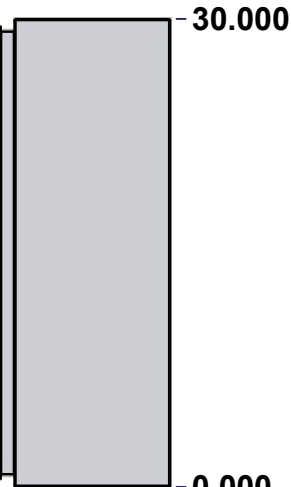
BACK



LEFT



FRONT

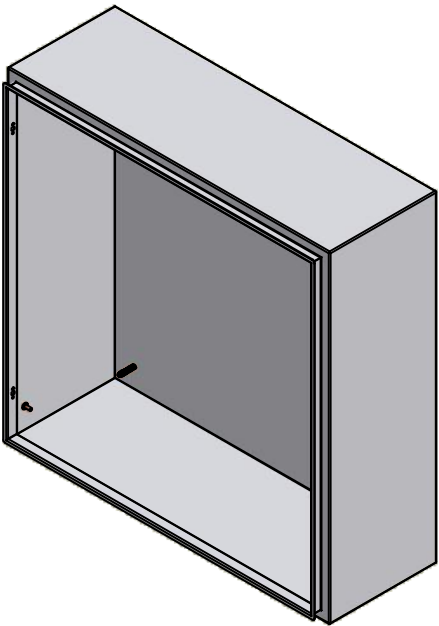


RIGHT

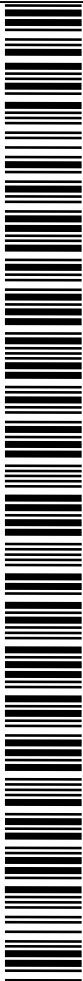


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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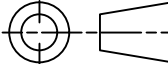


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-11	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 30" x 30" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ES303010NOIPB			

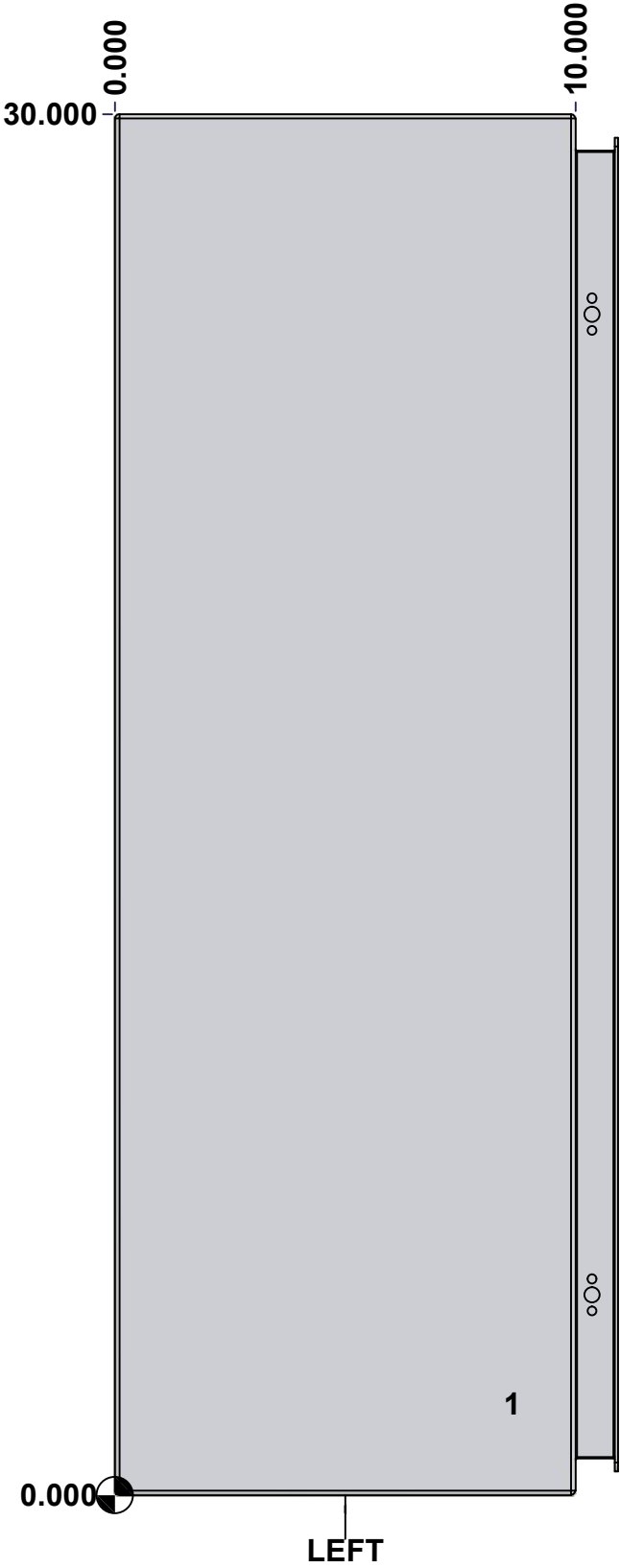
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 30" x 30" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES303010NOIPB	Rev. 0	4 9

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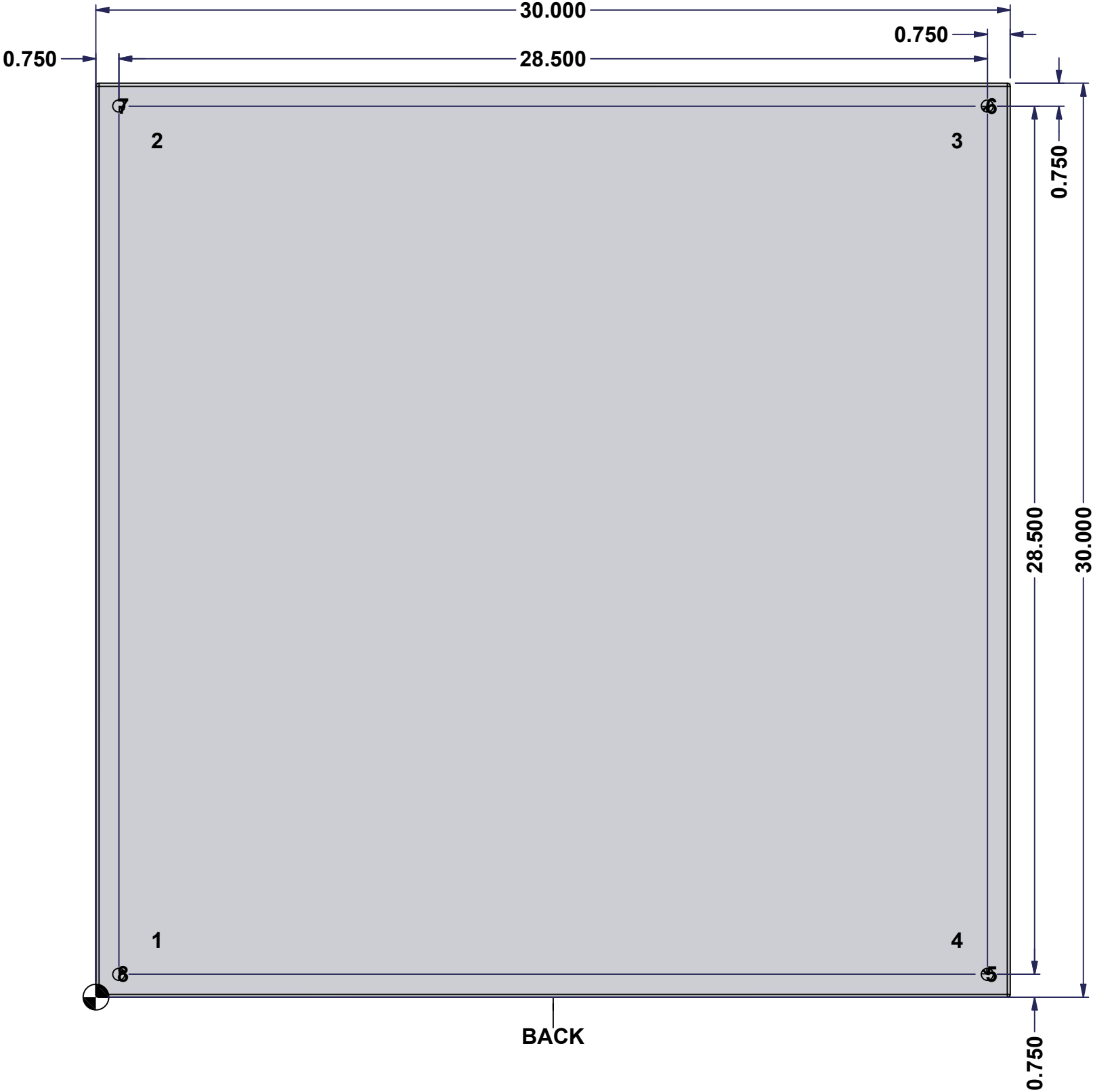
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.750	RND Ø0.390
6	29.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description 5412ES 30" x 30" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES303010NOIPB	Rev. 0	5 9

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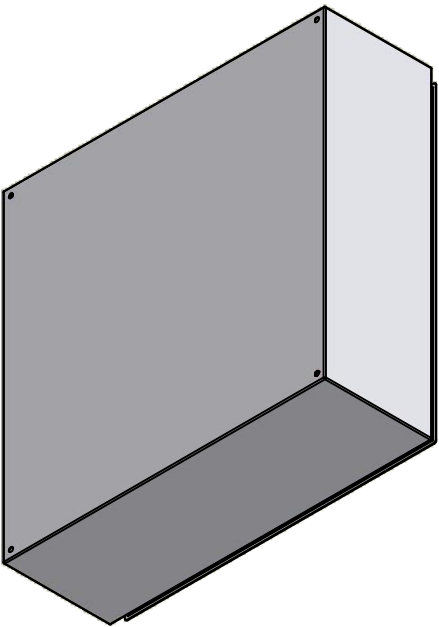
Tolerance ±1/32" unless otherwise specified

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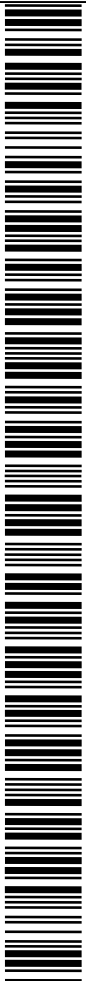
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

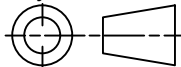


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2019-09-11
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fin Smooth
-----------------------------------	---------------------------

Description 5412ES 30" x 30" x 10" Body	Detail Rev.
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Part Number Numéro Pièce 5412ES303010NOIPB	Rev. 0	6 9
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1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES303010NOIPB-P	0	5412ES 30" x 30" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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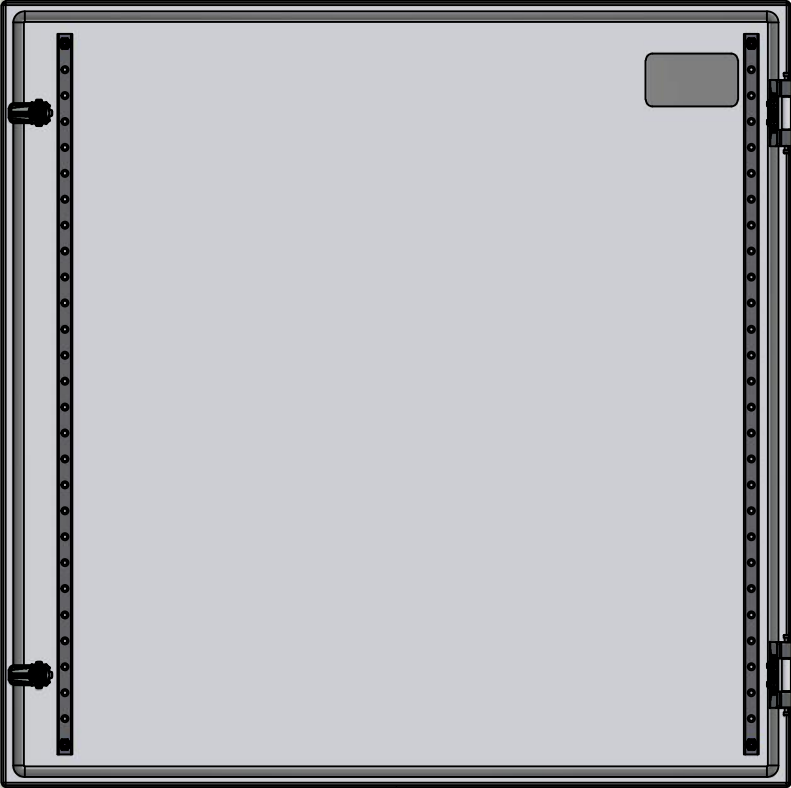
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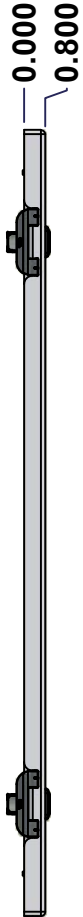
Tolérance ±1/32" sauf spécification contraire



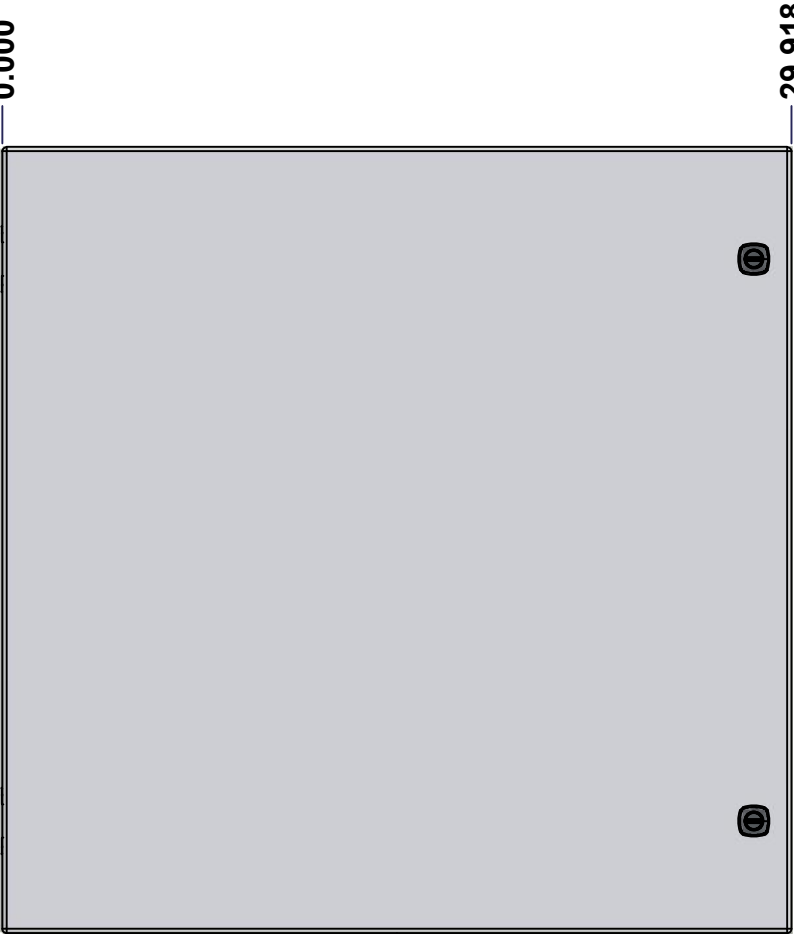
TOP



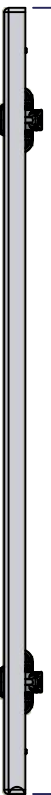
BACK



LEFT



FRONT

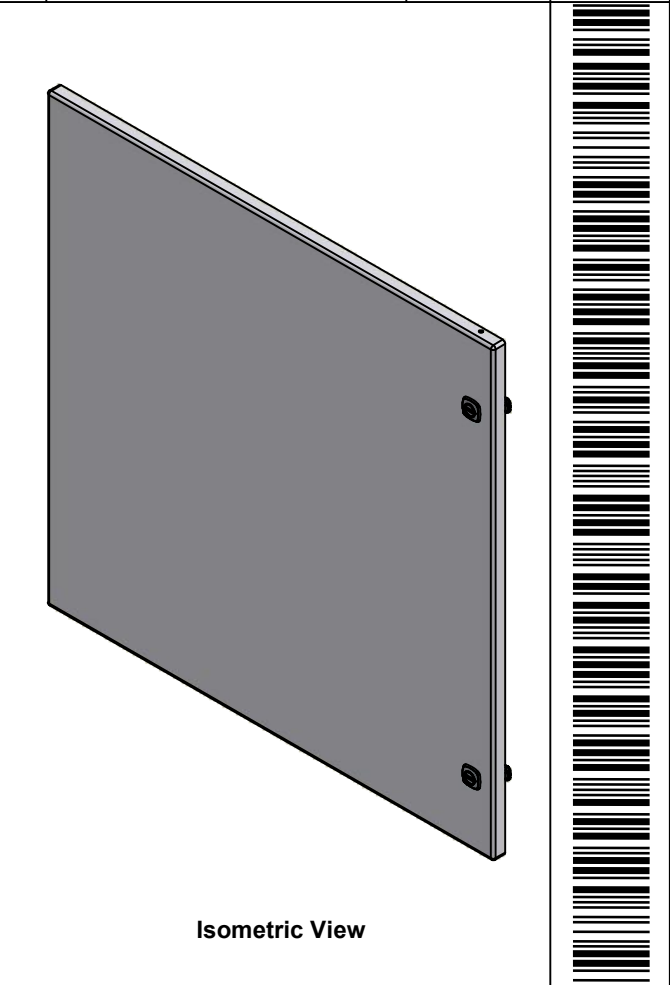


RIGHT

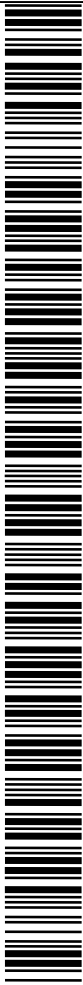


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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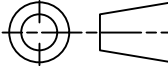


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2019-09-11
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ES 30" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412ES303010NOIPC	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

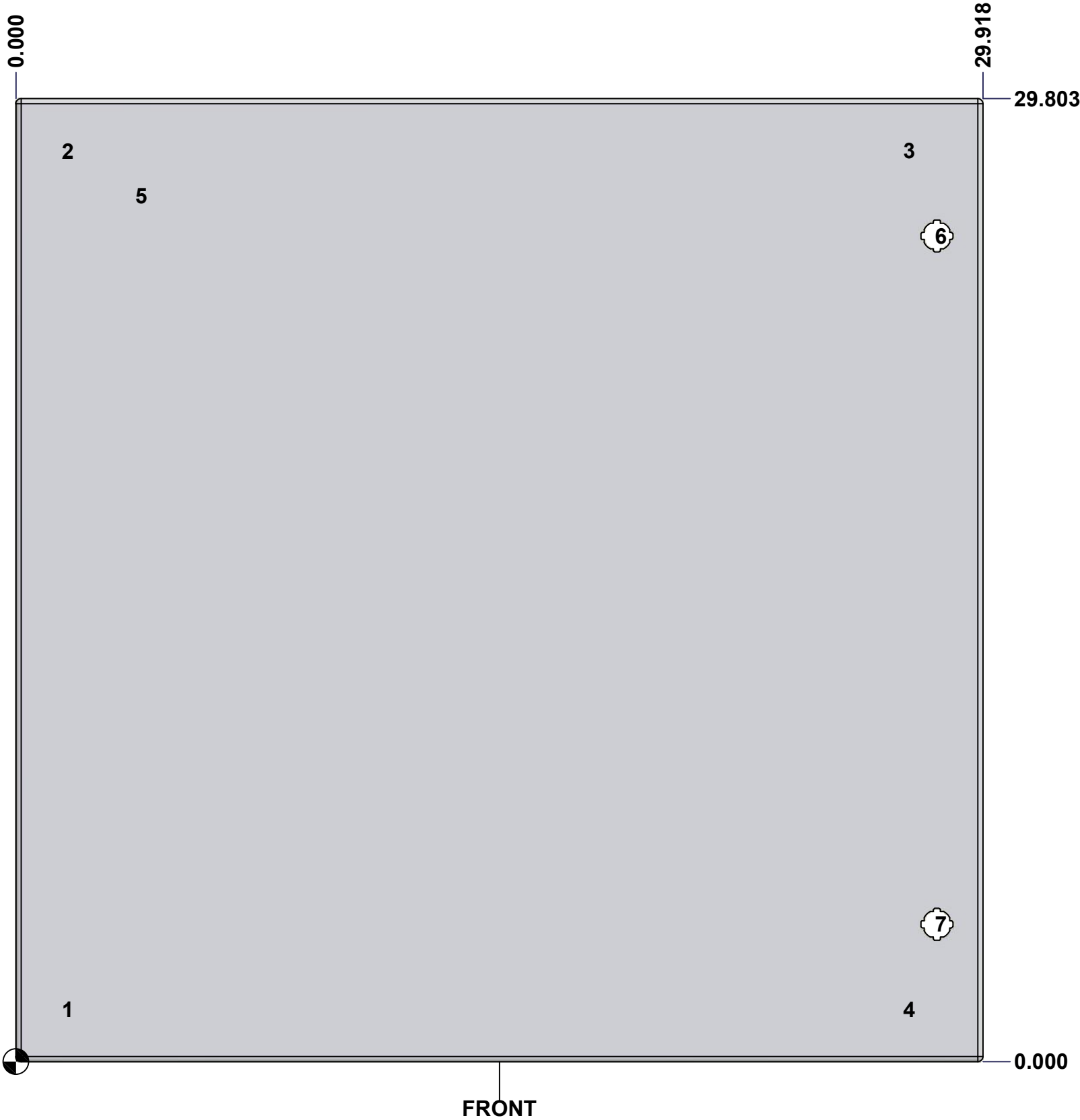
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	28.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



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	Description	Status	
	5412ES 30" x 30" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ES303010NOIPC			

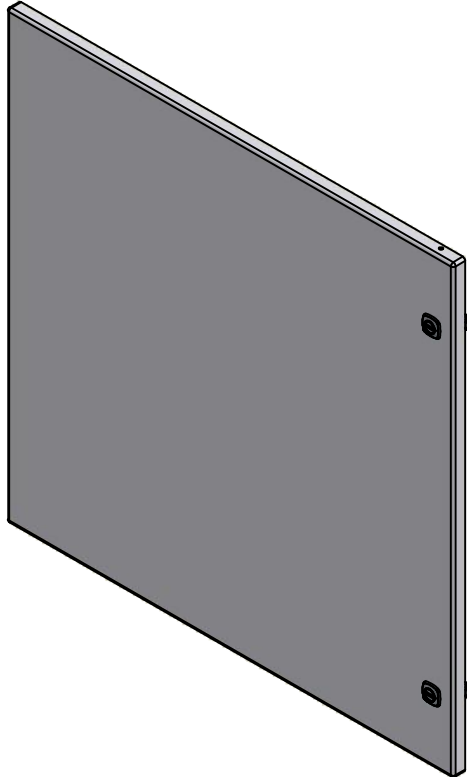
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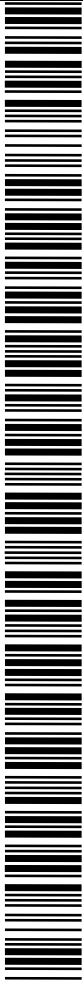
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

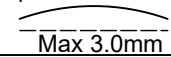
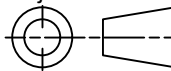


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2019-09-11

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES303010NOIPC

Rev.

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES303010NOIPG	0	5412ES 30" x 30" Cover Gasket Part
1	5412ES303010NOIPC-P	0	5412ES 30" x 30" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			