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Tolerance $\pm 1/32$ " unless otherwise specified

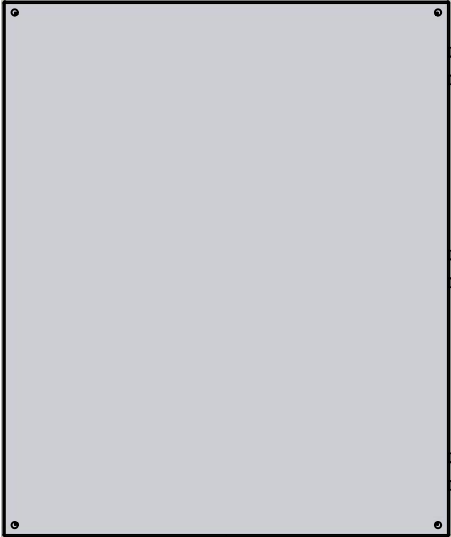
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES363012\5412ES363012.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

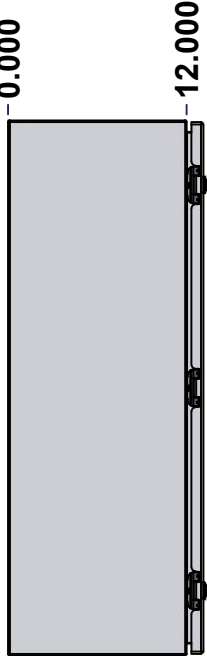
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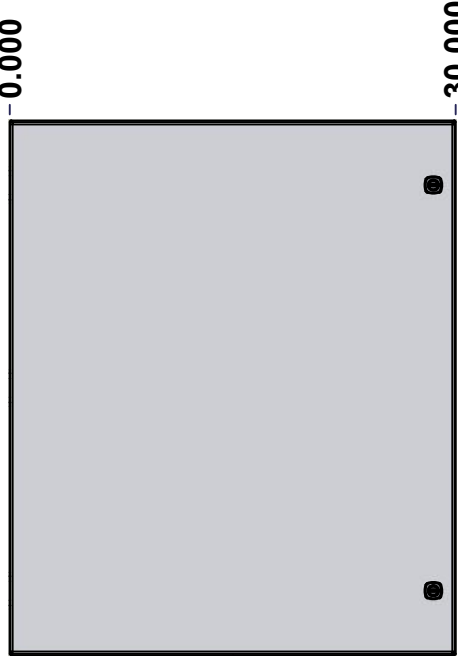
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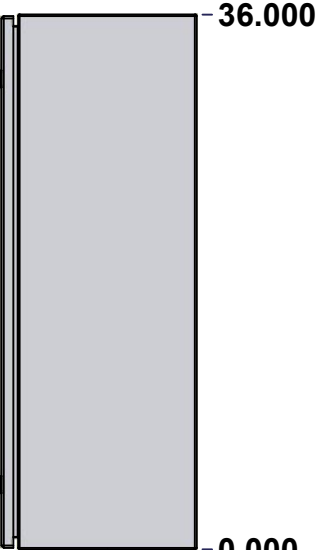
BACK



LEFT



FRONT

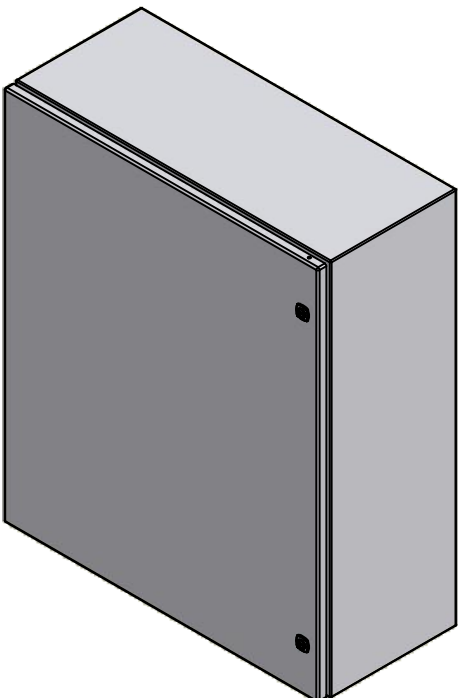


RIGHT






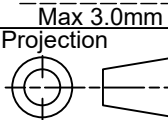
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 11/2/2017	
Material Matière				14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey		Finish Fin Smooth	
Description 5412ES 36" x 30" x 12" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ES363012				Rev. 0	
				1 9	

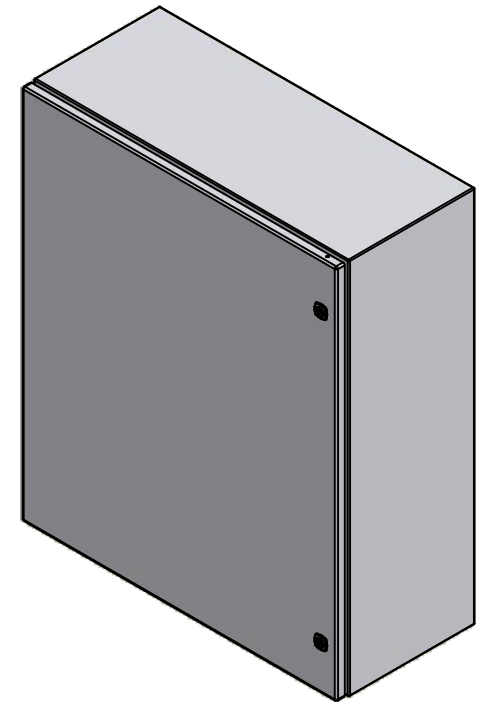
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)



Isometric View

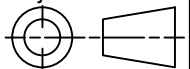


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Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection



Customer Client	
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Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11/2/2017

	Material
	Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

	Color
	Coyle

Asa-61 Grey

Finish	
Fin	

Smooth

No.	Description	Amount	Date
1
2
3
4
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36
37	...		

5412ES 36" x 30" x 12" Assembly

	Part Number Numéro Pièce
--	-----------------------------

5412ES363012

Rev.

2

0

9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3630G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES363012C	0	5412ES 36" x 30" Cover
1	5412ES363012B	0	5412ES 36" x 30" x 12" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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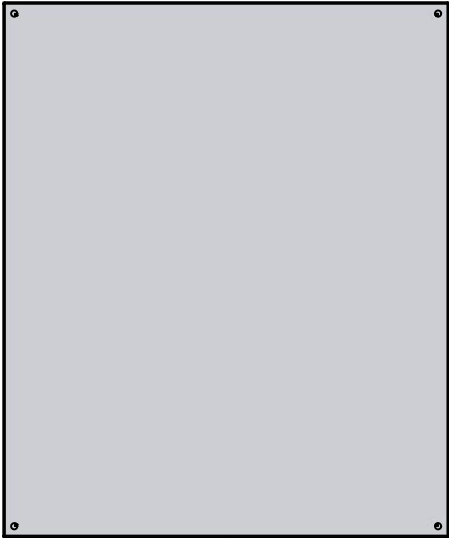
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Tolérance ±1/32" sauf spécification contraire

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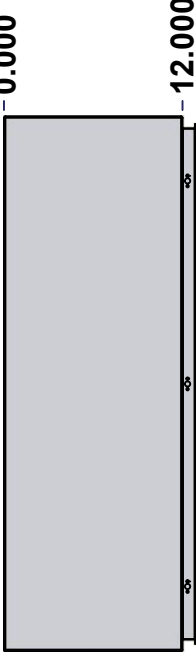
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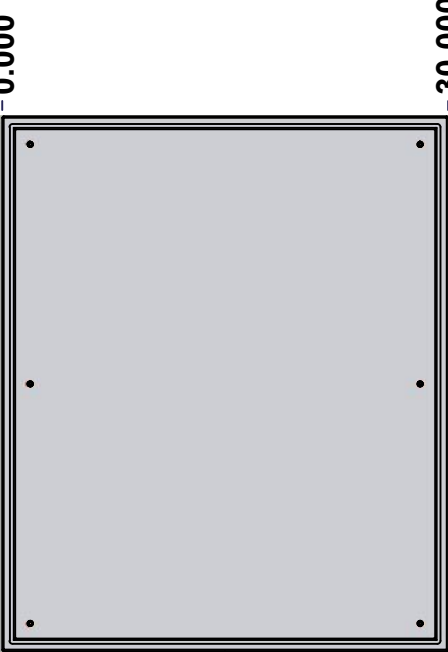
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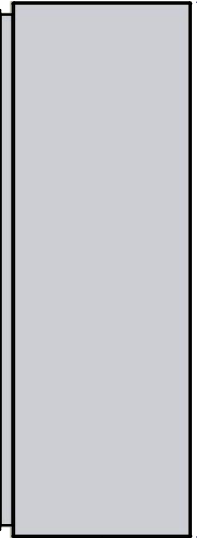
BOTTOM



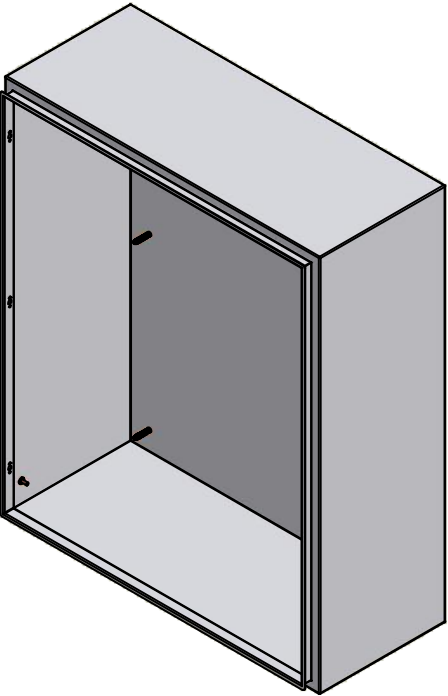
LEFT



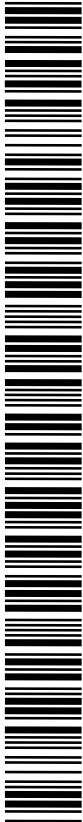
FRONT



RIGHT



Isometric View

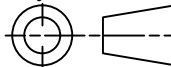


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11/2/2017

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 36" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES363012B

Rev.

3
9

SEE BILL OF MATERIAL ON LAST PAGE

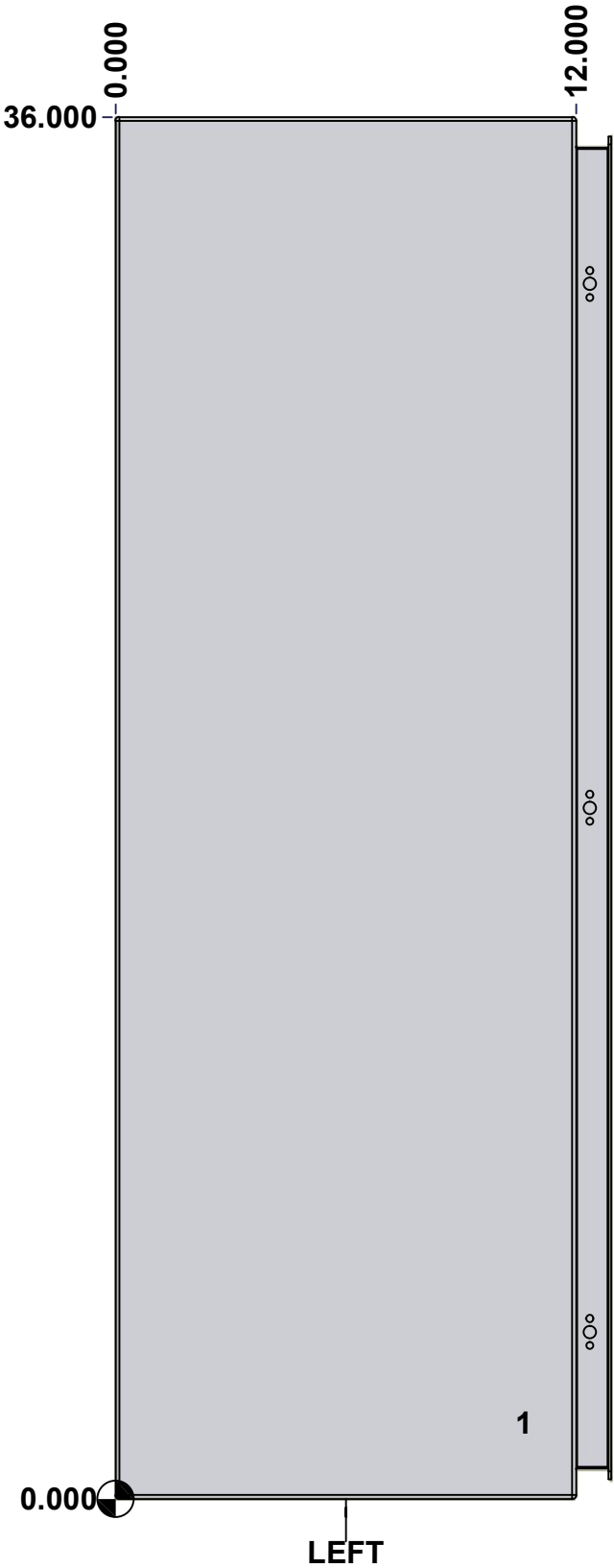
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 36" x 30" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES363012B	Rev. 0	4 9

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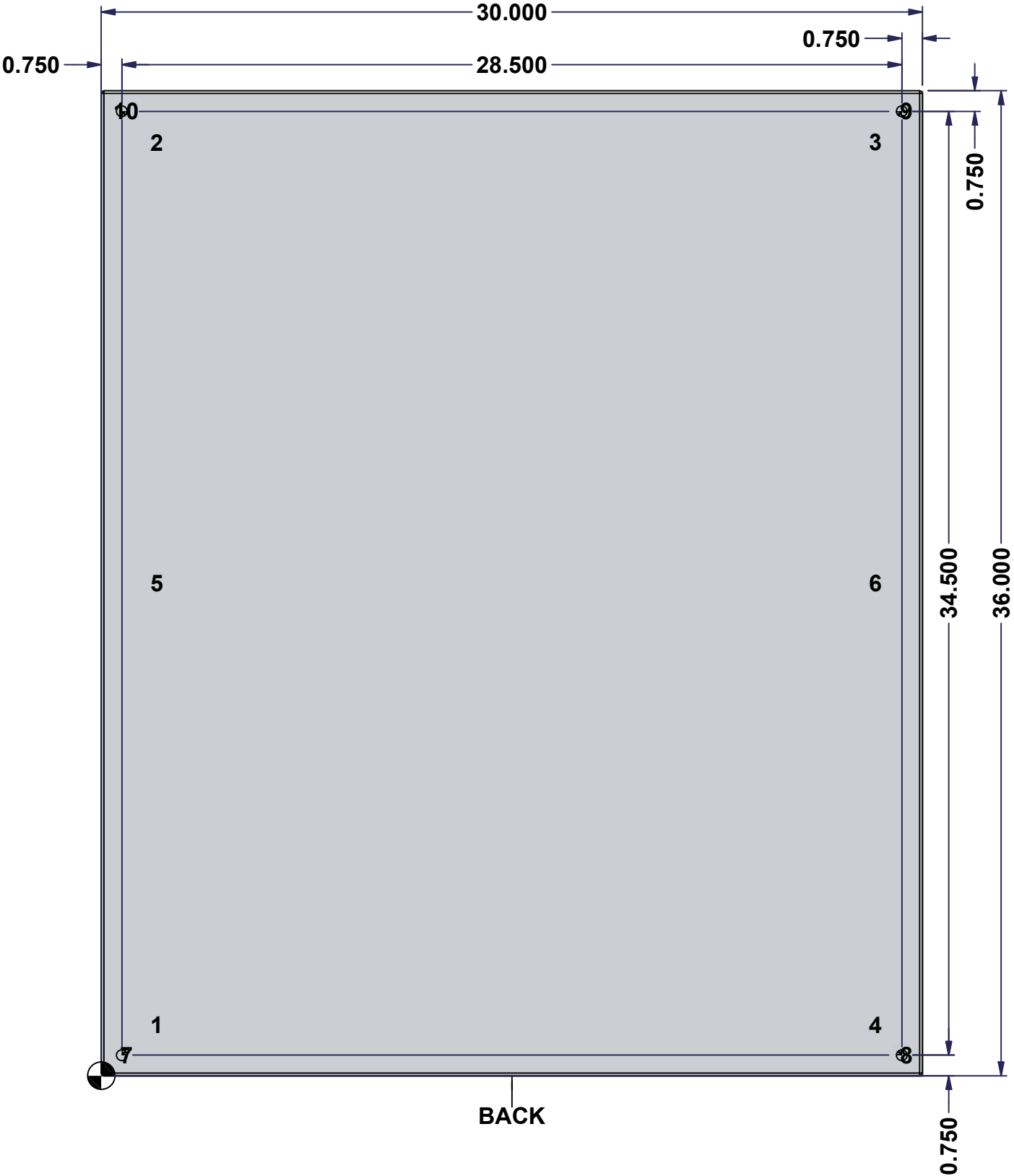
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	0.750	0.750	RND Ø0.390
8	29.250	0.750	RND Ø0.390
9	29.250	35.250	RND Ø0.390
10	0.750	35.250	RND Ø0.390



BACK

	Description	Status	
	5412ES 36" x 30" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ES363012B			

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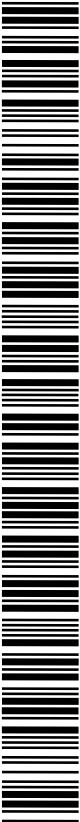
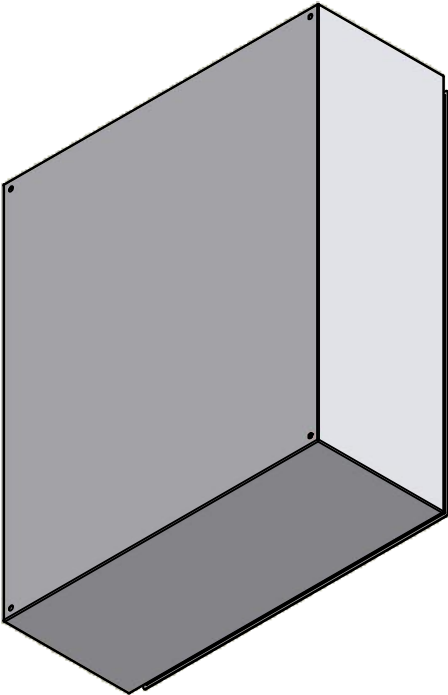
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

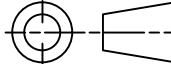


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11/2/2017
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES363012B-P	0	5412ES 36" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.	
5412ES 36" x 30" x 12" Body		
Part Number Numéro Pièce	Rev.	
5412ES363012B	0	6 9

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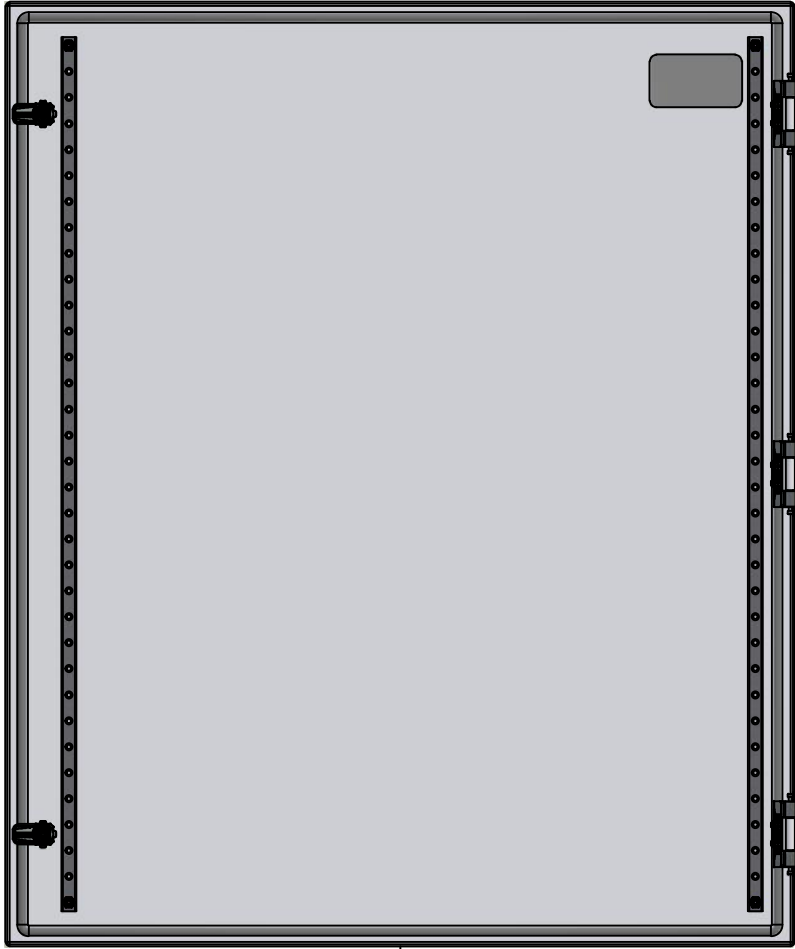
Tolerance ±1/32" unless otherwise specified

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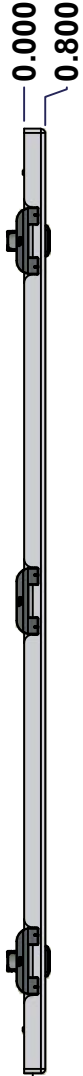
Tolérance ±1/32" sauf spécification contraire



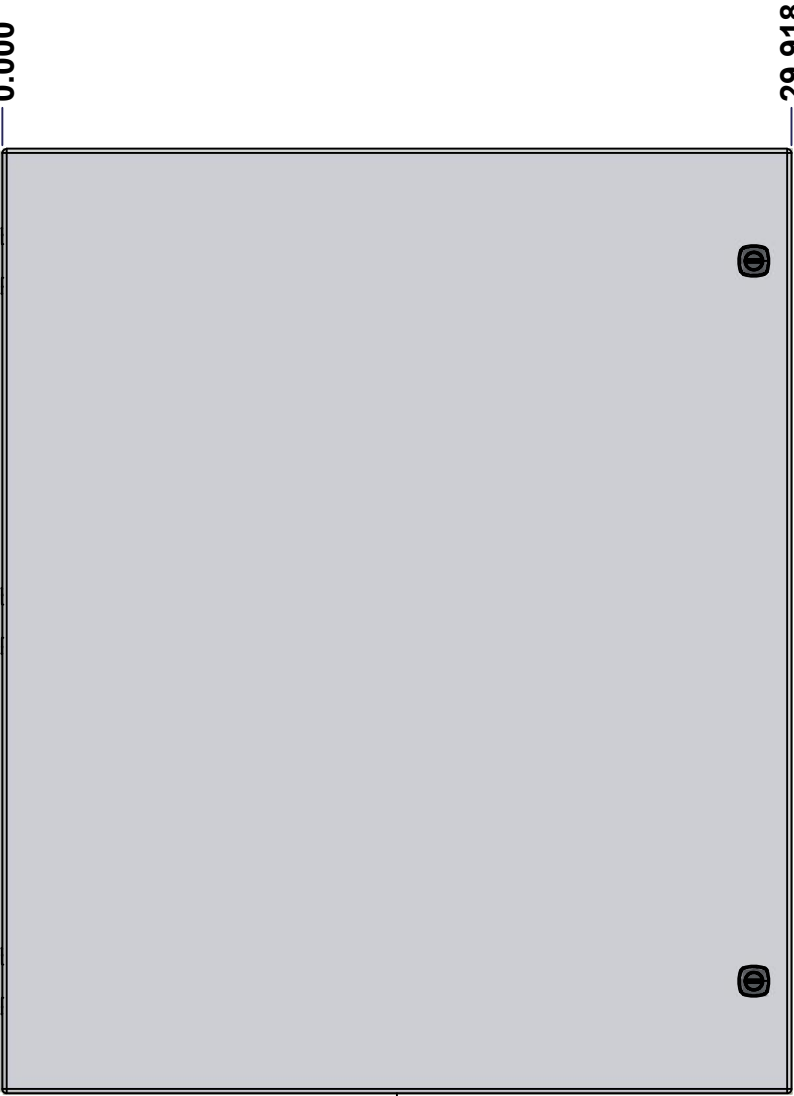
TOP



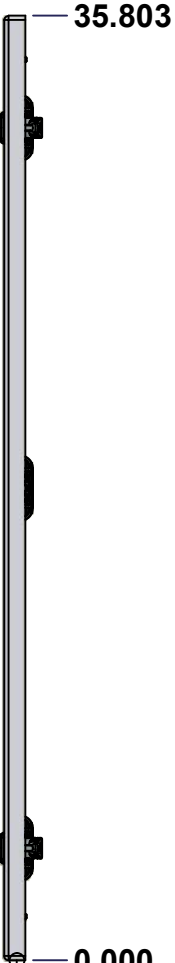
BACK



LEFT



FRONT

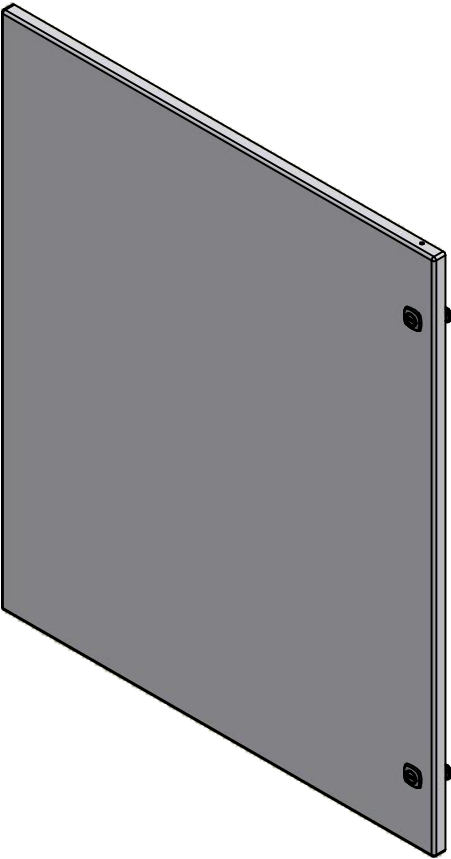


RIGHT

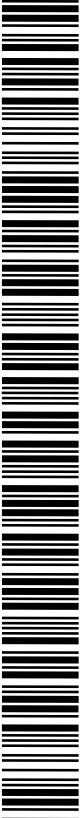


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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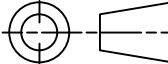


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11/2/2017	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ES 36" x 30" Cover			
Part Number Numéro Pièce		Rev.	7
5412ES363012C		0	9

SEE BILL OF MATERIAL ON LAST PAGE

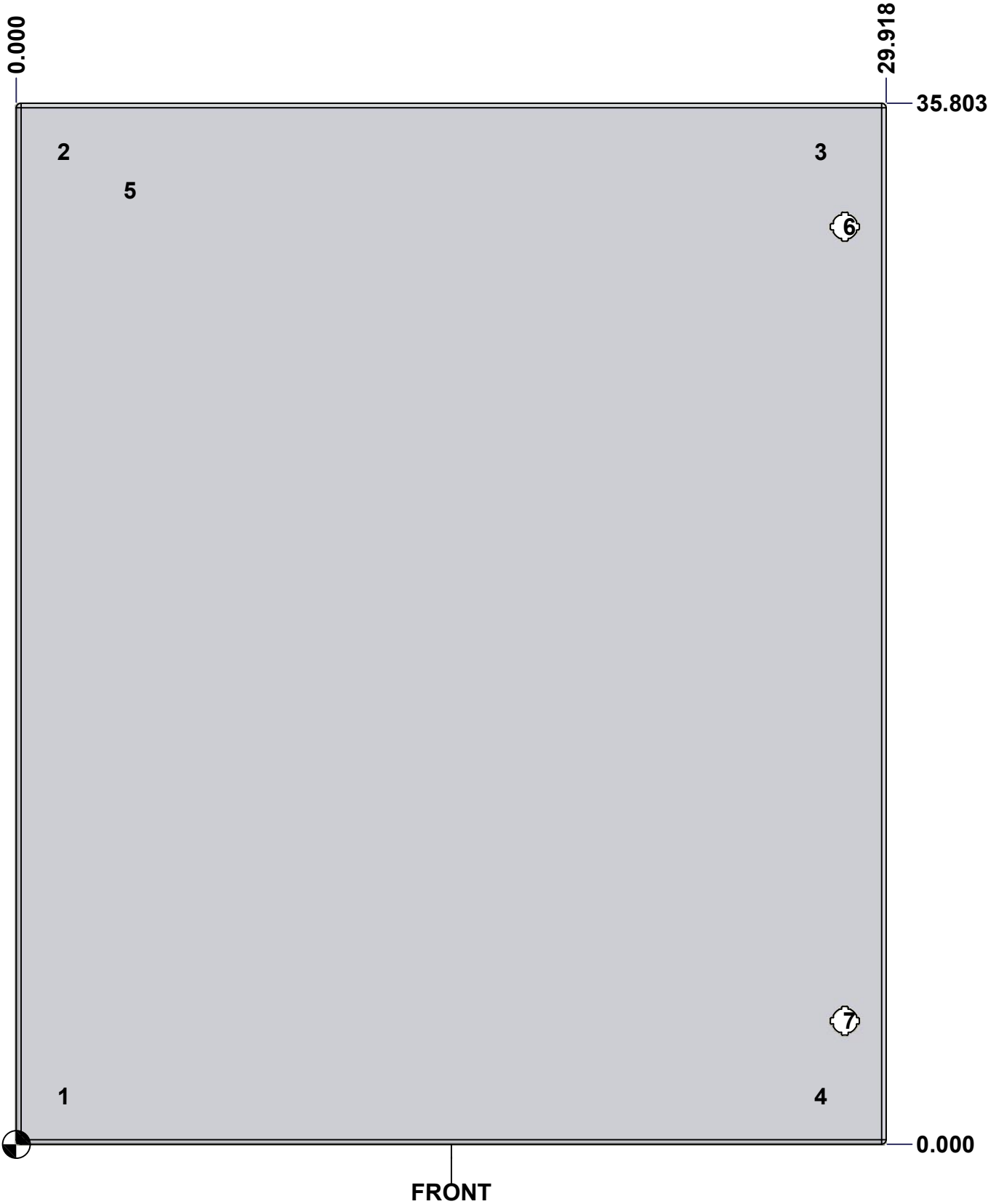
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	28.494	31.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description	Status	
	5412ES 36" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ES363012C	0	8 / 9

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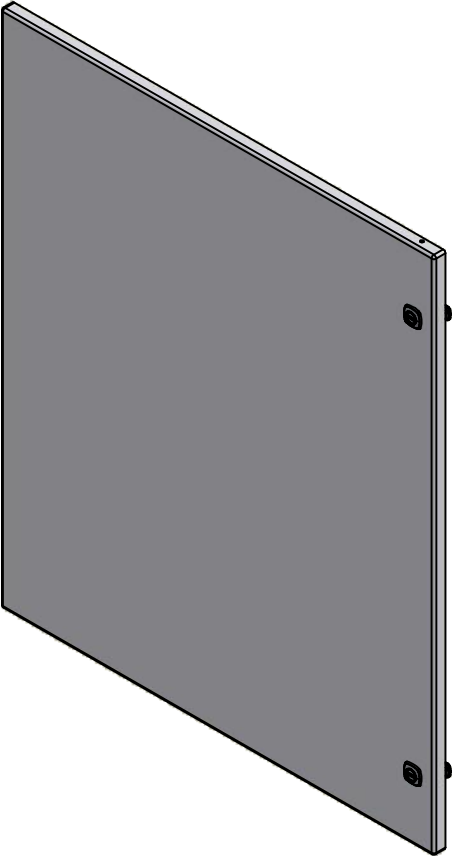
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Tolerance ±1/32" unless otherwise specified


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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

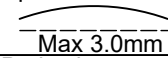
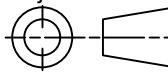


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11/2/2017

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 36" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES363012C

Rev.

0

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES363012G	0	5412ES 36" x 30" Cover Gasket Part
1	5412ES363012C-P	0	5412ES 36" x 30" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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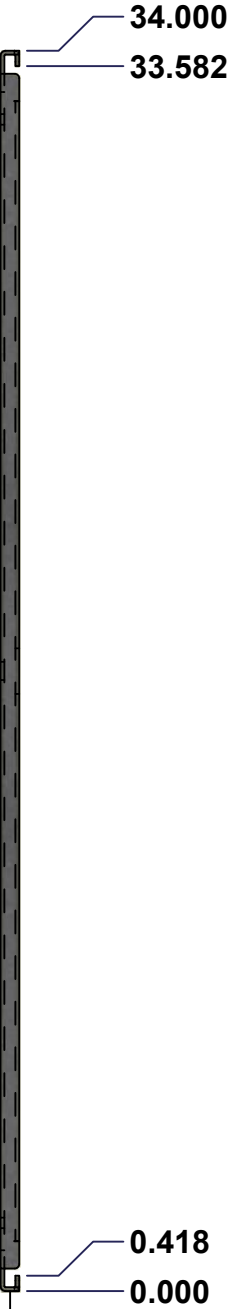
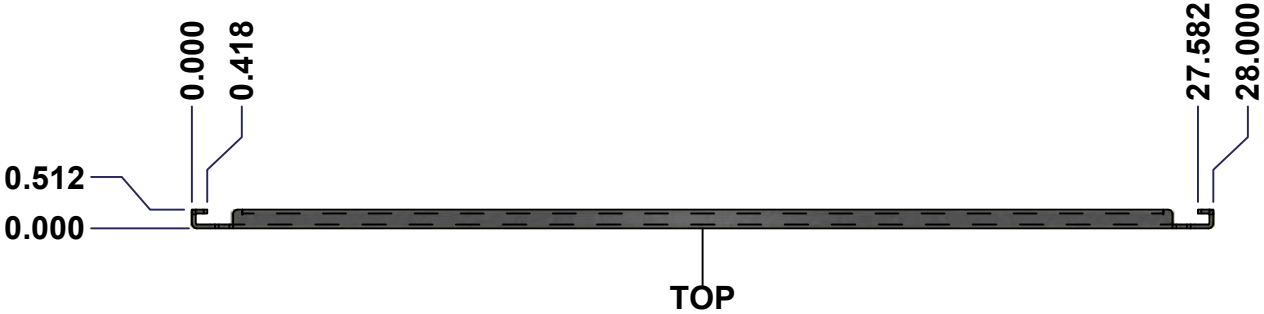
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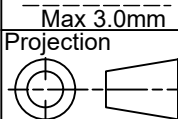
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Tolérance $\pm 1/32''$ sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	
Description		Finish Fin	
881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce		Rev.	
881 SP3630G		0	
		1 2	

1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

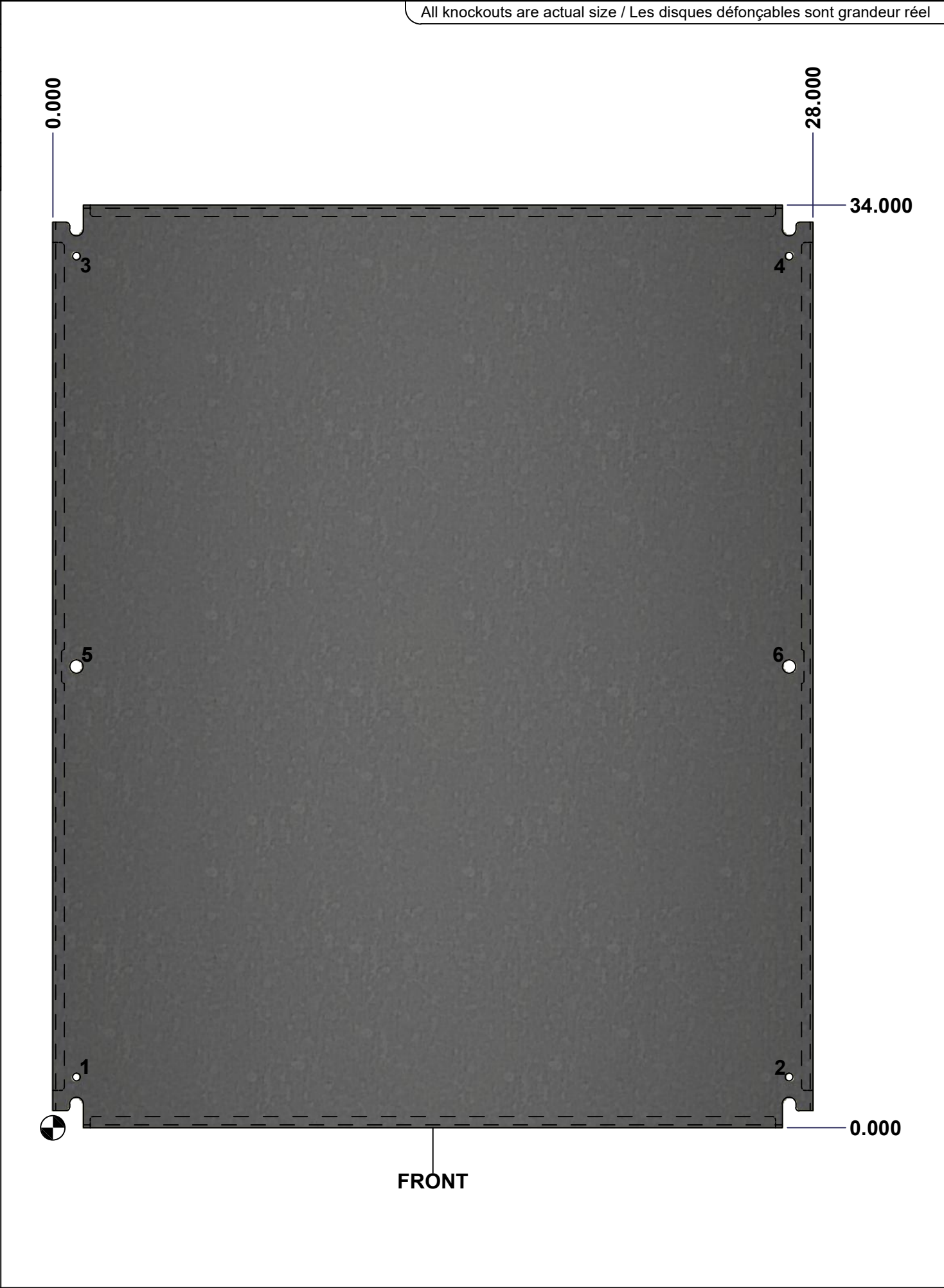
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Tolerance ±1/32" unless otherwise specified

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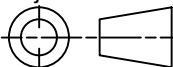
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)



No.	Revisions	Date	By/Par

Isometric View

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		<div><div></div><div>Max 3.0mm</div></div>	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3630G		Rev. 0	<div><div>2</div><div>2</div></div>

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