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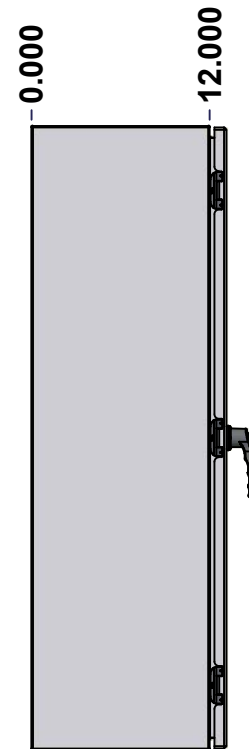
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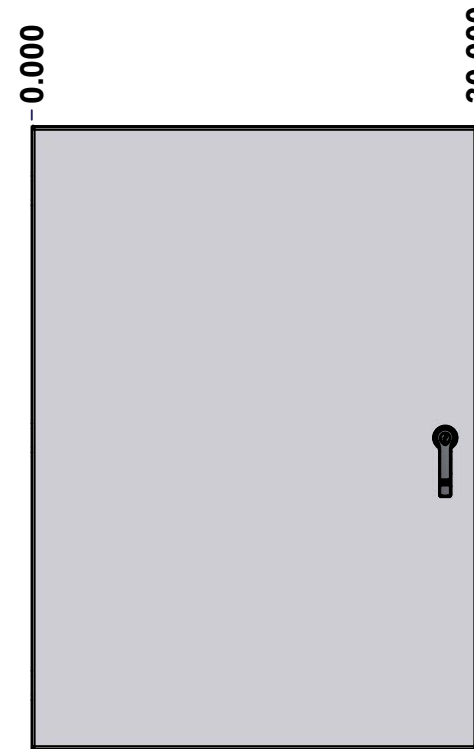
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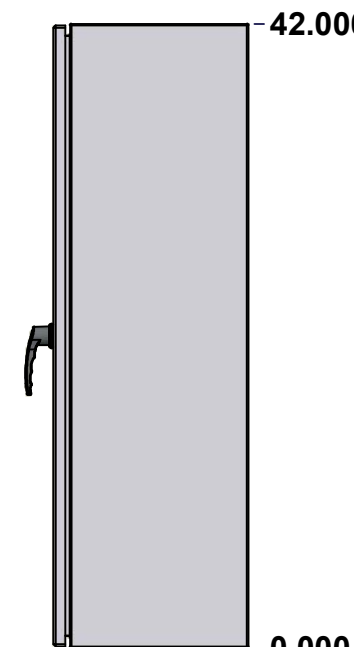
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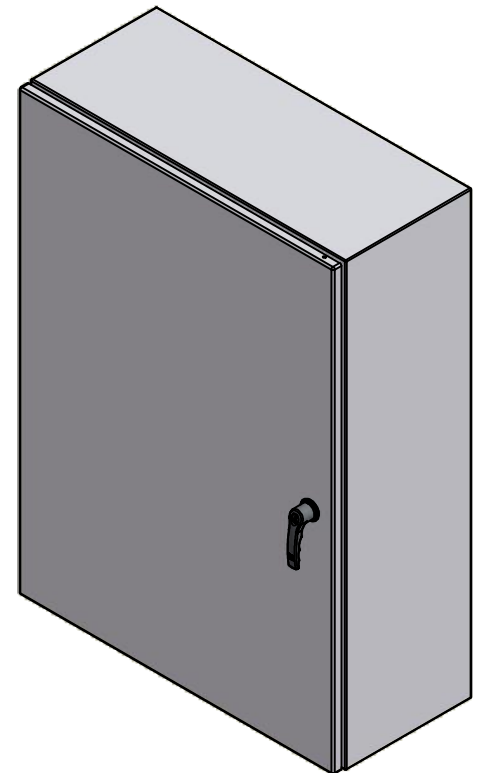
LEFT



FRONT




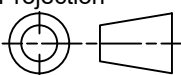
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 9/12/2019
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ES 42" x 30" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

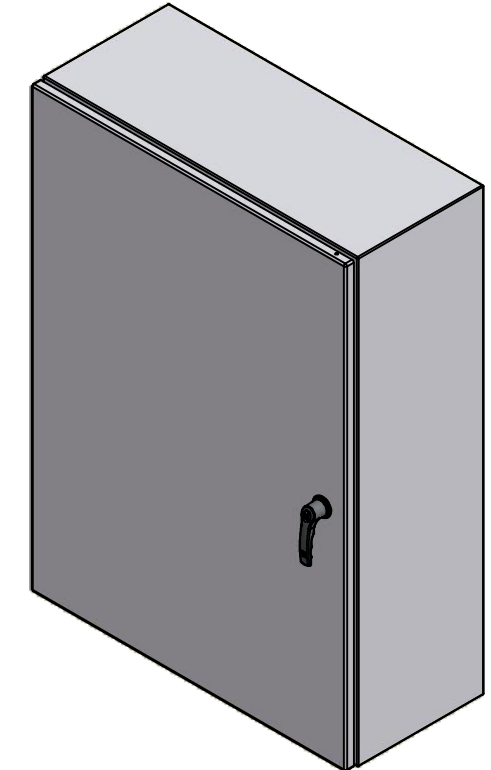
5412ES423012NOIP

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES423012NOIPC	0	5412ES 42" x 30" Cover
1	5412ES423012NOIPB	0	5412ES 42" x 30" x 12" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw

Parts List

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	Date: 9/12/2019 Color / Couleur: Asa-61 Grey Finish / Fini: Smooth
Description: 5412ES 42" x 30" x 12" Assembly		Detail Rev.
Part Number / Numéro Pièce: 5412ES423012NOIP		Rev. 0 / 2

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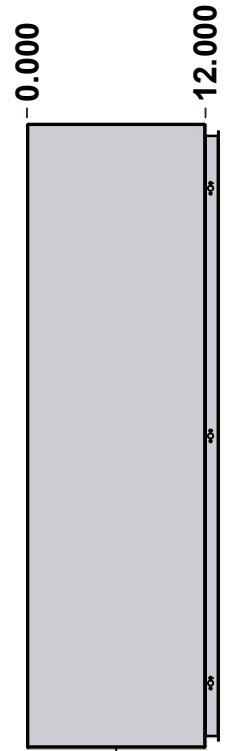
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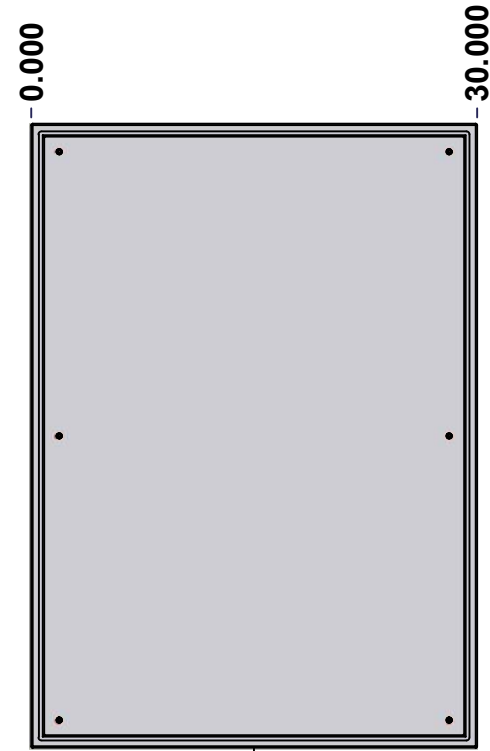
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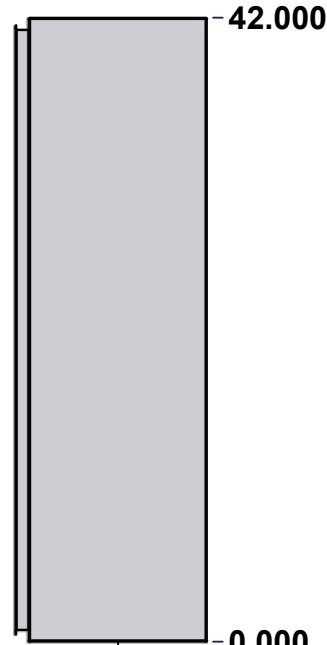
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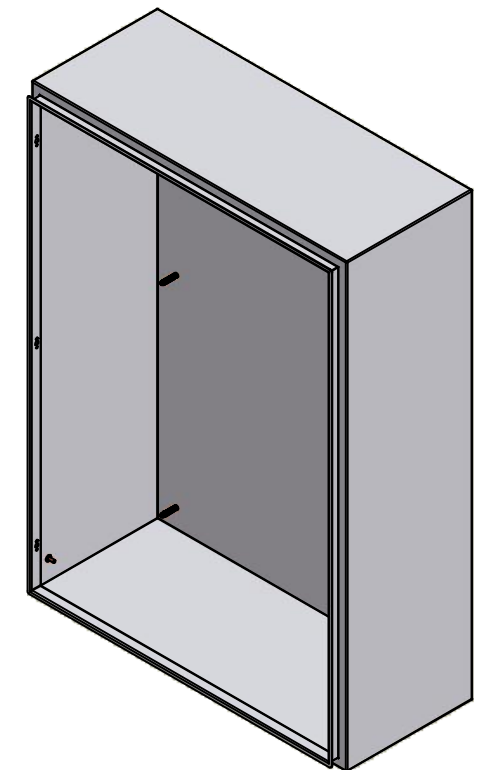
LEFT



FRONT




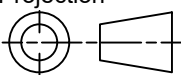
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 9/12/2019
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ES 42" x 30" x 12" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 9

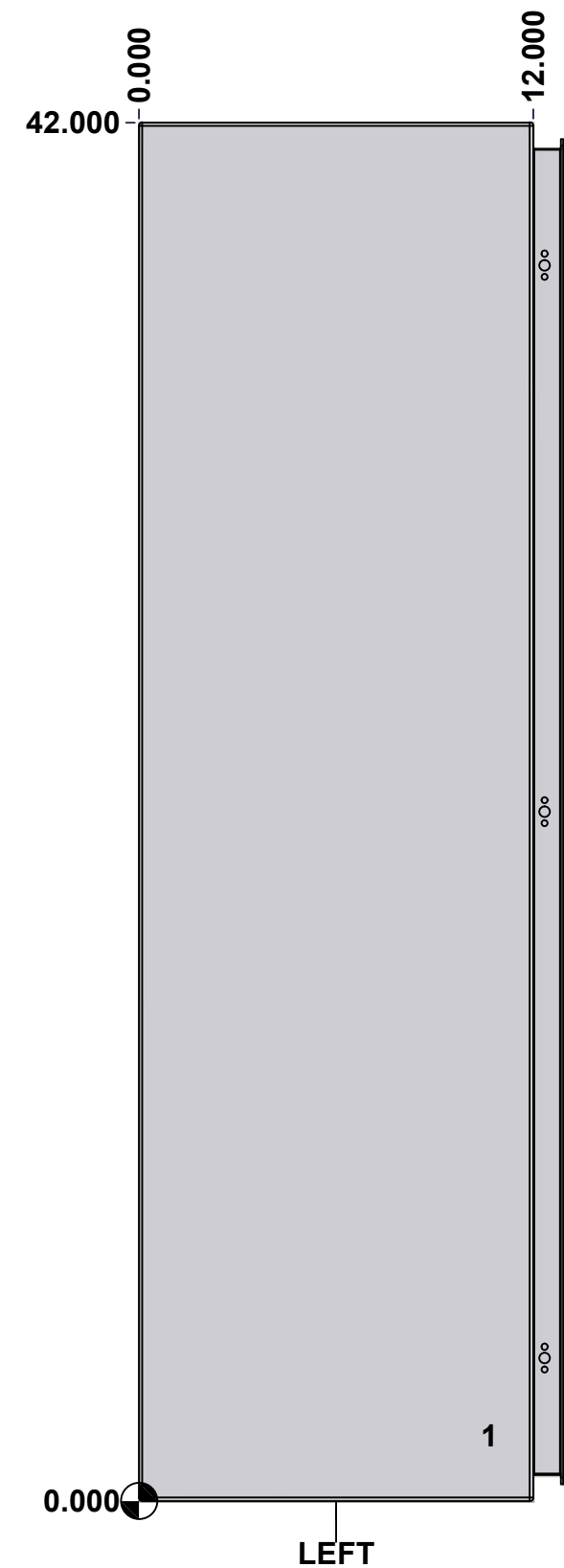
SEE BILL OF MATERIAL ON LAST PAGE

5412ES423012NOIPB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 42" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ES423012NOIPB	0	4 9

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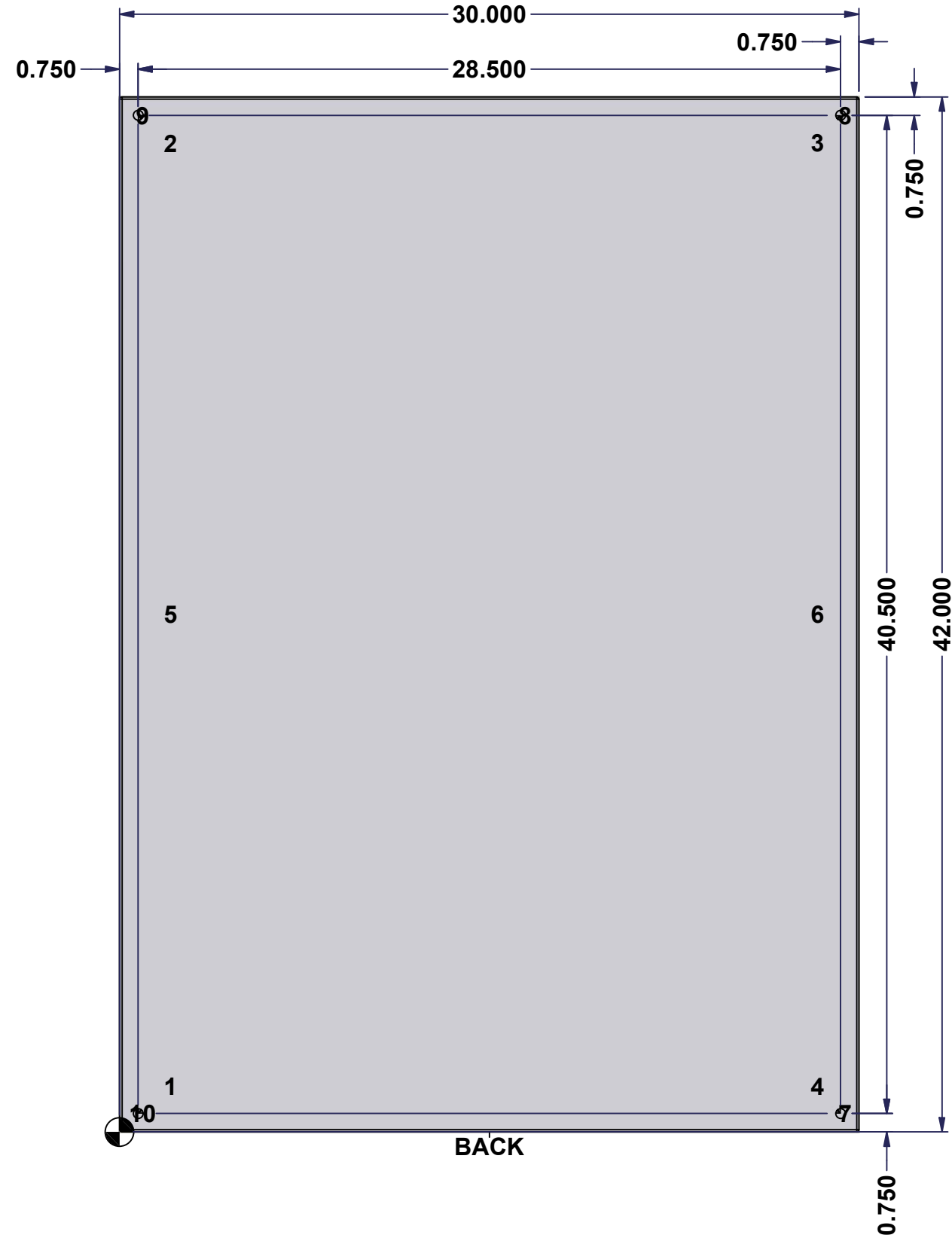
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.750	RND Ø0.390
8	29.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



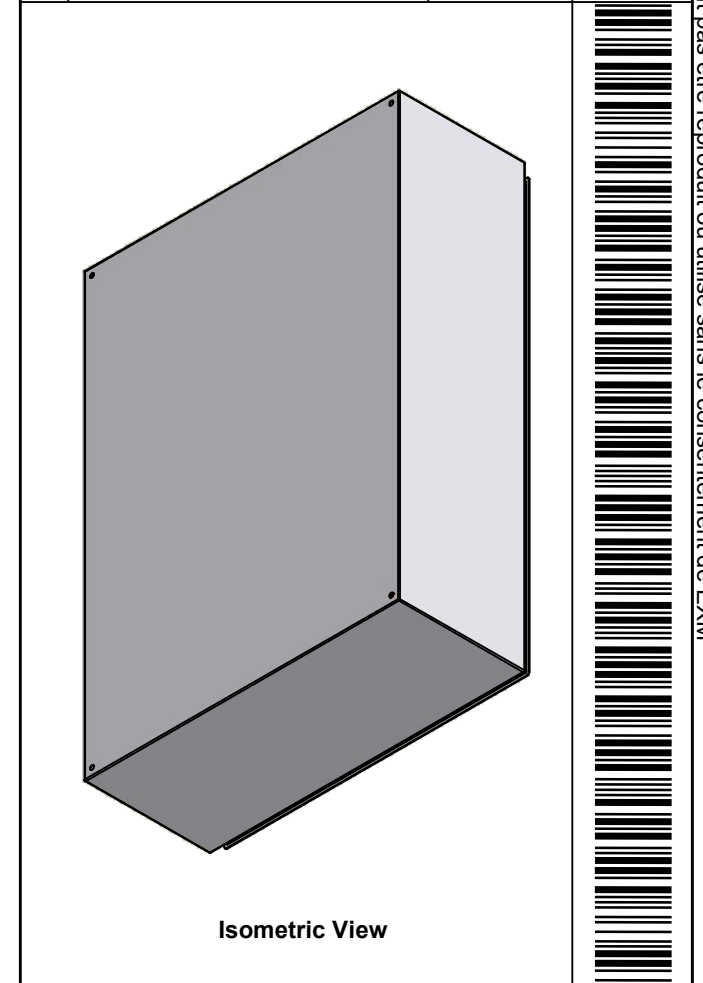
BACK


	Description	Status	
	5412ES 42" x 30" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
	5412ES423012NOIPB		

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No.	Revisions	Date	By/Par

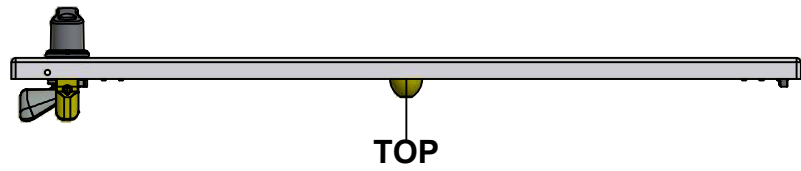


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 9/12/2019
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ES 42" x 30" x 12" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ES423012NOIPB		Rev. 6 0 / 9

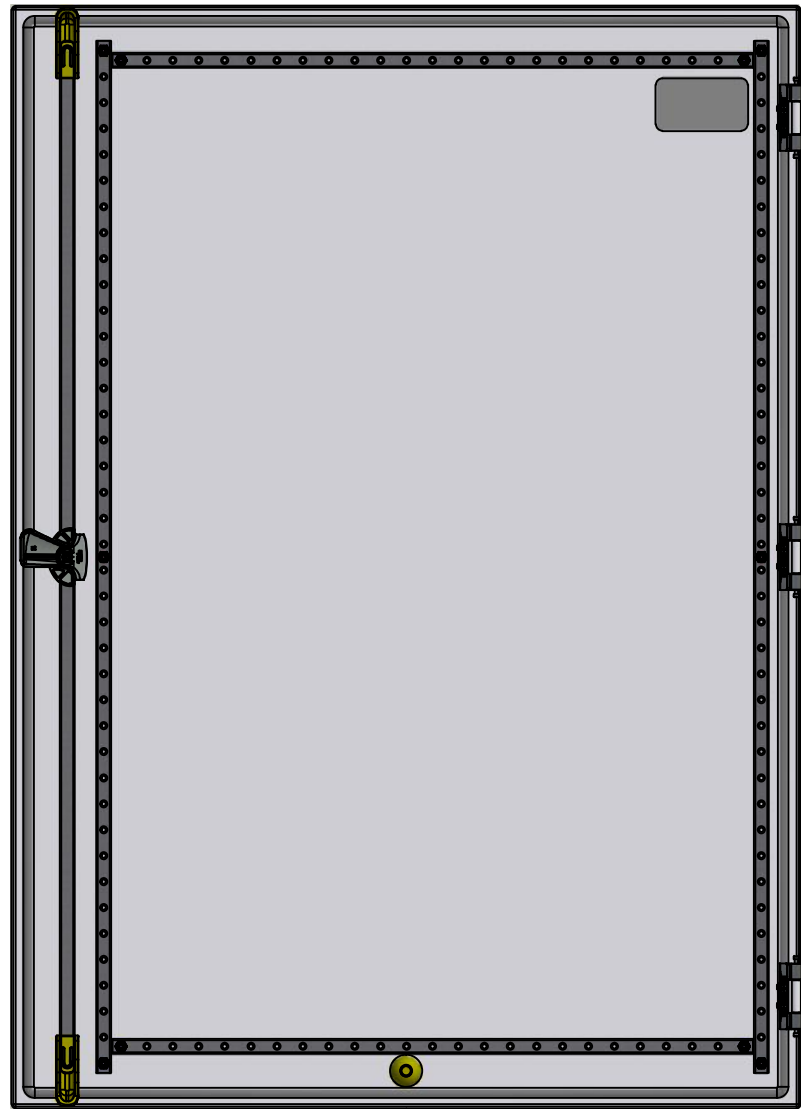
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES423012NOIPB-P	0	5412ES 42" x 30" x 12" Body Part
Parts List			

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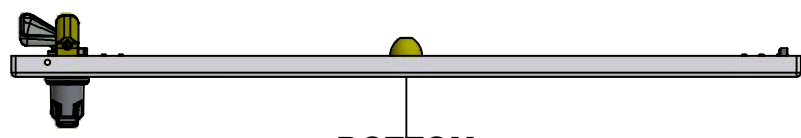
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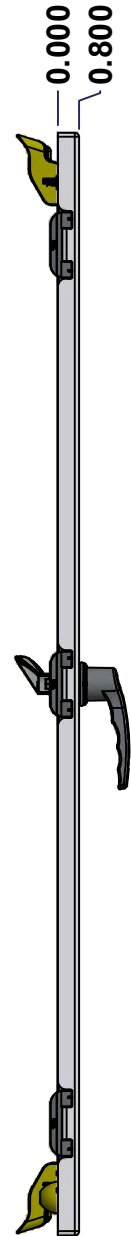
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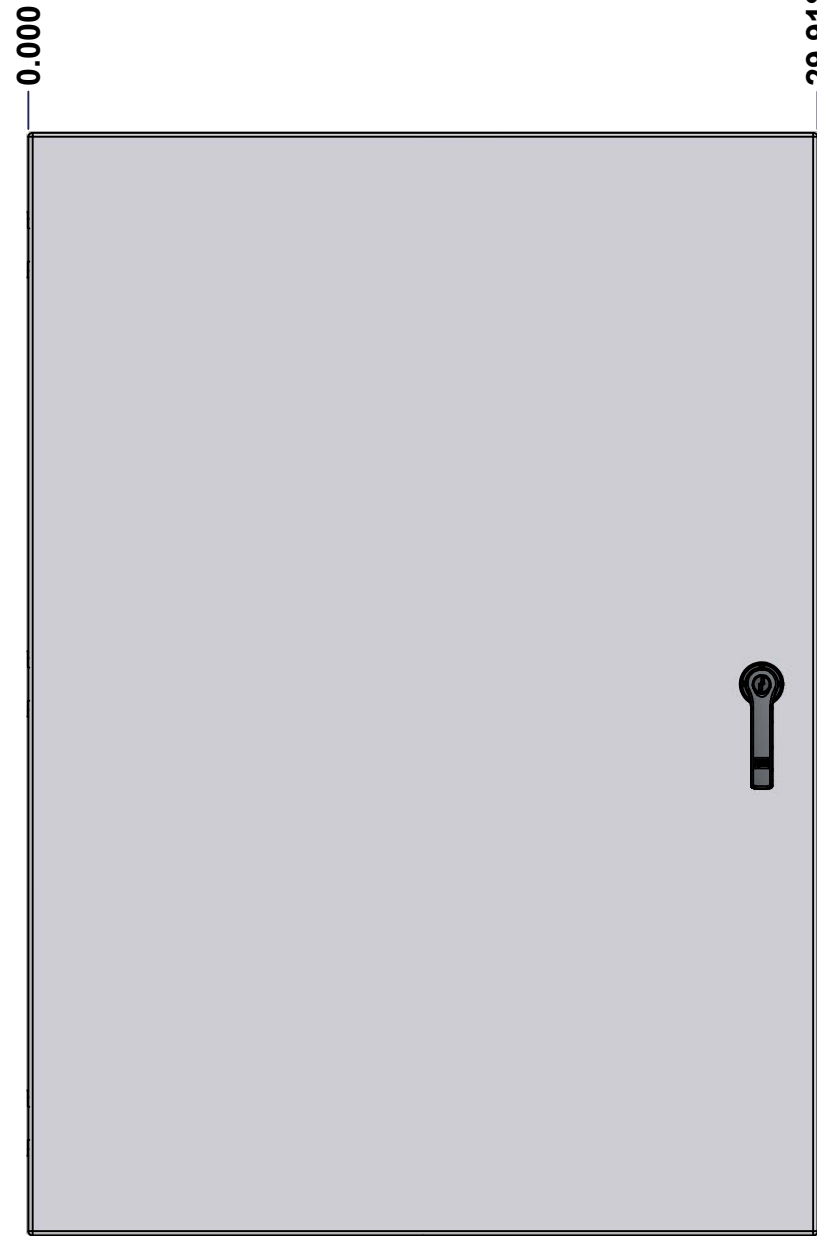
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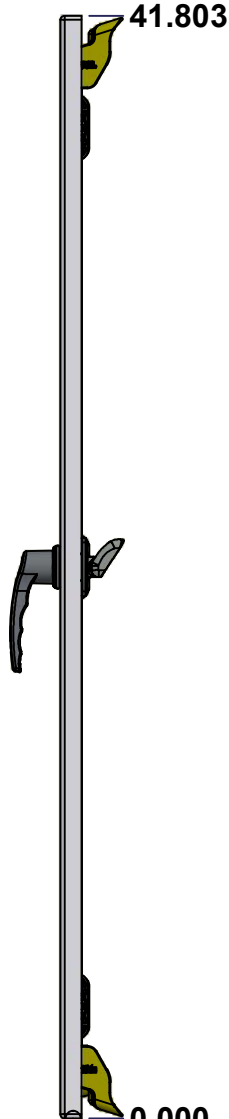
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

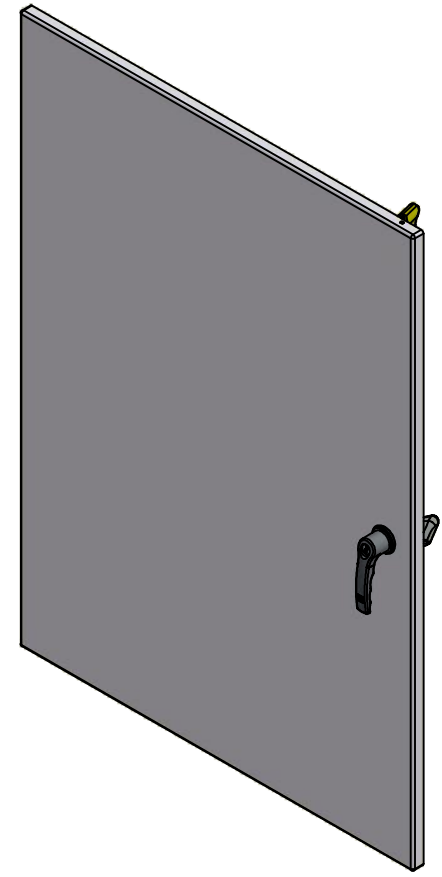
0.000

29.918

41.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 9/12/2019
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ES 42" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412ES423012NOIPC	Rev. 7 0

SEE BILL OF MATERIAL ON LAST PAGE

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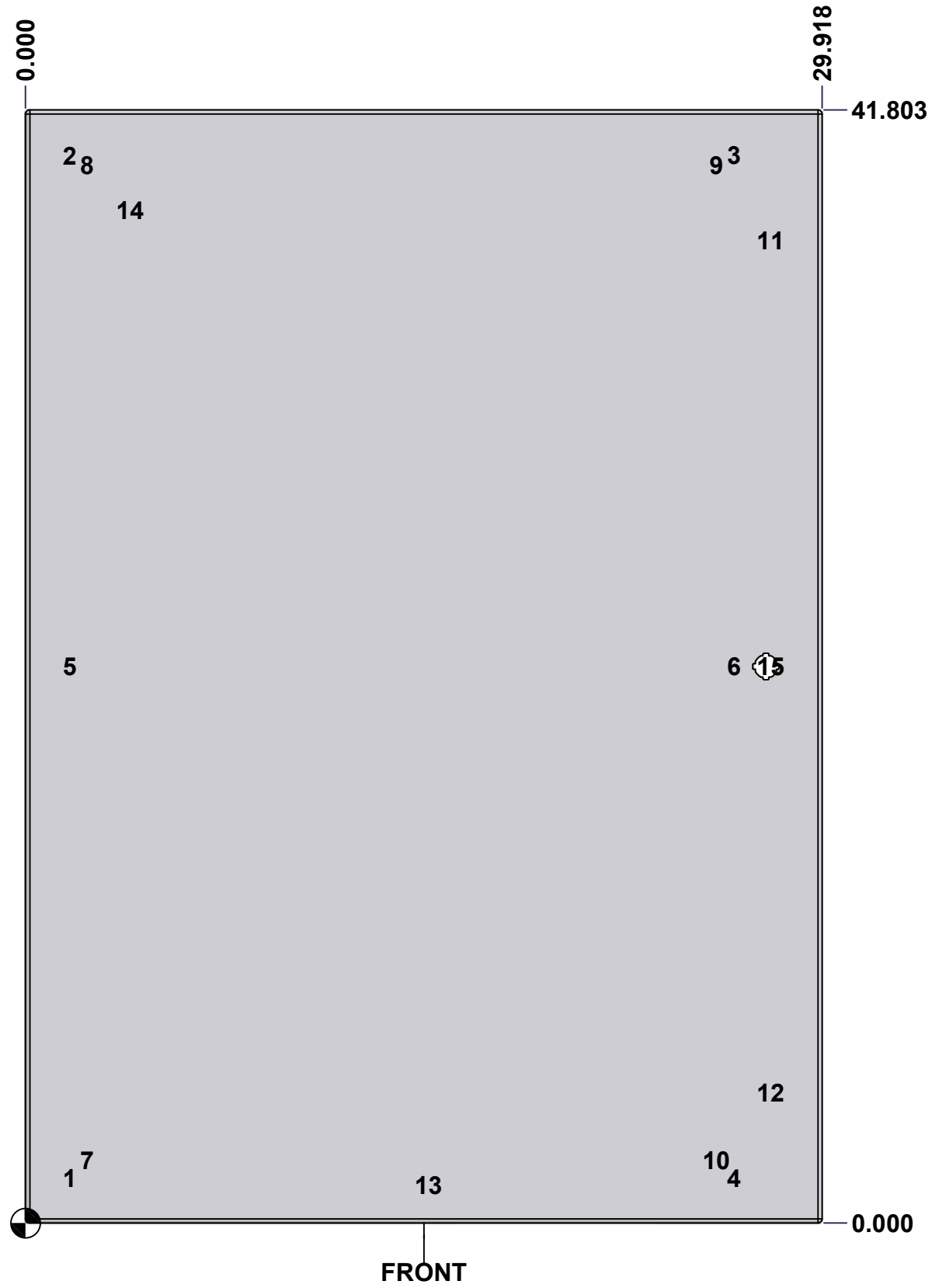
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	26.423	40.094	STUD M6 x 18mm (Inside)
4	26.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	26.423	20.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	39.733	STUD M6 x 18mm (Inside)
9	25.766	39.733	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.803	36.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)

14	3.750	38.053	LABEL_EXM (Inside)
15	27.803	20.902	HANDLE 885 ESL2A @ 0.0°



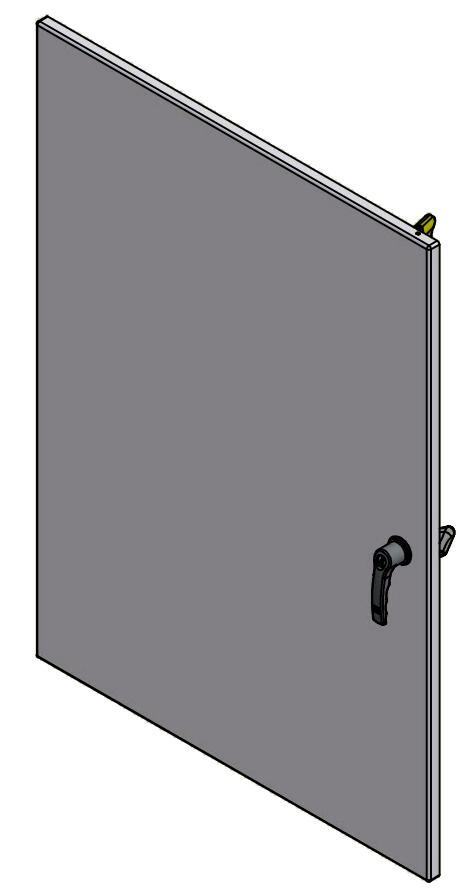
FRONT

	Description	Status
	5412ES 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ES423012NOIPC	0
		8
		9

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No.	Revisions	Date	By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES423012NOIPG	0	5412ES 42" x 30" Cover Gasket Part
1	5412ES423012NOIPC-P	0	5412ES 42" x 30" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Qty	Part Name	Rev	Description
Parts List			

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 9/12/2019
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ES 42" x 30" Cover	
Part Number Numéro Pièce	Rev. 0	9